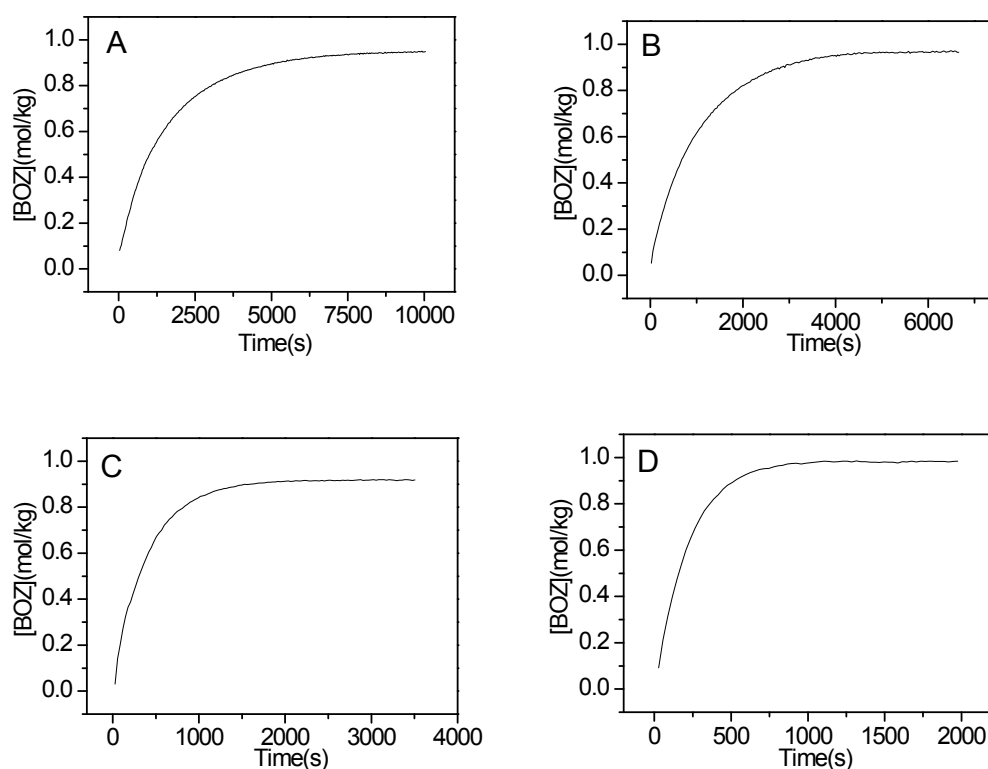


# Influence of substituent on Equilibrium of benzoxazine synthesis from Mannich Base and formaldehyde

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**Figure S1. Concentrations of benzoxazine versus time by in situ IR ([MB]<sub>0</sub>=1.0 mol/kg, [F]<sub>0</sub>=1.0mol/kg). A. 34 °C; B.40 °C; C.52 °C ; D. 63 °C**

In this paper, the reaction time of Mannich base and formaldehyde at 50 °C, 60 °C, 70 °C and 80 °C is 6 h, 4 h, 4 h and 2 h, respectively. According to Figure S1, the reaction time is long enough to reach equilibrium.