

Supplementary Information

Quasi-operando quantification of Cu(II) ions in Cu-SSZ-13 catalyst by an NH₃ temperature-programmed reduction method

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There exist two types of isolated Cu(II) ions in Cu-SSZ-13 under dehydrated conditions,¹ namely [Cu(OH)]⁺-Z (Z representing negatively charged framework [Si-O-Al]⁻ group) at 8-member ring (8MR) site and Cu²⁺-2Z bonded to 6-member ring (6MR) site, as illustrated by Figs. S1a and S1b, respectively. Note that there are two scenarios for 2Al distribution in one 6MR, namely para-position and meta-position. With a Si/Al ratio of ~12 in the present SSZ-13, most of Al pairs have a para-position configuration,^{2,3} *i.e.*, the case shown in Fig. S1b.

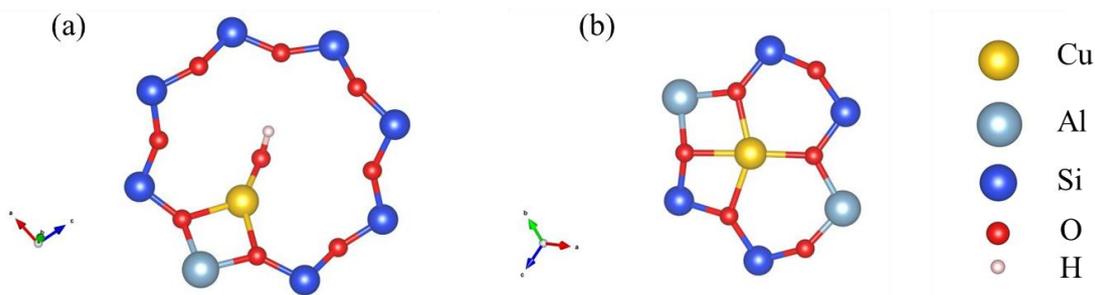


Fig. S1. Scheme of two types of isolated Cu(II) ions in Cu-SSZ-13.

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Fundamental information of the present SSZ-13 zeolite and Cu-SSZ-13 catalysts

The parent SSZ-13 is a commercial zeolite (H-form) with Si/Al of ~ 12 . Its specific surface area (S_{BET}) and micropore volume (calculated by t -plot method) were measured by N_2 isothermal adsorption using a JW-BK122F physisorption analyzer (JWGB, China), determined as $707 \text{ m}^2/\text{g}$ and $0.256 \text{ cm}^3/\text{g}$, respectively. Cu-SSZ-13 catalysts were prepared by a solution ion-exchange method (*i.e.*, exchanging H-SSZ-13 by NH_4NO_3 solution twice to obtain $\text{NH}_4\text{-SSZ-13}$, followed by exchanging with copper acetate solution at $60 \text{ }^\circ\text{C}$). Detailed information of the preparation can be found in our previous work.⁴ Cu loading was adjusted by changing copper concentration in solution ($0.05\text{-}0.2 \text{ mol/g}$) and exchange duration (from 10 min to 4 h). The XRD patterns (collected on a Bruker D8 ADVANCE diffractometer, Germany) of SSZ-13 and Cu-SSZ-13 are shown in Fig. S2, exhibiting only diffraction peaks belonging to CHA structure.

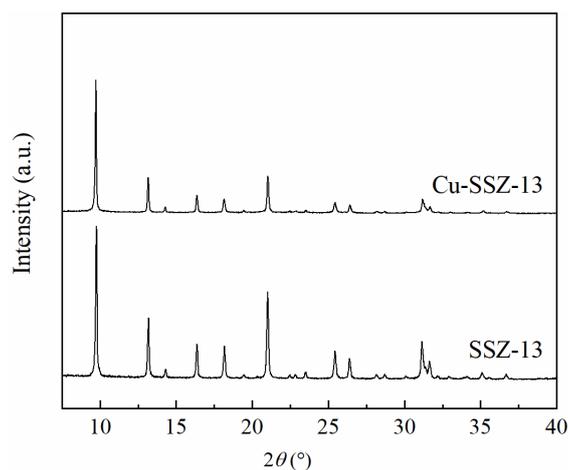


Fig. S2. XRD patterns of the parent SSZ-13 and one of the Cu-SSZ-13 catalysts (with 1.34 wt.% Cu(II) content).

The Cu-SSZ-13 catalyst in Fig. 1 was characterized by H₂-TPR on an AutoChem II 2920 chemisorption analyzer (Micromeritics, USA). 100 mg sample was pretreated in 10% O₂/He at 300 °C for 30 min in purpose of dehydration and then purged in He at 30 °C to remove residual O₂. Afterwards, the catalyst was reduced in 10% H₂/Ar (100 mL/min) with a temperature ramp rate of 10 °C/min from 30 to 900 °C. A thermal conductivity detector (TCD) was adopted to measure H₂ consumption, and an isopropyl alcohol cold trap (-88 °C) was added upstream of the TCD to condensate water vapor produced from reduction. The result is shown in Fig. S3. The content of isolated Cu(II) ions was determined as 1.34% based on H₂ consumption at temperatures lower than 400 °C. Peak deconvolution indicates the co-existence of [Cu(OH)]⁺-Z (180 °C peak) and Cu²⁺-2Z (250 °C peak) with a ratio of 0.64:0.36.⁵

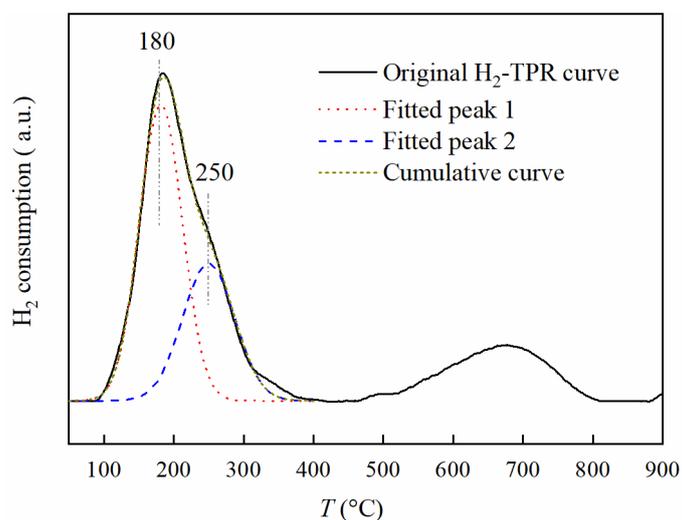


Fig. S3. H₂-TPR curve of the Cu-SSZ-13 sample.

To check whether adsorbed O₂ in SSZ-13 channels interferes with NH₃-TPR, an O₂-TPD test was performed over Cu-SSZ-13 (the same as that in Fig. 1). The sample was pretreated in 21% O₂/N₂ at 300 °C for 30 min and then cooled to room temperature in the same gas flow, followed by a purging in Ar. There is almost no O₂ desorption (monitored by the MS) at temperatures lower than 400 °C in Fig. S4 (two orders of magnitude lower than N₂ detected in NH₃-TPR), implying that NH₃ oxidation by adsorbed O₂ can be neglected during NH₃-TPR. Only a little amount of O₂ desorption is observed between 400 and 600 °C in O₂-TPD, attributed to the auto-reduction of [Cu(OH)]⁺-Z.⁶

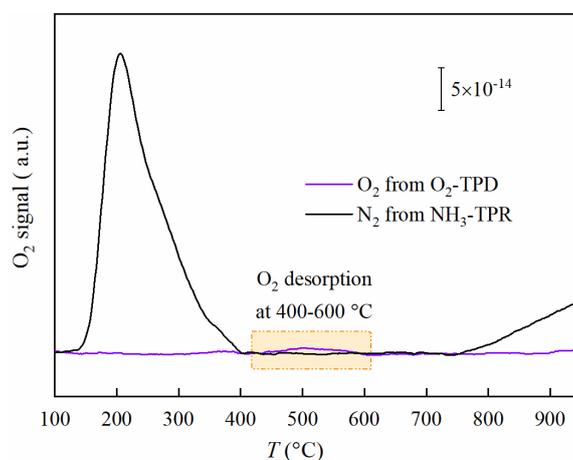


Fig. S4. O₂-TPD and NH₃-TPR curves of the Cu-SSZ-13 sample.

A mechanical mixture of CuO (25 nm, Meryer, China) and SSZ-13 (with *ca.* 2% Cu loading) was also characterized by NH₃-TPR (Fig. S5). A large amount of N₂O is produced over this sample. It is deduced that a high N₂O/N₂ ratio in the outlet gas can serve as an indicator for the presence of CuO in Cu-SSZ-13. According to N₂O formation mechanism reported for vanadium-based catalysts,⁷ oxidation of NH₃ to N₂O by O₂ (in the absence of NO_x) requires adjacent metal sites and active O species (provided by gaseous O₂ and polymeric V_xO_y species) for oxidizing N-H bonds, forming N-O bonds and coupling N-N bonds. Similar mechanism may also work for NH₃-TPR of CuO that NH₃ adsorbed on adjacent Cu²⁺ is oxidized by active O of CuO to produce N₂O. In contrast, such conditions may not be met with isolated Cu(II) ions in ion-exchanged Cu-SSZ-13 (*i.e.*, with long Cu-Cu distance and lack of active bridging O atoms), so N₂O hardly forms.

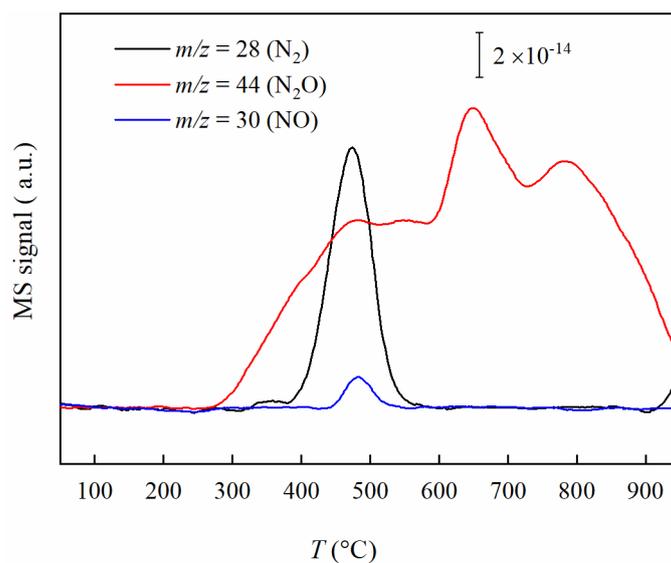


Fig. S5. NH₃-TPR curves of the CuO+SSZ-13 mechanical mixture by MS.

NH₃-TPR test was also conducted over the parent SSZ-13 zeolite (H-form) for reference (Fig. S6a). Only little amounts of N₂ and N₂O were detected at temperatures lower than 700 °C, probably due to trace amounts of impurities in the parent zeolite. N₂ release at temperatures higher than 700 °C is attributed to thermal decomposition of the inlet NH₃.

Cu-SSZ-13 catalyst in Fig. 1 was also reduced by 1% NH₃/He (Fig. S6b). N₂ release from Cu(II) reduction shifts slightly towards lower temperatures (centered at ~190 °C) due to the much higher availability of NH₃ under this condition, while the total N₂ yield below 400 °C is similar to that in Fig. 1a (using 1000 ppm NH₃). Much higher amount of N₂ is produced above 600 °C. This phenomenon demonstrates that high-temperature N₂ production mainly arises from NH₃ decomposition rather than further reduction of Cu(I) by NH₃.

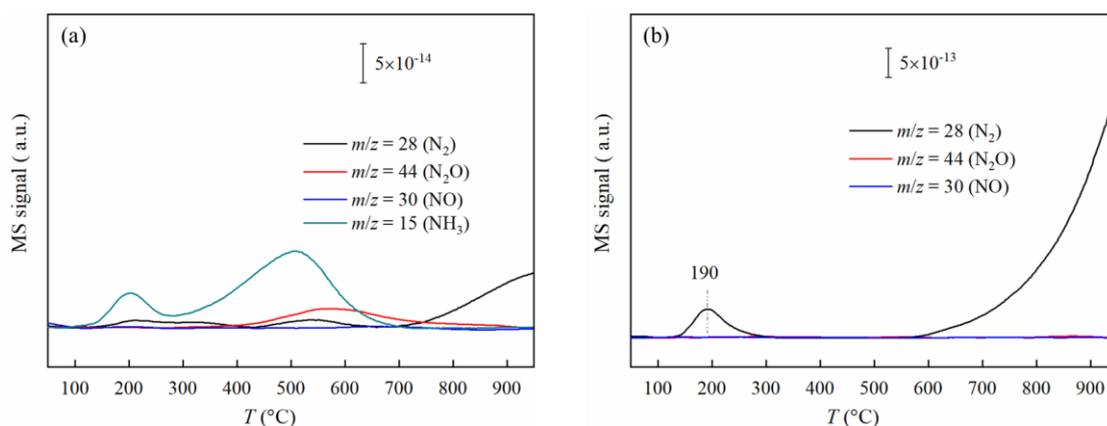


Fig. S6. NH₃-TPR curves of (a) SSZ-13 with 1000 ppm NH₃/He and (b) Cu-SSZ-13 with 1% NH₃/He by MS.

NH₃ (using fragment of NH with $m/z = 15$ to avoid interference from H₂O) and H₂ ($m/z = 2$) signals during the NH₃-TPR tests were also monitored by the MS (Fig. S7). Note that a baseline representing 1000 ppm NH₃ has been subtracted from the NH curves. Besides, H₂ was always detected due to NH₃ decomposition in the MS chamber, so a baseline was also subtracted from the H₂ curves. Over the parent SSZ-13, additional H₂ yield at temperatures between 150 and 700 °C correlates with its NH₃ desorption curve. A larger amount of H₂ is detected at temperatures higher than 700 °C due to decomposition of NH₃ in the sample tube. Contrarily, a H₂ release peak centered at 235 °C can be observed over Cu-SSZ-13, which shows a different profile compared with the NH₃ desorption curve of this sample but correlates well with its N₂ release curve (Fig. 1a). Thus, H₂ is demonstrated as a product from the interaction between Cu(II) ions and NH₃. Although H₂ is as a stronger reductant than NH₃, the observed N₂/Cu ratio (close to 1:1, almost identical to R4) implies that the reduction of Cu(II) by H₂ (RS1) can be neglected. Otherwise, N₂/Cu ratio would decrease to lower than 1, *e.g.*, N₂/Cu = 0.5 from RS3 ($= \frac{RS1+RS2}{2}$). The competition between NH₃ and H₂ may be determined by the presence of excess NH₃ in gas phase and adsorbed states (*e.g.*, NH₃ on Cu(II) species and NH₄⁺ on zeolite Brønsted acid sites), which facilitates the Cu(II) reduction by NH₃. Therefore, R1, R2 and R4 are determined as the dominant reduction pathways of Cu(II) in NH₃-TPR when the Cu(II) content does not exceed 1.66 wt.%.



(equivalent to $2 \times \text{R1(or R2)} + \text{R4}$)

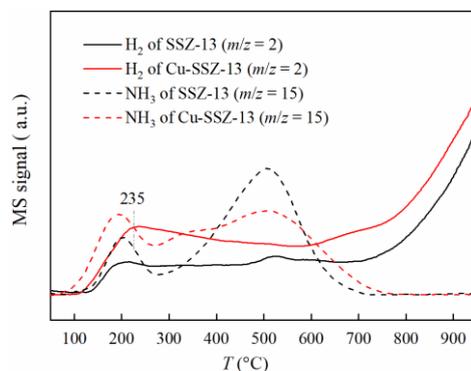
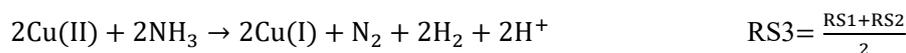


Fig. S7. H₂ and NH₃ release curves from SSZ-13 and Cu-SSZ-13 during NH₃-TPR with 1000 ppm NH₃/He.

To investigate the reduction temperature of nitrates, Cu-SSZ-13 was pretreated in 500 ppm $\text{NO}_2/5\% \text{O}_2/\text{N}_2$ at 150 °C for 1 h in purpose of nitrate deposition.⁸ A sharp and intense N_2 release peak occurs at ~ 245 °C in the following NH_3 -TPR test (Fig. S8). By comparing with the N_2 release curve of air-pretreated sample, the newly developed N_2 release feature of the NO_2 -pretreated sample is obviously attributed to the reduction of stored nitrates on catalyst. The two Cu(II) reduction features (*e.g.*, fitted peaks at *ca.* 205 and 280 °C, respectively) are not affected by nitrate deposition. The nature of stored nitrates may change with different deposition conditions (*e.g.*, with NO or NO_2 , in presence/absence of NH_3/O_2), but all nitrates would transform to similar NH_4NO_3 -like species during NH_3 saturation.^{8,9} So the differently pretreated samples are suggested to share a similar peak position of nitrate reduction in NH_3 -TPR, and the peak intensity depends on the amount of nitrate deposition. Accordingly, the additional N_2 release feature after $\text{NO}+\text{NH}_3+\text{O}_2+\text{H}_2\text{O}$ and $\text{NO}+\text{NH}_3+\text{H}_2\text{O}$ pretreatment is attributed to deposited nitrates during the pretreatments, and the corresponding peak temperature was located at 247 and 253 °C in deconvolution, respectively (Fig. 3b).

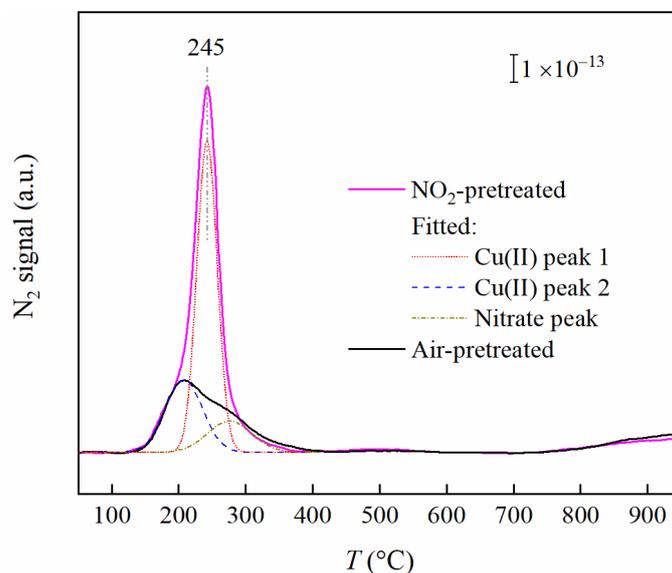


Fig. S8. NH_3 -TPR curves of Cu-SSZ-13 after pretreatment in 500 ppm $\text{NO}_2/5\% \text{O}_2/\text{N}_2$ or 21% O_2/N_2 at 150 °C.

The in-situ EPR spectra of Cu-SSZ-13 during 200 °C steady-state SCR reaction and after O₂ cutoff are shown in Fig. S9, which exhibit typical features of NH₃-coordinated Cu(II) ions.^{10, 11} Since both [Cu(OH)]⁺-Z and Cu²⁺-2Z are EPR-active with NH₃ coordination,¹² Cu(II) proportion of the catalyst can be determined by EPR signal intensity.

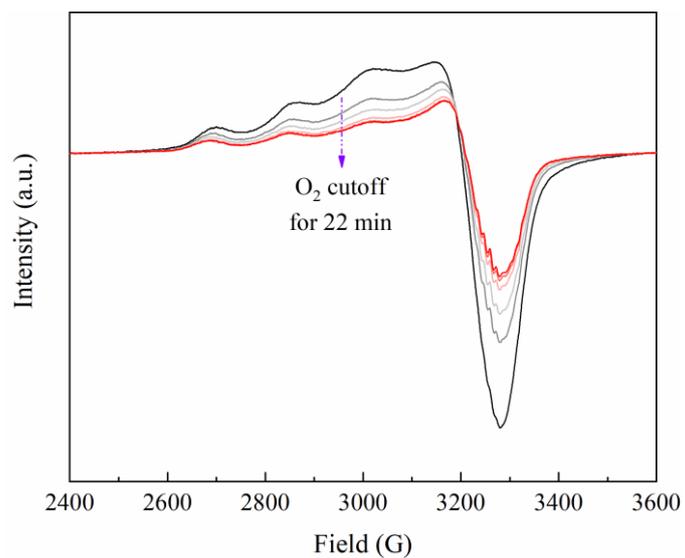


Fig. S9. EPR spectra of Cu-SSZ-13 after being equilibrated in 500 ppm NO/500 ppm NH₃/5% O₂/3% H₂O/N₂ at 200 °C (black curve), followed by O₂ cutoff (grey and pink curves for intermediate states and red curve for steady state after 22 min).

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