

Supporting information

Crystallization in THF: the possibility of one-pot synthesis of mixed matrix membranes containing MOF MIL-68(Al)

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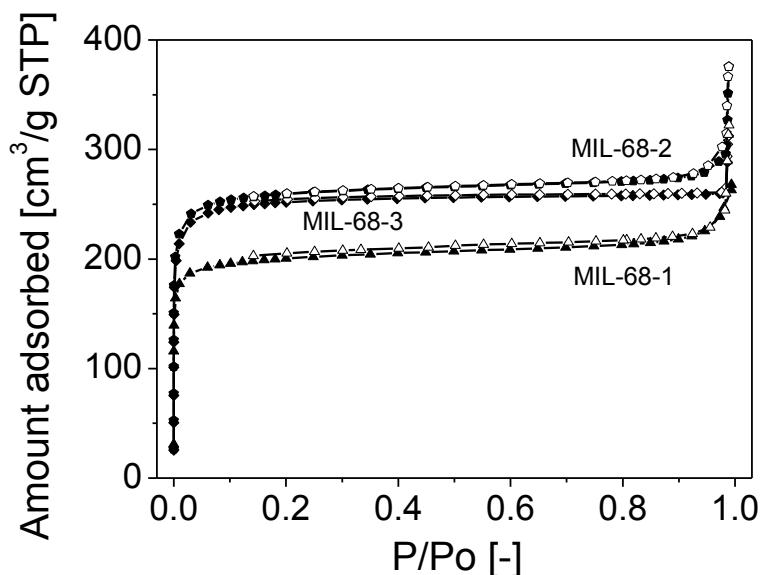


Fig. S1 N₂ adsorption isotherms at 77 K of MIL-68(Al) synthesized at different concentrations of the synthesis gel (Table 1).

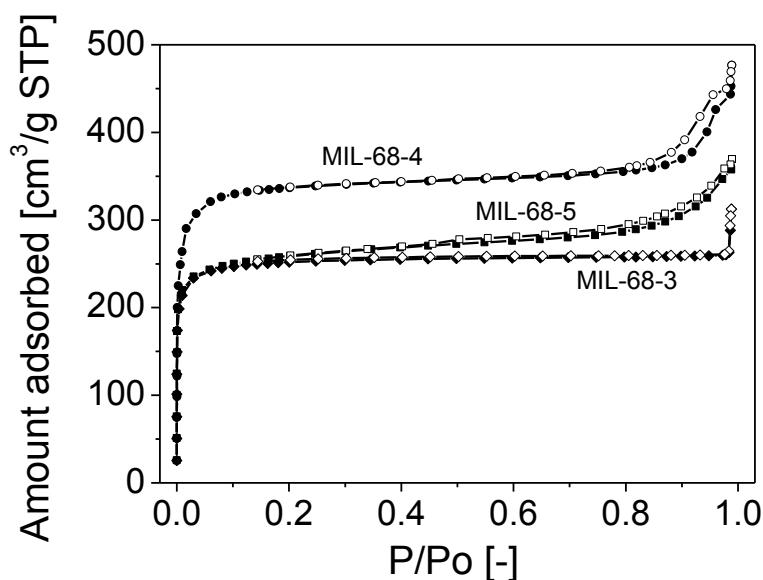


Fig. S2 N₂ adsorption isotherms at 77 K of MIL-68(Al) synthesized at different temperatures (Table 1).

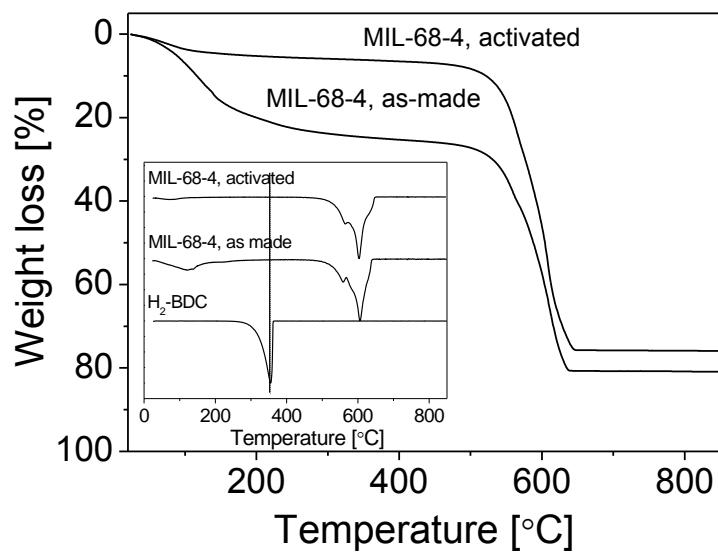


Fig. S3 TGA curves and the corresponding derivatives (inset) of the as-synthesized and activated materials (MIL-68-4 conditions, Table 1). For comparison, the derivative for the ligand (H₂-BDC) is shown.

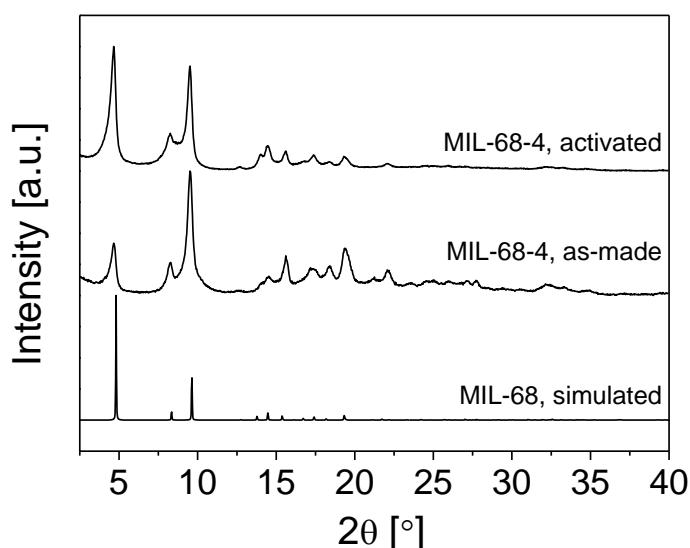


Fig. S4 XRD diffraction patterns of simulated MIL-68 topology and the as-synthesized and activated materials (MIL-68-4 conditions, Table 1).

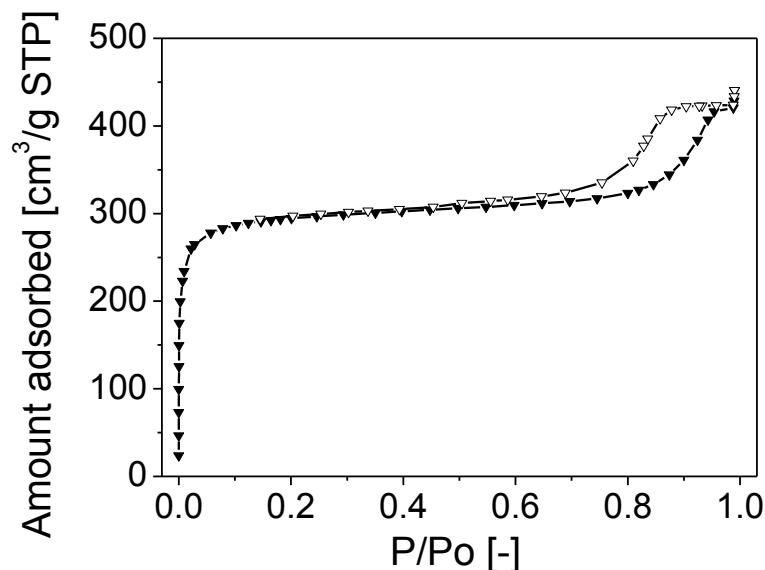


Fig. S5 N₂ adsorption isotherms at 77 K of MIL-68(Al) synthesized in the presence of PSF (MIL-68-6, Table 1).

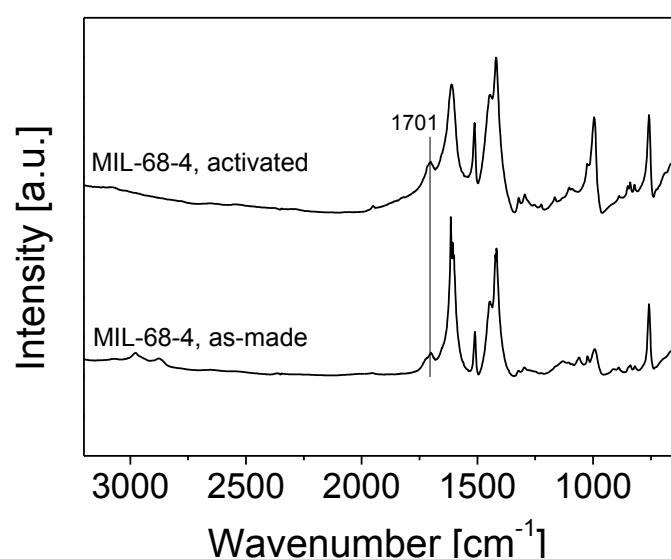


Fig. S6 FTIR spectra of the as-synthesized and activated materials (MIL-68-4 conditions, Table 1).

Table S1 CO₂/CH₄ and H₂/CH₄ separation data for PSF-based MMMs prepared with different MOFs.

MOF	Loading (wt%)	Polymer	Operating conditions			Fig. 8 code	Ref	P _{CO₂} [Barrer]	P _{CO₂} /P _{CH₄} [-]	P _{H₂} [Barrer]	P _{H₂} /P _{CH₄} [-]
			Analysis	T [°C]	ΔP [bar]						
[Cu ₂ (PF ₆) ₂ (NO ₃) ₂ (4,4'-bby) ₄]·2PF ₆ ·2H ₂ O	5	PSF	Single gas	35	1	A	¹	-	-	9.8	200
HKUST-1	5	PSF	-	-	-	B	²	7.7	21.5	11.3	32
HKUST-1	16	PSF	Mixture (1:1)	35	2	C	³	8.8	15.7	17.5	53.5
NH ₂ -MIL-53(Al)	25	PSF	Mixture (1:1)	-10	10	D	⁴	2.4	117	-	-
ZIF-8	16	PSF	Mixture (1:1)	35	2	E	³	12.1	19.8	39.8	118
MIL-68(Al)	0	PSF	Mixture (1:1)	35	3	PSF	This work	5.4	31.1	11.5	62.3
	8					M2	This work	4.7	36.5	12.3	77

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