

Electronic Supplementary Information

**Formate modulated solvothermal synthesis of
ZIF-8 investigated using time-resolved *in situ*
X-ray diffraction and scanning electron
microscopy**

Janosch Cravillon,^a Christian A. Schröder,^a Helge Bux,^b André Rothkirch,^c Jürgen Caro^b and
Michael Wiebcke*^a*

^aInstitut für Anorganische Chemie, Leibniz Universität Hannover, Callinstr. 9, 30167 Hannover
Germany; ^bInstitut für Physikalische Chemie und Elektrochemie, Leibniz Universität Hannover,
Callinstr. 3A, 30167 Hannover, Germany; ^cDeutsches Elektronen-Synchrotron (DESY), Notkestr.
85, 22607 Hamburg, Germany.

Powder XRD

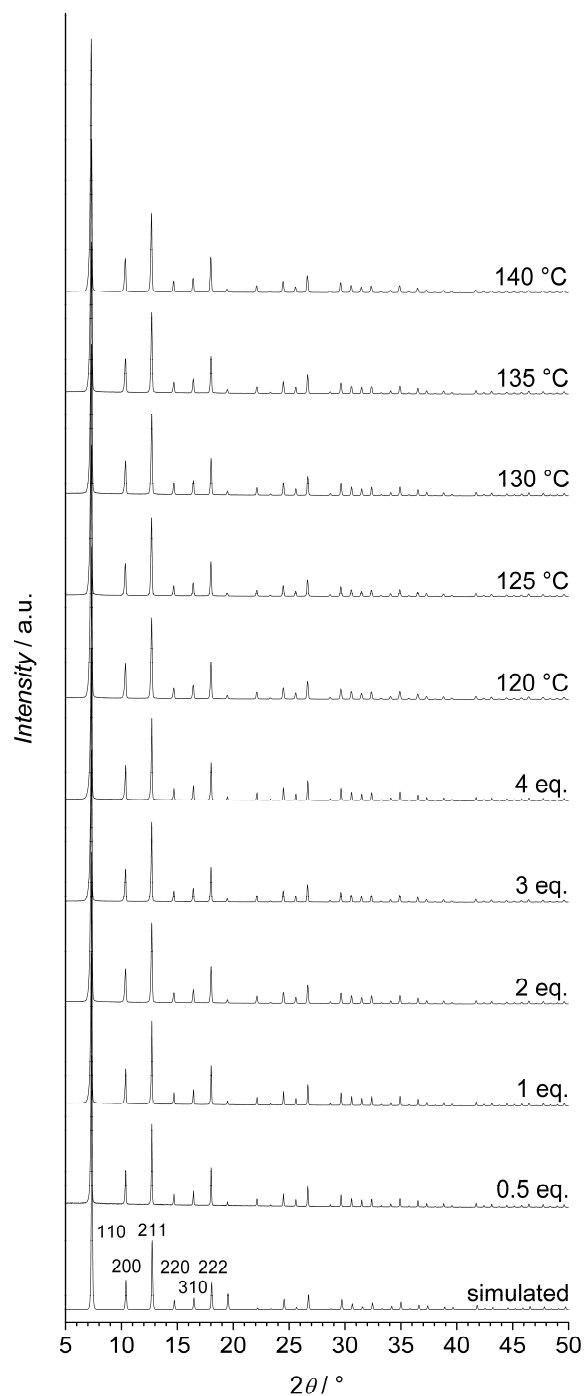


Fig. S1 Powder XRD patterns taken from the final products obtained by the monitored syntheses for the composition Zn/Hmim/NaHCO₂/MeOH = 1 : 2 : 2 : 333 at different temperatures and for the varied compositions Zn/Hmim/NaHCO₂/MeOH = 1 : 2 : *x* : 333 (0.5 ≤ *x* ≤ 4.0) at *T* = 130 °C. A pattern simulated from crystal structure data is also shown.

Sharp-Hancock Plots

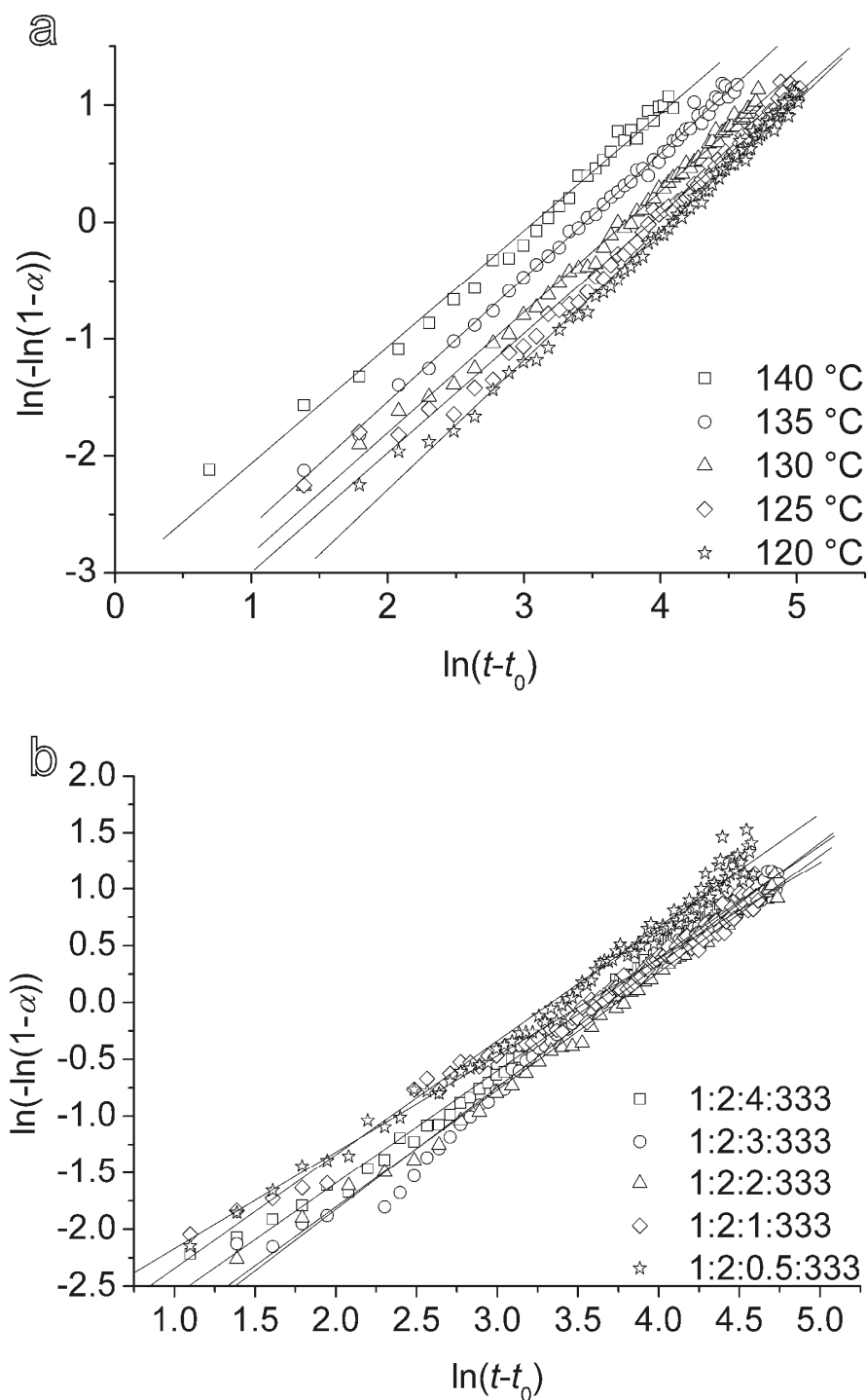


Fig. S2 Sharp-Hancock plots (a) for the composition Zn/Hmim/NaHCO₂/MeOH = 1 : 2 : 2 : 333 at different temperatures and (b) for the varied compositions Zn/Hmim/NaHCO₂/MeOH = 1 : 2 : x : 333 ($0.5 \leq x \leq 4.0$) at $T = 130$ °C.

Non-linear Avrami Erofe'ev Fits

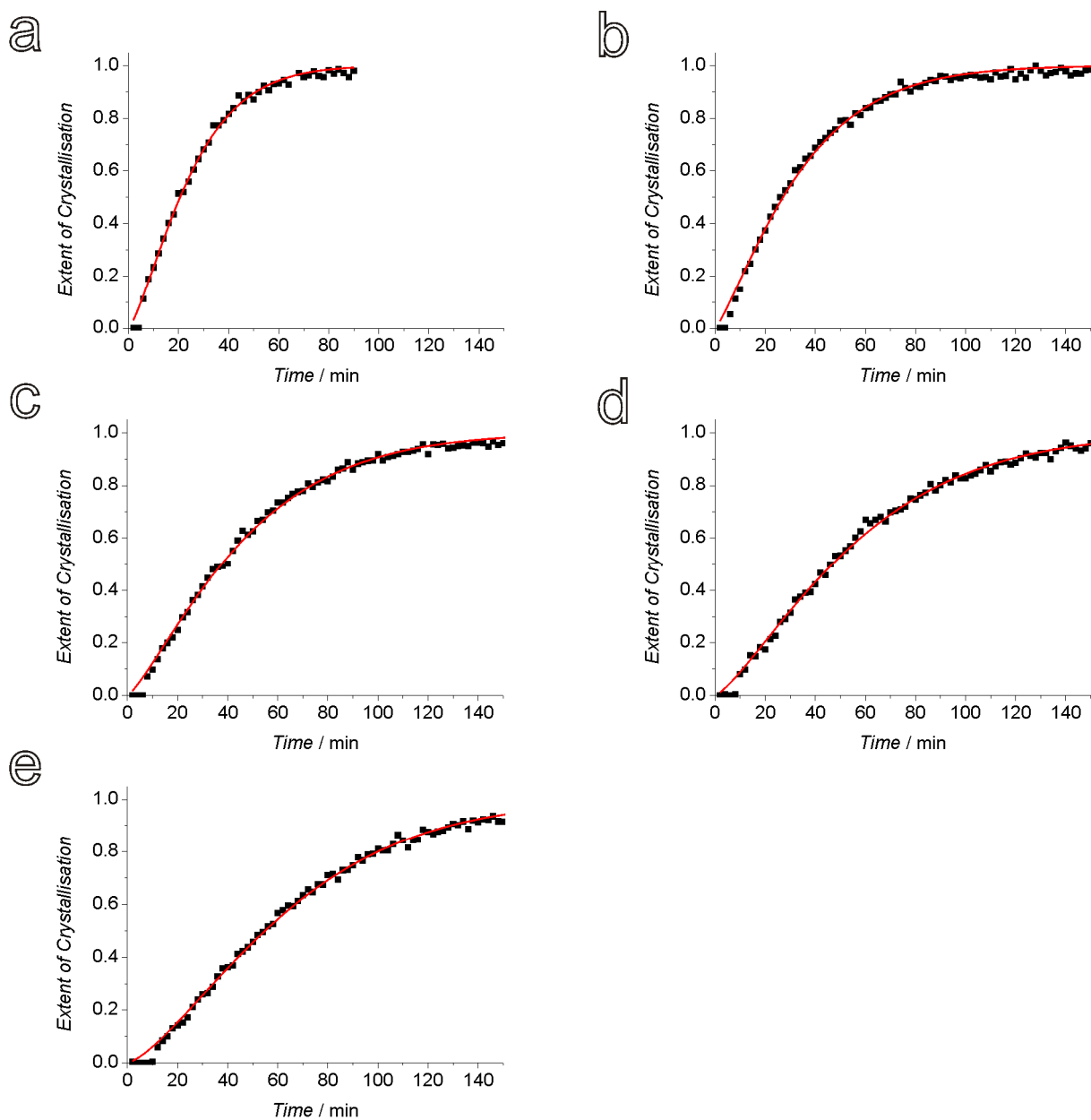


Fig. S3 Extent of crystallisation vs. time (black squares) for the composition Zn/Hmim/NaHCO₂/MeOH = 1 : 2 : 2 : 333 at different temperatures [(a) 140 °C, (b) 135 °C, (c) 130 °C, (d) 125 °C and (e) 120 °C] and corresponding non-linear least-squares fits with the Avrami-Erofe'ev equation (red line).

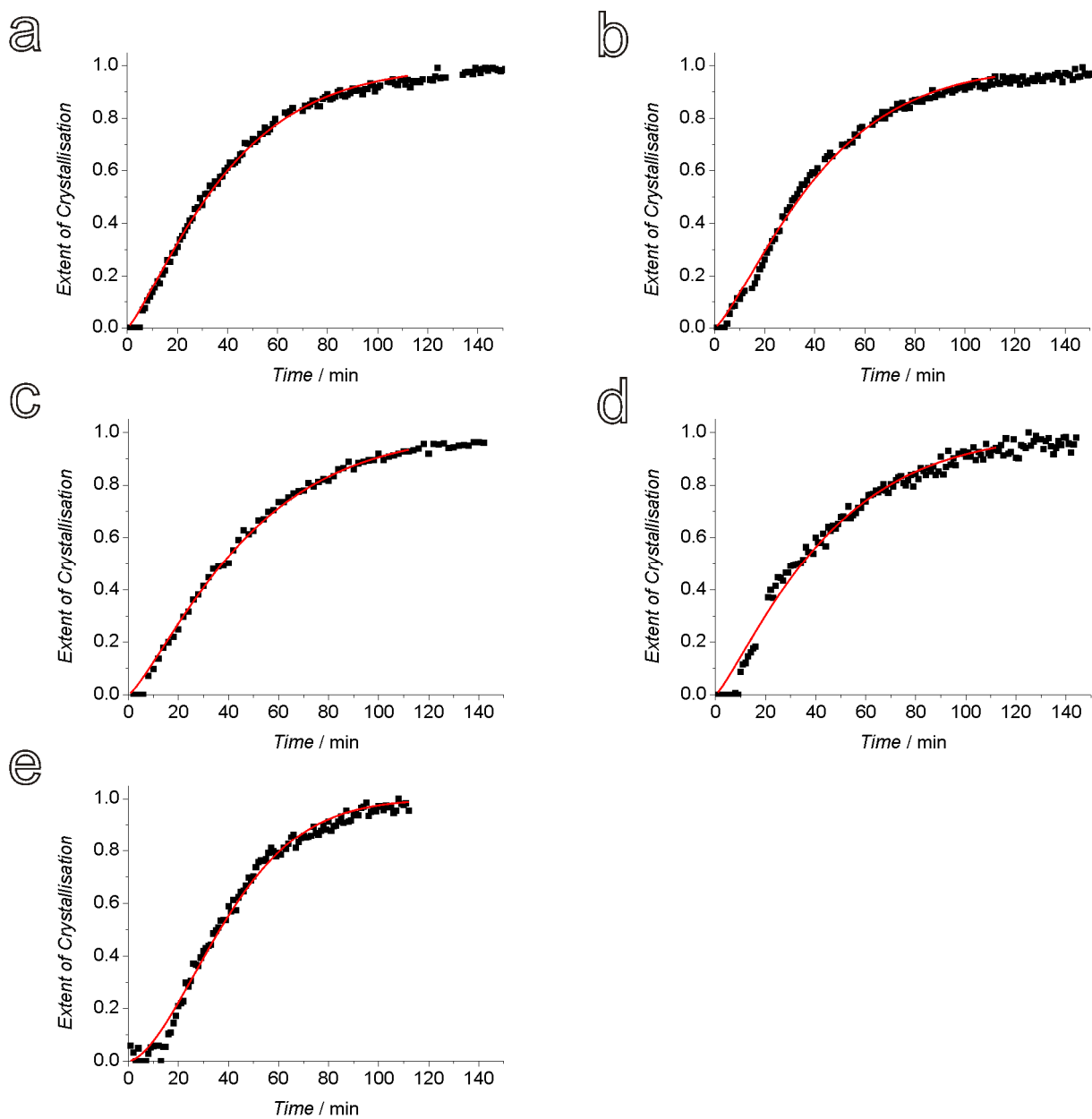


Fig. S4 Extent of crystallisation vs. time (black squares) for the varied compositions Zn/Hmim/NaHCO₂/MeOH = 1 : 2 : x : 333 [(a) $x = 4.0$, (b) $x = 3.0$, (c) $x = 2.0$, (d) $x = 1.0$ and (e) $x = 0.5$] and corresponding non-linear least-squares fits with the Avrami-Erofe'ev equation (red line).

Arrhenius Plots

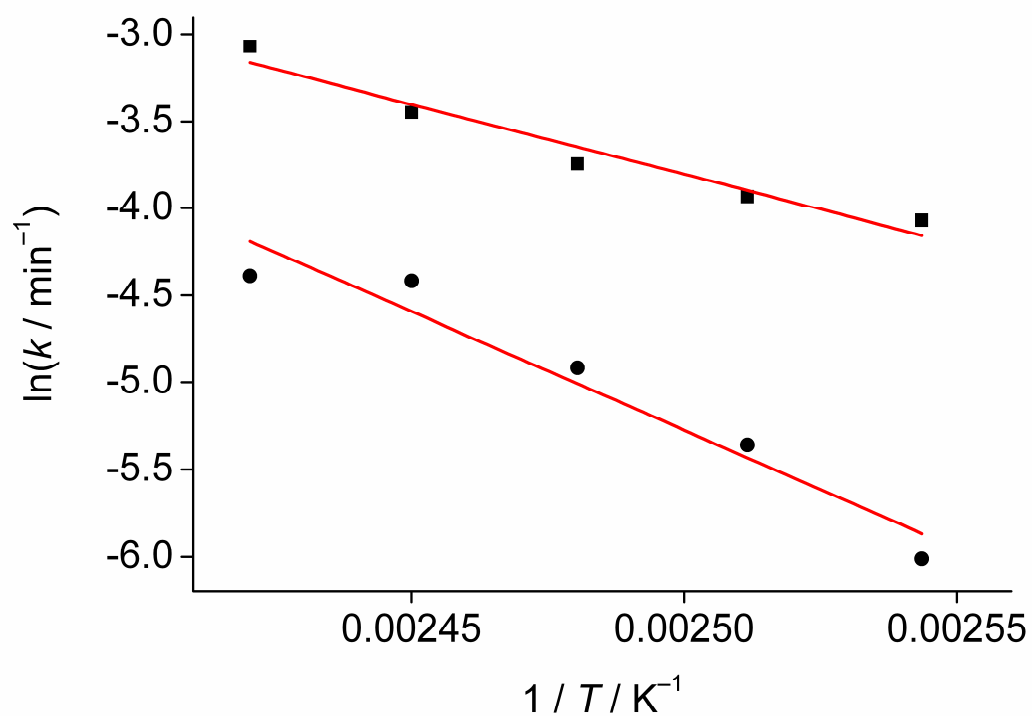


Fig. S5 Arrhenius plots for the temperature-dependent rate constants of the Sharp-Hancock analysis (black squares) and non-linear least-squares fitting with the Avrami-Erofe'ev equation (black circles).

Non-linear Gualtieri Fits

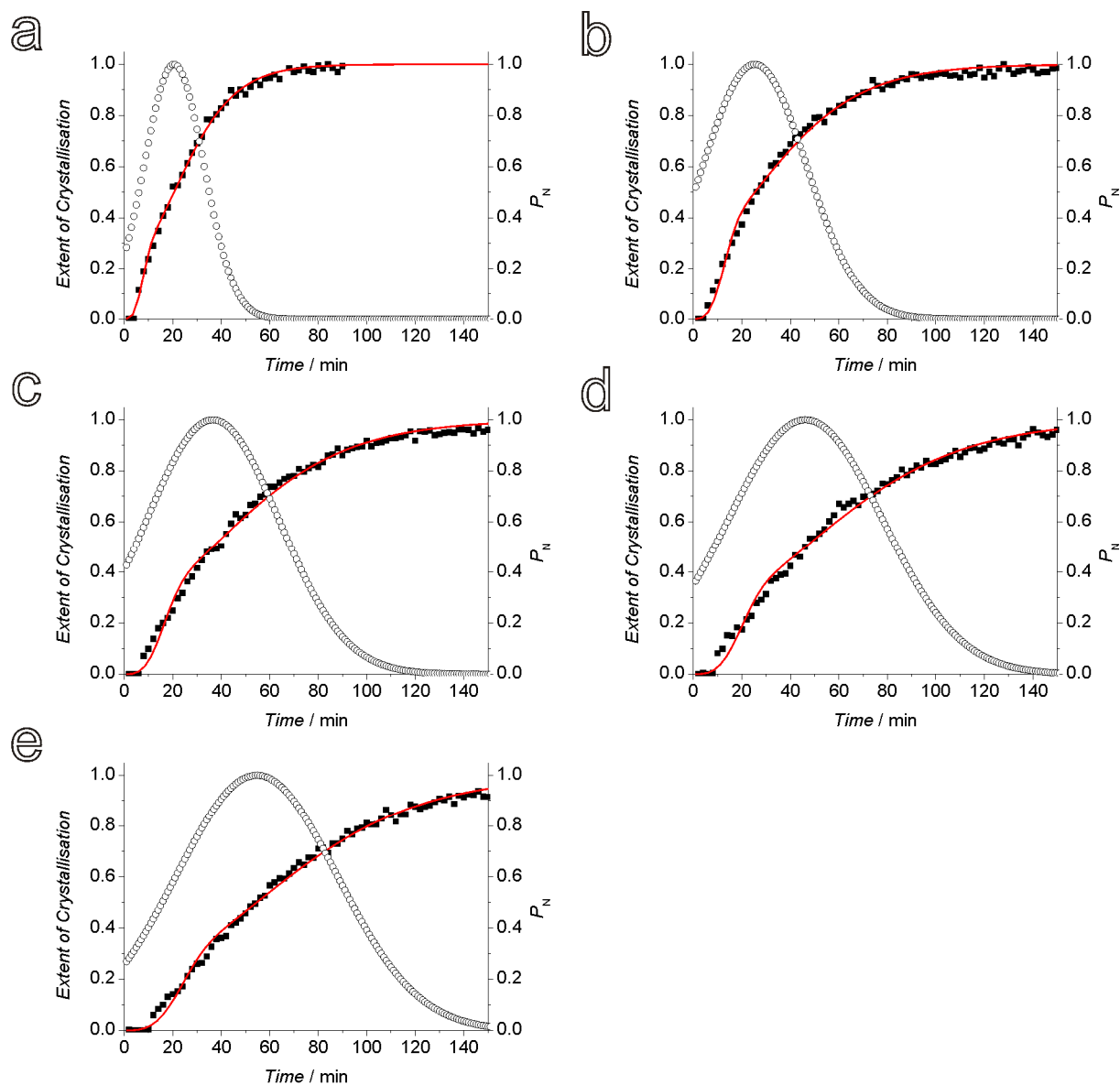


Fig. S6 Extent of crystallisation vs. time (black squares) for the composition Zn/Hmim/NaHCO₂/MeOH = 1 : 2 : 2 : 333 at different temperatures [(a) 140 °C, (b) 135 °C, (c) 130 °C, (d) 125 °C and (e) 120 °C] and corresponding non-linear least-squares fits with the Gualtieri equation (red line) as well as probability curves of nucleation P_N (open circles).

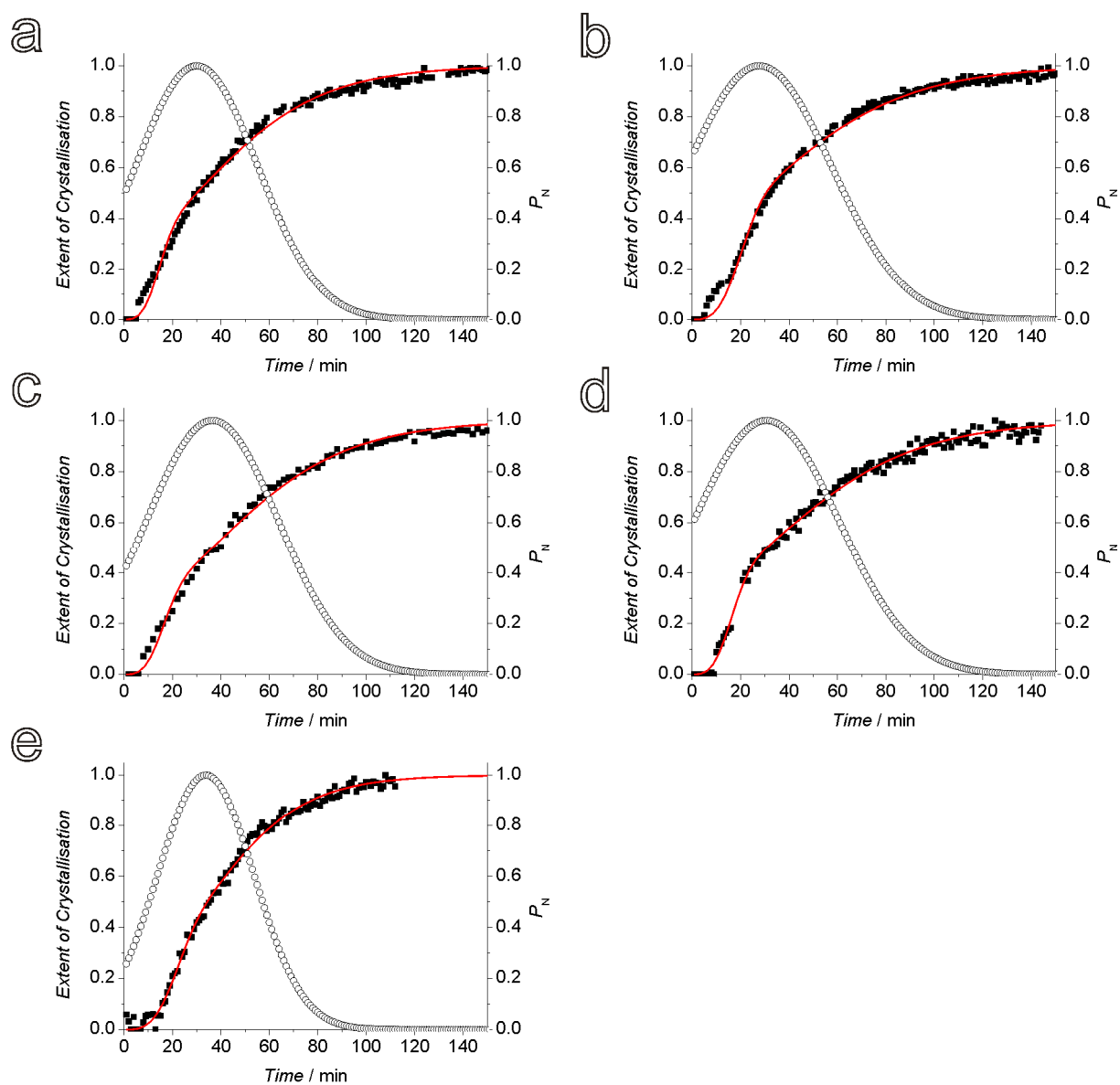


Fig. S7 Extent of crystallisation vs. time (black squares) for the varied compositions Zn/Hmim/NaHCO₂/MeOH = 1 : 2 : x : 333 [(a) $x = 4.0$, (b) $x = 3.0$, (c) $x = 2.0$, (d) $x = 1.0$ and (e) $x = 0.5$] and corresponding non-linear least-squares fits with the Gualtieri equation (red line) as well as probability curves of nucleation P_N (open circles).

Final Maximum Crystal Size

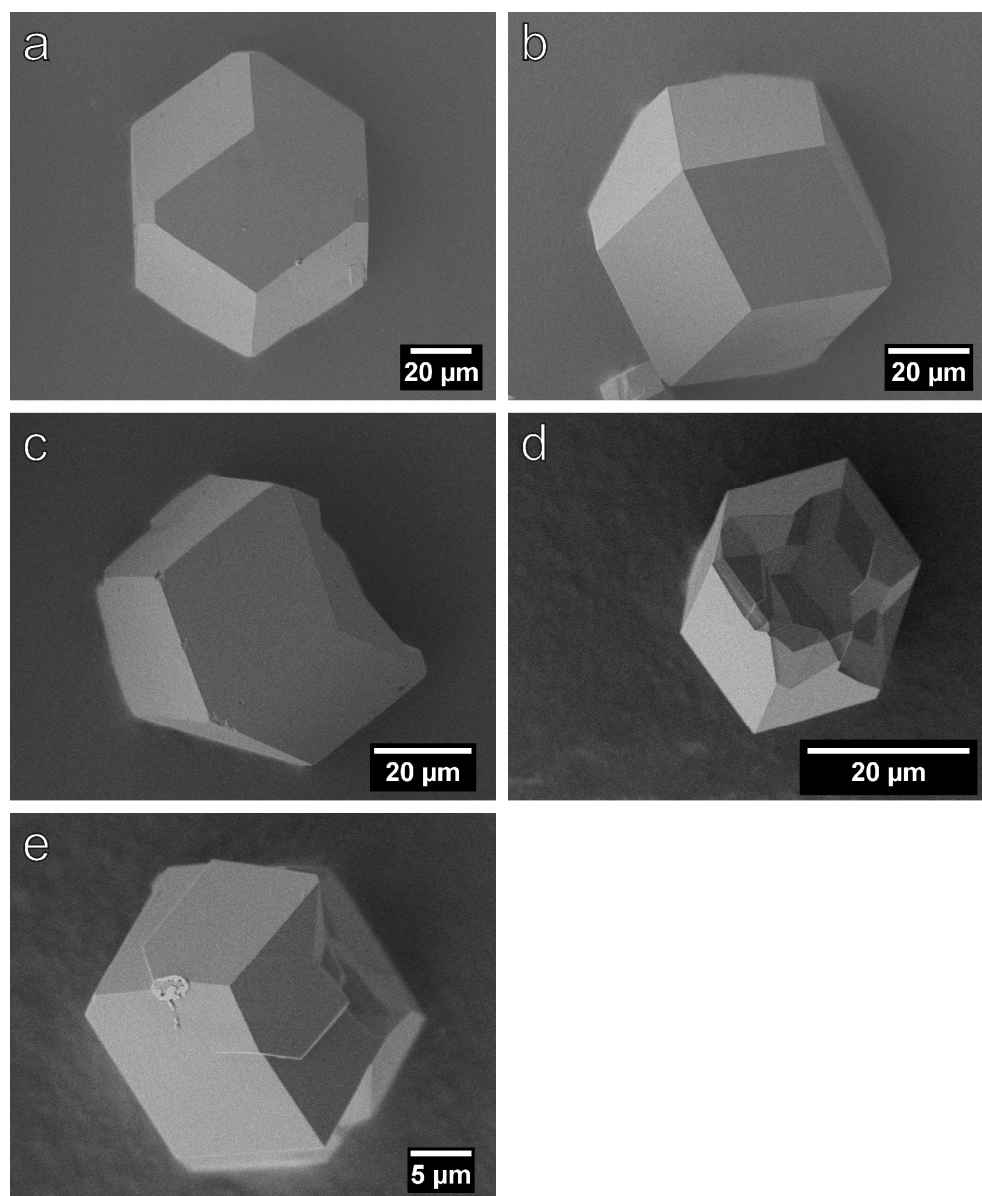


Fig. S8 SEM micrographs showing typical crystals of maximum size as obtained by the monitored syntheses for the compositions Zn/Hmim/NaHCO₂/MeOH = 1 : 2 : x : 333 [(a) x = 0.5, (b) x = 1.0, (c) x = 2.0, (d) x = 3.0 and (e) x = 4.0].

Table S1 Final maximum crystal sizes.

x	0.5	1.0	2.0	3.0	4.0
Crystal Size / μm	71	59	51	25	23

SEM Micrograph from Stirred Synthesis Solution

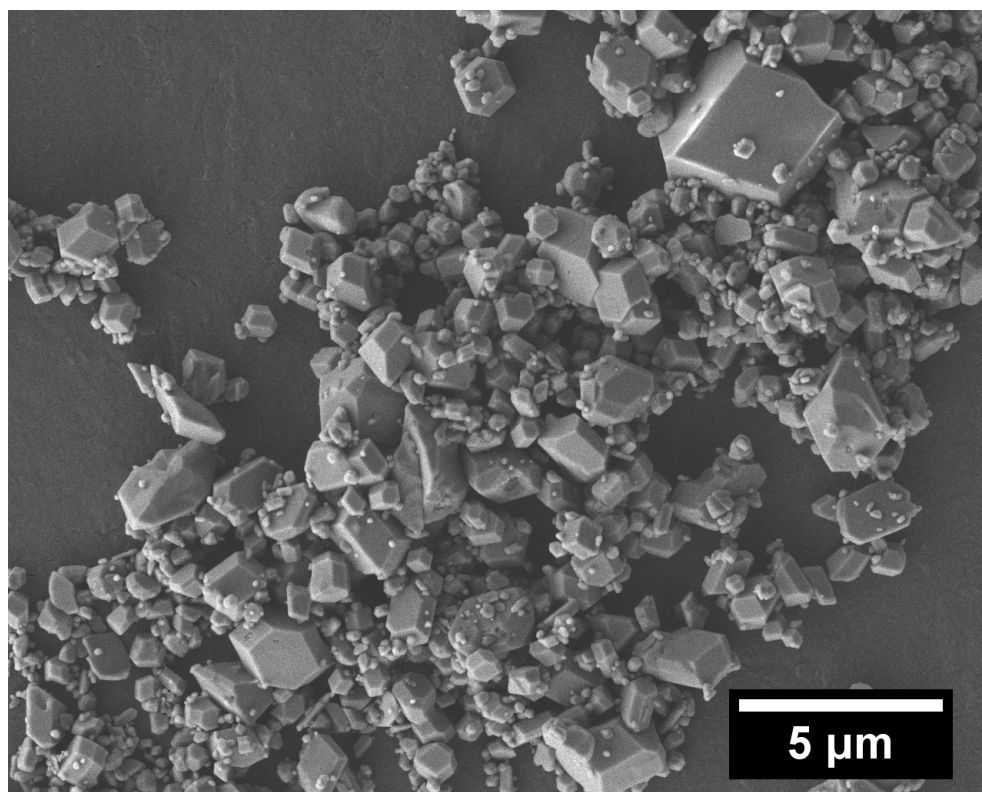


Fig. S9 SEM micrograph taken from solid material obtained from a stirred synthesis solution.

TG/DTA Analysis

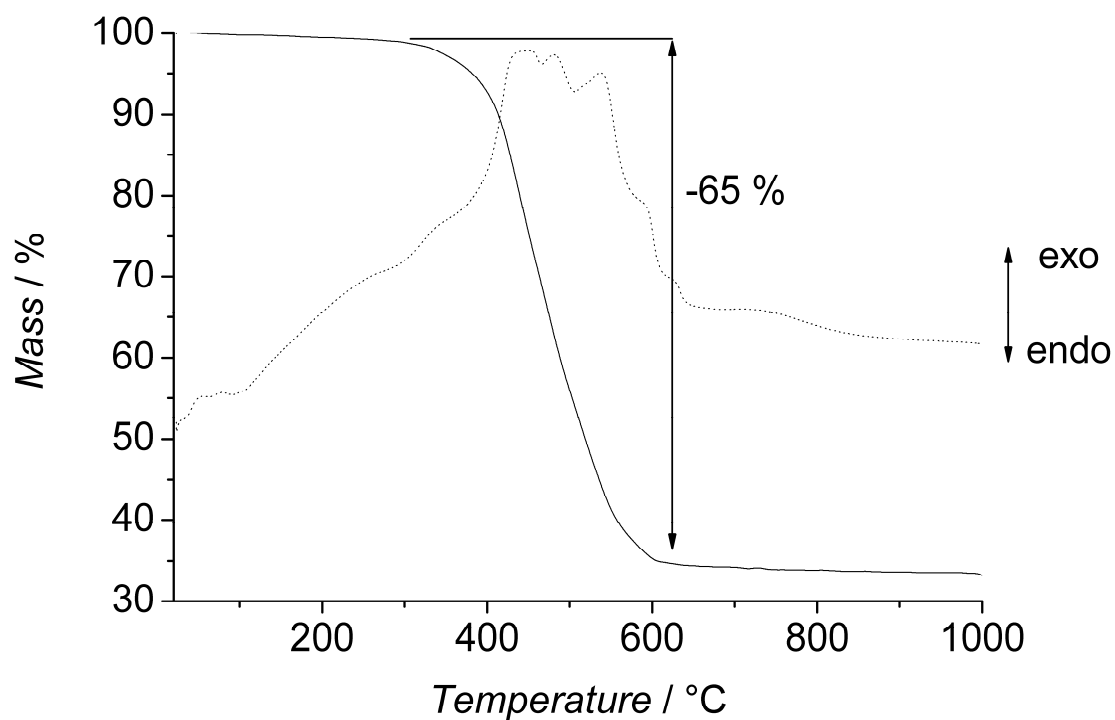


Figure S10 TG (solid line) and DTA curves (dotted line) measured from a sample obtained by the optimised synthesis. Ramp: 5 K / min, flowing air (Netzsch Thermal Analyser STA 429). The total mass loss (65 %) agrees well with the calculated ones (64 %) assuming decomposition of ZIF-8 [Zn(mim)₂] into solid hexagonal ZnO (as verified by XRD) and volatile species stemming from the organic ligand.

Nitrogen Sorption Isotherms

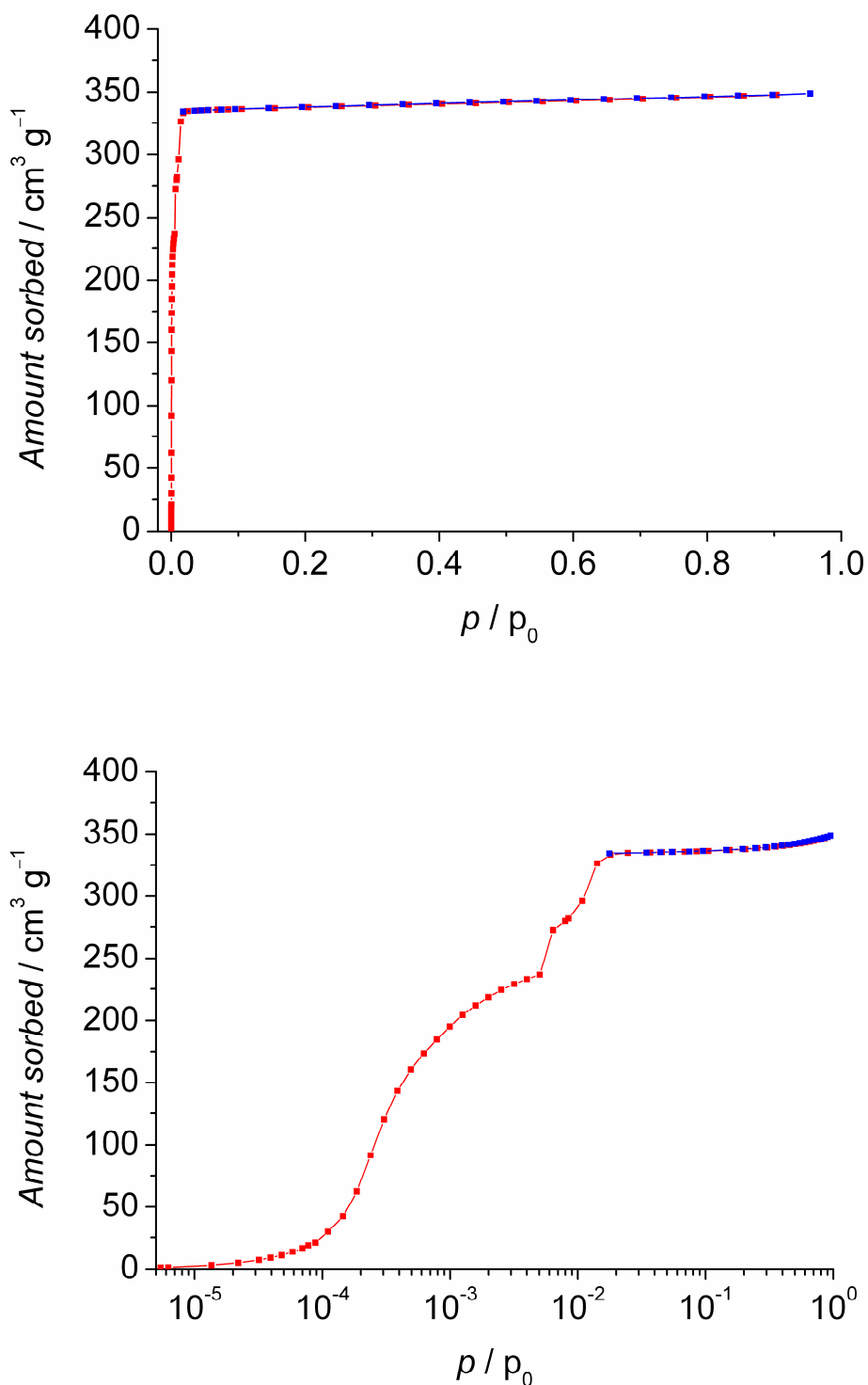


Figure S11 Nitrogen sorption isotherms at 77 K as linear-linear (top) and linear-log plots (bottom). Red and blue data correspond to the adsorption and desorption branches, respectively (Quantachrome Autosorb 1-MP).

The apparent specific surface area was determined by the Brunauer-Emmett-Teller (BET) method: $S_{\text{BET}} = 1450 \text{ m}^2/\text{g}$.