Electronic Supplementary Information (ESI)

Post-synthesis, Characterization and Catalytic properties of Fluorine-Planted MWW-Type Titanosilicate

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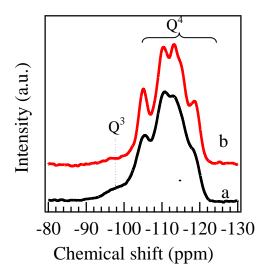


Fig. S1Solid-state ²⁹Si MAS NMR spectra of Ti-MWW (a) and F-Ti-MWW (b).

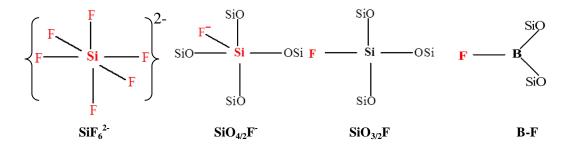


Fig. S2The possible structure of Si-F species and B-F units in the F-Ti-MWW.

Table S1 Epoxidation of 1-hexene with H₂O₂ over various F-Ti-MWW^a

No.	Treatment additive ^b	1-Hexene conv. /%	H ₂ O ₂ conv. /%
1	Conventional Ti-MWW ^c	41.6	49.4
2	NH ₄ F	58.5	67.4
3	NaF	56.3	69.7
4	KF	55.2	65.6
5	HF	44.0	59.8
6	NH ₄ NO ₃	40.3	51.3

^a Reaction conditions: catalyst, 50 mg; MeCN, 10 mL; 1-hexene, 10 mmol; H₂O₂ (30 wt %), 10 mmol; temp., 333 K; time, 2 h.

^b Treatment conditions: the Ti-MWW precursor (Si/Ti = 25 in the gel) was treated in 2 M HNO₃ solution with the addition of various additives (Si/additive molar ratio = 26) and a solid-to-liquid ratio of 1 g to 30 mL at 377 K for 5 h, then the acid-treated products were finally calcined at 823 K for 6 h.

^c Ti-MWW prepared with conventional method in the absence of fluorine.

Table S2 Chemical compositions of fresh and deactivated (used 10 times) catalysts.

No.	Catalyst	Si/Ti	Si/B
1	fresh Ti-MWW	42	87
2	deactivated Ti-MWW	59	237
3	fresh F-Ti-MWW	29	68
4	deactivated F-Ti-MWW	47	203

^a Molar ratio determined by ICP.