Highly selective enrichment and direct determination of imazethapyr residues from milk using magnetic solid-phase extraction based on restricted-access molecularly imprinted polymers

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Preparation of Fe₃O₄

Fe₃O₄ nanoparticles were synthesized by co-precipitation method. FeCl₃ • $6H_2O$ (6.75 g) was dissolved in deionized water. Anhydrous ethanol (250 mL) was added and transferred to the volumetric flask (500 mL). Take the above solution, increase the temperature to 50 °C, then add hydroxylamine hydrochloride (0.43 g), and after reacting for 10 min, adjust the pH (9-10) with ammonia water. After magnetic stirring for 30 min, 10 mL of oleic acid was added, and after standing for 20 min, the temperature was raised to 70 °C, and magnetic stirring was performed for 60 min, followed by cooling to room temperature, and slowly adding hydrochloric acid to adjust pH=4. The synthesized Fe₃O₄ nanoparticles were magnetically separated, washed with anhydrous ethanol and acetone 3-5 times, dried under vacuum, and then used.

Synthesis of Fe₃O₄@SiO₂ Nanoparticles

 $Fe_3O_4@SiO_2$ nanoparticles were synthesized according to the literature. Fe_3O_4 nanoparticles (0.6 g) were uniformly dispersed in a mixture of ethanol (320 mL) and deionized water (80 mL). After sonicating the mixture for 20 min, ammonia (10 mL) and TEOS (2 mL) were added. After mechanical stirring at 40 °C for 6 h, $Fe_3O_4@SiO_2$ nanoparticles were separated with a strong magnet, washed with ethanol 3-5 times, then dried under vacuum and stored for later use.

Preparation of Fe₃O₄@SiO₂@NH₂ Nanoparticles

Amine functionalization of $Fe_3O_4@SiO_2$ nanoparticles according to methods reported in the literature. $Fe_3O_4@SiO_2$ nanoparticles (0.4 g) were dispersed in anhydrous toluene (50 mL), and the mixture was sonicated for 15 min before adding APTES (4 mL). The mixture was stirred under N₂ gas protection at 120 °C for 24 h. Fe₃O₄@ SiO₂@NH₂ nanoparticles were washed 3-5 times with anhydrous toluene and acetone, respectively, separated and dried under vacuum.



Figure S1. The structures of imazapyr (IM), imazapyr acid, carbendazim and phenol.



Figure S2. Adsorption capacity of IM-RAM-MMIPs and RAM-MNIPs for IM at

different molar ratios of functional monomer to cross-linker.



Figure S3. TEM images of IM-RAM-MMIPs.



Figure S4. Fourier transform infrared (FT-IR) spectra of (A) Fe₃O₄@SiO₂ and (B)

IM-RAM-MMIPs.



Figure S5. Thermogravimetric analysis curves of (A) Fe₃O₄, (B) Fe₃O₄@SiO₂ and (C)

IM-RAM-MMIPs.



Figure S6. Magnetization curves of (A) Fe₃O₄, (B) Fe₃O₄@SiO₂ and (C) IM-RAM-

MMIPs.



Figure S7. XRD patterns of (A) IM-RAM-MMIPs, (B) Fe₃O₄@SiO₂ and (C) Fe₃O₄.



Figure S8. Water contact angle profiles of IM-RAM-MMIPs.



Figure S9. XPS spectra of survey scan of IM-RAM-MMIPs.



Figure S10. High-resolution scan of N 1s spectra of IM-RAM-MMIPs.



Figure S11. The effect of the amount of IM-RAM-MMIPs on recovery.



Figure S12. The effect of the pH of milk sample solution on recovery.



Figure S13. The effect of the ultrasonic extraction time on recovery.



Figure S14. The effect of the elution solvents with different volume ratios on recovery. 1, methanol-acetic acid (7:3); 2, alcohol-ammonium hydroxide (8:2); 3, methanolammonium hydroxide (9:1); 4, alcohol-ammonium hydroxide (9:1); 5, methanolammonium hydroxide (9:1), Soxhlet extracted.



Figure S15. The regeneration ability of the IM-RAM-MMIPs.

Table S1 Specific surface area, pore size and pore volume of IM-RAM-MMIPs and

Polymers	Surface area (m ² g ⁻¹)	Pore volume(cm ³ g ⁻¹)	Pore size (nm)
IM-RAM-MMIPs	135	0.45	14.5
RAM-MNIPs	113	0.43	13.9

RAM-MNIPs.

Table S2 Kinetic parameters for the pseudo-first-order and pseudo-second-order

	Pseudo-first-order model			Pseudo-second-order model		
Sorbents	K_1 (min ⁻¹)	$Q_{\rm e} ({\rm mg}~{\rm g}^{-1})$	R	K_2 (g/mg/min)	$Q_{\rm e} ({\rm mg \ g^{-1}})$	R
IM-RAM-MMIP	0.1207	39.25	0.9747	0.0041	35.39	0.9961
RAM-MNIP	0.1152	25.88	0.9748	0.0032	23.95	0.9941

models of IM.

Sorbents	Langmuir isothermal model			Freundlich isothermal model			
	$K_{\rm L} ({\rm mL mg^{-1}})$	$Q_{\rm IMx} ({ m mg g}^{-1})$	R	$K_{\rm F} ({\rm mg \ g^{-1}})$	1/ <i>n</i>	R	
IM-RAM-MMIP	4.12	36.59	0.9975	39.81	0.4473	0.9778	
RAM-MNIP	4.05	24.06	0.9971	25.67	0.4525	0.9761	

Table S3 Isothermal parameters for Langmuir and Freundlich models of IM.

IF Adsorbates SC $(mg/g) \quad Q_{RAM-MNIPs}(mg/g)$ $Q_{\text{IM-RAM-MMIPs}}$ 18.93 IM 34.52 1.83 Imazapyr acid 17.03 14.79 1.15 1.59 Carbendazim 12.62 13.81 0.91 2.01 Phenol 2.41 2.73 0.88 2.08

for IM, imazapyr acid, carbendazim and phenol (n=5).

Table S4 The adsorption capacity, IF and SC of IM-RAM-MMIP and RAM-MNIP

Protein			Timo	LOD	Dagovoru		
Absorbents	precipitation	Methods	(min)	(μg L ⁻¹)	(%)	samples	Ref
	methods						
MID-SPME					67.1-99.5	rice	
fiber	Dichloromethane	SPEM-HPLC	40	0.07-0.29	79.1-123	peanut	[3]
					61.3-116	soil	
	0.1mol L-						
CMCPS-MIPs	¹ Ammonium	SPE-HPLC	180	15	91.1-97.5	soil	[24]
	Chloride						
MIP-1VN	0.45µm Nylon	MISPE-HPLC-PAD	11	5-11	86-107	water	[25]
						rice	L - J
RAM-MMIPs	without	MSPE-HPLC/UV	35	2.13	87.3-102.5	milk	this
							work

Table S5 Comparison of proposed method with reported methods in MIP.

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