

Supporting Information

Production of aromatics from biomass by computer-aided selection of the zeolite catalyst

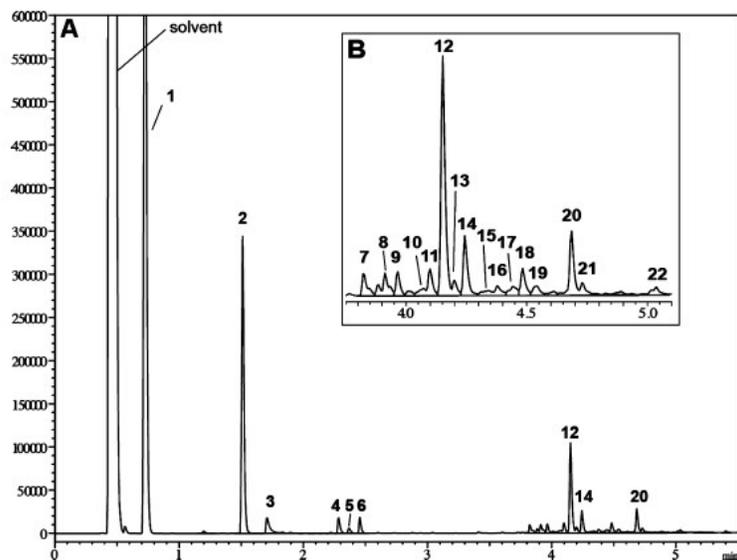
Vicente J. Margarit, Eva M. Gallego, Cecilia Paris, Mercedes Boronat, Manuel Moliner,*

Avelino Corma*

Instituto de Tecnología Química, Universitat Politècnica de València-Consejo Superior de
Investigaciones Científicas, Avenida de los Naranjos s/n, 46022 València, Spain

*Corresponding author: E-mail address: mmoliner@itq.upv.es; acorma@itq.upv.es

Figure S1: Gas chromatogram of all liquid products achieved from reaction of 2,5-dimethylfuran and ethylene (left) and list of products (right). Reproduced from ACS Catal, 2013, 3, 41.



com- pound	area % 493 K	area % 528 K	chemical formula	chemical structure
1	88.9	70.3	C ₆ H ₆ O	
2	5.3	15.9	C ₈ H ₁₀	
3	0.3	1.4	C ₈ H ₁₀ O ₂	
4	0.0	0.9	C ₈ H ₁₂ O	
5	0.4	0.3	C ₈ H ₁₂ O	
6	0.3	0.8	C ₁₀ H ₁₄	
7	0.2	0.4	C ₁₄ H ₁₈ O	n.d.
8	0.1	0.3	C ₁₄ H ₁₈ O	n.d.
9	0.1	0.4	C ₁₄ H ₂₀ O ₂	n.d.
10	0.2	0.2	C ₁₄ H ₁₆ O	
11	0.3	0.5	C ₁₄ H ₂₀ O ₂	n.d.
12	1.9	4.2	C ₁₄ H ₁₈ O	
13	0.2	0.1	C ₁₄ H ₁₈ O	
14	0.7	1.0	C ₁₄ H ₂₀ O ₂	
15	0.1	0.2	C ₁₆ H ₁₈	n.d.
16	0.2	0.2	C ₁₄ H ₂₀ O ₂	n.d.
17	0.2	0.3	n.d.	n.d.
18	0.2	0.5	C ₁₆ H ₂₂ O	
19	0.2	0.3	C ₁₄ H ₁₈ O ₂	n.d.
20	0.1	1.2	C ₁₈ H ₂₀	
21	0.1	0.4	C ₁₈ H ₁₈	
22	0.1	0.2	C ₁₄ H ₁₆ O ₂	n.d.

Figure S2: Gas chromatogram with product identification

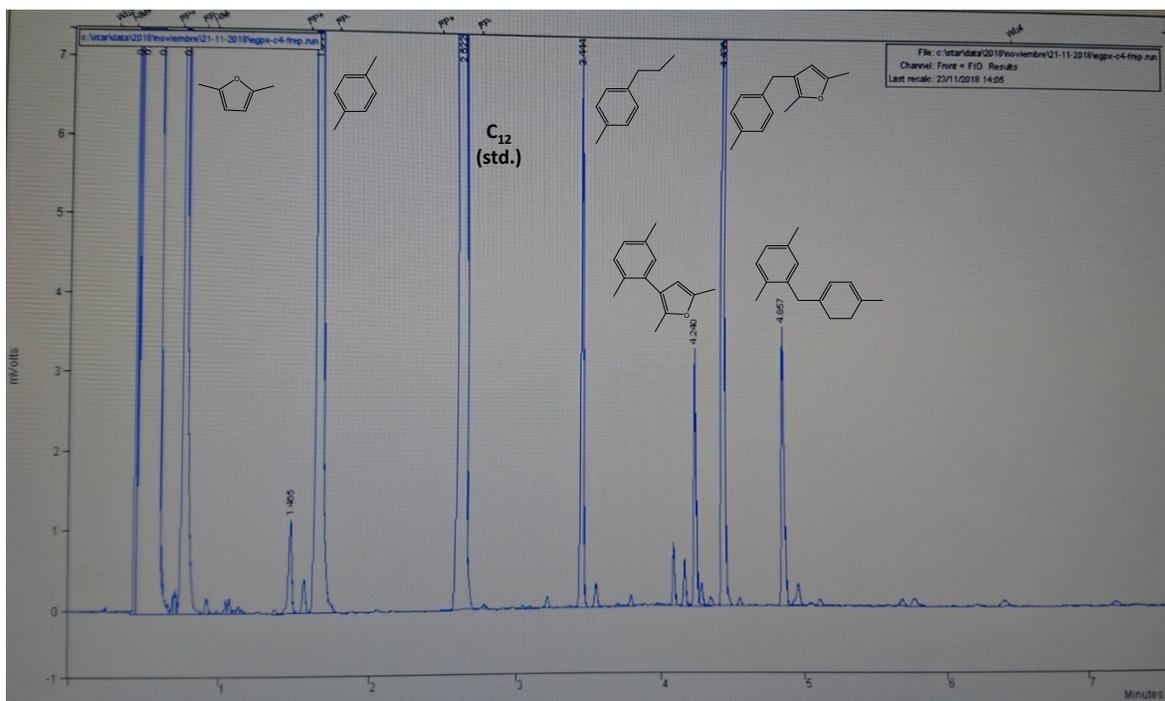


Table S1: Conversion and selectivity to main products for the Diels-Alder dehydration reaction using dimethylfuran (DMF) and ethylene after 3 h. Reaction conditions: 14.6 mmol DMF, 28.1 ml heptane and 30 mg of catalyst, at 52 bar and 240 °C.

Sample	t (h)	X _{DMF} (%)	S _{P-XYL} (%)	S _{COND} (%) ^a	S _{ALKYL} (%) ^b	Y _{P-XYL} (%)
USY	3	18	46	25	2	8
USY	20	32	46	26	2	15
Beta	3	26	49	24	1	13
Beta	20	45	46	19	2	21
MCM-22	3	18	35	17	3	6
DS-ITQ-2_L	3	37	45	24	2	16
DS-ITQ-2_L	20	64	50	21	4	32
DS-ITQ-2_H	3	49	44	23	2	22
DS-ITQ-2_H	20	78	55	17	5	43

^a S_{COND}: This selectivity has been calculated considering the peaks assigned in the GC chromatogram to 3-(2,5-dimethylphenyl)-2,5-dimethylfuran, 2,5-dimethyl-3-(4-methylbenzyl)furan, and 1,4-dimethyl-2-((4-methylcyclohexa-1,3-dien-1-yl)methyl)benzene (see Figure S2).

^b S_{ALKYL}: This selectivity has been calculated considering the peak assigned in the GC chromatogram to 1-methyl-4-propylbenzene (see Figure S2).