Electronic Supplementary Material (ESI) for Energy & Environmental Science. This journal is © The Royal Society of Chemistry 2020

Electronic Supplementary Information

Electrochemical CO₂ Reduction to Methane with Remarkably High Faradaic Efficiency in the Presence of a Proton Permeable Membrane

Hanqing Pan^a and Christopher J. Barile^{a*}

Table of Contents

Experimental section
CalculationsS5
Figure S1. Linear sweep voltammograms of carbon and Cu foil modified with 2 μm and 15 μm Nafion overlayers in N2-saturated 0.1 M NaHCO3 electrolyte at a scan rate of 10 mV/s
Figure S2. Linear sweep voltammograms of PVDF-modified carbon and Cu foil in N ₂ -saturated 0.1 M NaHCO ₃ electrolyte at a scan rate of 10 mV/s
Figure S3. Schematic of custom-made cell for gas collection
Figure S4. Chronoamperometry curves over 1 hr of electrochemical CO ₂ reduction using bare, Nafion-modified, and PVDF-modified carbon and Cu electrodes (A) and bare and Nafion-modified Ni and Zn electrodes (B)
Figure S5. Chronoamperometry curves over 1 hr of electrochemical CO ₂ reduction using varying thicknesses of Nafion overlayer on Cu electrodes
Figure S6. Chronoamperometry curves over 1 hr of electrochemical CO ₂ reduction using Cu electrode modified with 15 μm of Nafion at various voltages
Figure S7. Chronoamperometry (A), Faradaic efficiency (B), and rate (C) of CH ₄ production over 10 hours at -0.38 V vs. RHE using a Cu electrode modified with 15 µm Nafion overlayer
Figure S8. Total Faradaic efficiencies of carbon-containing products obtained from bare electrodes and electrodes modified with 15 µm of Nafion or PVDF (A), varying the thickness of Nafion overlayer on Cu electrode (B), and varying the voltage of the electrochemical reaction (C)

^a Department of Chemistry, University of Nevada, Reno

^{*}E-mail: cbarile@unr.edu

Table S1. R ² values obtained from linear sweep voltammograms fitted with a linear tre- line	
Table S2. Faradaic efficiencies for CO, CH ₄ , and HCOOH for all catalysts at -0.89 V vs. RHE bare substrates, 15 µm Nafion-modified substrates, and 15 µm PVDF-modified substrates.	
Table S3. Summary of various electrocatalysts for electrochemical CO ₂ reduction to CH ₄ reported in literature	13

Experimental

Materials and electrode preparation.

Nafion D520 dispersion and carbon paper (AvCarb EP40T) were purchased from Fuel Cell Store. Cu foil (99.99% purity) was purchased from All-Foils, Inc, Ni foil (99.99% purity) was purchased from Goodfellow, Inc., and Zn foil (99.99% purity) was purchased from Belmont Metals. Sodium bicarbonate was purchased from Sigma Aldrich. CO₂ and CO were purchased from Airgas. Nafion-modified electrodes were fabricated by drop-casting the Nafion dispersion directly onto the substrate.

Electrochemical Measurements and Material Characterization.

All electrochemical measurements were performed using a VSP-300 Biologic Potentiostat. All electrochemical data were collected versus a Ag/AgCl reference electrode and converted to the reversible hydrogen electrode (RHE) scale by V_(vs. RHE) = V_(measured vs. Ag/AgCl) + 0.21 + 0.059*6.8 (where 6.8 is the pH of solution). All values are reported versus RHE. Current densities are reported with respect to geometric area of the working electrode. For linear sweep voltammogram studies, the geometric working electrode area was 0.218 cm² and for all other experiments, the geometric working electrode area was 5.0 cm². To evaluate the CO₂ reduction activity of the thin films, the working electrodes were studied in 0.1 M sodium bicarbonate buffer sparged with CO₂ gas for at least 30 min using a one-compartment, three-electrode configuration. The thin films on carbon paper served as the working electrode, a Pt wire was used as the counter electrode, and a Ag/AgCl electrode was used as the reference electrode. Electrochemical impedance spectroscopy (EIS) was performed in 0.1 M sodium bicarbonate buffer sparged with CO₂ gas using a three-electrode configuration cell at -0.89 V vs. RHE. The frequency was varied from 200 kHz to 100 mHz sinusoidally with an amplitude of 10 mV. Scanning electron microscope (SEM) images and

energy-dispersive X-ray (EDS) analysis were obtained for each sample using a JEOL JSM-6010LA analytical SEM or a JEOL JSM-7100F field emission SEM operated using an accelerating voltage of 15 kV. Onset potentials were calculated by determining the voltage at which the current density reached 15% of the maximum current density for each linear sweep voltammogram.

Product Determination. Electrochemical reactions were performed chronoamperometrically at -0.89 V vs. RHE (and at -0.38 V, -0.13 V, and 0.12 V vs. RHE for voltage-dependent experiments) for one hour unless otherwise noted using carbon as a counter electrode in a beaker for determining liquid and solid products and Pt wire as a counter electrode in a custom-made cell for determining gas products (Figure S3). During chronoamperometry, CO_2 was continuously sparged through the solution (2.5 mL) at a rate of 5 cm³/min. Liquid products were quantified using a Varian 400 MHz NMR Spectrometer using DMF as an internal standard. The water in the reaction solution was evaporated under reduced pressure, and sodium formate along with other residual solids from the electrolyte were collected and dissolved in D_2O . Liquid products were extracted from the reaction solution using deuterated chloroform. Gas products were quantified using a SRI 8610C gas chromatograph equipped with a flame ionization detector (FID) and a methanizer. The limits of detection for formate, liquid products, and gas products were determined to be 11 μ M, 85 μ M, and 1 ppm, respectively. All experiments were at least duplicated, and all error bars presented are the standard deviation among the multiple trials.

Calculations

Effect of Mass Transport on LSV Onset Potential with PVDF-modified Electrodes

The permeability of CO₂ in PVDF was taken to be 2.16 x 10⁻¹⁷ mol-cm/cm²-s-Pa, a value obtained from Flaconneche *et al.*³⁸ Because the thickness of the PVDF membrane is 15 μm and the pressure of CO₂ is 1 atm, the flux of CO₂ through the membrane is calculated to be 1.5 x 10⁻⁹ mol/cm²-s. This flux value is then compared to the maximum theoretical rate of consumption of CO₂ at the electrode-polymer interface. The maximum CO₂ consumption rate is determined from the current density of the LSV, assuming all CO₂ is reduced to either CO or HCOOH. Because these products require only 2 e⁻/mol, they consume CO₂ faster than more highly reduced products such as CH₄. Therefore, assuming a 100% yield of CO or HCOOH is an upper bound for the CO₂ consumption rate. For the PVDF-covered Cu electrode, the current density at the onset potential (-0.55 V) of the LSV is -0.26 mA/cm². From this value, the upper bound for the CO₂ consumption rate is 1.3 x 10⁻⁹ mol/cm²-s, a value less than the calculated CO₂ flux. Therefore, these calculations suggest that CO₂ mass transport is not a limiting factor during the onset potential region of the LSVs with 15 μm PVDF overlayers.

Effect of Mass Transport on CO₂ Electrocatalysis on Nafion-modified Electrodes

The permeability of CO_2 in Nafion was taken to be 8.70 x 10^{-16} mol-cm/cm²-s-Pa, a value obtained from Ren *et al.*³⁹ With a 15 µm Nafion overlayer, the flux of CO_2 is calculated to be 5.9 x 10^{-8} mol/cm²-s. The steady state current of the chronoamperometry of this electrode is about -0.5 mA/cm². From this current density, we use the protocol described in the above paragraph to determine that the maximum theoretical CO_2 consumption rate at the electrode-polymer interface is 2.6×10^{-9} mol/cm²-s. In other words, the maximum CO_2 consumption rate is more than an order of magnitude less than CO_2 flux through Nafion. These calculations indicate that CO_2 electrocatalysis is not limited by CO_2 availability at the electrode-polymer interface with a 15 µm Nafion overlayer. Analogous calculations with a 183 µm Nafion overlayer give a calculated CO_2 flux of 4.8×10^{-9} mol/cm²-s, a value much closer to the maximum CO_2 consumption rate.

Effect of Electrical Conductivity of Nafion on Voltammetry

Given that the bulk electrical conductivity of Nafion is less than 10^{-4} S/cm, 40 and that the maximum current density of the LSV of the Cu electrode with a 15 μ m Nafion layer in Fig. 1B is -3.5 mA/cm², the calculated voltage drop due to resistance across a 15 μ m Nafion layer is greater than 50 mV, a value large enough to give rise to changes in the shape of the voltammogram.

Percent Conversion of CO₂

As noted in the experimental section, the reaction vessel was continuously sparged at a rate of 5 cm³/min with CO₂ during chronoamperometry. The number of moles of electrons consumed during catalysis is much less than the number of moles of CO₂ passed through the electrochemical cell. For the case of the electrode with the highest CH₄ Faradaic efficiency (88%), we calculate that the total CO₂ conversion yield is 0.1%. In an industrial application, this low conversion yield could be improved by optimizing the CO₂ flow rate and electrode porosity as well as by using multiple passes of the same CO₂ reactant stream.

Supplementary Figures

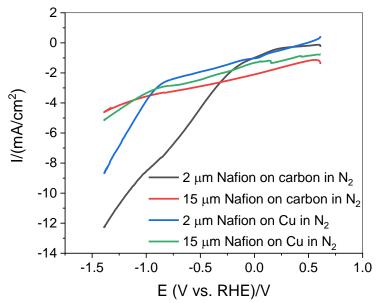


Figure S1. Linear sweep voltammograms of carbon and Cu foil modified with 2 μm (grey, blue lines) and 15 μm (red, green lines) Nafion overlayers in N₂-saturated 0.1 M NaHCO₃ electrolyte at a scan rate of 10 mV/s.

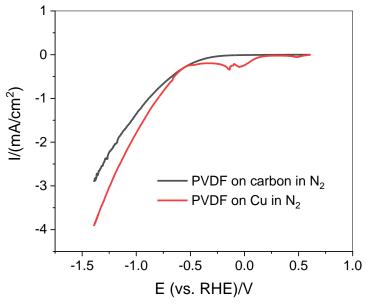


Figure S2. Linear sweep voltammograms of PVDF-modified carbon and Cu foil in N_2 -saturated 0.1 M NaHCO₃ electrolyte at a scan rate of 10 mV/s.

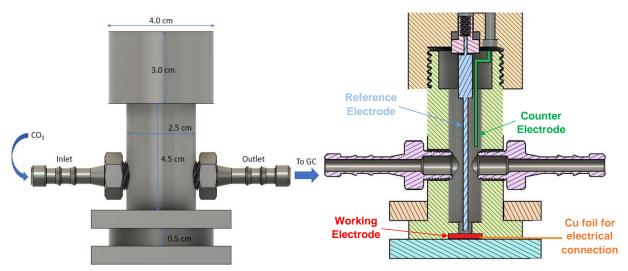


Figure S3. Schematics of custom-made cell for gas collection. The size of the working electrode was 5.0 cm², and the length of the 1.0 mm diameter Pt wire counter electrode was 3.0 cm. The reference and counter were 0.5 cm away from each other and 0.5 cm away from the working electrode. The reference and counter electrodes were positioned through o-ring sealed ports on the top of the cell. The working electrode was placed on the bottom of the cell and was hermetically sealed using a compressed o-ring. The figure on the right highlights the positions of the three electrodes. The volume of solution used for electrocatalysis was 2.5 mL. Gas products were purged from the cell by a 20 mL glass syringe and sent to the GC for analysis.

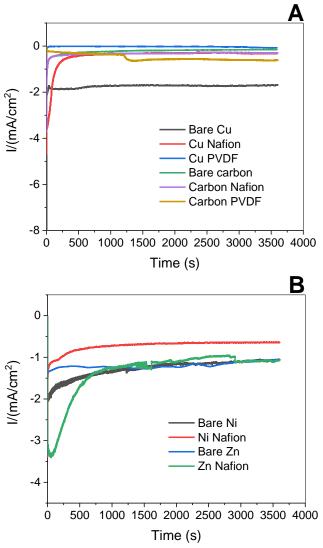


Figure S4. Chronoamperometry curves over 1 hr of electrochemical CO₂ reduction using bare, Nafion-modified, and PVDF-modified carbon and Cu electrodes (A) and bare and Nafion-modified Ni and Zn electrodes (B).

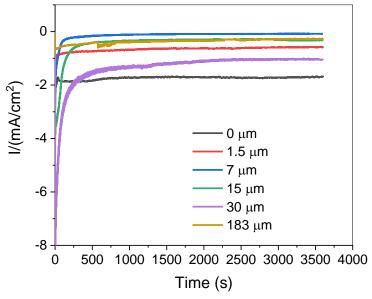


Figure S5. Chronoamperometry curves over 1 hr of electrochemical CO₂ reduction using varying thicknesses of Nafion overlayer on Cu electrodes.

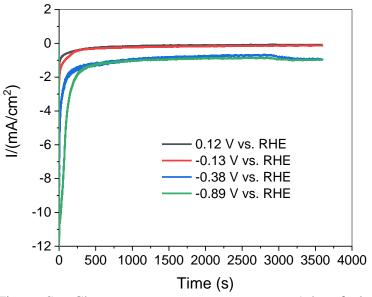


Figure S6. Chronoamperometry curves over 1 hr of electrochemical CO_2 reduction using Cu electrode modified with 15 μm of Nafion at various voltages.

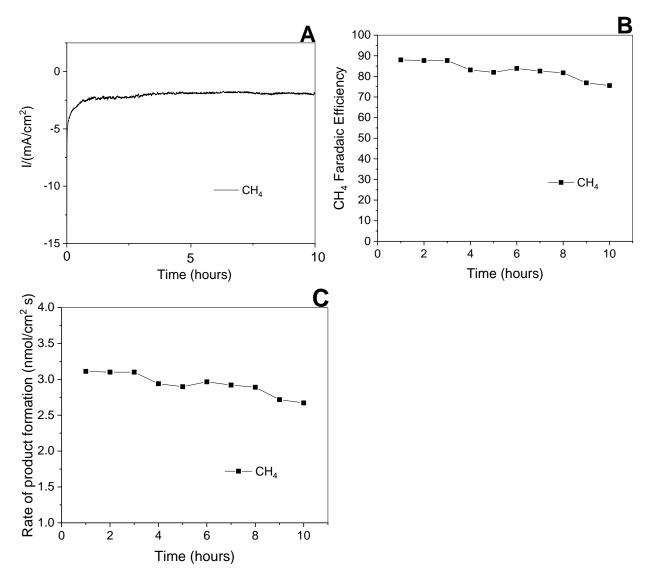


Figure S7. Chronoamperometry (A), Faradaic efficiency (B), and rate (C) of CH_4 production over 10 hours at -0.38 V vs. RHE using a Cu electrode modified with 15 μ m Nafion overlayer.

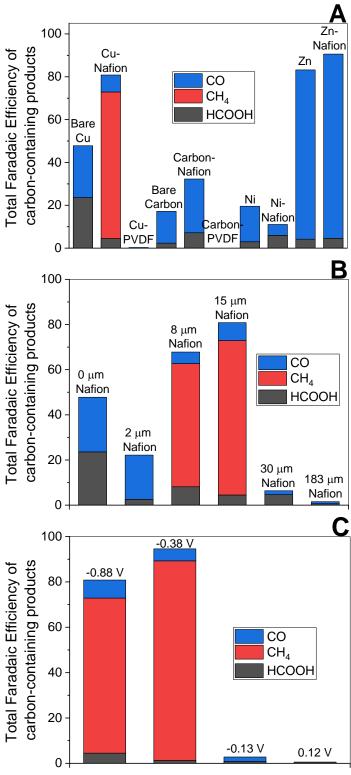


Figure S8. Total Faradaic efficiencies of carbon-containing products obtained from bare electrodes and electrodes modified with 15 μ m of Nafion or PVDF (A), varying the thickness of Nafion overlayer on Cu electrode (B), and varying the voltage of the electrochemical reaction (C).

Table S1. R² values obtained from linear sweep voltammograms fitted with a linear trend line.

Electrode	R ² value
Bare carbon	0.853
Carbon with 2 µm Nafion	0.898
Carbon with 15 µm Nafion	0.997
Bare Cu	0.871
Cu with 2 µm Nafion	0.939
Cu with 15 µm Nafion	0.969

Table S2. Faradaic efficiencies for CO, CH₄, and HCOOH for all catalysts at -0.89 V vs. RHE on bare substrates, 15 μ m Nafion-modified substrates, and 15 μ m PVDF-modified substrates.

Substrate	CO Faradaic Efficiency (%)	CH4 Faradaic Efficiency (%)	HCOOH Faradaic Efficiency (%)
Bare Cu	24.2 ± 3	0	23.6 ± 4
Cu-Nafion	7.94 ± 1	68.4 ± 17	4.49 ± 0.8
Cu-PVDF	0.28 ± 0.03	0	0
Bare carbon	14.8 ± 2	0	2.36 ± 0.4
Carbon-Nafion	25.1 ± 3.5	0	7.19 ± 1.2
Carbon-PVDF	0	0	0
Ni	16.6 ± 2	0	2.97 ± 0.5
Ni-Nafion	5.07 ± 0.7	0	5.97 ± 1
Zn	79 ± 10	0	4.2 ± 0.7
Zn-Nafion	86 ± 11	0	4.6 ± 0.7

Table S3. Summary of various electrocatalysts for electrochemical CO₂ reduction to CH₄

reported in literature.

Catalyst	Voltage	Electrolyte	CH ₄ Faradaic	Reference
	(vs. RHE)		Efficiency (%)	
Cu foil	-2.4 V	NaClO ₄ /MeOH	70.5	1
Cu-Co electrode	-1.19 V	0.1 M KHCO ₃	47.5	2
Cu foil	-1.2 V	0.1 M KHCO_3	40	3
Cu electrode	-1.04 V	0.1 M KHCO_3	33.3	4
Pd electrode	-0.80 V	0.1 M KHCO ₃	2.9	4
Cd electrode	-1.23 V	0.1 M KHCO ₃	1.3	4
Ni electrode	-1.08 V	0.1 M KHCO ₃	1.8	4
N-doped graphene	-0.86 V	1 M KOH	15	5
quantum dots				
Ti-phthalocyanine	-1.58 V		28.1	6
Cu-phthalocyanine	-1.23 V	1	28.0	6
Cu nanofoam	-1.5 V	0.1 M KHCO ₃	< 2	7
Pt GDE	-1.32 V	0.5 M KHCO ₃	38.8	8
Pt/C	0.0 V		6.8	9
Cu single crystal	-1.01 V	0.1 M KHCO ₃	6	10
Cu mesh	-1.2 V	2 M KBr	28.8	11
Cu nanocubes (24 nm)	-1.1 V	0.1 M KHCO ₃	15	12
Cu nanocubes (44 nm)	-1.1 V	0.1 M KHCO ₃	22	12
Cu nanocubes (63 nm)	-1.1 V	0.1 M KHCO ₃	10	12
Cu foil	-1.1 V	0.1 M KHCO ₃	18	12
Polycrystalline Cu	-1.0 V	0.1 M KHCO ₃	4.6	13
Cu nanoparticles	-1.35 V	0.1 M NaHCO ₃	76	14
Cu ₂ O/Zn	-1.9 V	0.3 M KOH in	7.5	15
		MeOH		
Nanoporous carbon	-1.6 V	0.1 M KHCO ₃	0.18	16
Cu electrode	-1.05 V	0.1 M LiHCO ₃	32.2	17
Cu electrode	-1.05 V	0.1 M NaHCO ₃	55.1	17
Cu electrode	-0.99 V	0.1 M KHCO ₃	32.0	17
Cu electrode	-0.98 V	0.1 M CsHCO ₃	16.3	17
Cu ₂ O films	-1.1 V	0.1 M KHCO ₃	5	18
Cu ₂ O films	-0.99 V	0.1 M KHCO ₃	< 1	19
Cu electrode	-1.01 V	0.1 M KHCO ₃	29.4	20
Cu electrode	-1.04 V	0.1 M KCl	11.5	20
Cu electrode	-0.99 V	0.5 M KCl	14.5	20
Cu electrode	-1.00 V	0.1 M KClO ₄	10.2	20
Cu electrode	-1.00 V	0.1M K ₂ SO ₄	12.3	20
Cu electrode	-0.83 V	0.5 M K ₂ HPO ₄	17.0	20
Cu electrode	-0.77 V	0.1 M K ₂ HPO ₄	6.6	20
Cu electrode	-0.96 V	0.1 M KHCO ₃	22.3	21
Fe electrode	-0.98 V	0.1 M KHCO ₃	1.1	21
Ni electrode	-1.09 V	0.1 M KHCO ₃	1.1	21

-1.0 V	0.1 M KHCO ₃	3	22
-1.3 V	0.5 M KHCO ₃	20.2	23
-1.4 V	0.1 M KHCO ₃	0.09	24
-1.00 V	0.1 M KHCO ₃	0.6	25
-1.08 V	0.1 M KHCO ₃	1.8	25
-1.02 V	0.1 M KHCO ₃	2.4	25
-1.00 V	0.1 M KHCO ₃	16.3	26
-1.3 V	NaCl/MeOH	26.9	27
-1.35 V	0.1 M KHCO ₃	44	28
-1.0 V	0.5 M KHCO ₃	26	29
-1.35 V	0.5 M KHCO ₃	5.3	30
-1.6 V	1.1 M KHCO ₃	44	31
-2.4 V	0.5 M LiClO ₄ /MeOH	71.8	32
-3.35 V	Tetraethylammonium	28.1	33
	perchlorate methanol		
-1.3 V	0.1 M KHCO ₃	50	34
-1.2 V	0.1 M	55	35
	TBAPF ₆ /CH ₃ CN		
-0.8 V	0.1 M HClO ₄	2.5	36
-1.4 V	0.5 M KHCO ₃	42	37
	-1.3 V -1.4 V -1.00 V -1.08 V -1.02 V -1.00 V -1.3 V -1.35 V -1.6 V -2.4 V -3.35 V -1.2 V -0.8 V	-1.3 V	-1.3 V

References

- 1. S. Kaneco, H. Katsumata, T. Suzuki and K. Ohta, Electrochemical Reduction of CO₂ to Methane at the Cu Electrode in Methanol with Sodium Supporting Salts and Its Comparison with Other Alkaline Salts. *Energy Fuels*, 2006, **20** (1), 409-414.
- 2. Y. Takatsuji, I. Nakata, M. Morimoto, T. Sakakura, R. Yamasaki and T. Haruyama, Highly Selective Methane Production Through Electrochemical CO₂ reduction by Electrolytically Plated Cu-Co Electrode. *Electrocatalysis*, 2019, **10** (1), 29-34.
- 3. K. P. Kuhl, E. R. Cave, D. N. Abram and T. F. Jaramillo, New insights into the electrochemical reduction of carbon dioxide on metallic copper surfaces. *Energy Environ. Sci.*, 2012, **5** (5), 7050-7059.
- 4. Y. Hori, H. Wakebe, T. Tsukamoto and O. Koga, Electrocatalytic process of CO selectivity in electrochemical reduction of CO₂ at metal electrodes in aqueous media. *Electrochim. Acta*, 1994, **39** (11), 1833-1839.
- 5. J. Wu, S. Ma, J. Sun, J. I. Gold, C. Tiwary, B. Kim, L. Zhu, N. Chopra, I. N. Odeh, R. Vajtai, A. Z. Yu, R. Luo, J. Lou, G. Ding, P. J. A. Kenis and P. M. Ajayan, A metal-free electrocatalyst for carbon dioxide reduction to multi-carbon hydrocarbons and oxygenates. *Nat. Commun.*, 2016, **7** (1), 13869.
- 6. N. Furuya and S. Koide, Electroreduction of carbon dioxide by metal phthalocyanines. *Electrochim. Acta*, 1991, **36** (8), 1309-1313.
- 7. S. Sen, D. Liu and G. T. R. Palmore, Electrochemical Reduction of CO₂ at Copper Nanofoams. *ACS Catal.*, 2014, **4** (9), 3091-3095.
- 8. K. Hara, Electrocatalytic Formation of CH₄ from CO₂ on a Pt Gas Diffusion Electrode. *J. Electrochem. Soc.*, 1997, **144** (2), 539.
- 9. M. Umeda, Y. Niitsuma, T. Horikawa, S. Matsuda and M. Osawa, Electrochemical Reduction of CO₂ to Methane on Platinum Catalysts without Overpotentials: Strategies for Improving Conversion Efficiency. *ACS Appl. Energy Mater.*, 2020, **3** (1), 1119-1127.
- 10. I. Takahashi, O. Koga, N. Hoshi and Y. Hori, Electrochemical reduction of CO_2 at copper single crystal Cu(S)- $[n(111)\times(111)]$ and Cu(S)- $[n(110)\times(100)]$ electrodes. *J. Electroanal. Chem.*, 2002, **533** (1), 135-143.
- 11. H. Yano, T. Tanaka, M. Nakayama and K. Ogura, Selective electrochemical reduction of CO₂ to ethylene at a three-phase interface on copper(I) halide-confined Cu-mesh electrodes in acidic solutions of potassium halides. *J. Electroanal. Chem.*, 2004, **565** (2), 287-293.
- 12. A. Loiudice, P. Lobaccaro, E. A. Kamali, T. Thao, B. H. Huang, J. W. Ager and R. Buonsanti, Tailoring Copper Nanocrystals towards C2 Products in Electrochemical CO₂ Reduction. *Angew. Chem. Int. Ed.*, 2016, **55** (19), 5789-5792.
- 13. Y. Kwon, Y. Lum, E. L. Clark, J. W. Ager and A. T. Bell, CO₂ Electroreduction with Enhanced Ethylene and Ethanol Selectivity by Nanostructuring Polycrystalline Copper. *ChemElectroChem*, 2016, **3** (6), 1012-1019.
- 14. K. Manthiram, B. J. Beberwyck and A. P. Alivisatos, Enhanced Electrochemical Methanation of Carbon Dioxide with a Dispersible Nanoscale Copper Catalyst. *J. Am. Chem. Soc.*, 2014, **136** (38), 13319-13325.
- 15. S. Ohya, S. Kaneco, H. Katsumata, T. Suzuki and K. Ohta, Electrochemical reduction of CO₂ in methanol with aid of CuO and Cu₂O. *Catal.*, 2009, **148** (3), 329-334.
- 16. W. Li, M. Seredych, E. Rodríguez-Castellón and T. J. Bandosz, Metal-free Nanoporous Carbon as a Catalyst for Electrochemical Reduction of CO₂ to CO and CH₄. *ChemSusChem*, 2016, **9** (6), 606-616.

- 17. A. Murata and Y. Hori, Product Selectivity Affected by Cationic Species in Electrochemical Reduction of CO₂ and CO at a Cu Electrode. *Bull. Chem. Soc. Jpn.*, 1991, **64** (1), 123-127.
- 18. R. Kas, R. Kortlever, A. Milbrat, M. T. M. Koper, G. Mul and J. Baltrusaitis,
- Electrochemical CO₂ reduction on Cu₂O-derived copper nanoparticles: controlling the catalytic selectivity of hydrocarbons. *Phys. Chem. Phys.*, 2014, **16** (24), 12194-12201.
- 19. D. Ren, Y. Deng, A. D. Handoko, C. S. Chen, S. Malkhandi and B. S. Yeo, Selective Electrochemical Reduction of Carbon Dioxide to Ethylene and Ethanol on Copper(I) Oxide Catalysts. *ACS Catal.* 2015, **5** (5), 2814-2821.
- 20. Y. Hori, A. Murata and R. Takahashi, Formation of hydrocarbons in the electrochemical reduction of carbon dioxide at a copper electrode in aqueous solution. *J. Chem. Soc. Faraday Trans.*, 1989, **85** (8), 2309-2326.
- 21. Y. Hori, R. Takahashi, Y. Yoshinami and A. Murata, Electrochemical Reduction of CO at a Copper Electrode. *J. Phys. Chem. B*, 1997, **101** (36), 7075-7081.
- 22. Y. Lum, B. Yue, P. Lobaccaro, A. T. Bell and J. W. Ager, Optimizing C–C Coupling on Oxide-Derived Copper Catalysts for Electrochemical CO₂ Reduction. *J. Phys. Chem. C*, 2017, **121** (26), 14191-14203.
- 23. S. S. Y. Kaneco, H. Katsumata, T. Suzuki and K. Ohta, Cu-deposited Nickel Electrode for the Electrochemical Conversion of CO₂ in Water/methanol Mixture Media. *Bull. Catal. Soc. India*, 2007, **6**, 71-82.
- 24. T. Hatsukade, K. P. Kuhl, E. R. Cave, D. N. Abram and T. F. Jaramillo, Insights into the electrocatalytic reduction of CO₂ on metallic silver surfaces. *Phys. Chem. Chem. Phys.*, 2014, **16** (27), 13814-13819.
- 25. Y. Hori and A. Murata, Electrochemical evidence of intermediate formation of adsorbed CO in cathodic reduction of CO₂ at a nickel electrode. *Electrochim. Acta*, 1990, **35** (11), 1777-1780.
- 26. Y. Hori, A. Murata, R. Takahashi and S. Suzuki, Electroreduction of carbon monoxide to methane and ethylene at a copper electrode in aqueous solutions at ambient temperature and pressure. *J. Am. Chem. Soc.*, 1987, **109** (16), 5022-5023.
- 27. N. Uemoto, M. Furukawa, I. Tateishi, H. Katsumata and S. Kaneco, Electrochemical Carbon Dioxide Reduction in Methanol at Cu and Cu₂O-Deposited Carbon Black Electrodes. *ChemEngineering*, 2019, **3** (1), 1-10.
- 28. A. Engelbrecht, C. Uhlig, O. Stark, M. Hämmerle, G. Schmid, E. Magori, K. Wiesner-Fleischer, M. Fleischer and R. Moos, On the Electrochemical CO₂ Reduction at Copper Sheet Electrodes with Enhanced Long-Term Stability by Pulsed Electrolysis. *J. Electrochem. Soc.*, 2018, **165** (15), J3059-J3068.
- 29. Z. Weng, J. Jiang, Y. Wu, Z. Wu, X. Guo, K. L. Materna, W. Liu, V. S. Batista, G. W. Brudvig and H. Wang, Electrochemical CO₂ Reduction to Hydrocarbons on a Heterogeneous Molecular Cu Catalyst in Aqueous Solution. *J. Am. Chem. Soc.*, 2016, **138** (26), 8076-8079.
- 30. D. W. Dewulf and A. J. Bard, The electrochemical reduction of CO₂ to CH₄ and C₂H₄ at Cu/Nafion electrodes (solid polymer electrolyte structures). *Catal. Lett.*, 1988, **1** (1), 73-79.
- 31. S. Kaneco, N.-h. Hiei, Y. Xing, H. Katsumata, H. Ohnishi, T. Suzuki and K. Ohta, High-efficiency electrochemical CO₂-to-methane reduction method using aqueous KHCO₃ media at less than 273 K. *J. Solid State Electr.*, 2003, **7** (3), 152-156.
- 32. S. Kaneco, K. Iiba, M. Yabuuchi, N. Nishio, H. Ohnishi, H. Katsumata, T. Suzuki and K. Ohta, High Efficiency Electrochemical CO₂-to-Methane Conversion Method Using Methanol with Lithium Supporting Electrolytes. *Ind. Eng. Chem. Res.*, 2002, **41** (21), 5165-5170.

- 33. S. Kaneco, K. Iiba, K. Ohta and T. Mizuno, Electrochemical CO₂ Reduction on a Copper Wire Electrode in Tetraethylammonium Perchlorate Methanol at Extremely Low Temperature. *Energy Sources*, 1999, **21** (7), 643-648.
- 34. M. K. Kim, H. J. Kim, H. Lim, Y. Kwon and H. M. Jeong, Metal—organic framework-mediated strategy for enhanced methane production on copper nanoparticles in electrochemical CO₂ reduction. *Electrochim. Acta*, 2019, **306**, 28-34.
- 35. S. Zhang, P. Kang, M. Bakir, A. M. Lapides, C. J. Dares and T. J. Meyer, Polymer-supported CuPd nanoalloy as a synergistic catalyst for electrocatalytic reduction of carbon dioxide to methane. *Proc. Natl. Acad. Sci.*, 2015, **112** (52), 15809.
- 36. J. Shen, R. Kortlever, R. Kas, Y. Y. Birdja, O. Diaz-Morales, Y. Kwon, I. Ledezma-Yanez, K. J. P. Schouten, G. Mul and M. T. M. Koper, Electrocatalytic reduction of carbon dioxide to carbon monoxide and methane at an immobilized cobalt protoporphyrin. *Nat. Commun.*, 2015, 6 (1), 8177.
- 37. H. Hashiba, H. K. Sato, S. Yotsuhashi, K. Fujii, M. Sugiyama and Y. Nakano, A broad parameter range for selective methane production with bicarbonate solution in electrochemical CO₂ reduction. *Sustain. Energy Fuels*, 2017, **1** (8), 1734-1739.
- 38. B. Flaconneche, J. Martin and M. H. Klopffer, Permeability, Diffusion and Solubility of Gases in Polyethylene, Polyamide 11 and Poly (Vinylidene Fluoride). *Oil Gas Sci. Technol. Rev. IFP*, 2001, **56** (3), 261-278.
- 39. X. Ren, T. D. Myles, K. N. Grew and W. K. S. Chiu, Carbon Dioxide Transport in Nafion 1100 EW Membrane and in a Direct Methanol Fuel Cell. *J. Electrochem. Soc.*, 2015, **162** (10), F1221-F1230.
- 40. N. P. Cele and S. S. Ray, Effect of Multiwalled Carbon Nanotube Loading on the Properties of Nafion Membranes. *J. Mater. Res.*, 2015, **30** (1), 66-78.