Supplemental Information for "Nucleation and Growth Kinetics Estimation for L-Phenylalanine Hydrate and Anhydrate Crystallization"

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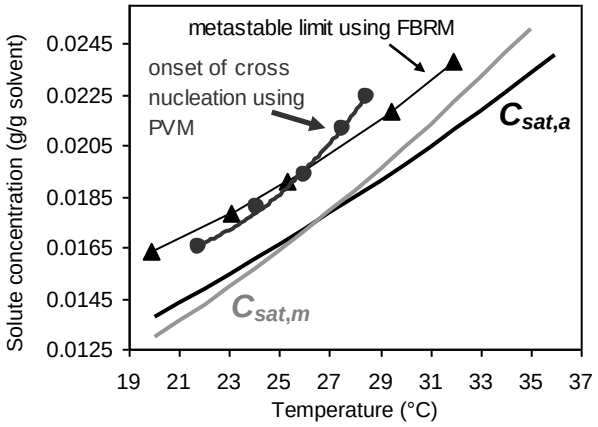

Figure S1. L-phe solubility and metastable limits.

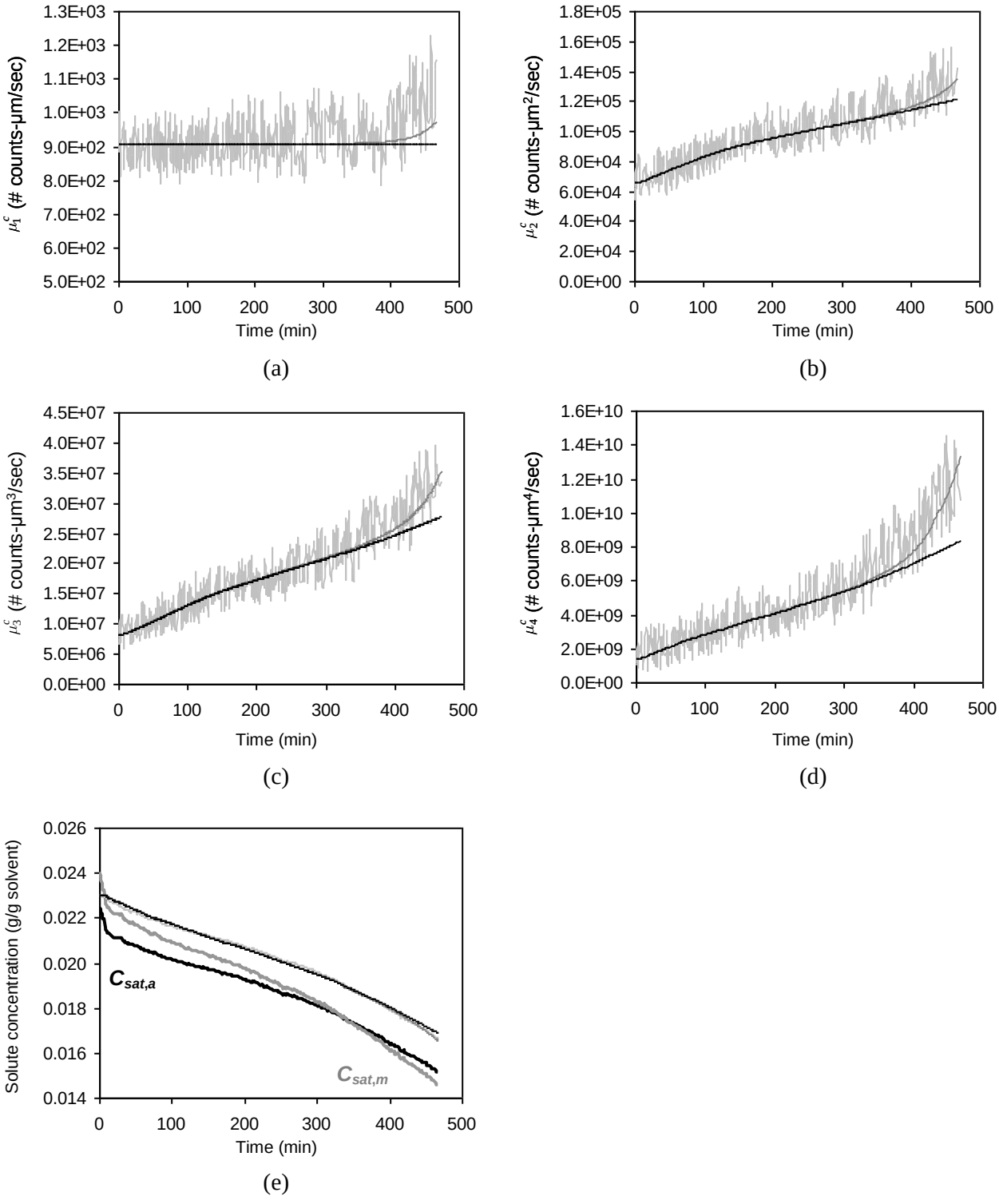

Figure S2. Run 2 moments and solute concentration, experimental (-); Stage 1 model (-); Stage 3 model (-): (a) μ_1^c, (b) μ_2^c, (c) μ_3^c, (d) μ_4^c, (e) *C*. The solubility of each crystal form computed from the measured temperature is shown as thick grey and black lines in (e).

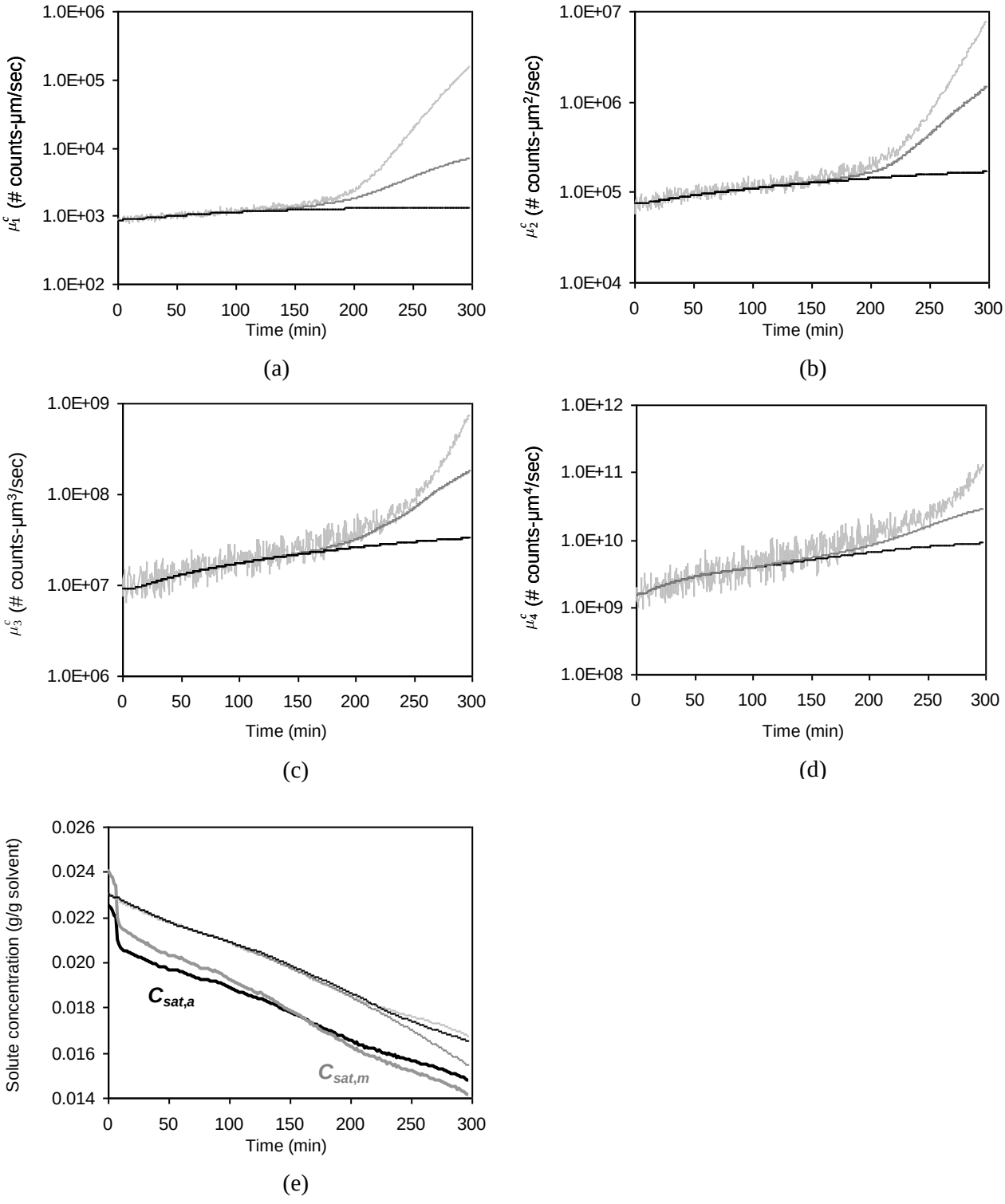

Figure S3. Run 1 moments and solute concentration, experimental (-); Stage 1 and 2 models (-); Stage 3 model (-): (a) μ_1^c, (b) μ_2^c, (c) μ_3^c, (d) μ_4^c, (e) *C*. The solubility of each crystal form computed from the measured temperature is shown as thick grey and black lines in (e).

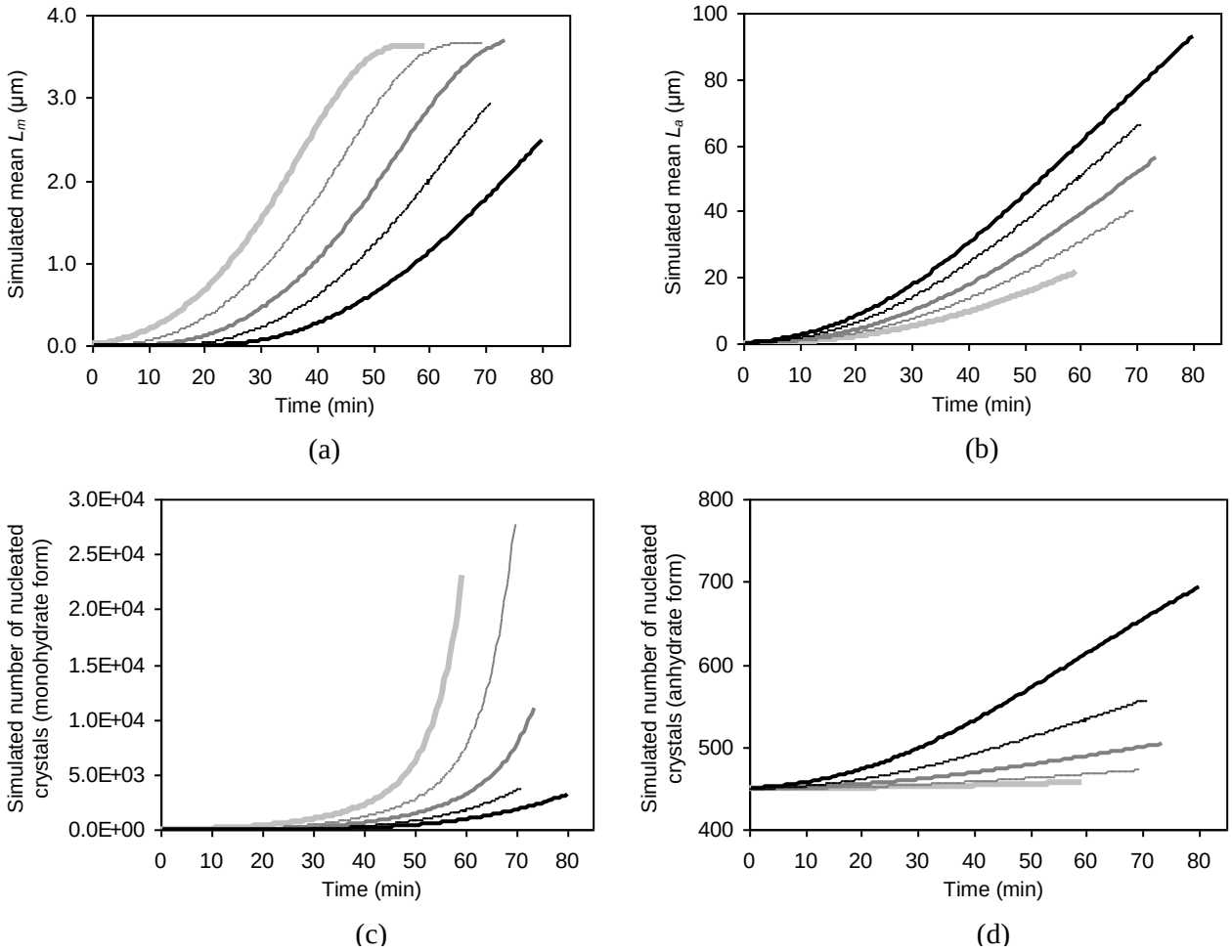

Figure S4. Simulated profiles for Run 1m (-), 2m (-), 3m (-), 4m (-), and 5m (-): (a) mean L_m (μm), (b) mean L_a (μm), (c) number of nucleated crystals (monohydrate form), and (d) number of nucleated crystals (anhydrate form).

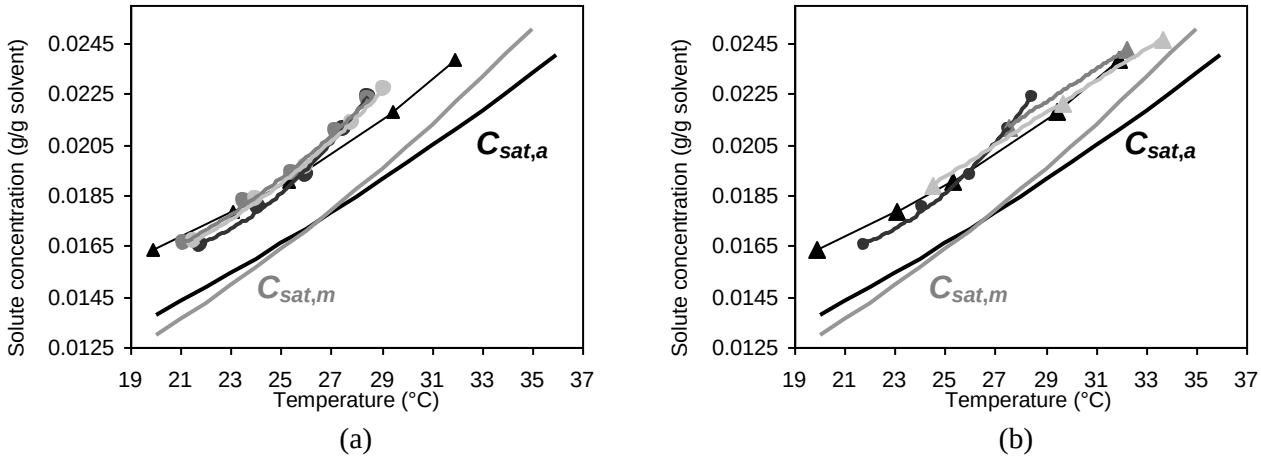

Figure S5. Comparison of experimental metastable limits by FBRM (▲) and PVM (●) to simulated results: (a) at mean L_m 2.0 μm (●) and 2.5 μm (●), (b) at 10% (▲) and 20% (▲) increase in the number of nucleated anhydrate crystals.