

Electronic Supplementary Information:

**Crystal growth of MOF-5 using secondary building units studied
by *in situ* atomic force microscopy**

Pablo Cubillas, Kimberley Etherington, Michael W. Anderson, and Martin P. Attfield*

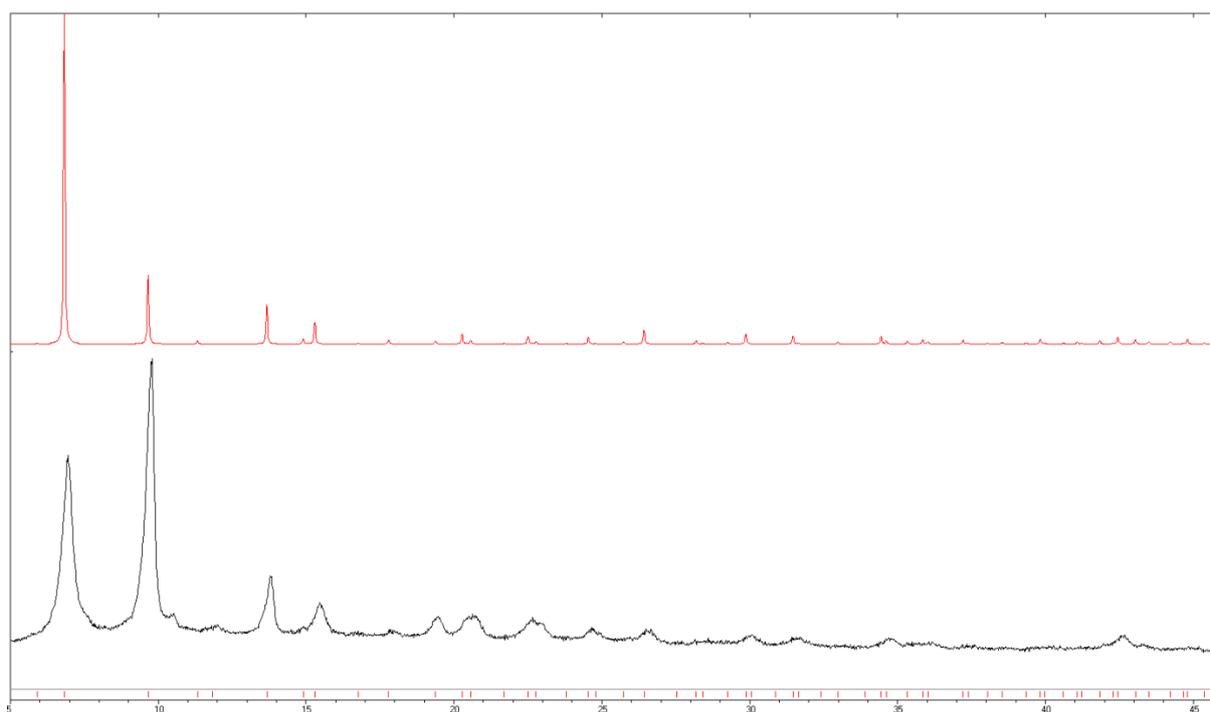


Fig. ESI1. The calculated (red) and observed (black) powder X-ray diffraction pattern of MOF-5 [Zn₄O(bdc)₃]. Tick marks (red) located at the calculated position of the diffraction peaks for MOF-5 [Zn₄O(bdc)₃].

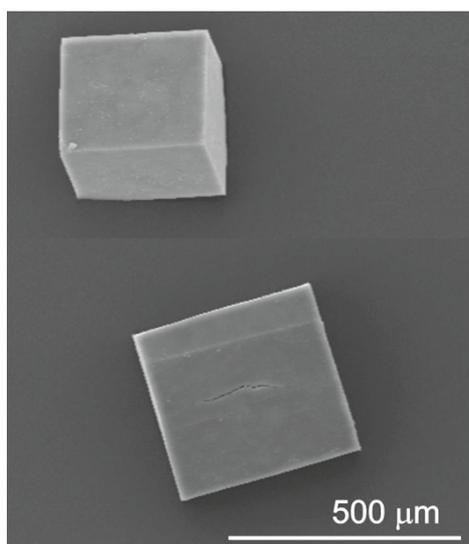


Fig. ESI2. SEM of representative MOF-5 [Zn₄O(bdc)₃] substrate crystals.

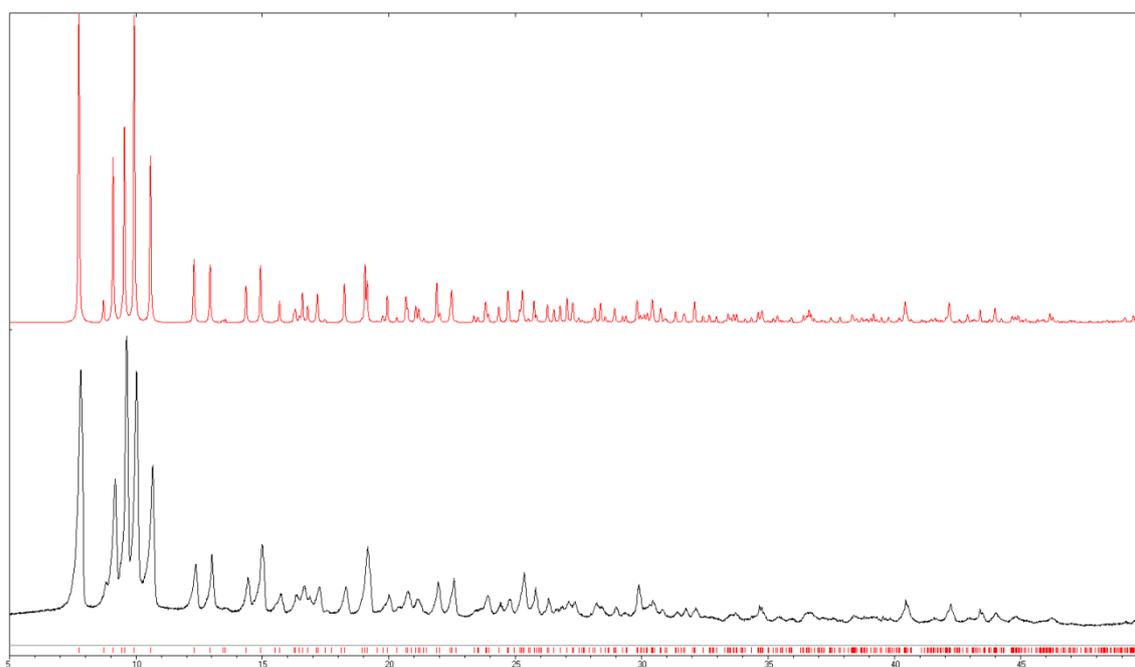


Fig. ESI3. The calculated (red) and observed (black) powder X-ray diffraction pattern of basic zinc benzoate SBU precursor $[\text{Zn}_4\text{O}(\text{O}_2\text{CC}_6\text{H}_5)_6]$. Tick marks (red) located at the calculated position of the diffraction peaks for basic zinc benzoate SBU precursor $[\text{Zn}_4\text{O}(\text{O}_2\text{CC}_6\text{H}_5)_6]$.