

Decoupling nucleation with crystal-growth for the syntheses of nanocrystalline zeolites

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FIGURES AND TABLES

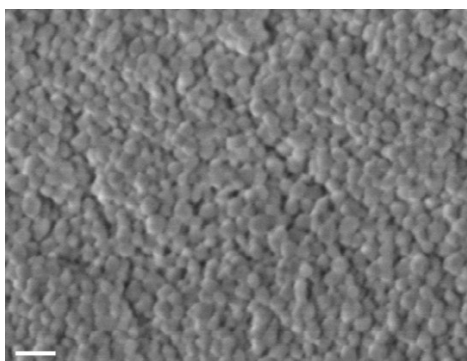


Figure S1. SEM images of N-Silicalite-1 zeolite, white scale bar is 100 nm.

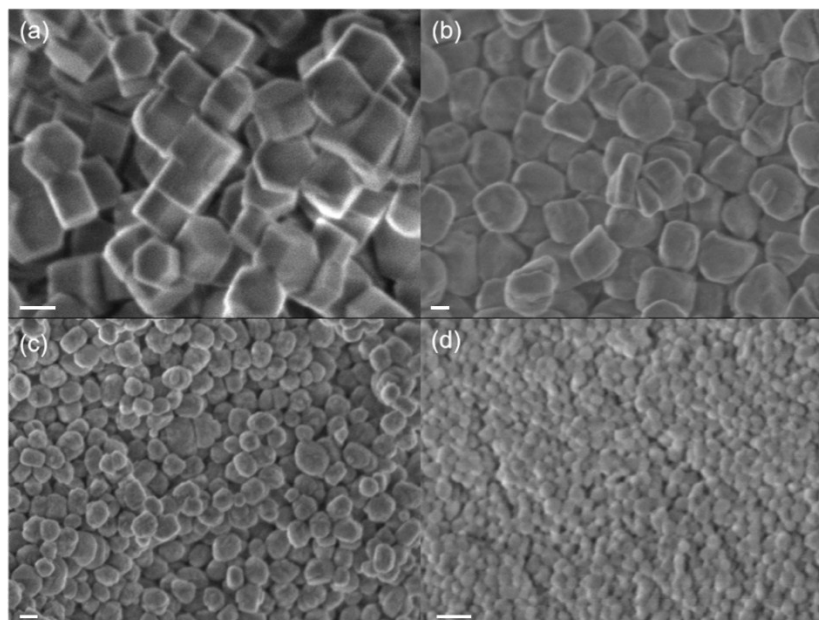


Figure S2. SEM images of N-Silicalite-1 prepared from the gel composition of 0.15TPAOH: 1.0SiO₂: xH₂O and after direct crystallization. The H₂O/Si ratio is (a) 25, (b) 10, (c) 3 and (d) 1 for each sample, white scale bar is 100 nm.

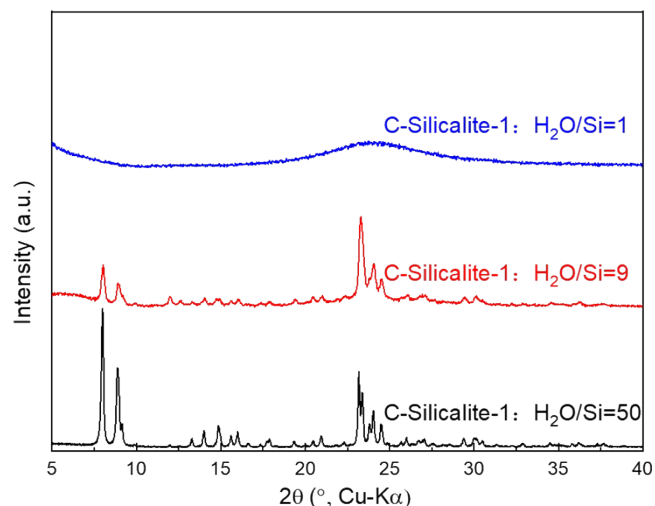


Figure S3. Powder XRD patterns of Silicalite-1 aged at 80°C for 48 h with different H₂O contents in the media.

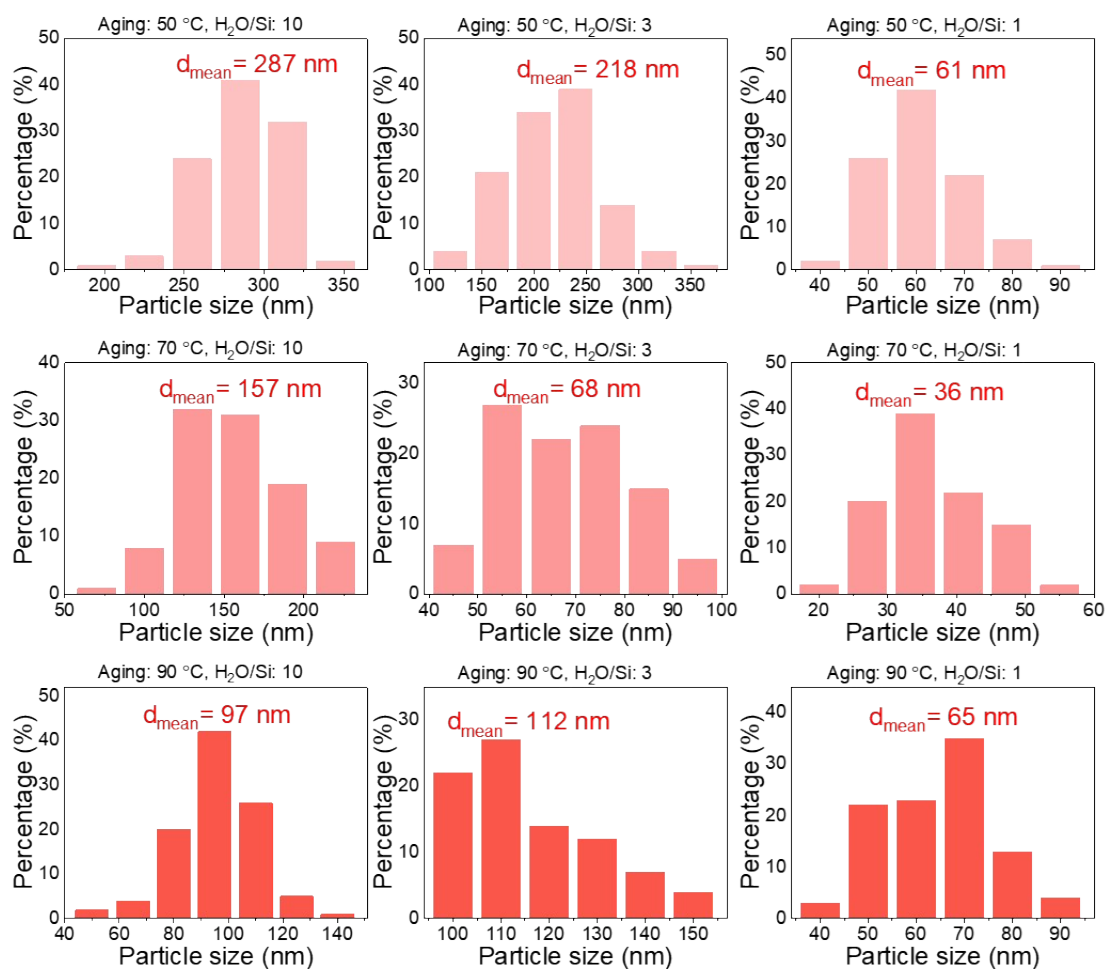


Figure S4. (a) SEM images and (b) crystal size distribution of Silicalite-1 prepared from different H₂O/Si ratios and aging temperatures. All samples were then subject to crystallization at 150 °C for 4h. Data of each graph acquired by counting 100 zeolite particles from SEM images.

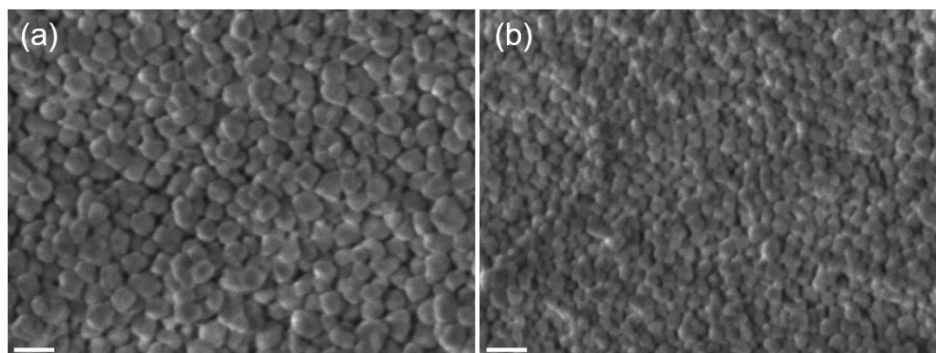


Figure S5. SEM image of N-Silicalite-1 (a) after crystallization at 170 °C and (b) after crystallization at 150 °C for 24h, white scale bar is 100 nm.

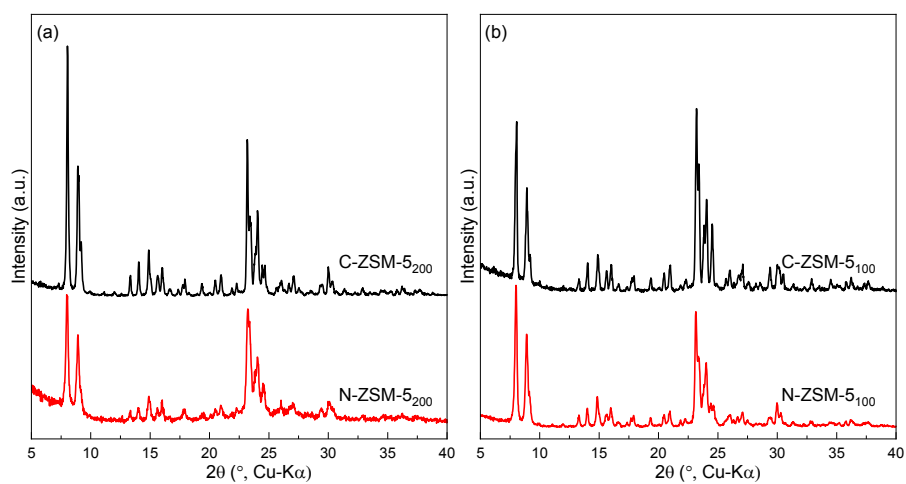


Figure S6. Powder XRD profiles of N-ZSM-5 zeolites in comparison with C-ZSM-5 zeolites.

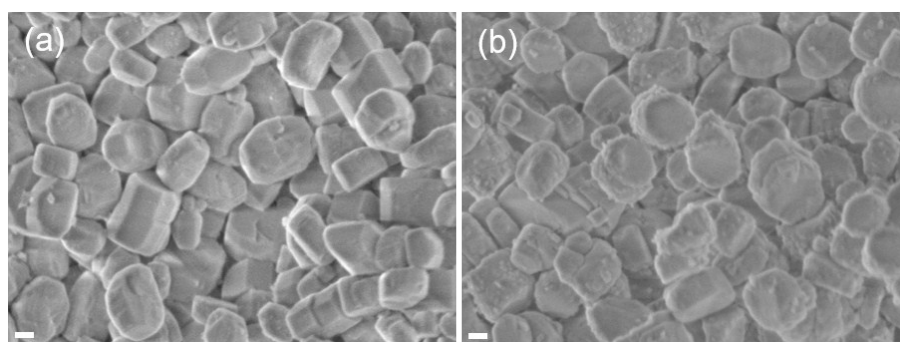


Figure S7. SEM images of (a) C-ZSM-5₂₀₀ and (b) C-ZSM-5₁₀₀, white scale bar is 100 nm.

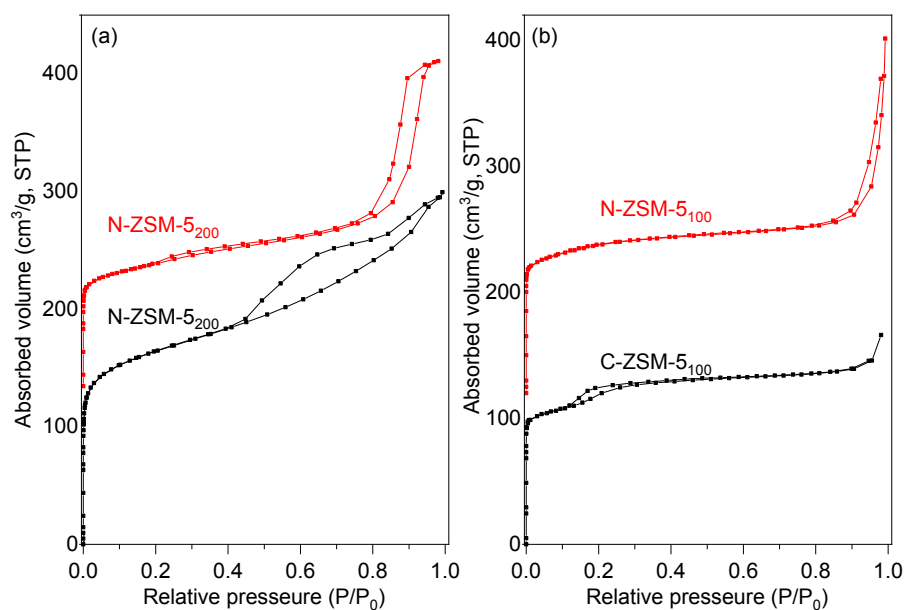


Figure S8. N_2 ad/desorption isotherm of (a) N-ZSM-5₂₀₀, C-ZSM-5₂₀₀ and (b) N-ZSM-5₁₀₀, C-ZSM-5₁₀₀. The isotherm plots are vertically shifted by 120 cm^3/g from each other to avoid overlapping.

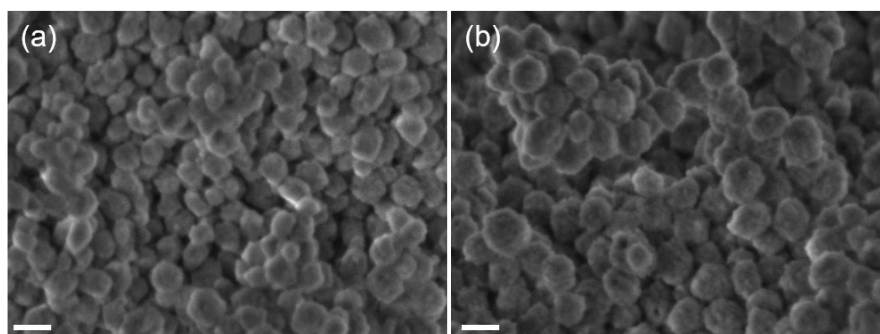


Figure S9. SEM images of (a) N-ZSM-5₂₀₀ and (b) N-ZSM-5₁₀₀ prepared with a $H_2O/Si=2$ in the HG system, white scale bar is 100 nm.

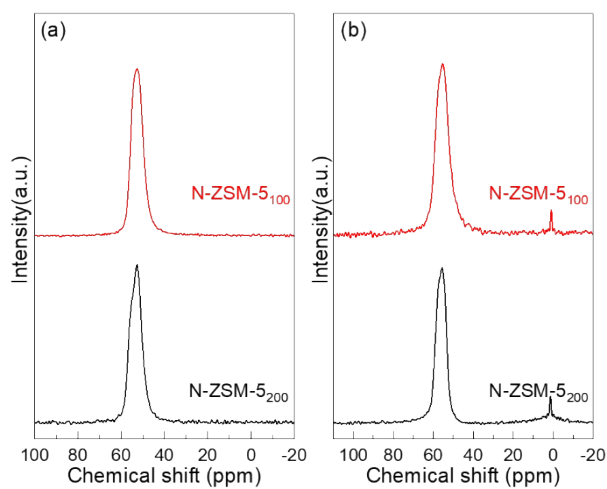


Figure S10. ^{27}Al MAS NMR spectra of (a) as-synthesized and (b) calcined N-ZSM-5 zeolites.

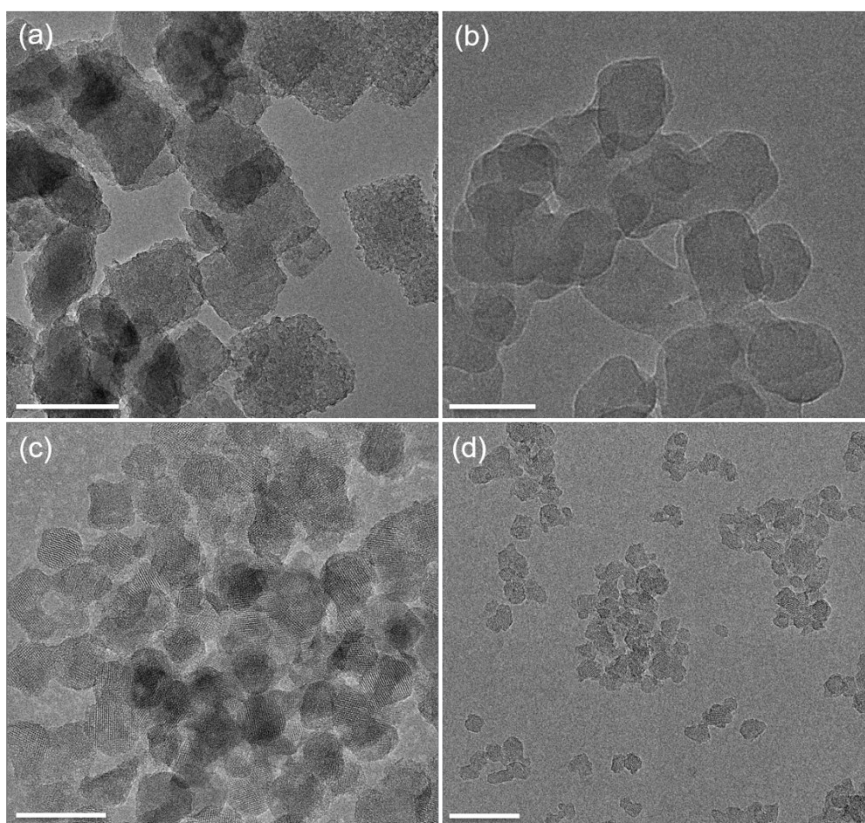


Figure S11. TEM images of (a) N-Beta₂₀₀, N-Beta₁₀₀, (c) N-Beta₅₀ and (d) N-Beta₂₅.

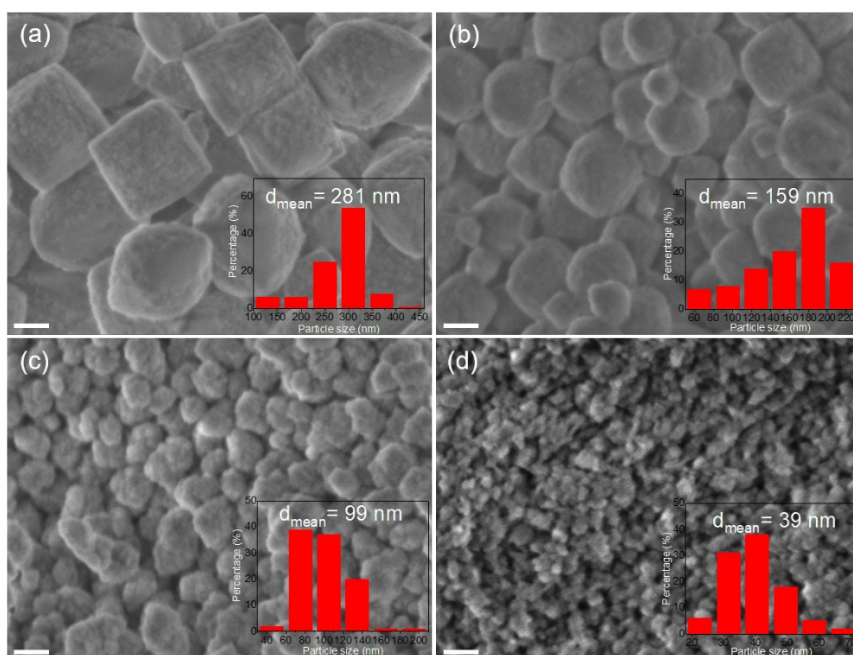


Figure S12. SEM images of (a) C-Beta₂₀₀, (b) C-Beta₁₀₀, (c) C-Beta₅₀ and (d) C-Beta₂₅ zeolites, white scale bar is 100 nm. Insets are the size distributions by counting 150 particles.

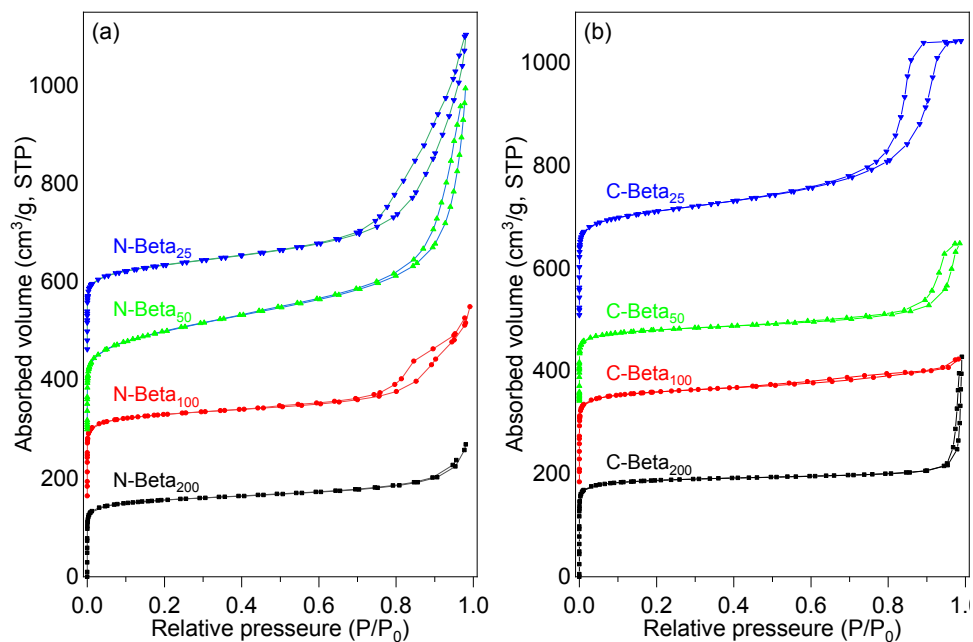


Figure S13. N_2 ad/desorption isotherm of (a) N-Beta and (b) C-Beta zeolites. Isotherm plots are vertically shifted one-by-one by $150 \text{ cm}^3/\text{g}$ in (a) and $170 \text{ cm}^3/\text{g}$ in (b) from each other to avoid overlapping.

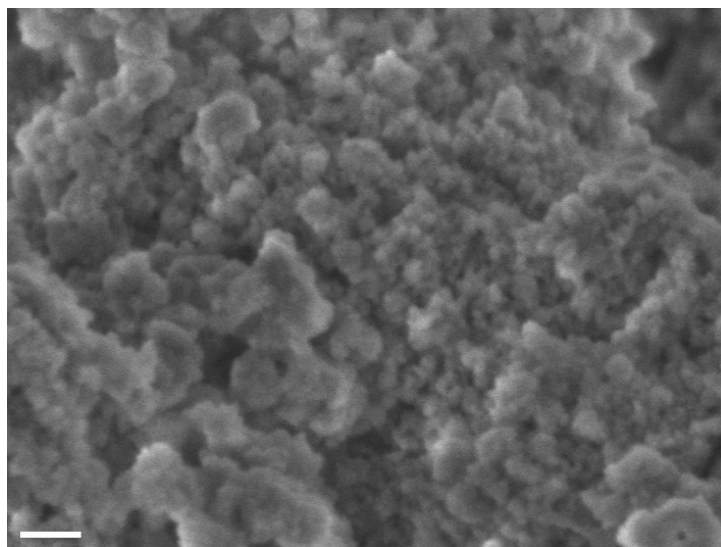


Figure S14. SEM images of N-Beta₅₀ prepared from direct crystallization, white scale bar is 100 nm.

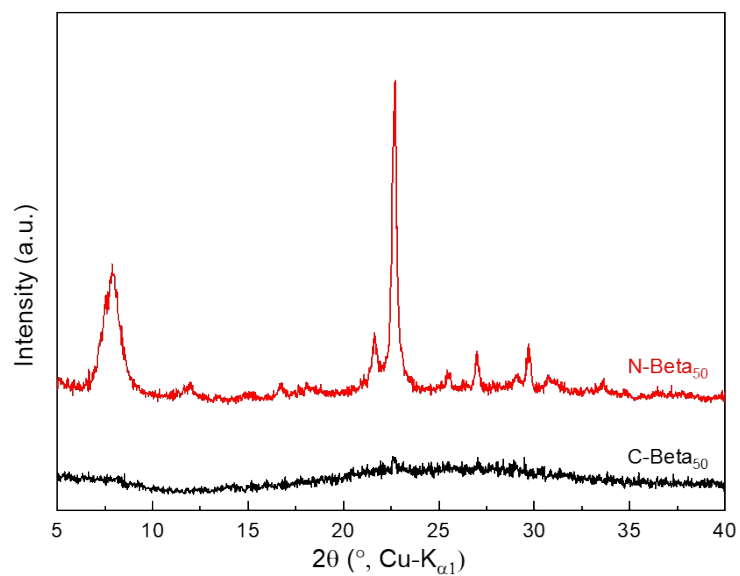


Figure S15. Powder XRD of C-Beta₅₀ and N-Beta₅₀ after aging for 48 h and crystallized for 24 h.

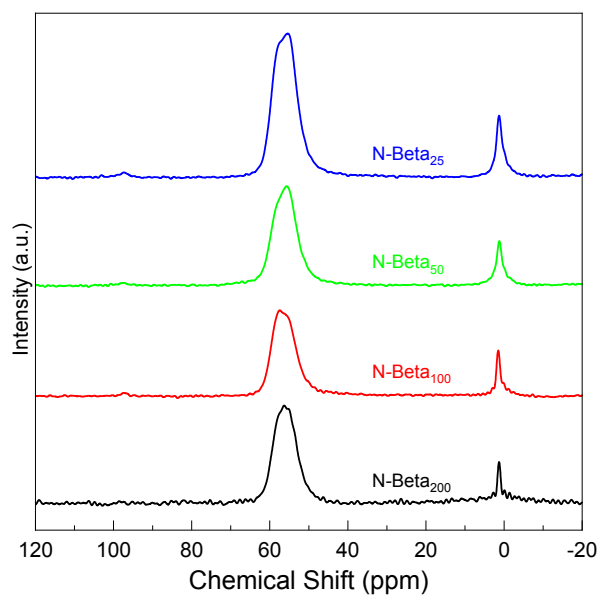


Figure S16. ²⁷Al MAS NMR spectra of calcined N-Beta zeolites.

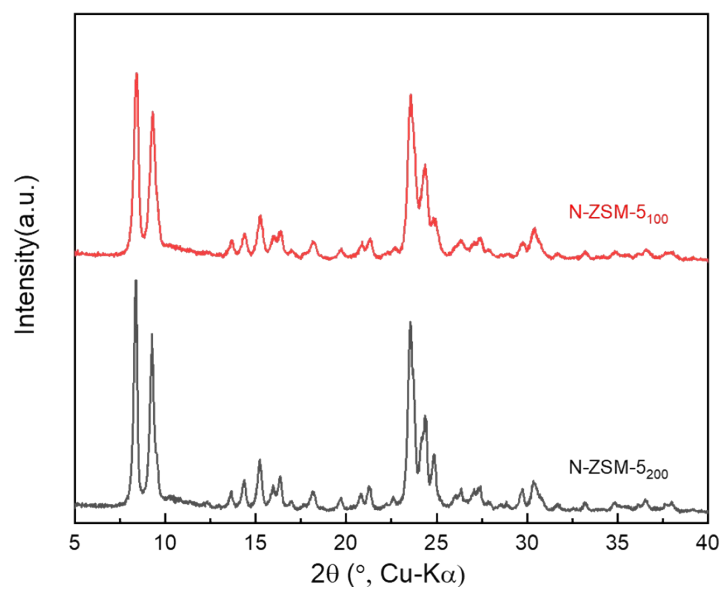


Figure S17. Power XRD patterns of regenerated N-ZSM-5 zeolites.

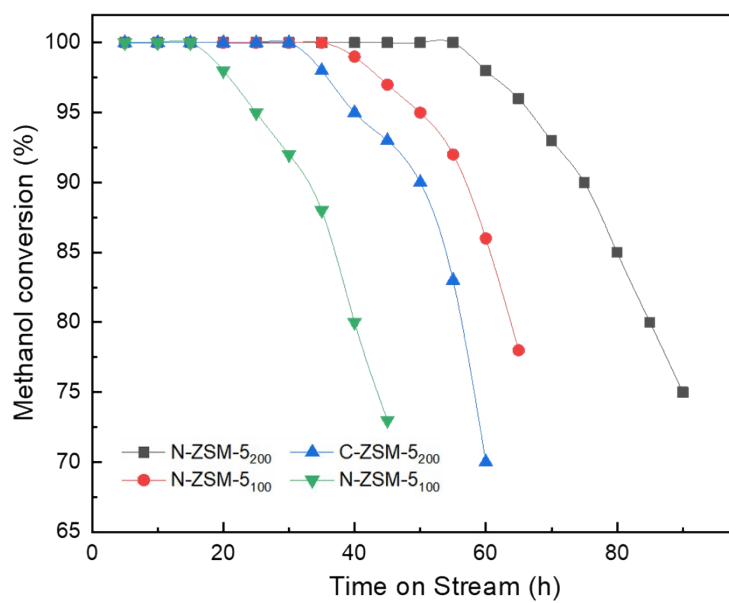


Figure S18. Methanol conversion over N-ZSM-5 and C-ZSM-5 zeolites. Experimental conditions: $T = 470\text{ }^{\circ}\text{C}$, 1 atm, WHSV = 5 h^{-1} , catalyst weight = 100 mg.