

Supporting Information for

**Synthesis of Supported Ni@(RhNi-alloy) Nanocomposites as an Efficient
Catalyst towards Hydrogen Generation from N₂H₄BH₃**

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Experimental section

1. Materials

Rhodium(III) chloride hydrate, sodium borohydride (NaBH_4 , 99%), and hydrazine hemisulfate ($(\text{N}_2\text{H}_4)_2 \cdot \text{H}_2\text{SO}_4$) were purchased from Sigma Aldrich. The poly(vinyl pyrrolidone) (PVP, MW=550 000) and ethylene glycol (EG, 99%) were bought from J&KCHEMICA[®]. The following analytical grade inorganic chemicals were used without further purification: $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, NH_4F . Deionized water was used in all the experimental processes.

2. Synthesis of $\text{Ni}@\text{(RhNi-alloy)}/\text{Al}_2\text{O}_3$ catalyst

Hierarchical NiAl-LDHs precursor: the hierarchical NiAl-LDHs with molar ratio of $[\text{Ni}^{2+}]/[\text{Al}^{3+}]=75/25$ were synthesized by a urea decomposition method with the assistance of NH_4F as morphology control agent. In brief, the $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, urea, and NH_4F were dissolved in 100 mL of deionized water to give a transparent solution with the concentration of 0.075 M, 0.025 M, 0.5 M and 0.2 M, respectively. The resulting solution was aged in a sealed-Teflon autoclave at 383 K for 12 h. The obtained precipitation was washed thoroughly with water and dried in an oven at 60 °C overnight.

Hierarchical Ni/Al₂O₃: the hierarchical Ni/Al₂O₃ was obtained *via* an *in situ* reduction process of the NiAl-LDHs precursor. In a typical procedure, 1.0 g of NiAl-LDHs was reduced in a H₂/N₂ (50/50, v/v) stream at 450 °C for 4 h, with an initial heating rate of 2 °C/min. The reduction process results in the phase transformation from LDHs to supported metal catalysts. The resulting product was slowly cooled to the room temperature in a N₂ stream.

Hierarchical Ni@Rh/Al₂O₃: the Ni@Rh/Al₂O₃ sample was obtained through the chemical etching of the Ni/Al₂O₃ sample by RhCl₃ aqueous solution following the reaction: $3\text{Ni} + 2\text{Rh}^{3+} = 2\text{Rh} + 3\text{Ni}^{2+}$. In a typical process, the RhCl₃ aqueous solution is added to the fresh Ni/Al₂O₃ sample in N₂ atmosphere under vigorous stirring. The initial Ni/Rh ratio was fixed to be 16/1. After 5 min, the solution color changes from deep red (RhCl₃) to light green (NiCl₂), indicating the occurrence of chemical etching reaction. The resulting slurry was washed thoroughly with water and ethanol. The product was dried in a vacuum oven at room temperature.

Hierarchical Ni@(RhNi-alloy)/Al₂O₃ catalyst: the Ni@(RhNi-alloy)/Al₂O₃ sample was obtained by calcination of Ni@Rh/Al₂O₃ in H₂ atmosphere at 450 °C for 4 h.

3. Synthesis of hierarchical Ni₁₅Rh-alloy/Al₂O₃ catalysts

Hierarchical NiRhAl-LDHs precursor: the NiRhAl-LDHs with molar ratio of $[\text{Ni}^{2+}]/[\text{Rh}^{3+}]/[\text{Al}^{3+}] = 75/5/20$ was synthesized by a similar method of NiAl-LDHs described above.

Hierarchical Ni₁₅Rh-alloy/Al₂O₃ catalysts: the supported Ni₁₅Rh-alloy/Al₂O₃ catalyst was obtained *via* an *in situ* reduction process of the NiRhAl-LDHs precursor in a H₂/N₂ (50/50, v/v) stream at 450 °C for 4 h, with an initial heating rate of 2 °C/min.

4. Synthesis of Rh NPs

The Rh NPs were prepared by the colloidal synthesis method according to the previous report.¹ Typically, RhCl₃·3H₂O and PVP are dissolved in appropriate amount of EG with sonication and aged in a sealed-Teflon autoclave at 403 K for 2 h (RhCl₃·3H₂O = 0.02 mol·L⁻¹; Rh/PVP = 1/15).

5. Synthesis of hierarchical mixed Rh-Ni/Al₂O₃ catalyst

The mixed Ni-Rh/Al₂O₃ catalyst was obtained by deposition of Rh NPs on the as-synthesized Ni/Al₂O₃ sample. In a typical process, the Rh NPs colloid was first dispersed in ethanol, and then the Ni/Al₂O₃ sample was added under vigorous stirring for 5 min (Ni/Rh molar ratio was 15/1). Subsequently, acetone was introduced to the suspension as the precipitant of Rh NPs. The resulting product was washed thoroughly with cyclohexane and ethanol, and dried in a vacuum oven at room temperature.

6. Catalysts characterization

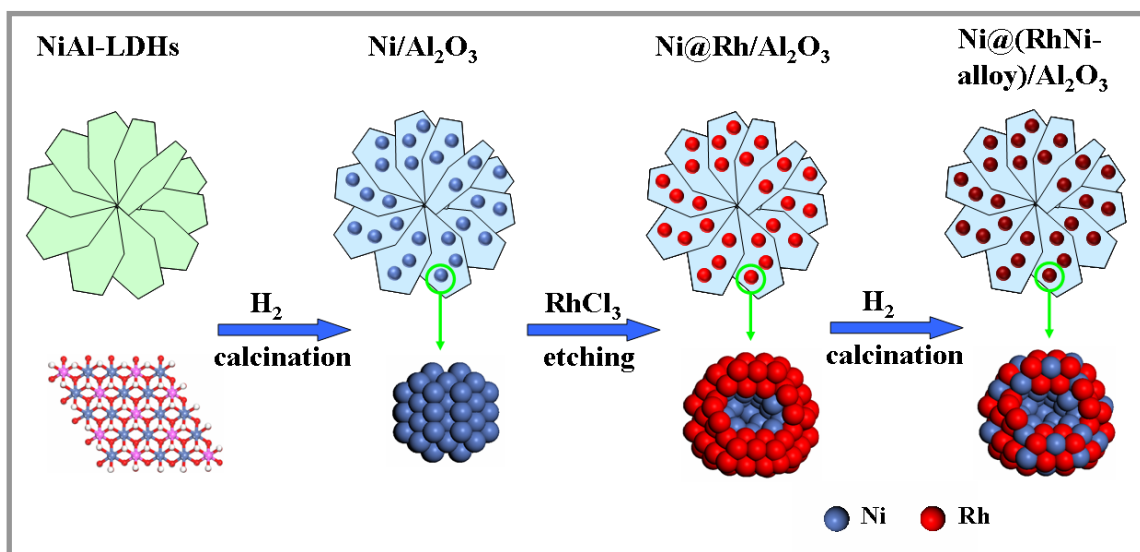
Hydrogen temperature programmed reduction (H₂-TPR) was conducted in a quartz tube reactor on a Micromeritics ChemiSorb 2720 with a thermal conductivity detector (TCD). In each case, 100 mg of a sample was sealed in the reactor, and then a gaseous mixture of H₂ and Ar (1:9, v/v) was fed into the reactor at 40 mL/min. The temperature was raised to 1000 °C at a heating rate of 10 °C/min. Powder XRD measurements were performed on a Rigaku XRD-6000 diffractometer, using Cu K α radiation ($\lambda = 0.15418$ nm) at 40 kV, 40 mA, with a scanning rate of 10°/min, and a 2θ angle ranging from 3° to 90°. The element content in the samples was determined by ICP-AES (Shimadzu ICPS-7500). The morphology of the samples was investigated using a Zeiss Supra 55 scanning electron microscope (SEM) with an accelerating voltage of 20 kV, combined with energy dispersive X-ray spectroscopy (EDS) for the determination of metal composition. Transmission electron microscopy (TEM) images were recorded with JEOL JEM-2010 high resolution transmission electron microscopes. The accelerating voltage was 200 kV. A Tecnai G2 F30 S-TWIN microscope operated at 300 kV was employed to reveal the core-shell structure using the STEM mode with EDS line or mapping scan. The purity of the as-synthesized N₂H₄BH₃ was determined by AV600 liquid NMR using CD₃CN as solvent. The product gas was analysed by gas chromatography (GC,

Shimadzu, 2014C) equipped with a thermal conductivity detector (TCD).

7. Catalytic evaluation towards hydrogen generation from $\text{N}_2\text{H}_4\text{BH}_3$ (HB) decomposition

The $\text{N}_2\text{H}_4\text{BH}_3$ (HB) was synthesized according to the previous report.² In a typical process, 21.59 g of hydrazine hemisulfate and 10.12 g of sodium borohydride were transferred in a 500 ml three-necked round-bottom flask, followed by addition of 150 ml of dioxane in a argon atmosphere. The mixture was kept under stirring at 30 °C for 48 h. Subsequently, the filtrate was dried in vacuum overnight to obtain the white solid $\text{N}_2\text{H}_4\text{BH}_3$. The XRD and NMR characterization (Fig. S11) confirm the successful synthesis of HB with the purity of 99.2%. ^1H NMR (δ/ppm , probe head Dual $^1\text{H}/^{13}\text{C}$, CD_3CN , 30 °C, J/HZ): 5.45 (s, 2H, B- NH_2), 3.44 (s, 2H, N- NH_2), 1.42(q, 3H, $^1J_{\text{HB}}=95$ Hz).

The catalytic activity towards hydrolysis of HB was evaluated by measuring the generation rate of hydrogen along with nitrogen. The scheme of experimental setup is shown in Fig. S12. The catalyst was dispersed in a solution of HB (50 mM, 10 ml), and the total (Ni+Rh)/HB was fixed to be 1/10 for all the catalysts. The generated hydrogen volume was measured *via* a gas volumetric method in an appropriate reaction chamber with thermostatic bath, wherein the temperature was kept constant. The reaction system was sealed and stirred at 800 rpm at 50 °C.



Scheme S1. Schematic representation for the preparation of Ni/Al₂O₃, Ni@Rh/Al₂O₃, and Ni@(RhNi-alloy)/Al₂O₃ via a bottom-up method based on LDHs precursor.

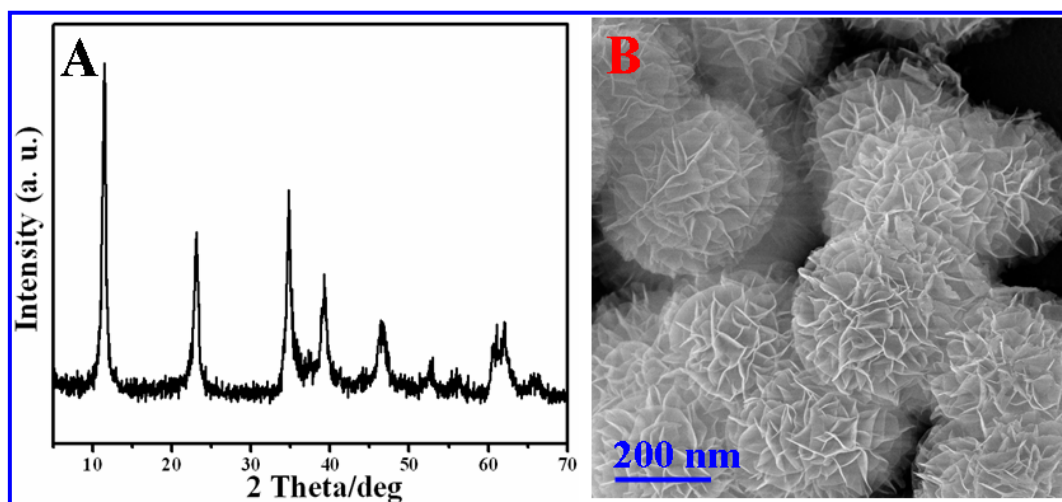


Fig. S1. (A) XRD pattern and (B) SEM image of the as-synthesized NiAl-LDHs precursor.

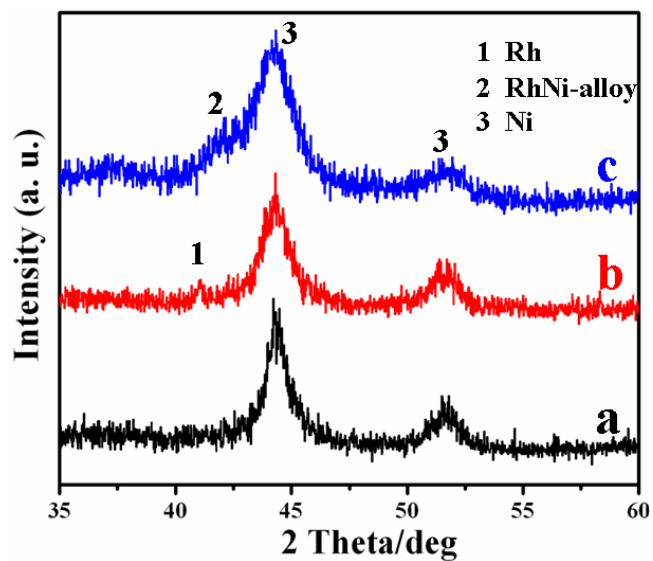


Fig. S2. XRD patterns of: (a) Ni/Al₂O₃ obtained by the reduction of NiAl-LDHs precursor, (b) Ni@Rh/Al₂O₃, (c) Ni@(RhNi-alloy)/Al₂O₃.

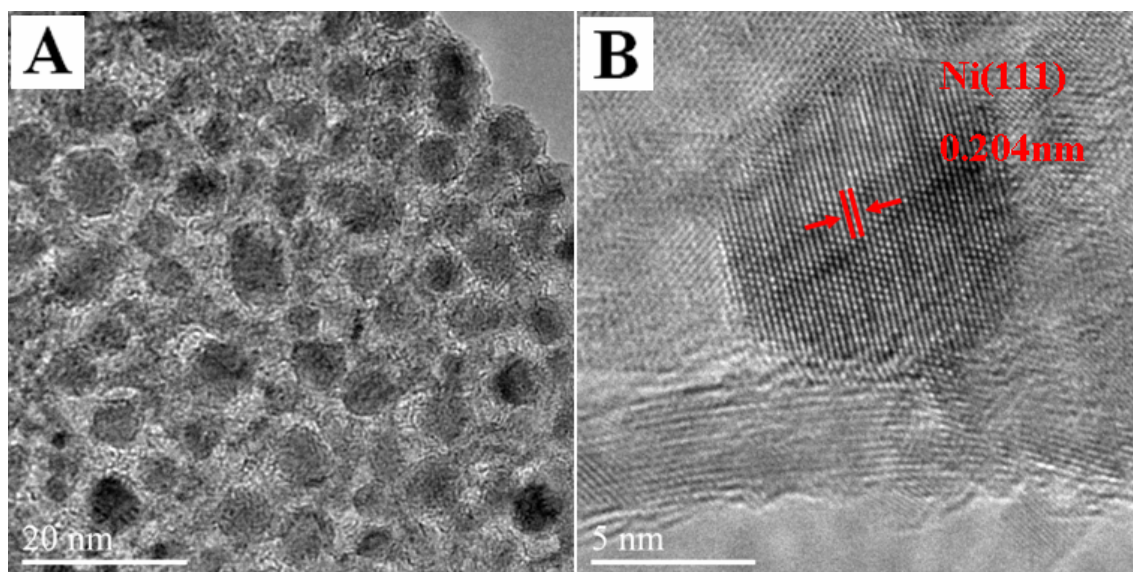


Fig. S3. HRTEM images of Ni/Al₂O₃ derived from NiAl-LDHs precursor: (A) low magnification image, (B) high magnification image of a single Ni NP.

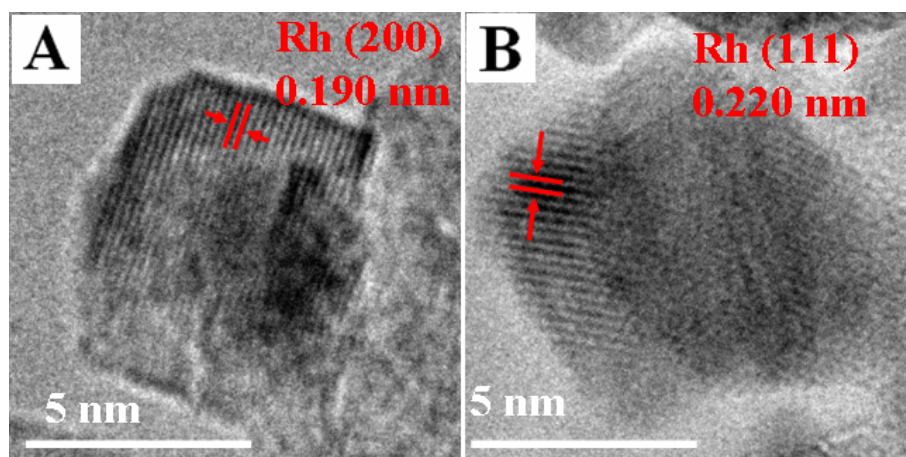


Fig. S4. HRTEM images of a single Ni@Rh NP obtained by chemical etching of Ni/Al₂O₃ in RhCl₃ aqueous solution.

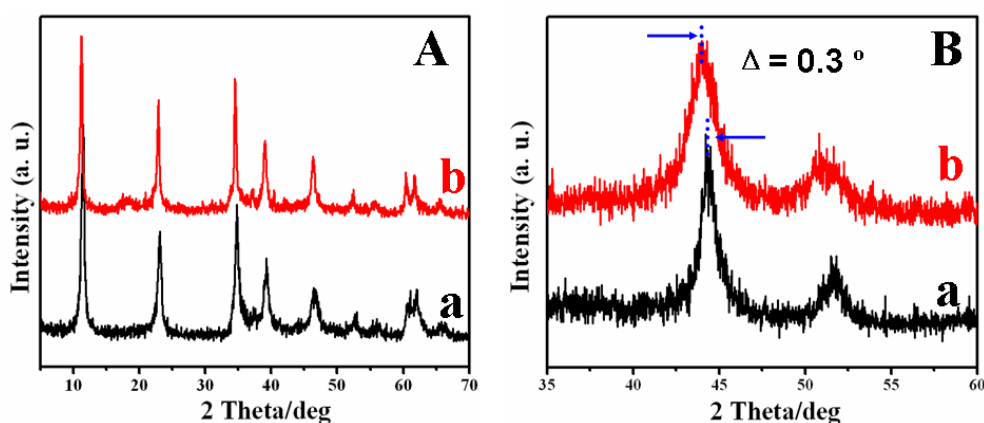


Fig. S5. (A) XRD patterns of the as-synthesized NiAl-LDHs (a) and NiRhAl-LDHs (b); (B) XRD patterns of the Ni/Al₂O₃ (a) and Ni₁₅Rh-alloy/Al₂O₃ (b).

The identification of Ni₁₅Rh-alloy/Al₂O₃ sample: the Ni₁₅Rh-alloy/Al₂O₃ sample was synthesized by the calcination of ternary NiRhAl-LDH precursor. Compared with the XRD pattern of NiAl-LDHs, a little shift towards low 2θ for NiRhAl-LDHs was observed, indicating the incorporation of Rh element in the LDHs (Fig. S5A). H₂-TPR characterization (Fig. S6) reveals a middle reduction temperature of NiRhAl-LDHs (276.5 °C) between NiAl-LDHs (361.2 °C) and

Rh(OH)₃/MgAl-LDHs (58.6 °C), suggesting the formation of Rh-Ni alloy after reduction.³ The reduction product exhibits XRD reflections at 2θ 43.97 ° and 51.02 °, ~0.3 ° less than those of pristine Ni phase, confirming the formation of Rh₁₅Ni alloy (Fig. S5B). The SEM images with the EDS spectrum (Fig. S7A1–A3) demonstrate the flower-like morphology of both the NiRhAl-LDHs and the reduction product Ni₁₅Rh-alloy/Al₂O₃, in which Rh element is distributed across the hierarchical sphere. The TEM and HRTEM images (Fig. S7B1–B3) reveal the well-dispersed Ni₁₅Rh NPs (3–10 nm) on the nanosheet matrix with a lattice distance of 0.207 nm, a little larger relative to pure Ni (0.204 nm).

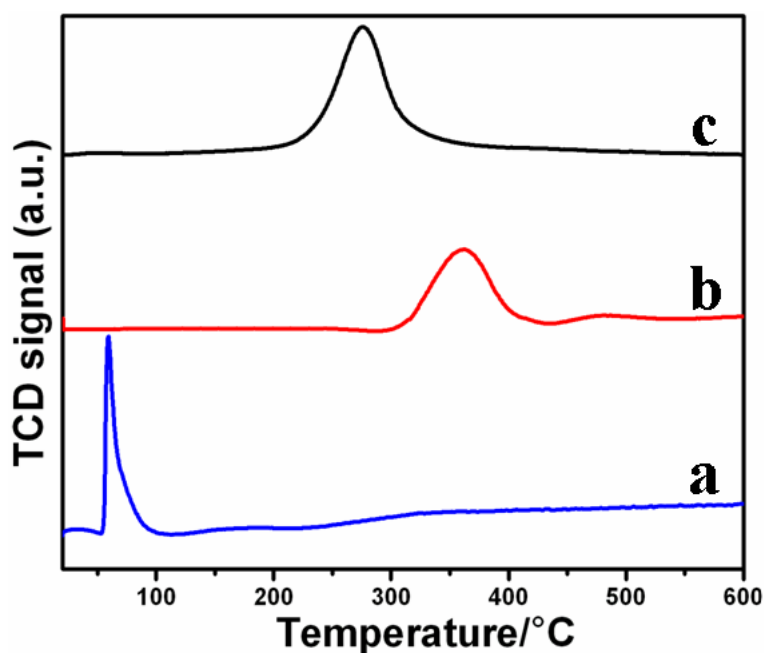


Fig. S6. H₂-TPR profiles of (a) Rh(OH)₃/MgAl-LDHs, (b) NiAl-LDHs, (c) NiRhAl-LDHs.

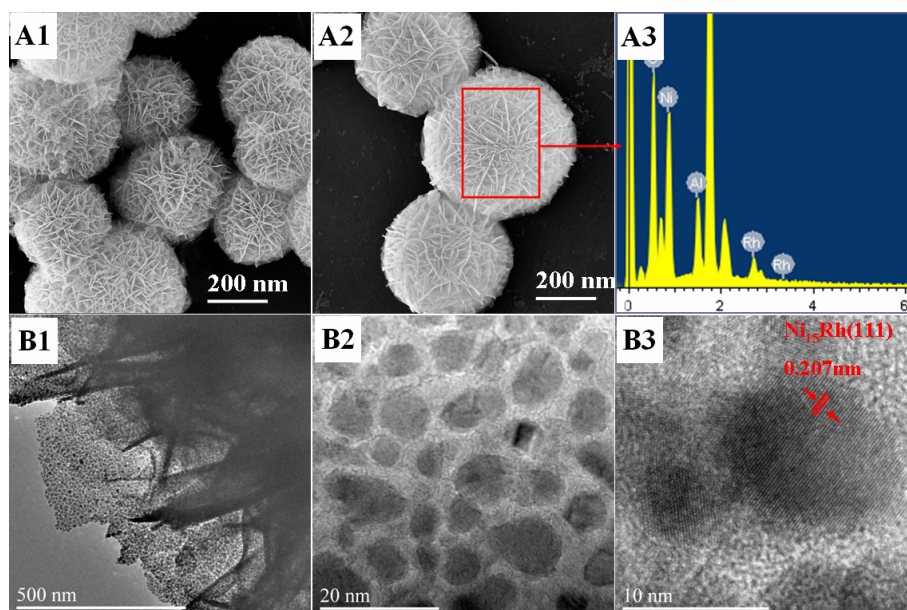


Fig. S7. SEM images of (A1) NiRhAl-LDHs, (A2) Ni₁₅Rh-alloy/Al₂O₃ with EDS spectrum (A3); (B1, B2) low and high magnification TEM images of Ni₁₅Rh-alloy/Al₂O₃; (B3) HRTEM image of a single Ni₁₅Rh NP.

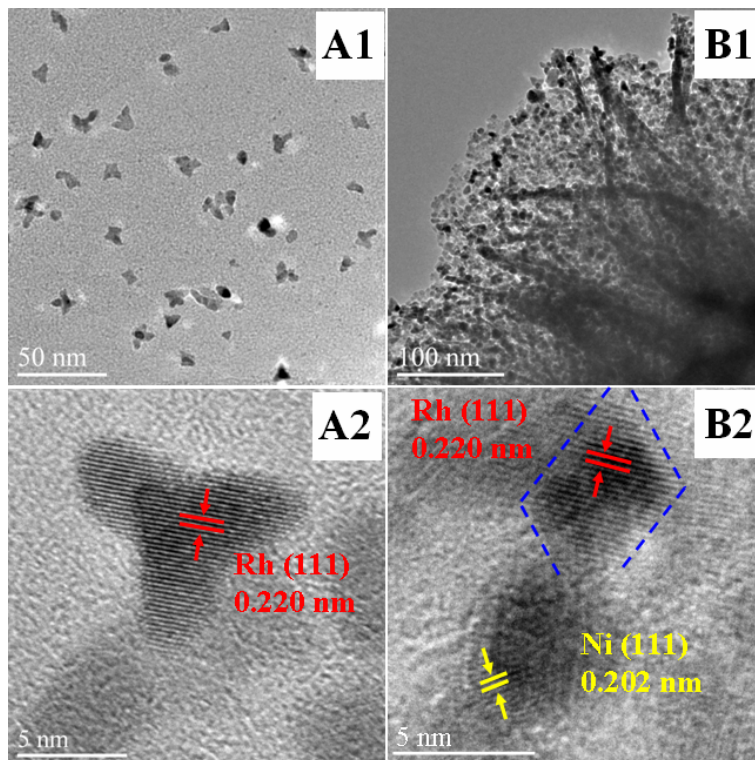


Fig. S8. (A1, A2) TEM and HRTEM images of Rh NPs; (B1, B2) TEM and HRTEM images of the mixed Ni-Rh/Al₂O₃.

The identification of the mixed Rh-Ni/Al₂O₃ sample: for the as-synthesized Rh NPs, TEM image reveals the multipod-type morphology with 3–5 nm width of branch (Fig. S8-A1). The lattice distance of 0.220 nm can be assigned to Rh (111) interplanar spacing (Fig. S8-A2). The mixed Rh-Ni/Al₂O₃ sample was obtained by the deposition of Rh NPs on the as-synthesized Ni/Al₂O₃ sample. The hierarchical morphology can be still maintained as shown in Fig. S8-B1. The HRTEM image further confirms the successful deposition of Rh NPs on the surface of Ni/Al₂O₃ sample (Fig. S8-B2). In conclusion, based on the LDHs precursor approach, we successfully prepared four different types of supported Ni-Rh nanocomposites (Ni@Rh/Al₂O₃, Ni@(RhNi-alloy)/Al₂O₃, Ni₁₅Rh-alloy/Al₂O₃, and mixed Rh-Ni/Al₂O₃) with similar architectural feature.

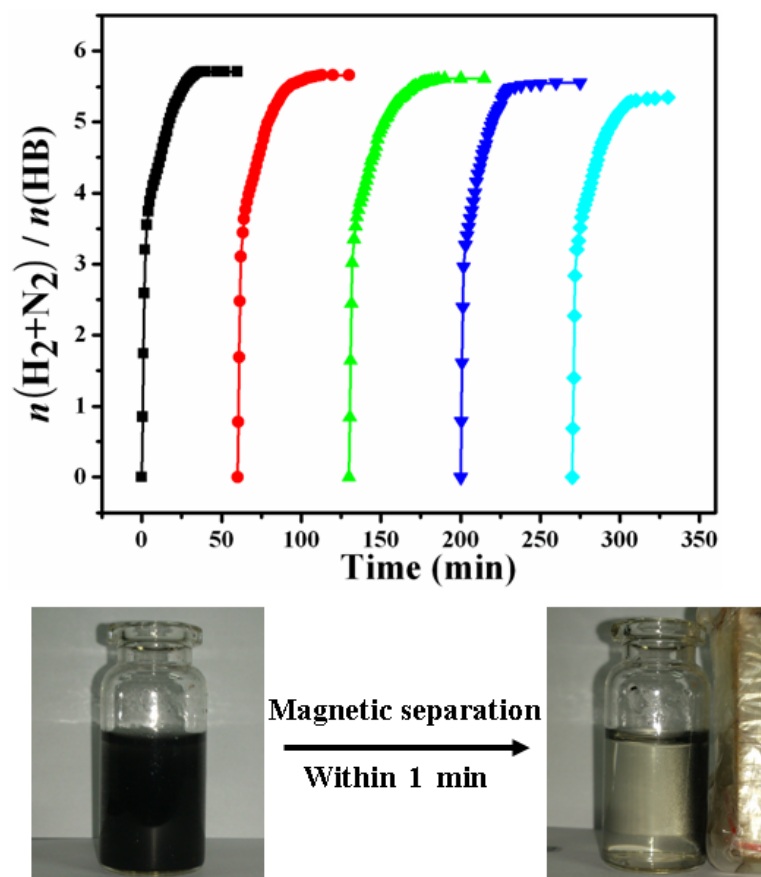


Fig. S9. Hydrogen generation from $\text{N}_2\text{H}_4\text{BH}_3$ over $\text{Ni}@\text{(RhNi-alloy)}/\text{Al}_2\text{O}_3$ catalyst for 5 consecutive cycles by magnetic separation ($[\text{HB}] = 50 \text{ mM}$, $(\text{Rh}+\text{Ni})/\text{HB}=0.1$, $T = 50 \text{ }^\circ\text{C}$).

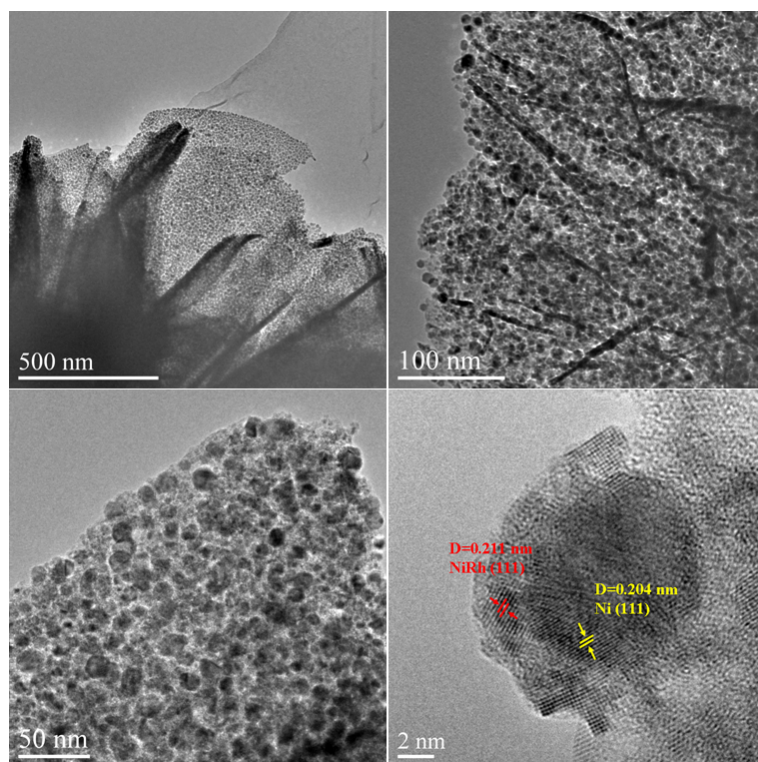


Fig. S10. TEM images of the used Ni@(RhNi-alloy)/Al₂O₃ catalyst after 5 catalytic recycles at different scales.

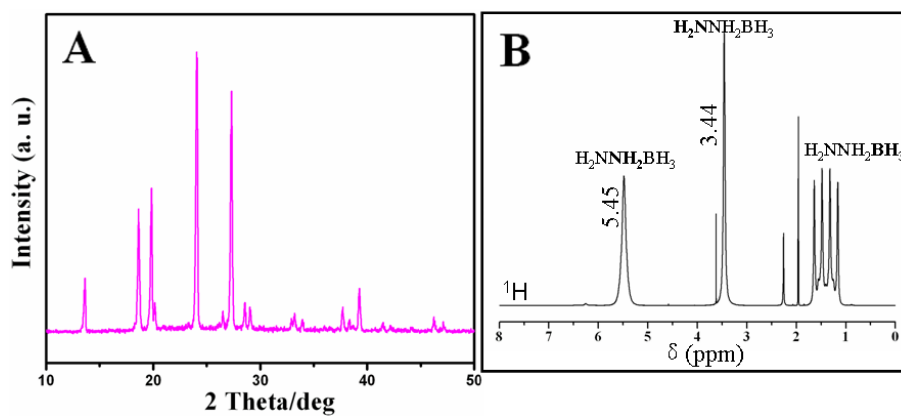


Fig. S11. The XRD pattern and ¹H NMR spectrum of the as-obtained N₂H₄BH₃.

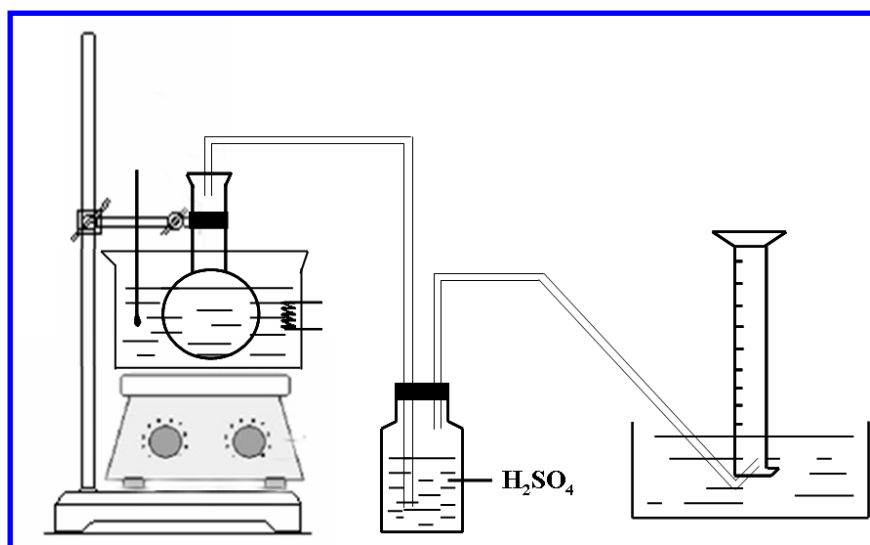


Fig. S12. The experimental setup for hydrogen generation from $N_2H_4BH_3$ dehydrogenation.

References:

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- 3 L. He, Y. Q. Huang, A. Wang, Y. Liu, X. Y. Liu, X. W. Chen, J. J. Delgado, X. D. Wang and T. Zhang, *J. Catal.*, 2013, **298**, 1.