

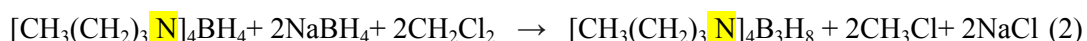
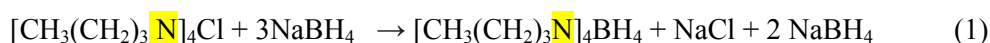
Supplementary Information

Materials

Tetra-n-butylammonium chloride salt (C₄H₉)₄NCl (TBACl) (SIGMA ALDRICH, purity ≥ 97%), sodium borohydride NaBH₄ (ACROS, purity 99%), sodium borodeuteride NaBD₄ (ACROS, purity 98%), sodium tetraphenylborate salt (C₆H₅)₄BNa (NaBPh₄, purity ≥ 99.5%) (FLUKA), isopropanol (Fisher Chemical, analytical reagent grade 99.9%), magnesium bromide MgBr₂ (SIGMA ALDRICH, 98% purity) were used without any previous treatment. Dry dichloromethane (DCM) was obtained from the department of Organic Chemistry of the University of Geneva. TBACl, NaBH₄, MgBr₂, and NaBD₄ were stored and handled in a nitrogen-filled glove box (KLEINER AG, H₂O < 0.1 ppm, O₂ < 0.1 ppm). All solvents were used under nitrogen flow to avoid any contamination. Ball milling (FRITSCH Pulverisette 7 Premium Line) was employed for tetrabutylammonium borohydride (C₄H₉)₄NBH₄ (TBABH₄), Mg(B₃H₈)₂, and Mg(B₃D₈)₂ synthesis. Nitrogen-vacuum line with standard Schlenk flasks were used for the syntheses. Autoclaves for solvothermal syntheses were built in-house. For solvothermal syntheses, a Heating Oven BINDER GmbH with R3 Controller was used. The device can be operated in an area temperature range of 5°C up to 300°C.

Syntheses of NaB₃H₈ and NaB₃D₈

The syntheses are described by the following equations:



- The salt metathesis described in Eq. 1 was carried out in planetary ball milling Fritsch Pulversiette 7 premium line. In a 20 mL airtight stainless steel grinding jar, 0.1450 g of NaBH₄ (0.1556g of NaBD₄) and 0.3550 g of TBACl (0.3444 g for NaB₃D₈) were placed together with five stainless steel balls with 10 mm diameters (balls-to-reactants mass ratio ~40). The mixture was milled for 1h at 500 rpm (15min milling and 5 min break). All manipulations were done in a nitrogen filled glovebox to avoid water contamination due to hygroscopic nature of the precursors.

- The reaction described in Eq. 2 was performed in a home-built Teflon line autoclave with 9g of the as-prepared mixture (30 mmol TBACl and 90 mmol NaBH₄ (or NaBD₄)) with 110 mL of dry dichloromethane. The autoclave was filled in the glovebox and then the autoclave was heated at 80°C during 16h for TBAB₃H₈ synthesis (65°C during 38 h for NaBD₄ for TBAB₃D₈ synthesis).

The solid (NaCl) was filtered out and the liquid evaporated on a rotavapor until dryness under ambient atmosphere. The solid was washed three times with 50 mL of distilled water upon Büchner.

- The salt metathesis described in Eq. 3 was carried out in isopropanol with 1.2 equivalent of TBAB_3H_8 (or TBAB_3D_8) reacting with 1 equivalent of NaBPh_4 during 1h at room temperature. The supernatant was removed using cannula and the solid was washed 3 times with dry dichloromethane. The as-prepared solid was then dried under dynamic vacuum at 50°C during 2h and then it was stored in the glovebox. The yield of the synthesis is around 80% for both TBAB_3H_8 and TBAB_3D_8 .

Ex-situ Liquid ^{11}B NMR of TBAB_3D_8

To gain insight into the reaction mechanism of the formation of TBAB_3D_8 , ex-situ liquid ^{11}B NMR experiments of the liquid phase were performed at different reaction time (12, 24, 29, 32 and 38 h) (Figure S3). For this particular experiment, a reaction temperature of 65°C was chosen in order to slow down the reaction and identifies the intermediates (figure S3). The ex-situ measurements show the complete conversion of BD_4^- ($\delta = -38.8\text{ppm}$) into B_3D_8^- ($\delta = -30\text{ppm}$) by increasing the reaction time. The signal corresponding to B_2D_7^- ($\delta = -26.0\text{ppm}$) confirms the mechanism proposed by Moury et al and Gigante et al [1, 2] for the formation of tetrabutylammonium octahydrotriborate (TBAB_3H_8). In this experiment, the conversion of BD_4^- into B_2D_7^- is more obvious than in the previous study of TBAB_3H_8 revealing that the reaction involves two steps, i.e. $\text{BD}_4^- \rightarrow \text{B}_2\text{D}_7^- \rightarrow \text{B}_3\text{D}_8^-$. The intermediate B_2D_7^- starts to appear after 12h and it is converted completely into B_3D_8^- after 38h. This result demonstrates that the B-D bond breaking to form B_3D_8^- is the rate limiting step. Moreover, through this experiment, it is demonstrated that the procedure can be adapted to synthesize deuterated B_3D_8^- and B_2D_7^- salts in liquid phase starting from NaBD_4 , which is of high interest for neutron diffraction studies.

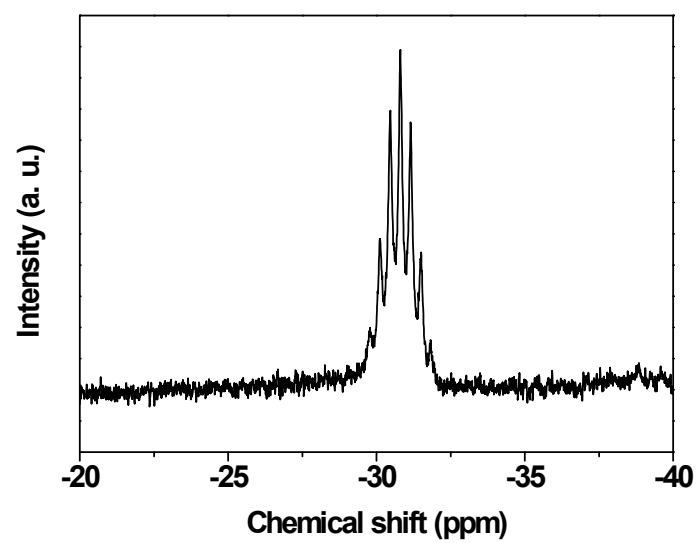


Figure S1. $^{11}\text{B}\{^1\text{H}\}$ NMR spectra of $\text{Mg}(\text{B}_3\text{H}_8)_2$ in d_8 -toluene. Experiment performed on the 300 MHz spectrometer

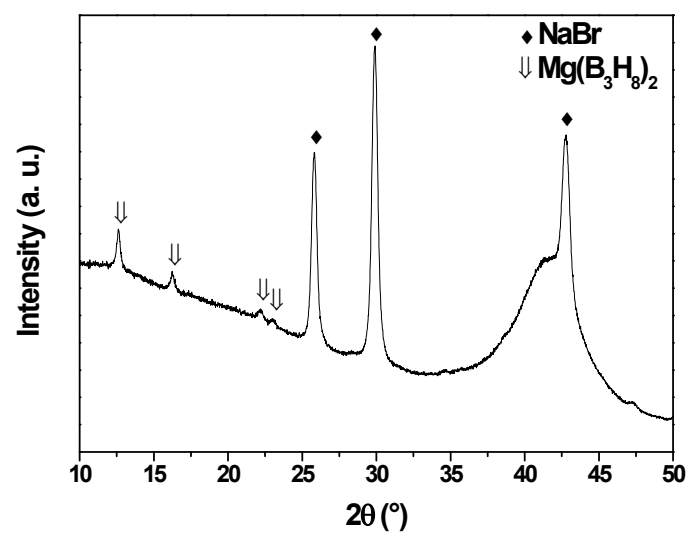


Figure S2. X-ray diffraction pattern of the mixture $\text{Mg}(\text{B}_3\text{H}_8)_2$ and NaBr

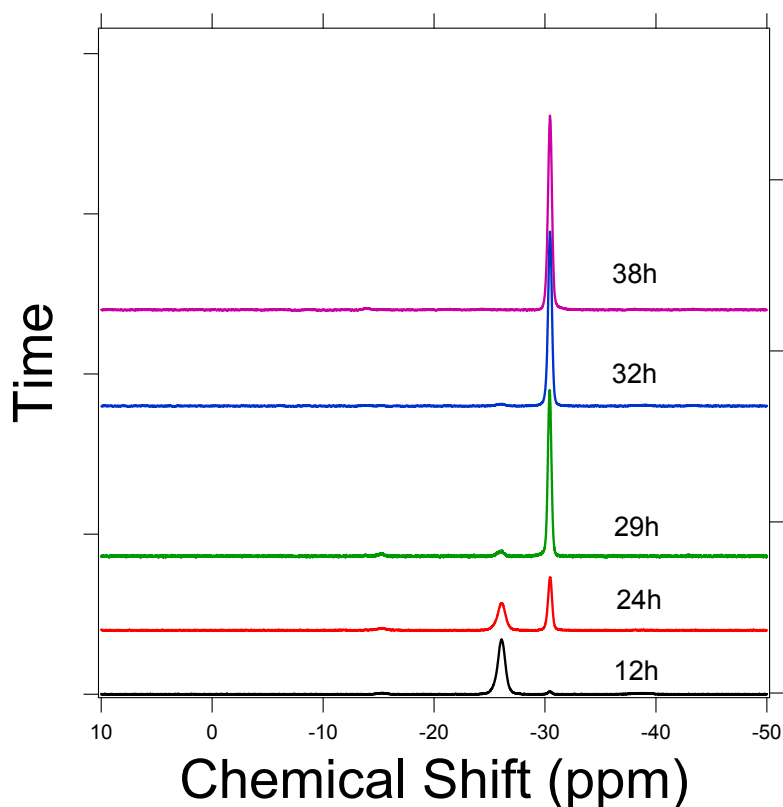


Figure S3. Ex-situ liquid ^{11}B NMR spectra of the liquid phase of the reaction mixtures $\text{TBABD}_4 + 2\text{NaBD}_4$ at 65°C after different reaction times. Experiments performed in CD_2Cl_2 on the 300 MHz spectrometer

References:

- [1]. Moury, R.; Gigante, A.; Hagemann, H., An alternative approach to the synthesis of NaB_3H_8 and $\text{Na}_2\text{B}_{12}\text{H}_{12}$ for solid electrolyte applications. *International Journal of Hydrogen Energy* **2017**, 42 (35), 22417-22421.
- [2]. Gigante, A.; Duchêne, L.; Moury, R.; Pupier, M.; Remhof, A.; Hagemann, H., Direct Solution-Based Synthesis of $\text{Na}_4(\text{B}_{12}\text{H}_{12})(\text{B}_{10}\text{H}_{10})$ Solid Electrolyte. *ChemSusChem* **2019**, 12 (21), 4832-4837.