

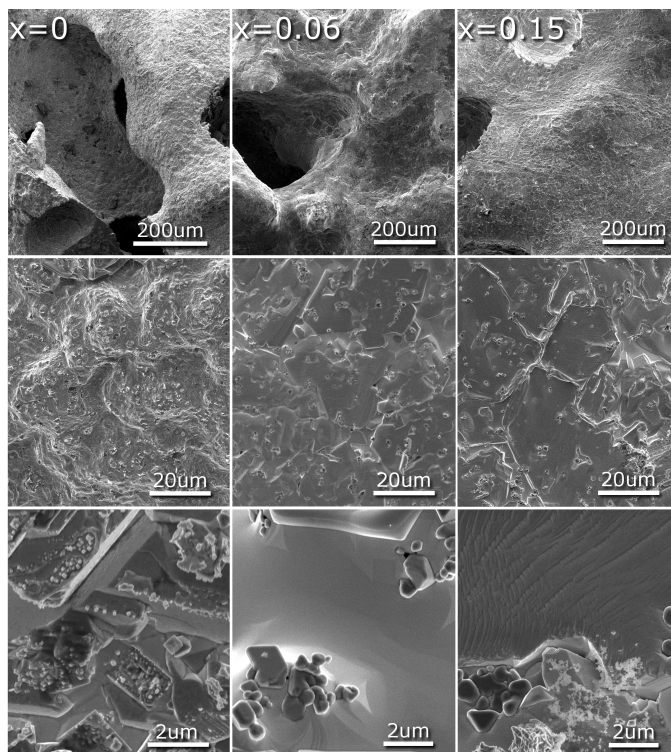
## ELECTRONIC SUPPLEMENTARY INFORMATION

### Improving the thermoelectric properties of half-Heusler TiNiSn through inclusion of a secondary full-Heusler phase: Microwave preparation and Spark Plasma Sintering of TiNi<sub>1+x</sub>Sn

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#### Analytical conditions of microprobe analysis

Ti K $\alpha$ , Ni K $\alpha$ , and Sn L $\alpha$  X-ray intensities were measured using LPET, LLIF, and LPET analyzing crystals. X-ray intensity maps were collected using 15 keV accelerating voltage with 100 nA of beam current. An area of 125 $\times$ 125  $\mu$ m was traversed using continuous stage translation to create a 256 $\times$ 256 pixel map with a dwell time of 125 ms per pixel. Quantitative analysis was conducted at 15 keV accelerating voltage and 10 nA beam current. Ti K $\alpha$ , Ni K $\alpha$ , and Sn L $\alpha$  intensities were measured on-peak for 20 seconds and 10 seconds off-peak either side of the peak to create a linear background interpolation.



**Figure S1.** SEM images of as-prepared TiNiSn, TiNi<sub>1.06</sub>Sn, and TiNi<sub>1.15</sub>Sn

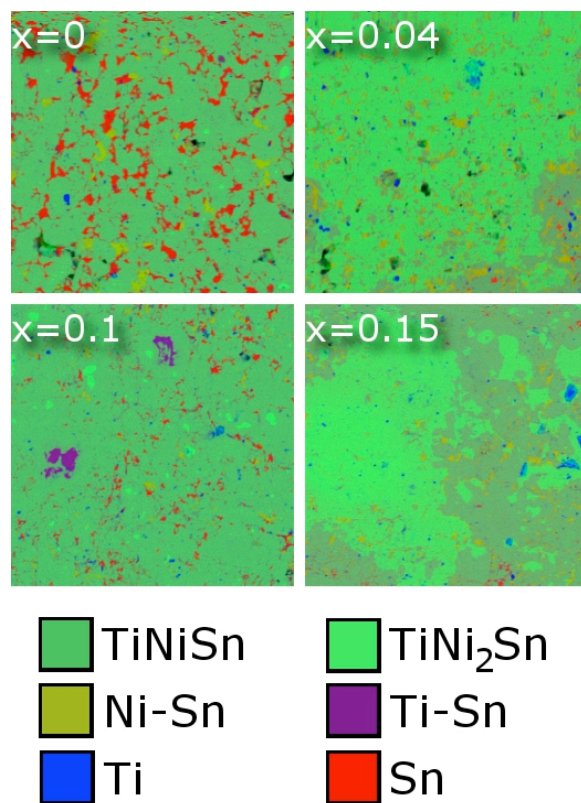
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**Figure S2.** Microprobe images of  $\text{TiNi}_{1+x}\text{Sn}$  with  $x = 0, 0.04, 0.1,$  and  $0.15$ .