

The oxidative esterification of ethylene glycol in methanol to methyl glycolate over supported Au catalysts

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Supporting information

Table s1 Catalytic performance of Au/Al₂O₃ catalysts with varying mean Au particle sizes^a

Catalysts	Au loading (wt %)	Mean Au size (nm)	Au disper- sion (%)	EG conversion (%)	MGC selectivity (%)	TOF ^b (s ⁻¹)
Au(2.0)/Al ₂ O ₃	1.32	2.0	58.5	10.2	91.8	0.133
Au(3.0)/Al ₂ O ₃	1.35	3.0	39.0	12.5	92.3	0.239
Au(5.0)/Al ₂ O ₃	1.36	5.0	23.4	6.7	92.6	0.212
Au(7.6)/Al ₂ O ₃	1.34	7.6	15.4	4.5	91.3	0.219

a: Reaction conditions: catalyst 0.9 g, methanol 17.4 g, EG =3.43g, 3.0 MPa, 100 °C, 20 min.

b: The moles of converted ethylene glycol per mole of surface gold atoms per second.

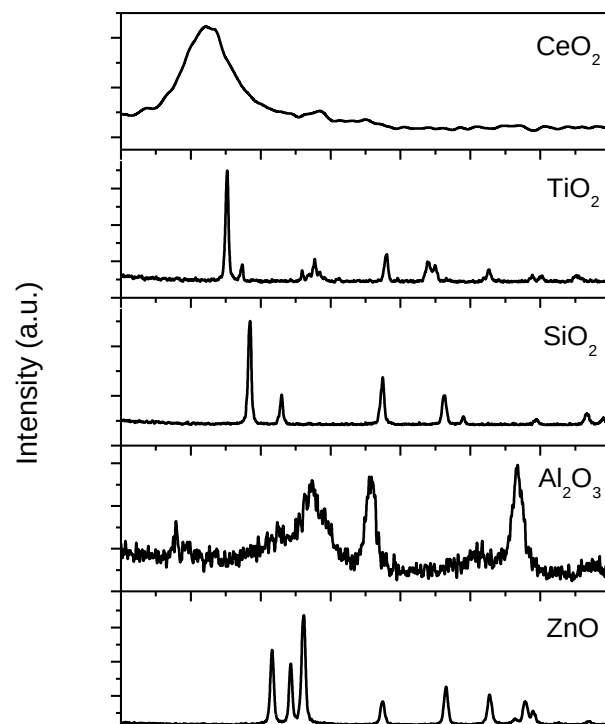


Figure s1. XRD patterns of various supports

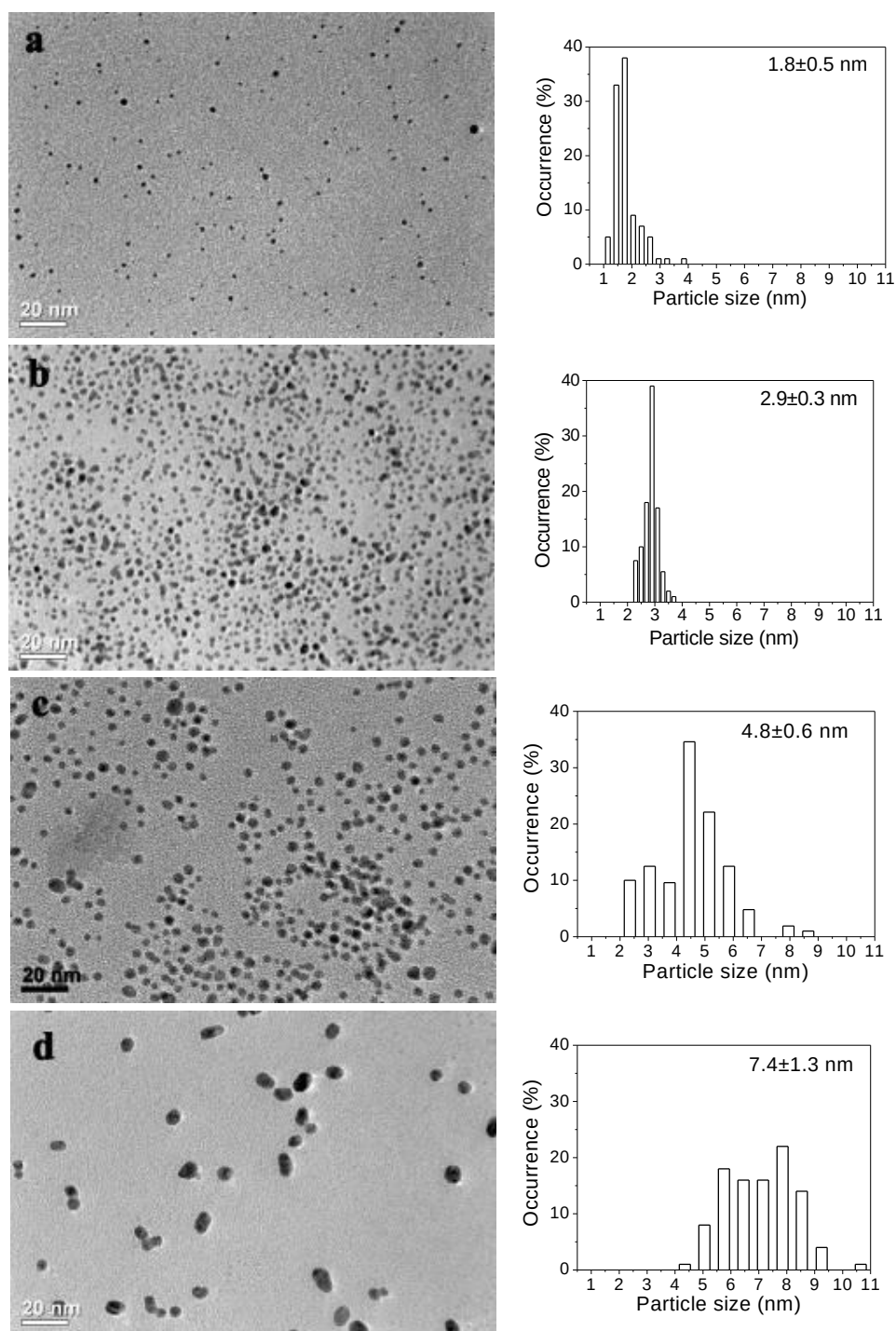


Figure s2. TEM micrographs and corresponding Au particles size distributions of Au sols prepared at different temperatures: a) 0; b) 25; c) 60; d) 90°C.

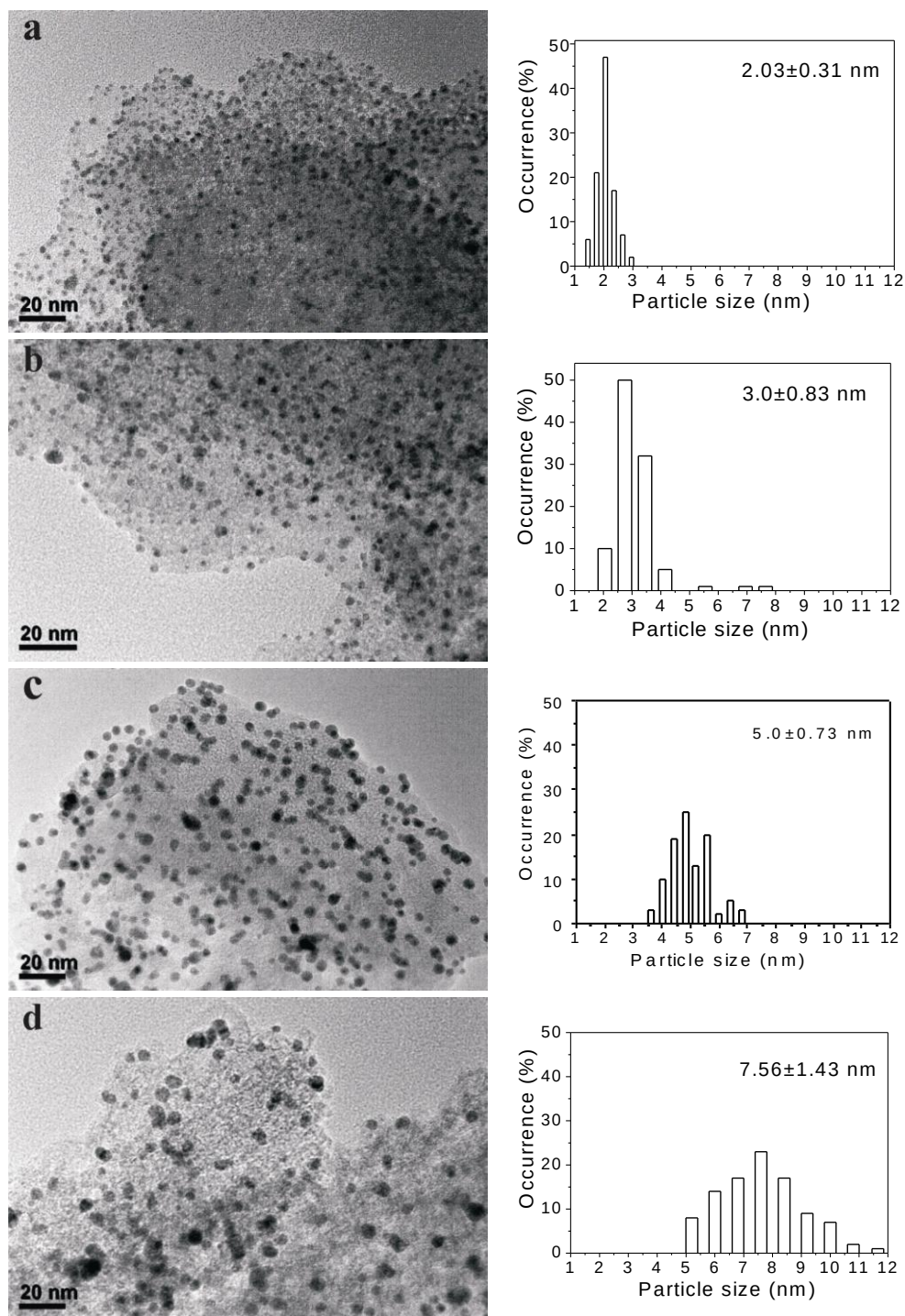


Figure s3. TEM micrographs and corresponding Au particles size distributions for Au/Al₂O₃ catalysts: a) Au(2.0)/Al₂O₃; b) Au(3.0)/Al₂O₃; c) Au(5.0)/Al₂O₃; d) Au(7.6)/Al₂O₃.

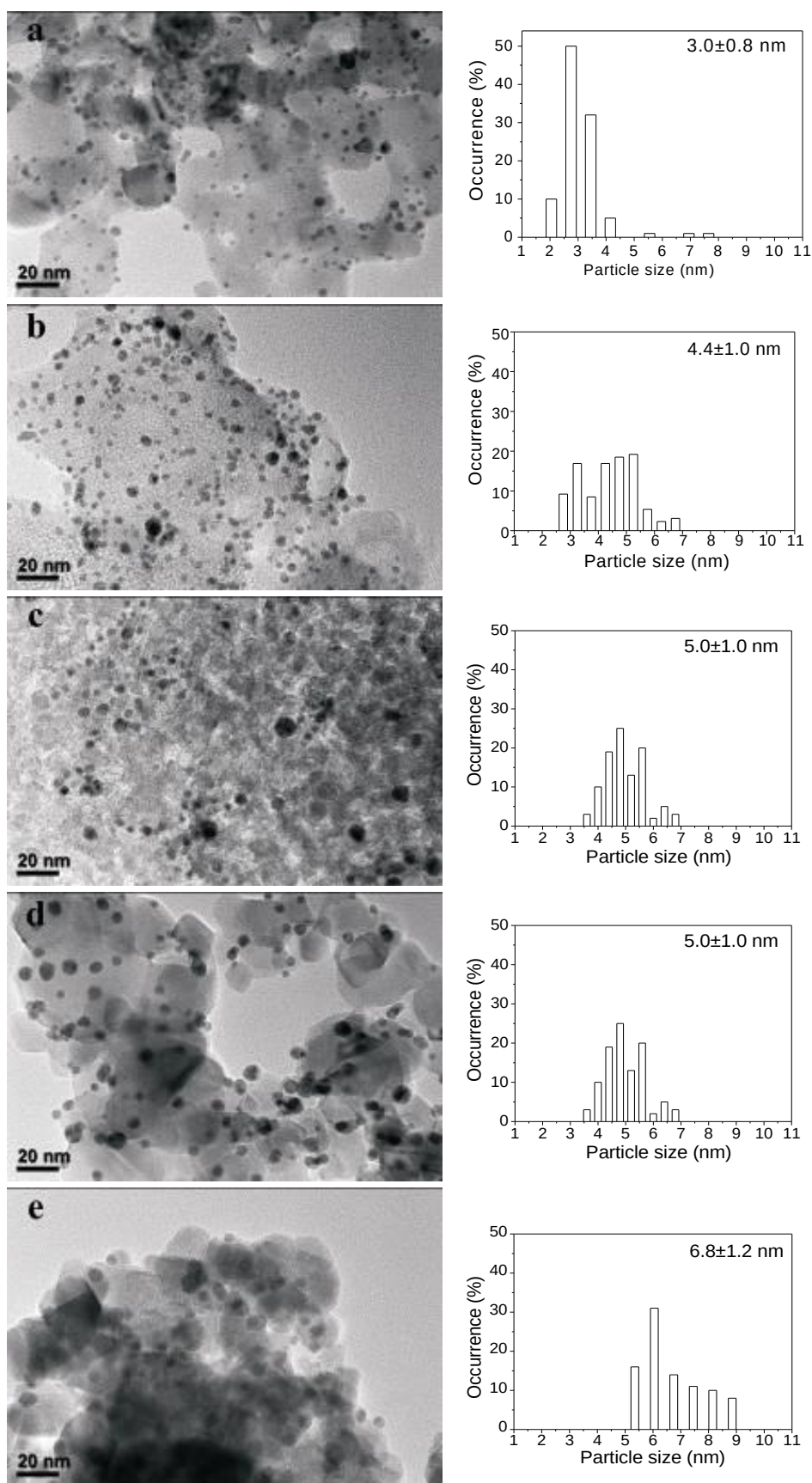


Figure s4. TEM micrographs and corresponding Au particles size distributions for the used Au catalysts: a) Au(2.9)/ZnO; b) Au/Al₂O₃; c) Au/SiO₂; d) Au/TiO₂; e) Au/CeO₂.