

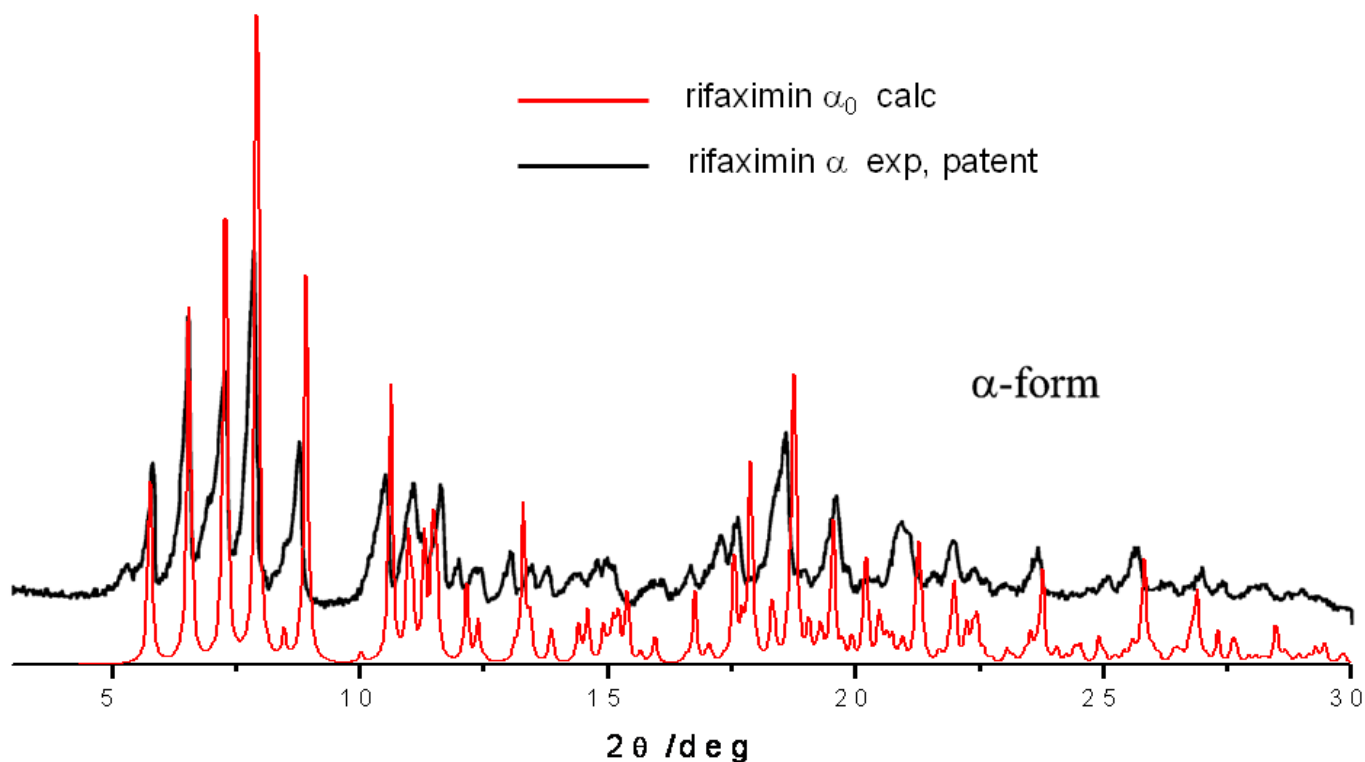
Electronic Supplementary Material

The structure-property relationship of four crystal forms of rifaximin

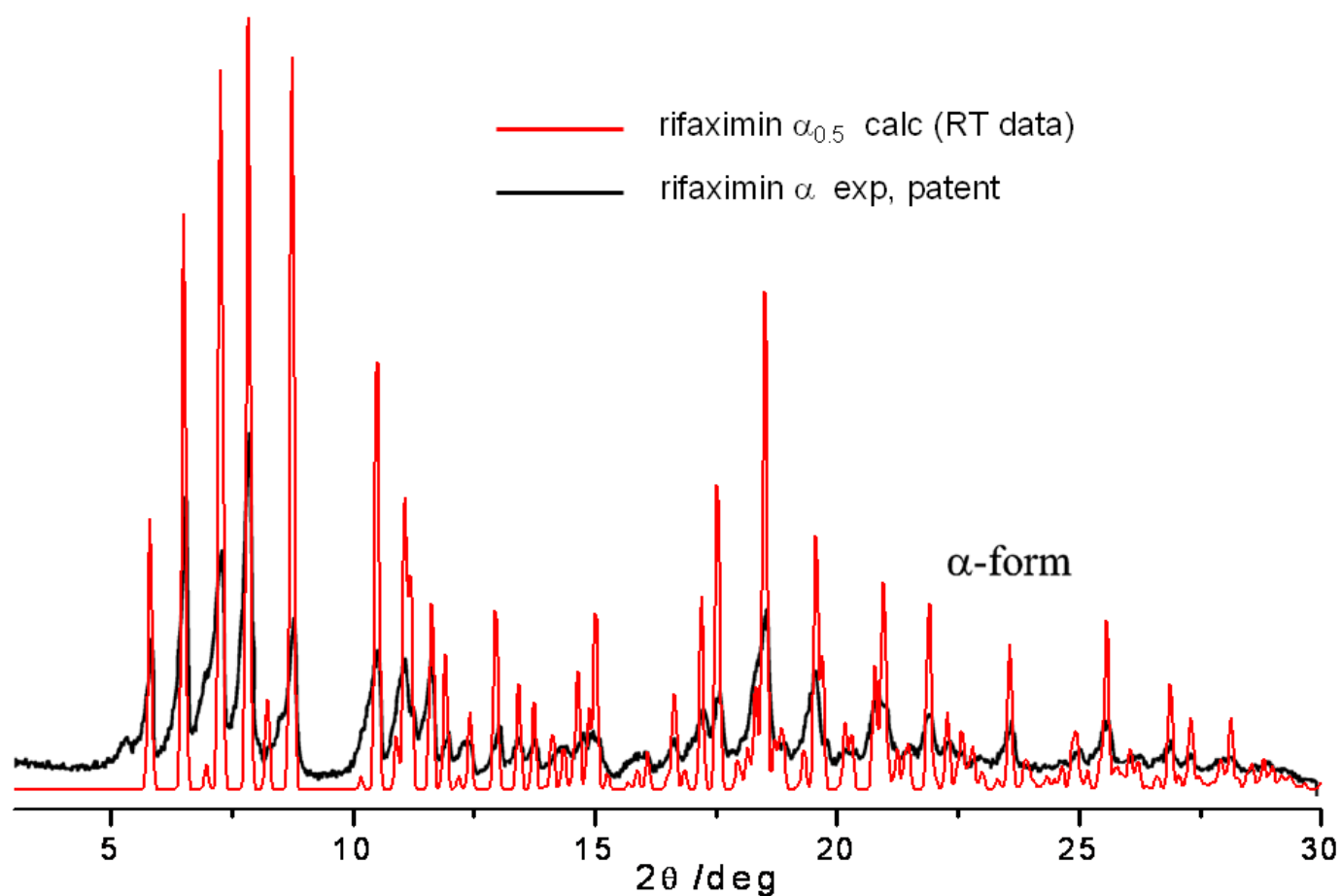
D. Braga,^a F. Grepioni,^a Laura Chelazzi^a M. Campana,^b D. Confortini,^b G. C. Viscomi^b

Comparison between calculated patterns for the structures described in the present work and the patterns published in ref. 1 (CrystEngComm 2008) for patented α , β , δ and ε forms.

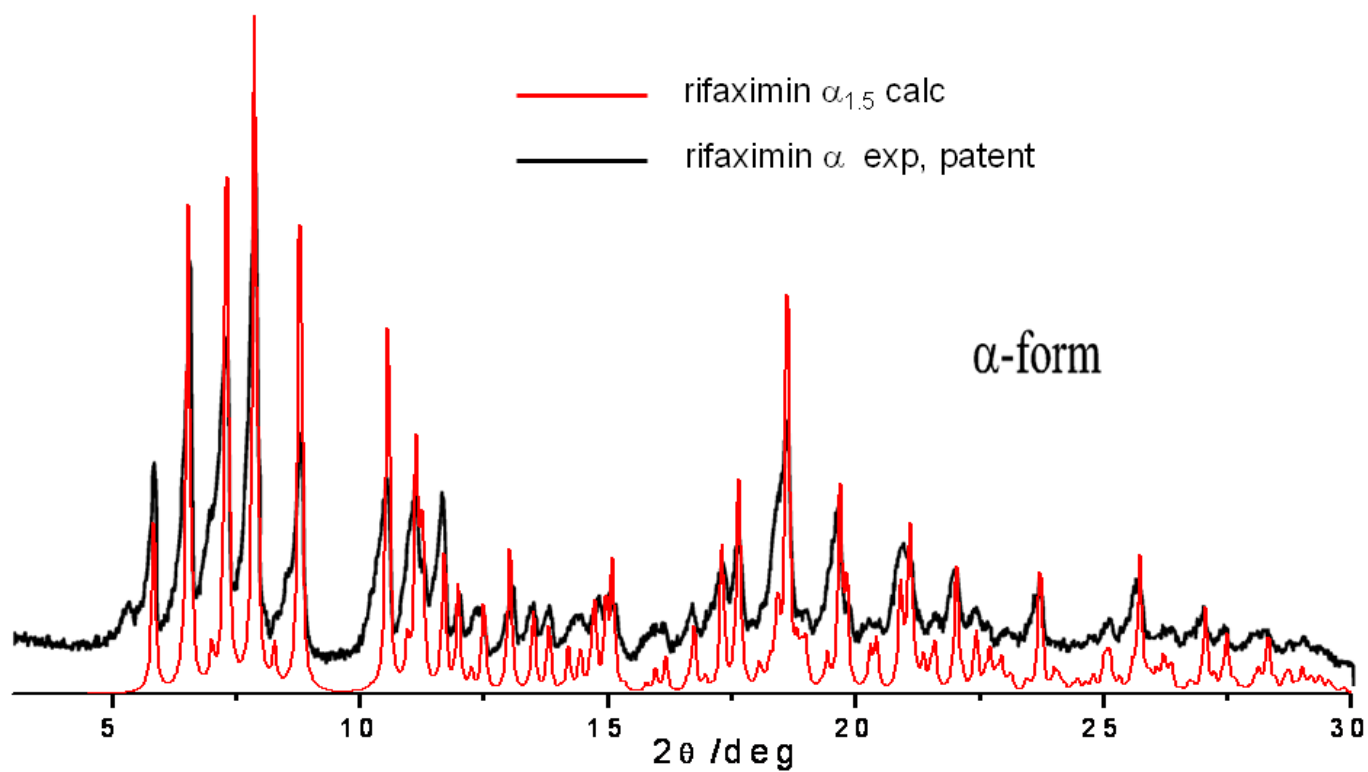
Rifaximin α_0 (single crystal data) / Rifaximin form α (ref. 1)



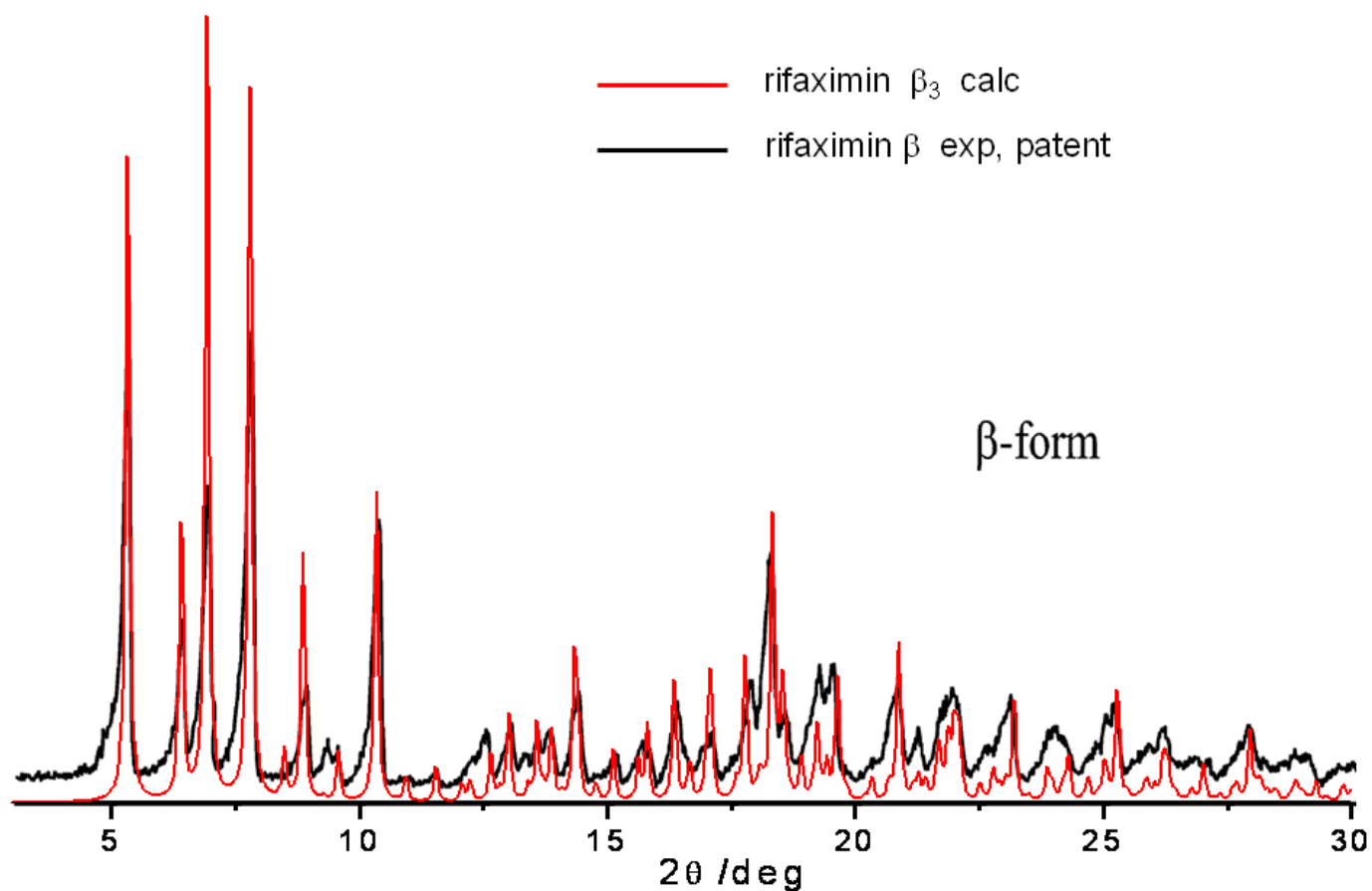
Rifaximin $\alpha_{0.5}$ (single crystal data, RT) / Rifaximin form α (ref. 1)



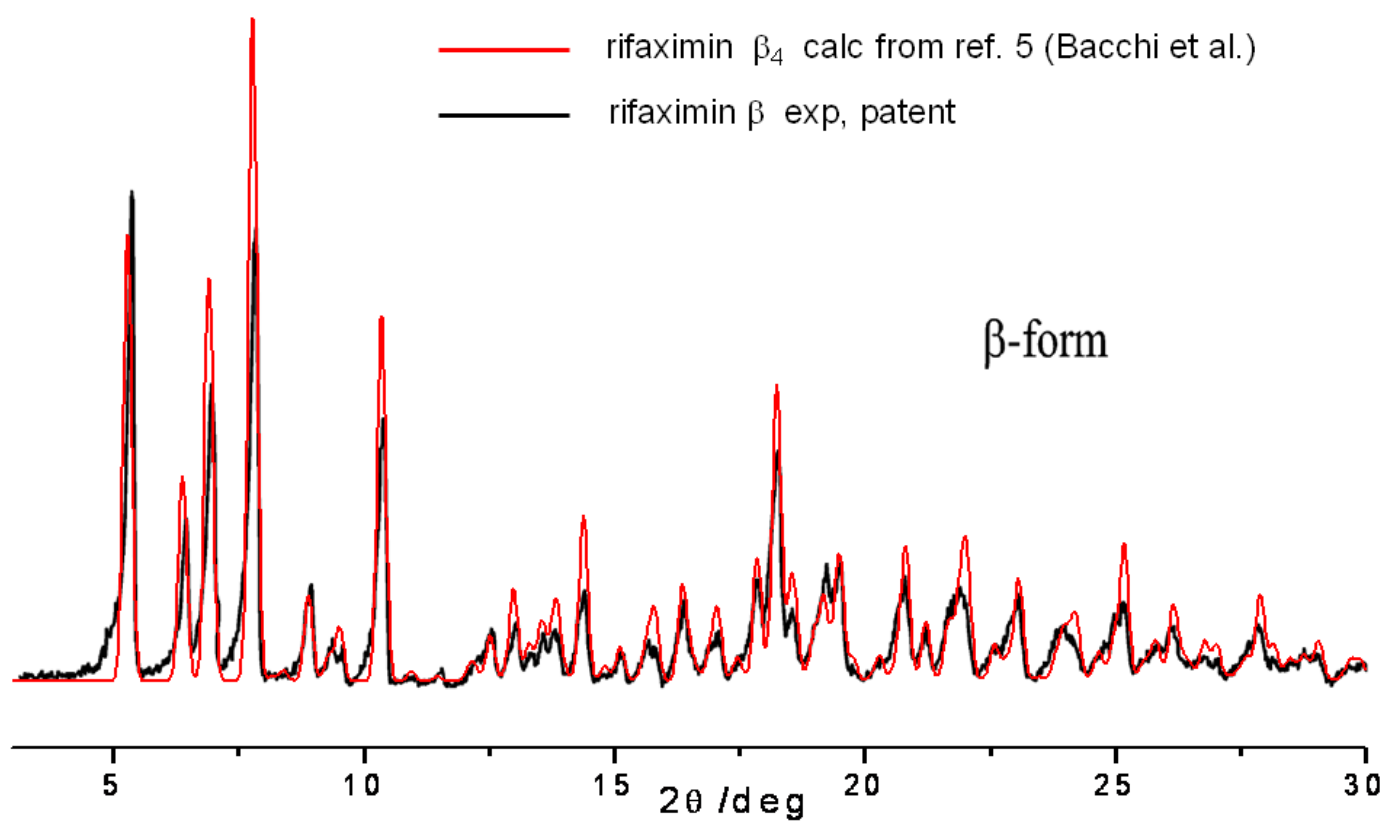
Rifaximin $\alpha_{1.5}$ (single crystal data) / Rifaximin form α (ref. 1)



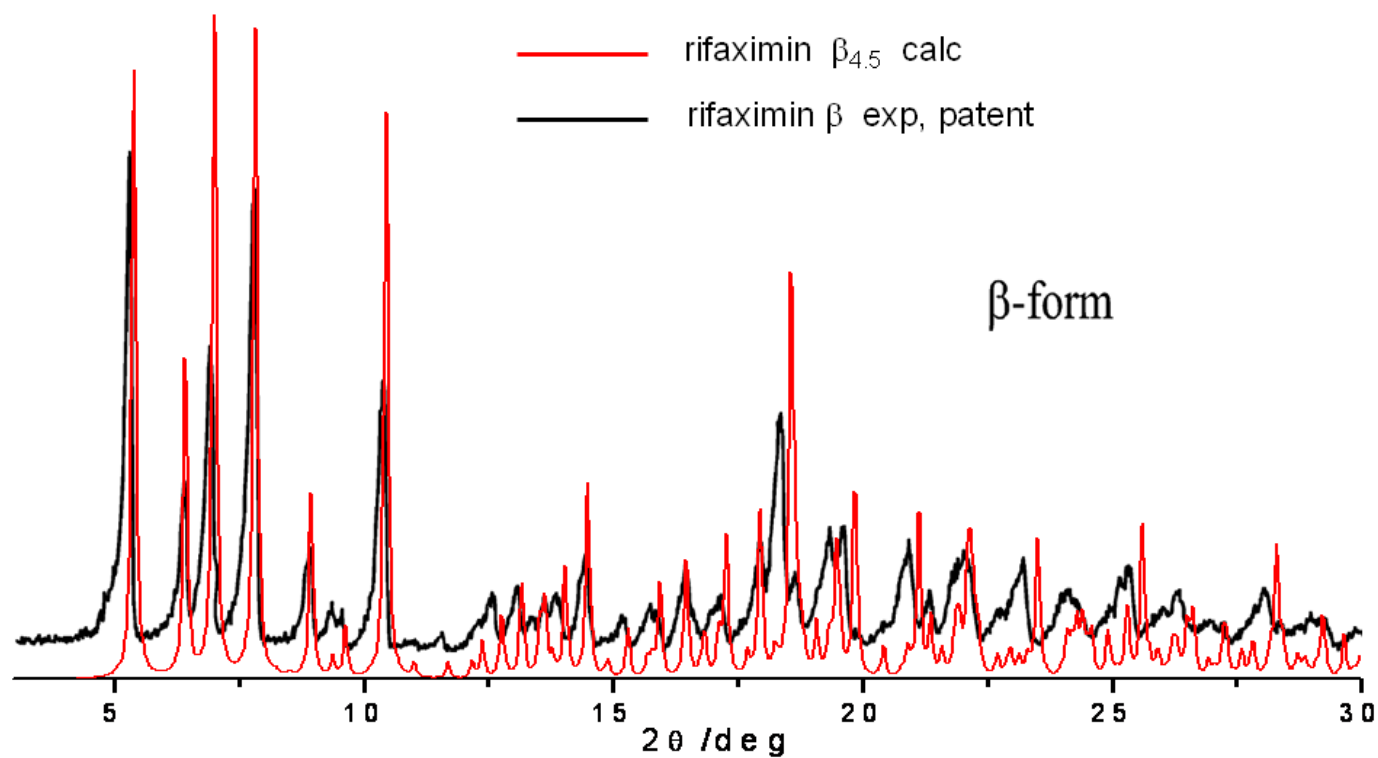
Rifaximin β_3 (single crystal data) / Rifaximin form β (ref. 1)



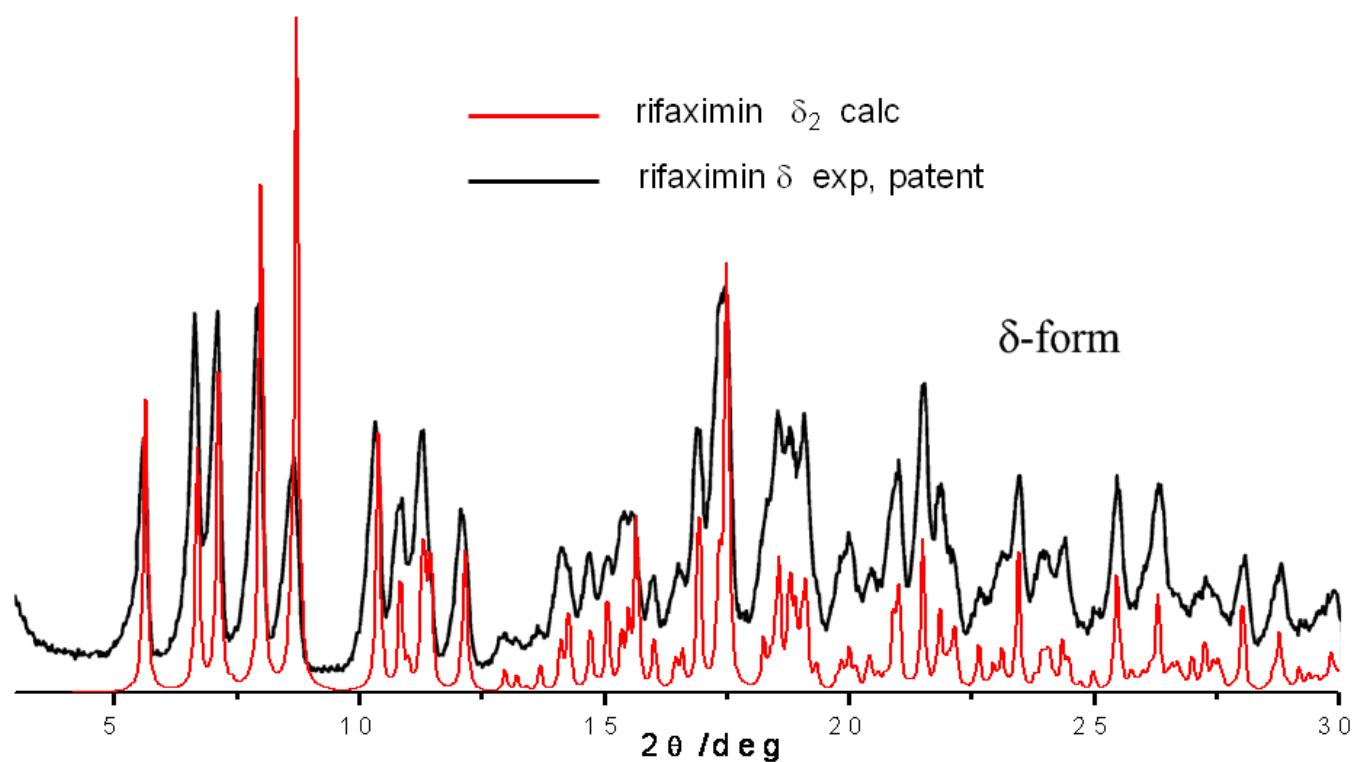
Rifaximin β_4 (single crystal data, from ref. 5, Bacchi et al. 2008)
/ Rifaximin form β (ref. 1)



Rifaximin $\beta_{4.5}$ (single crystal data) / Rifaximin form β (ref. 1)



Rifaximin δ_2 (powder data) / Rifaximin form δ (ref. 1)



Rifaximin $\varepsilon_{0.5}$ (powder data) / Rifaximin form ε (ref. 1)

