

Table A. Enthalpy of dilution of RD in water at 298 K.

$m_{L,i}$ mmol kg^{-1}	m_L mmol kg^{-1}	$\Delta H_{d,L}$ kJ mol^{-1}
13.23	6.593	0.214
11.89	5.494	0.201
9.230	4.607	0.264
8.294	4.010	0.261
7.343	3.658	0.311
7.212	3.606	0.234
6.428	3.194	0.305
5.395	2.706	0.364
4.755	2.385	0.396
4.348	2.177	0.397
3.924	1.974	0.437
3.924	1.974	0.433
3.347	1.686	0.447
3.274	1.644	0.381
2.544	1.276	0.318
2.094	1.050	0.305
1.207	0.6111	0.233

Table B. Enthalpy of transfer of RD from water to aqueous copolymer solutions at 298 K.

m _p mmol kg ⁻¹		ΔH _t kJ mol ⁻¹	m _p mmol kg ⁻¹		ΔH _t kJ mol ⁻¹
	F88			F108	
0.0275		2.09	0.00449		0.59
0.0895		5.37	0.0389		3.98
0.183		7.96	0.0424		3.34
0.940		9.87	0.0695		5.68
1.240		10.1	0.145		7.84
2.890		10.7	0.189		9.06
3.870		10.0	0.336		9.03
4.720		10.5	0.694		9.58
6.150		10.5	0.823		9.44
7.200		10.7	1.150		9.98
7.200		10.5	1.300		10.3
	F68			L35	
0.1031		4.62	0.1749		3.27
0.2317		6.53	0.4072		6.78
0.2394		7.50	0.4072		6.40
0.6106		8.89	0.7260		9.22
0.7028		8.98	1.0860		11.0
0.9831		9.10	1.982		12.2
1.470		9.67	1.987		12.4
2.103		10.5	3.465		12.2
2.390		10.1	4.965		12.7
3.570		11.3	6.306		12.9
4.132		11.2	7.718		12.8
4.180		11.2	10.93		13.2
5.520		11.0	14.79		11.4
	10R5		15.38		12.4
0.2117		3.72	24.83		11.0
0.3175		5.30	31.84		9.02
0.3175		5.08	38.01		8.28
0.4844		6.07	40.64		8.49
0.9844		8.78		L64	
1.370		10.5	0.0478		1.44
1.474		11.5	0.1817		4.71
1.967		11.7	0.3232		7.59
2.418		11.6	0.6256		10.3
3.570		12.2	1.500		12.9
3.671		11.8	2.740		14.3
4.876		12.1	4.730		15.4
4.890		12.4	6.520		15.8
6.630		12.6	7.380		16.5
8.460		12.8	9.570		16.1
9.668		12.6	10.66		16.5
14.36		12.5	12.44		16.5
16.65		11.8	15.58		17.1
20.42		11.9	16.86		16.3
23.57		11.4	20.47		16.3
26.35		11.8			
28.31		10.8			

Table C. Enthalpy of transfer of RD from water to aqueous polymers solution at 298 K.

m _p mmol kg ⁻¹	ΔH _t kJ mol ⁻¹	m _p mmol kg ⁻¹	ΔH _t kJ mol ⁻¹
PEG 400		PEG 900	
0.0697	0.22	0.6209	3.48
0.1485	0.43	1.410	5.90
0.3148	0.86	3.932	8.74
0.4680	1.17	6.524	9.75
0.9959	2.18	10.09	12.7
2.070	3.60	16.72	13.3
5.158	5.39	23.06	14.9
9.109	6.56	33.72	15.3
14.97	7.66	41.01	14.7
19.26	8.10	PPG 425	
PEG 20000		0.8935	3.81
0.0188	1.67	1.270	5.26
0.0188	1.67	2.540	8.53
0.0483	3.29	2.540	9.10
0.0483	3.29	4.060	11.2
0.0730	4.26	5.360	12.1
0.1441	5.26	7.450	13.2
0.1441	5.26	9.880	14.6
0.2395	6.54	12.29	15.3
0.2395	6.54	PPG 725	
0.3707	6.71	0.1978	1.92
0.3707	6.71	0.4258	3.59
0.7384	6.86	1.214	8.02
0.7384	6.86	1.422	8.79
0.9808	6.34	2.339	11.4
1.394	6.43	3.545	12.7
1.394	6.43	4.682	13.0
1.491	7.02	4.696	13.2
PPG 1200		5.358	13.4
0.0475	0.70	6.544	13.2
0.1403	1.87	8.363	13.4
0.2320	3.13	9.019	13.6
0.4495	5.12	11.63	13.4
0.6547	7.06		
0.8970	8.73		

Table D. Enthalpy of transfer of RD from water to aqueous PEG 900+PPG 725 mixture at 298 K.

$m_{\text{PEG 900}}$ mmol kg^{-1}	$m_{\text{PPG 725}}$ mmol kg^{-1}	ΔH_t kJ mol^{-1}
0.0792	0.0797	-1.40
0.1421	0.1429	-2.42
0.2672	0.2688	-4.17
0.5237	0.5269	-6.86
1.370	1.380	-11.4
4.270	4.270	-14.8
8.390	8.420	-16.6
10.32	10.30	-17.3

Table E. First-order rate constants for the adsorption process of copolymers onto RD at 298 K.^a

		L35				10R5			
M_L	M_P	1	5	25	40	1	5	25	40
0.131		0.00629	0.0126	0.0133	0.0148	0.00599	0.0126	0.0143	0.0150
0.228		0.00813	0.0161	0.0168	0.0185	0.00733	0.0156	0.0172	0.0185
0.327		0.00973	0.0193	0.0199	0.0225	0.00847	0.0190	0.0202	0.0216
0.436		0.0114	0.0226	0.0231	0.0259	0.0103	0.0221	0.0246	0.0257
0.553		0.0138	0.0251	0.0275	0.0311	0.0121	0.0262	0.0283	0.0302
0.654		0.0148	0.0289	0.0304	0.0339	0.01345	0.0290	0.0321	0.0340
		L64				F68			
M_L	M_P	0.5	12.5	25		0.1	0.725	3.5	
1.31		0.000820	0.00282	0.00892		0.00465	0.0161	0.0672	
2.25		0.00121	0.00434	0.0132		0.00765	0.0261	0.109	
3.27		0.00176	0.00613	0.0190		0.0110	0.0370	0.154	
4.37		0.00219	0.00765	0.0239		0.0144	0.0478	0.200	
5.55		0.00273	0.00971	0.0297		0.0183	0.0621	0.256	
6.54		0.00320	0.0112	0.0346		0.0213	0.0723	0.302	

^aUnits are: M_L and M_P , mmol dm⁻³; First-order rate constants, s⁻¹; they were reproducible within $\pm 5\%$

Table F. Formation and dissociation rate constants for the adsorption process of copolymers onto RD at 298 K.

M_p mmol dm ⁻³	k_f dm ³ mol ⁻¹ s ⁻¹	k_d s ⁻¹	M_p mmol dm ⁻³	k_f dm ³ mol ⁻¹ s ⁻¹	k_d s ⁻¹
L35			10R5		
1.00	16.5 ± 0.6	0.0043 ± 0.0003	1.00	14.5 ± 0.3	0.0040 ± 0.0001
5.00	30 ± 1	0.0090 ± 0.0004	5.00	31.5 ± 0.4	0.0085 ± 0.0002
25.0	32.7 ± 0.6	0.0092 ± 0.0003	25.0	34.2 ± 0.8	0.0095 ± 0.0003
40.0	36.9 ± 0.9	0.0101 ± 0.0004	40.0	36.3 ± 0.5	0.0101 ± 0.0002
L64			F68		
0.50	0.454 ± 0.008	0.00022 ± 0.00003	0.100	3.19 ± 0.02	0.00052 ± 0.00009
12.5	1.60 ± 0.02	0.00076 ± 0.00009	0.725	10.8 ± 0.1	0.0018 ± 0.0006
25.0	4.92 ± 0.07	0.0025 ± 0.0003	3.50	44.6 ± 0.3	0.008 ± 0.001