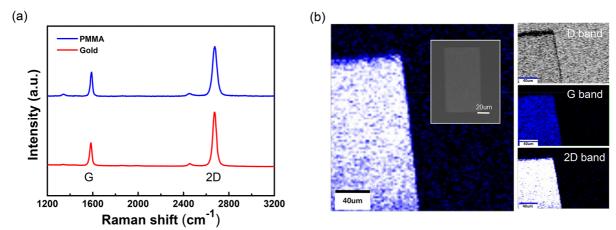
# Improved Performance and Stability of Field-Effect Transistors with Polymeric Residue-free Graphene Channel Transferred by Gold Layer

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#### **Supporting Information**

## **Supporting Figure S1**



**Figure S1.** Raman spectra and mapping of Gr layers transferred by the two transfer methods. (a) Raman spectra of CVD-grown Gr transferred by gold and PMMA. (b) Confocal Raman spectroscopy on gold-transferred Gr patterned by O<sub>2</sub> RIE, with the inset showing an FE-SEM image for patterned domain size of the active channel layer.

### **Supporting Figure S2**

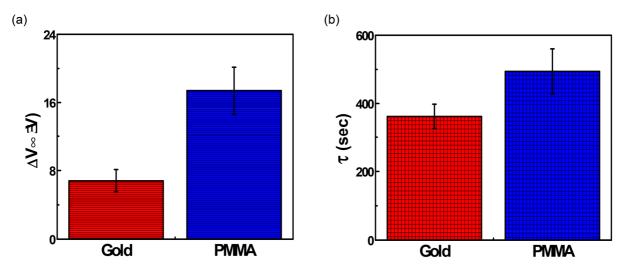


Figure S2. Statistical data of gate bias stress effects in GFET array. The average values with standard deviation of (a) the equilibrium shift of the Dirac point at  $t = +\infty$  ( $\Delta V_{\infty}$ ) and (b) the characteristic equilibrium time constant ( $\tau$ ).

# Supporting Table S1. Comparison of the C 1s peak of Gr by the two transfer methods from XPS spectra.

	Gold			PMMA		
	Peak position (eV)	Area (%)	FWHM (eV)	Peak position (eV)	Area (%)	FWHM (eV)
sp <sup>2</sup>	284.6	67	1.49	284.5	54.9	1.53
sp <sup>3</sup>	285.4	6.4	1.21	285.4	9.6	1.55
C-O	286.1	13.3	1.55	286.2	16.3	1.93
C=O	287.3	7.7	2.09	287.6	10.7	3.27
O-C=O	289.1	5.6	3.18	290.1	8.5	4.98