

Electronic Supplementary Information

Solvent-Free Synthesis of ZIF-8 from Zinc Acetate with the Assistance of Sodium Hydroxide

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1. Experimental Section

2.1. Chemicals and material preparation.

Zinc Acetate ($\text{Zn}(\text{OAc})_2$, > 99 %), sodium hydroxide (NaOH , > 99 %), 2-methylimidazole (MeIM , > 98%), methanol (> 98%) were purchased from Tokyo Chemicals Ind (TCI). $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ was purchased (> 99 %) from Sinopharm Chemical Regant Co., Ltd. All the chemicals were used as received without further purification.

In a typical synthesis of ZIF-8-DGUT, 0.183 g of $\text{Zn}(\text{OAc})_2$ and 0.18 g of MeIM (MeIM to Zn molar ratio of 2.25) were mixed together in an agate mortar with diameter of 6 cm in a dry atmosphere, and fully ground for 5 min. Later, 0.064 g of NaOH power was added and fully ground for 10 min. The synthesis was carried out in a 50-mL Teflon-lined stainless-steel autoclave at 343 K for 24 h. The product was washed by suction filtration with water (1.0 to 1.5 mL), and dried overnight in a vacuum-oven at room temperature to obtain ZIF-8-DGUT. The total yield was 97.4% based on $\text{Zn}(\text{OAc})_2$.

ZIF-8-ST was prepared according to the literature reported by Lee.¹ In the experiment, 0.67 g (2 mmol) of $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ and 0.167 g (2 mmol) of MeIM were mixed in 80 mL of methanol, and the mixture was left at room temperature for 24 h without stirring. The product was washed several times with MeOH , centrifuged, and dried overnight in a vacuum-oven at room temperature to obtain ZIF-8-ST.

2.2. Physicochemical characterizations.

The X-ray diffraction (XRD) patterns were collected on a Rigaku Ultima IV X-ray diffractometer using $\text{Cu-K}\alpha$ radiation ($\lambda = 1.5406 \text{ \AA}$) at 35 kV and 25 mA to check the structure and crystallinity of materials. High resolution XRD data for the pawley fits was recorded on a Bruker D8 Advance X-ray diffractometer using $\text{CuK}\alpha$ radiation (35 kV, 25 mA) with an incident monochromatic X-ray wavelength of 1.5406 \AA . To improve accuracy, the sample was continuously rotated in a 0.5 mm glass capillary, and Pawley fits were performed using FULLPROF. To determine the morphology,

scanning electron micrographs (SEM) were collected on a Hitachi S4800 microscope. The nitrogen adsorption isotherms were performed at 77 K on a BELSORP-MAX instrument after activating the samples at room temperature under vacuum for at least 5 h. The Brunauer-Emmett-Teller (BET) analysis was carried out using the data in the relative pressure region of $P/P_0 = 0.05 - 0.25$, which provided the specific surface area. The thermogravimetric and differential thermal analyses (TG-DTA) were performed on a METTLER TOLEDO TGA/SDTA 851 apparatus from 298 K to 1073 K at a heating rate of 10 K min^{-1} in air. Fourier transform infrared (FT-IR) spectra were collected on a Nicolet Nexus 670 FT-IR spectrometer operated at a spectral resolution of 2 cm^{-1} using KBr pellets of the solid samples. The solid state ^{13}C MAS NMR spectra was obtained on a VARIAN VNMRS-400WB NMR. The X-ray photoelectron spectroscopy (XPS) measurements were carried out by a ThermoFischer ESCALAB 250Xi spectrometer with Al $K\alpha$ ($h\nu = 1253.6 \text{ eV}$).

2.3. Catalytic Characterizations.

The catalytic evaluation of cycloaddition reaction was carried accord to the literature.² In a typical reaction, 18 mmol of epichlorohydrin and 100 mg of catalyst were placed in a 250 mL stainless-steel high pressure Parr reactor. The reactor was pressurized with CO_2 at 7 bar, and the reaction was carried out at 343 - 373 K for 4 h. After the reaction, the reactor was cooled to room temperature, the unreacted CO_2 was vented out, the catalyst was separated by centrifugation, and the products were analysed by GC/MS (Shimadzu 2014).

Reference

- (1) Y.-R. Lee, M.-S. Jang, H.-Y. Cho, H.-J. Kwon, S. Kim and W.-S. Ahn, *Chem. Eng. J.*, 2015, **271**, 276-280.
- (2) C. M. Miralda, E. E. Macias, M. Zhu, P. Ratnasamy and M. A. Carreon, *ACS Catal.*, 2012, **2**, 180-183.

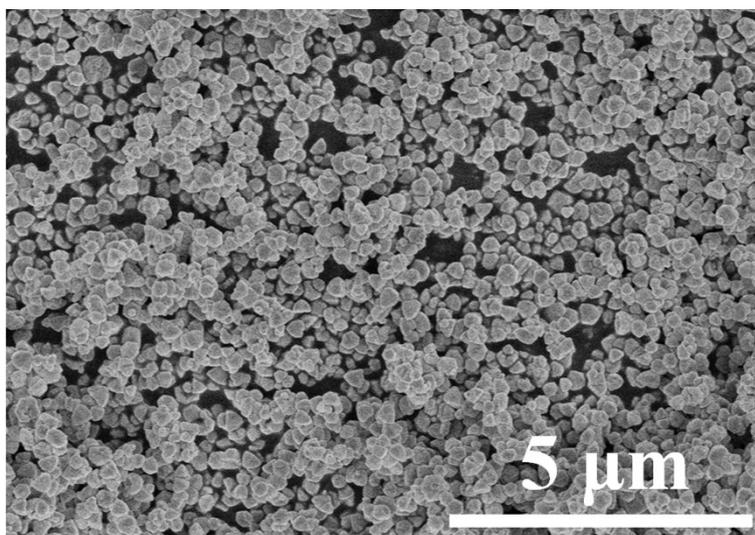


Fig. S1 SEM image of ZIF-8-ST.

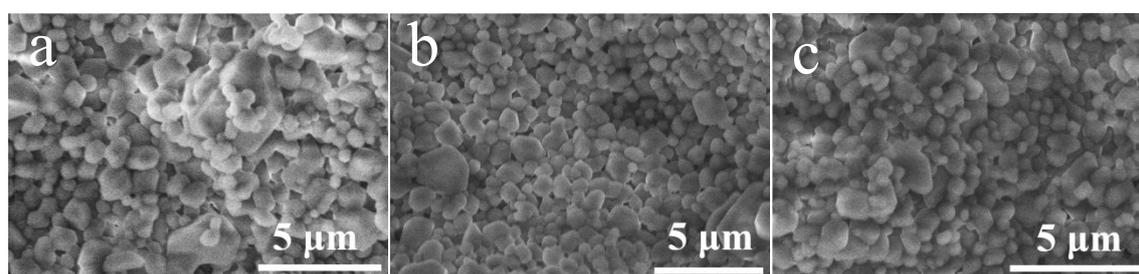


Fig. S2 SEM images of ZIF-8-DGUT as-synthesized at 323 (a), 373 (b) and 423 (c) K. The synthesis was conducted for 24 h, 4 h and 1 h, respectively.

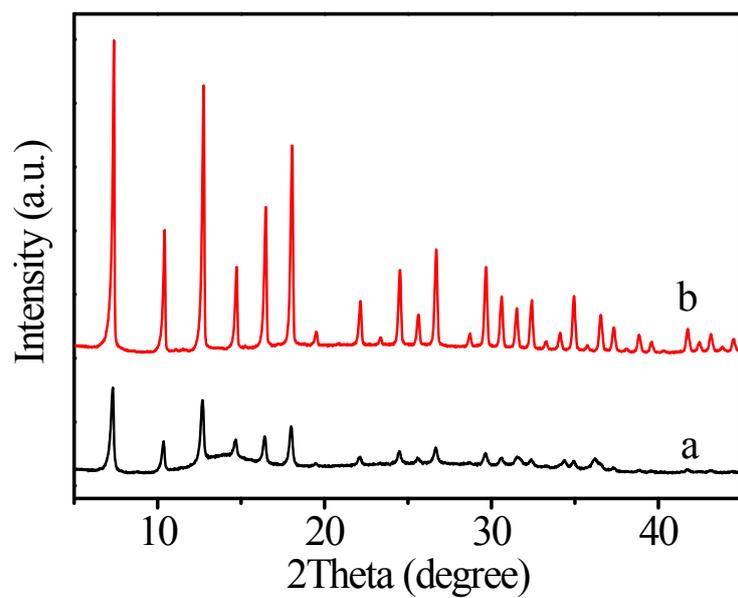


Fig. S3 XRD patterns of as-synthesized products obtained at 298 (a) and 323 (b) K for 48 h and 24 h, respectively.

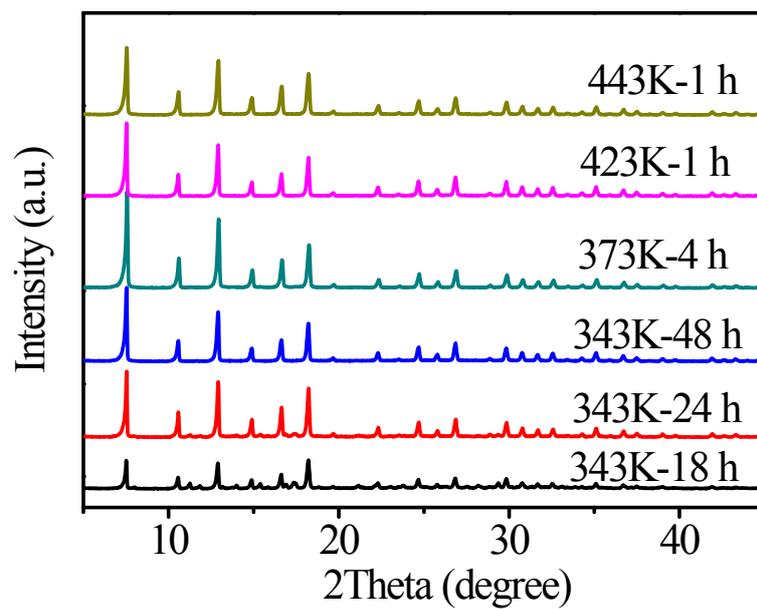


Fig. S4 XRD patterns of as-synthesized products obtained at different temperature and time.

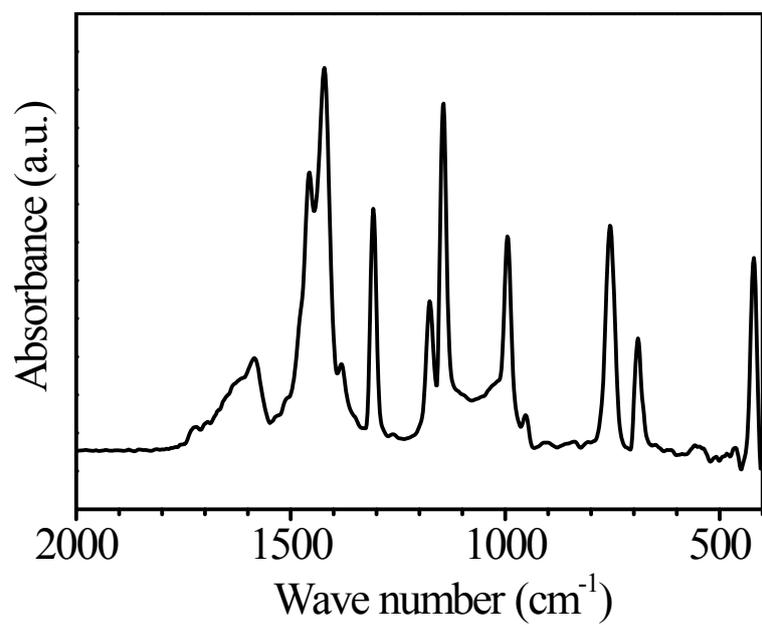


Fig. S5 FT-IR spectra of ZIF-8-DGUT.

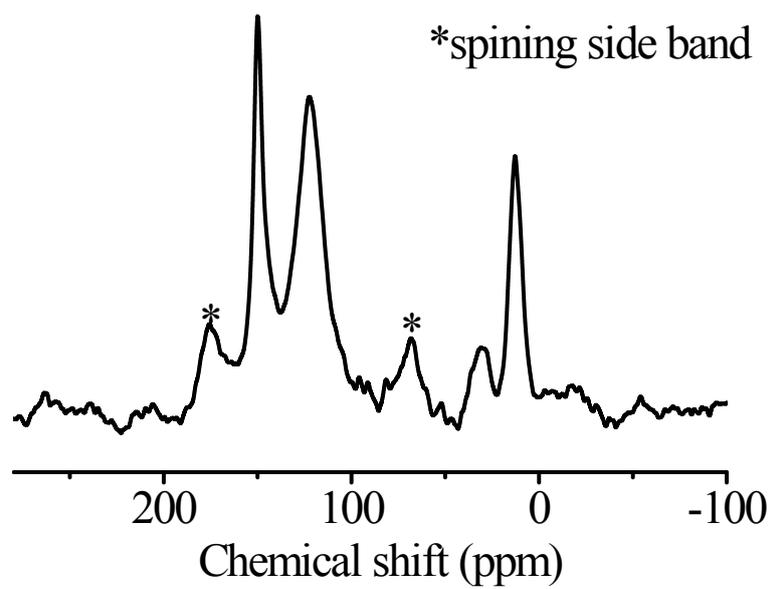


Fig. S6 Solid state ^{13}C MAS NMR spectra of ZIF-8-DGUT.

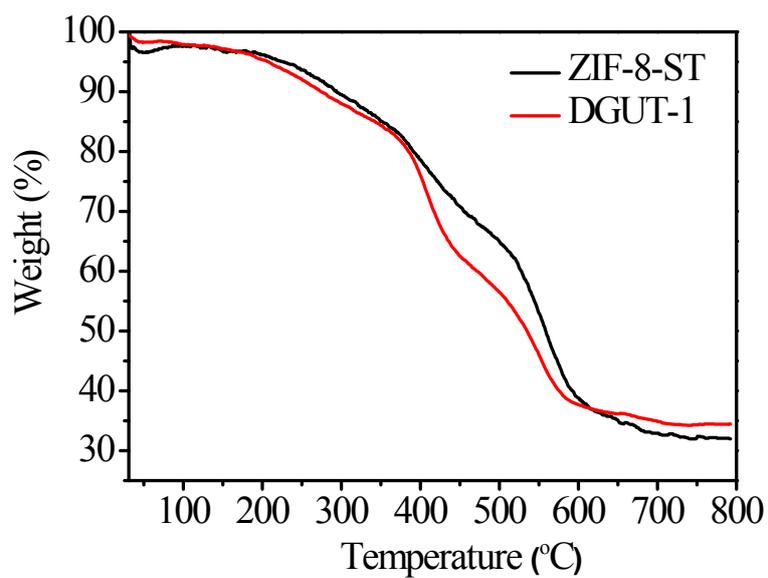


Fig. S7 Thermogravimetric analyse (TGA) curves of ZIF-8-ST and ZIF-8-DGUT.

Table S1. The parameters of powder diffraction data collection for ZIF-8-DGUT.

Diffractometer	D8A
Condition of data collection	Room temperature
Sample holder	Rotating 0.5 mm capillary
Wavelength (Å)	1.5406
2 θ range (degree)	5 - 120
Step size 2 θ (degree)	0.008135

Table S2. Crystallographic data from the Pawley fits of ZIF-8-DGUT.

Unit cell composition	C ₆₉ N ₄₈ Zn ₁₂
Lattice parameters	
<i>a</i> [Å]	16.99714(4)
<i>b</i> [Å]	16.99714 (4)
<i>c</i> [Å]	16.99714 (4)
$\alpha = \beta = \gamma$ (°)	90
Space group	I-43M(217)
Number of points	6763
Contributing reflections	91
Peak profile	Pseudo-Voigt
R _p	0.1548
R _{wp}	0.0685
Rwp(w/o bck)	0.0739

Table S3. Catalytic Performance of ZIF-8-ST and ZIF-8-DGUT in the Cycloaddition of CO₂ to Epichlorohydrin

Catalyst/ Temperature (°C)	Epichlorohydrin conversion (%)	Selectivity (%)		
		chloropropene carbonate	diol	dimer
ZIF-8-ST (70)	64.6	59.6	29.7	10.7
ZIF-8-DGUT (70)	61.2	54.4	34.8	10.8
ZIF-8-ST (80)	77.9	44.7	33.1	22.2
ZIF-8-DGUT (80)	80.2	48.8	26.9	24.3
ZIF-8-ST (90)	85.6	45.2	24.3	30.5
ZIF-8-DGUT (90)	86.9	47.6	22.5	29.9
ZIF-8-ST (100)	92.1	41.3	27.6	31.1
ZIF-8-DGUT (100)	94.2	36.1	32.3	31.6

Reaction conditions: catalyst, 100 mg; epichlorohydrin, 18 mmol; pressure, 7 bar; time, 4 h.