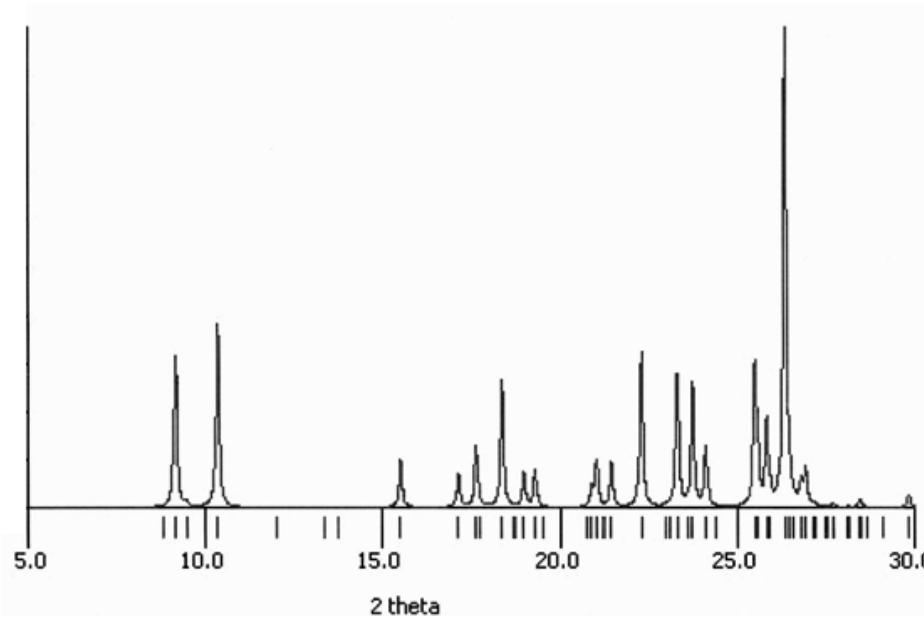


Powder X-Ray Diffraction (PXRD)

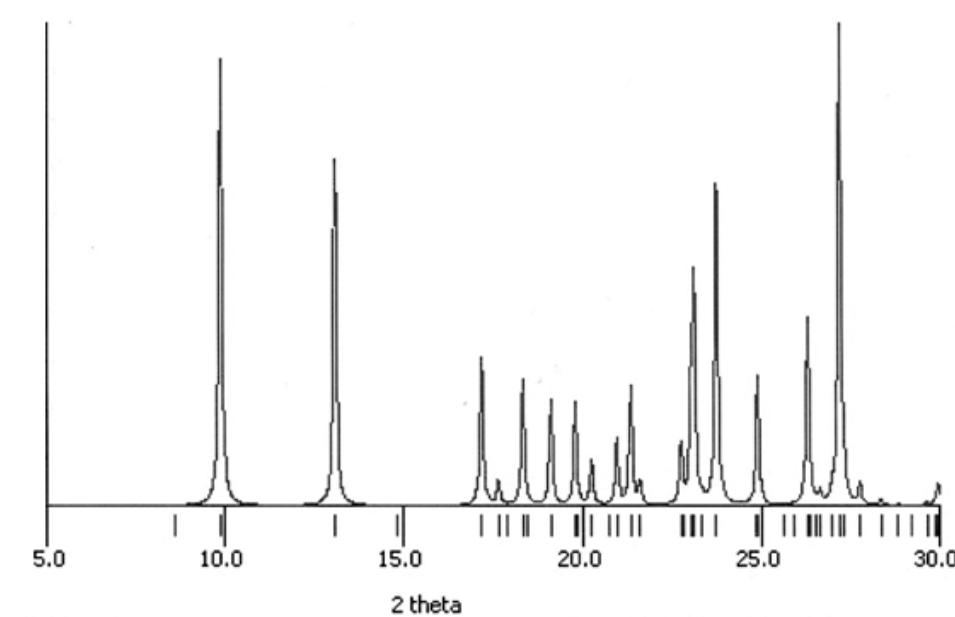
Powder X-ray diffraction data were collected at 298 K on a Siemens D5000 instrument using monochromated $\text{CuK}\alpha_1$ radiation ($\lambda = 1.5406 \text{ \AA}$).

For the slurry experiments, the relatively high backgrounds are due to small sample sizes removed during the slurring.

5-Cl-Aspirin



Experimental Powder X-Ray Diffraction (PXRD) pattern for 5-Cl-Aspirin at 298 K



Simulated pattern for 5-Cl-A form I
(120 K; Hursthouse *et al.*, 2010)

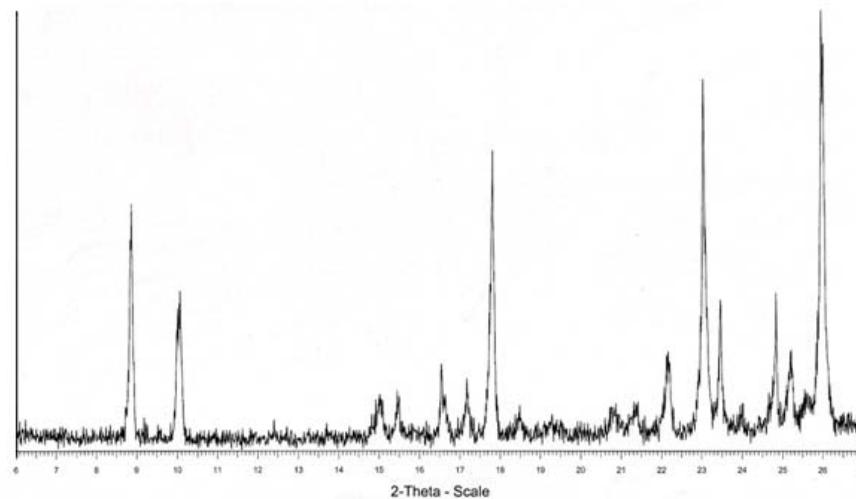
Simulated pattern: 5-Cl-A form II (150 K)

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

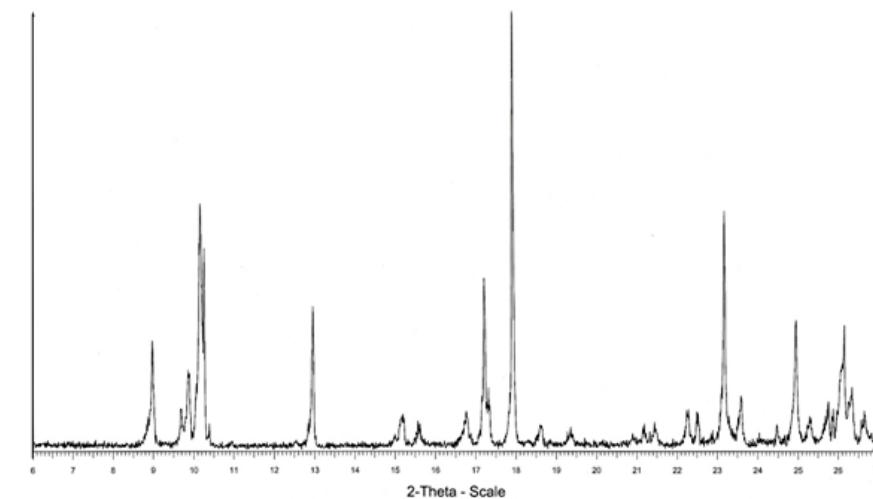
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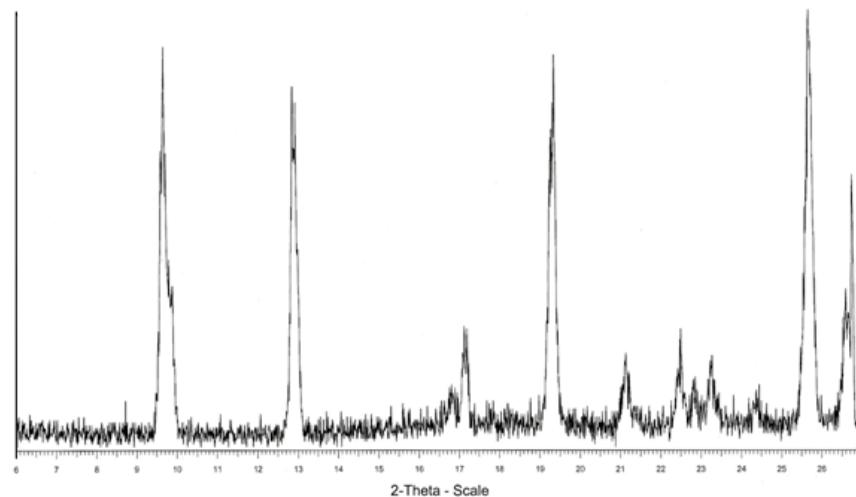
Page 2



Synthesis of 5-Cl-A with heating at 60°C for 10 mins: initial solid product – only form I



Synthesis of 5-Cl-A with heating at 60°C for 20 mins: initial solid product – mixture of forms I and II



Synthesis of 5-Cl-A with heating at 60°C for 2 hrs: initial solid product – only form II

Summary for 5-Cl-A synthesis:

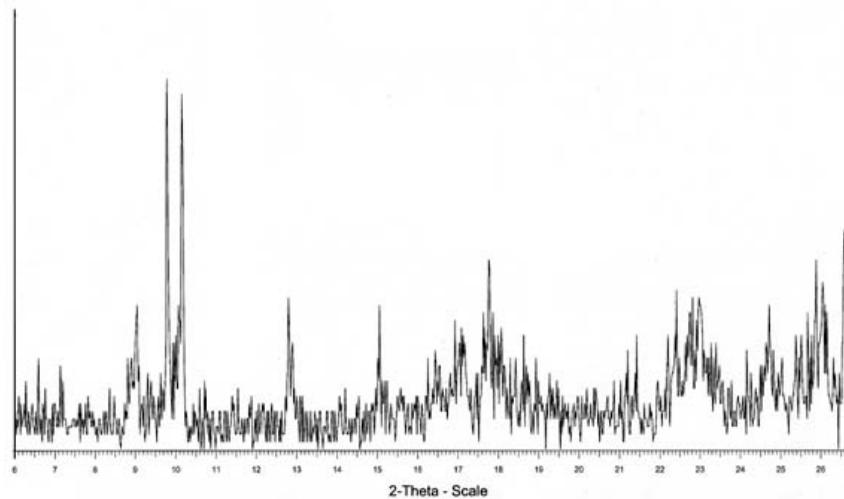
- During reaction step (5-Cl-salicylic acid in acetic anhydride with H₂SO₄(aq) at 60°C), the duration of heating determines the polymorph produced as the initial solid product.
- 5-Cl-AA is not visible in any of the product PXRD patterns, but shown to be present by ¹³C NMR (see section S5).

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

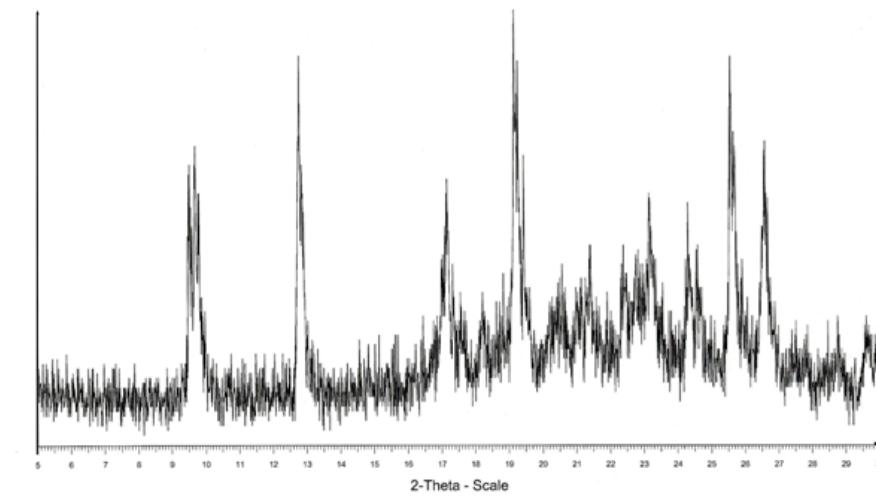
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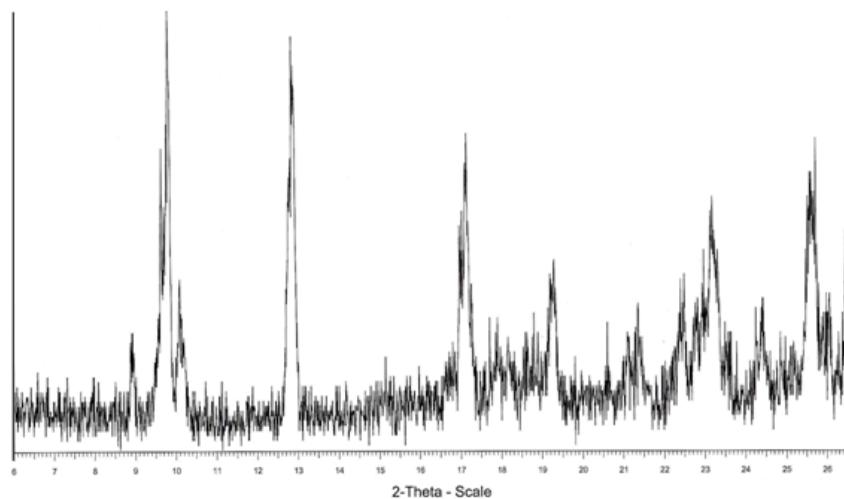
Page 3



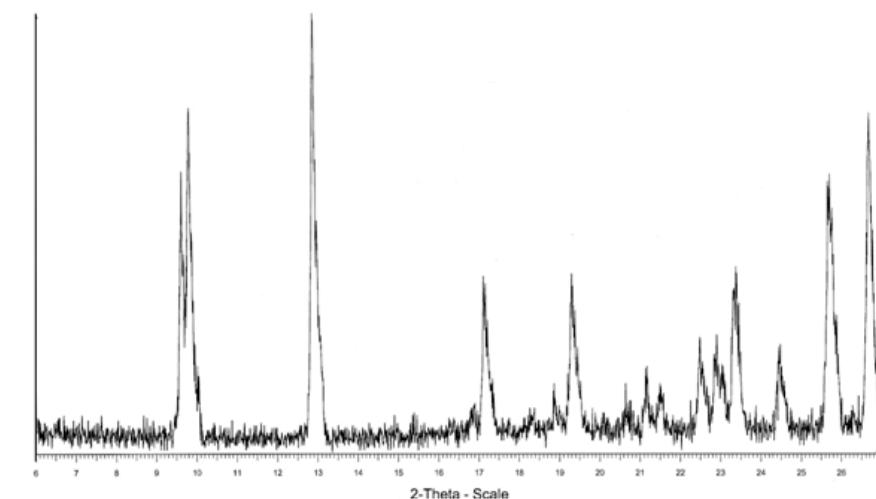
5-Cl-A form I slurry in acetonitrile (1 day):
mixture of forms I and II



5-Cl-A form I slurry in acetonitrile (7 days):
only form II



5-Cl-A form I slurry in acetone (1 day):
mixture of forms I and II



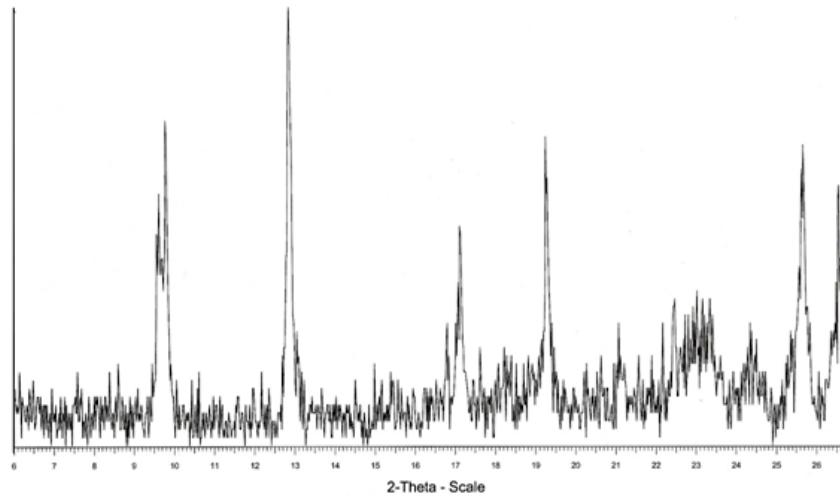
5-Cl-A form I slurry in acetone (7 days):
only form II

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

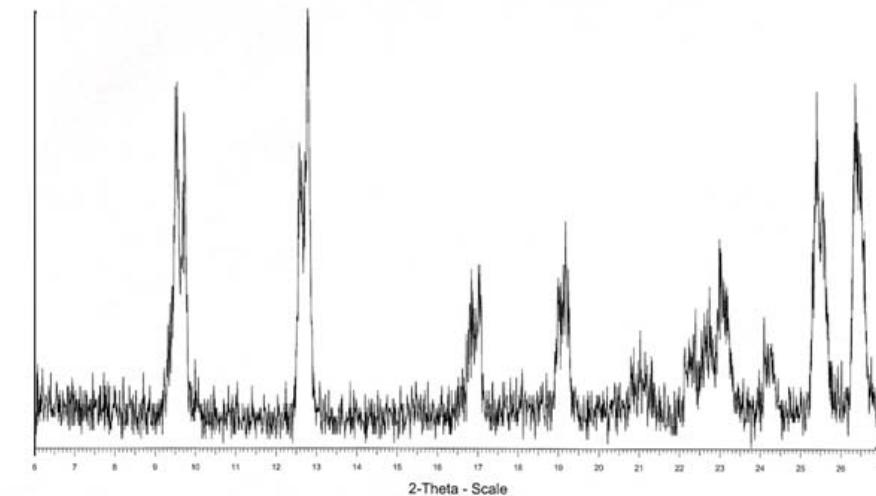
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Electronic Supporting Information

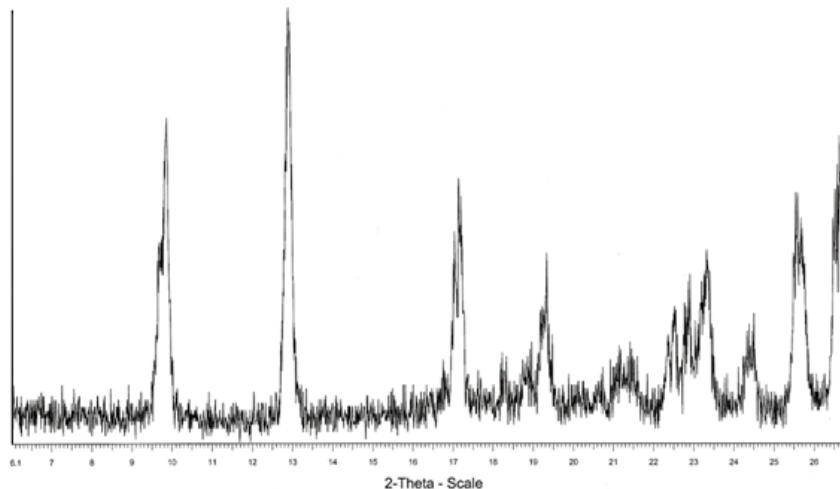
Page 4



5-Cl-A form I slurry in ethanol (7 days):
only form II



5-Cl-A form I slurry in 2-propanol (7 days):
only form II



5-Cl-A form II slurry in acetonitrile (7 days):
only form II

Summary for 5-Cl-A slurring experiments:

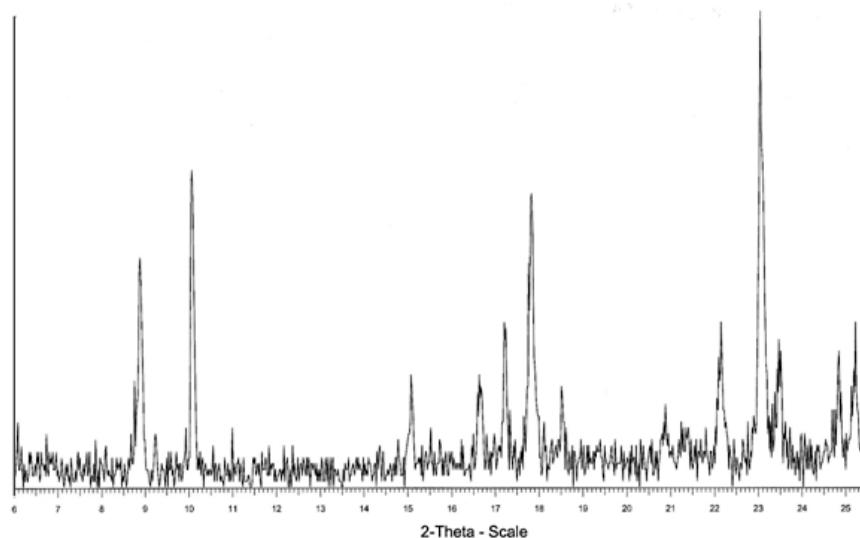
- Form I transforms to form II over a period of days in the following examined solvents: acetonitrile, acetone, ethanol, 2-propanol
- Control tests starting with form II show identical behaviour (only acetonitrile shown)

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

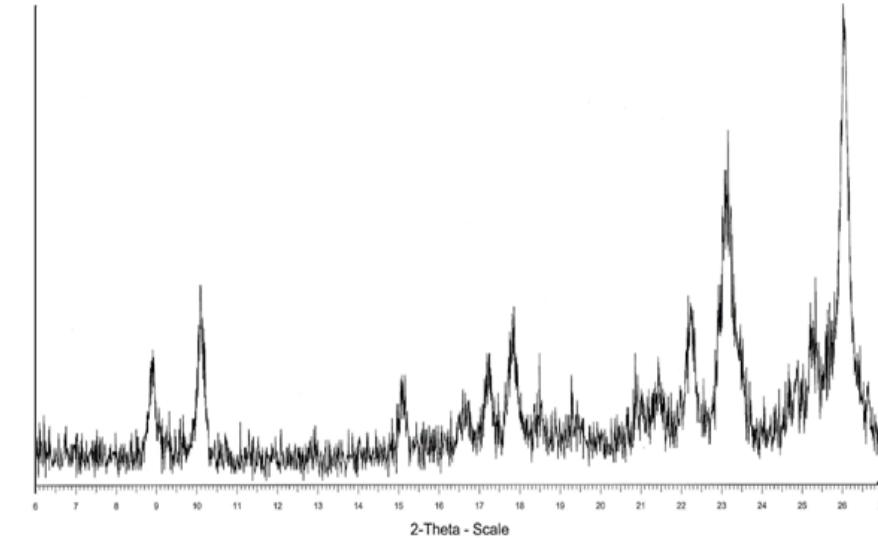
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Electronic Supporting Information

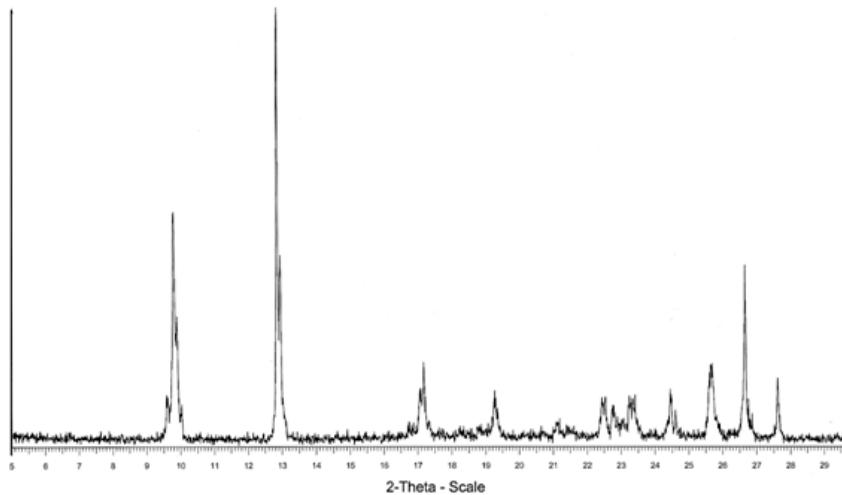
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5-Cl-A freeze drying (from solution in acetone): only form I



5-Cl-A solid-state grinding (Retsch MM400 ball mill, 25 ml vessel, one steel ball Ø10 mm, 30 mins, 17.5 Hz): only form I



Recrystallisation of 5-Cl-A from EtOH/acetone in the presence of 10 mol % 5-Cl-AA (slow evaporation, *ca* 3 days) – only form II

5-Cl-A:

- Freeze drying produces only form I
- Solid-state grinding converts form II→form I
- In all solvents used, slow recrystallisation usually provides mixtures of forms I and II. However, slow recrystallisation with addition of 5-Cl-AA (5–20 mol %) produces only form II

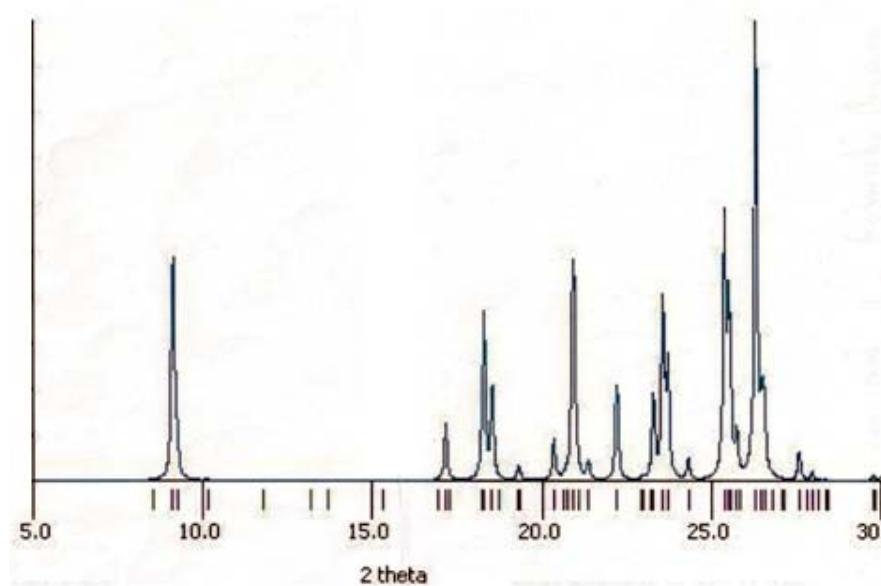
Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

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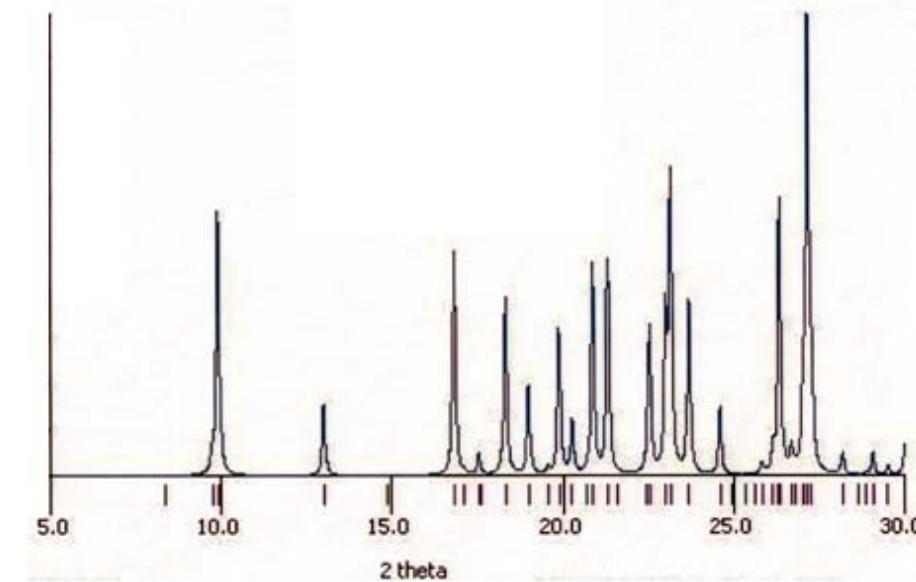
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5-Br-Aspirin



Simulated pattern for **5-Br-A** form I
(120 K; Hursthouse *et al.*, 2010)



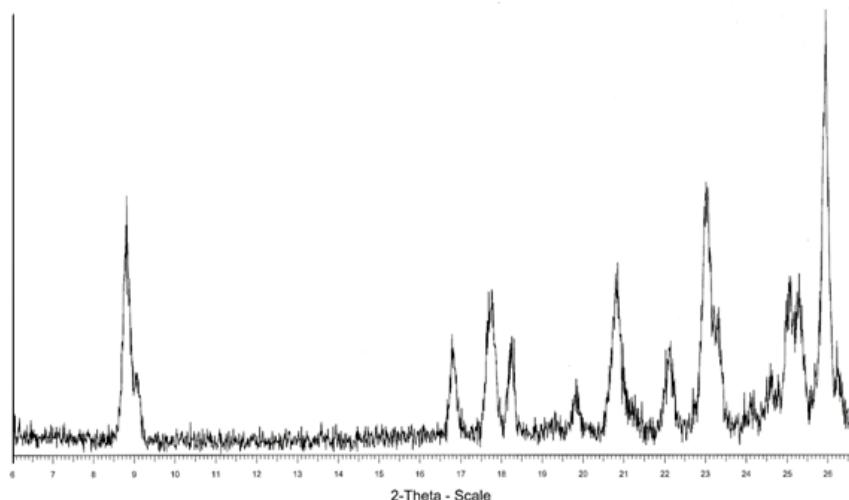
Simulated pattern: **5-Br-A** form II (150 K)

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

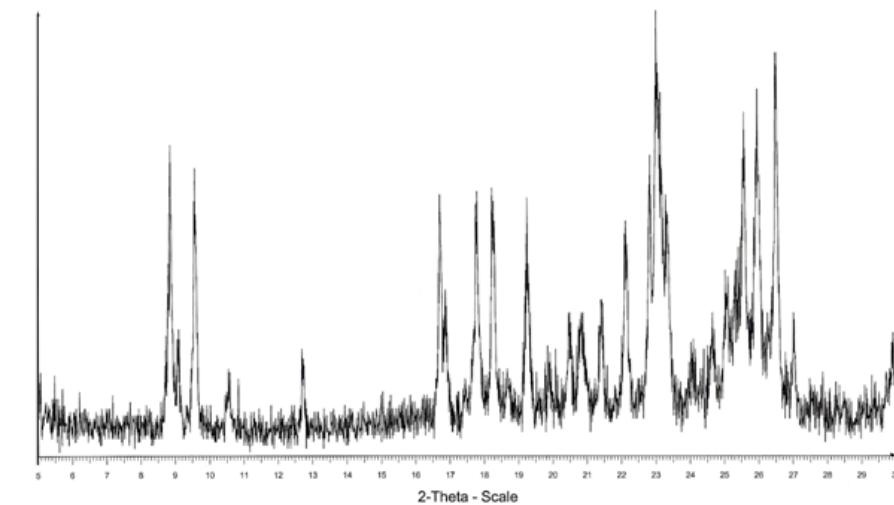
K. A. Solanko & A. D. Bond

Electronic Supporting Information

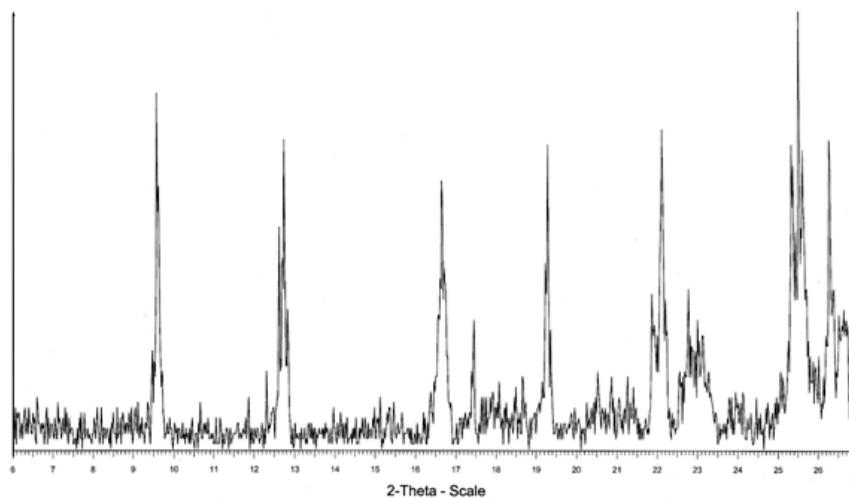
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Synthesis of 5-Br-A with heating at 60°C for 20 mins:
initial synthesis product – only form I



Heating of 5-Br-A form I in acetic anhydride at 90°C for 2 hrs –
mixture of forms I and II (crystalline 5-Br-AA also visible $2\theta \approx 10.6^\circ$)



Heating of 5-Br-A form I in acetic anhydride at 90°C
for 5 hrs – only form II

Summary for 5-Br-A synthesis:

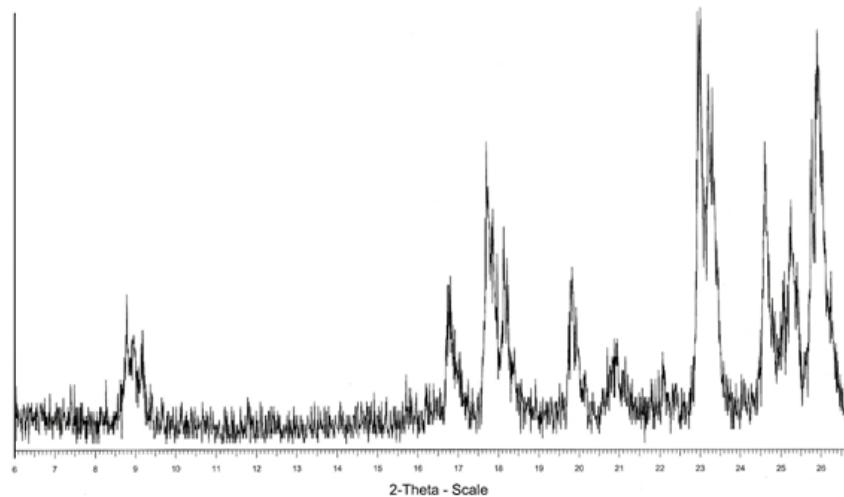
- During reaction step (5-Br-salicylic acid in acetic anhydride with $\text{H}_2\text{SO}_4(\text{aq})$ at 60°C for 20 mins), only form I is produced
- Heating in acetic anhydride at 90°C yields a mixture of form I and form II after 2 hours
- Heating in acetic anhydride at 90°C for 5 hours produces only form II

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

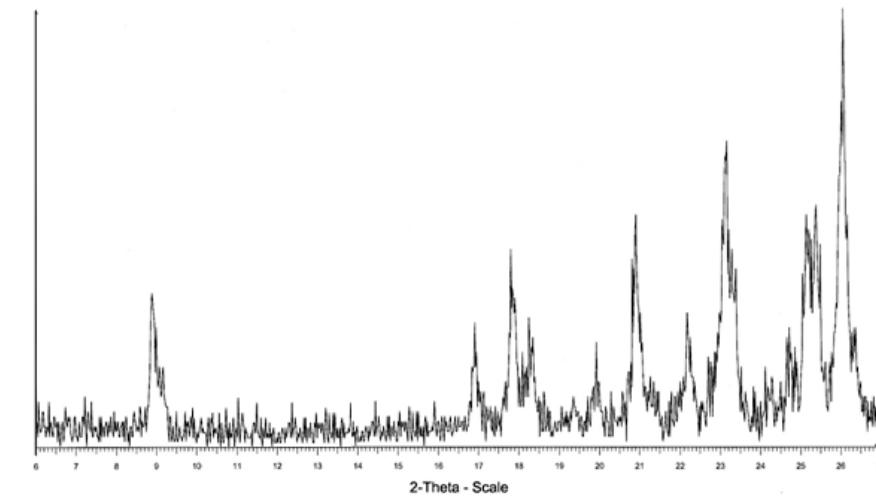
K. A. Solanko & A. D. Bond

Electronic Supporting Information

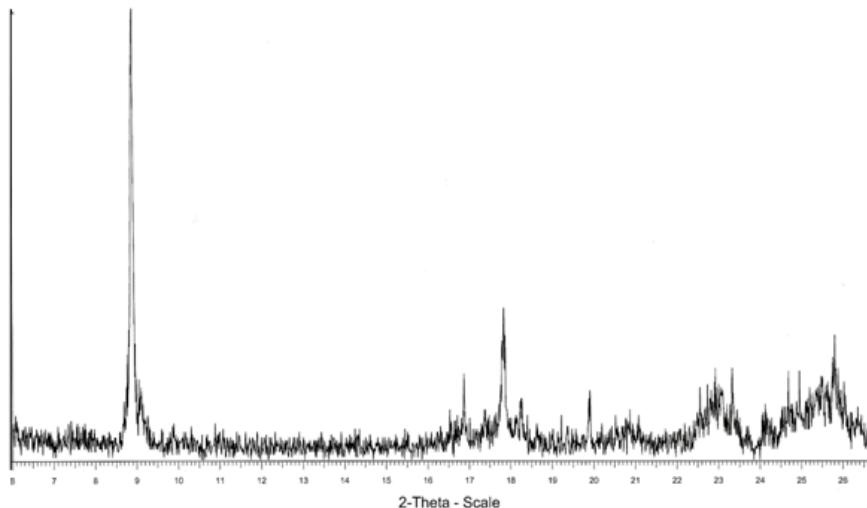
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5-Br-A form II slurry in acetone (7 days):
only form I



5-Br-A form II slurry in 2-propanol (7 days):
only form I



5-Br-A form II slurry in acetonitrile (7 days):
only form I

Summary for 5-Br-A slurring experiments:

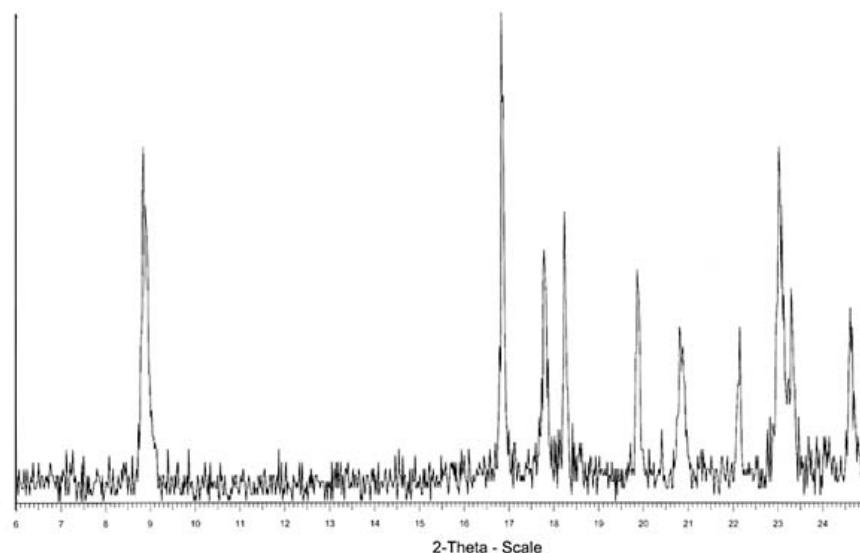
Form II transforms to form I over a period of days in the following examined solvents: acetonitrile, acetone, 2-propanol. Comparative experiments for **5-Cl-A** and **5-Br-A** show that **5-Br-A** transforms at a more rapid rate

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

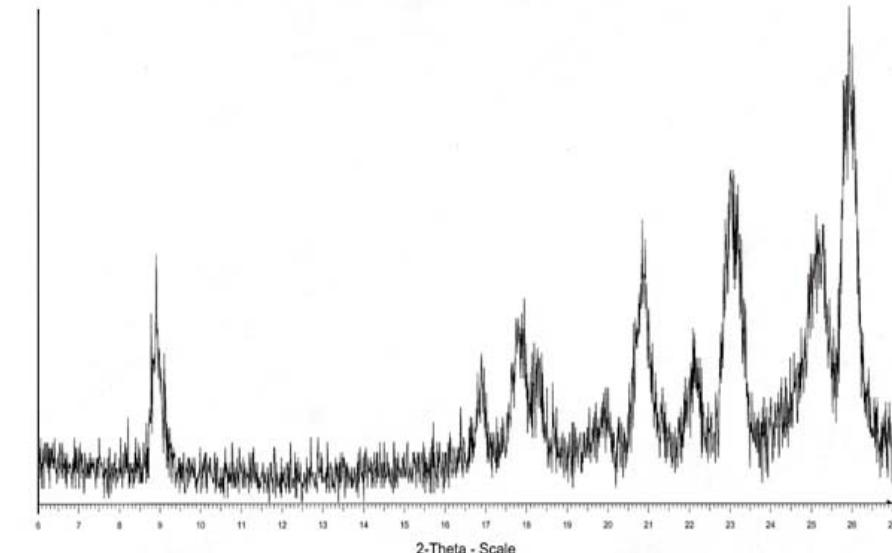
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5-Br-A freeze drying (from solution in acetone): only form I



5-Br-A solid-state grinding (Retsch MM400 ball mill, 25 ml vessel, one steel ball Ø10 mm, 30 mins, 17.5 Hz): only form I

5-Br-A:

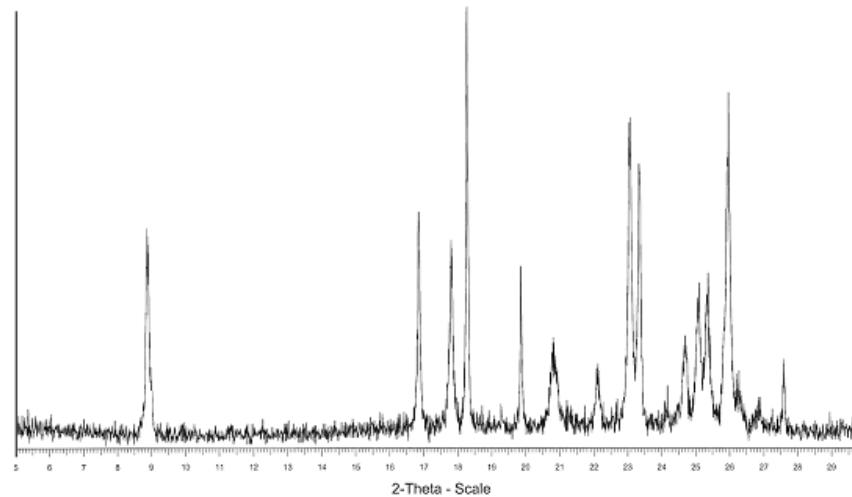
- Freeze drying produces only form I
- Solid-state grinding converts form II→form I

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

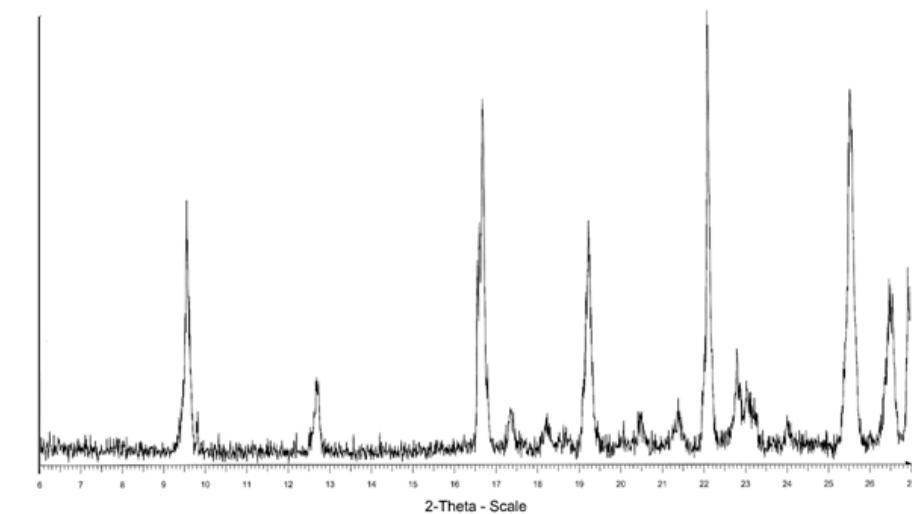
K. A. Solanko & A. D. Bond

Electronic Supporting Information

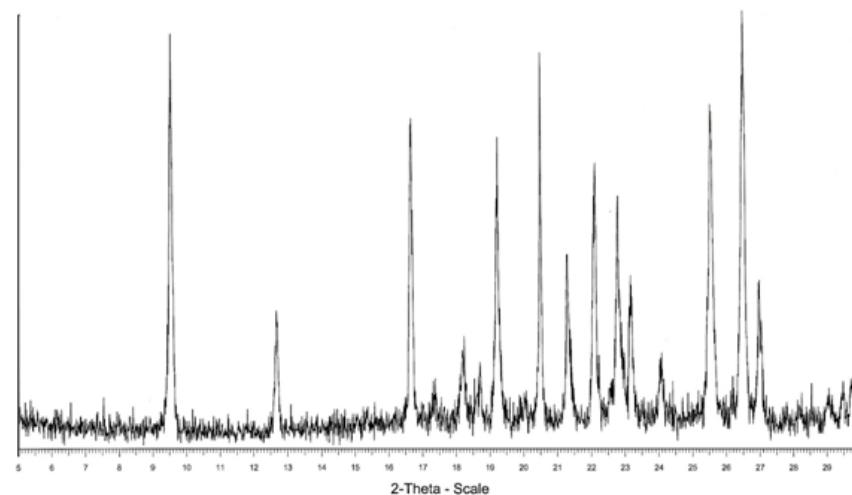
Page 10



Recrystallisation of 5-Br-A from EtOH/acetone (slow evaporation, *ca* 3 days) – only form I



Recrystallisation of 5-Br-A from EtOH/acetone with 10 mol % 5-Br-AA (refrigerator, slow evaporation, *ca* 5 days) – only form II



Recrystallisation of 5-Br-A from EtOH/acetone with 10 mol % 5-Br-AA (ambient, slow evaporation, *ca* 3 days) – only form II

Recrystallisation of 5-Br-A:

- Recrystallisation of the pure compound from acetone/EtOH produces only form I
- Recrystallisation from acetone/EtOH in the presence of **5-Br-AA** (5–20 mol %) produces only form II

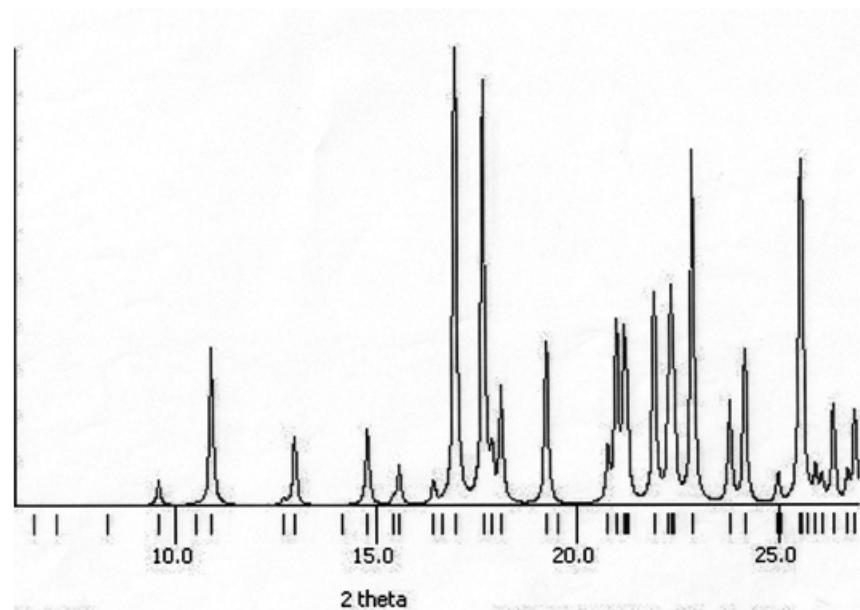
Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

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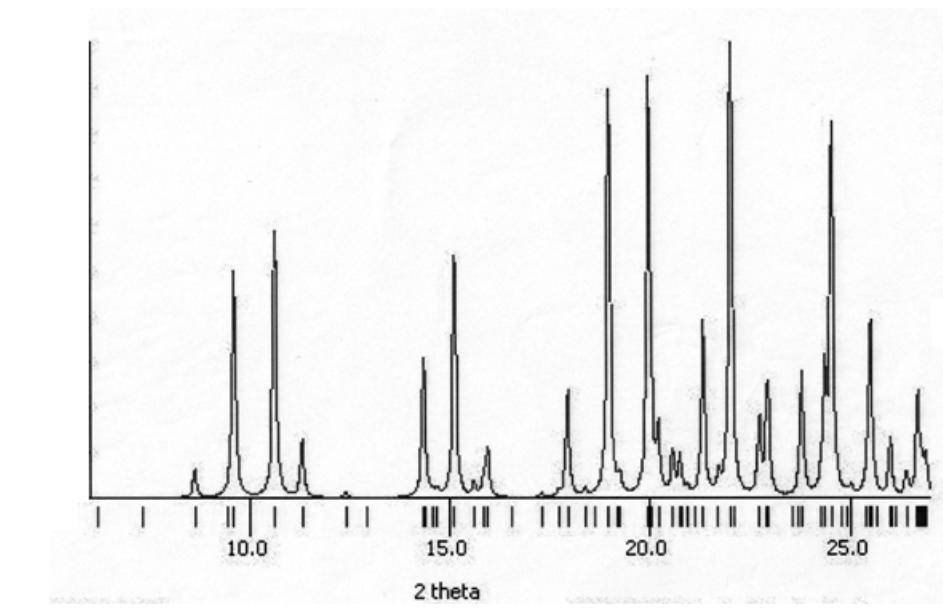
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5-Cl-Aspirin Anhydride



Simulated pattern for **5-Cl-AA** form I (orthorhombic, 150 K)



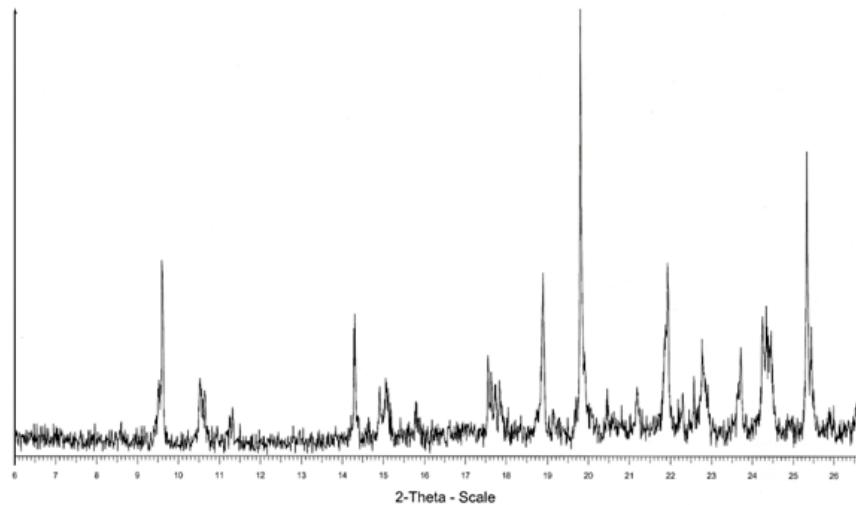
Simulated pattern for **5-Cl-AA** form II (monoclinic, 150 K)

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

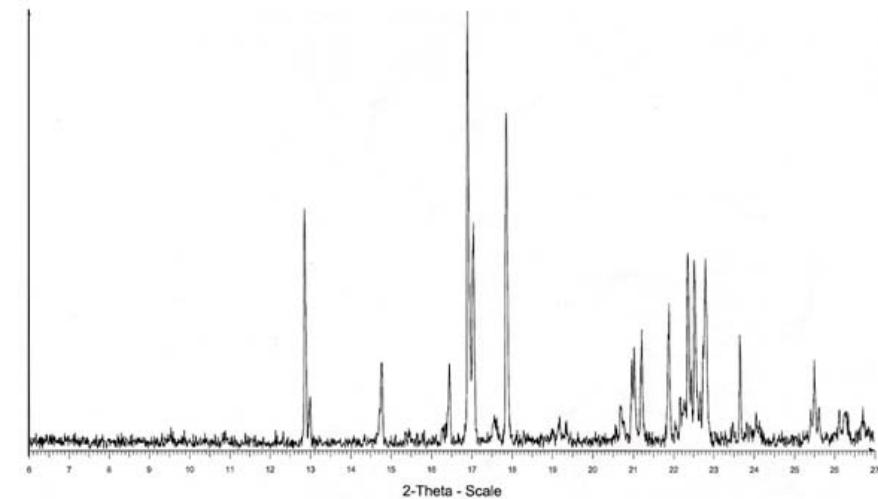
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Electronic Supporting Information

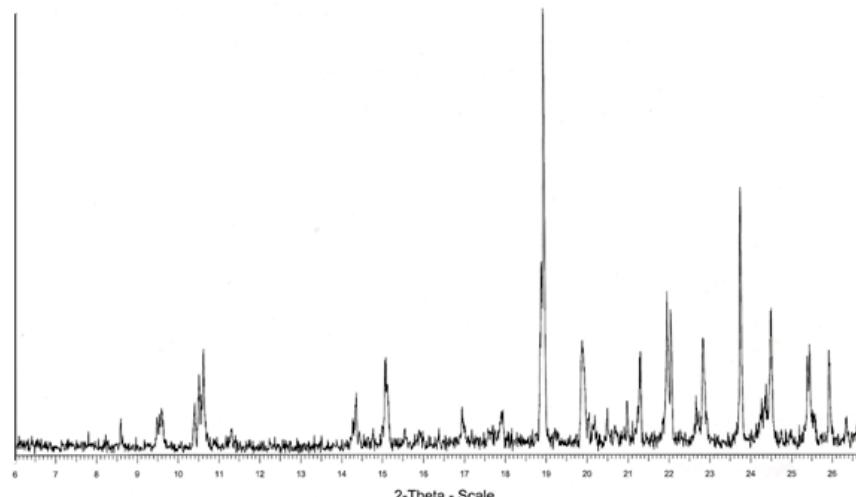
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5-Cl-AA synthesis product (oil, according to procedure in S1)
recrystallised from hot EtOH (78°C, 10 mins) – monoclinic form



Recrystallisation of monoclinic form of 5-Cl-AA from EtOH/acetone
mixture (ambient, slow evaporation, *ca* 3 days) – orthorhombic form*



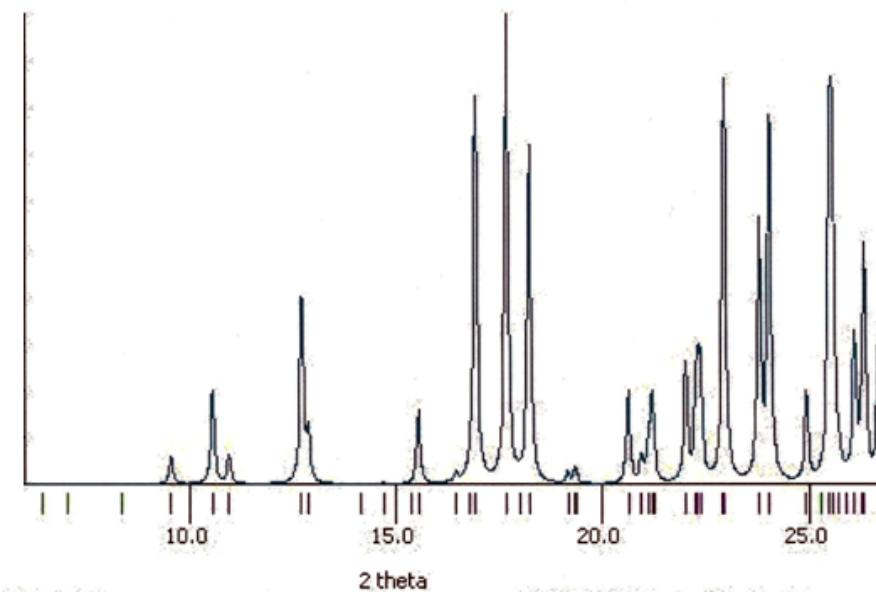
Heating 5-Cl-AA in EtOH (78°C, 2 hrs) – monoclinic form

Recrystallisation of 5-Cl-AA:

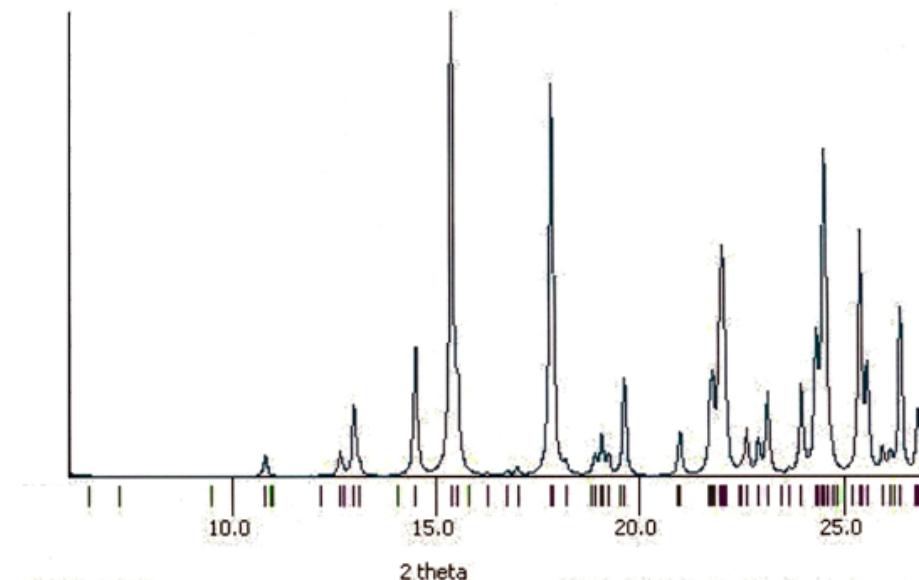
- Recrystallisation of the pure compound from hot EtOH produces monoclinic form
- Ambient recrystallisation from organic solvents (except MeCN) produces orthorhombic form

* Note: this pattern was measured from hand-selected single crystals, and is clearly subject to preferred orientation (for example, the peak expected at *ca* 11° 2-theta has very low intensity). Nonetheless, the match to the orthorhombic form (page 11) is clear.

5-Br-Aspirin Anhydride



Simulated pattern for **5-Br-AA** form I (orthorhombic, 150 K)



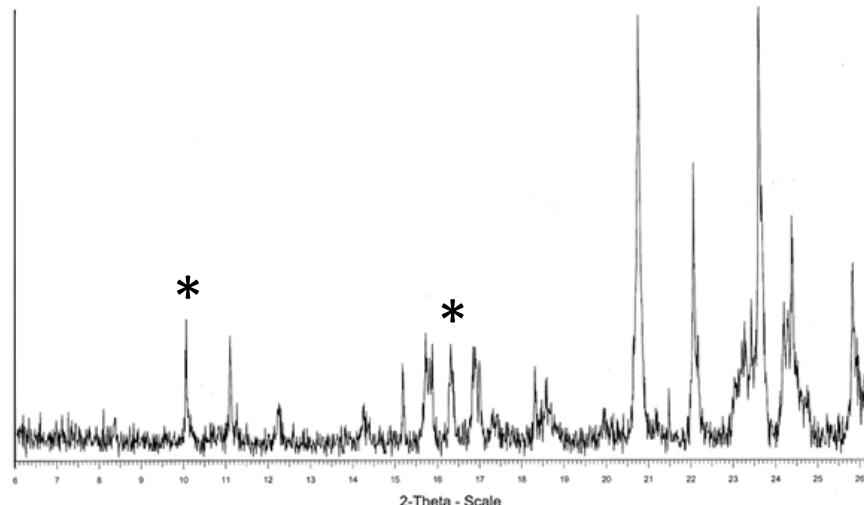
Simulated pattern for **5-Br-AA** form II (monoclinic, 150 K)

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

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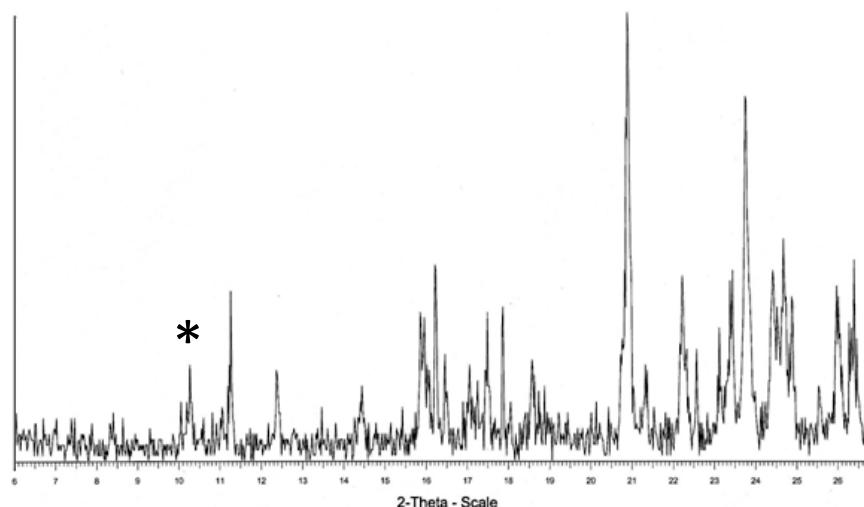
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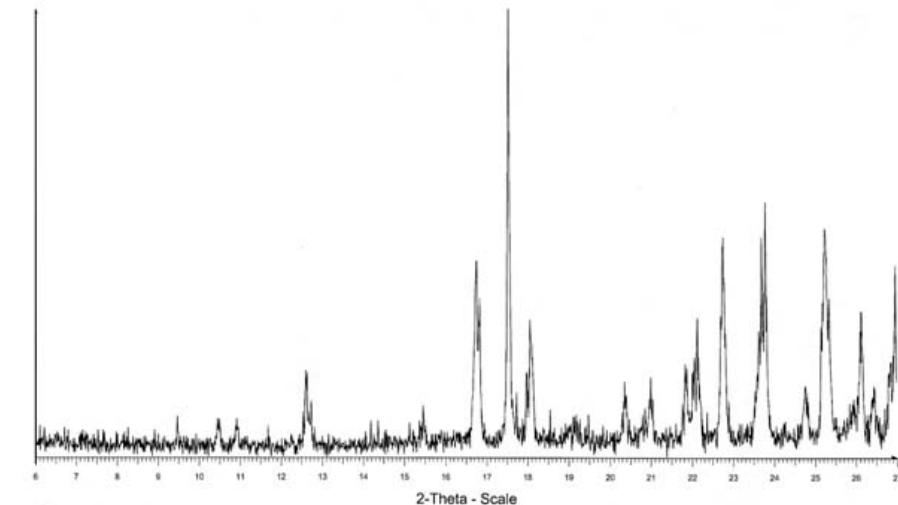


5-Br-AA synthesis product (oil, according to procedure in S1)
recrystallised from hot EtOH (78°C, 10 mins) – monoclinic form.

Peaks marked * correspond clearly to 5-Br-A form II.



Heating 5-Br-AA in EtOH (78°C, 2 hrs) – monoclinic form

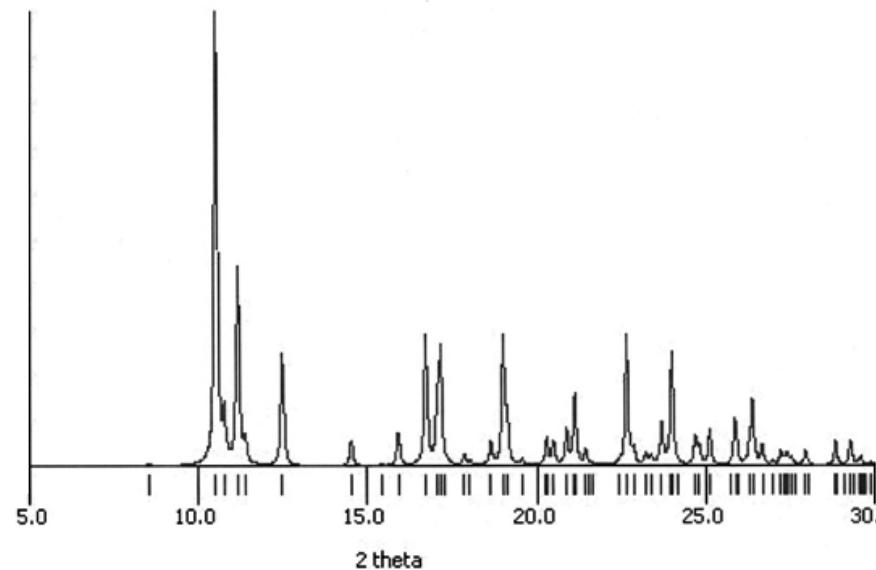


Recrystallisation of monoclinic form of 5-Br-AA from EtOH/acetone
mixture (ambient, slow evaporation, *ca* 3 days) – orthorhombic form

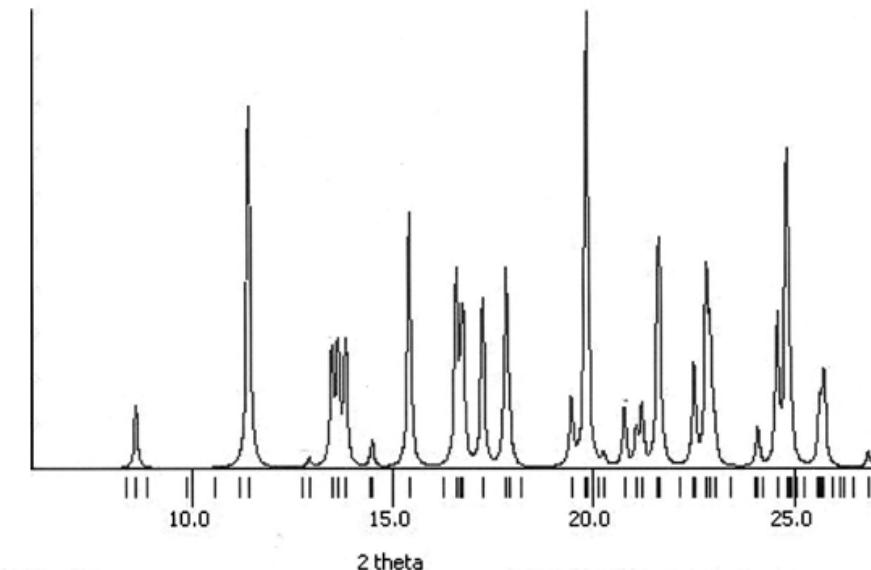
Recrystallisation of 5-Br-AA:

- Recrystallisation of the pure compound from hot EtOH produces monoclinic form
- Ambient recrystallisation from organic solvents (except MeCN) produces orthorhombic form

5-Me-Aspirin Anhydride



Simulated pattern for **5-Me-AA** form I (triclinic, 150 K)



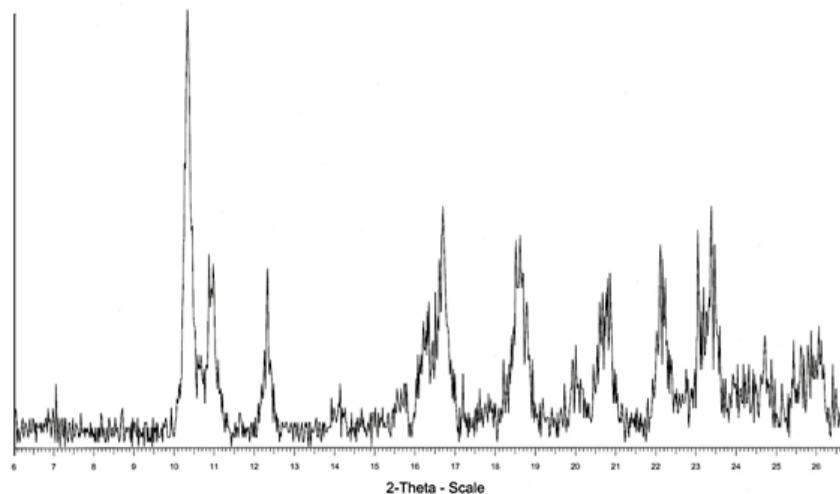
Simulated pattern for **5-Me-AA** form II (monoclinic, 150 K)

Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)

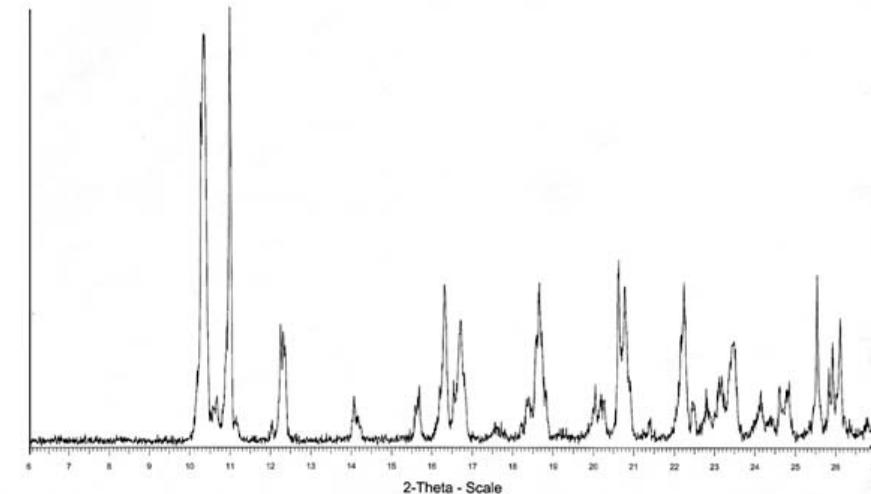
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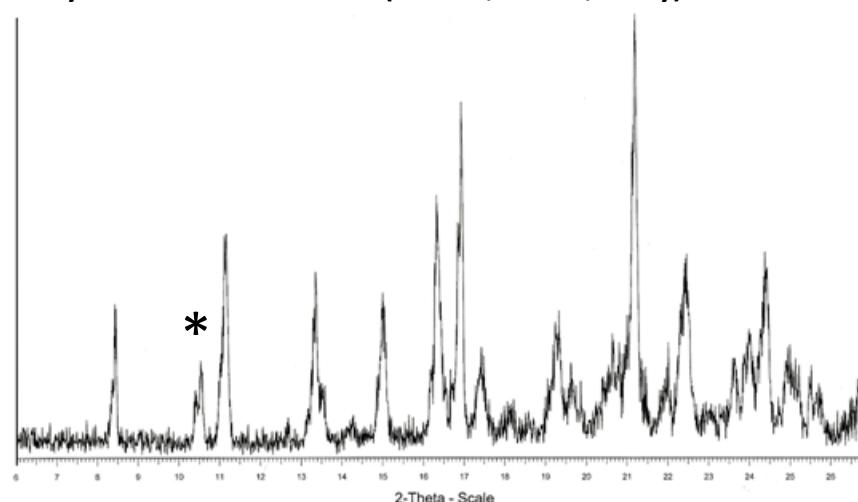
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**5-Me-AA synthesis product (oil, according to procedure in S1)
recrystallised from acetone (freezer, $-10\text{ }^{\circ}\text{C}$, 1 day) – triclinic form**



Heating 5-Me-AA in acetone ($56\text{ }^{\circ}\text{C}$, 1 hr) – triclinic form

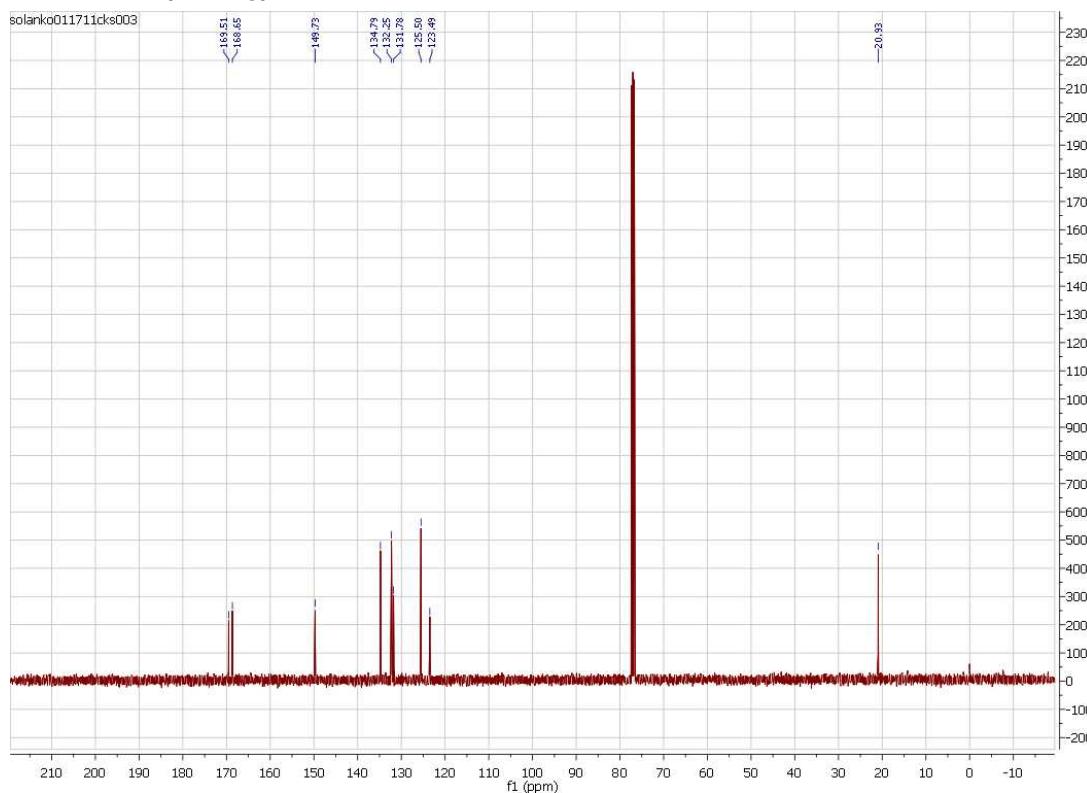


**Heating 5-Me-AA in acetone ($56\text{ }^{\circ}\text{C}$, 1 hr) with 15 mol % 5-Me-AA –
monoclinic form. The marked peak corresponds to the largest
diffraction peak in 5-Me-A.**

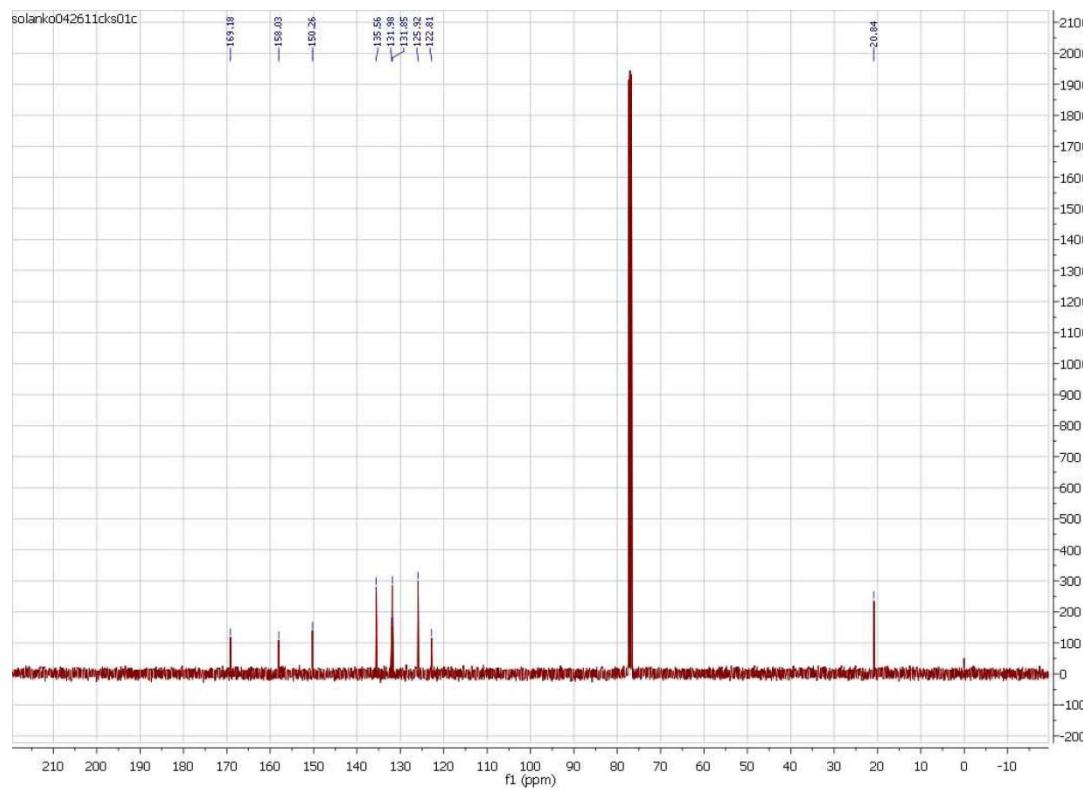
Recrystallisation of 5-Me-AA:

- Recrystallisation of the pure compound from acetone or EtOH, with or without heating, produces triclinic form
- Recrystallisation from acetone or EtOH, with heating and addition of 10-15 mol % **5-Me-A** produces monoclinic form

Solution ^{13}C NMR (CDCl_3)

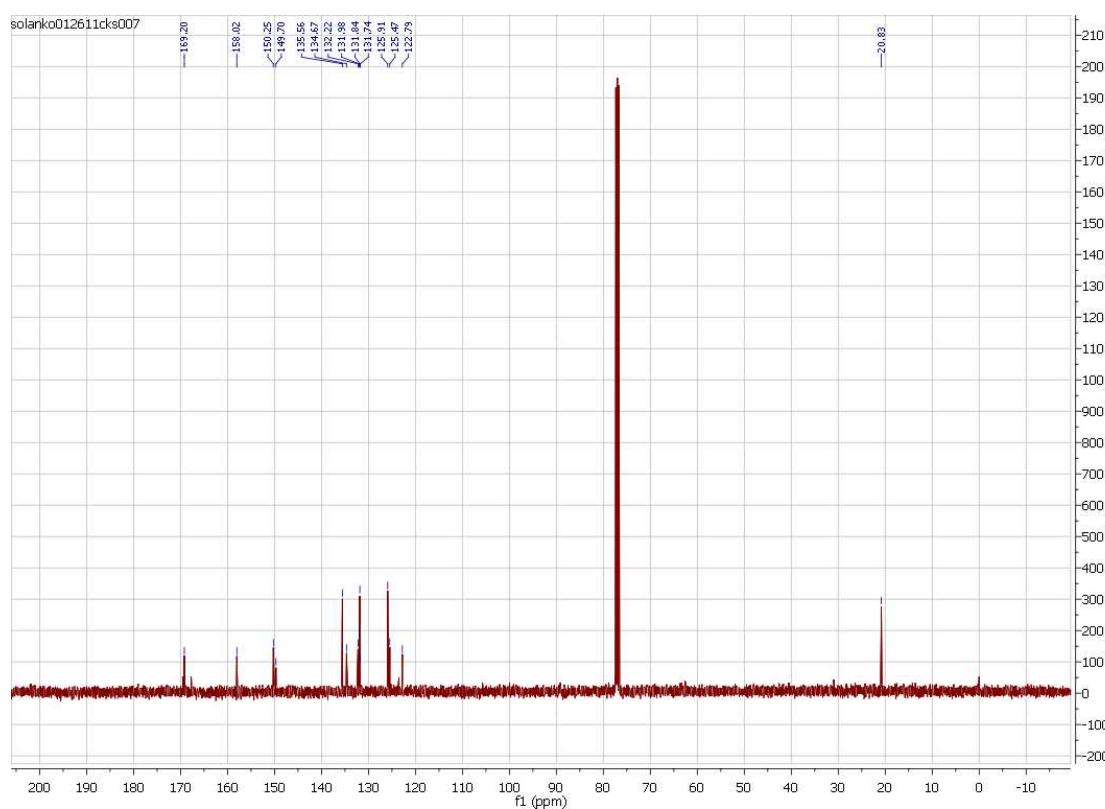


5-Cl-A

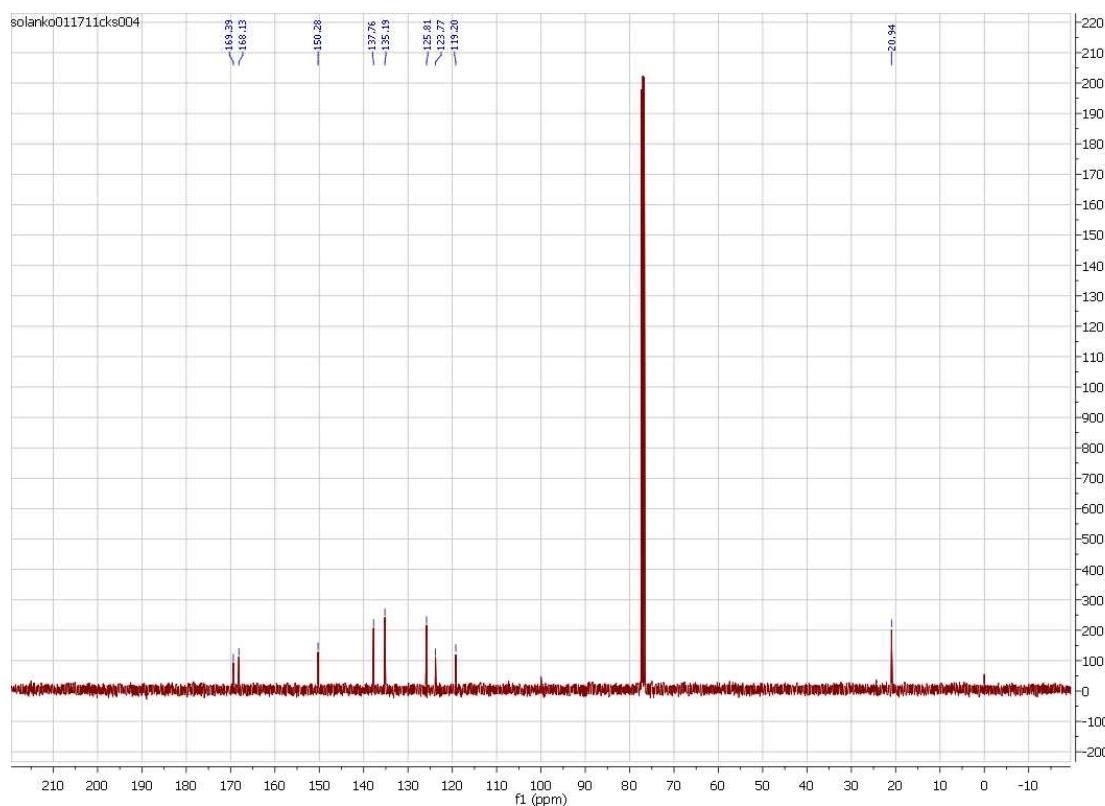


5-Cl-AA (prepared by method in main manuscript, principal diagnostic peak 158.0 ppm)

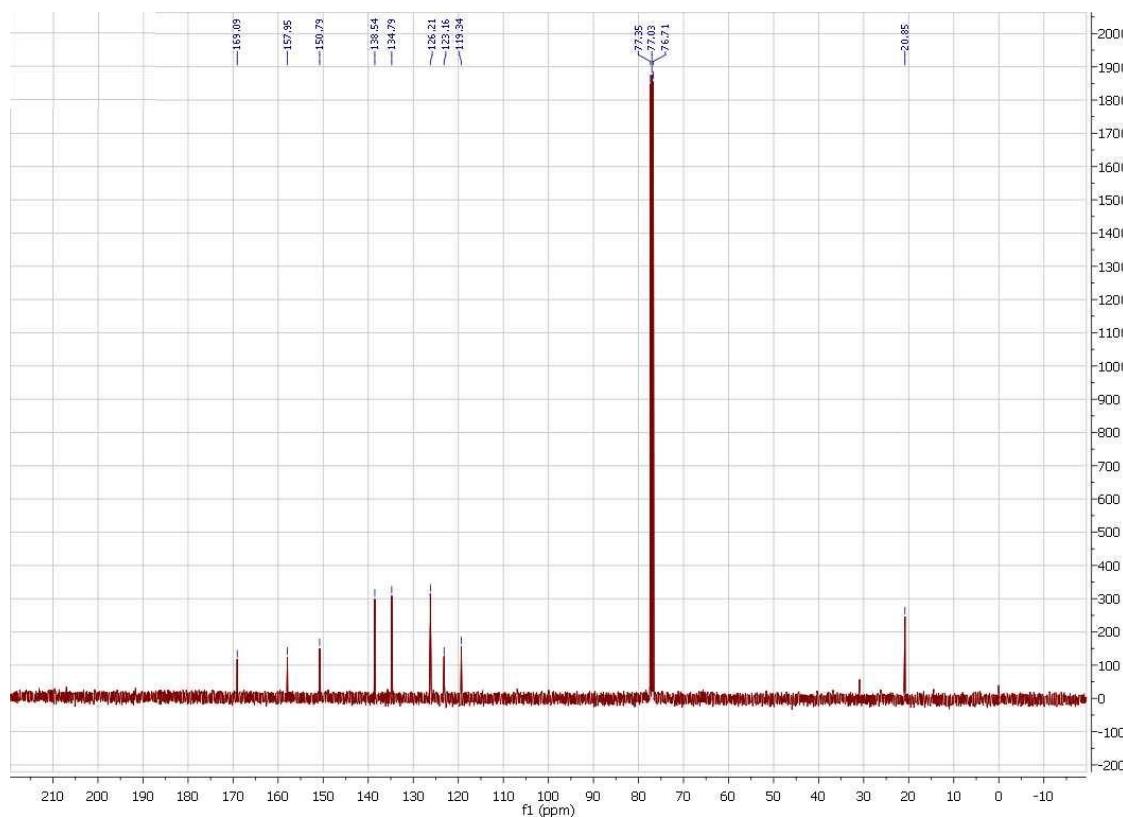
Influence of impurities on the crystallisation of 5-X-aspirin and 5-X-aspirin anhydride polymorphs (X = Cl, Br, Me)
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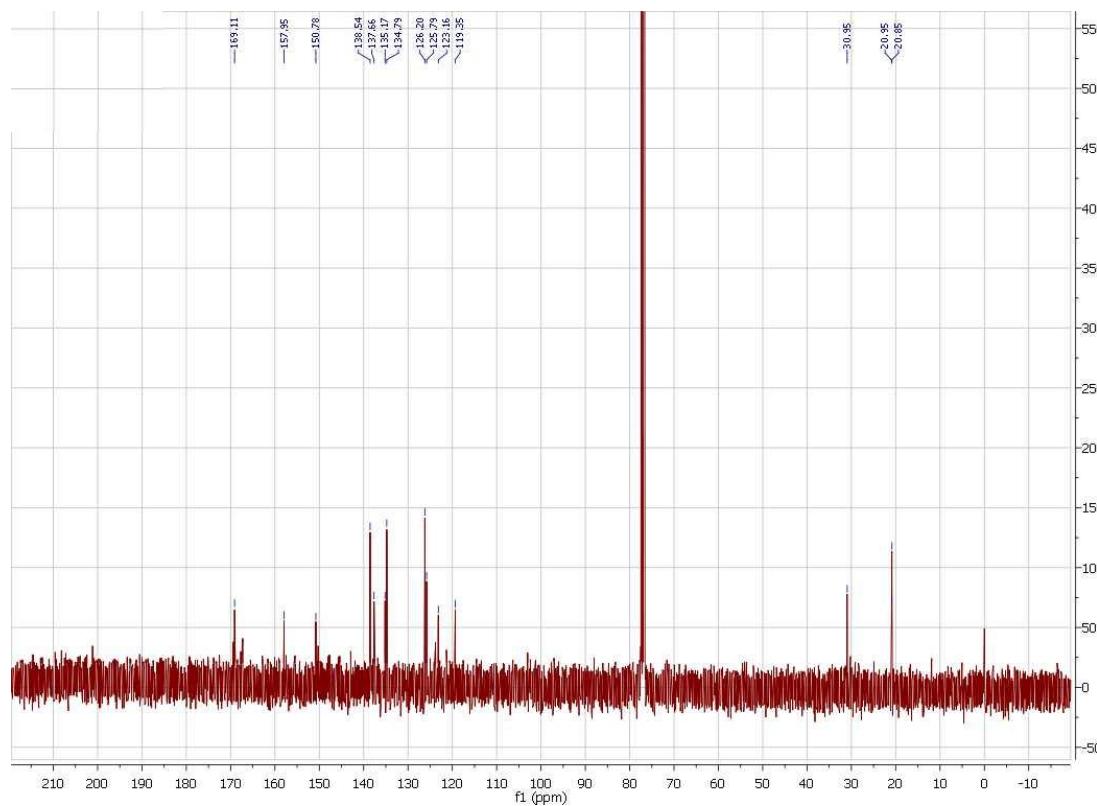
5-Cl-A after 4 h heating in acetic anhydride



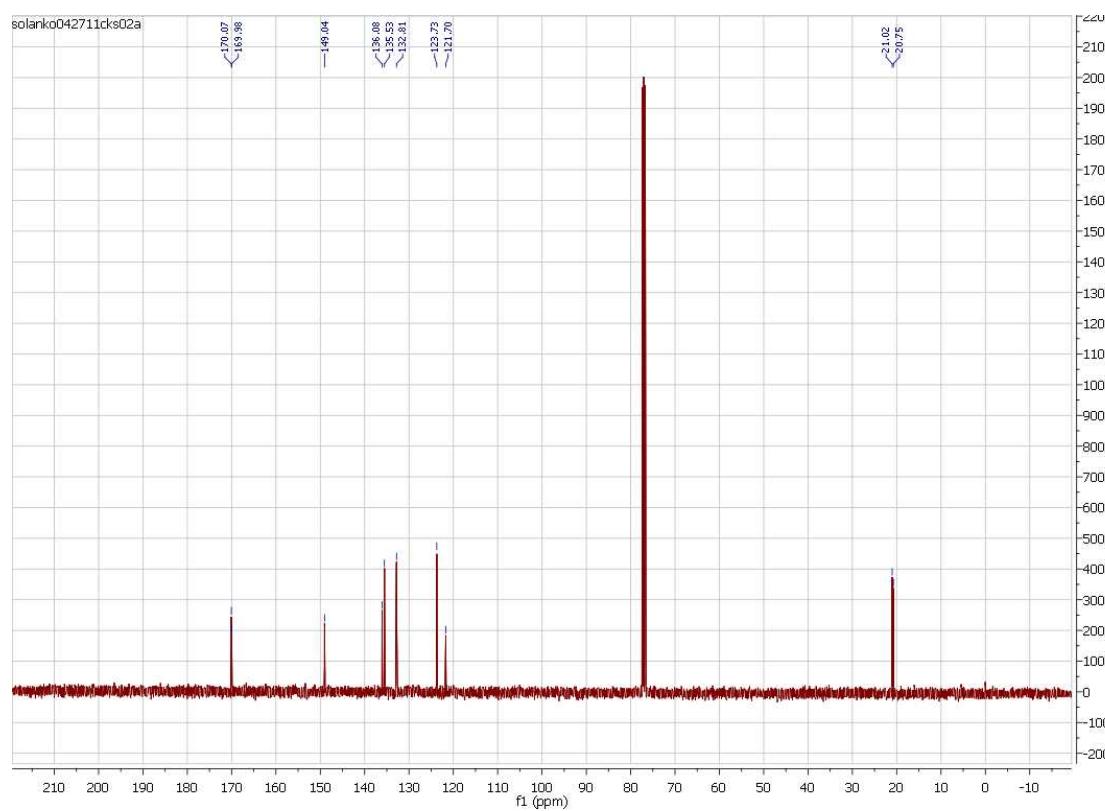
5-Br-A



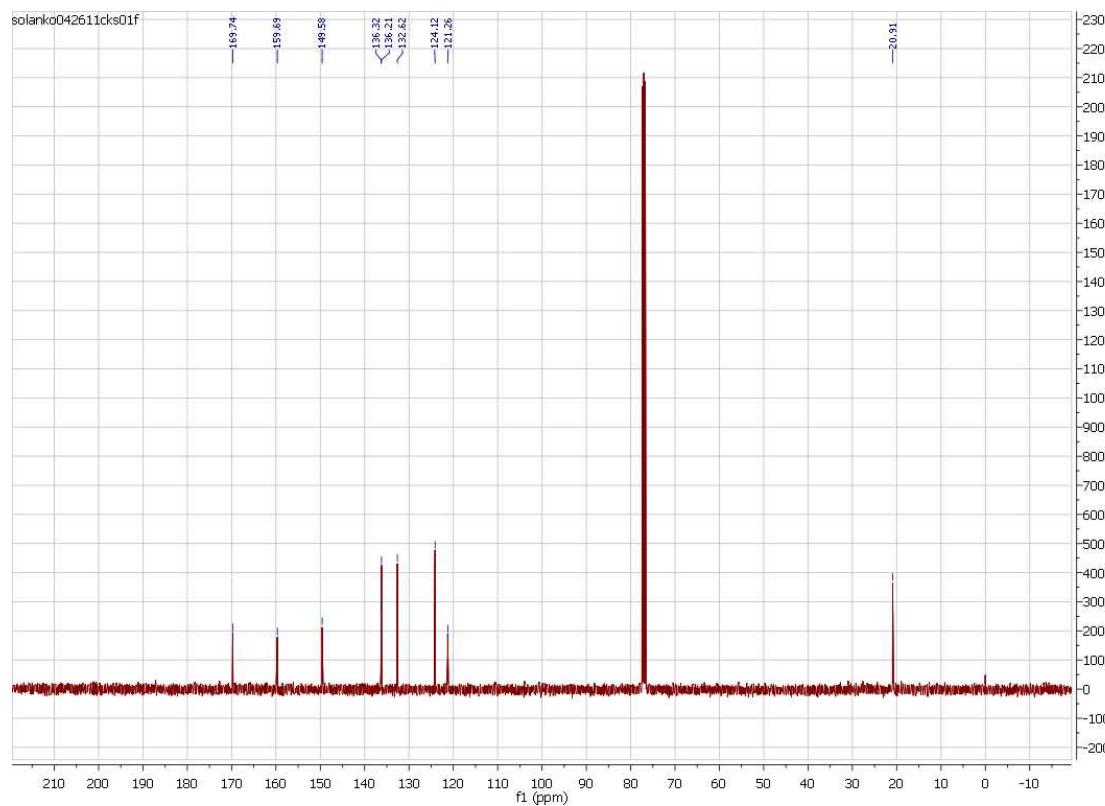
5-Br-AA (prepared by method in main manuscript)



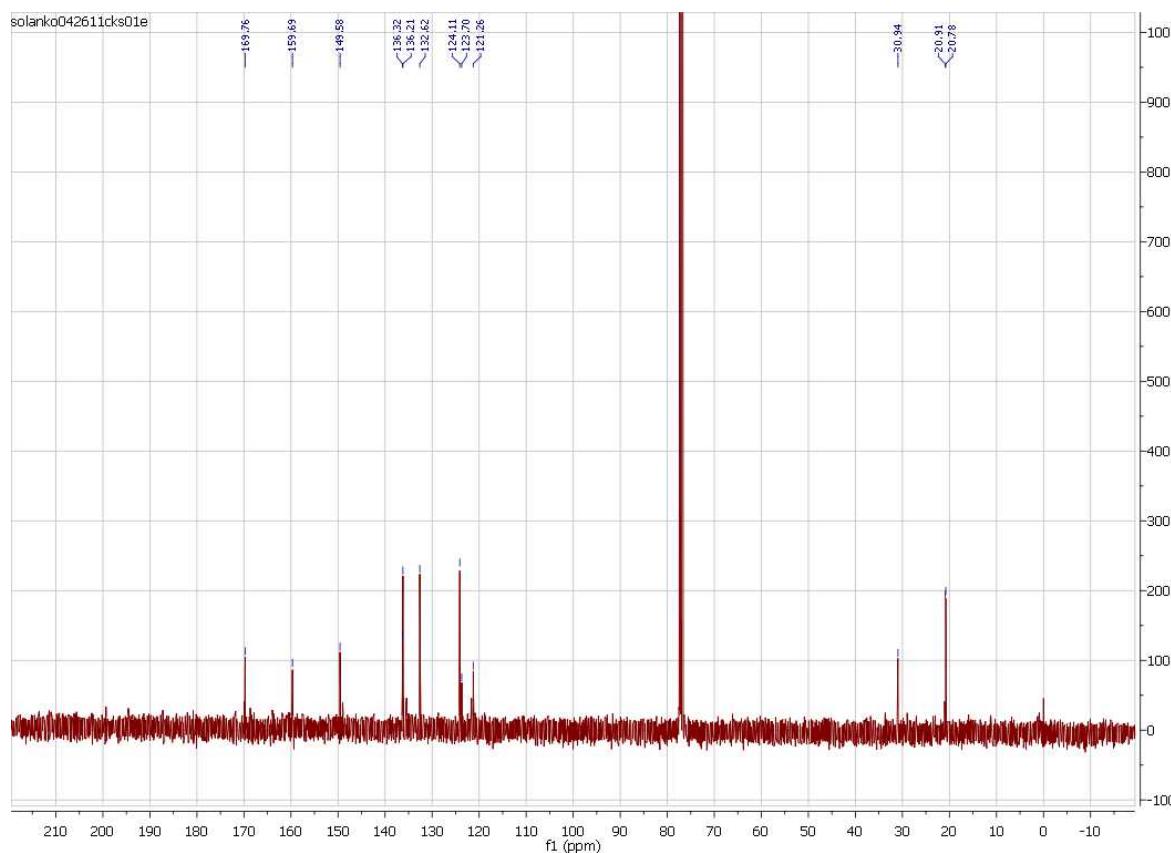
5-Br-A after 4 h heating in acetic anhydride (zoom)



5-Me-A



5-Me-AA (prepared by method in main manuscript)



5-Me-A after 4 h heating in acetic anhydride (zoom)

The solutions of **5-X-A** after heating in acetic anhydride clearly contain **5-X-A** and **5-X-AA** (principal diagnostic peak 158–160 ppm). Several of the spectra also contain an additional peak at 30.9 ppm that is not attributable to either **5-X-A** or **5-X-AA**. The peak position is appropriate for CH₃ in acetone. It does not correspond to any other expected impurity in this system (for example, salicylic acid, acetic anhydride, acetic acid, etc.)