

SUPPORTING INFORMATION

Monodisperse CuB₂₃ nanoparticles grown on graphene as highly efficient catalysts for unactivated alkyl halides Heck-couplings and levulinic acid hydrogenation

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Summary: 27 Pages; 2 Tables; 26 Figures

Table S1 Physico-chemical properties of the samples

Samples	Cu-loading/wt. %	Compositions/at. %	$S_{\text{BET}}/\text{m}^2\text{g}^{-1}$	Average particle sizes/nm	$S_{\text{Cu}}/\text{m}^2\text{g}^{-1}$
CuB ₂₃	-	CuB _{22.99}	28.2	30	15.9
Graphene	-	-	229.5	-	-
3.54 wt. % CuB ₂₃ /graphene	0.73 wt. %	CuB _{23.00}	156.7	2.3	46.2
6.67 wt. % CuB ₂₃ /graphene	1.36 wt. %	CuB _{22.98}	133.2	3.4	60.1
9.93 wt. % CuB ₂₃ /graphene	2.02 wt. %	CuB _{23.01}	125.4	4.8	67.9
13.62 wt. % CuB ₂₃ /graphene	2.77 wt. %	CuB _{23.00}	104.5	6.7	59.4
20.58 wt. % CuB ₂₃ /graphene	4.13 wt. %	CuB _{23.01}	86.2	9.9	48.6
9.93 wt. % CuB ₂₃ /C	2.02 wt. %	CuB _{23.01}	140.9	5.0	50.2
2.02 wt. % Cu/graphene	2.02 wt. %	-	160.4	5.1	45.4
2.02 wt. % Cu/C	2.02 wt. %	-	172.5	5.2	40.9

Table S2 Hydrogenation of LA to GAL over 9.93 wt.% CuB₂₃/graphene with different solvents.^a

Solvents	Conversion / %	Yield / %
No solvent	82	76
n-dodecane	100	99
Toluene	56	47
CH ₃ OH	64	55
H ₂ O	12	5
1,4-Dioxane	23	16

^a Reaction conditions: Catalyst containing 2.54 mg Cu, 20 mmol LA, 50mL of n-dodecane, P_{H₂} = 4.2 MPa H₂, T = 413 K, Reaction time = 4 h, stirring rate = 1100 rpm.

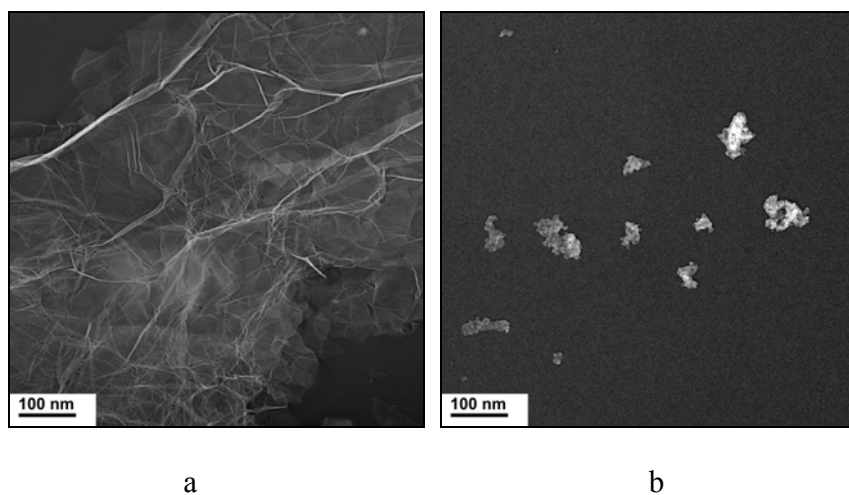


Fig.S1 STEM images of (a) Graphene and (b) CuB₂₃.

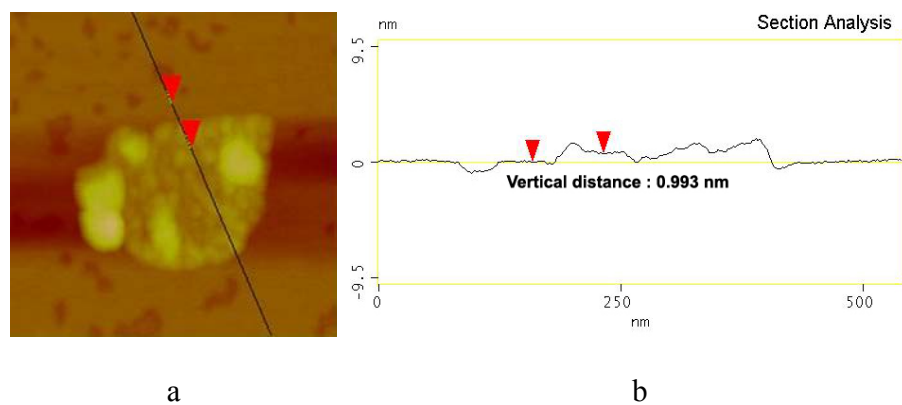


Fig.S2 (a) AFM image and (b) the cross section analysis of graphene prepared in our work

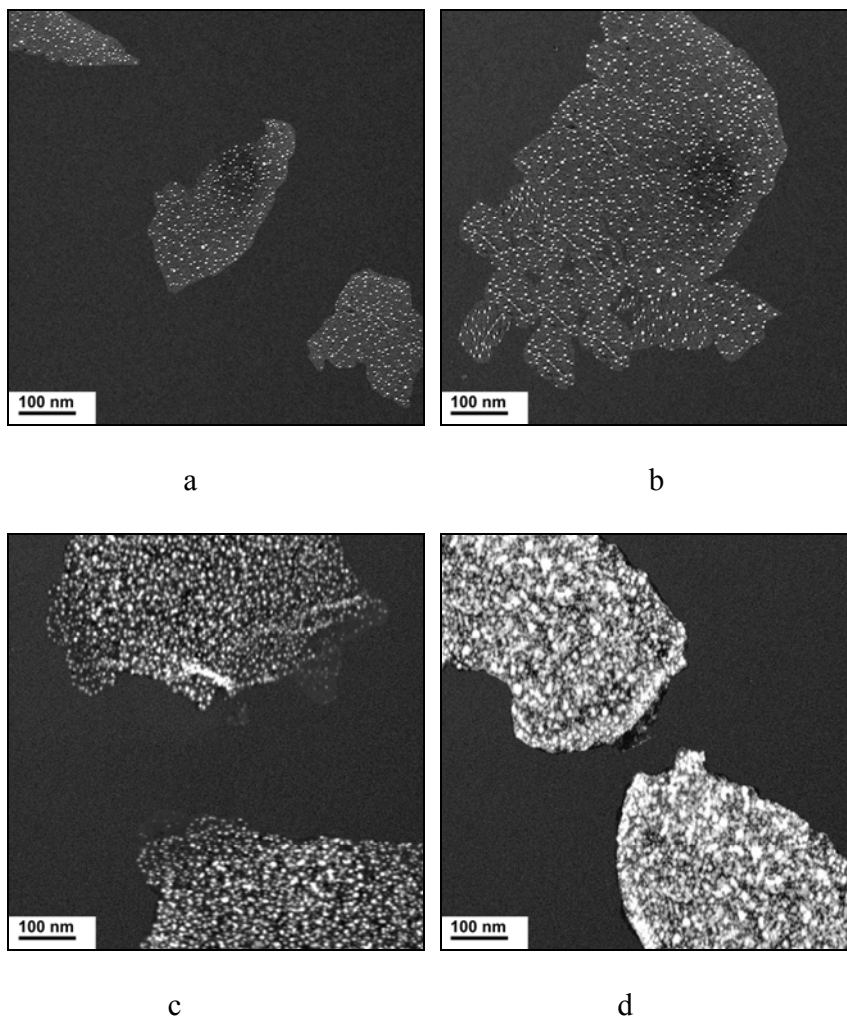


Fig.S3 STEM images of (a) 3.54 wt.% CuB₂₃/graphene, (b) 6.67 wt.% CuB₂₃/graphene, (c) 13.62 wt.% CuB₂₃/graphene and (d) 20.58 wt.% CuB₂₃/graphene.

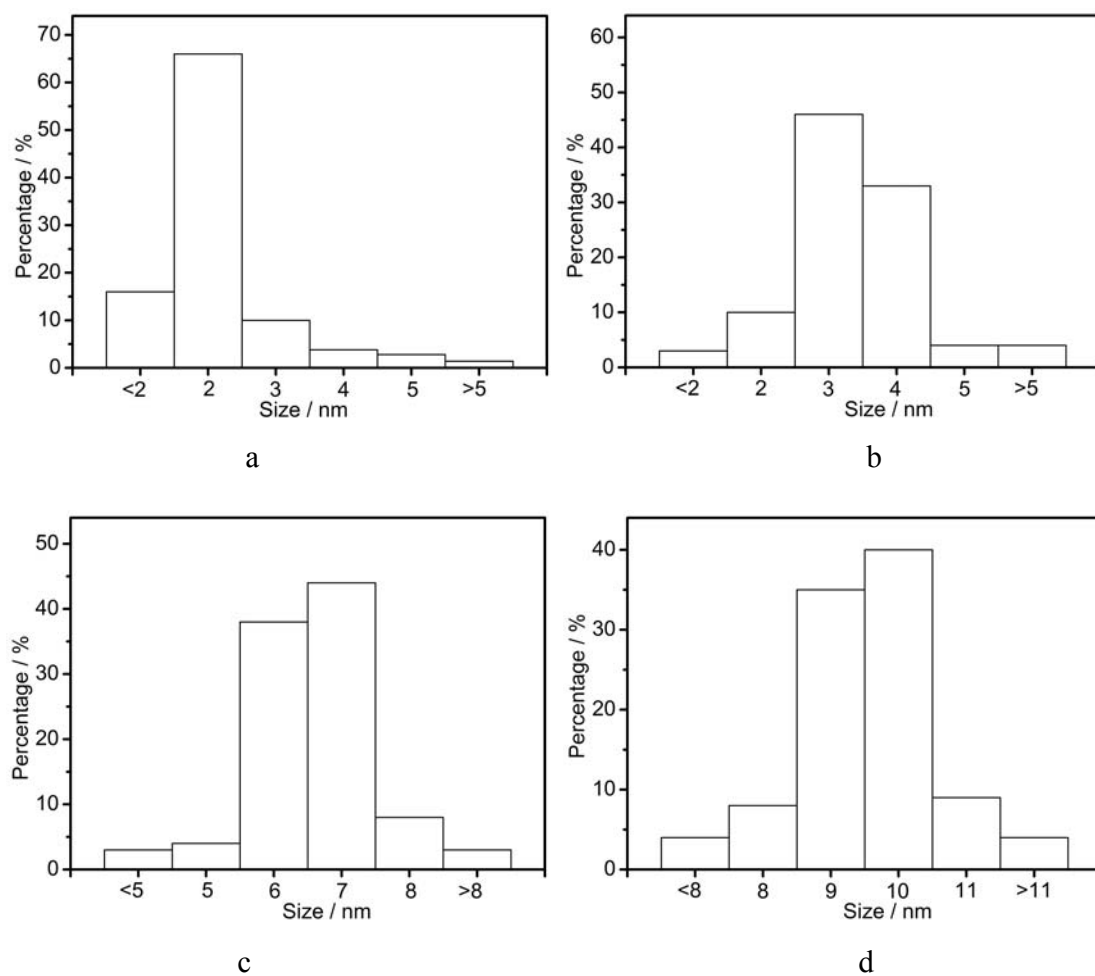


Fig.S4 Particle size distribution histograms of (a) 3.54 wt.% CuB₂₃/graphene, (b) 6.67 wt.% CuB₂₃/graphene, (c) 13.62 wt.% CuB₂₃/graphene and (d) 20.58 wt.% CuB₂₃/graphene.

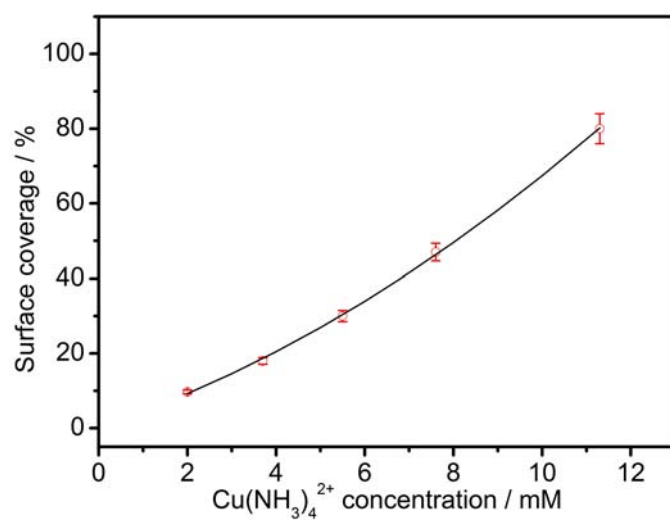


Fig.S5 Dependence of the total coverage percentage of CuB_{23} NPs on graphene with respect to the $\text{Cu}(\text{NH}_3)_4^{2+}$ concentrations. The total coverage percentage was measured from 6 images of different CuB_{23} /graphene composites on each individual sample using Image Pro Plus.

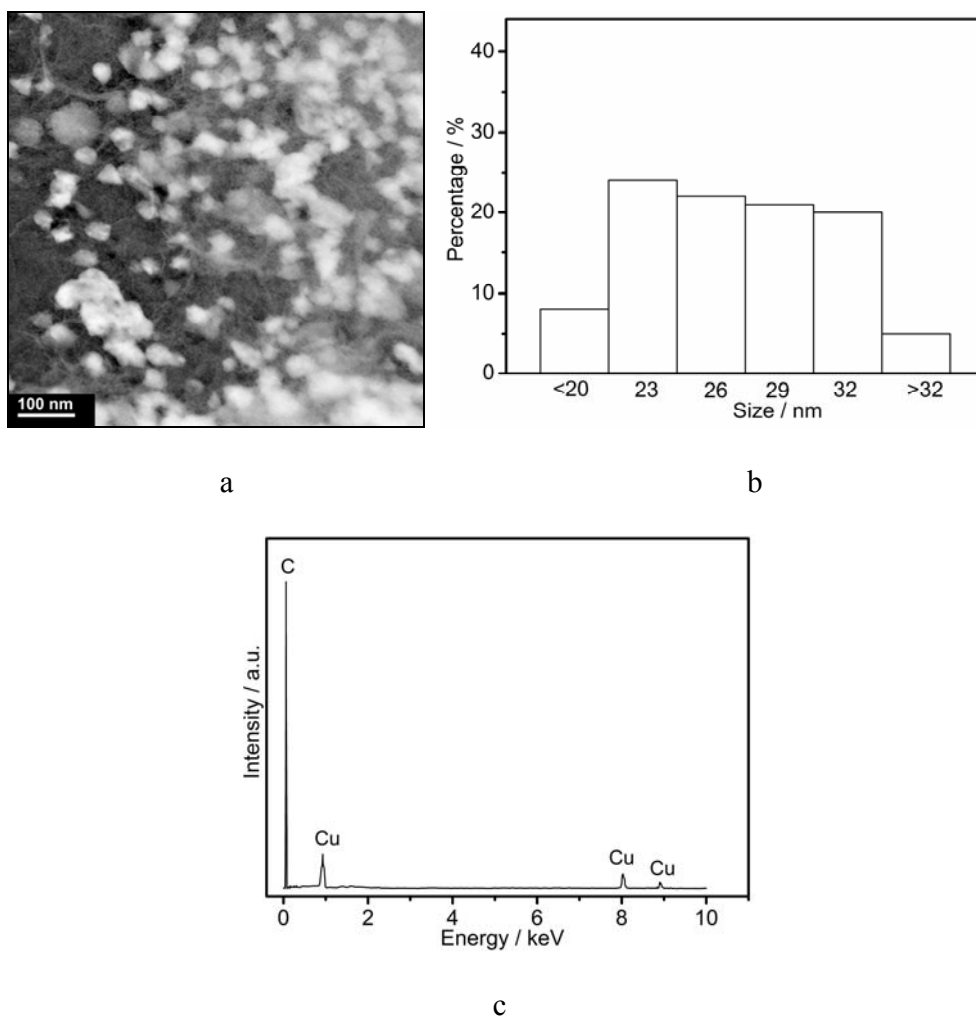


Fig.S6 (a)STEM images; (b) the corresponding size distribution and (c) EDAX of Cu/graphene composites prepared from $\text{Cu}(\text{NO}_3)_2$.

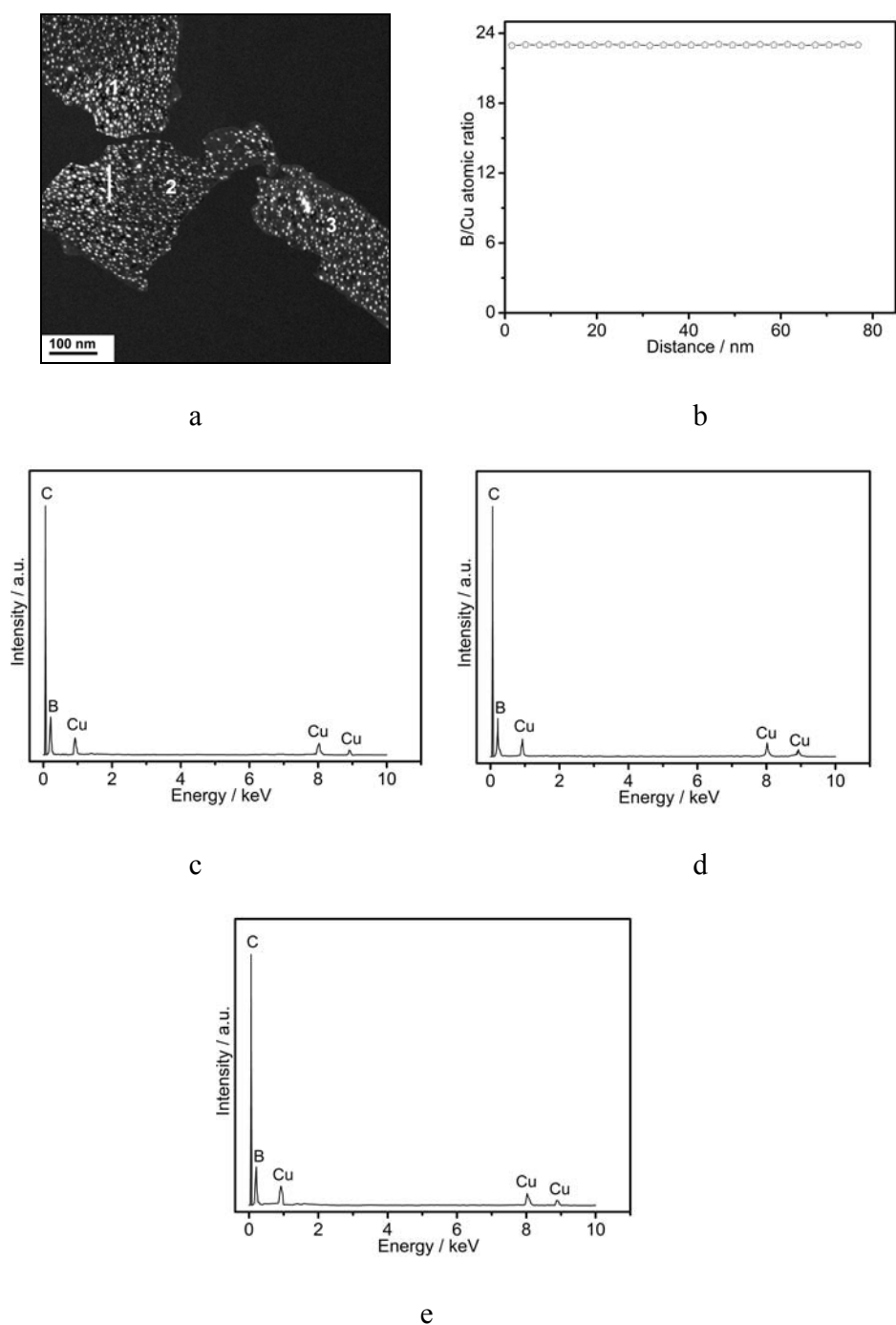


Fig.S7 (a) The high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM); (b) B/Cu atomic ratio recorded along the white cross-sectional compositional line shown in (a); (c)-(e) the Energy-dispersive X-ray spectroscopy (EDAX) at points 1-3 in (a) of the as-prepared 9.93 wt.% CuB₂₃/graphene.

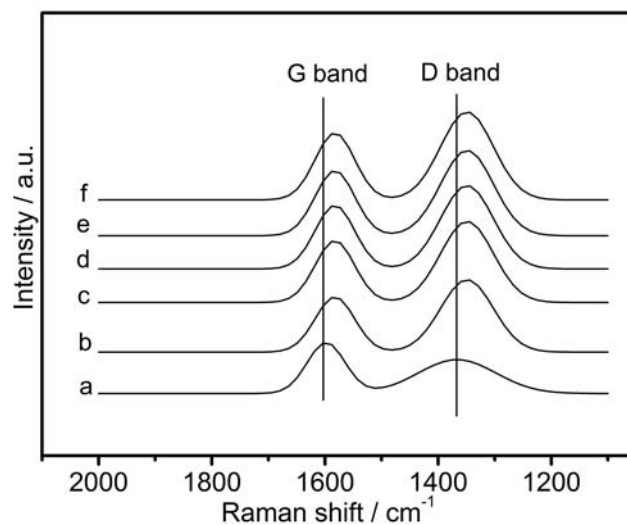


Fig.S8 Raman spectra of (a) Graphene oxide, (b) 3.54 wt.% CuB_{23} /graphene, (c) 6.67 wt.% CuB_{23} /graphene, (d) 9.93 wt.% CuB_{23} /graphene, (e) 13.62 wt.% CuB_{23} /graphene and (f) 20.58 wt.% CuB_{23} /graphene.

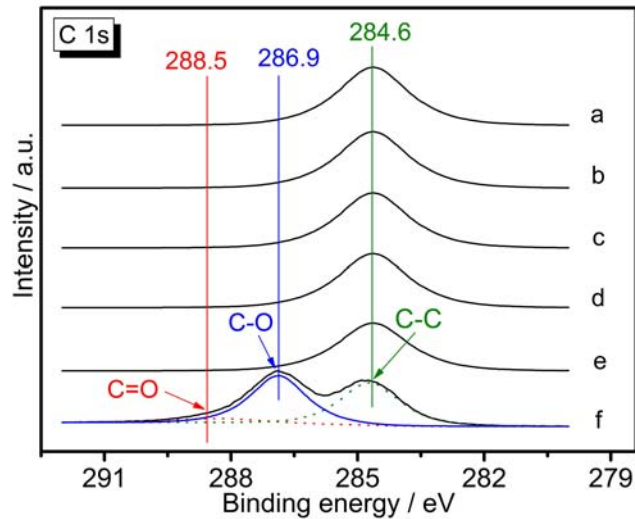


Fig.S9 C 1s XPS spectra of (a) 3.54wt.% CuB_{23} /graphene, (b) 6.67 wt.% CuB_{23} /graphene, (c) 9.93 wt.% CuB_{23} /graphene, (d) 13.62 wt.% CuB_{23} /graphene, (e) 20.58wt.% CuB_{23} /graphene and (f) GO.

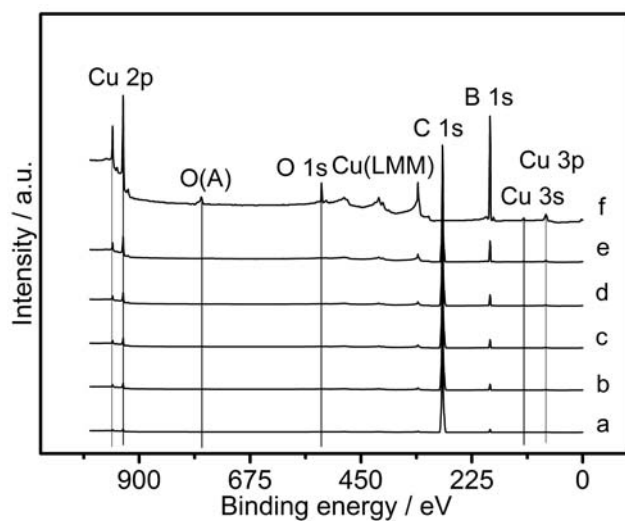


Fig.S10 Overall XPS spectra of spectra of (a) 3.54 wt.% CuB₂₃/graphene, (b) 6.67 wt.% CuB₂₃/graphene, (c) 9.93 wt.% CuB₂₃/graphene, (d) 13.62 wt.% CuB₂₃/graphene, (e) 20.58 wt.% CuB₂₃/graphene and (f) CuB₂₃.

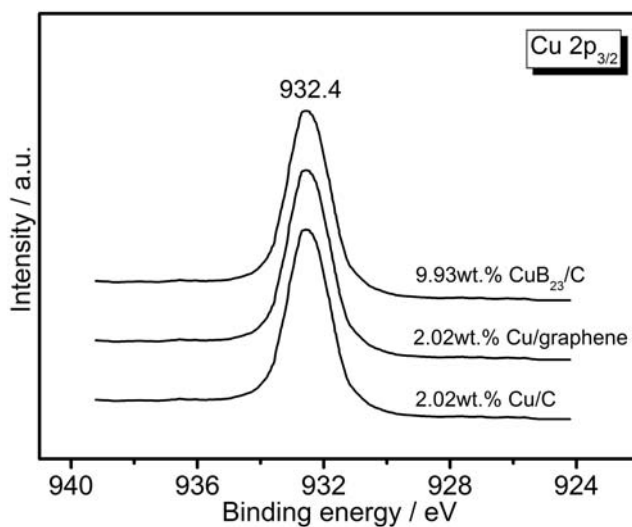


Fig.S11 The typical Cu2p_{3/2} XPS spectra of 2.02 wt.% Cu/graphene, 2.02 wt.% Cu/C and 9.93 wt.% CuB₂₃/C. All of three samples have an average particle size of about 5 nm, which is similar to that of 9.93 wt.% CuB₂₃/graphene. Cu/Graphene and Cu/C prepared by reduction with N₂H₄.

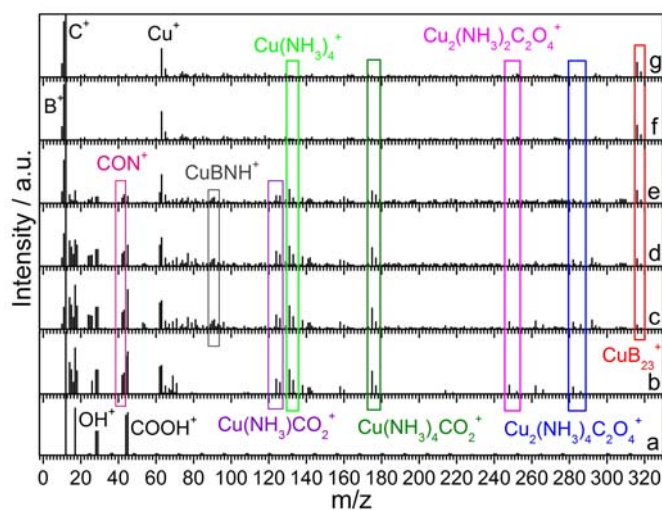


Fig.S12 ToF-SIMS spectra of (a) graphene oxide and the samples prepared during SPP: (b) 0 min; (c) 0.5 min; (d) 1 min; (e) 2 min; (f) 5 min and (g) 10 min.

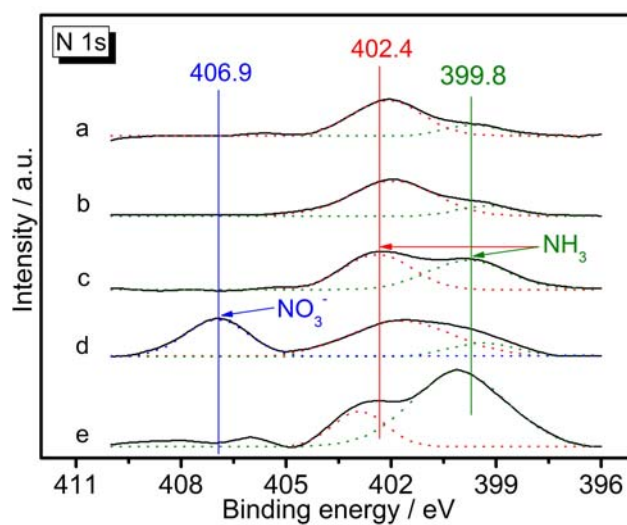


Fig.S13 N1s XPS spectra of GO after absorption in (a) air (gas), (b) NH_3 (gas), (c) $\text{NH}_3 \cdot \text{H}_2\text{O}$ (5 wt%), (d) $\text{Cu}(\text{NO}_3)_2$ solution (5.5 mM) and (e) $\text{Cu}(\text{NH}_3)_4^{2+}$ (5.5 mM).

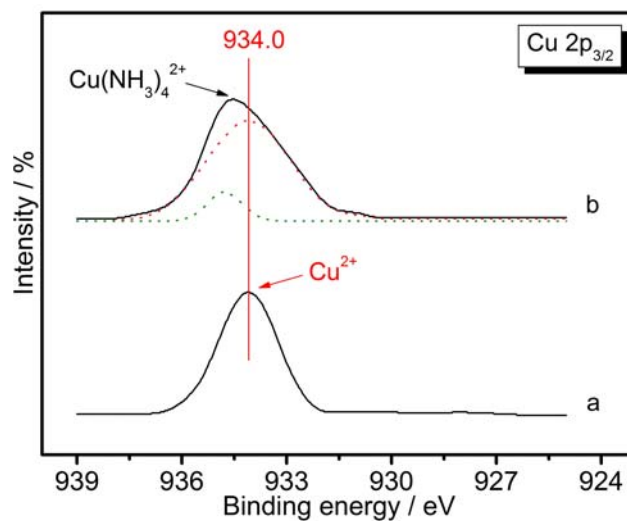


Fig.S14 Cu 2p_{3/2} XPS spectra of GO after absorption in (a) Cu(NO₃)₂ (5.5 mM) and (b) Cu(NH₃)₄²⁺ (5.5 mM).

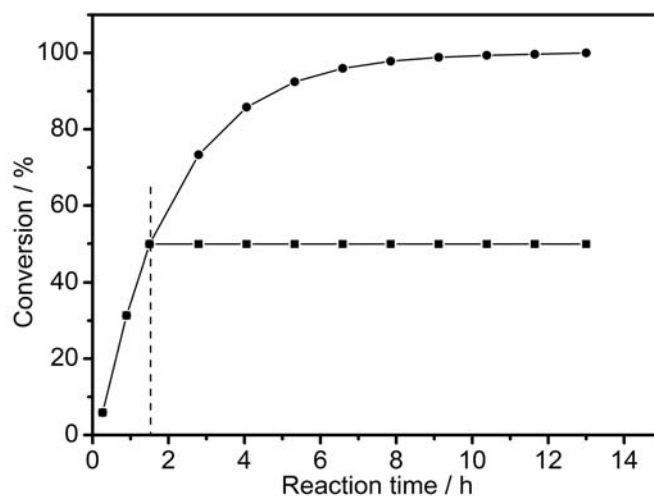


Fig.S15 Residual activity after filtration for Heck coupling reaction between cyclohexyliodide and styrene over 9.93 wt.% CuB₂₃/graphene after 1.5 h reaction (■) versus standard catalyst run (●). Reaction conditions: a catalyst containing 6.35 mg Cu, cyclohexyliodide (5.0 mmol), styrene (6.0 mmol), Na₂CO₃ (7.5 mmol), DMF (10 mL), T = 353 K, stirring rate = 800 rpm.

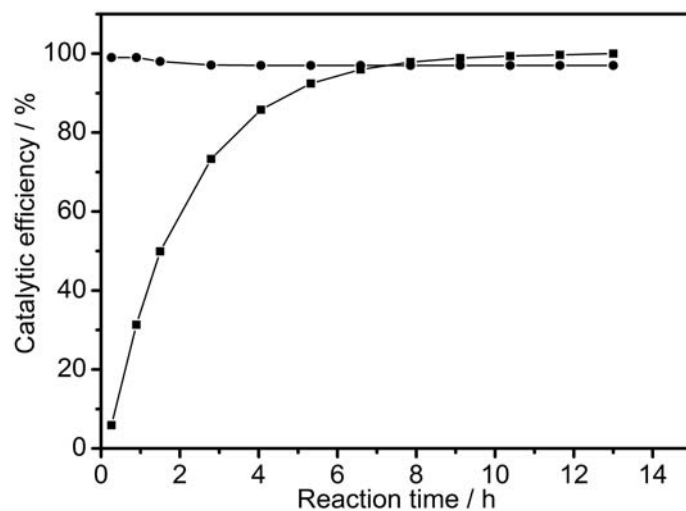


Fig.S16 Dependency of the cyclohexyliodide conversion (■) and the (E)-(2-cyclohexylvinyl)benzene selectivity (●) on reaction time over 9.93 wt.% CuB₂₃/graphene. Reaction conditions: a catalyst containing 6.35 mg Cu, cyclohexyliodide (5.0 mmol), alkenes (6.0 mmol), Na₂CO₃ (7.5 mmol), DMF (10 mL), T = 353 K, stirring rate = 800 rpm.

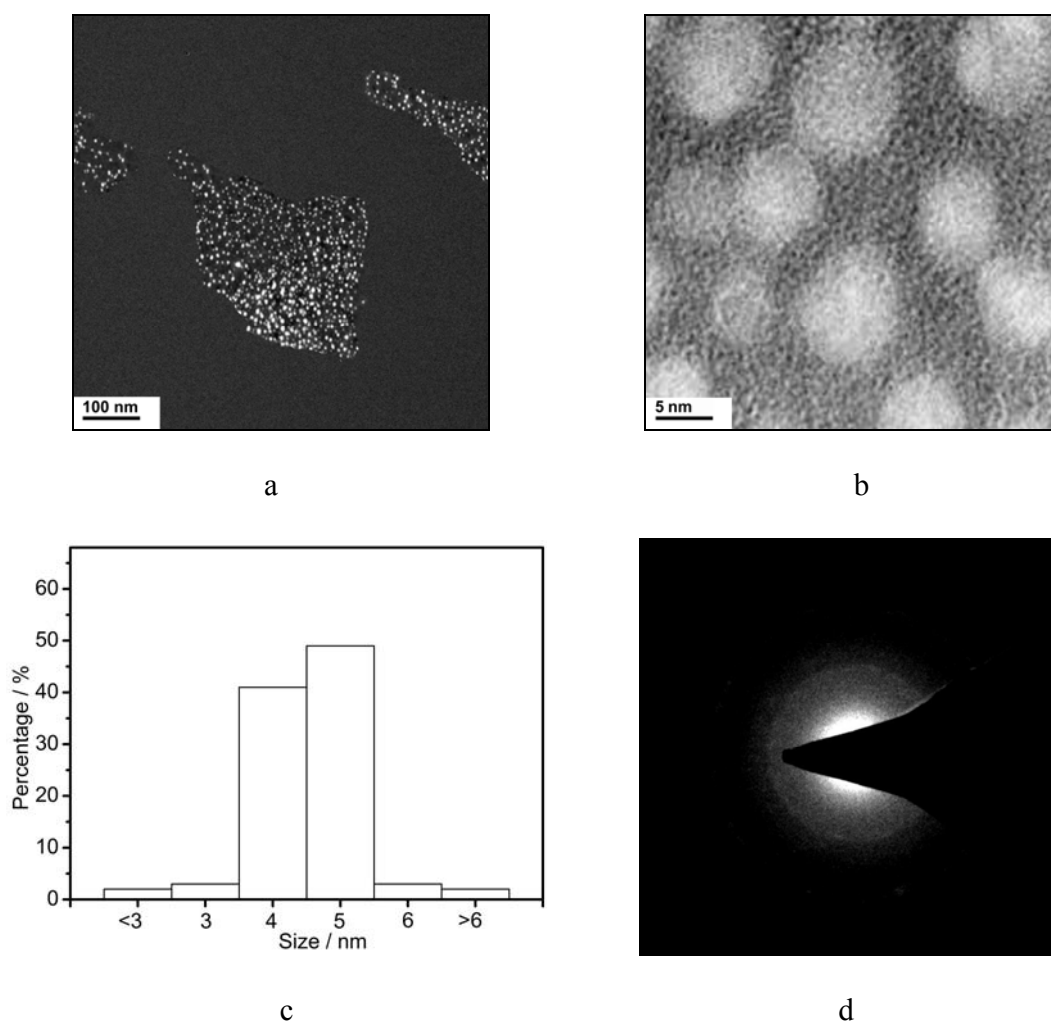


Fig.S17 (a) Low magnification STEM image; (b) High magnification STEM image; (c) Particle size distribution histograms; and (d) SAED pattern of the as-prepared 9.93 wt.% CuB₂₃/graphene after 5 cycles. Reaction conditions: a catalyst containing 6.35 mg Cu, cyclohexyliodide (5.0 mmol), styrene (6.0 mmol), Na₂CO₃ (7.5 mmol), DMF (10 mL), T = 353 K, stirring rate = 800 rpm.

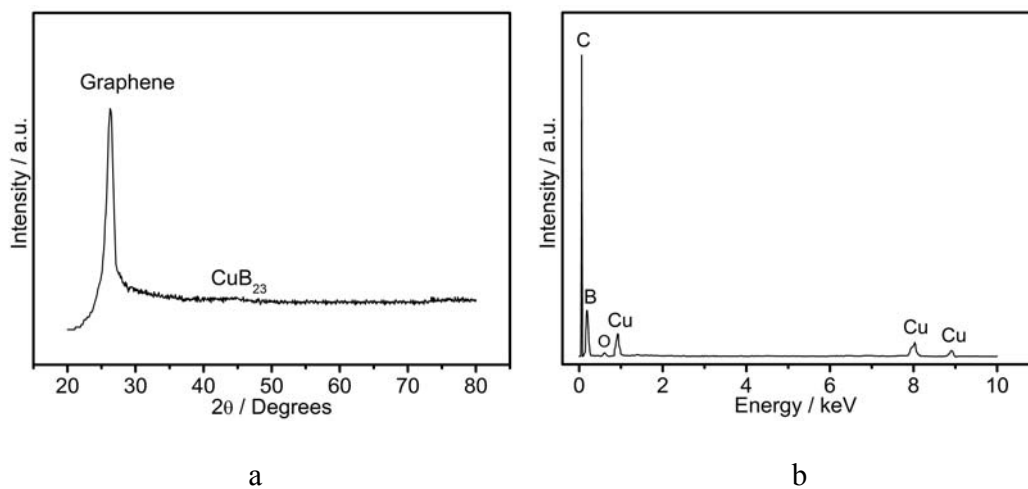


Fig.S18 (a) XRD pattern and (b) EDAX spectrum of 9.93 wt.% CuB₂₃/graphene after 5 cycles. Reaction conditions: a catalyst containing 6.35 mg Cu, cyclohexyliodide (5.0 mmol), styrene (6.0 mmol), Na₂CO₃ (7.5 mmol), DMF (10 mL), T = 353 K, stirring rate =800 rpm.

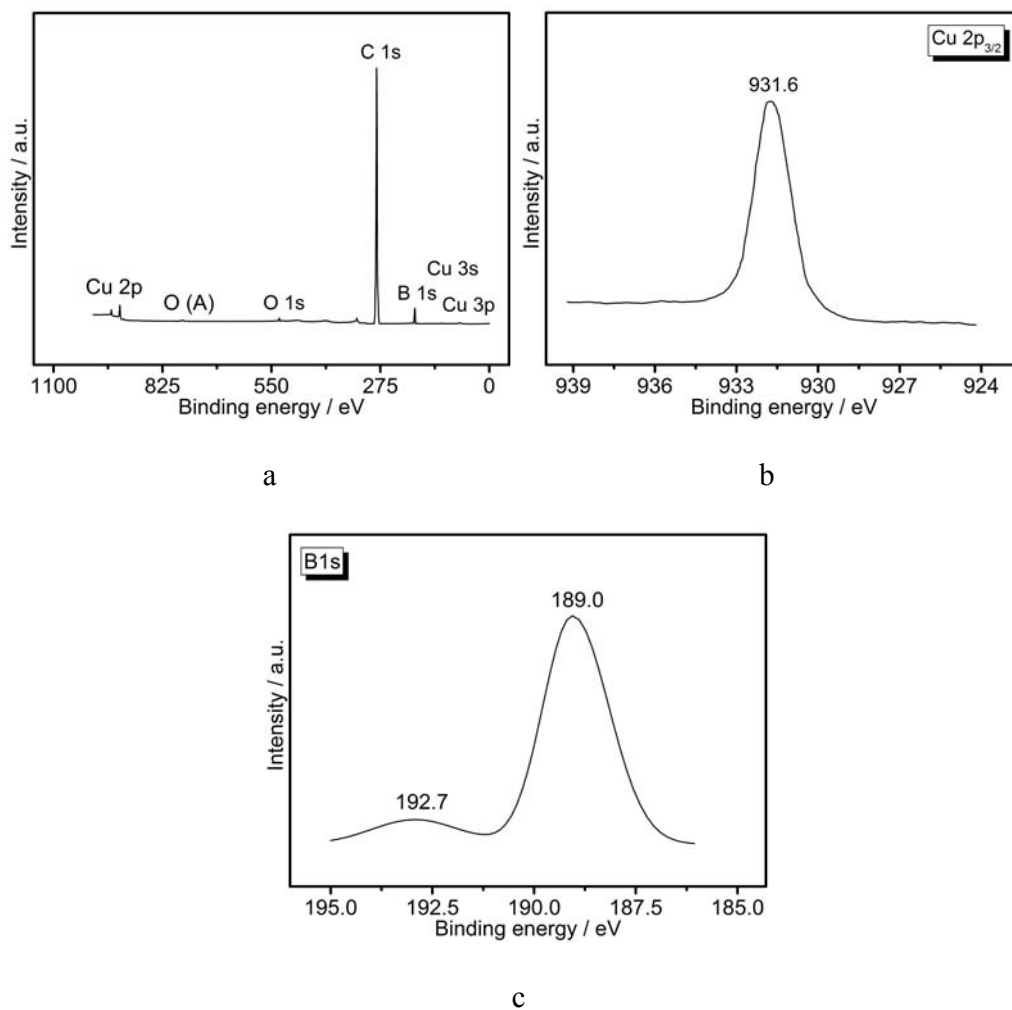


Fig.S19 (a) Overall XPS; (b) Cu2p_{3/2}; (c) B1s and (d) O1s XPS spectra of 9.93 wt.% CuB₂₃/graphene after 5 cycles. Reaction conditions: a catalyst containing 6.35 mg Cu, cyclohexyliodide (5.0 mmol), styrene (6.0 mmol), Na₂CO₃ (7.5 mmol), DMF (10 mL), T = 353 K, stirring rate = 800 rpm.

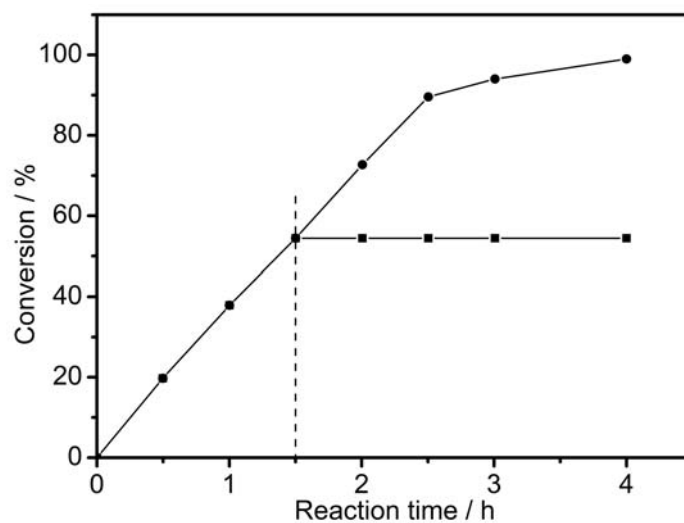


Fig.S20 Residual activity after filtration for LA hydrogenation over 9.93 wt.% CuB₂₃/graphene after 1.5 h reaction (■) versus standard catalyst run (●). Reaction conditions: Catalyst containing 2.54 mg Cu, 20 mmol LA, 50mL of n-dodecane, P_{H₂} = 4.2 MPa H₂, T = 413 K, Reaction time = 4 h, stirring rate = 1100 rpm.

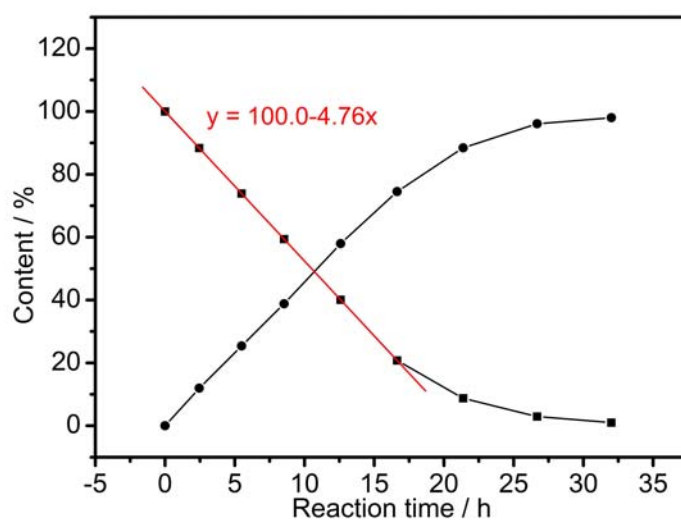


Fig.S21 Reaction profiles of LA (■) hydrogenation to GAL (●) over CuB₂₃. Reaction conditions: Catalyst containing 2.54 mg Cu, 20 mmol LA, 50mL of n-dodecane, P_{H₂} = 4.2MPa H₂, T = 413 K, stirring rate = 1100 rpm.

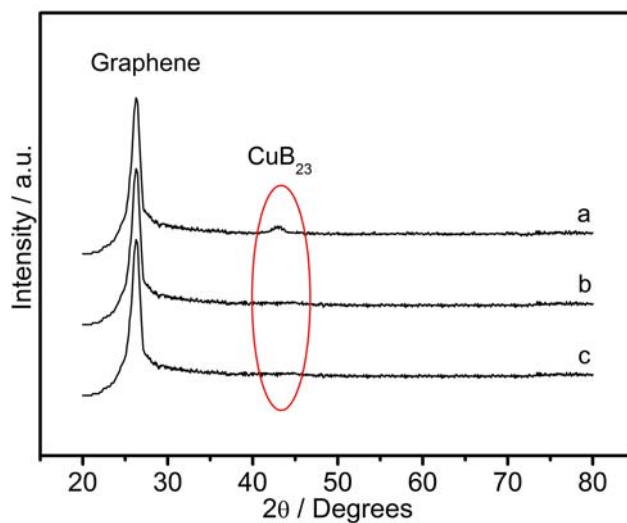


Fig.S22 XRD patterns of (a) 9.93wt.% CuB₂₃/graphene after heat-treated at 673 K under Argon; (b) fresh 9.93wt.% CuB₂₃/graphene; (c) 9.93wt.% CuB₂₃/graphene after 7 cycles. Reaction conditions: Catalyst containing 2.54 mg Cu, 20 mmol LA, 50mL of n-dodecane, P_{H₂} = 4.2MPa H₂, T = 413K, stirring rate = 1100 rpm.

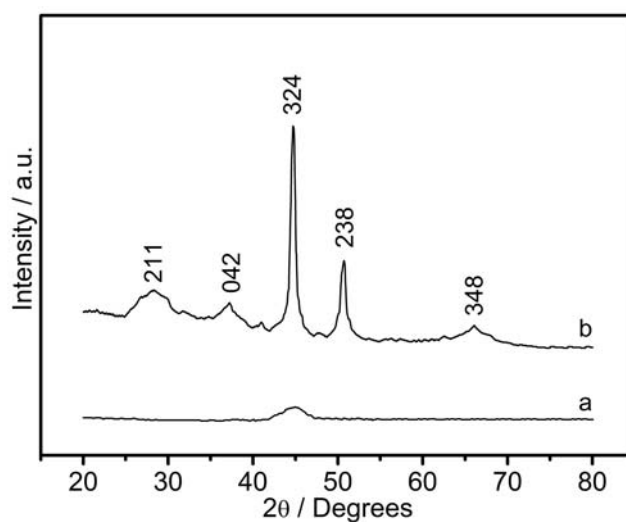


Fig.S23 XRD patterns of (a) fresh CuB₂₃ and (b) CuB₂₃ after 3 cycles during LA hydrogenation. Reaction conditions: Catalyst containing 2.54 mg Cu, 20 mmol LA, 50 mL of n-dodecane, P_{H₂} = 4.2 MPa H₂, T = 413 K, stirring rate = 1100 rpm.

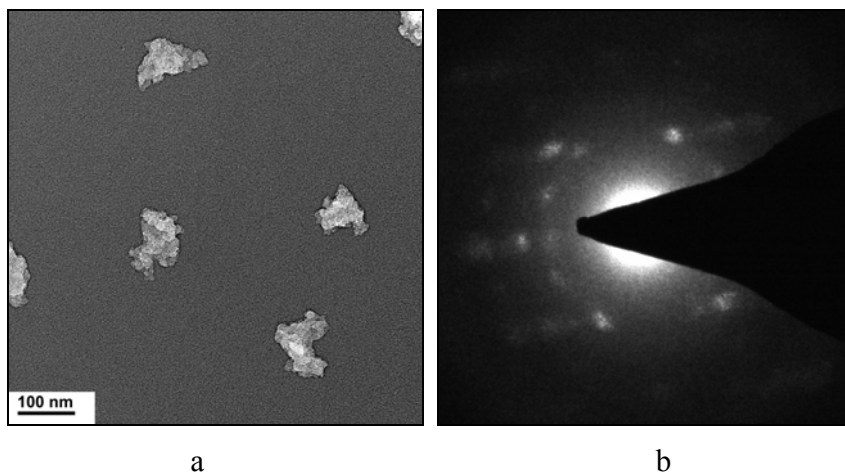


Fig.S24 (a) Low magnification STEM image and (b) SAED pattern of of CuB₂₃ after 3 cycles. Reaction conditions: Catalyst containing 2.54 mg Cu, 20 mmol LA, 50mL of n-dodecane, $P_{H_2} = 4.2\text{MPa}$ H_2 , $T = 413\text{ K}$, stirring rate = 1100 rpm.

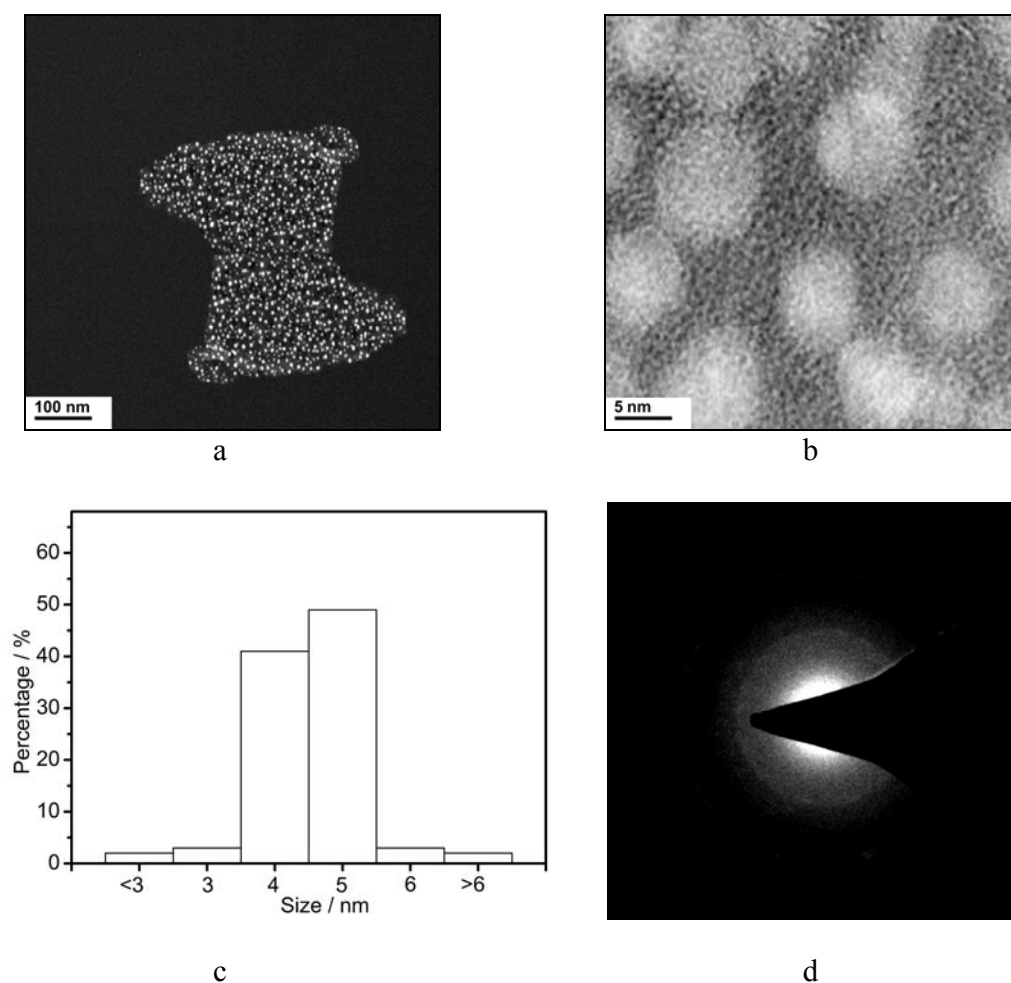
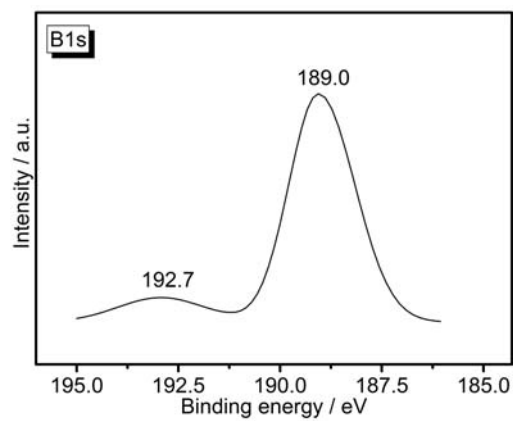


Fig.S25 (a) Low magnification STEM image; (b) High magnification STEM image; (c) Particle size distribution histograms; and (d) SAED pattern of the as-prepared 9.93 wt.% CuB₂₃/graphene after 7 cycles. Reaction conditions: Catalyst containing 2.54 mg Cu, 20 mmol LA, 50mL of n-dodecane, P_{H₂} = 4.2MPa H₂, T = 413 K, stirring rate = 1100 rpm.



c

Fig.S26 B1s XPS spectra of the as-prepared 9.93 wt.% CuB₂₃/graphene after 7 cycles. Reaction conditions: Catalyst containing 2.54 mg Cu, 20 mmol LA, 50 mL of n-dodecane, $P_{H_2} = 4.2$ MPa H_2 , $T = 413$ K, stirring rate = 1100 rpm.

Analytical data for Heck-coupling products

A. In Table 1 – entries 1-10:

1. Entries 1-5



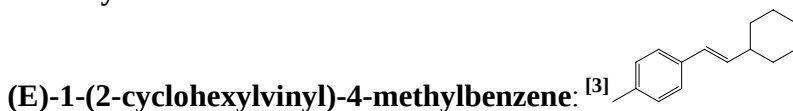
Yellow oil. ¹H NMR (300 MHz, CDCl₃): δ 7.40-7.23 (m, 5H), 6.39 (d, *J* = 12.0 Hz, 1H), 5.55-5.46 (m, 1H), 2.59-2.44 (m, 1H), 1.40-1.14 (m, 10H); ¹³C NMR (125 MHz, CDCl₃): δ 137.4, 128.6, 127.4, 126.9, 126.1, 41.3, 33.1, 29.8, 26.3, 26.2. HRMS calculated for [C₁₄H₁₈]⁺: 186.30, found: 186.28.

2. Entry 6



Colorless oil. ¹H NMR (200 MHz, CDCl₃): δ 7.27 (dt, *J* = 8.4, 2.2 Hz, 2H), 6.82 (dt, *J* = 8.4, 2.2 Hz, 2H), 6.37 (d, *J* = 16.0 Hz, 1H), 6.02 (dd, *J* = 16.0, 6.8 Hz, 1H), 3.78 (s, 3H), 2.13-2.04 (m, 1H), 1.80-1.60 (m, 5H), 1.43-1.20 (m, 5H); ¹³C NMR (125 MHz, CDCl₃): δ 158.7, 134.8, 131.0, 127.0, 126.6, 113.9, 55.2, 41.0, 33.0, 26.1, 26.0; HRMS calculated for [C₁₅H₂₀O+H]⁺: 217.15, found: 217.18.

3. Entry 7

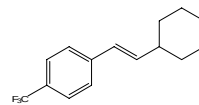


Pale orange oil. ¹H NMR (200 MHz, CDCl₃): δ 7.24 (d, *J* = 8.1 Hz, 2H), 7.09 (d, *J* = 8.1 Hz, 2H), 6.31 (d, *J* = 15.9 Hz, 1H), 6.12 (dd, *J* = 15.9 Hz, 6.9 Hz, 1H), 2.32 (s, 3H), 2.00–2.16 (m, 1H), 1.09–1.84 (m, 10H); ¹³C NMR (125 MHz, CDCl₃): δ 136.5, 136.0,

135.4, 129.2, 127.1, 125.9, 41.1, 33.0, 26.1, 25.0, 21.0. HRMS calculated for $[C_{15}H_{20}]^+$: 216.15, found: 216.12.

4. Entry 8

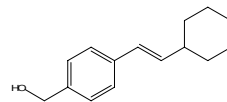
(E)-1-(2-cyclohexylvinyl)-4-(trifluoromethyl)-benzene: ^[4]



White crystals. 1H NMR (400 MHz, $CDCl_3$): δ 7.61 (d, J = 8.3 Hz, 0.12 H), 7.56 (d, J = 8.1 Hz, 2 H), 7.45 (d, J = 8.1 Hz, 2 H), 7.37 (d, J = 8.1 Hz, 0.12 H), 6.40 (d, J = 16.0 Hz, 1 H), 6.30 (dd, J = 6.6, 16.0 Hz, 1 H), 5.62 (t, J = 11.0 Hz, 0.06 H), 2.61 - 2.49 (m, 0.06 H), 2.25 - 2.11 (m, 1 H), 1.91 - 1.67 (m, 5 H), 1.44 - 1.15 (m, 5 H); ^{13}C NMR (125 MHz, $CDCl_3$): δ 141.57, 139.61, 128.6, 126.12, 126.05, 125.4, 124.3, 41.2, 32.8, 26.1, 26.0; LRMS calculated for $[C_{15}H_{17}F_3]^+$: 254.13, found: 254.20.

5. Entry 9

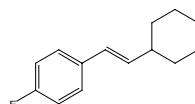
(E)-4-(2-cyclohexylvinyl)phenyl)methanol: ^[3]



colorless oil. 1H NMR (400 MHz, $CDCl_3$): 7.36 (d, J = 7.8 Hz, 2 H), 7.30 (d, J = 8.4 Hz, 2 H), 6.36 (d, J = 16.2 Hz, 1 H), 6.20 (dd, J = 10.4 Hz, J = 7.2 Hz, 1 H), 4.68 (s, 2 H), 2.15 (m, 1 H), 2.14 (m, 1 H), 1.79 (m, 4 H), 1.70 (m, 1 H), 1.37 - 1.30 (m, 2 H), 1.25 - 1.16 (m, 3 H); ^{13}C NMR (125 MHz, $CDCl_3$): δ 139.3, 137.6, 137.0, 127.2, 126.8, 126.1, 65.2, 41.1, 32.9, 26.1, 26.0; LRMS (ESI) calculated for $[C_{15}H_{20}ONa]^+$: 239.14, found 239.16.

6. Entry 10

1-(2-cyclohexylvinyl)-4-fluorobenzene: ^[5]



Colorless oil. 1H NMR (200 MHz, $CDCl_3$): δ 7.24 - 7.32 (m, 2H), 6.90 - 7.05 (m, 2H),

6.30 (d, J=16 Hz, 1H), 6.07 (dd, J=16, 6.8 Hz, 1H), 2.07 - 2.19 (m, 1 H), 1.60 - 1.90 (m, 5H), 1.06 - 1.43 (m, 5H); ^{13}C NMR (125 MHz, CDCl_3): δ 164.4, 159.5, 136.7, 136.6, 134.3, 134.2, 127.5, 127.3, 126.2, 115.5, 115.1, 41.0, 32.9, 26.1, 26.0; HRMS calculated for $[\text{C}_{14}\text{H}_{17}\text{F}]^+$: 204.13; found: 204.13.

B. In Table 2 – entries 1-4:

1. Entry 1



Colorless oil. ^1H NMR (200 MHz, CDCl_3): δ 7.13 - 7.37 (m, 5H), 6.37 (d, J=16 Hz, 1H), 6.20 (dd, J=16, 7.6 Hz, 1H), 2.50 - 2.69 (m, 1 H), 1.30 - 1.93 (m, 8H); ^{13}C NMR (125 MHz, CDCl_3): δ 138.0, 135.8, 128.5, 127.9, 126.8, 126.0, 43.8, 33.2, 25.2; HRMS calculated for $\text{C}_{13}\text{H}_{16}$: 172.27; found: 172.32.

2. Entry 2



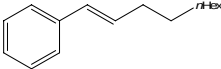
Colorless oil. ^1H NMR (200 MHz, CDCl_3): δ 7.12 - 7.40 (m, 5H), 6.32 (d, J=15.8 Hz, 1H), 6.19 (dd, J= 6.6, 15.8 Hz, 1H), 2.21 $\pm$ 2.37 (m, 1 H), 1.33-1.88 (m, 12H); ^{13}C NMR (125 MHz, CDCl_3): δ 138.2, 137.7, 128.5, 126.7, 126.3, 126.0, 43.2, 34.7, 28.3, 26.2; HRMS calculated for $\text{C}_{15}\text{H}_{20}$: 200.32; found: 200.35.

3. Entry 3



Colorless oil. ^1H NMR (300 MHz, CDCl_3): δ 7.45-7.34 (m, 4H), 7.30-7.24 (m, 1H), 6.40 (d, $J = 16.0\text{Hz}$, 1H), 6.22 (dd, $J = 8.0, 16.0\text{Hz}$, 1H), 2.40-2.33 (m, 2H), 2.25-2.22 (m, 1H), 1.70-1.24 (m, 8H); ^{13}C NMR (125 MHz, CDCl_3): δ 137.9, 136.3, 128.4, 127.2, 126.6, 125.9, 45.4, 42.7, 37.9, 36.6, 35.8, 29.7, 29.0; HRMS calculated for $\text{C}_{15}\text{H}_{18}$: 198.31, found: 198.24.

4. Entry 4

(E)-dec-1-en-1-ylbenzene: ^[7] 

Pale yellow oil. ^1H NMR (400 MHz, CDCl_3): δ 7.36-7.39 (m, 2H), 7.27-7.34 (m, 2H), 7.18-7.24 (m, 1H), 6.40 (d, $J = 15.8\text{ Hz}$, 1H), 6.25 (dt, $J = 7.2, 15.8\text{ Hz}$, 1H), 2.23 (qd, $J = 1.6, 6.8\text{Hz}$, 2H), 1.44-1.53 (m, 2H), 1.25-1.42 (m, 10H), 0.91 (t, $J = 6.8\text{ Hz}$, 3H); ^{13}C NMR (125 MHz, CDCl_3): δ 138.0, 131.3, 129.7, 128.5, 126.7, 125.9, 33.1, 31.9, 29.5, 29.4, 29.3, 29.2, 22.7, 14.1; HRMS calculated for $\text{C}_{16}\text{H}_{24}$: 216.37, found 216.29.

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