

Supplementary Information

Promoted crystallisation and cationic ordering in thermoelectric $\text{Cu}_{26}\text{V}_2\text{Sn}_6\text{S}_{32}$ colusite by eccentric vibratory ball milling

Michal Hegedüs,¹ Marcela Achimovičová,² Hongjue Hui,³ Gabin Guélou,³ Pierrick Lemoine,⁴ Ismail Fourati,⁵ Jean Juraszek,⁵ B. Malaman,⁶ Peter Baláž,² Emmanuel Guilmeau³

¹ Synthon, s.r.o., Brněnská 32, 678 01 Blansko, Czech Republic

² Institute of Geotechnics, Slovak Academy of Sciences, Watsonova 45, 04001 Košice, Slovakia

³ CRISMAT, CNRS, Normandie Univ, ENSICAEN, UNICAEN, 14000 Caen, France

⁴ Univ Rennes, CNRS, ISCR - UMR 6226, F-35000 Rennes, France

⁵ Normandie Univ, INSA Rouen, UNIROUEN, CNRS, GPM, 76000 Rouen, France

⁶ Institut Jean Lamour, UMR 7198 CNRS – Université de Lorraine, 2 allée André Guinier-Campus ARTEM, BP 50840, 54011 Nancy Cedex, France

Table S1. Rietveld analysis of sample milled for 1 hour + SPS

Colusite $\text{Cu}_{26}\text{V}_2\text{Sn}_6\text{S}_{32}$	Weight fraction in sample (%)	94(2)	Digenite Cu_{2-x}S	Weight fraction in sample (%)	5(1)
	Space group	$P\bar{4}3n$		Space group	$Fm\bar{3}m$
	a (nm)	1.0781(9)		a (nm)	0.5561(2)
	R-Bragg	5.51		R-Bragg	15.5
Covellite CuS	Weight fraction in sample (%)	1(1)			
	Space group	$P6_3/mmc$			
	a (nm)	0.3794(6)			
	c (nm)	1.6331(4)			
	R-Bragg	17.3			

Conventional Rietveld factors (as defined in FullProf software):

R_p	17.3
R_{wp}	18.2
R_{exp}	12.97
χ^2	1.97

Table S2. Rietveld analysis of sample milled for 3 hours + SPS

Colusite $\text{Cu}_{26}\text{V}_2\text{Sn}_6\text{S}_{32}$	Weight fraction in sample (%)	95(2)	Digenite Cu_{2-x}S	Weight fraction in sample (%)	3(1)
	Space group	$P\bar{4}3n$		Space group	$Fm\bar{3}m$
	a (nm)	1.0779(0)		a (nm)	0.5556(0)
	R-Bragg	6.57		R-Bragg	27.3
Covellite CuS	Weight fraction in sample (%)	2(1)			
	Space group	$P6_3/mmc$			
	a (nm)	0.3793(2)			
	c (nm)	1.6355(2)			
	R-Bragg	26.1			

Conventional Rietveld factors (as defined in FullProf software):

R_p	17.9
R_{wp}	20.7
R_{exp}	14.03
χ^2	2.18

Table S3. Rietveld analysis of sample milled for 6 hours + SPS

Colusite $\text{Cu}_{26}\text{V}_2\text{Sn}_6\text{S}_{32}$	Weight fraction in sample (%)	99(1)*
	Space group	$P\bar{4}3n$
	a (nm)	1.0763(9)
	R-Bragg	3.70

* contamination by SiO_2 Conventional Rietveld factors (as defined in FullProf software):

R_p	15.7
R_{wp}	16.0
R_{exp}	12.36
χ^2	1.67

Table S4. Rietveld analysis of sample milled for 12 hours + SPS

Colusite $\text{Cu}_{26}\text{V}_2\text{Sn}_6\text{S}_{32}$	Weight fraction in sample (%)	99(1)*
	Space group	$P\bar{4}3n$
	a (nm)	1.0761
	$x_{\text{Cu}2}$	0.2544(2)
	$x, y, z_{\text{Cu}3}$	0.2546(3)
	$x, y, z_{\text{S}1}$	0.1252(7)
	$x_{\text{S}2}$	0.3790(3)
	$y_{\text{S}2}$	0.3681(3)
	$z_{\text{S}2}$	0.1251(6)
	R-Bragg	2.59

* contamination by WC

Conventional Rietveld factors (as defined in FullProf software):

R_p	15.5
R_{wp}	15.1
R_{exp}	11.63
χ^2	1.68

Table S5. Cationic elemental analysis from EDS analysis on the colusite matrix normalised for 26 Cu

	Cu	V	Sn
1h + SPS	26	1.30	7.74
3h + SPS	26	1.549	7.15
6h + SPS	26	1.68	6.74
12h + SPS	26	2.06	6.23

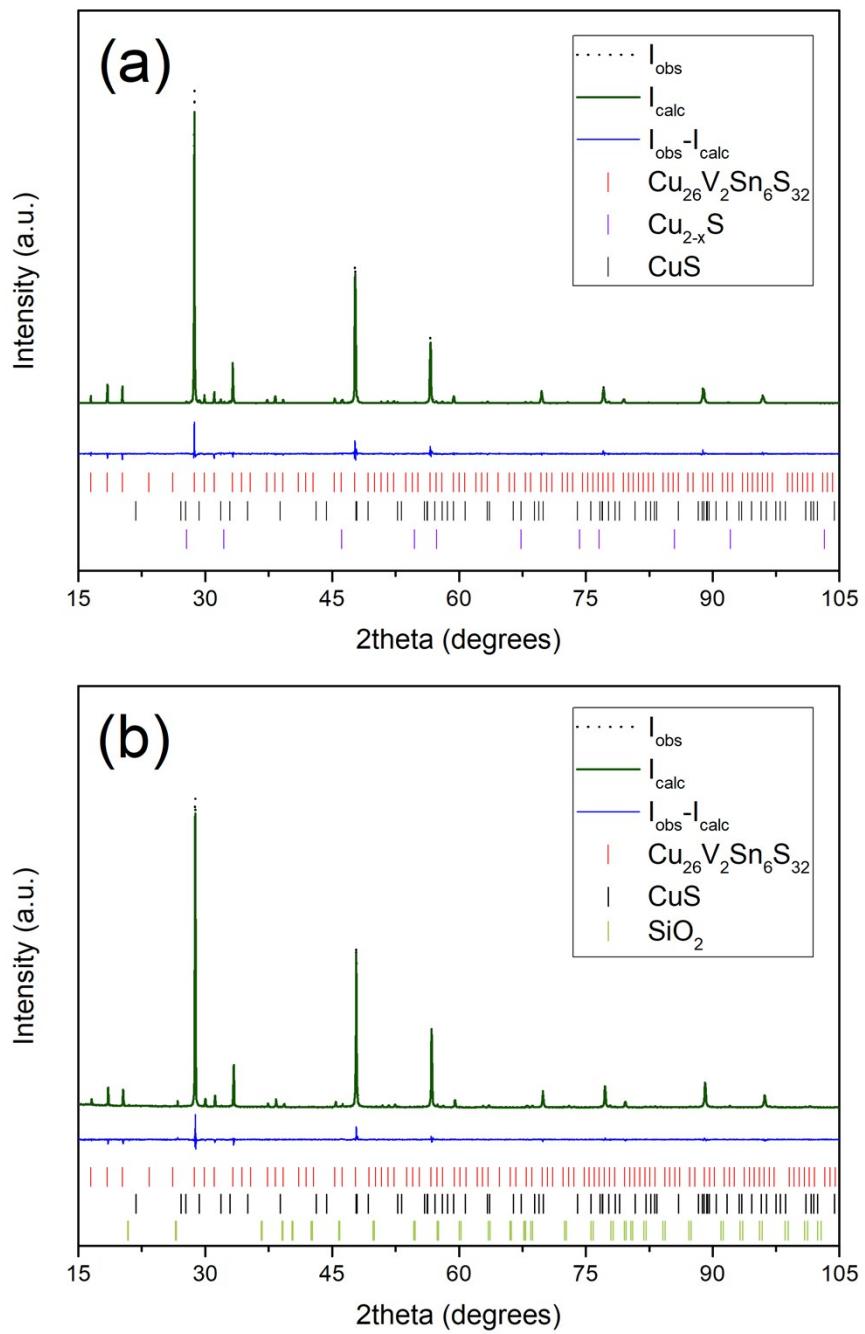


Figure S1. Rietveld refinements of the XRPD patterns of (a) 3h+SPS and (b) 6h+SPS samples.

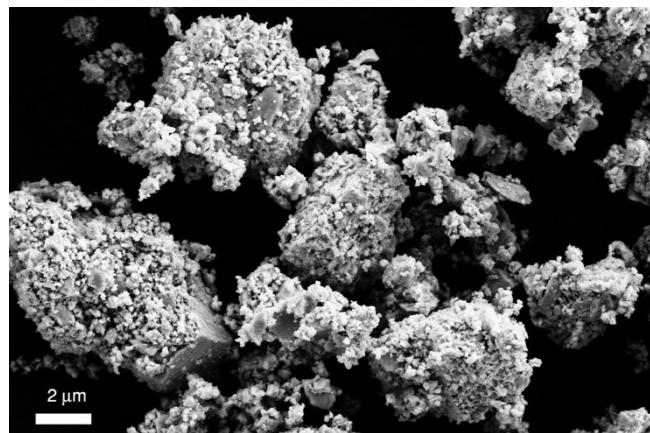


Figure S2. Typical micrography of as- milled powders (3h).

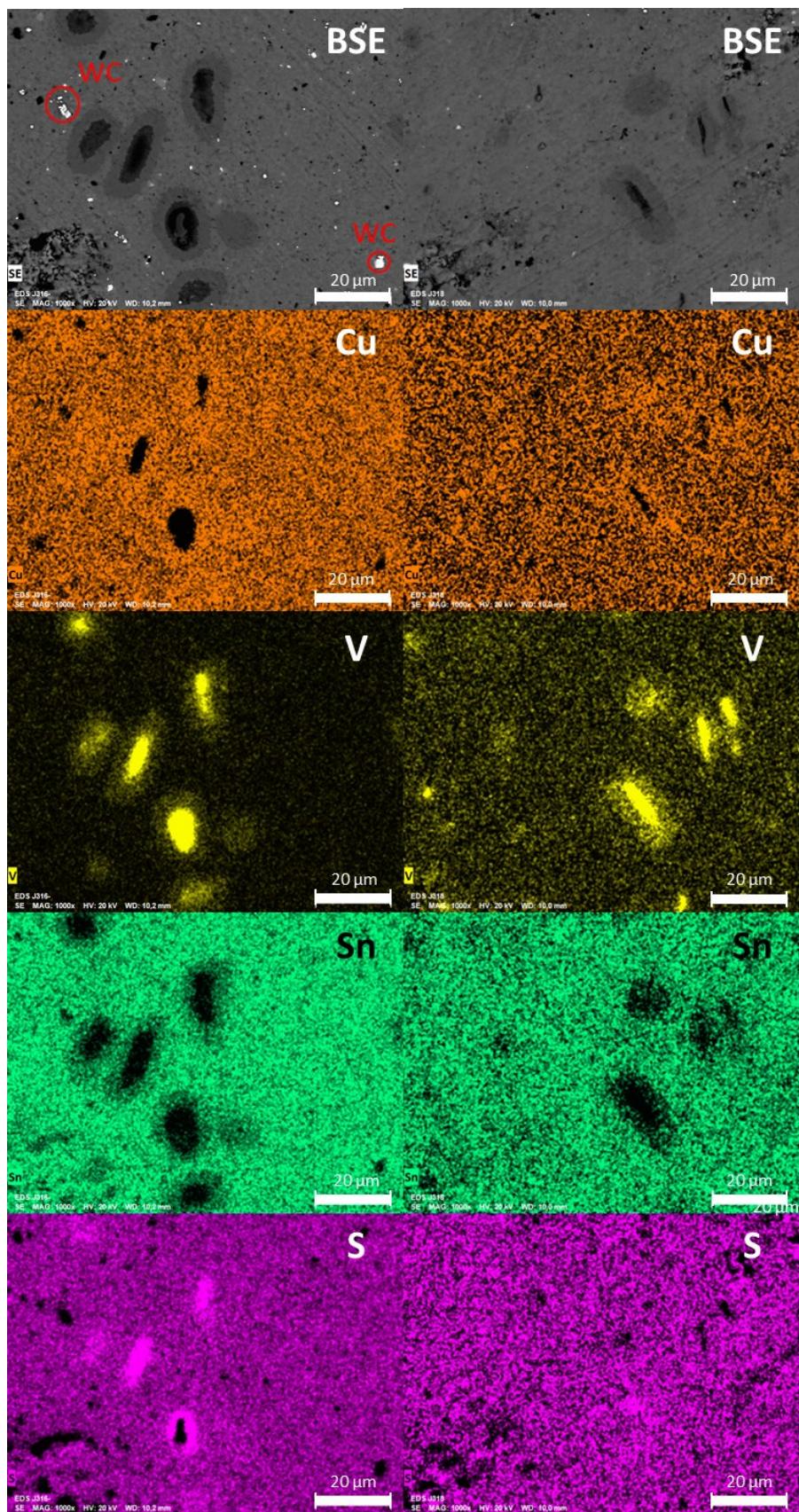


Figure S3. BSE micrographs and corresponding EDS elemental analysis maps for the samples 1h+SPS (left column) and 3h+SPS (right column)

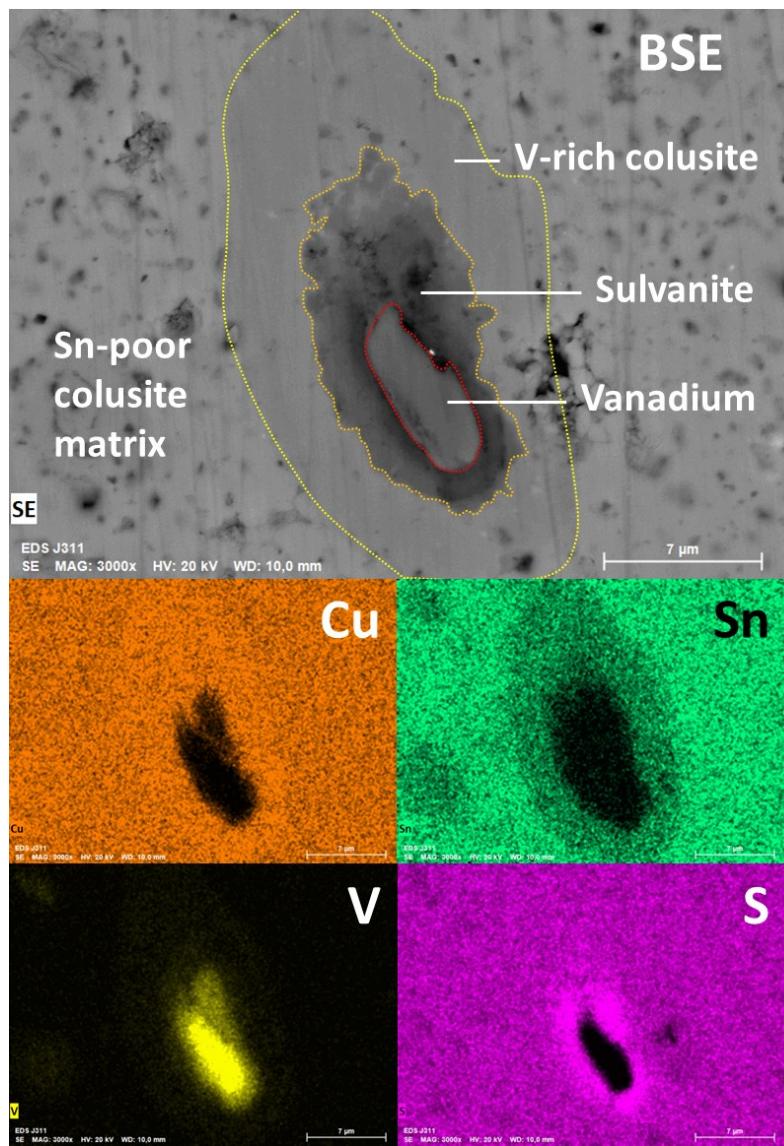


Figure S4. Backscattered SEM image of polished surface showing V-rich core-shell structures in 6h+SPS sample

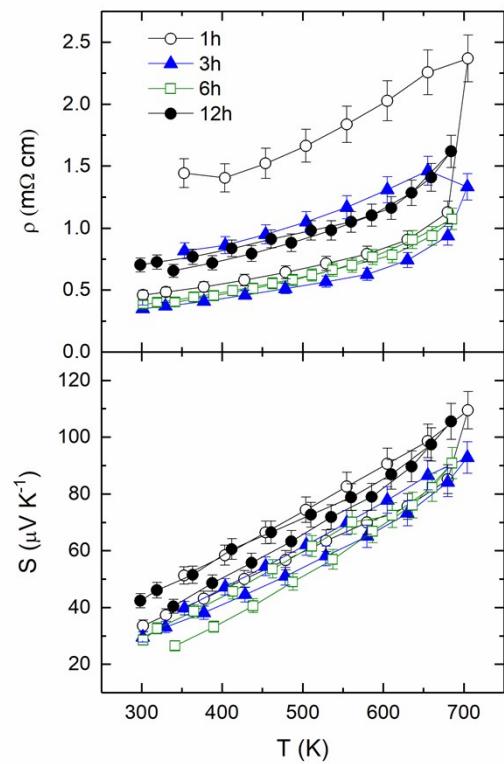


Figure S5. Heating and cooling measurements of the electrical resistivity and Seebeck coefficient with different ball-milling times