Ultra-small Gold Nanoparticles Immobilized on Mesoporous Silica/Graphene Oxide as Highly Active and Stable Heterogeneous Catalysts

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1. Materials and Experimental

Materials. CO₂ (>99.95%) was provided by Beijing Analysis Instrument Factory. Graphene flakes were purchased from Qingdao Chenyang Graphite Company Limited. Poly(oxyethylene)iso-octylphenyl ether (TX-100) with a purity of 99%, was purchased from Sigma. HAuCl₄·4H₂O was produced by Shenyang Jinke Reagent Factory. Styrene (99%), triethanolamine (98%), NaOH (98%) and NaBH₄ (98%) were obtained from Alfa Aesar. K₂PdCl₄ was produced by Acros. *t*-Butyl hydroperoxide (70 wt % in water), aluminum sec-butoxide (96% purity), cetyltrimethyl ammonium bromide (99%) and urea (>99%) were purchased from J&K scientific Co., Ltd. 4-Nitrophenol (A. R.), tetraethyl orthosilicate (TEOS, A. R.), H₂SO₄, H₃PO₄, KMnO₄, 30% H₂O₂ and ethyl acetate (A. R.) were produced by Beijing Chemical Reagent Company. All chemicals were used as received without any further purification. Water used in all experiments was deionized.

Synthesis of graphene oxide (GO). GO was synthesized from graphite powder by a modified Hummers method.¹ In a typical method, 1.5 g of graphite powder was dispersed in 100 mL of concentrated H_2SO_4 and then 15 mL of concentrated H_3PO_4 was added and the mixture was kept in ice-water bath. Next, 6 g of KMnO₄ was slowly added to this mixture so that the temperature was kept lower than 20°C during these KMnO₄ addition steps. Then the solution was mixed well and transferred to a 35 $^{\circ}$ C water bath and stirred for 24 h. A brownish-gray paste was formed. At room temperature 160 mL of water was added and then 10 mL of 30% H₂O₂ was added slowly, which reduced the residual permanganate. The solution was stirred for further three hours. Then the solution was centrifugated and washed thoroughly with water for several times. Finally, centrifuged viscous GO was obtained.

Synthesis of Au/SiO₂/GO composite. For the synthesis of Au/SiO₂/GO composite, 2 mL GO solution was added into water (4 g), which was loaded in a stainless-steel autoclave (50 mL). Then TEOS (0.3 mL), TX-100 (0.15 g) and HAuCl₄ (10 mM) were added into the autoclave. CO₂ was charged into the cell under stirring until the desired pressure was reached. After the mixture was stirred at room temperature (25 °C) for 7 hours, the stirrer was stopped and CO₂ was released. The product was obtained after washing with water and freeze drying for 48 hours.

Synthesis of Au/SiO₂ composite. In a typical experiment, TEOS (0.3 mL), TX-100 (0.15 g) and a desired amount of HAuCl₄ (10 mM) were added into an autoclave with 6 mL water. Then CO₂ was charged into the cell under stirring until the desired pressure was reached. After the mixture was stirred at room temperature for 7 hours, the stirrer was stopped and CO₂ was released. The product was obtained after washing with water.

Synthesis of Au/GO composite. In a typical experiment, 2 mL as-synthesized GO solution was added into water (4 g), which was loaded in a stainless-steel autoclave (50 mL). Then TX-100 (0.15 g) and a desired amount of HAuCl₄ (10 mM) were added into the autoclave. CO_2 was charged into the cell under stirring until the desired pressure was reached. After the mixture was stirred at room temperature for 7 hours, the stirrer was stopped and CO_2 was released. The product was obtained after washing with water.

Synthesis of Au/Al₂O₃ composite. The Au/Al₂O₃ composite was synthesized according to literature.² In a typical experiment, a solution containing 0.8 g NaOH in 4 mL H₂O was added to 80mL triethanolamine and heated at 120 °C for 5 min to evaporate the water. Over this solution, 21.8 mL aluminum sec-butoxide was added

dropwise with stirring. The resulting solution was then heated at 150 °C for 10 min (solution I). (2) 14.56 g cetyltrimethyl ammonium bromide was dissolved in 240 mL H₂O at 60 °C (solution II). (3) Solution I was slowly added to solution II with vigorous stirring at 60 °C, and the mixture was allowed to age for another 72 h. The precipitate was filtered, washed with ethanol, dried at 30 °C and calcined at 500 °C for 5 h in flowing air. The supported gold catalyst was prepared by the method of homogeneous deposition precipitation (HDP) using urea as a precipitation reagent. In a typical procedure, 1 g of alumina support was added to 100 mL of an aqueous solution containing HAuCl₄ (0.0458 M, 2.2 mL). Excess urea was added. The suspension was vigorously stirred and heated to 75 °C in order to decompose the urea. The suspension was then cooled down and filtered, washed with hot deionized water several times until no Cl⁻ was detected. The resulting Au/Al₂O₃ was dried overnight at 80 °C in air, followed by calcined in air at 330 °C for 1 h under a heating rate of 5 °C min⁻¹ and then calcined at 300 °C for 0.5 h in a flow of 4% (v/v) H₂/He.

Characterization. The morphologies of the catalysts were characterized by highresolution transmission electron microscopy (HRTEM) (FEI Tecnai G2 F20U-TWIN) and HITACHI S-4800 SEM. The product was characterized by XRD (Model D/MAX2500, Rigaka) with Cu K α radiation at a scanning rate of 5°min⁻¹. The porosity properties were gained from nitrogen adsorption-desorption isotherms using a Micromeritics ASAP 2020M system. The loading content of Au was determined by ICP-AES (VISTA-MPX). The EXAFS experiment was carried out at Beamline 1W2B at Beijing Synchrotron Radiation Facility (BSRF). XPS measurement was performed on the VG Scientific ESCALab220i-XL spectrometer using Al Ka radiation.

4-NP reduction. The reduction of 4-NP was carried out in a quartz cuvette and monitored using UV-vis spectroscopy (Shimadzu UV-2550) at room temperature. A total of 0.10 mL of aqueous 4-NP solution (0.005 M) was mixed with 1.0 mL of fresh NaBH₄ (0.2 M) solution. Subsequently, 0.5 mL of aqueous dispersion of the Au/SiO₂/GO (5.9 ppm) and 0.5 mL water were added, and the solution was quickly subjected to UV-vis measurement. To study the reusability of the catalyst, the

recycled catalyst was washed with deionized water 4 times. Then the catalyst was redispersed in 1.0 mL of deionized water and mixed with 0.1 mL of aqueous 4-NP solution (0.005 M) and 1.0 mL of fresh NaBH₄ solution (0.2 M). After reaction for 3 min, the solution was measured by UV-vis spectroscopy. The product 4-AP was confirmed by high performance liquid chromatography (HPLC) with a Shimadzu LC-15C pump, a Shimadzu UV-Vis SPD-15C detector at 295.0 nm, and a Hypersil ODS2 column at 35 °C.

Styrene epoxidation. The styrene epoxidation was carried out in a 25 mL flask. The flask was charged with catalyst (40 mg, Au: 1.02 wt%), styrene (1.2 mL, 10 mmol), acetonitrile (15 mL). N₂ was introduced into the flask from an N₂ balloon under atmospheric pressure, and the mixture was stirred for 30 min at room temperature. Then 5.0 g (38 mmol) of *t*-butyl hydroperoxide (70 wt % in water) was added to the flask and the mixture was heated to 80 °C under stirring. After reaction for a certain time, the catalyst was separated and the product was extracted with ethyl acetate and then mixed with dodecane as the internal standard. The mixture was analyzed by gas chromatograph (Agilent 6820).

2. Results



Fig. S1 SEM image of Au/SiO₂/GO catalyst synthesized at 5.03 MPa.



Fig. S2 a) EXAFS spectra of Au/SiO₂/GO composite (red) and Au foil (blue). b) Spectra of the Au/SiO₂/GO composite (red) and Au foil (blue) presented in the *k*-space. For the determination of the dependence of EXAFS function ($\chi(R)$) on distance (*R*), mathematical analysis using IFFEFIT software of experimental spectrum was carried out. The first step of the analysis was recalculation of experimental spectrum from the energy (*E*) space to wave vector (*k*) space (b). Then the Fourier transform of the spectrum was followed at the adjusted transform parameters: window type, Hanning; *k*-weight=1, *k*-range=3-8 Å⁻¹.

Standard sample:



Experimental sample:



Fig. S3 HPLC data for 4-aminophenol (4-AP).



Fig. S4 UV-vis spectra of the reduction process of 4-nitrophenol in aqueous solution using Au/SiO₂/GO catalyst after running for 14 cycles.



Fig. S5 TEM image of Au/SiO₂/GO catalyst after running for five runs for styrene epoxidation.



Fig. S6 XRD pattern of Au/SiO₂/GO catalyst after running for five runs for styrene epoxidation.



Fig. S7 UV-vis spectra of the reduction process of 4-nitrophenol in aqueous solution using Au/GO composite (Au: 53 μ mol/L). It needs 8 min to reduce the 4-NP completely. The Au/GO catalyst is much less active than the ternary Au/SiO₂/GO catalyst (Au: 7.5 μ mol/L) under the same experimental conditions.



Fig. S8 UV-vis spectra of the reduction process of 4-nitrophenol in aqueous solution using Au/SiO_2 composite (Au: 18.5 µmol/L). It needs 6 min to reduce the 4-NP completely. The Au/SiO₂ catalyst is much less active than the ternary Au/SiO₂/GO catalyst (Au: 7.5 µmol/L) under the same experimental conditions.



Fig. S9 TEM images of Au/SiO_2 composite synthesized at 5.03 MPa. The gold content in the Au/SiO_2 composite was determined to be 0.66 wt% by ICP-AES analysis.



Fig. S10 N_2 adsorption-desorption isotherms (A) and mesopore size distribution curve (B) of Au/SiO₂. The BET surface area and total pore volume are 228 m²/g and 0.72 cm³/g, respectively.



Fig. S11 TEM images of Au/GO composite synthesized at 5.03 MPa. The gold

content in the Au/ GO composite was determined to be 1.98 wt% by ICP-AES analysis.



Fig. S12 N_2 adsorption-desorption isotherms and mesopore size distribution curve of Au/GO composite. The BET surface area and total pore volume are 7.5 m²/g and 0.024 cm³/g, respectively. By combination with Fig. S10, it can be deduced that the pore size distribution obtained from N_2 adsorption-desorption isotherm of the Au/SiO₂/GO composite shown in Fig. 3 mainly belongs to SiO₂.





Fig. S13. TEM image and XRD pattern of the Au/Al_2O_3 synthesized as the literature report. The gold content in the Au/Al_2O_3 composite was determined to be 1.19 wt% by ICP-AES analysis.



Fig. S14 TEM images of the Au/SiO₂/GO composite synthesized at 1.14 MPa (a, b), 3.02 MPa (c, d) and 4.02 MPa (e, f). The inset shows the particle size distribution.



Fig. S15 TEM images of Au/SiO₂/GO composite synthesized without CO₂.



Fig. S16 TEM images of the Pd/SiO₂/GO composite synthesized at 5.08 MPa.

Reference

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