

Isocyanide 2.0

Pravin Patil, Maryam Ahmadian-Moghaddam and Alexander Dömling*

Department of Drug Design, University of Groningen, A. Deusinglaan 1, 9700 AD Groningen (The Netherlands),

E-mail: E-mail: a.s.s.domling@rug.nl; Homepage: <http://www.drugdesign.nl>

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General information

Materials and methods

All formamides were prepared in house by either performing the formylation reaction of primary amines or anilines either with ethyl formate^{1, 2}, or formic acid^{3, 4} or formic acetic anhydride^{5, 6} or our recently described Leukart-Wallach reductive amination procedure⁷ (Fig. S1).

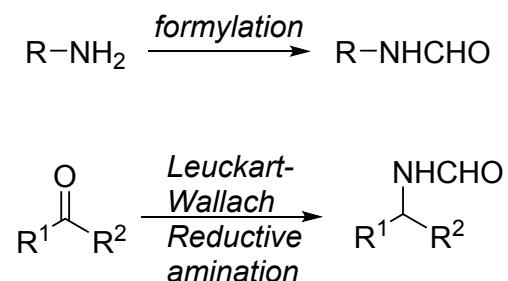


Fig. S1. Formamide syntheses.

Other reagents and solvents were purchased from Sigma Aldrich, Abcr GmbH, Acros, Fluorochem and AK Scientific and were used without further purification. Nuclear magnetic resonance spectra (NMR) were recorded on a Bruker Avance 500 spectrometer (¹H NMR (500 MHz), ¹³C NMR (126 MHz)). Chemical shifts for ¹H NMR were reported relative to TMS (δ 0 ppm) or internal solvent peak (CDCl₃ δ 7.26 ppm, DMSO-d₆ δ 2.50 ppm or CD₃OD δ 3.31 ppm) and coupling constants were in hertz (Hz). The following abbreviations were used for spin multiplicity: s = singlet, d = doublet, t = triplet, dd = double doublet, m = multiplet, brs = broad singlet. Chemical shifts for ¹³C NMR reported in ppm relative to the solvent peak (CDCl₃ δ 77.00 ppm, DMSO-d₆ δ 39.50 ppm, CD₃OD δ 49.00 ppm). Thin layer chromatography was performed on precoated silica gel 60 F₂₅₄ plates (Merck, Darmstadt). Silica Gel used for purification was purchase from Screening devices b.v. Reagents were available from commercial suppliers and used without any purification unless otherwise noted. Yields given refer to isolated and spectroscopically pure compounds unless otherwise stated. Melting points were determined using an OEM Electrothermal melting point apparatus 1A 8103. Electrospray ionization mass spectra (ESI-MS) were recorded on a Waters Investigator Semi-prep 15 SFC-MS instrument. High-resolution mass spectra were recorded using a QTOF Bruker Maxis Plus, mass range 100-1500 m/z, spectra rate 2.00 Hz. The literature known % yields of each isocyanide were reported and mention there with corresponding literature reference.

Details about the parallel synthesis of isocyanides on 1mmol scale:

After successfully demonstrating the synthesis of 96 isocyanides each of 0.2 mmol scale in 96 well plate, we decided to test the isocyanides synthesis in parallel fashion. For this purpose, we run the reactions on the 1-mmol scale of formamides randomly selected from the library which we used for the 96-well plate, along with few new formamides. (Table. 3). The reactions were carried out in 3-ml vials. The experimental procedure was very much similar to that outlined with the 96-member library. The reactions were performed in 3-ml vials. To the solutions/suspensions of the formamides (1.0mmol) in dichloromethane (2 M, 0.5 ml) was added triethylamine (5 equiv) at room temperature. The reaction mixtures were cooled in an ice bath, followed by the dropwise addition of phosphorous oxychloride (1 mmol) under vigorous stirring. The reaction mixtures were stirred at 0 °C for 5-10 min (Fig. S2a). After completion of the reactions as indicated by TLC, the reaction mixtures were transferred into columns (2 g silica, 6 cm X 0.75 cm) pre-packed with 100-200 mesh size silica (Fig. S2b). The isocyanides were eluted through the columns using a gradient solvent system from 0 to 100% dichloromethane in diethyl ether (2-ml solutions of 0, 25, 50, 75 and 100 %, dichloromethane in diethyl ether) (Fig. S2c). Fractions of 2-3 ml were collected, with the first two or three fractions usually being the most concentrated ones (Fig. S2d). Evaporation of the solvents under reduced pressure afforded the pure isocyanides (Fig. S2e).

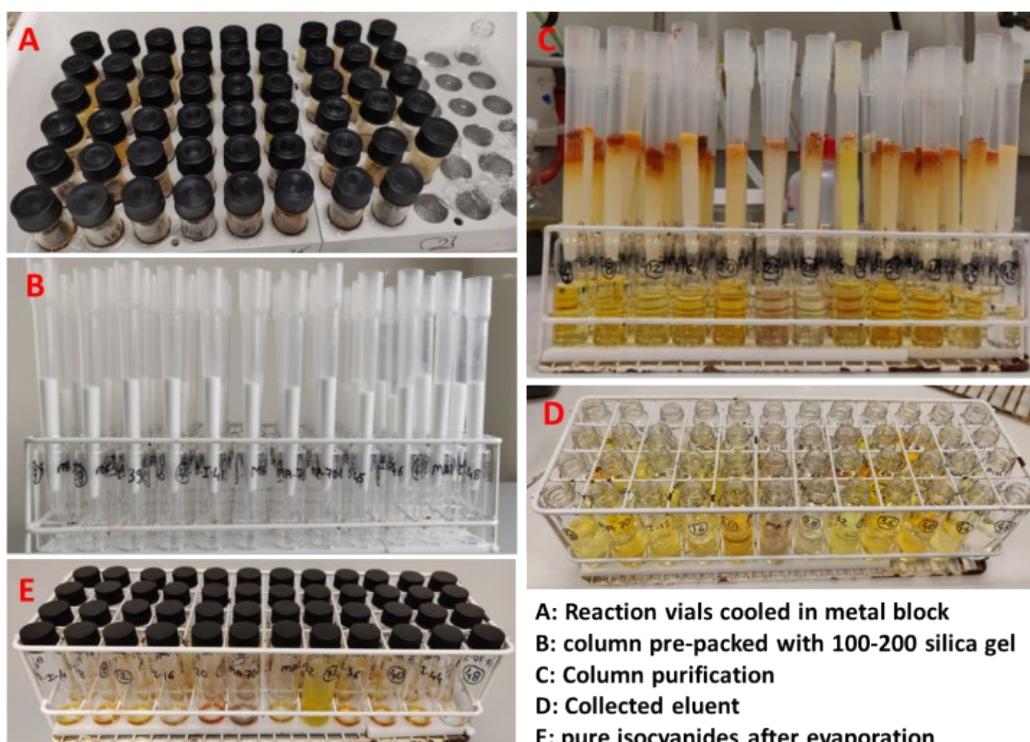


Fig. S2: Parallel synthesis of 56 isocyanides on a 1-mmol scale.

General synthetic procedures

General synthetic procedure (A): synthesis of isocyanides on a 0.2-mmol scale: To the pre-weighed formamides (0.2mmol) in a 1.5-ml glass deep well plate was added 0.1 ml dichloromethane (2M), followed by the addition of triethylamine (5 equiv) at room temperature. The well plate was cooled in an ice bath and phosphorous oxychloride (1 equiv, 1M solution in CH₂Cl₂) was added to the reaction mixture inside the wells using an 8-channel pipette. After 4 minutes, the reaction mixtures were diluted with 0.5 ml diethyl ether and transferred to a 96-well filtration plate packed with 400 mg silica 100-200 mesh size. The isocyanide-containing solution in each well was allowed to flow down through the wells -which served as columns-by gravity and collected in 1.5-ml deep 96-well collection plates. The remaining isocyanides in the columns were washed first with diethyl ether and afterwards with 0.5-ml solutions of 25%, 50%, 75%, and 100% dichloromethane in diethyl ether and collected. Evaporation of the solvents under reduced pressure afforded the pure isocyanides.

General synthetic procedure (B): synthesis of isocyanides on a 1-mmol scale: The reactions were carried out in 3-ml vials. To the suspensions of the formamides (1 mmol) in dichloromethane (2 M, 0.5 ml) was added triethylamine (5 equiv) at room temperature. The reaction mixtures were cooled in an ice bath, followed by the dropwise addition of phosphorous oxychloride (1 mmol) under vigorous stirring. The reaction mixtures were stirred at 0°C for 3-6 min. After completion of the reactions as indicated by TLC, the reaction mixtures were transferred into columns (2 g silica, 6 cm X 0.75 cm) pre-packed with 100-200 mesh size silica. The isocyanides were eluted through the columns using a gradient solvent system from 0 to 100% dichloromethane in diethyl ether (1-ml solutions of 0, 25, 50, 75 and 100 %, dichloromethane in diethyl ether). Fractions of 2-3 ml were collected, with the first two fractions usually being the most concentrated ones. Evaporation of the solvents under reduced pressure afforded the pure isocyanides.

General synthetic procedure (C) for 100 mmol scaleup batches: To the stirred solution of the formamide in dichloromethane (2M) was added triethylamine (5 equiv) at room temperature. Subsequently, phosphorus oxychloride (1.0 equiv) was added dropwise at 0 °C and the reaction mixture was stirred for 5 minutes. After completion of the reaction (indicated by TLC), the crude reaction mixture was loaded directly on a column (15 x 5 cm) packed with silica 100-200 mesh size (140 gm), and a layer of sand (1cm) was put on top of silica gel. Diethyl ether (100ml) was used as the mobile phase and fractions of 25ml were collected. The compound eluted within the first four fractions. Then, the polarity of eluent (25ml) was

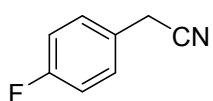
increased by adding 25, 50, 75 % dichloromethane in diethyl ether. The solvents were evaporated under reduced pressure to afford the pure product.

Synthetic procedure (D) for 500 mmol scaleup batch of 1-Adamantyl isocyanide (H-2): To the solution of 1-adamantyl formamide (0.5 mol) in dichloromethane (2M) was added triethylamine (5.0 equiv) at room temperature. Phosphorus oxychloride (1.0 equiv) was added at 0 °C at vigorously stirring and keeping internal temperature of reaction below 4 °C. After addition, the reaction mixture was stirred for 10 min. After completion of the reaction as indicated by TLC, the compound was purified using column chromatography. The crude reaction mixture was loaded directly on a column (20 x 9 cm) dry-packed with 600 g silica 100-200 mesh size. Diethyl ether (500ml) was used as the mobile phase and fractions of 250 ml were collected. Then, the polarity of eluent (250ml) was increased by adding 25, 50, 75 % dichloromethane in diethyl ether. The compound eluted within the first four fractions. The solvent was evaporated under reduced pressure to afford the pure product as a yellow solid, 78 gm, 97% yield.

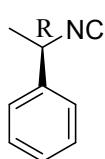
General synthetic procedure (E) for the Ugi-tetrazole reaction (UT-4CR): To the stirred solution of the oxo component (1.0 mmol) and the amine (1.0 mmol) in methanol (1 mL) were added the freshly prepared isocyanide (1.0 mmol) and trimethylsilyl azide (1.0 mmol) at 0°C. After addition, the reaction was stirred at room temperature for 18 h. The reaction was concentrated *in vacuo* and purified by flash column chromatography to give the pure product.

General synthetic procedure (F) for the Ugi four component reaction (U-4CR): To the stirred solution of the oxo component (1.0 mmol) and the amine (1.0 mmol) in methanol (1 mL) were added acid (1.0 mmol) and the freshly prepared isocyanide (1.0 mmol). The reaction mixture was stirred at room temperature for 18 h. The reaction was concentrated *in vacuo* and purified by flash column chromatography to give the pure product.

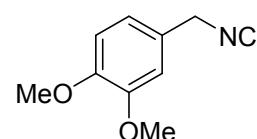
In the following references are given for previously described isocyanides for comparison of analytical data (NMR), yields and synthesis methods.

A-1: 1-Fluoro-4-(isocyanomethyl)benzene⁸

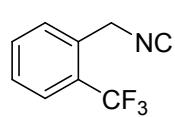
The product was obtained with procedure **A**, 0.2 mmol scale, 26.5 mg, 98% yield, liquid; (lit. yield = 79%)⁸. ¹H NMR (500 MHz, CDCl₃) δ 7.32 (dd, *J* = 8.5, 5.2 Hz, 2H), 7.10 – 7.04 (m, 2H), 4.60 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 162.4 (d, *J* = 247.3 Hz), 157.7 (t, *J* = 5.1 Hz), 128.4 (d, *J* = 8.3 Hz), 128.1 (d, *J* = 3.1 Hz), 115.8 (d, *J* = 21.8 Hz), 44.7 (t, *J* = 7.1 Hz); HRMS (ESI) m/z calculated for C₇H₆F [M+H-HCN]⁺: 109.0448; found [M+H-HCN]⁺: 109.0449.

A-2 / I-7: (*R*)-(1-Isocyanoethyl)benzene⁹

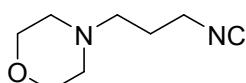
The product was obtained with procedure **A**, 0.2 mmol scale, 24.9 mg, 95% yield, liquid; and with procedure **B**, 1.0 mmol, 113 mg, 86% yield; (lit. yield = 55%, by Hoffman method)⁹. ¹H NMR (500 MHz, CDCl₃) δ 7.46 – 7.34 (m, 5H), 4.86 (qt, *J* = 6.9, 2.0 Hz, 1H), 1.72 (dt, *J* = 6.9, 2.3 Hz, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 156.3 (t, *J* = 5.3 Hz), 129.0, 128.3, 125.4, 53.8 (t, *J* = 6.4 Hz), 25.2; HRMS (ESI) m/z calculated for C₈H₉ [M+H-HCN]⁺: 105.0699; found [M+H-HCN]⁺: 105.0698.

A-3: 4-(Isocyanomethyl)-1,2-dimethoxybenzene¹⁰

The product was obtained with procedure **A**, 0.2 mmol scale, 34.0 mg, 96% yield, pale yellow solid; (lit. yield = 96%)¹⁰. ¹H NMR (500 MHz, CDCl₃) δ 6.89 – 6.82 (m, 3H), 4.57 (s, 2H), 3.90 (s, 3H), 3.88 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 157.1 (t, *J* = 5.4 Hz), 149.2, 149.0, 124.7, 119.1, 111.1, 109.7, 55.9, 55.8, 45.2 (t, *J* = 7.0 Hz); HRMS (ESI) m/z calculated for C₉H₁₁O₂ [M+H-HCN]⁺: 151.0754; found [M+H-HCN]⁺: 151.0754.

A-4 / I-14: 1-(Isocyanomethyl)-2-(trifluoromethyl)benzene¹¹

The product was obtained with procedure **A**, 0.2 mmol scale, 34.8 mg, 94% yield, liquid; and with procedure **B**, 1.0 mmol, 131 mg, 71% yield; (lit. yield = 41%)¹¹. ¹H NMR (500 MHz, CDCl₃) δ 7.75 (d, *J* = 7.8 Hz, 1H), 7.69 (d, *J* = 7.8 Hz, 1H), 7.66 (t, *J* = 7.7 Hz, 1H), 7.49 (t, *J* = 7.7 Hz, 1H), 4.87 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 159.3 (t, *J* = 5.6 Hz), 132.7, 130.2, 128.6, 128.4, 126.2 (q, *J* = 5.7 Hz), 123.8 (q, *J* = 273.0 Hz), 42.8 – 42.5 (m); HRMS (ESI) m/z calculated for C₈H₆F₃ [M+H-HCN]⁺: 159.0416; found [M+H-HCN]⁺: 159.0419.

A-5 / I-58: 4-(3-Isocyanopropyl)morpholine¹²

The product was obtained with procedure **A**, 0.2 mmol scale, 4.6 mg, 15% yield, liquid; and with procedure **B**, 1.0 mmol, 138 mg, 90%

yield; (lit. yield = 90%)¹². ¹H NMR (500 MHz, CDCl₃) δ 3.70 (d, *J* = 4.7 Hz, 4H), 3.52 – 3.43 (m, 2H), 2.52 – 2.35 (m, 6H), 1.88 – 1.80 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 155.9 (t, *J* = 5.7 Hz), 66.8, 54.7, 53.5, 39.4 (t, *J* = 6.4 Hz), 26.0; HRMS (ESI) m/z calculated for C₈H₁₅N₂O [M+H]⁺: 155.1179; found [M+H]⁺: 155.1181.

A-6: 2-Chloro-1-fluoro-4-isocyanobenzene¹³

The product was obtained with procedure A, 0.2 mmol scale, 29.2 mg, 94% yield, solid; (lit. yield = 88%)¹³. ¹H NMR (500 MHz, CDCl₃) δ 7.47 (dd, *J* = 6.3, 2.4 Hz, 1H), 7.32 – 7.27 (m, 1H), 7.18 (d, *J* = 8.5 Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 166.0, 158.3 (d, *J* = 254.3 Hz), 128.9, 126.5 (d, *J* = 8.0 Hz), 123.2 (t, *J* = 13.2 Hz), 122.3 (d, *J* = 19.2 Hz); 117.5 (d, *J* = 23.2 Hz); HRMS (ESI) m/z calculated for C₇H₆ClFNO [M+H+H₂O]⁺: 174.0116; found [M+H+H₂O]⁺: 174.0119.

A-7: 1-Isocyano-2,4-dimethylbenzene¹⁴

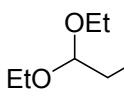
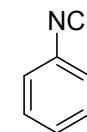
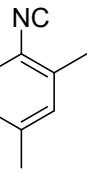
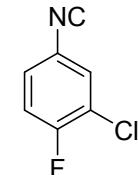
The product was obtained with procedure A, 0.2 mmol scale, 24.1 mg, 92% yield, solid; (lit. yield = 61%)¹⁴. ¹H NMR (500 MHz, CDCl₃) δ 7.21 (d, *J* = 8.1 Hz, 1H), 7.07 (s, 1H), 6.99 (d, *J* = 8.1 Hz, 1H), 2.38 (s, 3H), 2.33 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 164.8 (t, *J* = 6.0 Hz), 139.4, 134.5, 131.0, 127.2, 126.2, 124.0 (t, *J* = 13.5 Hz), 21.2, 18.4; HRMS (ESI) m/z calculated for C₉H₁₀N [M+H]⁺: 132.0808; found [M+H]⁺: 132.0810.

A-8: 1-Fluoro-2-isocyanobenzene¹⁵

The product was obtained with procedure A, 0.2 mmol scale, 20.6 mg, 85% yield, liquid; (lit. yield = 80%)¹⁵. ¹H NMR (500 MHz, CDCl₃) δ 7.44 – 7.37 (m, 2H), 7.23 – 7.15 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 170.1, 157.4 (d, *J* = 256.9 Hz), 130.9 (d, *J* = 7.4 Hz), 128.0, 126.3, 124.6 (d, *J* = 4.0 Hz), 116.6 (d, *J* = 18.4 Hz); HRMS (ESI) m/z calculated for C₇H₇FNO [M+H+H₂O]⁺: 140.0506; found [M+H+H₂O]⁺: 140.0508.

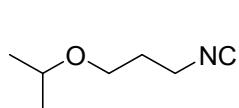
A-9 / I-35: 1,1-Diethoxy-4-isocyanobutane

The product was obtained with procedure A, 0.2 mmol scale, 27.4 mg, 80% yield, liquid; and with procedure B, 1.0 mmol, 138 mg, 98% yield; ¹H NMR (500 MHz, CDCl₃) δ 4.49 (d, *J* = 5.0 Hz, 1H), 3.68 – 3.60 (m, 2H), 3.53 – 3.38 (m, 4H), 1.81 – 1.71 (m, 4H), 1.20 (d, *J* = 7.0 Hz, 6H); ¹³C NMR (126 MHz,



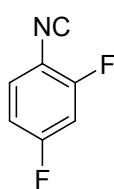
CDCl_3) δ 155.8 (t, $J = 5.8$ Hz), 102.0, 61.5, 41.4 (t, $J = 6.6$ Hz), 30.3, 24.4, 15.2; HRMS (ESI) m/z calculated for $\text{C}_9\text{H}_{18}\text{NO}_2$ [M+H] $^+$: 172.1332; found [M+H] $^+$: 172.1334.

A-10 / I-43: 1-Isocyano-3-isopropoxypropane¹⁶



The product was obtained with procedure **A**, 0.2 mmol scale, 22.9 mg, 90% yield, liquid; and with procedure **B**, 1.0 mmol, 118 mg, 93% yield; ^1H NMR (500 MHz, CDCl_3) δ 3.59 – 3.44 (m, 5H), 1.91 – 1.82 (m, 2H), 1.12 (d, $J = 6.2$ Hz, 6H); ^{13}C NMR (126 MHz, CDCl_3) δ 155.7 (t, $J = 5.7$ Hz), 71.7, 63.3, 38.6 (t, $J = 6.5$ Hz), 29.6, 21.9; HRMS (ESI) m/z calculated for $\text{C}_7\text{H}_{14}\text{NO}$ [M+H] $^+$: 128.1070; found [M+H] $^+$: 128.1071.

A-12: 2,4-Difluoro-1-isocyanobenzene



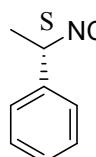
The product was obtained with procedure **A**, 0.2 mmol scale, 25.3 mg, 91% yield, solid; ^1H NMR (500 MHz, CDCl_3) δ 7.46 – 7.39 (m, 1H), 7.00 – 6.89 (m, 2H); ^{13}C NMR (126 MHz, CDCl_3) δ 170.5, 162.5 (dd, $J = 254.8, 10.6$ Hz), 157.9 (dd, $J = 259.7, 12.5$ Hz), 128.9 (d, $J = 10.2$ Hz), 128.5, 112.2 (dd, $J = 23.2, 4.0$ Hz), 105.4 (dd, $J = 26.9, 22.1$ Hz); SFC-MS (ESI) m/z calculated for $\text{C}_7\text{H}_4\text{F}_2\text{N}$ [M+H] $^+$: 140.03; found [M+H] $^+$: 140.07

B-1 / I-1: 4-Bromo-2-(isocyanomethyl)-1-methoxybenzene



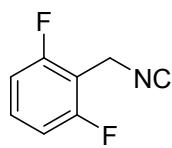
The product was obtained with procedure **A**, 0.2 mmol scale, 39.3 mg, 87% yield, semisolid; and with procedure **B**, 1.0 mmol, 213 mg, 95% yield; ^1H NMR (500 MHz, CDCl_3) δ 7.51 (d, $J = 2.5$ Hz, 1H), 7.41 (dd, $J = 8.7, 2.5$ Hz, 1H), 6.75 (d, $J = 8.7$ Hz, 1H), 4.58 (s, 2H), 3.82 (s, 3H); ^{13}C NMR (126 MHz, CDCl_3) δ 157.9 (t, $J = 5.0$ Hz), 155.1, 132.2, 130.2, 122.7, 112.7, 111.8, 55.6, 40.6 (t, $J = 7.5$ Hz); HRMS (ESI) m/z calculated for $\text{C}_8\text{H}_8\text{BrO}$ [M+H-HCN] $^+$: 198.9759; found [M+H-HCN] $^+$: 198.9757

B-2: (S)-(1-Isocyanoethyl)benzene¹⁷



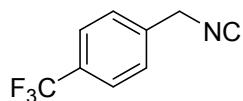
The product was obtained with procedure **A**, 0.2 mmol scale, 22.3 mg, 85% yield, liquid; (lit. yield = 50%)¹⁷. ^1H NMR (500 MHz, CDCl_3) δ 7.43 – 7.32 (m, 5H), 4.86 – 4.80 (m, 1H), 1.71 – 1.67 (m, 3H); ^{13}C NMR (126 MHz, CDCl_3) δ 156.3 (t, $J = 4.9$ Hz), 138.5, 128.9, 128.3, 125.4, 53.8 (t, $J = 6.5$ Hz), 25.1; HRMS (ESI) m/z calculated for C_8H_9 [M+H-HCN] $^+$: 105.0699; found [M+H-HCN] $^+$: 105.0698.

B-3: 1,3-Difluoro-2-(isocyanomethyl)benzene¹⁸



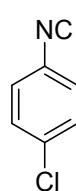
The product was obtained with procedure **A**, 0.2 mmol scale, 27.2 mg, 89% yield, liquid; (lit. yield = 50%)¹⁸. ¹H NMR (500 MHz, CDCl₃) δ 7.44 – 7.36 (m, 1H), 7.03 – 6.95 (m, 2H), 4.68 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 160.9 (dd, *J* = 251.8, 6.7 Hz), 157.2, 131.3 (t, *J* = 10.3 Hz), 111.7 (dd, *J* = 20.0, 5.0 Hz), 109.3 (t, *J* = 18.7 Hz), 33.0; HRMS (ESI) m/z calculated for C₇H₅F₂ [M+H-HCN]⁺: 127.0354; found [M+H-HCN]⁺: 127.0356.

B-4 / I-15: 1-(Isocyanomethyl)-4-(trifluoromethyl)benzene¹⁹



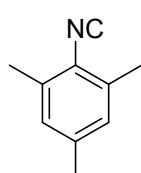
The product was obtained with procedure **A**, 0.2 mmol scale, 36.3 mg, 98% yield, liquid; and with procedure **B**, 1.0 mmol, 137 mg, 74% yield; (lit. yield = 87%)¹⁹. ¹H NMR (500 MHz, CDCl₃) δ 7.70 (d, *J* = 8.1 Hz, 2H), 7.51 (d, *J* = 8.0 Hz, 2H), 4.75 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 159.0 (t, *J* = 5.0 Hz), 136.1 (d, *J* = 1.0 Hz), 130.8 (q, *J* = 33.0 Hz), 126.9, 126.0 (q, *J* = 3.8 Hz), 123.7 (q, *J* = 273.0 Hz), 45.1 (t, *J* = 7.6 Hz); HRMS (ESI) m/z calculated for C₈H₆F₃ [M+H-HCN]⁺: 159.0422; found [M+H-HCN]⁺: 159.0419.

B-5: 4-Chloro-2-fluoro-1-isocyanobenzene

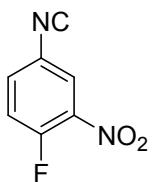


The product was obtained with procedure **A**, 0.2 mmol scale, 26.7 mg, 86% yield, solid; ¹H NMR (500 MHz, CDCl₃) δ 7.36 (t, *J* = 8.0 Hz, 1H), 7.24 (dd, *J* = 9.0, 2.2 Hz, 1H), 7.20 – 7.16 (m, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 171.7, 157.3 (d, *J* = 260.7 Hz), 136.3 (d, *J* = 8.8 Hz), 128.5, 125.2 (d, *J* = 4.1 Hz), 117.6 (d, *J* = 21.9 Hz); HRMS (ESI) m/z calculated for C₇H₆ClFNO [M+H+H₂O]⁺: 174.0116; found: [M+H+H₂O]⁺: 174.0120.

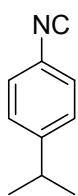
B-6 / I-24: 2-Isocyano-1,3,5-trimethylbenzene²⁰



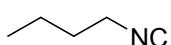
The product was obtained with procedure **A**, 0.2 mmol scale, 25.6 mg, 88% yield, solid; and with procedure **B**, 1.0 mmol, 135 mg, 93% yield; (lit. yield = 45%)²⁰. ¹H NMR (500 MHz, CDCl₃) δ 6.90 (s, 2H), 2.37 (s, 6H), 2.29 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 166.7 (t, *J* = 5.6 Hz), 138.7, 134.5, 128.4, 124.1, 21.1, 18.7; HRMS (ESI) m/z calculated for C₁₀H₁₂N [M+H]⁺: 146.0964; found [M+H]⁺: 146.0966.

B-7 / I-33: 1-Fluoro-4-isocyano-2-nitrobenzene²¹

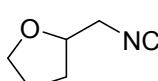
The product was obtained with procedure **A**, 0.2 mmol scale, 26.7 mg, 80% yield, solid; and with procedure **B**, 1.0 mmol, 143 mg, 86% yield; (lit. yield = 82%)²¹. ¹H NMR (500 MHz, CDCl₃) δ 8.13 (dd, *J* = 6.4, 2.6 Hz, 1H), 7.71 – 7.65 (m, 1H), 7.40 (t, *J* = 9.3 Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 167.9, 155.1 (d, *J* = 270.3 Hz), 137.3, 133.2 (d, *J* = 9.2 Hz), 124.4 (d, *J* = 2.2 Hz), 122.7, 120.0 (d, *J* = 22.9 Hz); SFC-MS (ESI) m/z calculated for C₇H₄FN₂O₂ [M+H]⁺: 167.12; found [M+H]⁺: 167.13.

B-8 / I-30: 1-Isocyano-4-isopropylbenzene¹³

The product was obtained with procedure **A**, 0.2 mmol scale, 24.9 mg, 86% yield, liquid; and with procedure **B**, 1.0 mmol, 131 mg, 90% yield; (lit. yield = 77%)¹³. ¹H NMR (500 MHz, CDCl₃) δ 7.30 (d, *J* = 8.6 Hz, 2H), 7.25 (d, *J* = 8.6 Hz, 2H), 2.94 (h, *J* = 6.9, 1H), 1.26 (d, *J* = 7.1 Hz, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 163.1 (t, *J* = 5.6 Hz), 150.3, 127.2, 126.1, 124.1 (t, *J* = 13.5 Hz), 33.8, 23.5; HRMS (ESI) m/z calculated for C₁₀H₁₂N [M+H]⁺: 146.0964; found [M+H]⁺: 146.0967.

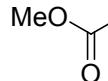
B-9 / I-36: 1-Isocyanobutane²²

The product was obtained with procedure **A**, 0.2 mmol scale, 13.5 mg, 81% yield; and with procedure **B**, 1.0 mmol, 71 mg, 85% yield, liquid; (lit. yield = 96% reaction run at -78°C)²². ¹H NMR (500 MHz, CDCl₃) δ 3.41 – 3.36 (m, 2H), 1.71 – 1.62 (m, 2H), 1.52 – 1.43 (m, 2H), 0.95 (t, *J* = 7.4 Hz, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 155.5, 41.2 (t, *J* = 6.4 Hz), 31.0, 19.5, 13.1; HRMS (ESI) m/z calculated for C₅H₁₂NO [M+H+H₂O]⁺: 102.0913; found [M+H+H₂O]⁺: 102.0914.

B-10 / I-44: 2-(Isocyanomethyl)tetrahydrofuran²³

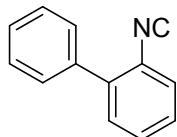
The product was obtained with procedure **A**, 0.2 mmol scale, 21.7 mg, 98% yield; and with procedure **B**, 1.0 mmol, 102 mg, 92% yield, liquid; (lit. yield = 72%)²³. ¹H NMR (500 MHz, CDCl₃) δ 4.14 – 4.04 (m, 1H), 3.98 – 3.89 (m, 1H), 3.84 – 3.76 (m, 1H), 3.53 – 3.46 (m, 2H), 2.15 – 2.04 (m, 1H), 2.03 – 1.88 (m, 2H), 1.82 – 1.71 (m, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 157.2 (t, *J* = 5.7 Hz), 75.8, 68.9, 45.7 (t, *J* = 6.9 Hz), 28.7, 25.6; HRMS (ESI) m/z calculated for C₆H₁₀NO [M+H]⁺: 112.0757; found [M+H]⁺: 112.0758.

B-11: Methyl 4-isocyanobutanoate²⁴



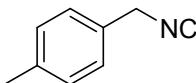
The product was obtained with procedure **A**, 0.2 mmol scale, 23.6 mg, 93% yield, liquid; (lit. yield = 93%)²⁴. ¹H NMR (500 MHz, CDCl₃) δ 3.66 (s, 3H), 3.49 – 3.42 (m, 2H), 2.52 – 2.42 (m, 2H), 2.02 – 1.90 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 172.4, 156.6 (t, *J* = 5.7 Hz), 51.7, 40.6 (t, *J* = 6.6 Hz), 30.0, 24.1; HRMS (ESI) m/z calculated for C₆H₁₂NO₃[M+H+H₂O]⁺: 146.0812; found [M+H+H₂O]⁺: 146.0814.

B-12: 2-Isocyano-1,1'-biphenyl²⁵



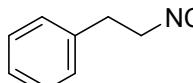
The product was obtained with procedure **A**, 0.2 mmol scale, 33.6 mg, 94% yield, liquid; (lit. yield = 84%)²⁵. ¹H NMR (500 MHz, CDCl₃) δ 7.56 – 7.41 (m, 8H), 7.41 – 7.36 (m, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 166.4, 138.8, 136.9, 130.5, 129.5, 128.9, 128.5, 128.3, 128.1, 127.8, 124.5; HRMS (ESI) m/z calculated for C₁₃H₁₀N [M+H]⁺: 180.0808; found [M+H]⁺: 180.0809.

C-1 / I-2: 1-(Isocyanomethyl)-4-methylbenzene²⁶



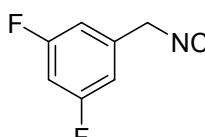
The product was obtained with procedure **A**, 0.2 mmol scale, 25.7 mg, 98% yield, liquid; and with procedure **B**, 1.0 mmol, 113 mg, 86% yield; (lit. yield = 80%)²⁶. ¹H NMR (500 MHz, CDCl₃) δ 7.24 (d, *J* = 8.3 Hz, 2H), 7.21 (d, *J* = 8.3 Hz, 2H), 4.59 (s, 2H), 2.37 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 157.1 (t, *J* = 5.2 Hz), 138.1, 129.5, 126.5, 45.2 (t, *J* = 7.1 Hz), 21.0; HRMS (ESI) m/z calculated for C₈H₉ [M+H-HCN]⁺: 105.0699; found [M+H-HCN]⁺: 105.0698.

C-2: (2-Isocyanoethyl)benzene²⁷



The product was obtained with procedure **A**, 0.2 mmol scale, 24.4 mg, 97% yield, liquid; (lit. yield = 45%)²⁷. ¹H NMR (500 MHz, CDCl₃) δ 7.39 – 7.33 (m, 2H), 7.32 – 7.27 (m, 1H), 7.27 – 7.22 (m, 2H), 3.61 (tt, *J* = 7.1, 1.9 Hz, 2H), 2.99 (tt, *J* = 7.1, 2.2 Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 156.4 (t, *J* = 5.6 Hz), 136.6, 128.7, 128.6, 127.2, 42.9 (t, *J* = 6.7 Hz), 35.6; HRMS (ESI) m/z calculated for C₈H₉ [M+H-HCN]⁺: 105.0699; found [M+H-HCN]⁺: 105.0698.

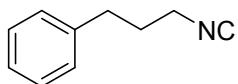
C-3: 1,3-Difluoro-5-(isocyanomethyl)benzene



The product was obtained with procedure **A**, 0.2 mmol scale, 27.5 mg, 90% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 6.94 – 6.87 (m, 2H), 6.81 (tt, *J* = 8.8, 2.3 Hz, 1H), 4.65 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 163.3 (dd,

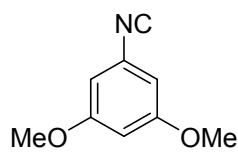
$J = 250.6, 12.8$ Hz), 159.4 (t, $J = 5.0$ Hz), 135.8 (t, $J = 9.7$ Hz), 109.7 (dd, $J = 20.2, 6.8$ Hz), 104.0 (t, $J = 25.1$ Hz), 44.8 (t, $J = 7.7$ Hz); HRMS (ESI) m/z calculated for $C_7H_5F_2$ [M+H-HCN]⁺: 127.0354; found [M+H-HCN]⁺: 127.0356.

C-4 / I-16: (3-Isocyanopropyl)benzene²⁸



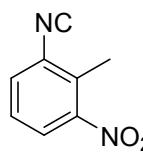
The product was obtained with procedure **A**, 0.2 mmol scale, 21.2 mg, 73% yield, liquid; (lit. yield = 95%, reaction temp. 110°C)²⁸. and with procedure **B**, 1.0 mmol, 138 mg, 95% yield; ¹H NMR (500 MHz, CDCl₃) δ 7.31 (t, $J = 8.2$ Hz, 2H), 7.25 – 7.18 (m, 3H), 3.37 (ddt, $J = 8.5, 3.9, 2.0$ Hz, 2H), 2.79 (t, $J = 7.4$ Hz, 2H), 2.04 – 1.96 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 156.2 (t, $J = 5.6$ Hz), 139.8, 128.6, 128.5, 126.4, 40.7 (t, $J = 6.5$ Hz), 32.1, 30.5; HRMS (ESI) m/z calculated for C₁₀H₁₄NO [M+H+H₂O]⁺: 164.1070; found [M+H+H₂O]⁺: 164.1073.

C-5 / I-21: 1-Isocyano-3,5-dimethoxybenzene¹⁰



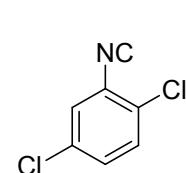
The product was obtained with procedure **A**, 0.2 mmol scale, 23.5 mg, 72% yield, solid; and with procedure **B**, 1.0 mmol, 116.6 mg, 71% yield; (lit. yield = 91%, reaction temp -60 °C)¹⁰. ¹H NMR (500 MHz, CDCl₃) δ 6.51 (d, $J = 2.3$ Hz, 2H), 6.47 (t, $J = 2.3$ Hz, 1H), 3.79 (s, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 163.4, 161.0, 127.6, 104.7, 102.1, 55.6; HRMS (ESI) m/z calculated for C₉H₁₀NO₂ [M+H]⁺: 164.0706; found [M+H-HCN]⁺: 164.0709.

C-6 / I-25: 1-Isocyano-2-methyl-3-nitrobenzene



The product was obtained with procedure **A**, 0.2 mmol scale, 27.2 mg, 84% yield, solid; and with procedure **B**, 1.0 mmol, 159 mg, 98% yield; ¹H NMR (500 MHz, CDCl₃) δ 7.90 (dd, $J = 8.1, 1.8$ Hz, 1H), 7.62 (d, 8.1 Hz, 1H), 7.41 (t, $J = 8.1$ Hz, 1H), 2.59 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 169.1, 150.4, 130.8, 130.2, 128.3 (t, $J = 12.5$ Hz), 127.3, 124.9, 15.2; SFC-MS (ESI) m/z calculated for C₈H₇N₂O₂ [M+H]⁺: 163.05; found [M+H]⁺: 163.10.

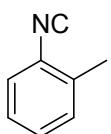
C-7: 1,4-Dichloro-2-isocyanobenzene²⁹



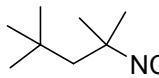
The product was obtained with procedure **A**, 0.2 mmol scale, 28.9 mg, 84% yield, solid; (lit. yield = 90% from gem-dihalide)²⁹. ¹H NMR (500 MHz, CDCl₃) δ 7.51 (d, $J = 2.2$ Hz, 1H), 7.40 (d, $J = 8.5$ Hz, 1H), 7.29 (dd, $J = 8.5, 2.2$ Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 170.5, 135.8, 131.8, 130.1, 129.2,

128.6, 128.0; HRMS (ESI) m/z calculated for C₇H₆Cl₂NO [M+H+H₂O]⁺: 189.9821; found [M+H+H₂O]⁺: 189.9824.

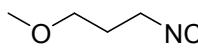
C-8: 1-Isocyano-2-methylbenzene³⁰

 The product was obtained with procedure **A**, 0.2 mmol scale, 17.1 mg, 73% yield, liquid; (lit. yield = 93%)³⁰. ¹H NMR (500 MHz, CDCl₃) δ 7.34 (d, *J* = 7.9 Hz, 1H), 7.31 – 7.27 (m, 2H), 7.23 – 7.18 (m, 1H), 2.43 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 165.5 (t, *J* = 5.8 Hz), 134.9, 130.5, 129.2, 126.6, 126.5, 18.5; HRMS (ESI) m/z calculated for C₈H₈N [M+H]⁺: 118.0651; found [M+H]⁺: 118.0653.

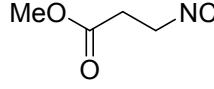
C-9: 2-Isocyano-2,4,4-trimethylpentane^{31,32}

 The product was obtained with procedure **A**, 0.2 mmol scale, 24.2 mg, 87% yield, liquid; (lit. yield = 63%)³². ¹H NMR (500 MHz, CDCl₃) δ 1.59 (d, *J* = 2.3 Hz, 2H), 1.48 (d, *J* = 2.0 Hz, 6H), 1.07 (s, 9H); ¹³C NMR (126 MHz, CDCl₃) δ 154.4 (t, *J* = 4.7 Hz), 56.8 (t, *J* = 4.9 Hz), 53.8, 31.8, 31.6, 31.0; HRMS (ESI) m/z calculated for C₈H₁₇ [M+H-HCN]⁺: 113.1325; found [M+H-HCN]⁺: 113.1326.

C-10 / I-45: 1-Isocyano-3-methoxyp propane¹⁶

 The product was obtained with procedure **A**, 0.2 mmol scale, 16.0 mg, 81% yield, liquid; and with procedure **B**, 1.0 mmol, 94 mg, 95% yield; ¹H NMR (500 MHz, CDCl₃) δ 3.50 – 3.42 (m, 4H), 3.30 (s, 3H), 1.94 – 1.78 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 155.8 (t, *J* = 5.7 Hz), 67.9, 58.6, 38.4 (t, *J* = 6.6 Hz), 29.2; HRMS (ESI) m/z calculated for C₅H₁₂NO₂ [M+H+H₂O]⁺: 118.0862; found [M+H+H₂O]⁺: 118.0862.

C-11 / I-48: Methyl 3-isocyanopropanoate³³

 The product was obtained with procedure **A**, 0.2 mmol scale, 17.2 mg, 76% yield, liquid; and with procedure **B**, 1.0 mmol, 92 mg, 81% yield; (lit. yield = 22%)³³. ¹H NMR (500 MHz, CDCl₃) δ 3.71 (s, 3H), 3.67 (t, *J* = 6.7 Hz, 2H), 2.71 (t, *J* = 6.7 Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 169.7, 157.2 (t, *J* = 4.2 Hz), 52.1, 37.0 (t, *J* = 7.3 Hz), 33.8; HRMS (ESI) m/z calculated for C₅H₈NO₂ [M+H]⁺: 114.0550; found [M+H]⁺: 114.0550.

C-12: 4-Chloro-1-isocyano-2-(trifluoromethyl)benzene³⁴

The product was obtained with procedure **A**, 0.2 mmol scale, 34.1 mg, 83% yield, solid; ¹H NMR (500 MHz, CDCl₃) δ 7.71 (d, *J* = 2.3 Hz, 1H), 7.59 (dd, *J* = 8.5, 2.3 Hz, 1H), 7.50 (d, *J* = 8.5 Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 172.8, 135.7, 133.1, 130.1, 128.5 (d, *J* = 2.8 Hz), 127.3 (q, *J* = 5.0 Hz), 121.40 (q, *J* = 274.0 Hz); SFC-MS (ESI) m/z calculated for C₈H₄ClF₃N [M+H]⁺: 204.99; found [M+H]⁺: 205.25.

D-1 / I-3: 1-(Isocyanomethyl)-3-methoxybenzene¹⁹

The product was obtained with procedure **A**, 0.2 mmol scale, 25.0 mg, 85% yield, liquid; (lit. yield = 94%)¹⁹. ¹H NMR (500 MHz, CDCl₃) 7.33 – 7.28 (m, 1H), 6.93 – 6.90 (m, 1H), 6.90 – 6.86 (m, 2H), 4.60 (s, 2H), 3.82 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 159.9, 157.5 (t, *J* = 5.2 Hz), 133.6, 129.9, 118.6, 113.7, 112.1, 55.2, 45.3 (t, *J* = 7.2 Hz); HRMS (ESI) m/z calculated for C₈H₉O [M+H-HCN]⁺: 121.0648; found [M+H-HCN]⁺: 121.0649.

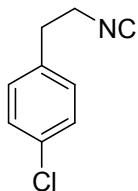
D-2: (Isocyanomethyl)benzene³⁵

The product was obtained with procedure **A**, 0.2 mmol scale, 22.3 mg, 95% yield; with procedure **C**, 100 mmol scale, 11.35 gm, 97% yield, liquid; (lit. yield = 64%)³⁵. ¹H NMR (500 MHz, CDCl₃) δ 7.44 – 7.38 (m, 2H), 7.38 – 7.33 (m, 3H), 4.65 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 157.6 (t, *J* = 5.3 Hz), 132.3, 129.0, 128.4, 126.6, 45.5 (t, *J* = 7.3 Hz); HRMS (ESI) m/z calculated for C₇H₇ [M+H-HCN]⁺: 91.0542; found [M+H-HCN]⁺: 91.0542.

D-3 / I-11: 1-(Isocyanomethyl)-3,5-dimethoxybenzene³⁶

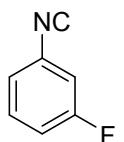
The product was obtained with procedure **A**, 0.2 mmol scale, 32.9 mg, 93% yield, semisolid; and with procedure **B**, 1.0 mmol, 142 mg, 80% yield; ¹H NMR (500 MHz, CDCl₃) δ 6.46 (d, *J* = 2.2 Hz, 2H), 6.40 (d, *J* = 2.2 Hz, 1H), 4.55 (s, 2H), 3.78 (s, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 161.1, 157.6 (t, *J* = 5.5 Hz), 134.4, 104.4, 99.9, 55.3, 45.4 (t, *J* = 7.2 Hz); HRMS (ESI) m/z calculated for C₉H₁₁O₂ [M+H-HCN]⁺: 151.0754; found [M+H-HCN]⁺: 151.0756.

D-4 / I-17: 1-Chloro-4-(2-isocyanoethyl)benzene¹¹



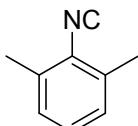
The product was obtained with procedure **A**, 0.2 mmol scale, 31.8 mg, 96% yield, liquid; and with procedure **B**, 1.0 mmol, 144 mg, 87% yield; (lit. yield = 83%)¹¹. ¹H NMR (500 MHz, CDCl₃) δ 7.30 (d, *J* = 8.4 Hz, 2H), 7.17 (d, *J* = 8.4 Hz, 2H), 3.59 (t, *J* = 7.0 Hz, 2H), 2.94 (d, *J* = 7.0 Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 156.8 (t, *J* = 5.5 Hz), 135.0, 133.0, 130.0, 128.8, 42.7 (t, *J* = 6.7 Hz), 34.7; HRMS (ESI) m/z calculated for C₉H₁₁ClNO [M+H+H₂O]⁺: 184.0524; found [M+H+H₂O]⁺: 184.0527.

D-5: 1-Fluoro-3-isocyanobenzene³⁷



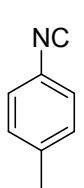
The product was obtained with procedure **A**, 0.2 mmol scale, 21.1 mg, 87% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 7.38 (td, *J* = 8.2, 5.9 Hz, 1H), 7.19 (d, *J* = 8.0 Hz, 1H), 7.16 – 7.08 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 165.5 (t, *J* = 4.6 Hz), 162.4 (d, *J* = 249.8 Hz), 130.9 (d, *J* = 9.0 Hz), 122.4 (d, *J* = 3.6 Hz), 117.0 (d, *J* = 21.1 Hz), 114.1 (d, *J* = 25.4 Hz); HRMS (ESI) m/z calculated for C₇H₇FNO [M+H-+H₂O]⁺: 140.0506; found [M+H+H₂O]⁺: 140.0509.

D-6: 2-Isocyano-1,3-dimethylbenzene³⁸



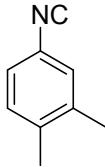
The product was obtained with procedure **A**, 0.2 mmol scale, 24.4 mg, 93% yield, solid; (lit. yield = 74%)³⁸. ¹H NMR (500 MHz, CDCl₃) δ 7.20 – 7.15 (m, 1H), 7.09 (d, *J* = 7.6 Hz, 2H), 2.42 (s, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 167.5 (t, *J* = 5.7 Hz), 134.8, 128.6, 127.7, 126.6 (t, *J* = 6.2 Hz), 18.9; HRMS (ESI) m/z calculated for C₉H₁₀N [M+H]⁺: 132.0808; found [M+H]⁺: 132.0810.

D-7: 1-Isocyano-4-methylbenzene³⁰



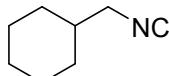
The product was obtained with procedure **A**, 0.2 mmol scale, 20.2 mg, 86% yield, liquid; (lit. yield = 91%)³⁰. ¹H NMR (500 MHz, CDCl₃) δ 7.26 (d, *J* = 8.2 Hz, 2H), 7.18 (d, *J* = 8.2 Hz, 2H), 2.37 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 163.1 (t, *J* = 5.6 Hz), 139.7, 129.9, 126.1, 124.0 (t, *J* = 13.8 Hz), 21.3; HRMS (ESI) m/z calculated for C₈H₈N [M+H]⁺: 118.0651; found [M+H]⁺: 118.0652.

D-8: 4-Isocyano-1,2-dimethylbenzene³⁹



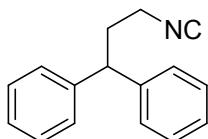
The product was obtained with procedure **A**, 0.2 mmol scale, 23.4 mg, 89% yield, solid; ¹H NMR (500 MHz, CDCl₃) δ 7.15 (s, 1H), 7.12 – 7.08 (m, 2H), 2.27 (s, 3H), 2.25 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 162.6, 138.4, 138.0, 130.3, 127.2, 123.6, 19.6, 19.5; HRMS (ESI) m/z calculated for C₉H₁₀N [M+H]⁺: 132.0808; found [M+H]⁺: 132.081.

D-9 / I-38: (Isocyanomethyl)cyclohexane



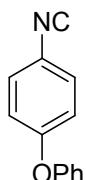
The product was obtained with procedure **A**, 0.2 mmol scale, 20.7 mg, 84% yield, liquid; and with procedure **B**, 1.0 mmol, 121 mg, 98% yield; ¹H NMR (500 MHz, CDCl₃) δ 3.24 – 3.15 (m, 2H), 1.84 – 1.73 (m, 4H), 1.71 – 1.57 (m, 2H), 1.32 – 1.21 (m, 2H), 1.19 – 1.11 (m, 1H), 1.09 – 0.98 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 155.8 (t, J = 5.6 Hz), 47.9 (t, J = 6.7 Hz), 37.3, 30.1, 25.9, 25.5; HRMS (ESI) m/z calculated for C₈H₁₆NO [M+H+H₂O]⁺: 142.1226; found [M+H+H₂O]⁺: 142.1229.

D-10 / I-46: (3-Isocyanopropane-1,1-diyl)dibenzene



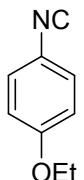
The product was obtained with procedure **A**, 0.2 mmol scale, 38.1 mg, 86% yield, solid; and with procedure **B**, 1.0 mmol, 164 mg, 74% yield; ¹H NMR (500 MHz, CDCl₃) δ 7.38 (t, J = 7.9 Hz, 4H), 7.35 – 7.26 (m, 6H), 4.22 (t, J = 8.0 Hz, 1H), 3.34 (t, J = 6.7 Hz, 2H), 2.51 – 2.42 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 156.5 (t, J = 5.2 Hz), 142.7, 128.6, 127.5, 126.6, 47.4, 39.8 (t, J = 6.4 Hz), 34.4; HRMS (ESI) m/z calculated for C₁₆H₁₆N [M+H]⁺: 222.1277; found [M+H]⁺: 222.1280.

D-11: 1-Isocyano-4-phenoxybenzene



The product was obtained with procedure **A**, 0.2 mmol scale, 31.2 mg, 80% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 7.41 – 7.36 (m, 2H), 7.33 (d, J = 8.9 Hz, 2H), 7.21-7.19 (m, 1H), 7.06 – 7.01 (m, 2H), 6.98-6.93 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 163.3, 158.2, 155.6, 130.0, 128.7, 127.9, 127.7, 124.5, 119.8, 118.5; HRMS (ESI) m/z calculated for C₁₃H₁₀NO [M+H]⁺: 196.0757; found [M+H]⁺: 196.0759.

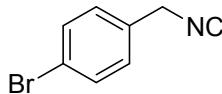
D-12 / I-34: 1-Ethoxy-4-isocyanobenzene⁴⁰



The product was obtained with procedure **A**, 0.2 mmol scale, 24.4 mg, 83% yield, liquid; and with procedure **B**, 1.0 mmol, 128 mg, 87% yield; (lit. yield = 64%)⁴⁰. ¹H NMR (500 MHz, CDCl₃) δ 7.29 (d, J = 8.9 Hz, 2H), 6.89-6.85 (m, 2H), 4.03 (q, J = 7.0 Hz, 2H), 1.42 (t, J = 7.0 Hz, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 162.4 (t,

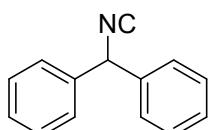
$J = 5.9$ Hz), 159.2, 130.0, 127.7, 114.9, 63.8, 14.6; HRMS (ESI) m/z calculated for C₉H₁₀NO [M+H]⁺: 148.0757; found [M+H]⁺: 148.0759.

E-1: 1-Bromo-4-(isocyanomethyl)benzene⁴¹



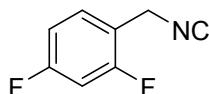
The product was obtained with procedure **A**, 0.2 mmol scale, 31.8 mg, 81% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 7.56 (d, $J = 8.4$ Hz, 2H), 7.26 (d, $J = 8.4$ Hz, 2H), 4.63 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 158.3 (t, $J = 5.0$ Hz), 132.1, 131.2, 128.3, 122.5, 45.0 (t, $J = 7.2$ Hz); HRMS (ESI) m/z calculated for C₇H₆Br [M+H-HCN]⁺: 168.9647; found [M+H-HCN]⁺: 168.9651.

E-2 / I-8: (Isocyanomethylene)dibenzene⁴²



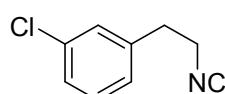
The product was obtained with procedure **A**, 0.2 mmol scale, 35.6 mg, 92% yield, solid; and with procedure **B**, 1.0 mmol, 162 mg, 84% yield; (lit. yield = 93%)⁴². ¹H NMR (500 MHz, CDCl₃) δ 7.41 – 7.31 (m, 10H), 5.91 (s, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 158.2 (t, $J = 4.3$ Hz), 137.4, 128.9, 128.3, 126.4, 61.8 (t, $J = 6.7$ Hz); HRMS (ESI) m/z calculated for C₁₃H₁₁ [M+H-HCN]⁺: 167.0855; found [M+H-HCN]⁺: 167.0857.

E-3: 2,4-Difluoro-1-(isocyanomethyl)benzene⁴¹



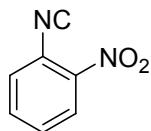
The product was obtained with procedure **A**, 0.2 mmol scale, 26.9 mg, 88% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 7.48 – 7.42 (m, 1H), 6.99 – 6.93 (m, 1H), 6.91 – 6.84 (m, 1H), 4.65 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 163.1 (dd, $J = 250.7, 11.8$ Hz), 159.9 (dd, $J = 251.0, 12.4$ Hz), 158.6 (t, $J = 5.1$ Hz), 129.7 (dd, $J = 9.9, 4.7$ Hz), 116.0, 111.9 (dd, $J = 21.7, 3.8$ Hz), 104.2 (t, $J = 25.3$ Hz), 39.3 (t, $J = 7.2$ Hz); HRMS (ESI) m/z calculated for C₇H₅F₂ [M+H-HCN]⁺: 127.0354; found [M+H-HCN]⁺: 127.0356.

E-4: 1-Chloro-3-(2-isocyanoethyl)benzene¹⁹



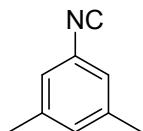
The product was obtained with procedure **A**, 0.2 mmol scale, 32.3 mg, 98% yield, liquid; (lit. yield = 82%)¹⁹. ¹H NMR (500 MHz, CDCl₃) δ 7.28 – 7.25 (m, 2H), 7.22 (s, 1H), 7.12 (d, $J = 6.2$ Hz, 1H), 3.61 (t, $J = 7.1$ Hz, 2H), 2.96 (t, $J = 7.1$ Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 156.9 (t, $J = 5.3$ Hz), 138.5, 134.5, 130.0, 128.7, 127.5, 126.9, 42.6 (t, $J = 7.2$ Hz), 35.1; HRMS (ESI) m/z calculated for C₉H₁₁NOCl [M+ H + H₂O]⁺: 184.0524; found [M+H+H₂O]⁺: 184.0527.

E-5 / I-32: 1-Isocyano-2-nitrobenzene⁴³



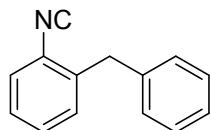
The product was obtained with procedure **A**, 0.2 mmol scale, 26.6 mg, 90% yield, solid; and with procedure **B**, 1.0 mmol, 117 mg, 79% yield; (lit. yield = 86%)⁴³. ¹H NMR (500 MHz, CDCl₃) δ 8.11 (d, *J* = 8.5 Hz, 1H), 7.73 (t, *J* = 7.7 Hz, 1H), 7.62 (t, *J* = 7.7 Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 173.7, 144.1, 134.3, 130.2, 129.8, 125.5; HRMS (ESI) m/z calculated for C₇H₅N₂O₂ [M+H]⁺: 149.0346; found [M+H]⁺: 149.0347.

E-6: 1-Isocyano-3,5-dimethylbenzene⁴⁴



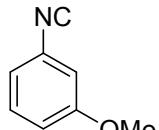
The product was obtained with procedure **A**, 0.2 mmol scale, 21.2 mg, 81% yield, liquid; (lit. yield = 76%)⁴⁴. ¹H NMR (500 MHz, CDCl₃) δ 7.01 (s, 1H), 6.99 (s, 2H), 2.31 (s, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 162.8 (t, *J* = 5.4 Hz), 139.2, 130.9, 126.2 (t, *J* = 13.2 Hz), 123.8, 20.8; HRMS (ESI) m/z calculated for C₉H₁₂NO [M+H+H₂O]⁺: 150.0913; found [M+H+H₂O]⁺: 150.0916.

E-7 / I-28: 1-Benzyl-2-isocyanobenzene



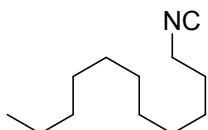
The product was obtained with procedure **A**, 0.2 mmol scale, 30.9 mg, 80% yield, liquid; and with procedure **B**, 1.0 mmol, 147 mg, 76% yield; ¹H NMR (500 MHz, CDCl₃) δ 7.43 – 7.33 (m, 4H), 7.33 – 7.23 (m, 5H), 4.18 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 166.5, 138.3, 137.5, 130.1, 129.3, 128.8, 128.4, 127.0, 126.7, 126.4, 125.9 (t, *J* = 12.5 Hz), 37.8; HRMS (ESI) m/z calculated for C₁₄H₁₂N [M+H]⁺: 194.09643; found [M+H]⁺: 194.0967.

E-8 / I-31: 1-Isocyano-3-methoxybenzene^{45, 46}



The product was obtained with procedure **A**, 0.2 mmol scale, 19.5 mg, 75% yield, liquid; and with procedure **B**, 1.0 mmol, 106 mg, 80% yield; (lit. yield = 42%)⁴⁵. ¹H NMR (500 MHz, CDCl₃) δ 7.25 (t, *J* = 8.1 Hz, 1H), 6.95 – 6.89 (m, 2H), 6.85 (s, 1H), 3.78 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) 163.6 (t, *J* = 5.5 Hz), 159.8, 130.0, 127.1 (t, *J* = 13.5 Hz), 118.4, 115.4, 111.6, 55.3; HRMS (ESI) m/z calculated for C₈H₈NO [M+H]⁺: 134.0600; found [M+H]⁺: 134.0603.

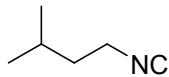
E-9 / I-39: 1-Isocyanoundecane



The product was obtained with procedure **A**, 0.2 mmol scale, 30.8 mg, 85% yield, liquid; and with procedure **B**, 1.0 mmol, 156 mg, 86% yield; ¹H NMR (500 MHz, CDCl₃) δ 3.34 (t, *J* = 6.8 Hz, 2H), 1.71 – 1.58 (m, 2H), 1.46 – 1.35 (m, 2H), 1.34 – 1.19 (m, 14H), 0.85 (t, *J* = 6.8 Hz, 3H); ¹³C NMR (126

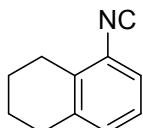
MHz, CDCl₃) δ 155.5, 41.4 (t, *J* = 6.3 Hz), 31.7, 29.4, 29.3, 29.2, 29.1, 28.9, 28.5, 26.1, 22.5, 13.9; HRMS (ESI) m/z calculated for C₁₂H₂₆NO [M+H+H₂O]⁺: 200.2009; found [M+H+H₂O]⁺: 200.2013.

E-10/ I-47: 1-Isocyano-3-methylbutane²³



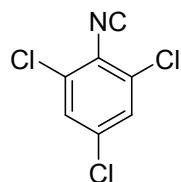
The product was obtained with procedure **A**, 0.2 mmol scale, 16.7 mg, 86% yield, liquid; and with procedure **B**, 1.0 mmol, 93 mg, 96% yield; (lit. yield = 72%). ¹H NMR (500 MHz, CDCl₃) δ 3.40 – 3.33 (m, 2H), 1.75 (h, *J* = 6.7, 1 H), 1.58 – 1.50 (m, 2H), 0.89 (d, *J* = 6.7 Hz, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 155.5 (t, *J* = 5.8 Hz), 39.6 (t, *J* = 6.4 Hz), 37.6, 25.0, 21.7; HRMS (ESI) m/z calculated for C₆H₁₄NO [M+H+H₂O]⁺: 116.107; found [M+H+H₂O]⁺: 116.1071.

E-11: 5-Isocyano-1,2,3,4-tetrahydronaphthalene³⁴



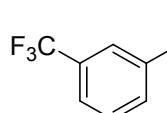
The product was obtained with procedure **A**, 0.2 mmol scale, 28.6 mg, 91% yield, solid; ¹H NMR (500 MHz, CDCl₃) δ 7.19 (dd, *J* = 6.7, 2.4 Hz, 1H), 7.16 – 7.10 (m, 2H), 2.84 (t, *J* = 6.5 Hz, 2H), 2.80 (t, *J* = 6.3 Hz, 2H), 1.88 (tdd, *J* = 8.1, 4.9, 2.4 Hz, 2H), 1.85 – 1.78 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 165.4, 139.1, 133.8, 130.0, 126.4 (t, *J* = 12.6 Hz), 125.7, 123.8, 29.3, 25.8, 22.4, 22.3; HRMS (ESI) m/z calculated for C₁₁H₁₂N [M+H]⁺: 158.0964; found [M+H]⁺: 158.0967.

E-12: 1,3,5-Trichloro-2-isocyanobenzene⁴⁷



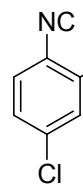
The product was obtained with procedure **A**, 0.2 mmol scale, 28.9 mg, 70% yield, solid; ¹H NMR (500 MHz, CDCl₃) δ 7.44 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 175.3, 135.6, 132.9, 128.4, 127.6; HRMS (ESI) m/z calculated for C₇H₅Cl₃NO [M+H+H₂O]⁺: 223.9431; found [M+H+H₂O]⁺: 223.9433.

F-1 / I-4: 1-(Isocyanomethyl)-3-(trifluoromethyl)benzene



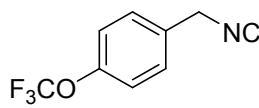
The product was obtained with procedure **A**, 0.2 mmol scale, 31.8 mg, 86% yield, liquid; and with procedure **B**, 1.0 mmol, 163 mg, 88% yield; ¹H NMR (500 MHz, CDCl₃) δ 7.64 – 7.59 (m, 2H), 7.58 – 7.52 (m, 2H), 4.71 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 158.8 (t, *J* = 5.1 Hz), 133.2, 131.3 (q, *J*=32.6), 129.9, 129.5, 125.3 (q, *J* = 3.7 Hz), 123.7 (q, *J* = 273.4 Hz), 123.4 (q, *J* = 3.7 Hz), 45.0 (t, *J* = 7.4 Hz); HRMS (ESI) m/z calculated for C₈H₆F₃ [M+H-HCN]⁺: 159.0416; found [M+H-HCN]⁺: 159.0419.

F-2 / I-9: 2,4-Dichloro-1-isocyanobenzene^{47,48}



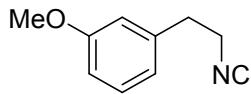
The product was obtained with procedure **A**, 0.2 mmol scale, 24.8 mg, 72% yield, solid; and with procedure **B**, 1.0 mmol, 138 mg, 81% yield; ¹H NMR (500 MHz, CDCl₃) δ 7.49 (d, *J* = 2.1 Hz, 1H), 7.38 (d, *J* = 8.6 Hz, 1H), 7.28 (dd, *J* = 8.6, 2.1 Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 170.5, 135.7, 131.7, 130.0, 128.5, 127.9, 124.0 (*t*, *J* = 4.3 Hz); HRMS (ESI) m/z calculated for C₇H₆Cl₂NO [M+H+H₂O]⁺: 189.9821; found [M+H+H₂O]⁺: 189.9824.

F-3 / I-12: 1-(Isocyanomethyl)-4-(trifluoromethoxy)benzene⁴⁹



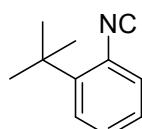
The product was obtained with procedure **A**, 0.2 mmol scale, 34.2 mg, 85% yield, liquid; and with procedure **B**, 1.0 mmol, 195 mg, 97% yield; (lit. yield = 80%)⁴⁹. ¹H NMR (500 MHz, CDCl₃) δ 7.38 (d, *J* = 8.5 Hz, 2H), 7.25 (d, *J* = 8.5 Hz, 2H), 4.64 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 158.3 (*t*, *J* = 5.1 Hz), 149.1, 130.9, 128.1, 121.4, 120.4 (*q*, *J* = 257.7 Hz), 44.7 (*t*, *J* = 7.4 Hz); HRMS (ESI) m/z calculated for C₈H₆F₃O [M+H-HCN]⁺: 175.0365; found [M+H-HCN]⁺: 175.0368.

F-4 / I-18: 1-(2-Isocyanoethyl)-3-methoxybenzene¹⁹



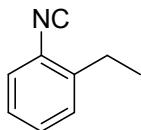
The product was obtained with procedure **A**, 0.2 mmol scale, 29.3 mg, 91% yield, liquid; and with procedure **B**, 1.0 mmol, 156 mg, 97% yield; (lit. yield = 94%)¹⁹. ¹H NMR (500 MHz, CDCl₃) δ 7.31 – 7.26 (m, 1H), 7.20 (dd, *J* = 7.4, 1.7 Hz, 1H), 6.94 (td, *J* = 7.4, 1.1 Hz, 1H), 6.89 (dd, *J* = 8.2, 1.1 Hz, 1H), 3.84 (s, 3H), 3.64 – 3.58 (m, 2H), 3.04–2.99 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 157.2, 155.5 (*t*, *J* = 5.3 Hz), 130.6, 128.4, 124.6, 120.3, 110.1, 55.0, 41.1 (*t*, *J* = 6.5 Hz), 30.9; HRMS (ESI) m/z calculated for C₁₀H₁₂NO [M+H]⁺: 162.0913; found [M+H]⁺: 162.0917.

F-5 / I-22: 1-(*Tert*-butyl)-2-isocyanobenzene⁵⁰



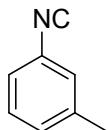
The product was obtained with procedure **A**, 0.2 mmol scale, 28.3 mg, 89% yield, liquid; and with procedure **B**, 1.0 mmol, 145 mg, 91% yield; (lit. yield = 50%)⁵⁰. ¹H NMR (500 MHz, CDCl₃) δ 7.42 (dd, *J* = 8.0, 1.5 Hz, 1H), 7.36 (d, *J* = 8.0 Hz, 1H), 7.32 (td, *J* = 7.7, 1.5 Hz, 1H), 7.21 (td, *J* = 7.5, 1.4 Hz, 1H), 1.50 (s, 9H); ¹³C NMR (126 MHz, CDCl₃) δ 169.1 (*t*, *J* = 5.5 Hz), 145.4, 129.9, 129.2, 126.7, 125.1, 125.0 (*t*, *J* = 12.0 Hz), 34.8, 29.0; HRMS (ESI) m/z calculated for C₁₁H₁₄N [M+H]⁺: 160.1121; found [M+H]⁺: 160.1123.

F-6 / I-26: 1-Ethyl-2-isocyanobenzene⁵¹



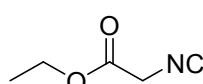
The product was obtained with procedure **A**, 0.2 mmol scale, 24.1 mg, 92% yield, liquid; and with procedure **B**, 1.0 mmol, 124 mg, 95% yield; ¹H NMR (500 MHz, CDCl₃) δ 7.35 – 7.30 (m, 2H), 7.28 (d, *J* = 8.1 Hz, 1H), 7.23 – 7.18 (m, 1H), 2.78 (q, *J* = 7.6 Hz, 2H), 1.27 (t, *J* = 7.6 Hz, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 165.7 (t, *J* = 5.8 Hz), 140.3, 129.3, 128.7, 126.5, 125.6 (t, *J* = 12.7 Hz), 25.2, 13.6; HRMS (ESI) m/z calculated for C₉H₁₀N [M+H]⁺: 132.0808; found [M+H]⁺: 132.0810.

F-7: 1-Isocyano-3-methylbenzene³⁰



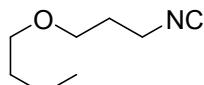
The product was obtained with procedure **A**, 0.2 mmol scale, 19.2 mg, 82% yield, liquid; (lit. yield = 93%)³⁰. ¹H NMR (500 MHz, CDCl₃) δ 7.27 – 7.24 (m, 1H), 7.22 – 7.15 (m, 3H), 2.36 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 163.3 (t, *J* = 5.6 Hz), 139.6, 130.1, 129.1, 126.8, 123.4, 21.1; HRMS (ESI) m/z calculated for C₈H₈N [M+H]⁺: 118.0651; found [M+H]⁺: 118.0653.

F-8: Ethyl 2-isocyanoacetate⁵²



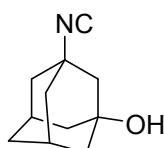
The product was obtained using procedure **A**, 0.2 mmol scale 21.2 mg, 94% yield, liquid; (lit. yield = 100%)⁵². ¹H NMR (500 MHz, CDCl₃) δ 4.28 (q, *J* = 7.1 Hz, 2H), 4.21 (s, 2H), 1.30 (t, *J* = 7.2 Hz, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 163.9, 161.1, 62.7, 43.5 (t, *J* = 8.6 Hz), 13.9; SFC-MS (ESI) m/z calculated for C₅H₈NO₂ [M+H]⁺: 114.05; found [M+H]⁺: 114.08

F-9 / I-40: 1-(3-Isocyanopropoxy)butane



The product was obtained with procedure **A**, 0.2 mmol scale, 24.6 mg, 87% yield, liquid; and with procedure **B**, 1.0 mmol, 120 mg, 85% yield; ¹H NMR (500 MHz, CDCl₃) δ 3.51 – 3.43 (m, 4H), 3.38 (t, *J* = 6.6 Hz, 2H), 1.90 – 1.82 (m, 2H), 1.53 – 1.46 (m, 2H), 1.36 – 1.27 (m, 2H), 0.87 (t, *J* = 7.4 Hz, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 155.8 (t, *J* = 5.7 Hz), 70.7, 65.9, 38.5 (t, *J* = 6.5 Hz), 31.5, 29.3, 19.1, 13.7; HRMS (ESI) m/z calculated for C₈H₁₆NO [M+H]⁺: 142.1226; found [M+H]⁺: 142.1228.

F-10 / I-50: (1s,3r,5R,7S)-3-Isocyanoadamantan-1-ol³²

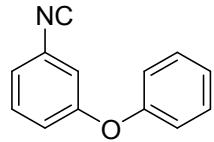


The product was obtained with procedure **A**, 0.2 mmol scale, 17.7 mg, 50% yield, solid; and with procedure **B**, 1.0 mmol, 106 mg, 60% yield; ¹H NMR (500 MHz, CDCl₃) δ 2.31 – 2.25 (m, 2H), 1.98 (s, 2H), 1.95 – 1.91 (m, 4H), 1.77 (brs, 1H), 1.69 – 1.65 (m, 4H), 1.58 – 1.49 (m, 2H); ¹³C NMR (126 MHz,

CDCl_3) δ 152.0 (t, $J = 4.8$ Hz), 68.1, 55.9 (t, $J = 6.0$ Hz), 50.4, 43.2, 42.1, 33.9, 29.9; HRMS (ESI) m/z calculated for $\text{C}_{11}\text{H}_{16}\text{NO} [\text{M}+\text{H}]^+$: 178.1226; found $[\text{M}+\text{H}]^+$: 178.1229.

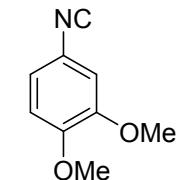
F-11: 1-Isocyano-3-phenoxybenzene¹³

The product was obtained with procedure **A**, 0.2 mmol scale, 28.9 mg, 74% yield liquid; (lit. yield = 85%)¹³. ^1H NMR (500 MHz, CDCl_3) δ 7.39 (t, $J = 8.1$ Hz, 2H), 7.33 (t, $J = 8.1$ Hz, 1H), 7.20 (t, $J = 7.5$ Hz, 1H), 7.09 (d, $J = 8.1$ Hz, 1H), 7.06 – 7.02 (m, 3H), 6.96 (s, 1H); ^{13}C NMR (126 MHz, CDCl_3) δ 164.4, 158.4, 155.6, 130.5, 130.1, 124.5, 120.7, 119.7, 119.2, 115.9; HRMS (ESI) m/z calculated for $\text{C}_{13}\text{H}_{10}\text{NO} [\text{M}+\text{H}]^+$: 196.0757; found $[\text{M}+\text{H}]^+$: 196.0761.



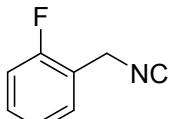
F-12: 4-Isocyano-1,2-dimethoxybenzene^{53, 54}

The product was obtained with procedure **A**, 0.2 mmol scale, 27.7 mg, 85% yield, solid; ^1H NMR (500 MHz, CDCl_3) δ 6.98 (dd, $J = 8.5, 2.3$ Hz, 1H), 6.86 (d, $J = 2.3$ Hz, 1H), 6.80 (d, $J = 8.5$ Hz, 1H), 3.89 (s, 3H), 3.88 (s, 3H); ^{13}C NMR (126 MHz, CDCl_3) δ 162.4, 149.8, 149.1, 130.1, 119.2, 110.8, 109.5, 56.1, 56.0; HRMS (ESI) m/z calculated for $\text{C}_9\text{H}_{10}\text{NO}_2 [\text{M}+\text{H}]^+$: 164.0706; found $[\text{M}+\text{H}]^+$: 164.0709.



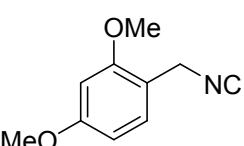
G-1 / I-5: 1-Fluoro-2-(isocyanomethyl)benzene⁴¹

The product was obtained with procedure **A**, 0.2 mmol scale, 19.2 mg, 71% yield, liquid; and with procedure **B**, 1.0 mmol, 127 mg, 94% yield; ^1H NMR (500 MHz, CDCl_3) δ 7.48 (t, $J = 7.6$ Hz, 1H), 7.38 – 7.32 (m, 1H), 7.22 (td, $J = 7.5, 1.2$ Hz, 1H), 7.12 – 7.05 (m, 1H), 4.68 (s, 2H); ^{13}C NMR (126 MHz, CDCl_3) δ 159.6 (d, $J = 248.0$ Hz), 158.2 (t, $J = 5.6$ Hz), 130.3 (d, $J = 8.0$ Hz), 128.5 (d, $J = 3.2$ Hz), 124.6 (d, $J = 3.8$ Hz), 119.7 (d, $J = 14.5$ Hz), 115.4 (d, $J = 20.6$ Hz), 39.7 (q, $J = 7.0$ Hz); HRMS (ESI) m/z calculated for $\text{C}_8\text{H}_9\text{NOF} [\text{M}+\text{H}+\text{H}_2\text{O}]^+$: 154.0663; found $[\text{M}+\text{H}+\text{H}_2\text{O}]^+$: 154.0665.



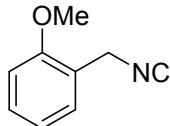
G-2 / I-10: 1-(Isocyanomethyl)-2,4-dimethoxybenzene⁵⁵

The product was obtained with procedure **A**, 0.2 mmol scale, 30.5 mg, 86% yield, solid; and with procedure **B**, 1.0 mmol, 150 mg, 85% yield; (lit. yield = 80%)⁵⁵. ^1H NMR (500 MHz, CDCl_3) δ 7.28 (d, $J = 8.4$ Hz, 1H), 6.51 (dd, $J = 8.4, 2.4$ Hz, 1H), 6.46 (d, $J = 2.4$ Hz, 1H), 4.54 (s, 2H), 3.83 (s, 3H), 3.82 (s, 3H); ^{13}C NMR (126 MHz, CDCl_3) δ 161.1, 157.3, 156.1 (t, $J = 5.3$



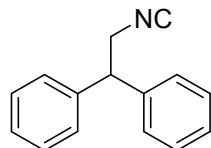
Hz), 128.6, 113.3, 104.1, 98.3, 55.3, 40.7 (t, J = 7.0 Hz); HRMS (ESI) m/z calculated for C₉H₁₁O₂ [M+H-HCN]⁺: 151.0754; found [M+H-HCN]⁺: 151.0755.

G-3: 1-(Isocyanomethyl)-2-methoxybenzene⁸



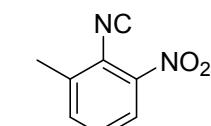
The product was obtained with procedure **A**, 0.2 mmol scale, 26.2 mg, 89% yield, liquid; (lit. yield = 79%)⁸. ¹H NMR (500 MHz, CDCl₃) δ 7.43 (d, J = 7.5 Hz, 1H), 7.34 (td, J = 7.9, 1.7 Hz, 1H), 7.02 (t, J = 7.5 Hz, 1H), 6.89 (d, J = 8.2 Hz, 1H), 4.64 (s, 2H), 3.85 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 156.9 (t, J = 5.5 Hz), 156.2, 129.6, 128.8, 127.6, 120.7, 110.2, 55.3, 41.1 (t, J = 7.3 Hz); HRMS (ESI) m/z calculated for C₈H₉O [M+H-HCN]⁺: 121.0648; found [M+H-HCN]⁺: 121.0648.

G-4 / I-19: (2-Isocyanoethane-1,1-diy) dibenzene²⁷



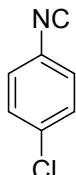
The product was obtained with procedure **A**, 0.2 mmol scale, 39.8 mg, 96% yield, liquid; and with procedure **B**, 1.0 mmol, 174 mg, 84% yield; (lit. yield = 93%)²⁷. ¹H NMR (500 MHz, CDCl₃) δ 7.44 – 7.37 (m, 4H), 7.36 – 7.28 (m, 6H), 4.40 (t, J = 7.6 Hz, 1H), 4.02 (d, J = 7.6 Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 157.3, 139.9, 128.7, 127.7, 127.2, 50.3, 46.0 (t, J = 6.5 Hz); HRMS (ESI) m/z calculated for C₁₅H₁₄N [M+H]⁺: 208.1121; found [M+H]⁺: 208.1124.

G-5: 2-Isocyano-1-methyl-3-nitrobenzene⁵⁶



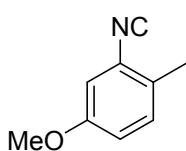
The product was obtained with procedure **A**, 0.2 mmol scale, 23.0 mg, 71% yield, solid; (lit. yield = 89% with phosgene)⁵⁶. ¹H NMR (500 MHz, CDCl₃) δ 8.21 (d, J = 2.3 Hz, 1H), 8.17 (dd, J = 8.5, 2.3 Hz, 1H), 7.50 (d, J = 8.5 Hz, 1H), 2.56 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 169.2, 146.2, 142.4, 131.4, 126.9 (t, J = 12.5 Hz), 123.9, 121.6, 18.9; HRMS (ESI) m/z calculated for C₈H₇N₂O₂ [M+H]⁺: 163.0502; found [M+H]⁺: 163.0507.

G-6 / I-27: 1-Chloro-4-isocyanobenzene⁵⁷



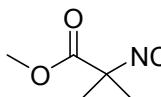
The product was obtained with procedure **A**, 0.2 mmol scale, 22.3 mg, 81% yield, solid; and with procedure **B**, 1.0 mmol, 111 mg, 81% yield; (lit. yield = 39%)⁵⁷. ¹H NMR (500 MHz, CDCl₃) δ 7.36 (d, J = 8.7 Hz, 2H), 7.30 (d, J = 8.7 Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 165.5, 135.2, 129.6, 127.5, 124.9 (t, J = 14.0 Hz); HRMS (ESI) m/z calculated for C₇H₅ClN [M+H]⁺: 138.0105; found [M+H]⁺: 138.0107.

G-7 / I-29: 2-Isocyano-4-methoxy-1-methylbenzene⁵⁸



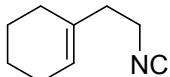
The product was obtained with procedure **A**, 0.2 mmol scale, 24.1 mg, 82% yield, liquid; and with procedure **B**, 1.0 mmol, 137 mg, 93% yield; (lit. yield = 94%). ¹H NMR (500 MHz, CDCl₃) δ 7.12 (d, *J* = 8.3 Hz, 1H), 6.85 – 6.78 (m, 2H), 3.75 (s, 3H), 2.31 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 165.2, 157.7, 130.9, 126.6 (*t*, *J* = 12.8 Hz), 126.5, 115.5, 111.2, 55.3, 17.4; HRMS (ESI) m/z calculated for C₉H₁₀NO [M+H]⁺: 148.0757; found [M+H]⁺: 148.0759.

G-8: Ethyl 2-isocyano-2-methylpropanoate⁵⁹



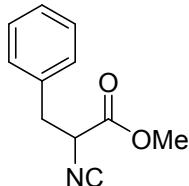
The product was obtained with procedure **A**, 0.2 mmol scale, 20.8 mg, 82% yield, liquid; (lit. yield = 62%)⁵⁹. ¹H NMR (500 MHz, CDCl₃) δ 3.81 (s, 3H), 1.65 (s, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 170.0, 157.8 (*t*, *J* = 4.1 Hz), 59.4 (*t*, *J* = 1.1 Hz), 53.4, 27.4; HRMS (ESI) m/z calculated for C₆H₁₀NO₂ [M+H]⁺: 128.0706; found [M+H]⁺: 128.0708.

G-9 / I-41: 1-(2-Isocyanoethyl)cyclohex-1-ene⁶⁰



The product was obtained with procedure **A**, 0.2 mmol scale, 22.7 mg, 84% yield, liquid; and with procedure **B**, 1.0 mmol, 123 mg, 91% yield; (lit. yield = 82%)⁶⁰. ¹H NMR (500 MHz, CDCl₃) δ 5.55 – 5.44 (m, 1H), 3.47 – 3.32 (m, 2H), 2.35 – 2.18 (m, 2H), 2.03 – 1.92 (m, 2H), 1.92 – 1.80 (m, 2H), 1.68 – 1.55 (m, 2H), 1.55 – 1.45 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 155.5 (*t*, *J* = 5.6 Hz), 132.2, 124.5, 40.0 (*t*, *J* = 6.5 Hz), 37.3, 27.6, 24.9, 22.4, 21.9; HRMS (ESI) m/z calculated for C₉H₁₄N [M+H]⁺: 136.1121; found [M+H]⁺: 136.1122.

G-10: Methyl 2-isocyano-3-phenylpropanoate⁶¹



The product was obtained with procedure **A**, 0.2 mmol scale, 41.5 mg, 91% yield, liquid; with procedure **C**, 100 mmol scale, 16.40 gm, 87% yield; (lit. yield = 93%)⁶¹. ¹H NMR (500 MHz, CDCl₃) δ 7.38 – 7.29 (m, 3H), 7.28 – 7.22 (m, 2H), 4.46 (dd, *J* = 8.4, 4.8 Hz, 1H), 3.80 (s, 3H), 3.26 (dd, *J* = 13.9, 4.8 Hz, 1H), 3.14 (dd, *J* = 13.9, 8.4 Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 166.5, 160.9, 134.3, 129.2, 128.8, 127.8, 58.0, 53.4, 38.9; SFCMS (ESI) m/z calculated for C₁₁H₁₂NO₂ [M+H]⁺: 190.08; found [M+H]⁺: 190.10

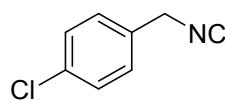
G-11: 1-Isocyano-4-(trifluoromethyl)benzene¹³

The product was obtained with procedure **A**, 0.2 mmol scale, 29.4 mg, 86% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 7.43 (d, *J* = 8.6 Hz, 2H), 7.25 (d, *J* = 8.6 Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 165.6, 149.2 (d, *J* = 1.9 Hz), 128.1, 125.0 (t, *J* = 14.0 Hz), 121.9, 120.2 (q, *J* = 258.9 Hz); SFC-MS (ESI) m/z calculated for C₈H₅F₃N [M+H]⁺: 172.12; found [M+H]⁺: 172.23

G-12: 2-Fluoro-4-isocyano-1-methylbenzene⁶²

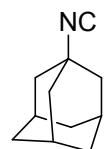
The product was obtained with procedure **A**, 0.2 mmol scale, 32.1 mg, 85% yield, solid; (lit. yield = 81%)⁶². ¹H NMR (500 MHz, CDCl₃) δ 7.20 (t, *J* = 8.0, 1H), 7.08 (d, *J* = 8.0 Hz, 1H), 7.04 (d, *J* = 8.5 Hz, 1H), 2.29 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 164.4 (t, *J* = 5.5 Hz), 160.6 (d, *J* = 247.3 Hz), 132.0 (d, *J* = 6.1 Hz), 128.1, 127.2 (d, *J* = 17.1 Hz), 122.0 (d, *J* = 4.0 Hz), 113.5 (d, *J* = 26.3 Hz), 14.5 (d, *J*=3.3); HRMS (ESI) m/z calculated for C₈H₇FN [M+H]⁺: 136.0557; found [M+H]⁺: 136.0559.

H-1 / I-6: 1-Chloro-4-(isocyanomethyl)benzene⁶³



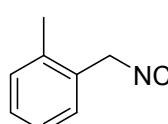
The product was obtained with procedure **A**, 0.2 mmol scale, 29.4 mg, 97% yield, liquid; and with procedure **B**, 1.0 mmol, 148 mg, 98% yield; (lit. yield = 75%)⁶³. ¹H NMR (500 MHz, CDCl₃) δ 7.51 (d, *J*= 8.5, 2H), 7.21 (d, *J*= 8.5, 2.3 Hz, 2H), 4.59 (s, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 158.2 (t, *J* = 5.0 Hz), 132.0, 131.2, 128.2, 122.3, 44.9 (t, *J* = 7.3 Hz); HRMS (ESI) m/z calculated for C₇H₆Cl [M+H-HCN]⁺: 125.0153; found [M+H-HCN]⁺: 125.0154.

H-2 / I-49: (3s,5s,7s)-1-Isocyanoadamantane⁶⁴



The product was obtained with procedure **A**, 0.2 mmol scale, 28.6 mg, 89% yield, solid, M.P. :189-190 °C; and with procedure **B**, 1.0 mmol, 150 mg, 93% yield; and with procedure **D**, 500.0 mmol, 78.10 gm, 97% yield; (lit. yield = 93%)⁶⁴. ¹H NMR (500 MHz, CDCl₃) δ 2.11 – 2.04 (m, 3H), 2.04 – 1.98 (m, 6H), 1.71 – 1.61 (m, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 151.5 (t, *J* = 5.1 Hz), 54.1 (t, *J* = 5.7 Hz), 43.5, 35.4, 28.5; HRMS (ESI) m/z calculated for C₁₀H₁₅ [M+H-HCN]⁺: 135.1168; found [M+H-HCN]⁺: 135.1169.

H-3 / I-13: 1-(Isocyanomethyl)-2-methylbenzene²⁶



The product was obtained with procedure **A**, 0.2 mmol scale, 22.8 mg, 87% yield, liquid; and with procedure **B**, 1.0 mmol, 96 mg, 73% yield; (lit. yield = 66%)²⁶. ¹H NMR (500 MHz, CDCl₃) δ 7.40 (dd, *J* = 7.0, 2.0 Hz, 1H), 7.32 –

7.26 (m, 2H), 7.23 (dd, $J = 7.0$, 2.0 Hz, 1H), 4.58 (s, 2H), 2.34 (s, 3H); ^{13}C NMR (126 MHz, CDCl_3) δ 157.5 (t, $J = 5.1$ Hz), 135.4, 130.5, 130.4, 128.6, 127.3, 126.4, 43.9 (t, $J = 7.0$ Hz), 18.6; HRMS (ESI) m/z calculated for C_8H_9 $[\text{M}+\text{H}-\text{HCN}]^+$: 105.0699 ; found $[\text{M}+\text{H}-\text{HCN}]^+$: 105.0698.

H-4 / I-20: 1-(2-Isocyanoethyl)-4-methoxybenzene⁶⁵

The product was obtained with procedure **A**, 0.2 mmol scale, 27.1 mg, 84% yield, liquid; and with procedure **B**, 1.0 mmol, 129 mg, 80% yield; (lit. yield = 93%)⁶⁵. ^1H NMR (500 MHz, CDCl_3) δ 7.18 (d, $J = 8.6$ Hz, 2H), 6.91 (d, $J = 8.6$ Hz, 2H), 3.82 (s, 3H), 3.58 (t, $J = 7.1$ Hz, 2H), 2.93 (t, $J = 7.1$ Hz, 2H); ^{13}C NMR (126 MHz, CDCl_3) δ 158.6, 156.2 (t, $J = 5.7$ Hz), 129.5, 128.5, 113.9, 55.1, 43.1 (t, $J = 6.4$ Hz), 34.6; HRMS (ESI) m/z calculated for $\text{C}_{10}\text{H}_{12}\text{NO}$ $[\text{M}+\text{H}]^+$: 162.0913; found $[\text{M}+\text{H}]^+$: 162.0915.

H-5 / I-23: 1-Fluoro-4-isocyanobenzene⁴⁴

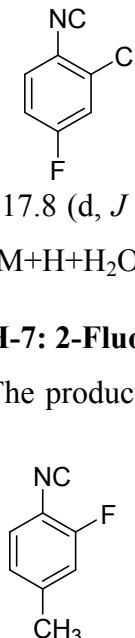
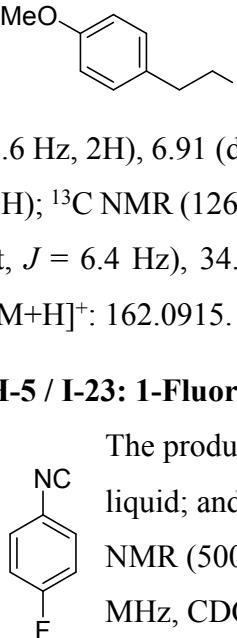
The product was obtained with procedure **A**, 0.2 mmol scale, 17.7 mg, 73% yield, liquid; and with procedure **B**, 1.0 mmol, 104 mg, 86% yield; (lit. yield = 49%)⁴⁴. ^1H NMR (500 MHz, CDCl_3) δ 7.39 – 7.33 (m, 2H), 7.10 – 7.03 (m, 2H); ^{13}C NMR (126 MHz, CDCl_3) δ 164.3 (t, $J = 6.4$ Hz), 162.2(d, $J = 251.7$ Hz), 128.2 (d, $J = 9.0$ Hz), 122.7 (t, $J = 13.7$ Hz), 116.5 (d, $J = 23.5$ Hz); HRMS (ESI) m/z calculated for $\text{C}_7\text{H}_5\text{FN}$ $[\text{M}+\text{H}]^+$: 122.0401; found $[\text{M}+\text{H}]^+$: 122.0402.

H-6: 2-Chloro-4-fluoro-1-isocyanobenzene

The product was obtained with procedure **A**, 0.2 mmol scale, 22.2 mg, 71% yield, solid; ^1H NMR (500 MHz, CDCl_3) δ 7.45 (dd, $J = 8.9$, 5.3 Hz, 1H), 7.24 (dd, $J = 8.0$, 2.7 Hz, 1H), 7.06 – 7.01 (m, 1H); ^{13}C NMR (126 MHz, CDCl_3) δ 169.3, 161.9 (d, $J = 255.3$ Hz), 158.7, 132.3 (d, $J = 11.1$ Hz), 129.2 (d, $J = 9.6$ Hz), 117.8 (d, $J = 26.3$ Hz), 115.1 (d, $J = 23.0$ Hz); HRMS (ESI) m/z calculated for $\text{C}_7\text{H}_6\text{ClFNO}$ $[\text{M}+\text{H}+\text{H}_2\text{O}]^+$: 174.0116; found $[\text{M}+\text{H}+\text{H}_2\text{O}]^+$: 174.0119.

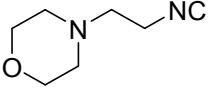
H-7: 2-Fluoro-1-isocyno-4-methylbenzene

The product was obtained with procedure **A**, 0.2 mmol scale, 19.7 mg, 73% yield, solid; ^1H NMR (500 MHz, CDCl_3) δ 7.19 (t, $J = 8.0$ Hz, 1H), 7.06 (d, $J = 8.2$ Hz, 1H), 7.01 (d, $J = 8.2$ Hz, 1H), 2.27 (s, 3H); ^{13}C NMR (126 MHz, CDCl_3) δ 164.4, 160.4 (d, $J = 247.8$ Hz), 131.9 (d, $J = 6.0$ Hz), 127.1 (d, $J = 17.2$ Hz), 124.9 (t, $J = 12.4$ Hz), 18.6.

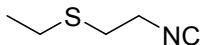


121.9 (d, $J = 3.9$ Hz), 113.3 (d, $J = 26.4$ Hz), 14.3 (d, $J = 3.2$ Hz); HRMS (ESI) m/z calculated for C_8H_7FN [M+H]⁺: 136.0557; found [M+H]⁺: 136.0560.

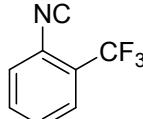
H-8 / I-59: 4-(2-Isocyanoethyl)morpholine⁶⁶

 The product was obtained with procedure **B**, 1 mmol scale, 79.8 mg, 57% yield, liquid; (lit. yield = 74%)⁶⁶. ¹H NMR (500 MHz, CDCl₃) δ 3.68 (dt, $J = 5.3, 2.0$ Hz, 4H), 3.48 (td, $J = 6.5, 2.0$ Hz, 2H), 2.68 – 2.62 (m, 2H), 2.51 – 2.45 (m, 4H); ¹³C NMR (126 MHz, CDCl₃) δ 156.7 (t, $J = 5.6$ Hz), 66.5, 56.8, 53.1, 39.1 (d, $J = 6.9$ Hz); HRMS (ESI) m/z calculated for $C_7H_{13}N_2O$ [M+H]⁺: 141.1022; found [M+H]⁺: 141.1023

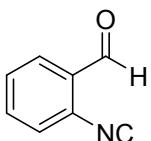
H-9 / I-42: Ethyl(2-isocyanoethyl)sulfane

 The product was obtained with procedure A, 0.2 mmol scale, 21.2 mg, 92% yield, liquid; and with procedure **B**, 1.0 mmol, 90 mg, 78% yield; ¹H NMR (500 MHz, CDCl₃) δ 3.59 – 3.48 (m, 2H), 2.83 – 2.72 (m, 2H), 2.61 (q, $J = 7.4$ Hz, 2H), 1.23 (t, $J = 7.4$ Hz, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 156.9 (t, $J = 5.3$ Hz), 41.7 (t, $J = 6.7$ Hz), 30.5, 25.9, 14.5; HRMS (ESI) m/z calculated for C_4H_9S [M+H-HCN]⁺: 89.0419; found [M+H-HCN]⁺: 89.0418.

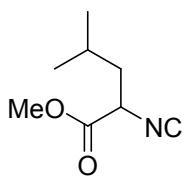
H-12: 1-Isocyano-2-(trifluoromethyl)benzene⁶⁷

 The product was obtained with procedure A, 0.2 mmol scale, 23.9 mg, 70% yield, liquid; (lit. yield = 89%)⁶⁷. ¹H NMR (500 MHz, CDCl₃) δ 7.73 (d, $J = 8.0$ Hz, 1H), 7.62 (t, $J = 8.0$ Hz, 1H), 7.57 – 7.51 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 171.3, 132.9, 129.4, 128.8, 128.1, 126.8 (q, $J = 4.7$ Hz), 122.2 (q, $J = 273.2$ Hz); HRMS (ESI) m/z calculated for $C_8H_7F_3NO$ [M+H+H₂O]⁺: 190.0474; found [M+H+H₂O]⁺: 190.0477.

I-51: 2-Isocyanobenzaldehyde⁶⁸

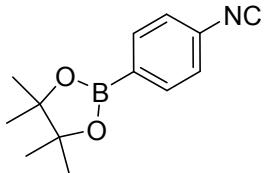
 The product was obtained with procedure **B**, 1.0 mmol scale 111.4 mg, 85% yield, liquid; (lit. yield = 55%)⁶⁸ ¹H NMR (500 MHz, CDCl₃) δ 10.42 (s, 1H), 7.95 (dd, $J = 7.8, 1.6$ Hz, 1H), 7.68 (dd, $J = 7.8, 1.6$ Hz, 1H), 7.57 (d, $J = 7.8$ Hz, 1H), 7.51 (d, $J = 7.8$ Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 187.7, 170.7, 134.9, 129.9, 129.9, 128.7, 127.9; HRMS (ESI) m/z calculated for C_8H_6NO [M+H]⁺: 132.0444; found [M+H]⁺: 132.0445.

I-52: Methyl 2-isocyano-4-methylpentanoate⁶¹



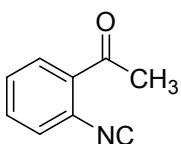
The product was obtained a procedure **B**, 1.0 mmol scale 151.9 mg, 98% yield, liquid; (lit. yield = 93%)⁶¹. ¹H NMR (500 MHz, CDCl₃) δ 4.27 (dd, *J* = 9.9, 4.6 Hz, 1H), 3.80 (d, *J* = 1.3 Hz, 3H), 1.94 – 1.79 (m, 2H), 1.73 – 1.62 (m, 1H), 0.97 (d, *J* = 6.6 Hz, 3H), 0.95 (d, *J* = 6.7 Hz, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 167.6, 160.0, 55.0 (t, *J* = 7.7 Hz), 53.2, 41.2, 24.7, 22.5, 20.8; SFC-MS (ESI) m/z calculated for C₈H₁₄NO₂ [M+H]⁺: 156.10; found [M+H-HCN]⁺: 156.12.

I-53: 2-(4-Isocyanophenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane⁶⁹



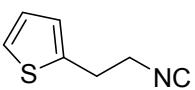
The product was obtained a procedure **B**, 1.0 mmol scale 219.8 mg, 96% yield, semisolid; (lit. yield = 93%)⁶⁹. ¹H NMR (500 MHz, CDCl₃) δ 7.85 – 7.77 (m, 2H), 7.44 (dt, *J* = 8.0, 1.8 Hz, 1H), 7.39 (t, *J* = 7.7 Hz, 1H), 1.34 (s, 12H); ¹³C NMR (126 MHz, CDCl₃) δ 163.8, 135.2, 132.1, 128.6, 128.5, 126.1 (t, *J* = 11.0 Hz), 84.2, 24.6; HRMS (ESI) m/z calculated for C₁₃H₁₇BNO₂ [M+H]⁺: 230.1347; found [M+H]⁺: 230.1348.

I-54: 1-(2-Isocyanophenyl)ethan-1-one⁷⁰



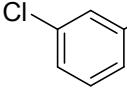
The product was obtained a procedure **B**, 1.0 mmol scale 127.6mg, 88% yield, semisolid; (lit. yield = 88%)⁷⁰. ¹H NMR (500 MHz, CDCl₃) δ 7.77 (dd, *J* = 7.7, 1.4 Hz, 1H), 7.55 (td, *J* = 7.6, 1.6 Hz, 1H), 7.51 – 7.45 (m, 2H), 2.70 (s, 3H); ¹³C NMR (126 MHz, CDCl₃) δ 197.0, 170.1, 132.6, 129.5, 129.5, 128.9, 29.7; HRMS (ESI) m/z calculated for C₉H₇NO [M+H]⁺: 146.0600; found [M+H]⁺: 146.0602.

I-55: 2-(2-Isocyanoethyl)thiophene⁶²



The product was obtained a procedure **B**, 1.0 mmol scale 128.8 mg, 94% yield, liquid; (lit. yield = 71%)⁶². ¹H NMR (500 MHz, CDCl₃) δ 7.21 (dd, *J* = 5.1, 1.2 Hz, 1H), 6.98 (dd, *J* = 5.1, 3.5 Hz, 1H), 6.95 – 6.92 (m, 1H), 3.64 (tt, *J* = 7.0, 1.9 Hz, 2H), 3.21 (td, *J* = 7.0, 2.0 Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 157.0 (t, *J* = 5.5 Hz), 138.3, 127.1, 126.1, 124.5, 43.0 (t, *J* = 6.7 Hz), 29.9; HRMS (ESI) m/z calculated for C₇H₈NS [M+H]⁺: 138.0372; found [M+H]⁺: 138.0373.

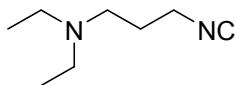
I-56: 1-Chloro-3-(isocyanomethyl)benzene¹²



The product was obtained using procedure **B**, 1.0 mmol scale 137.4 mg, 91% yield, liquid; (lit. yield = 92%)¹². ¹H NMR (500 MHz, CDCl₃) δ 7.37 – 7.32 (m, 3H), 7.25 – 7.22 (m, 1H), 4.63 (s, 2H); ¹³C NMR (126

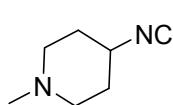
MHz, CDCl₃) δ 158.6 (t, *J* = 5.0 Hz), 134.9, 134.1, 130.3, 128.7, 126.8, 124.7, 44.9 0 (t, *J* = 7.4 Hz); SFC-MS (ESI) m/z calculated for C₈H₇ClN [M+H]⁺: 152.02; found [M+H]⁺: 152.03.

I-57: *N,N*-Diethyl-3-isocyanopropan-1-amine²³



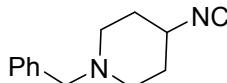
The product was obtained a procedure **B**, 1.0 mmol scale 64.4 mg, 46% yield, liquid; (lit. yield = 72%)²³. ¹H NMR (500 MHz, CDCl₃) δ 3.47 – 3.39 (m, 2H), 2.54 – 2.43 (m, 6H), 1.82 – 1.71 (m, 2H), 1.00 (t, *J* = 7.2 Hz, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 155.6 (t, *J* = 5.8 Hz), 49.0, 46.9, 39.5 (t, *J* = 6.4 Hz), 27.1, 11.7; HRMS (ESI) m/z calculated for C₈H₁₇N₂ [M+H]⁺: 141.1386; found [M+H]⁺: 141.1385.

I-60: 4-Isocyano-1-methylpiperidine



The product was obtained a procedure **B**, 1.0 mmol scale 34.7 mg, 28% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 3.81 – 3.54 (m, 1H), 2.69 – 2.50 (m, 2H), 2.44 – 2.26 (m, 5H), 2.04 – 1.92 (m, 2H), 1.92 – 1.81 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 155.4, 51.6, 48.9, 46.1, 31.6; HRMS (ESI) m/z calculated for C₇H₁₃N₂ [M+H]⁺: 125.1073; found [M+H]⁺: 125.1072.

I-61: 1-Benzyl-4-isocyanopiperidine



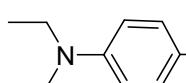
The product was obtained a procedure **B**, 0.1.0 mmol scale 192.0 mg, 96% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 7.37 – 7.23 (m, 5H), 3.79 – 3.59 (m, 1H), 3.51 (s, 2H), 2.74 – 2.56 (m, 2H), 2.50 – 2.18 (m, 2H), 2.05 – 1.91 (m, 2H), 1.91 – 1.80 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 155.1, 137.9, 129.0, 128.3, 127.2, 62.9, 49.6, 31.8; HRMS (ESI) m/z calculated for C₁₃H₁₇N₂ [M+H]⁺: 201.1386; found [M+H]⁺: 201.1384.

I-62: 3-Isocyano-N,N,2,2-tetramethylpropan-1-amine



The product was obtained a procedure **B**, 1.0 mmol scale 79.8 mg, 57% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 3.26 (t, *J* = 1.6 Hz, 2H), 2.28 (s, 6H), 2.17 (s, 2H), 0.93 (s, 6H); ¹³C NMR (126 MHz, CDCl₃) δ 156.0 (t, *J* = 5.9 Hz), 66.4, 50.2 (t, *J* = 6.2 Hz), 48.5, 36.3, 23.3; HRMS (ESI) m/z calculated for C₈H₁₇N₂ [M+H]⁺: 141.1386; found [M+H]⁺: 141.1386.

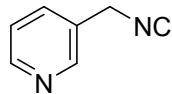
I-63: *N,N*-Diethyl-4-isocyanoaniline⁶⁷



The product was obtained a procedure **B**, 1.0 mmol scale 132.3 mg, 76% yield, liquid; (lit. yield = 90%)⁶⁷. ¹H NMR (500 MHz, CDCl₃) δ 7.17 (d, *J* = 9.0 Hz, 2H), 6.53 (d, *J* = 9.0 Hz, 2H), 3.35 (q, *J* = 7.1 Hz,

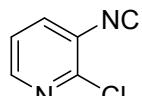
4H), 1.16 (t, J = 7.1 Hz, 6H); ^{13}C NMR (126 MHz, CDCl_3) δ 160.7 (t, J = 5.8 Hz), 147.7, 127.4, 113.8 (t, J = 13.8 Hz), 110.9, 44.3, 12.2; HRMS (ESI) m/z calculated for $\text{C}_{11}\text{H}_{15}\text{N}_2$ [M+H] $^+$: 175.1230; found [M+H] $^+$: 175.1231.

I-64: 3-(Isocyanomethyl)pyridine²³



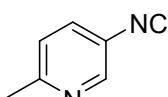
The product was obtained a procedure **B**, 1.0 mmol scale 70.8 mg, 60% yield, liquid; (lit. yield = 72%)²³. ^1H NMR (500 MHz, CDCl_3) δ 8.61 (dd, J = 4.9, 1.6 Hz, 1H), 8.59 (d, J = 2.4 Hz, 1H), 7.75 – 7.71 (m, 1H), 7.36 (dd, J = 7.9, 4.9 Hz, 1H), 4.67 (s, 2H); ^{13}C NMR (126 MHz, CDCl_3) δ 159.2 (t, J = 5.2), 150.0, 148.1, 134.3, 123.8, 43.2 (t, J = 7.5 Hz); HRMS (ESI) m/z calculated for $\text{C}_7\text{H}_7\text{N}_2$ [M+H] $^+$: 119.0604; found [M+H] $^+$: 119.0603.

I-66: 2-Chloro-3-isocyanopyridine



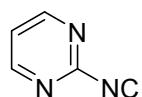
The product was obtained a procedure **B**, 1.0 mmol scale 126.0 mg, 92% yield, liquid; ^1H NMR (500 MHz, CDCl_3) δ 8.44 (dd, J = 4.8, 1.8 Hz, 1H), 7.78 (dd, J = 7.9, 1.8 Hz, 1H), 7.34 (dd, J = 7.9, 4.8 Hz, 1H); ^{13}C NMR (126 MHz, CDCl_3) δ 173.0, 159.1, 149.4, 147.6, 136.0, 122.7; HRMS (ESI) m/z calculated for $\text{C}_6\text{H}_4\text{ClN}_2$ [M+H] $^+$: 139.0058; found [M+H] $^+$: 139.0060.

I-67: 5-Isocyano-2-methylpyridine



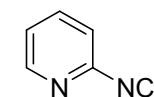
The product was obtained a procedure **B**, 1.0 mmol scale 55.5 mg, 47% yield, liquid; ^1H NMR (500 MHz, CDCl_3) δ 8.56 (d, J = 2.4 Hz, 1H), 7.57 (dd, J = 8.3, 2.4 Hz, 1H), 7.21 (d, J = 8.3 Hz, 1H), 2.59 (s, 3H); ^{13}C NMR (126 MHz, CDCl_3) δ 168.0, 159.5, 146.7, 133.5, 123.4, 24.4; SFC-MS (ESI) m/z calculated for $\text{C}_7\text{H}_9\text{N}_2\text{O}$ [M+H+H₂O] $^+$: 137.07; found [M+H+H₂O] $^+$: 137.08.

I-68: 2-Isocyanopyrimidine



The product was obtained a procedure **B**, 1.0 mmol scale 42.0 mg, 40% yield, solid; ^1H NMR (500 MHz, CDCl_3) δ 8.80 (d, J = 4.9 Hz, 2H), 7.48 (t, J = 4.9 Hz, 1H); ^{13}C NMR (126 MHz, CDCl_3) δ 162.9, 159.2, 158.3, 121.8; SFC-MS (ESI) m/z calculated for $\text{C}_5\text{H}_6\text{N}_3\text{O}$ [M+H+H₂O] $^+$: 124.05; found [M+H+H₂O] $^+$: 124.07.

I-69: 2-Isocyanopyridine⁷¹



The product was obtained a procedure **B**, 1.0 mmol scale 31.2 mg, 30% yield, liquid; (lit. yield = 50%)⁷¹. ^1H NMR (500 MHz, CDCl_3) δ 8.5 (dd, J = 4.9, 1.1 Hz, 1H), 7.8 (td, J = 7.8, 1.9 Hz, 1H), 7.4 (ddd, J = 7.8, 4.9, 1.1 Hz, 1H), 7.4 (dt, J = 7.8, 1.0 Hz, 1H); ^{13}C NMR (126 MHz, CDCl_3) δ 163.8, 149.8, 140.4 (t, J = 17.2 Hz),

138.7, 124.7, 121.4; HRMS (ESI) m/z calculated for C₆H₇N₂O [M+H+H₂O]⁺: 123.06; found [M+H+H₂O]⁺: 123.12.

I-72: Methyl 3-(1*H*-indol-3-yl)-2-isocyanopropanoate⁷²

The product was obtained a procedure **B**, 1.0 mmol scale 214.3mg, 94% yield, solid; (lit. yield = 69%)⁷². ¹H NMR (500 MHz, CDCl₃) δ 8.20 (s, 1H), 7.58 (d, *J* = 7.8 Hz, 1H), 7.39 (d, *J* = 8.0 Hz, 1H), 7.25 – 7.20 (m, 2H), 7.16 (d, *J* = 7.6 Hz, 1H), 4.55 (dd, *J* = 7.9, 4.7 Hz, 1H), 3.76 (s, 3H), 3.48 (dd, *J* = 14.7, 4.7 Hz, 1H), 3.36 (dd, *J* = 14.7, 7.9 Hz, 1H); ¹³C NMR (126 MHz, CDCl₃) δ 167.0, 160.0, 136.0, 126.6, 123.7, 122.3, 119.7, 118.0, 111.4, 108.4, 57.4, 53.3, 29.4; HRMS (ESI) m/z calculated for C₁₃H₁₃N₂O₂ [M+H]⁺: 229.0972; found [M+H]⁺: 229.0971.

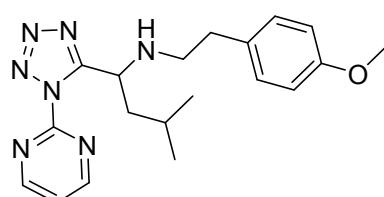
I-73: 3-(2-Isocyanoethyl)-1*H*-indole⁷³

The product was obtained a procedure **B**, 1.0 mmol scale 142.8 mg, 84% yield, solid; (lit. yield = 92%)⁷³. ¹H NMR (500 MHz, CDCl₃) δ 8.10 (s, 1H), 7.54 (d, *J* = 7.9 Hz, 1H), 7.36 (d, *J* = 8.2 Hz, 1H), 7.24 – 7.19 (m, 1H), 7.17 – 7.12 (m, 1H), 7.10 (d, *J* = 2.4 Hz, 1H), 3.63 (td, *J* = 7.1, 2.0 Hz, 2H), 3.14 (td, *J* = 7.1, 2.0 Hz, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 155.6 (d, *J* = 4.5 Hz), 136.1, 126.6, 122.6, 122.2, 119.5, 118.1, 111.4, 110.8, 42.3 (d, *J* = 6.4 Hz), 25.7; HRMS (ESI) m/z calculated for C₁₁H₁₁N₂ [M+H]⁺: 171.0917; found [M+H]⁺: 171.0916.

I-74: 2-(2-Isocyanoethyl)pyridine

The product was obtained a procedure **B**, 1.0 mmol scale 89.8 mg, 68% yield, liquid; ¹H NMR (500 MHz, CDCl₃) δ 8.51 (d, *J* = 4.2 Hz, 1H), 7.64 – 7.56 (m, 1H), 7.22 – 7.11 (m, 2H), 3.79 (td, *J* = 6.8, 1.9 Hz, 2H), 3.13 – 3.03 (m, 2H); ¹³C NMR (126 MHz, CDCl₃) δ 156.1 (t, *J* = 5.6 Hz), 149.4, 136.6, 123.5, 122.1, 40.8 (td, *J* = 6.7 Hz), 37.3; HRMS (ESI) m/z calculated for C₈H₉N₂ [M+H]⁺: 133.0760; found [M+H]⁺: 133.0761.

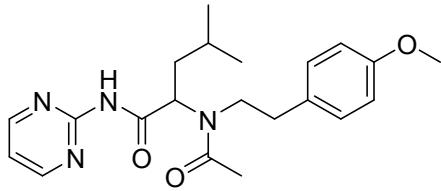
UT-1: *N*-(4-Methoxyphenethyl)-3-methyl-1-(1-(pyrimidin-2-yl)-1*H*-tetrazol-5-yl)butan-1-amine.



The product was obtained with procedure **E**, 1.0 mmol scale, 146.7 mg, 40% yield, solid; ¹H NMR (500 MHz, CDCl₃) δ 8.84 (d, *J* = 4.8 Hz, 2H), 7.46 (t, *J* = 4.9 Hz, 1H), 6.96 (d, *J* = 8.7 Hz, 2H), 6.68 (d, *J* = 8.7 Hz, 2H), 4.81 (t, *J* = 6.9 Hz, 1H),

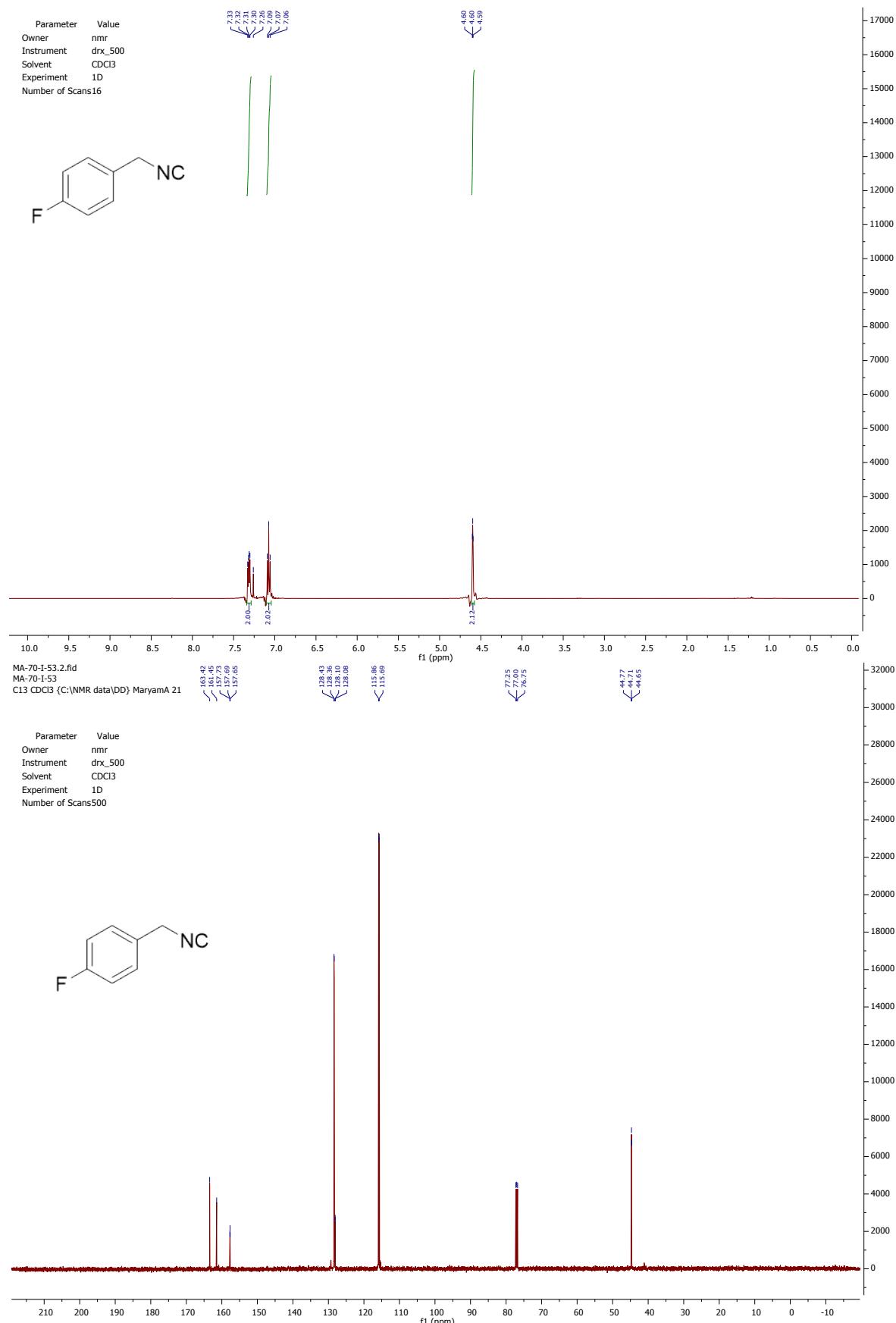
3.73 (s, 3H), 2.79 – 2.72 (m, 1H), 2.68 – 2.58 (m, 3H), 2.24 – 1.97 (m, 1H), 1.80 – 1.72 (m, 3H), 0.92 – 0.86 (m, 6H); ^{13}C NMR (126 MHz, CDCl_3) δ 159.2, 158.7, 157.8, 154.0, 131.7, 129.4, 121.1, 113.7, 55.2, 52.3, 47.8, 43.2, 35.3, 24.8, 22.8, 22.2; SFC-MS (ESI) m/z calculated for $\text{C}_{19}\text{H}_{26}\text{N}_7\text{O} [\text{M}+\text{H}]^+$: 368.46; found $[\text{M}+\text{H}]^+$: 368.45.

U-1: 2-(*N*-(4-Methoxyphenethyl)acetamido)-4-methyl-*N*-(pyrimidin-2-yl)pentanamide.

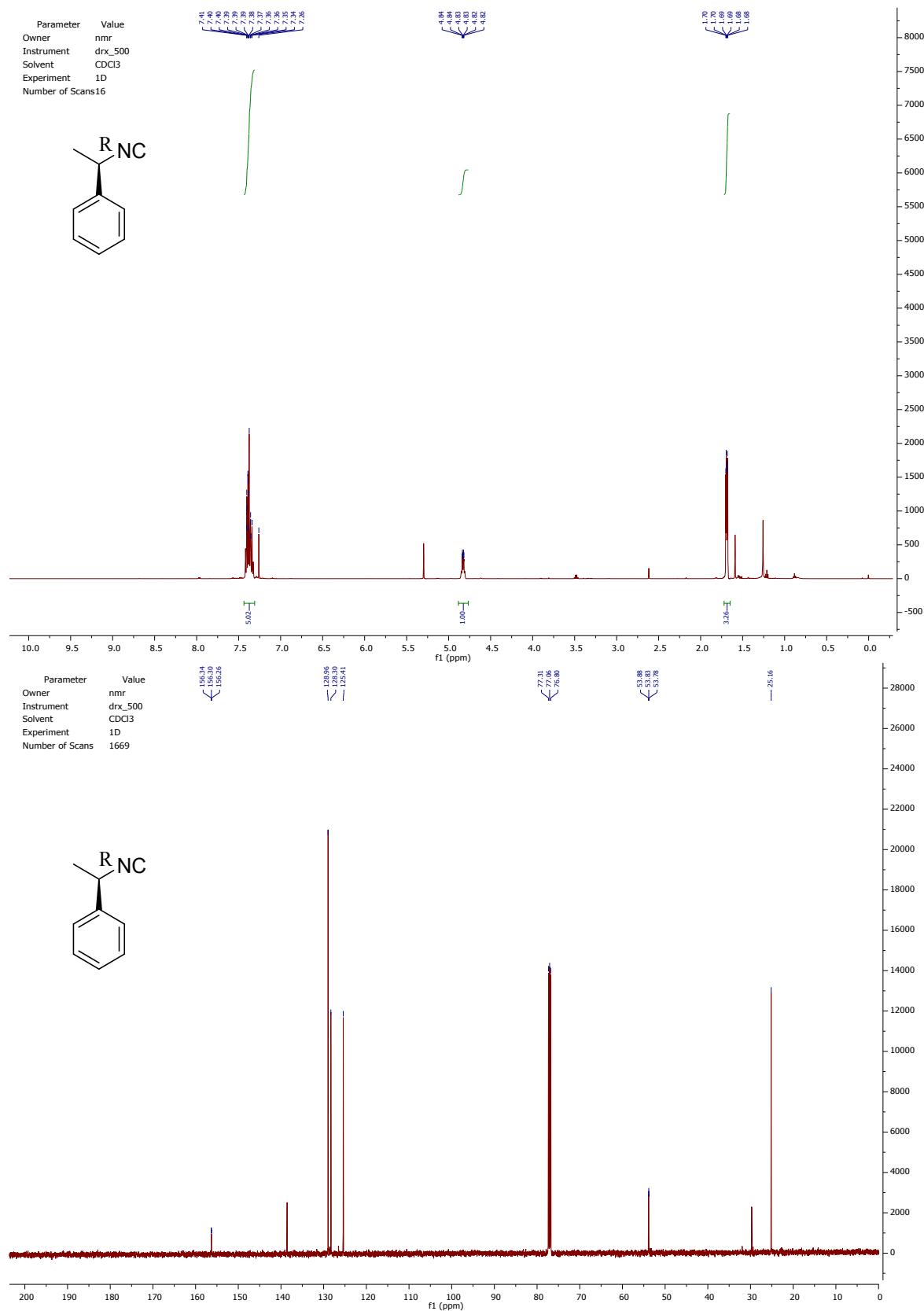


The product was obtained with procedure **F**, 1.0 mmol scale, 115.0 mg, 30% yield, solid; ^1H NMR (500 MHz, CDCl_3 +1drop Of CH_3OD) δ 9.69 (s, 1H), 8.60 (d, J =4.9 Hz, 2H), 7.06 (d, J =8.7 Hz, 2H), 6.99 (t, J =4.9 Hz, 1H), 6.76 (d, J =8.7 Hz, 2H), 5.07 (t, J =7.7 Hz, 1H), 3.74 (s, 3H), 3.54 – 3.47 (m, 2H), 2.90 – 2.82 (m, 1H), 2.78 – 2.69 (m, 1H), 2.13 (s, 3H), 2.05 – 1.97 (m, 1H), 1.76 – 1.68 (m, 1H), 1.62 – 1.54 (m, 1H), 0.96 (d, J =6.7 Hz, 3H), 0.94 (d, J =6.7 Hz, 3H); ^{13}C NMR (126 MHz, CDCl_3) δ 173.0, 169.4, 158.3, 157.5, 129.8, 129.6, 116.7, 114.0, 114.0, 55.2, 50.7, 48.4, 36.6, 35.0, 24.9, 22.6, 22.5, 21.9; HRMS (ESI) m/z calculated for $\text{C}_{21}\text{H}_{29}\text{N}_4\text{O}_3 [\text{M}+\text{H}]^+$: 385.2234; found $[\text{M}+\text{H}]^+$: 385.2238.

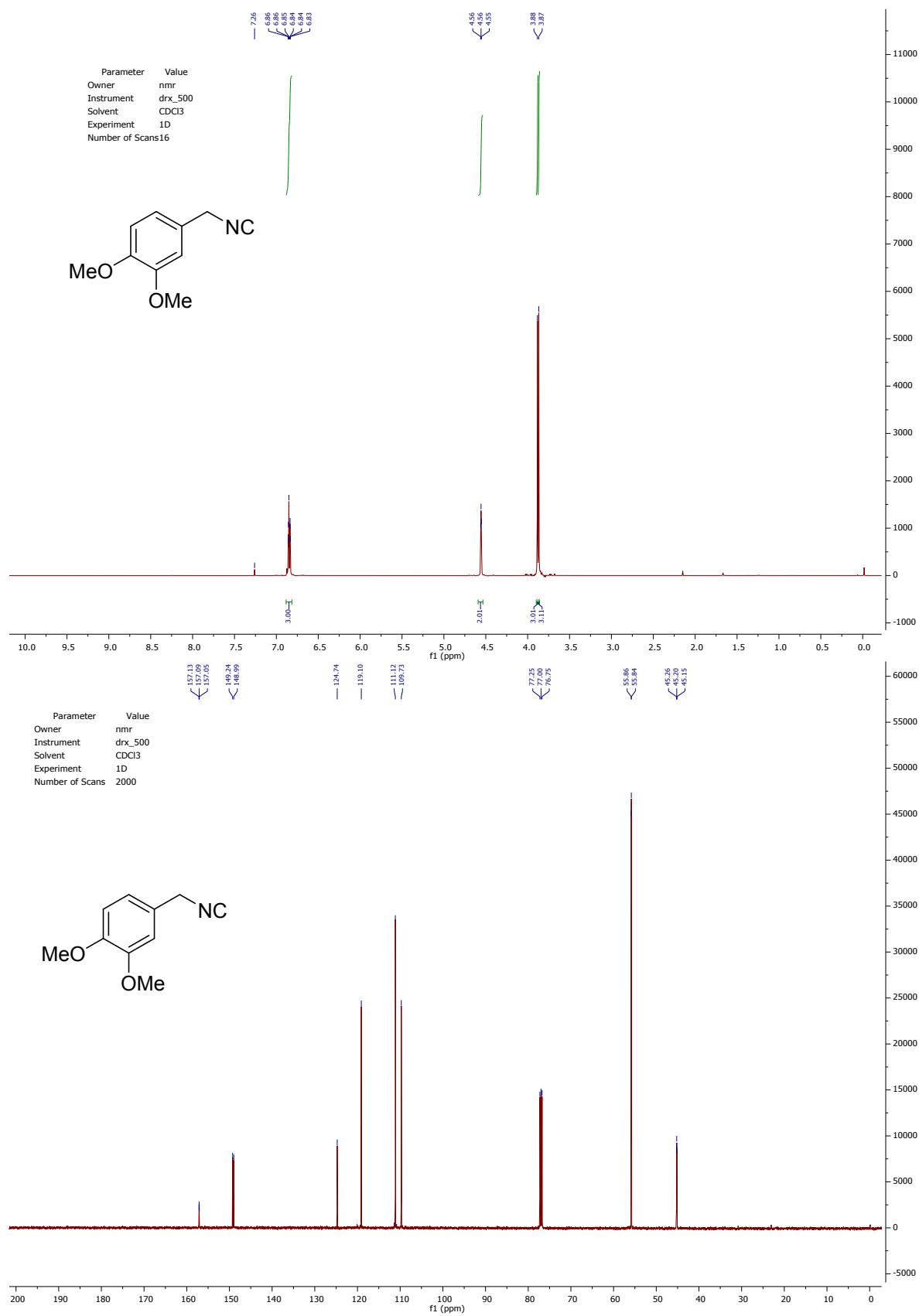
A-1: 1-Fluoro-4-(isocyanomethyl)benzene



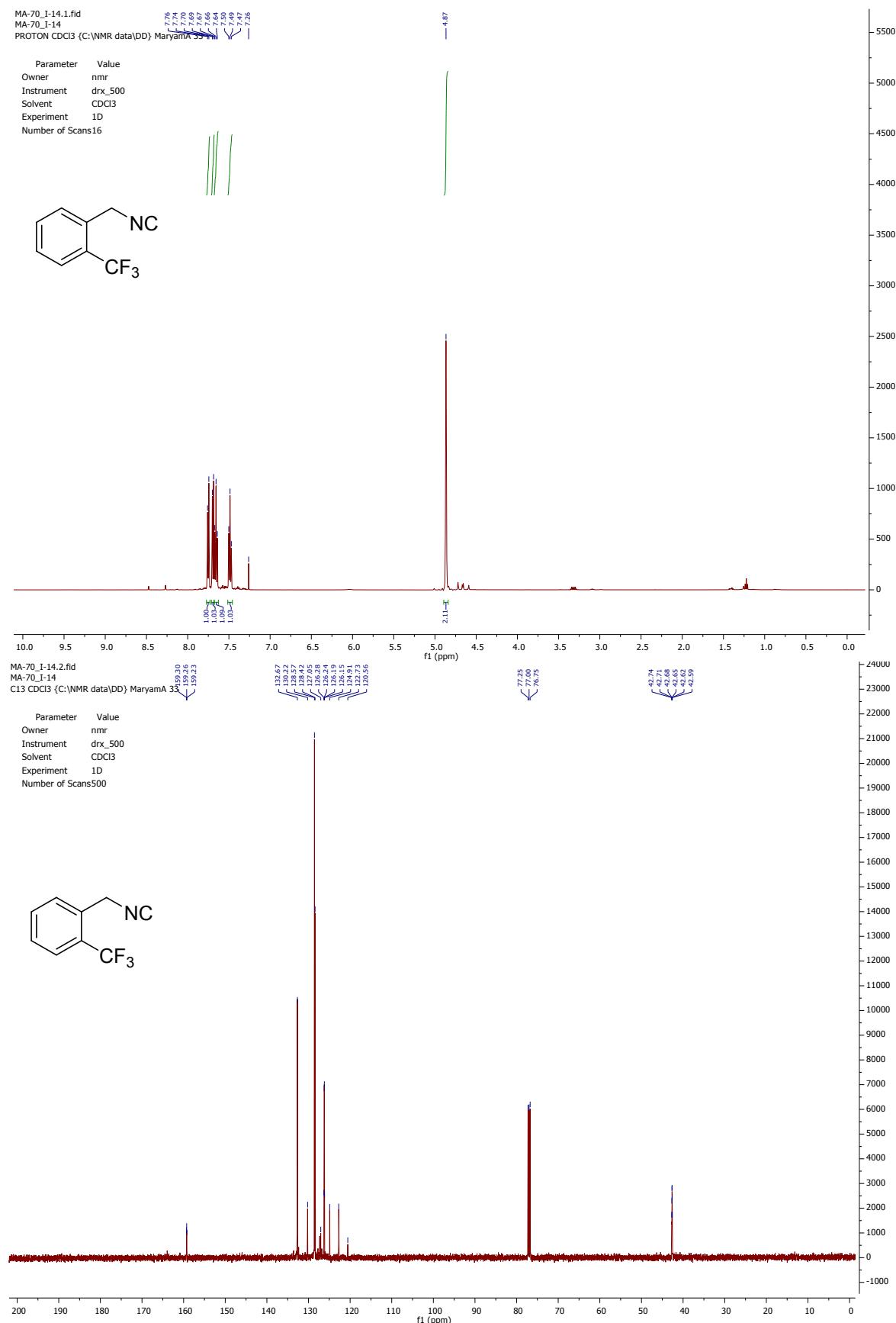
A-2 / I-7: (R)-(1-Isocyanoethyl)benzene



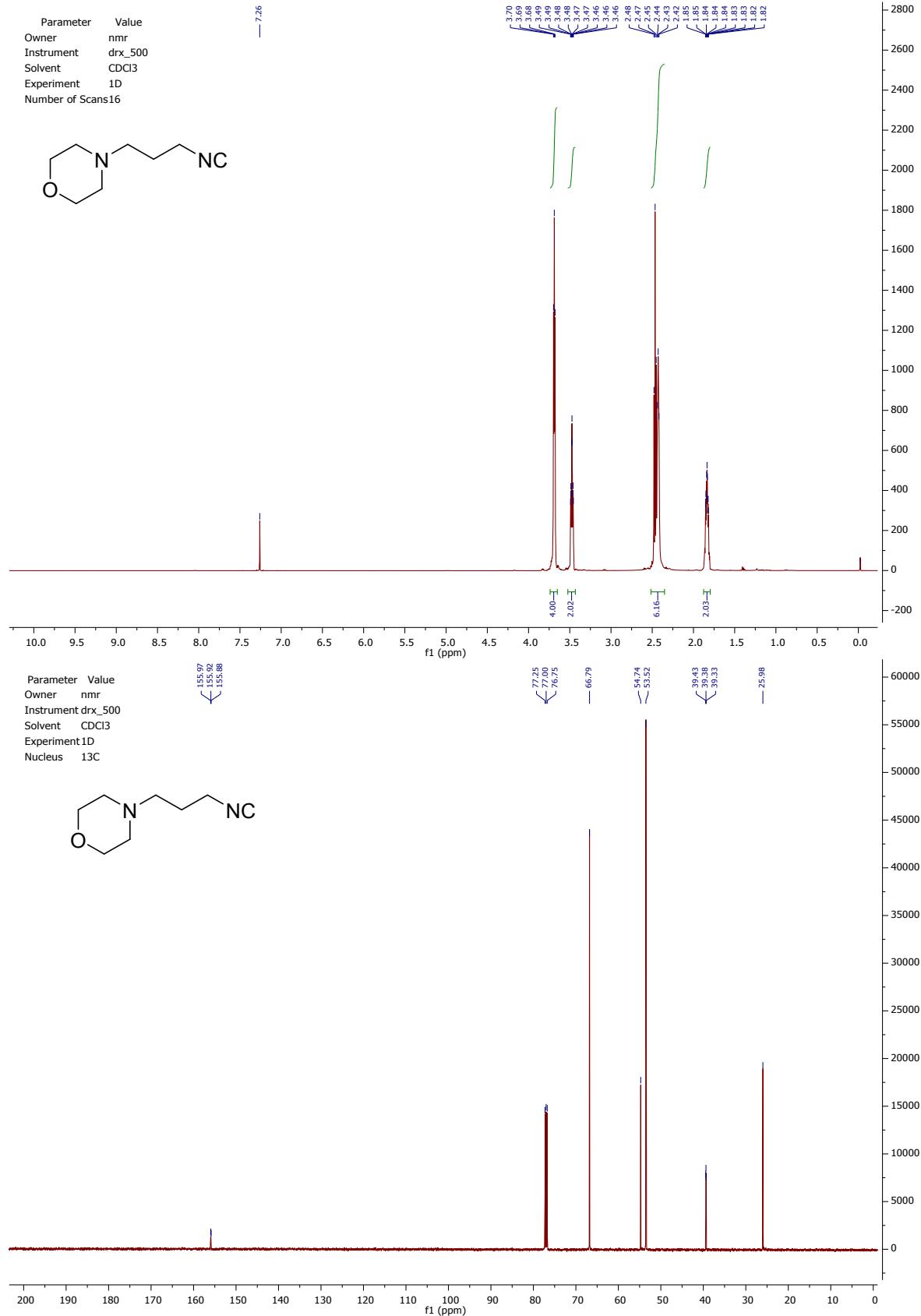
A-3: 4-(Isocyanomethyl)-1,2-dimethoxybenzene



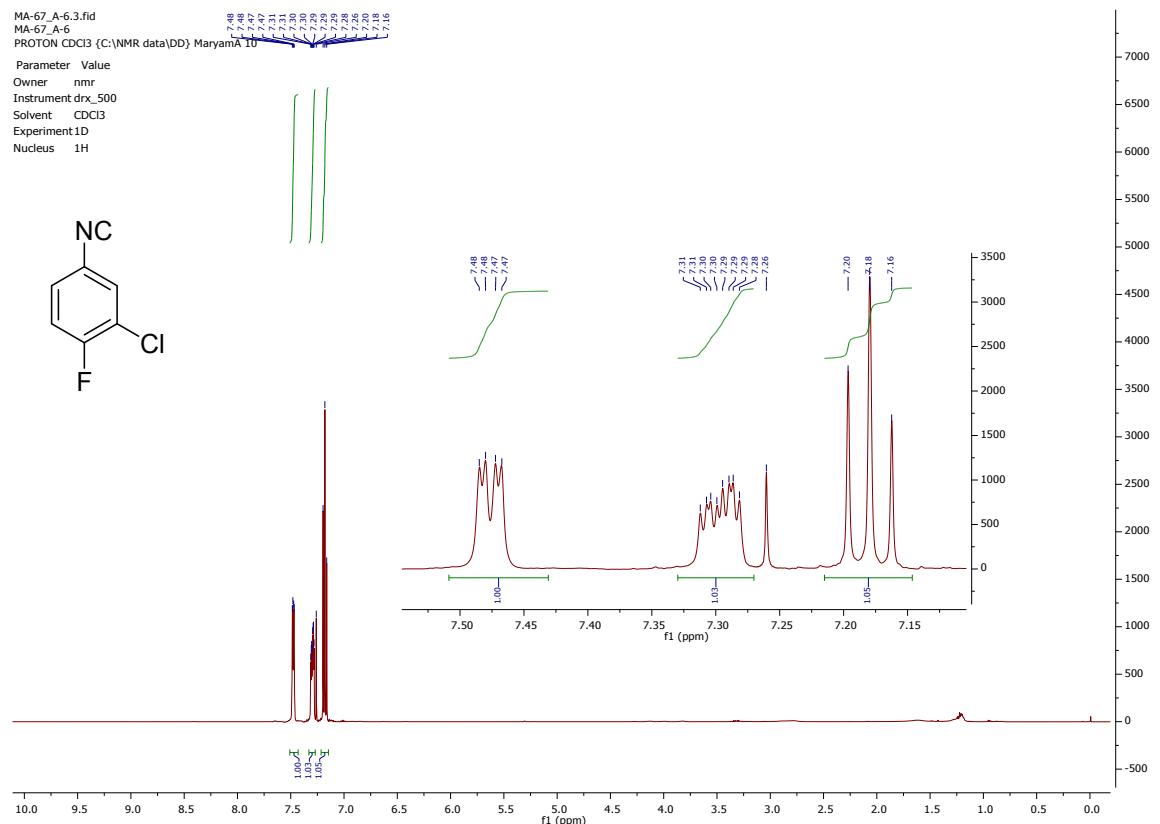
A-4 / I-14: 1-(Isocyanomethyl)-2-(trifluoromethyl)benzene



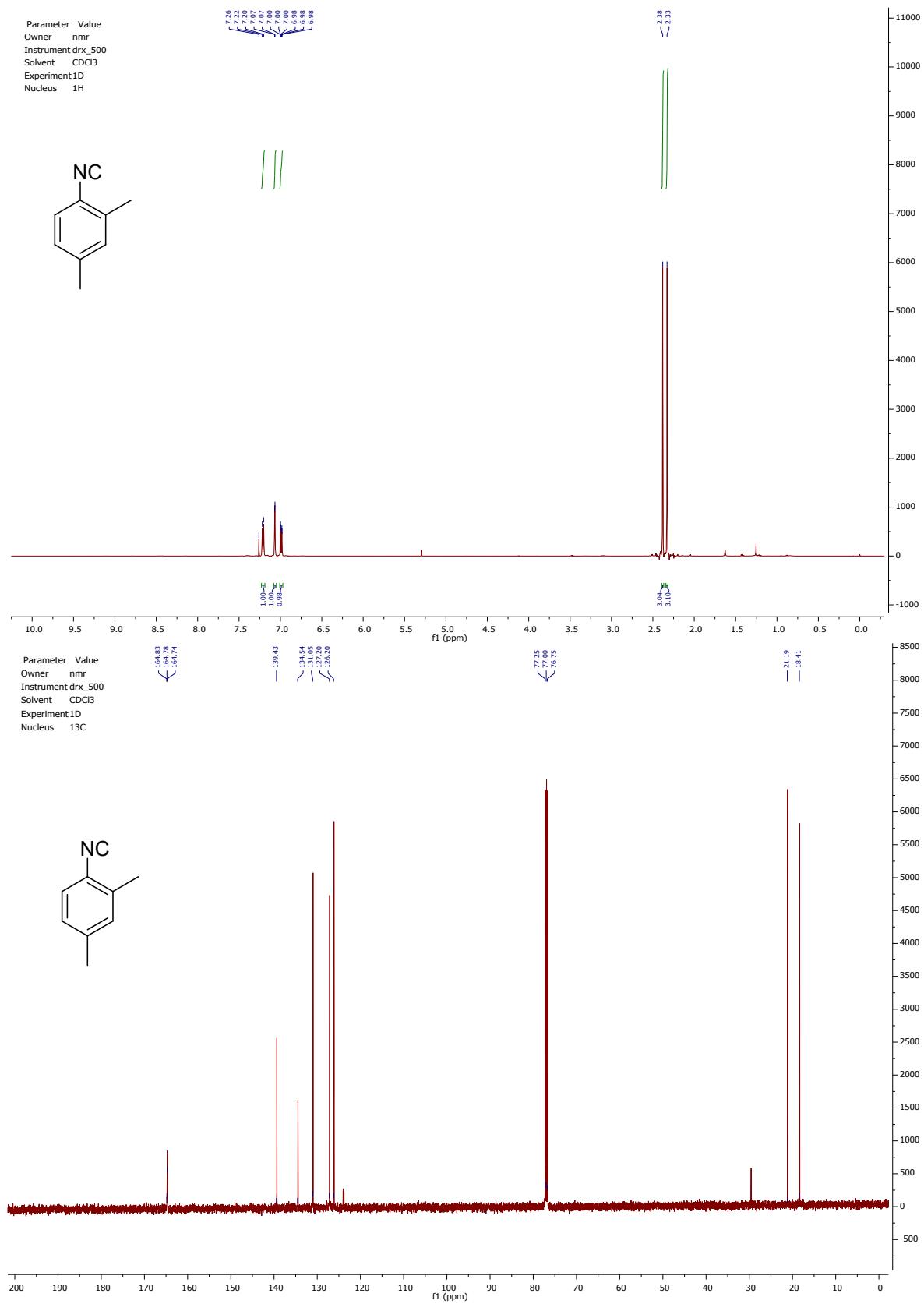
A-5 / I-58: 4-(3-Isocyanopropyl)morpholine



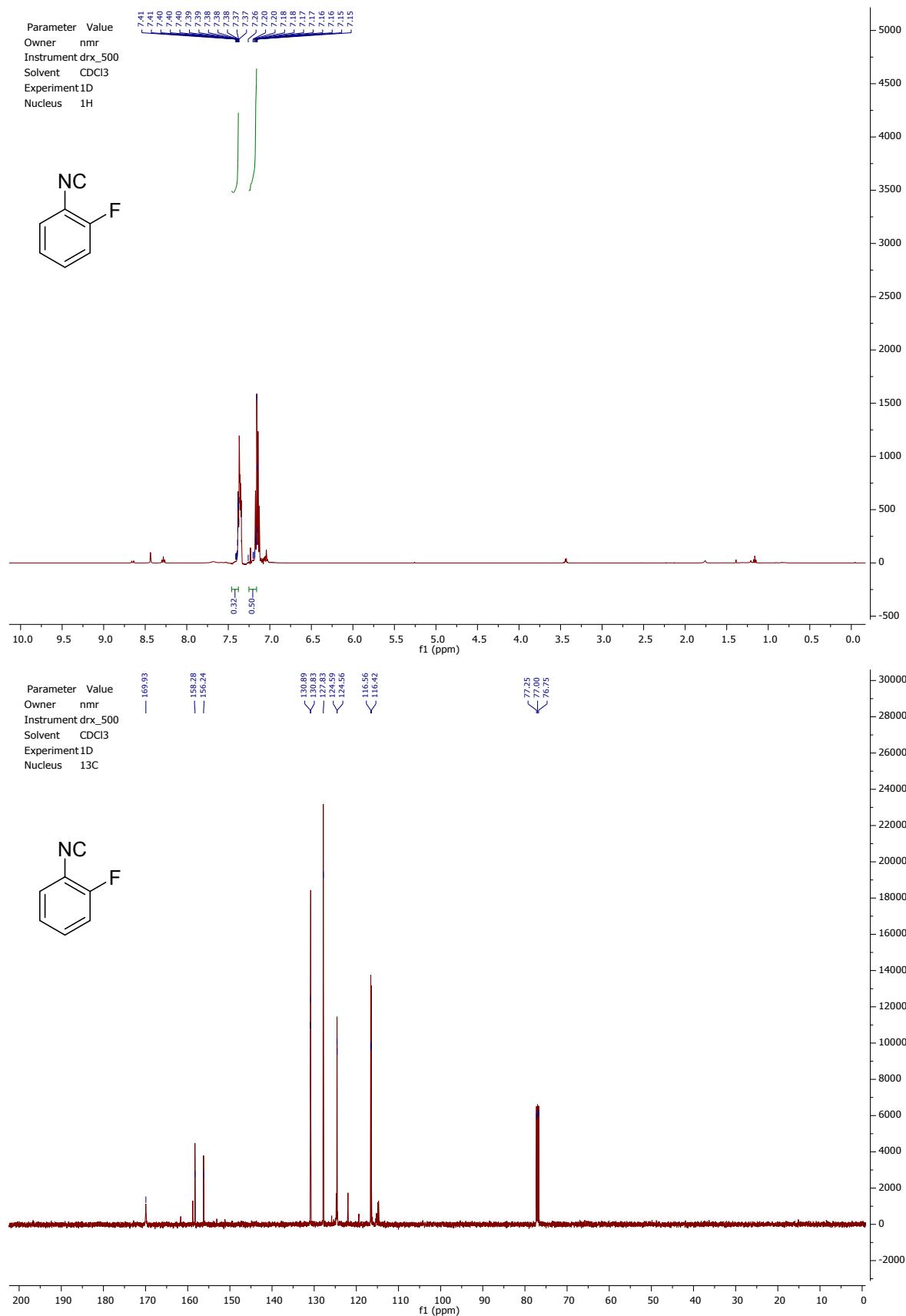
A-6: 2-Chloro-1-fluoro-4-isocyanobenzene



A-7: 1-Isocyano-2,4-dimethylbenzene

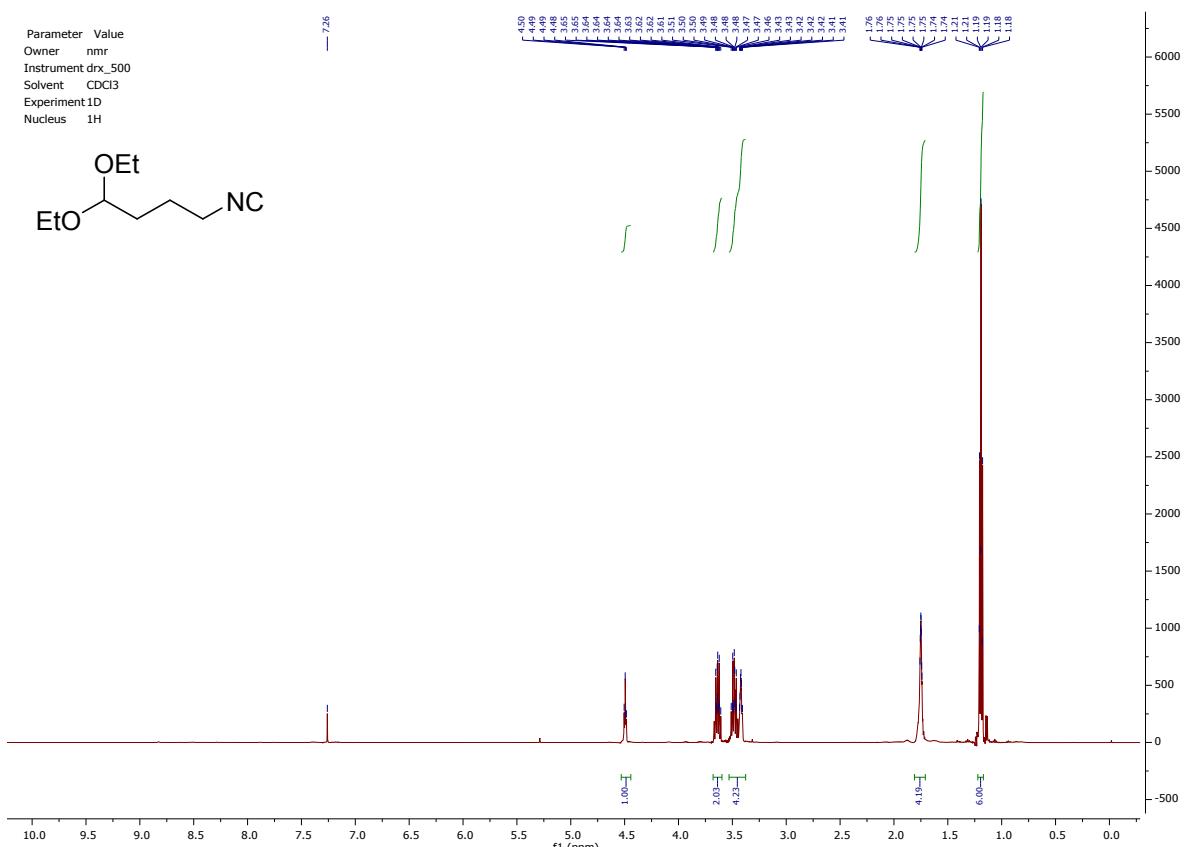
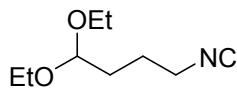


A-8: 1-Fluoro-2-isocyanobenzene

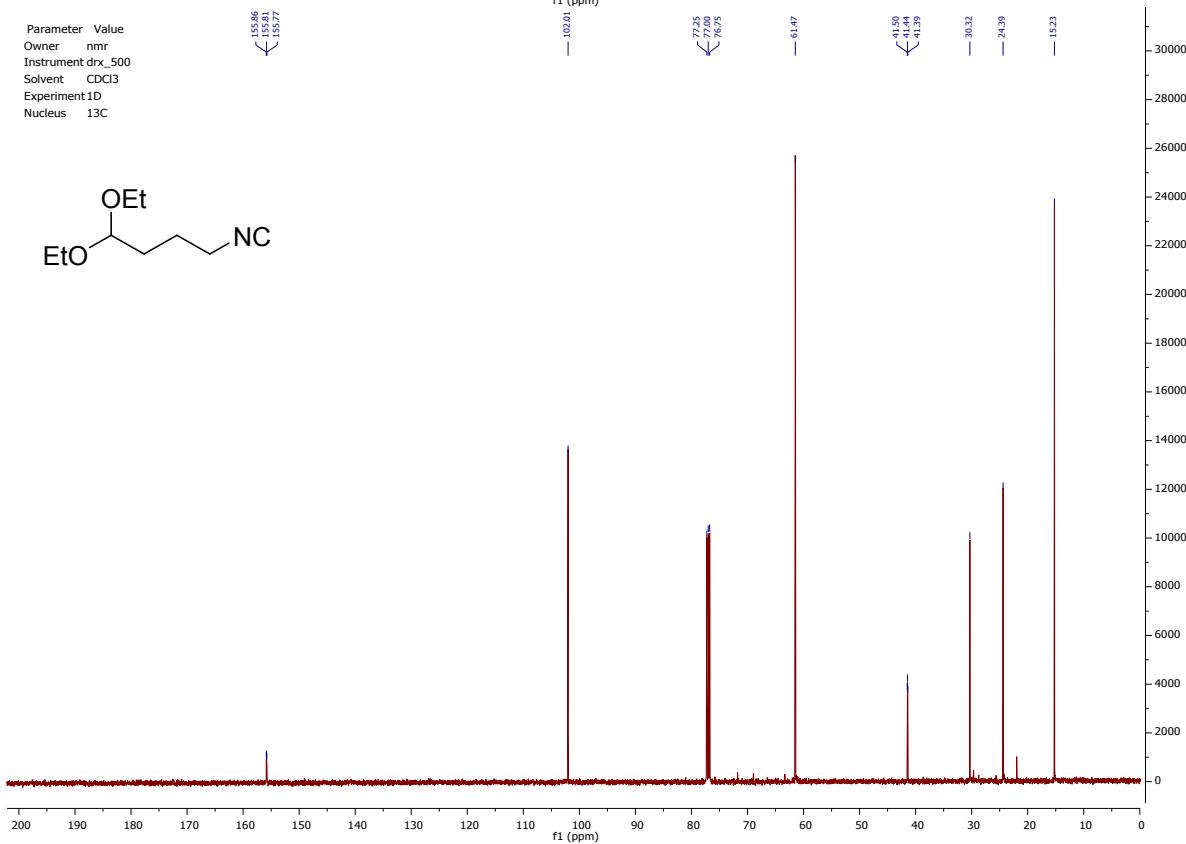
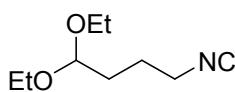


A-9 / I-35: 1,1-Diethoxy-4-isocyanobutane

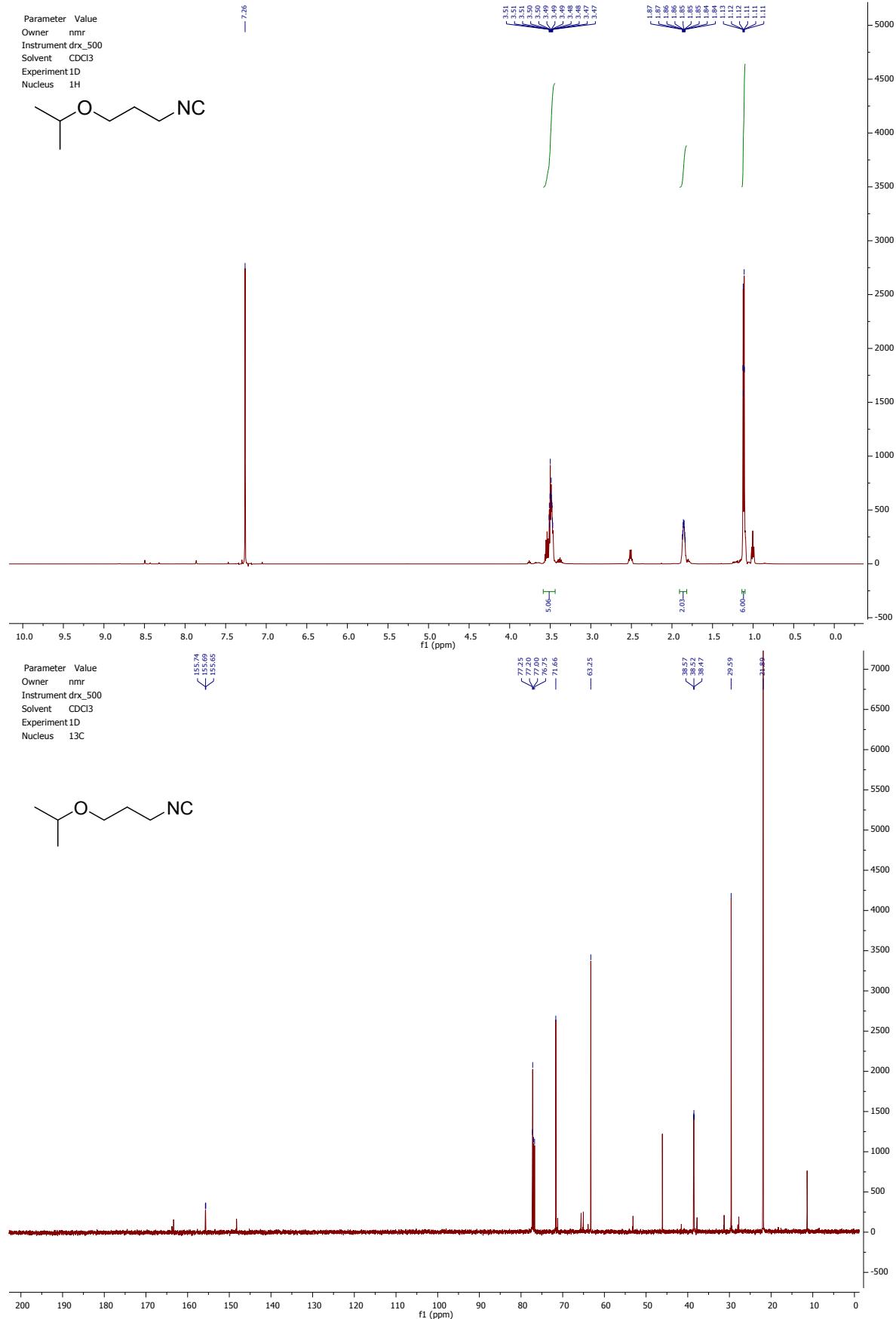
Parameter	Value
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Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	1H



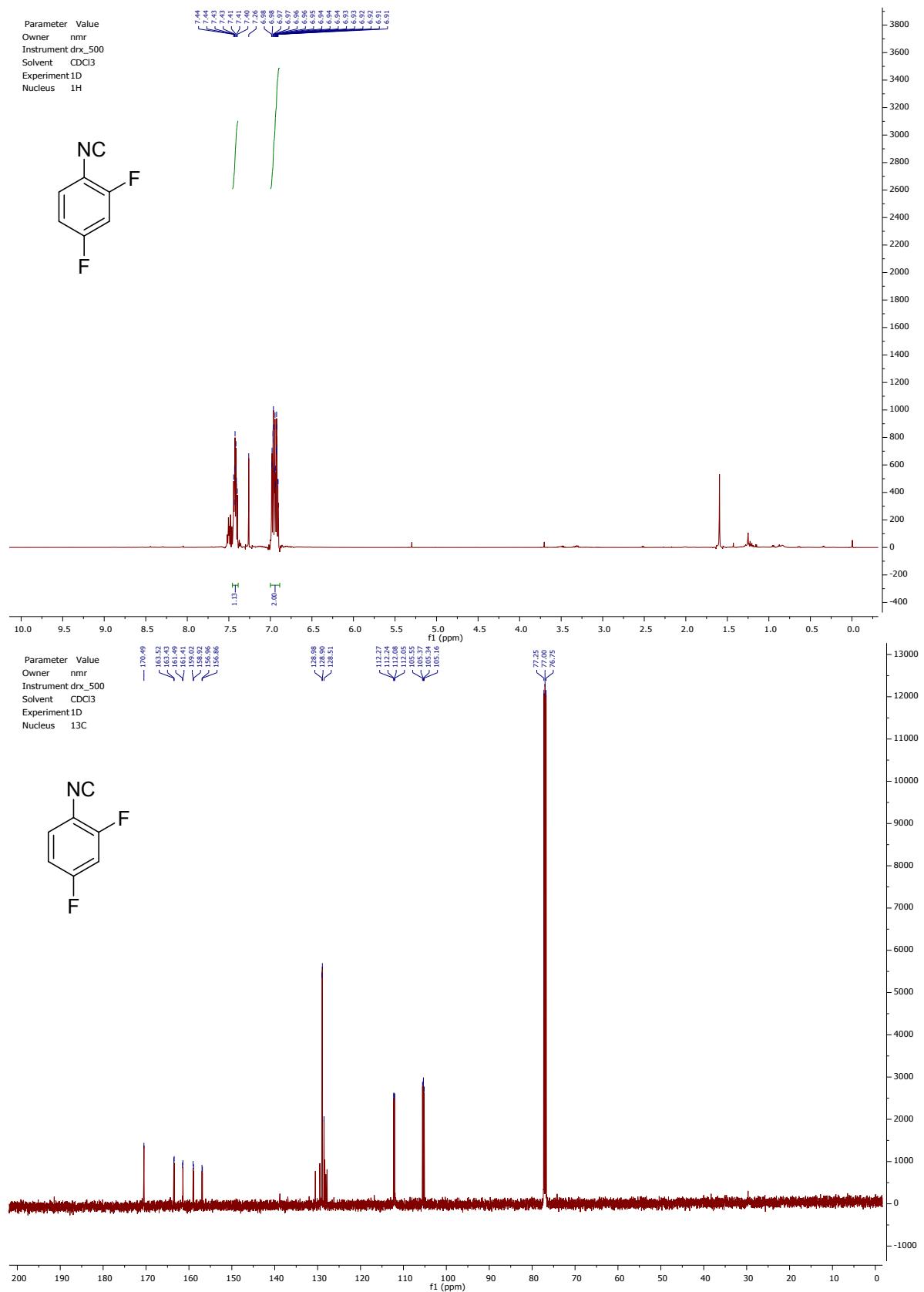
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	¹³ C



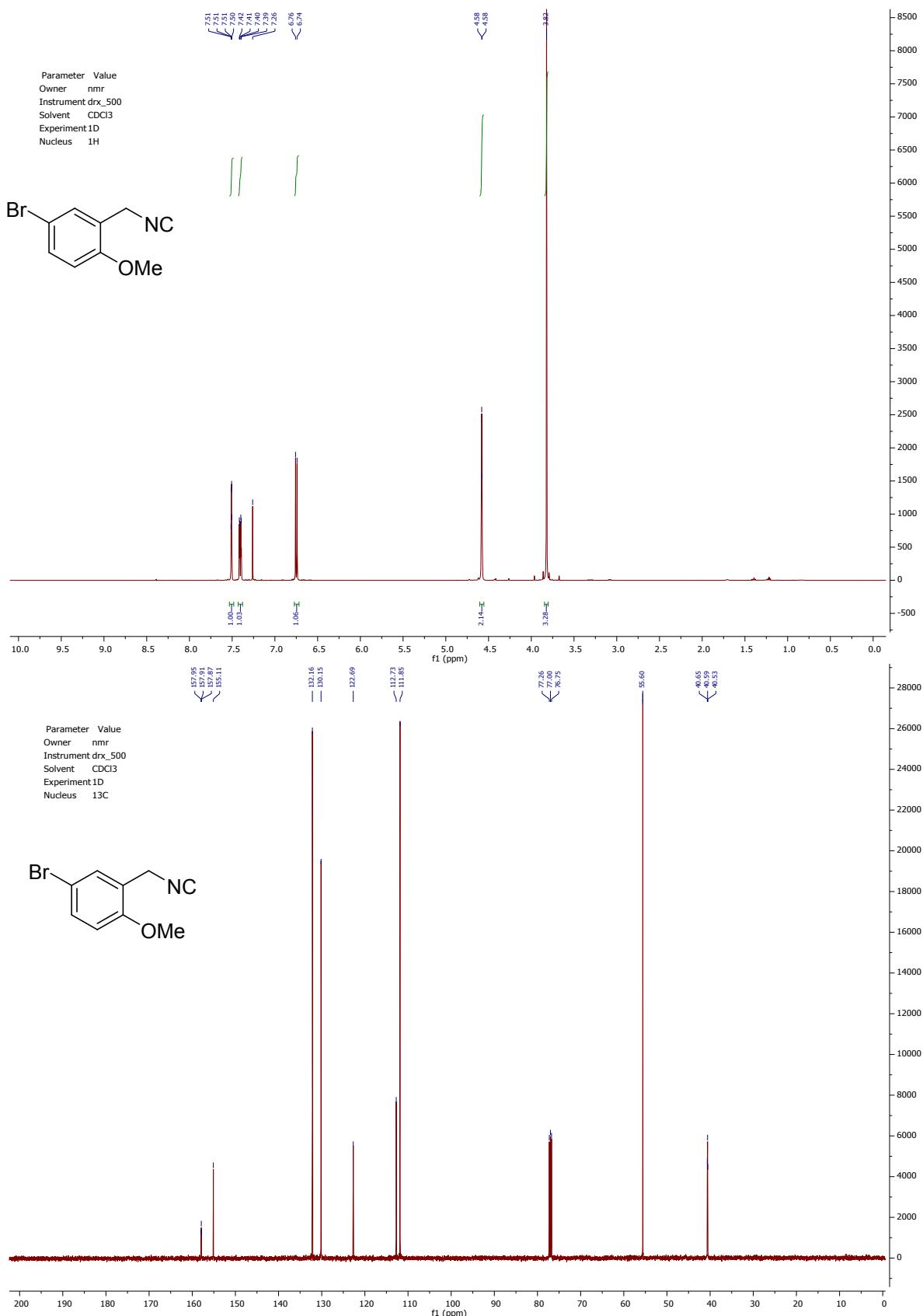
A-10 / I-43: 1-Isocyano-3-isopropoxypropane



A-12: 2,4-Difluoro-1-isocyanobenzene

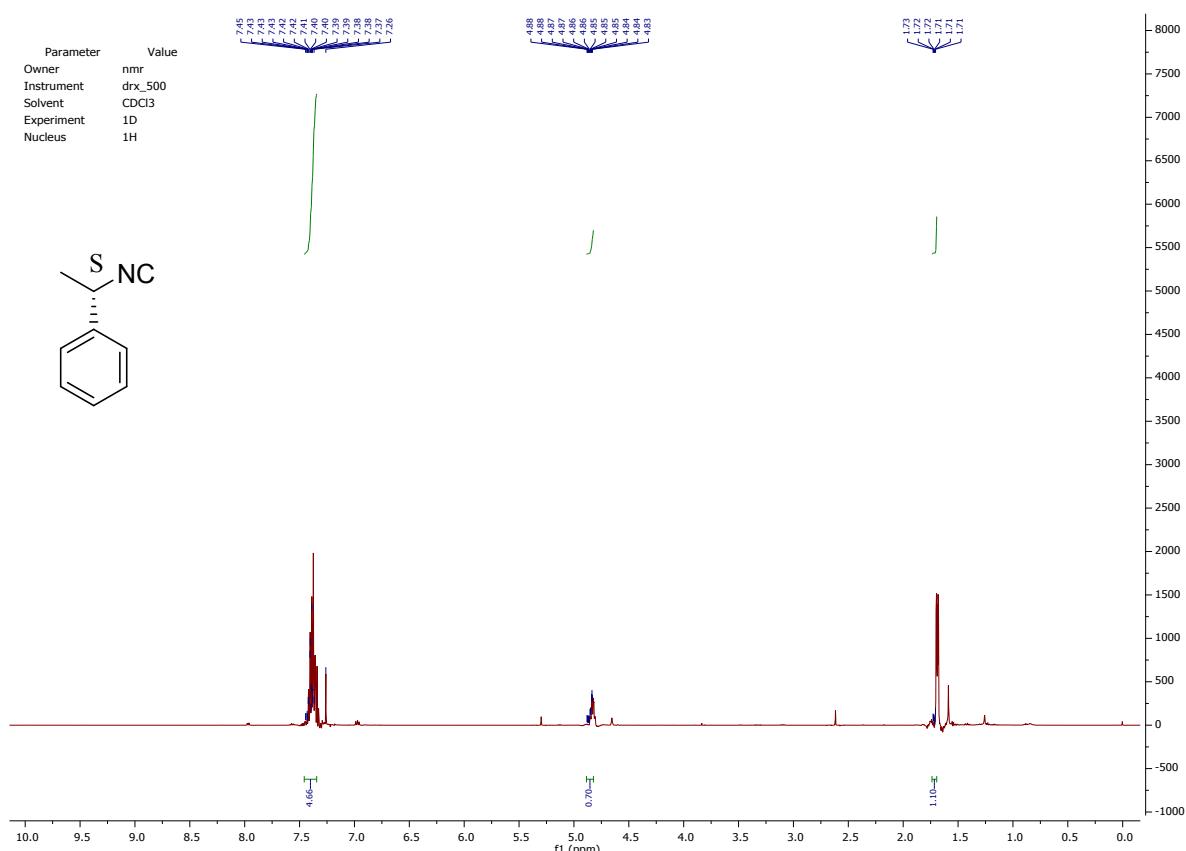
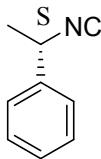


B-1 / I-1: 4-Bromo-2-(isocyanomethyl)-1-methoxybenzene

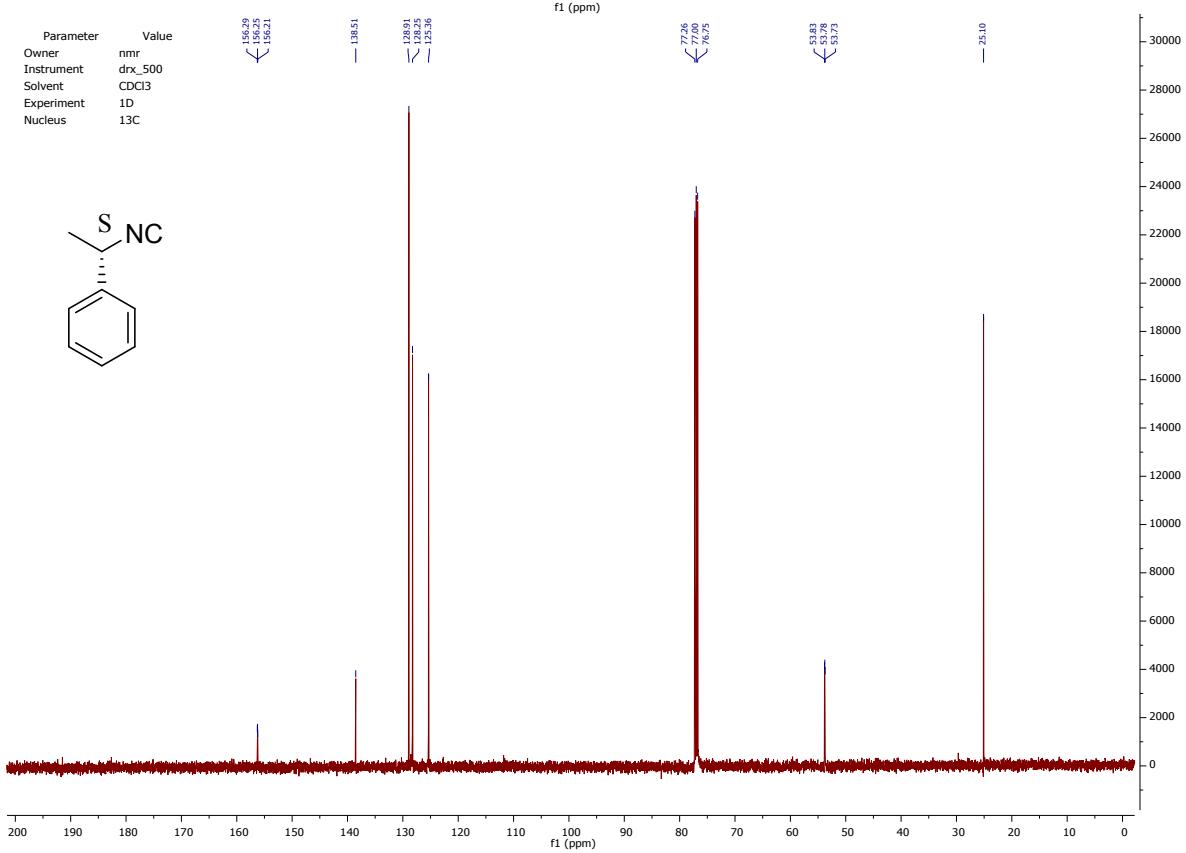
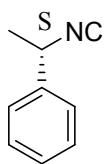


B-2: (*S*)-(1-Isocyanoethyl)benzene

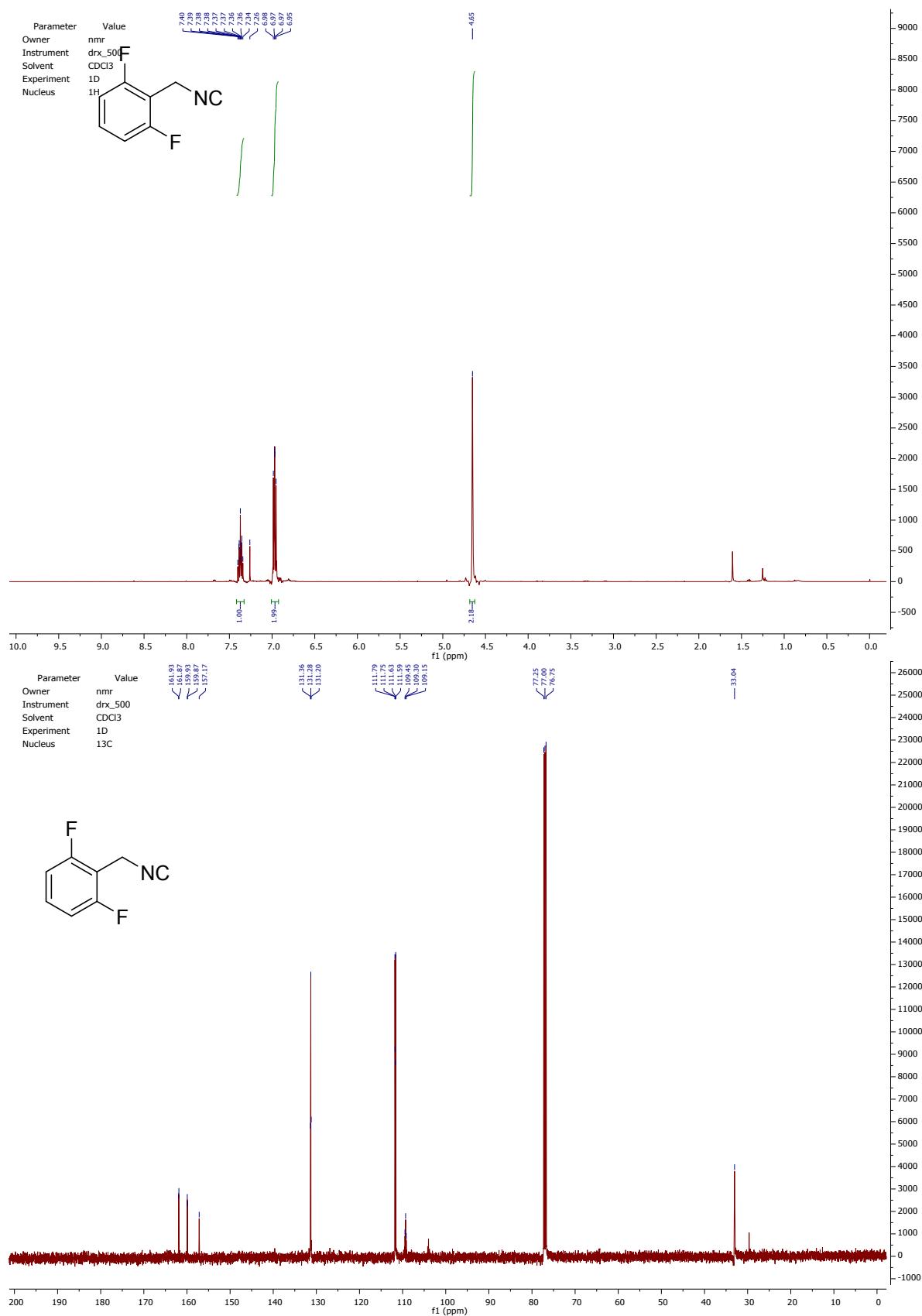
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H



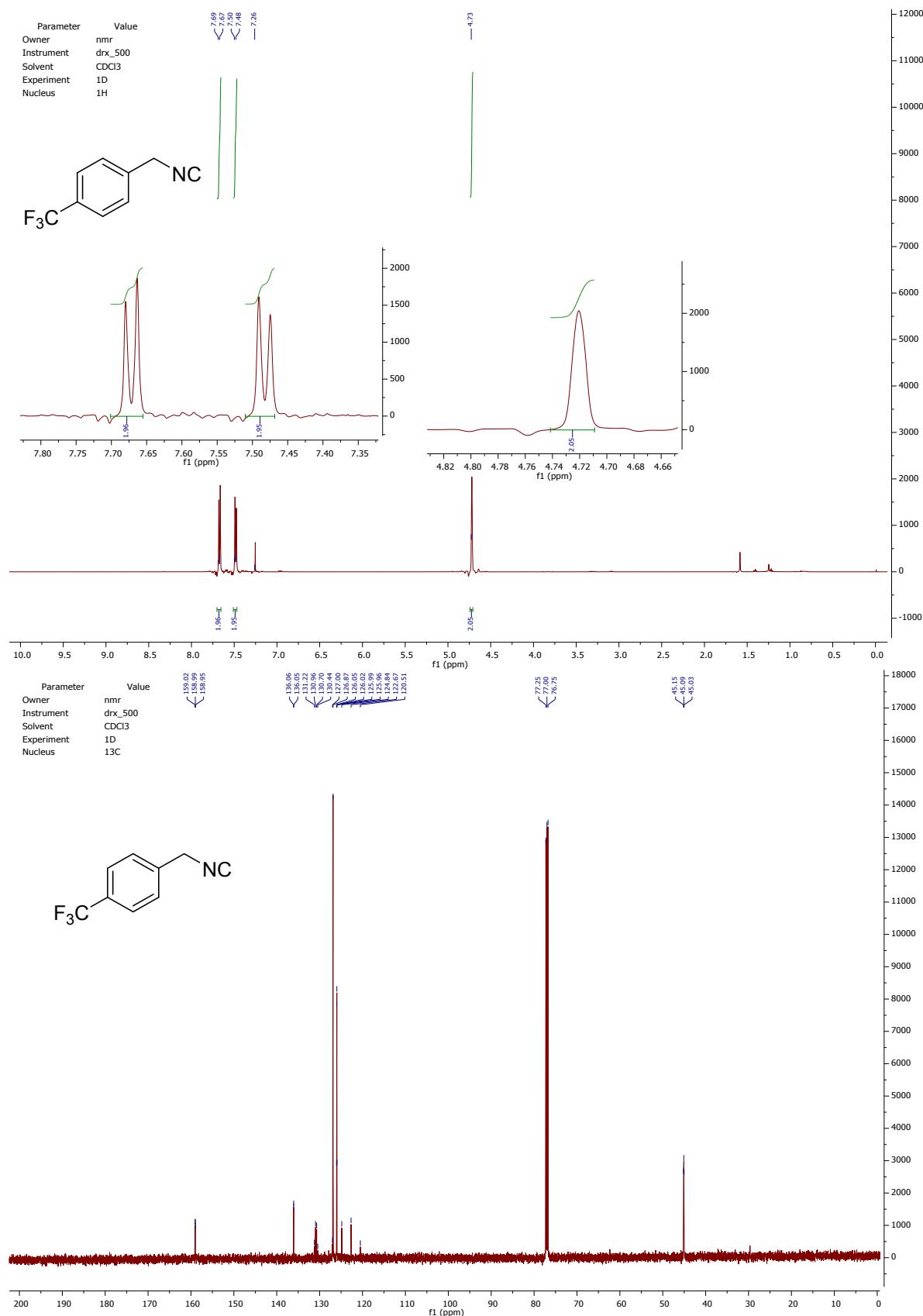
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C



B-3: 1,3-Difluoro-2-(isocyanomethyl)benzene

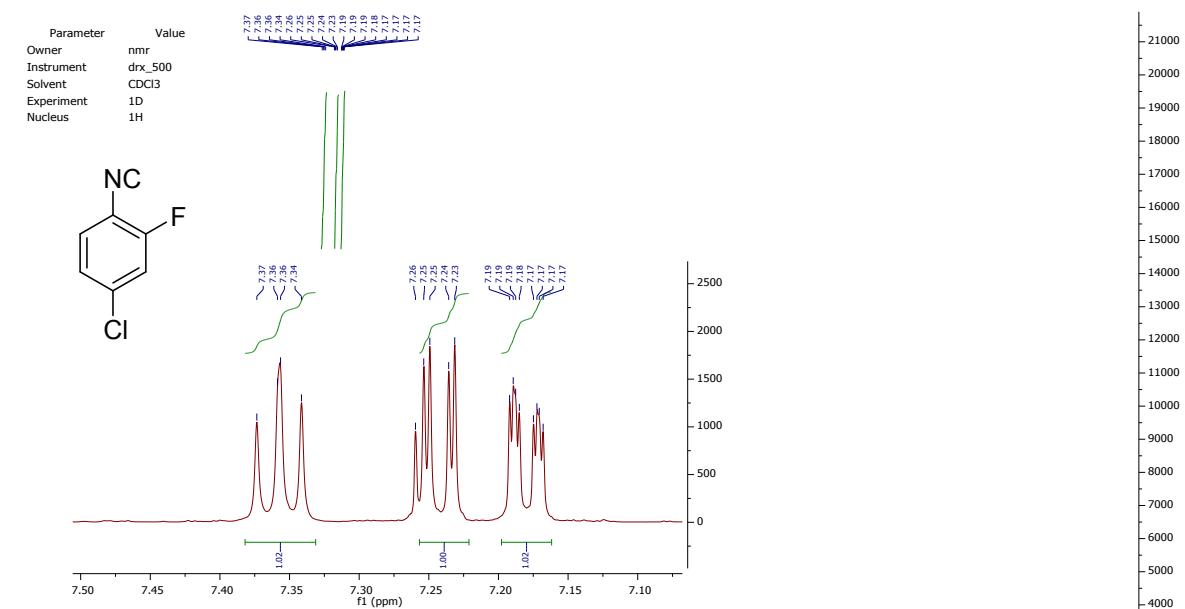
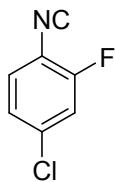


B-4 / I-15: 1-(Isocyanomethyl)-4-(trifluoromethyl)benzene



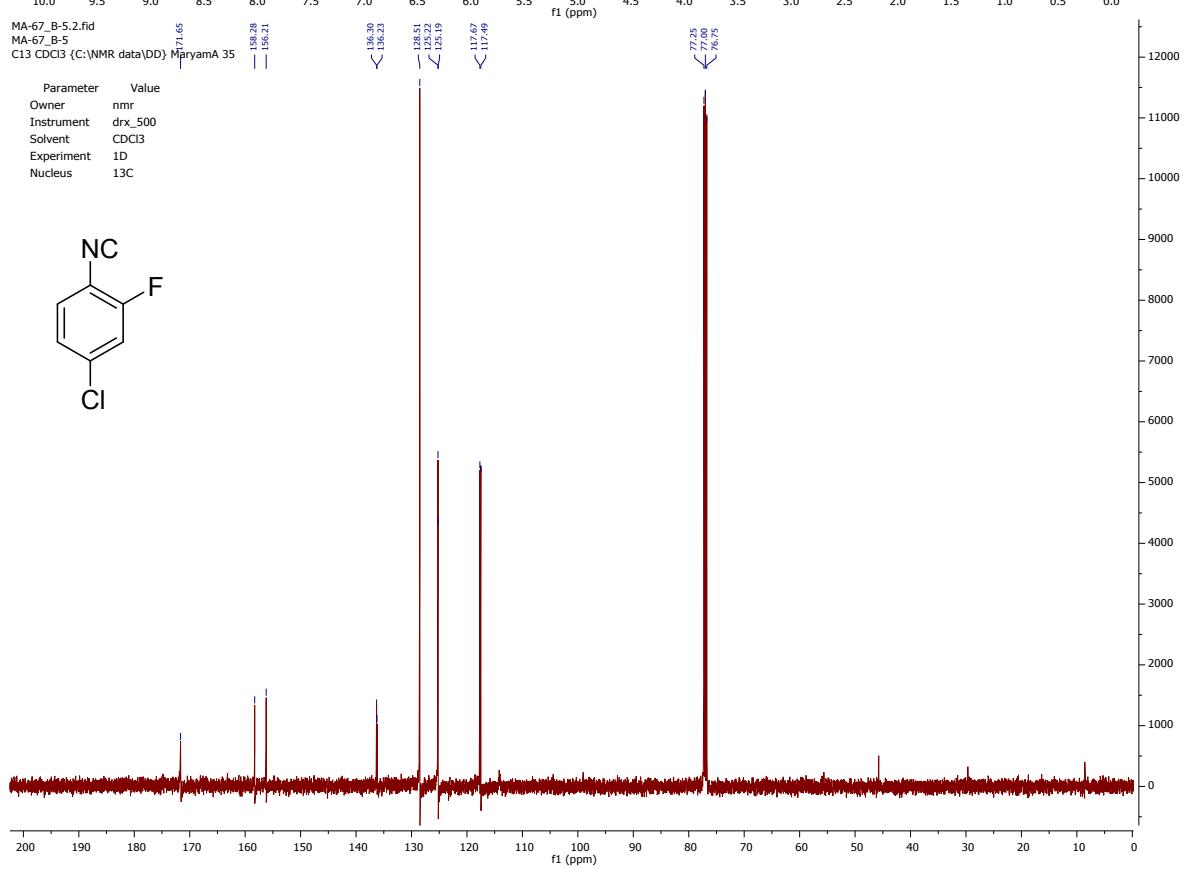
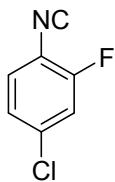
B-5: 4-Chloro-2-fluoro-1-isocyanobenzene

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H

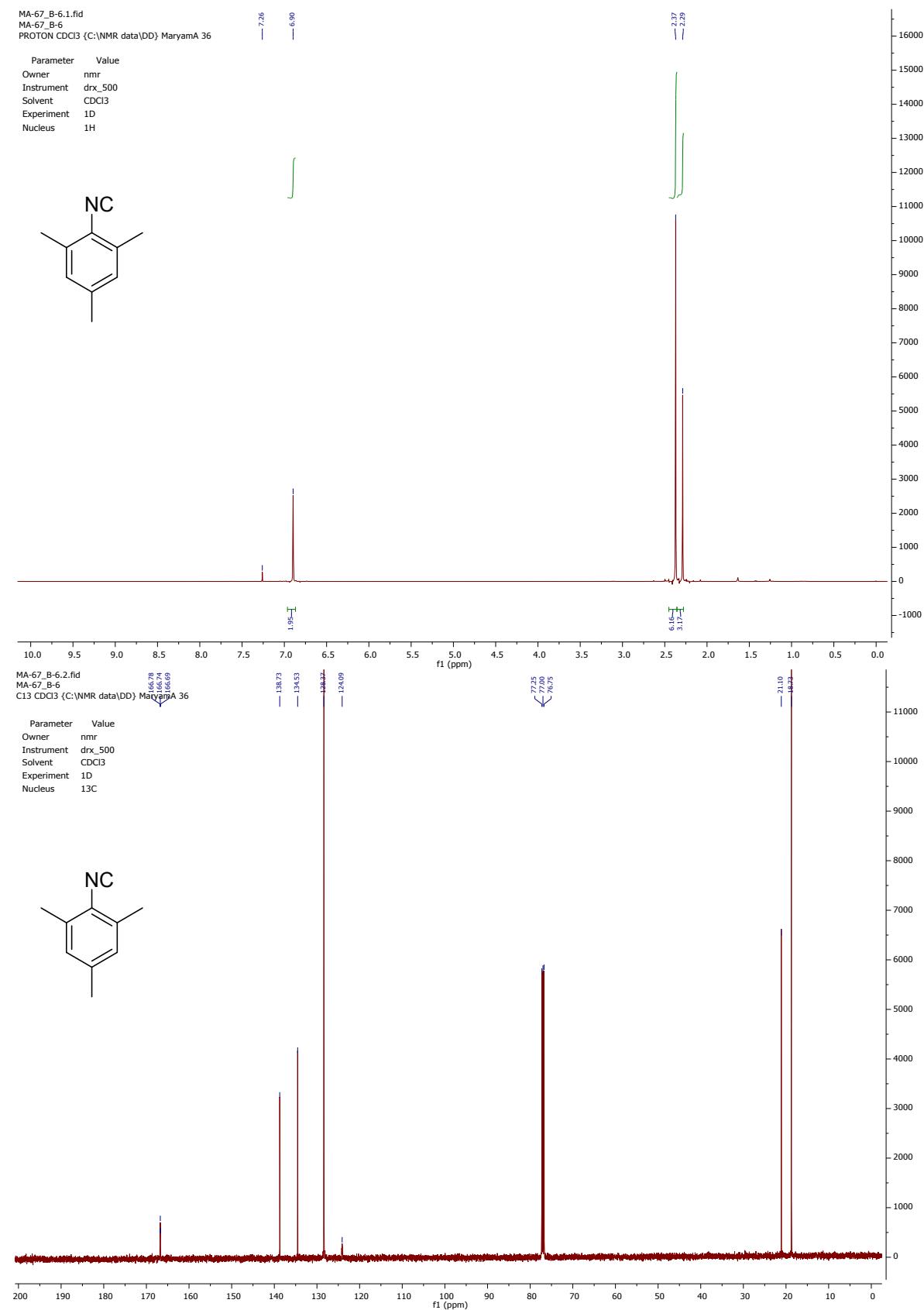


MA-67_B-5.2.fid
MA-67_B-5
C13 CDCl3 {C:\NMR data\DD} MaryamA 35

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C



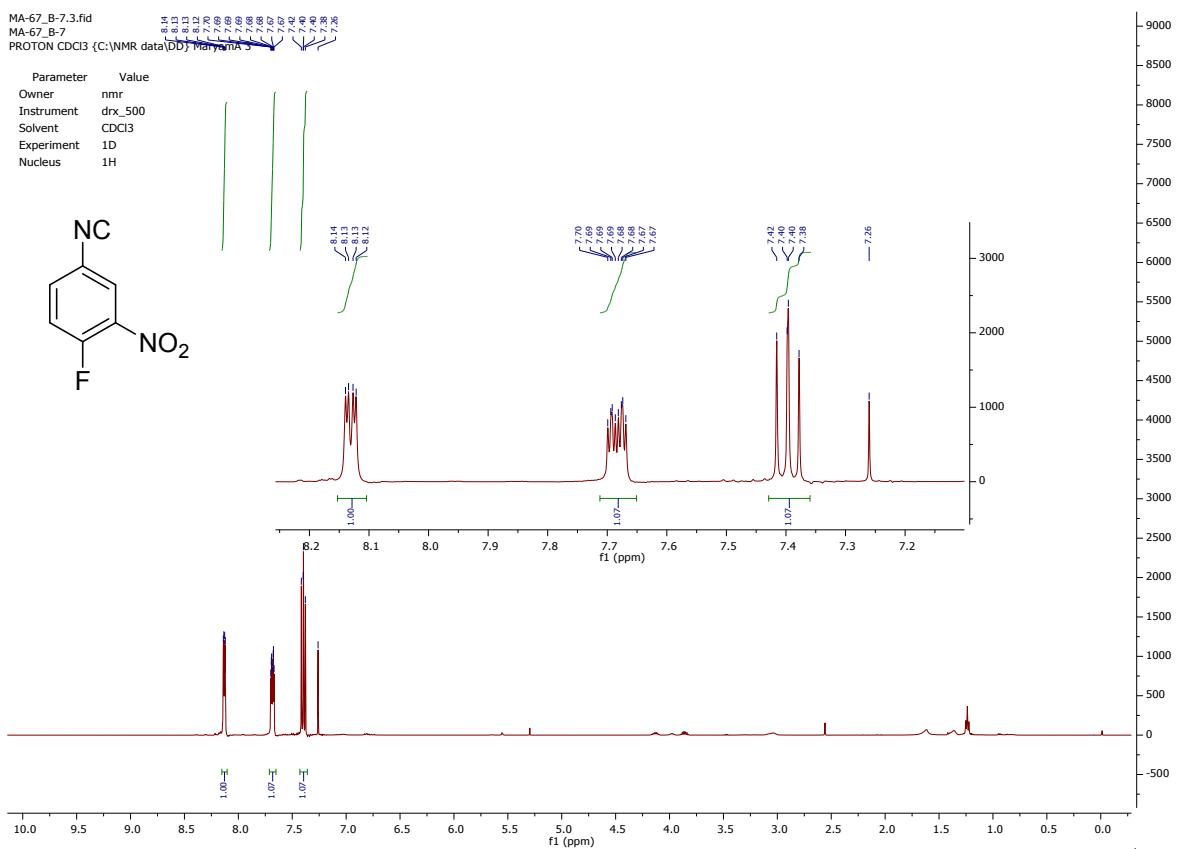
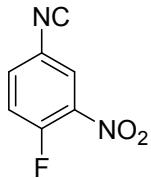
B-6 / I-24: 2-Isocyano-1,3,5-trimethylbenzene



B-7 / I-33: 1-Fluoro-4-isocyano-2-nitrobenzene

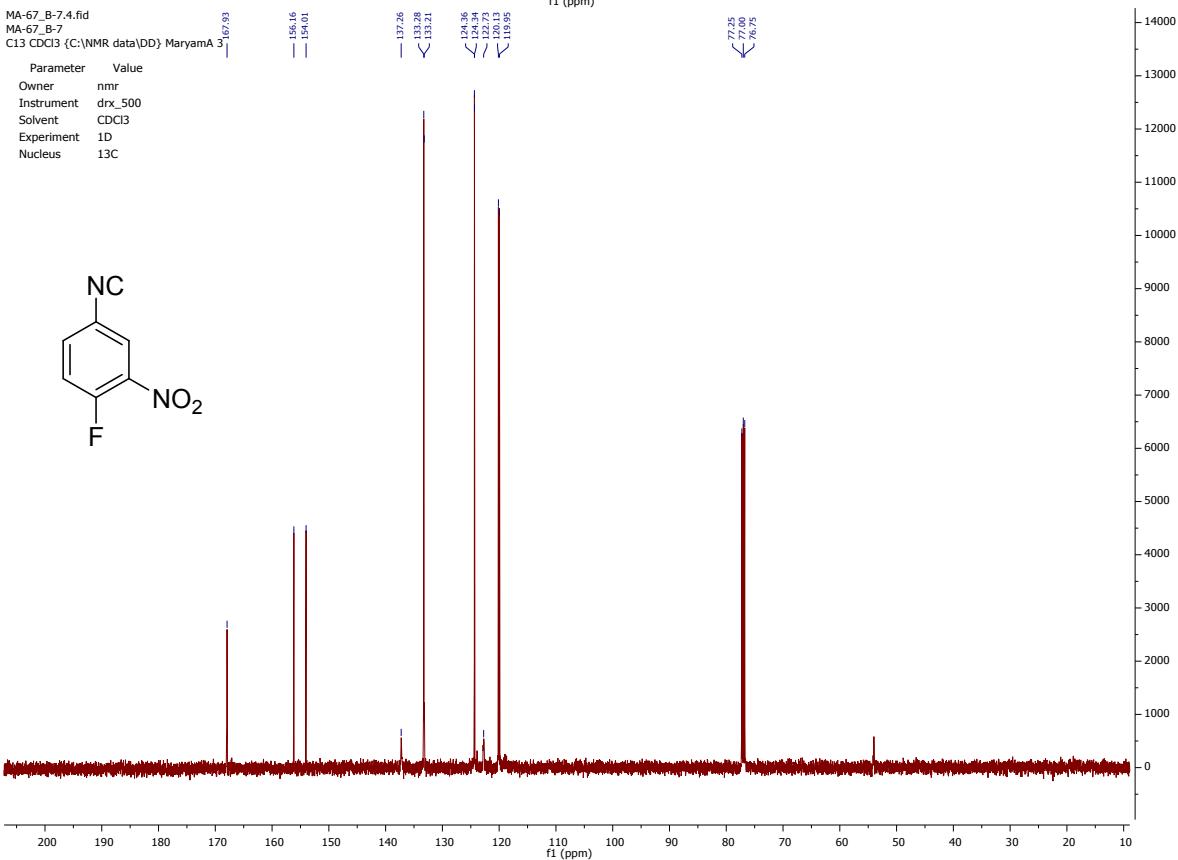
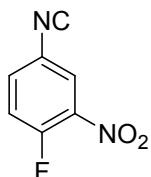
MA-67_B-7.3.fid
MA-67_B-7
PROTON CDCl3 {C:\NMR data\DD} MaryamA 3

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H

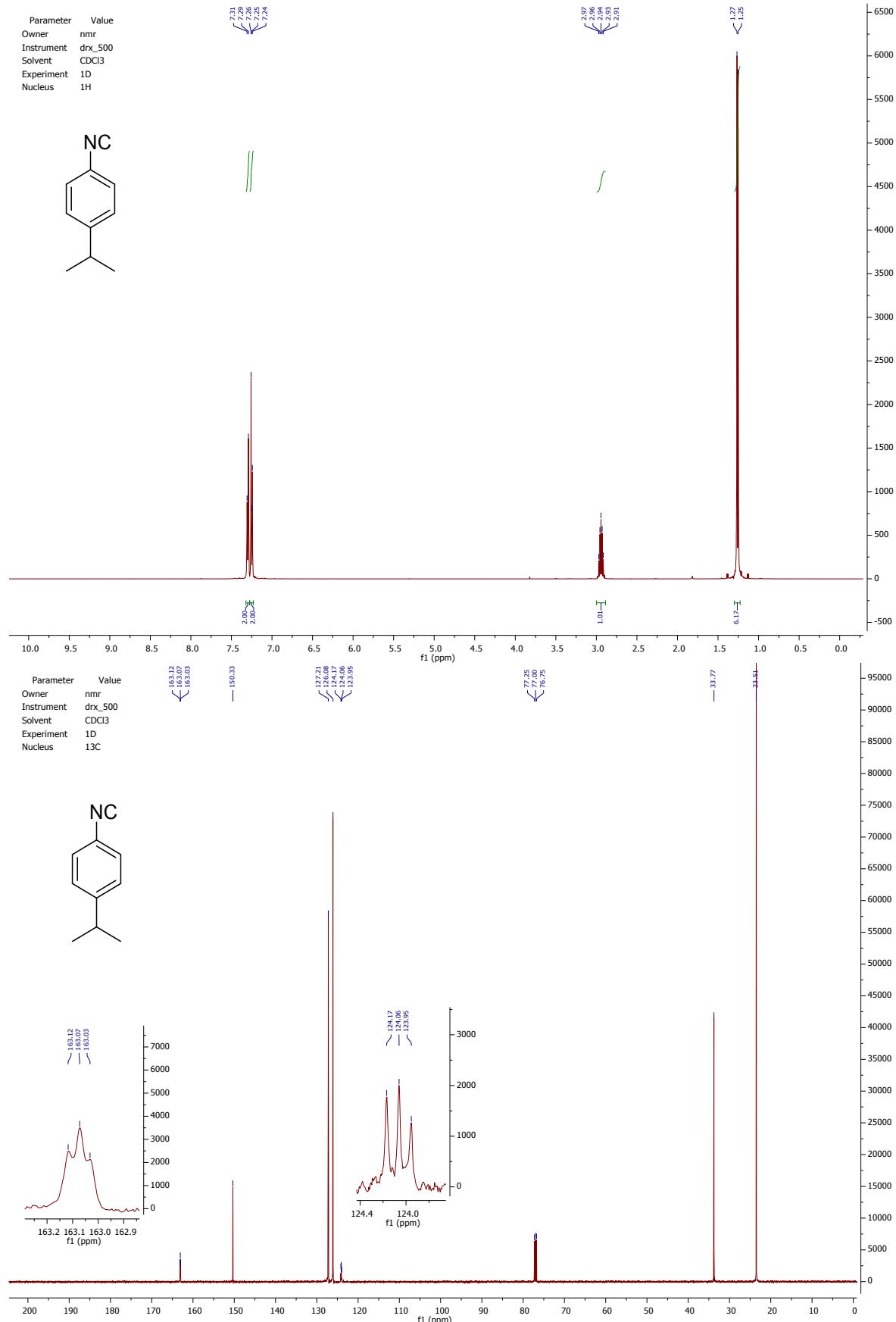


MA-67_B-7.4.fid
MA-67_B-7
C13 CDCl₃ {C:\NMR data\DD} MaryamA 3 — 167.93

Parameter	Value
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Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C

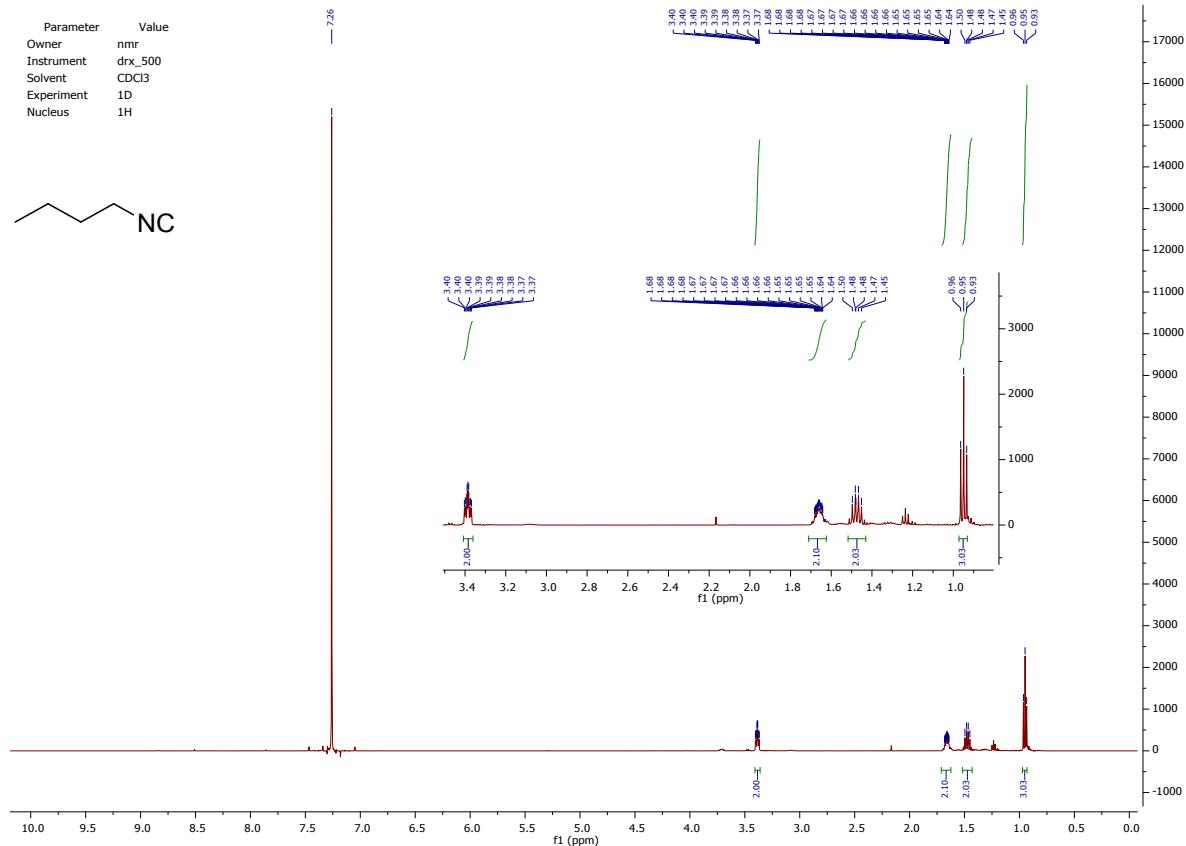


B-8 / I-30: 1-Isocyano-4-isopropylbenzene

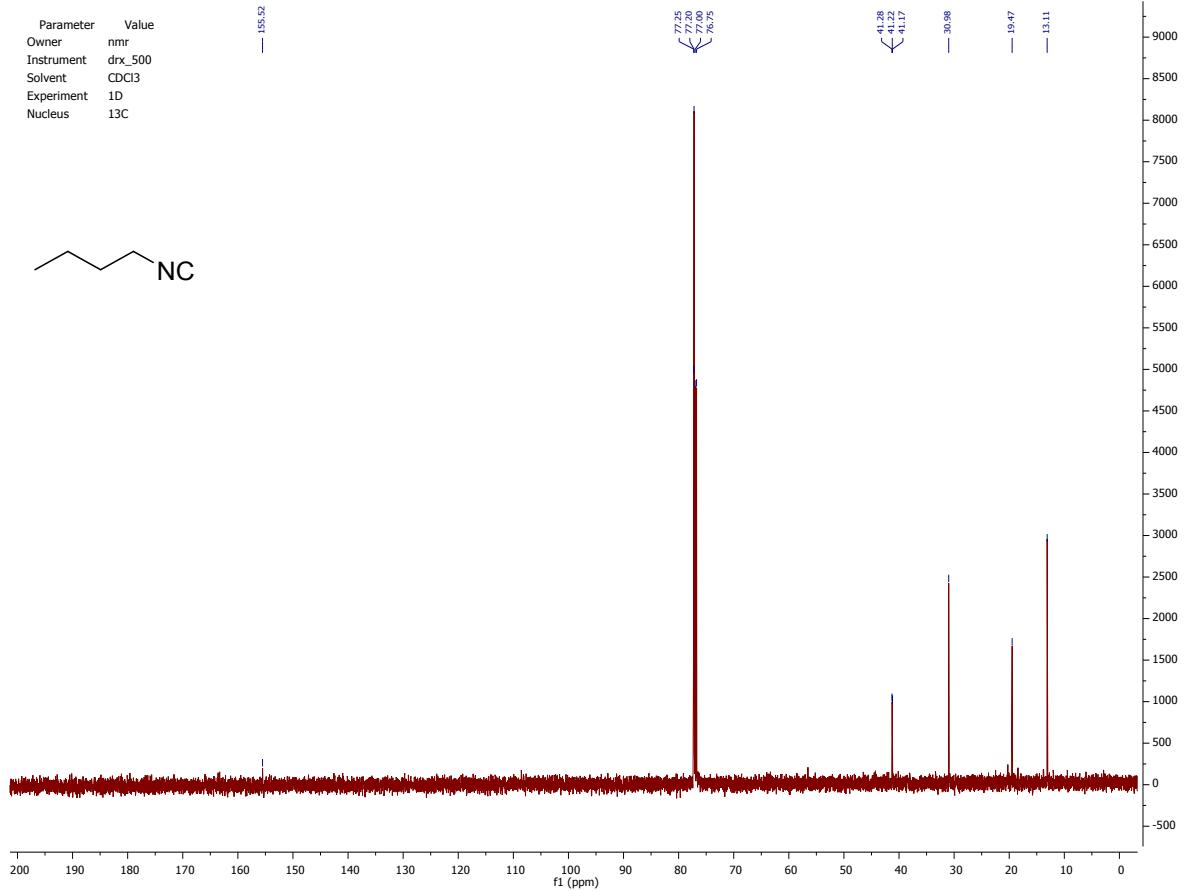


B-9 / I-36: 1-Isocyanobutane

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H

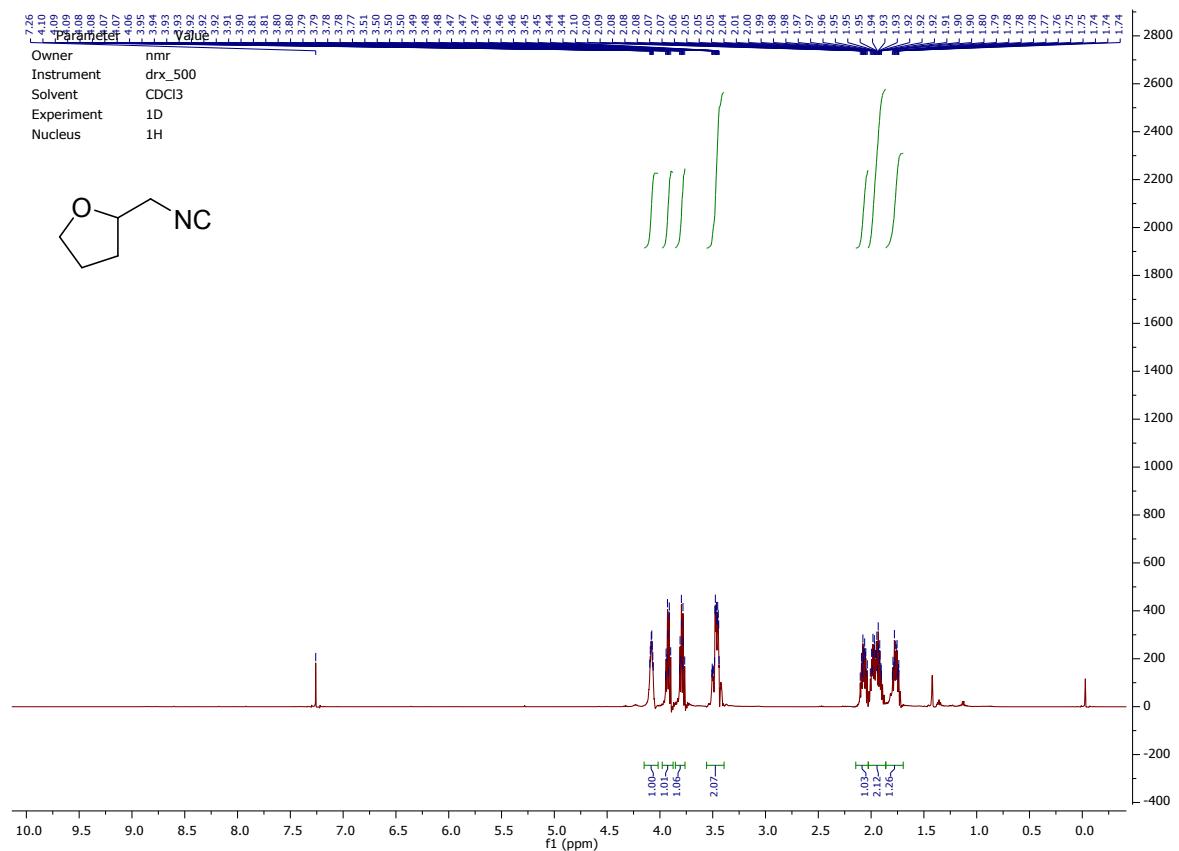
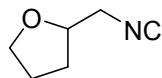


Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C

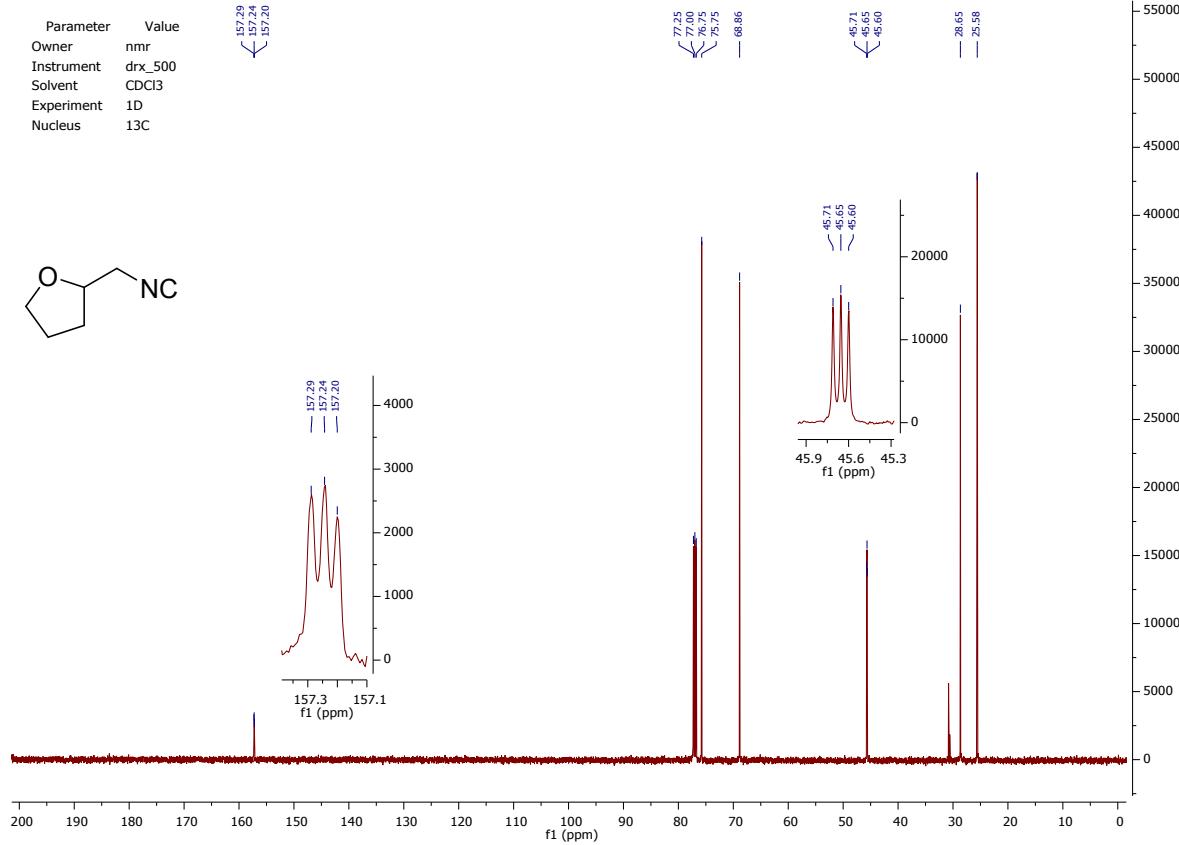
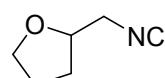


B-10 / I-44: 2-(Isocyanomethyl)tetrahydrofuran

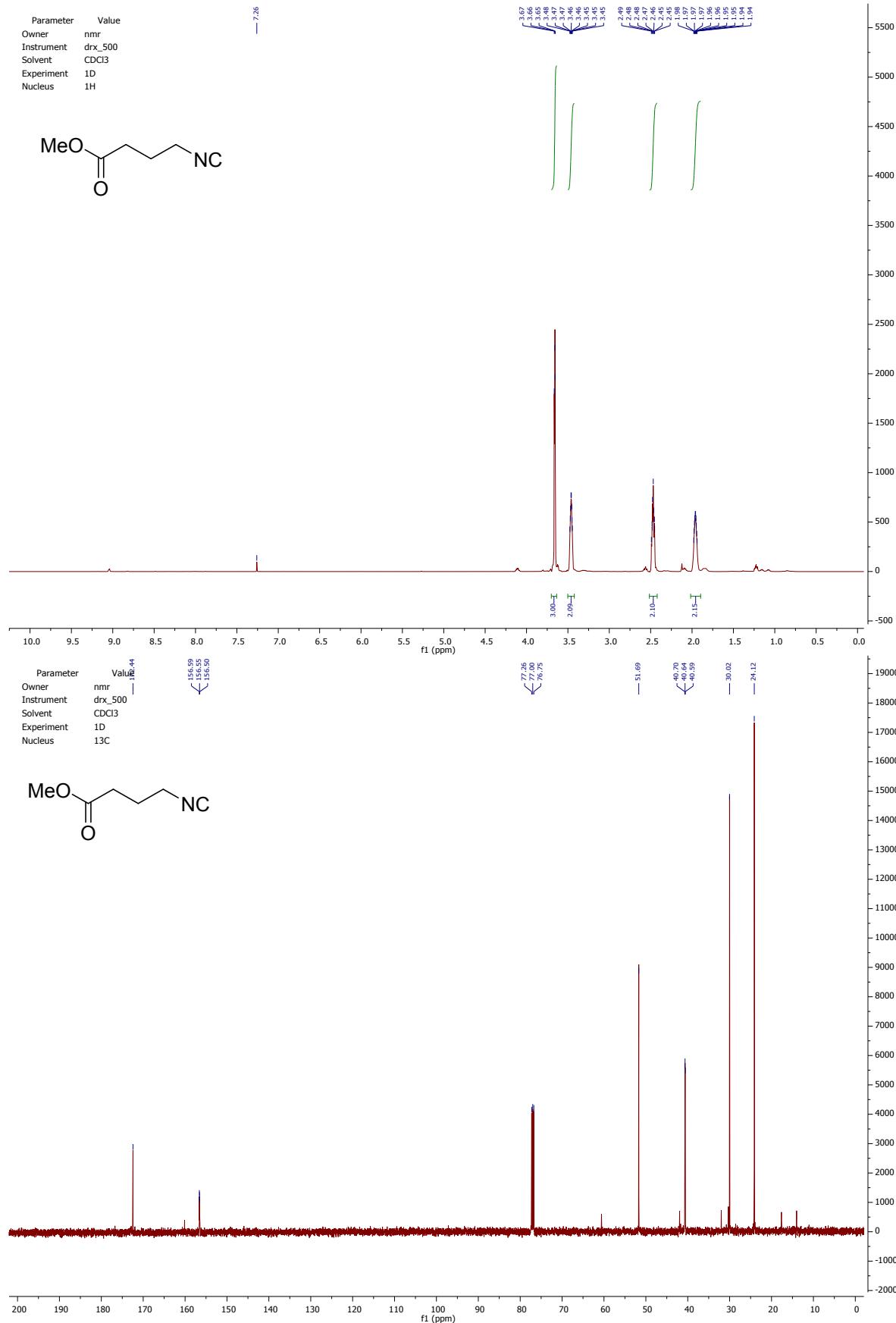
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	1H



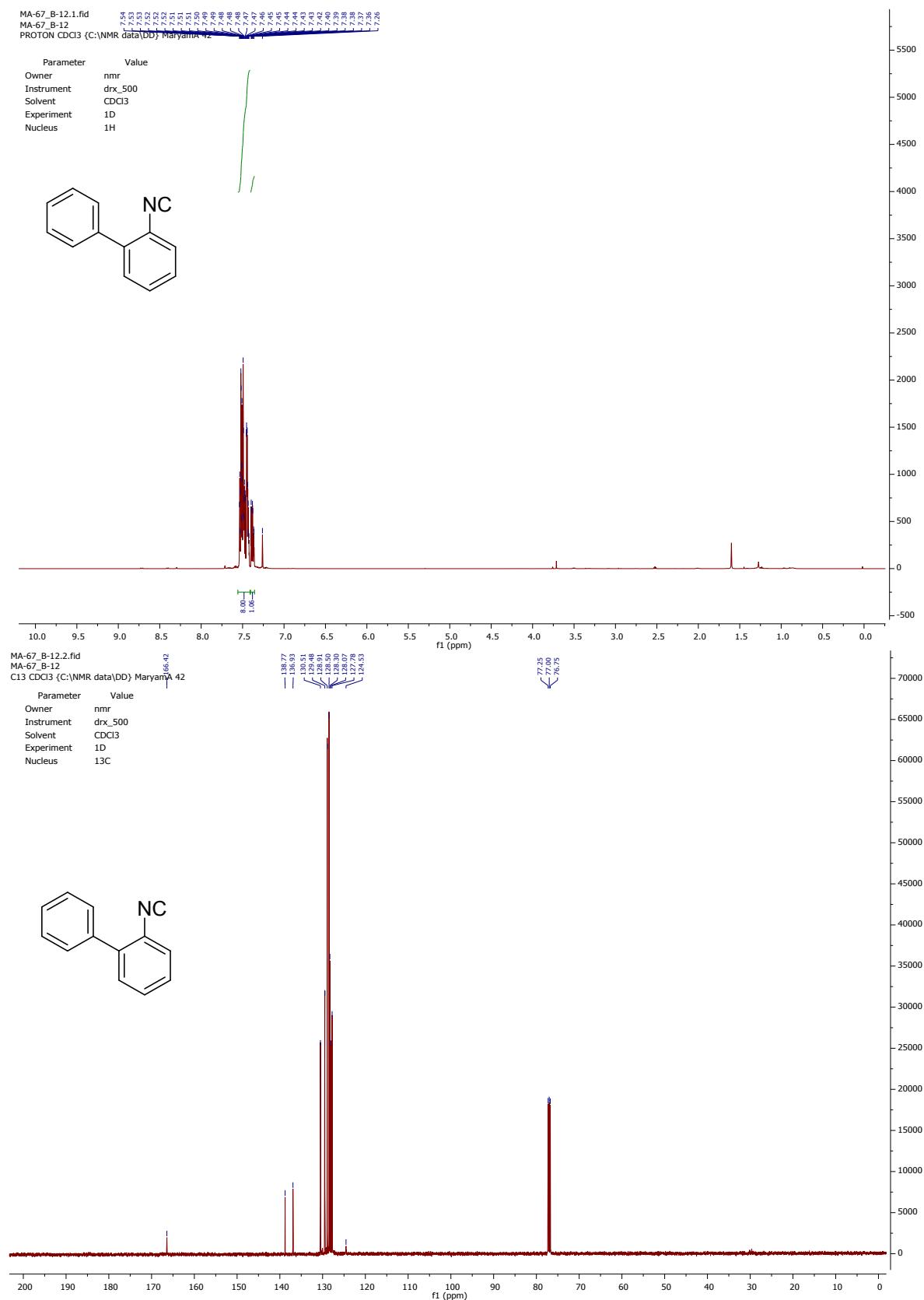
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	13C



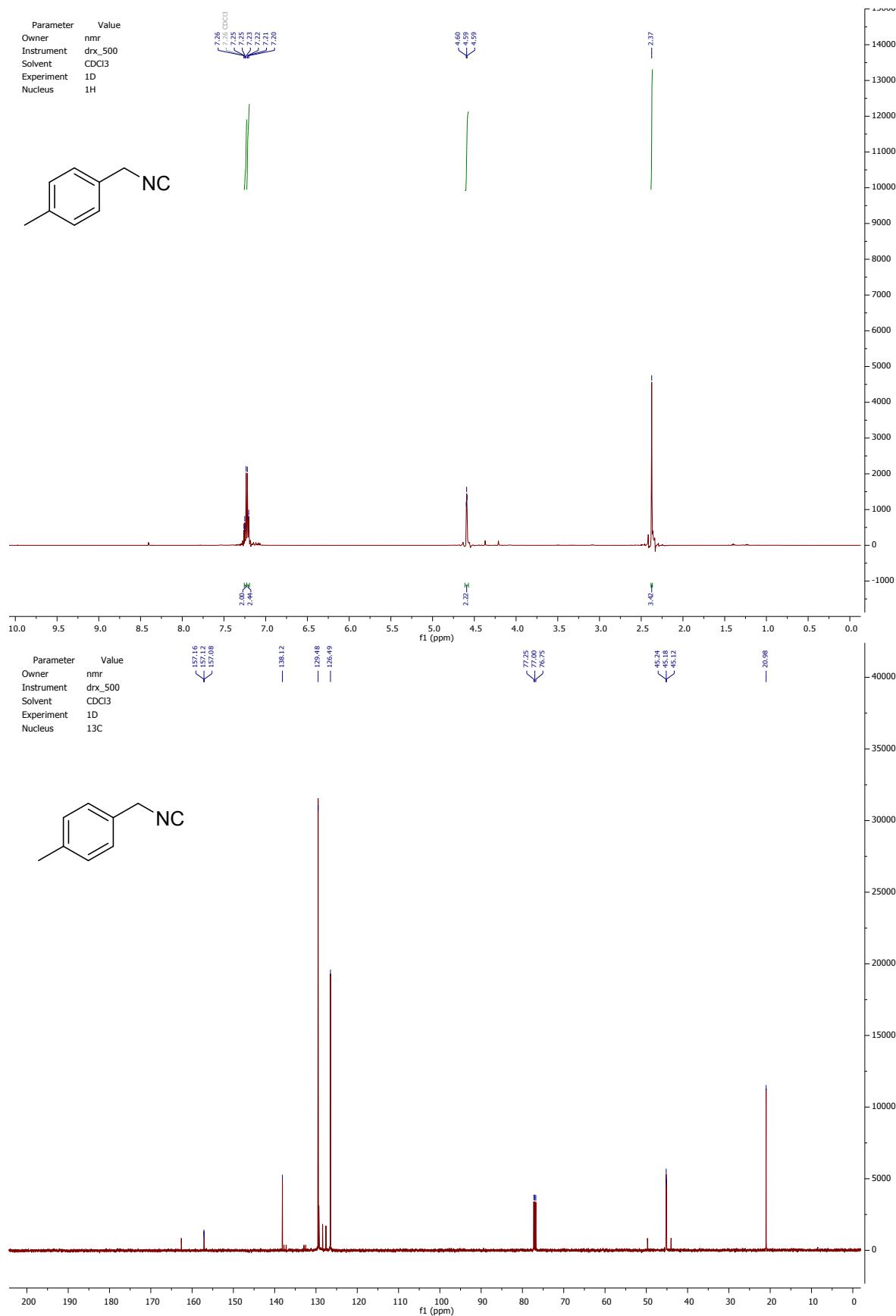
B-11: Methyl 4-isocyanobutanoate



B-12: 2-Isocyano-1,1'-biphenyl

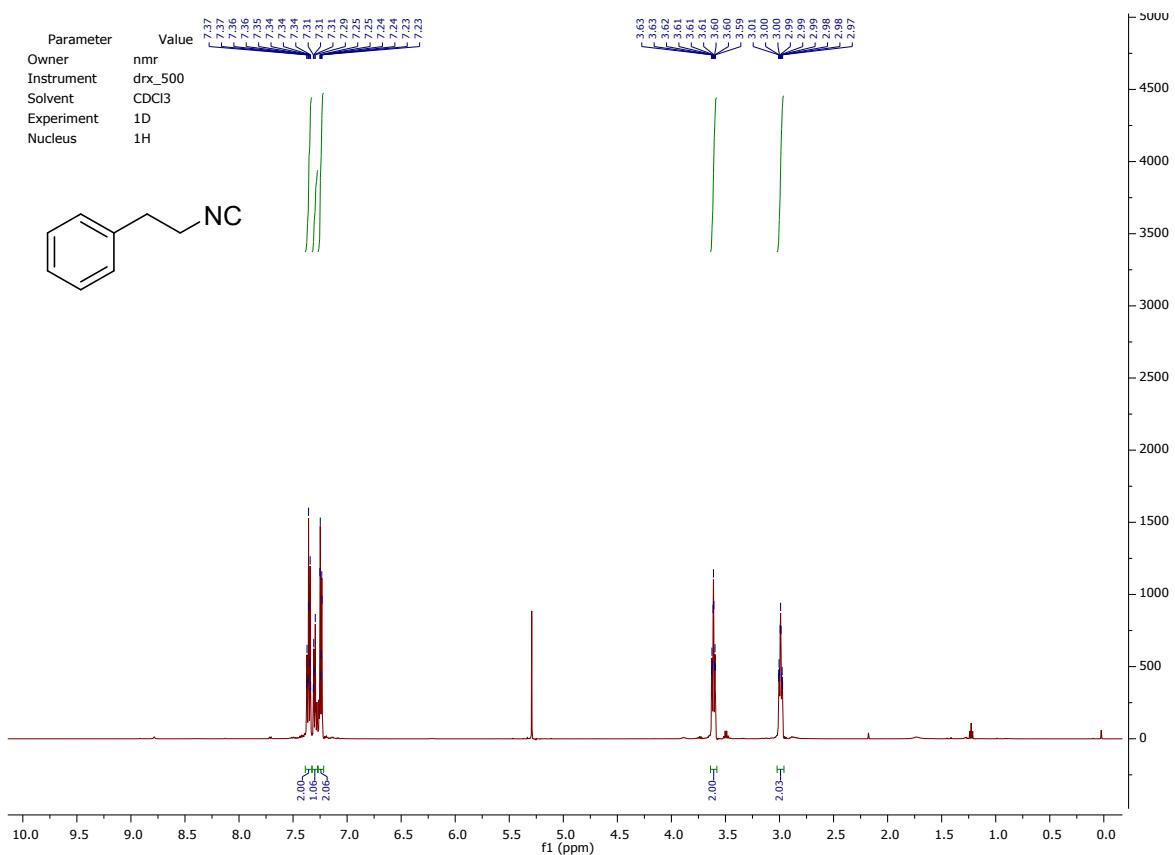
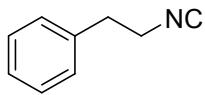


C-1 / I-2: 1-(Isocyanomethyl)-4-methylbenzene

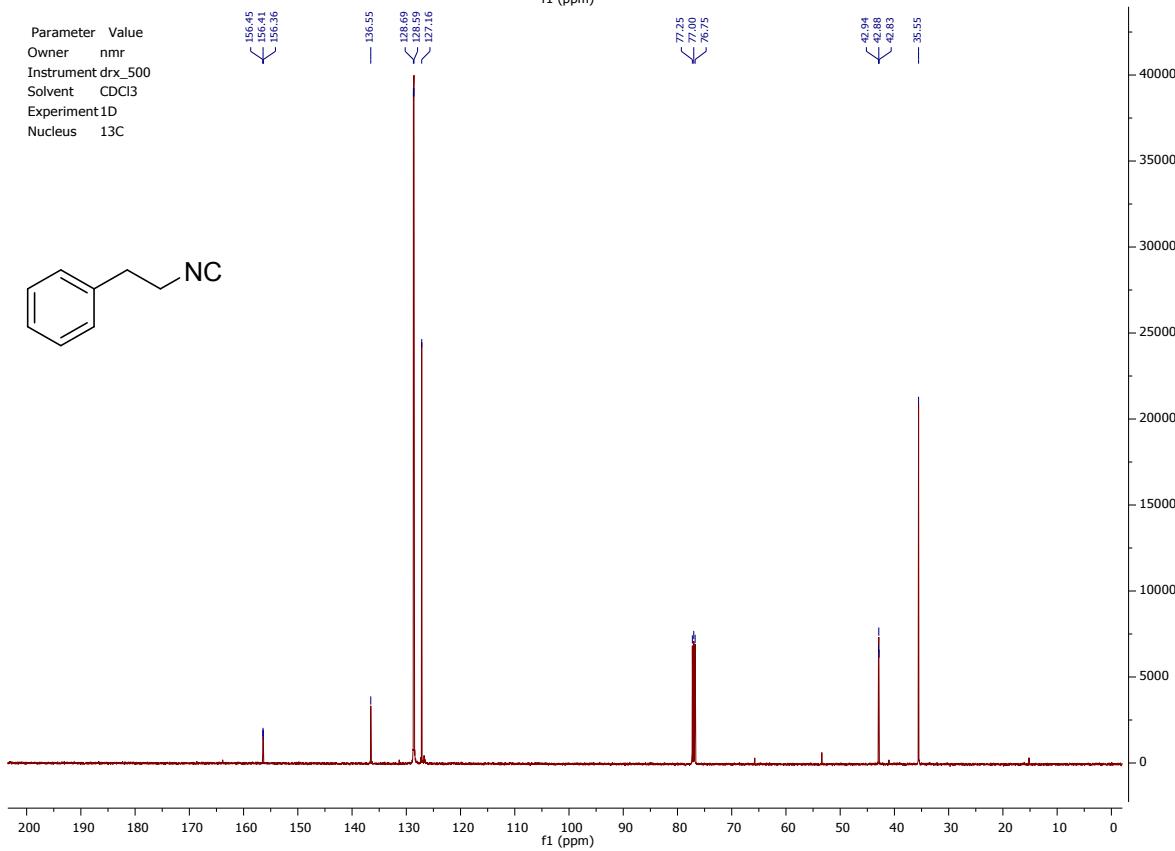
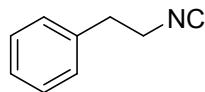


C-2: (2-Isocyanoethyl)benzene

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	1H

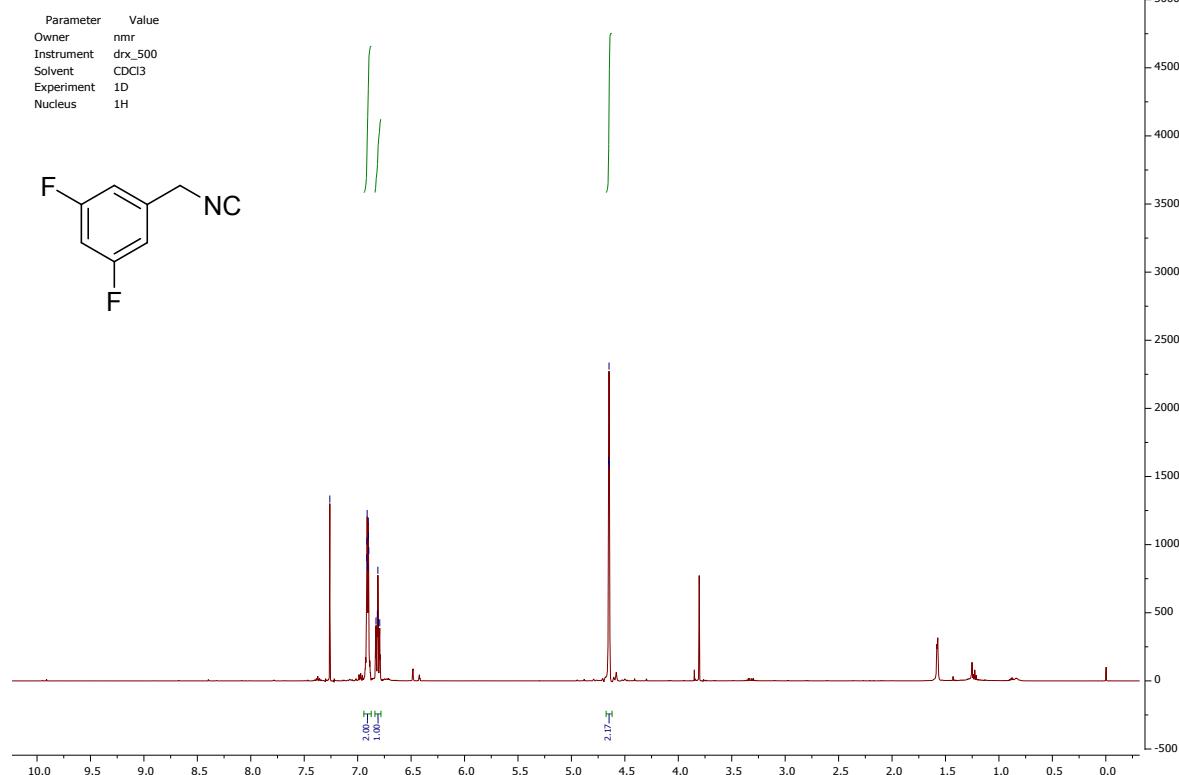


Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	¹³ C

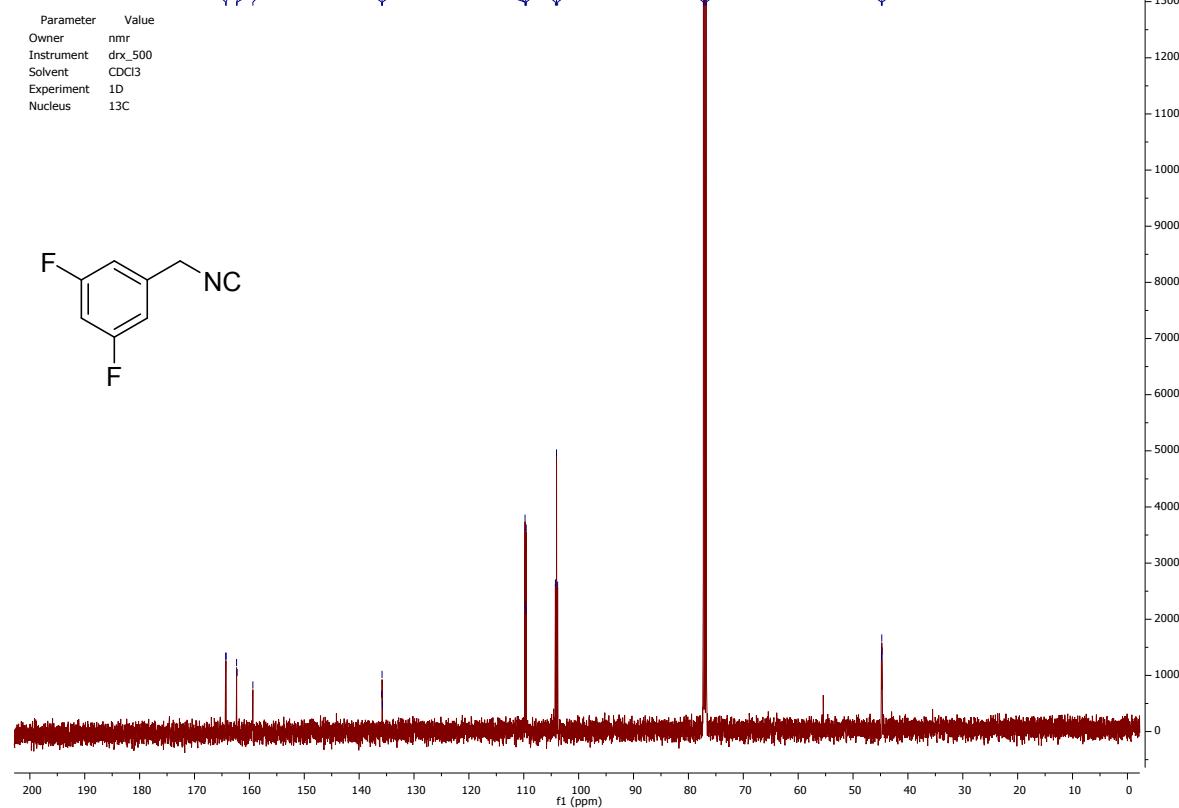


C-3: 1,3-Difluoro-5-(isocyanomethyl)benzene

MA-67_C-3.fid
MA-67_C-3
PROTON CDCl₃ {C:\NMR data\DD} MaryamA 45



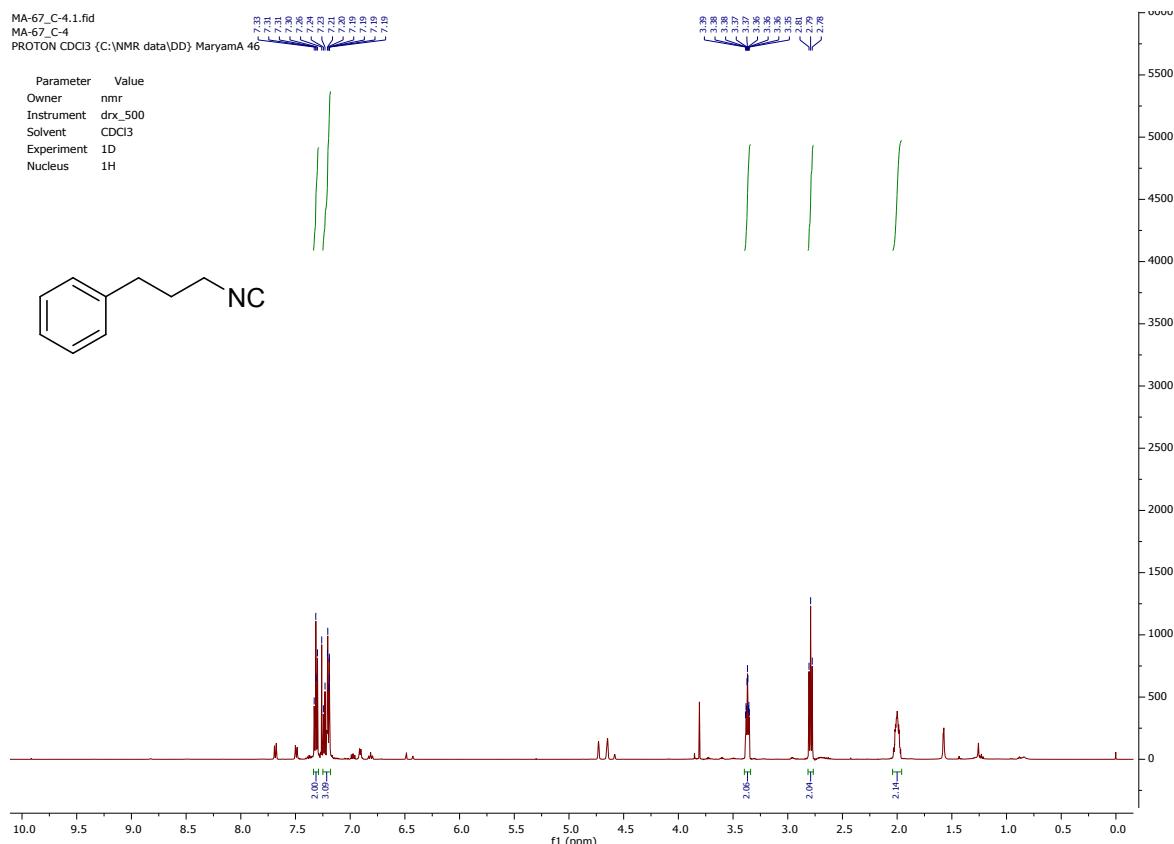
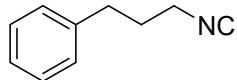
MA-67_C-3.fid
MA-67_C-3
C13 CDCl₃ {C:\NMR data\DD} MaryamA 45



C-4 / I-16: (3-Isocyanopropyl)benzene

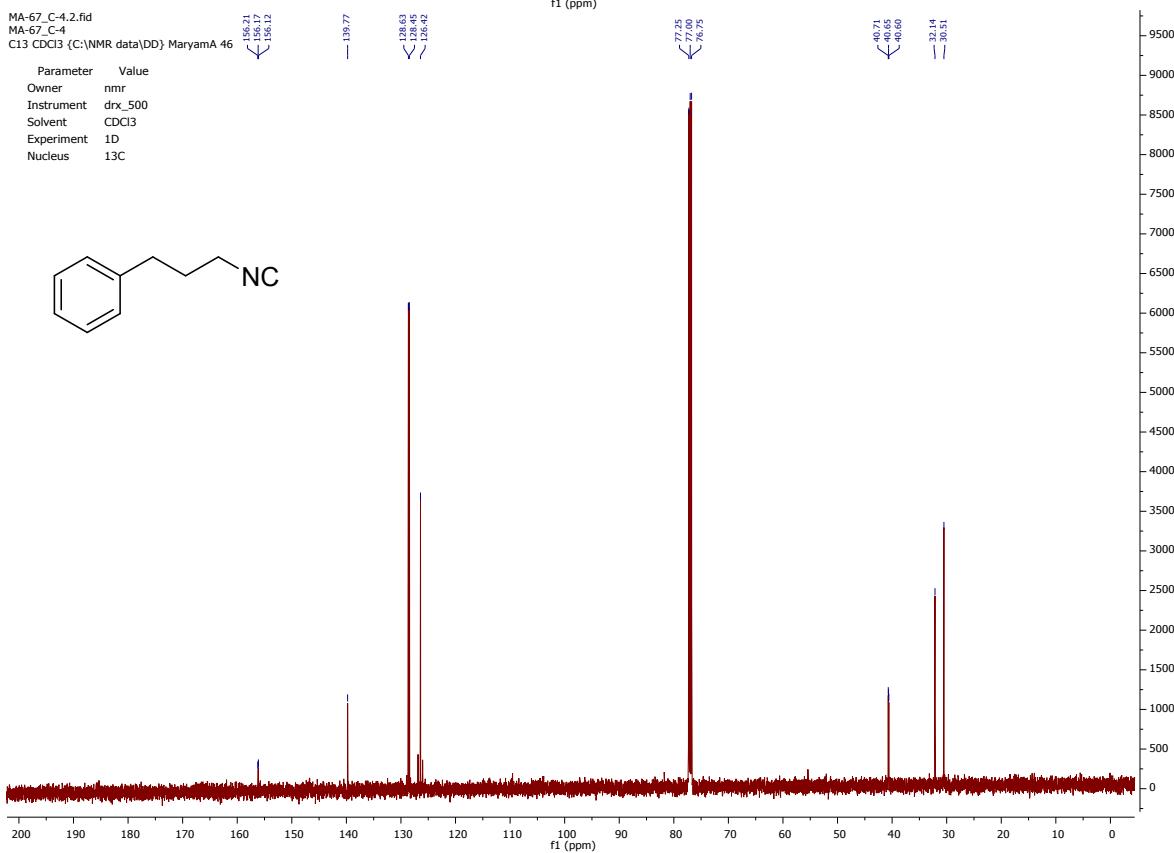
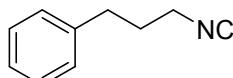
MA-67_C-4.1.fid
MA-67_C-4
PROTON CDCl3 {C:\NMR_data\DD} MaryamA 46

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	1H

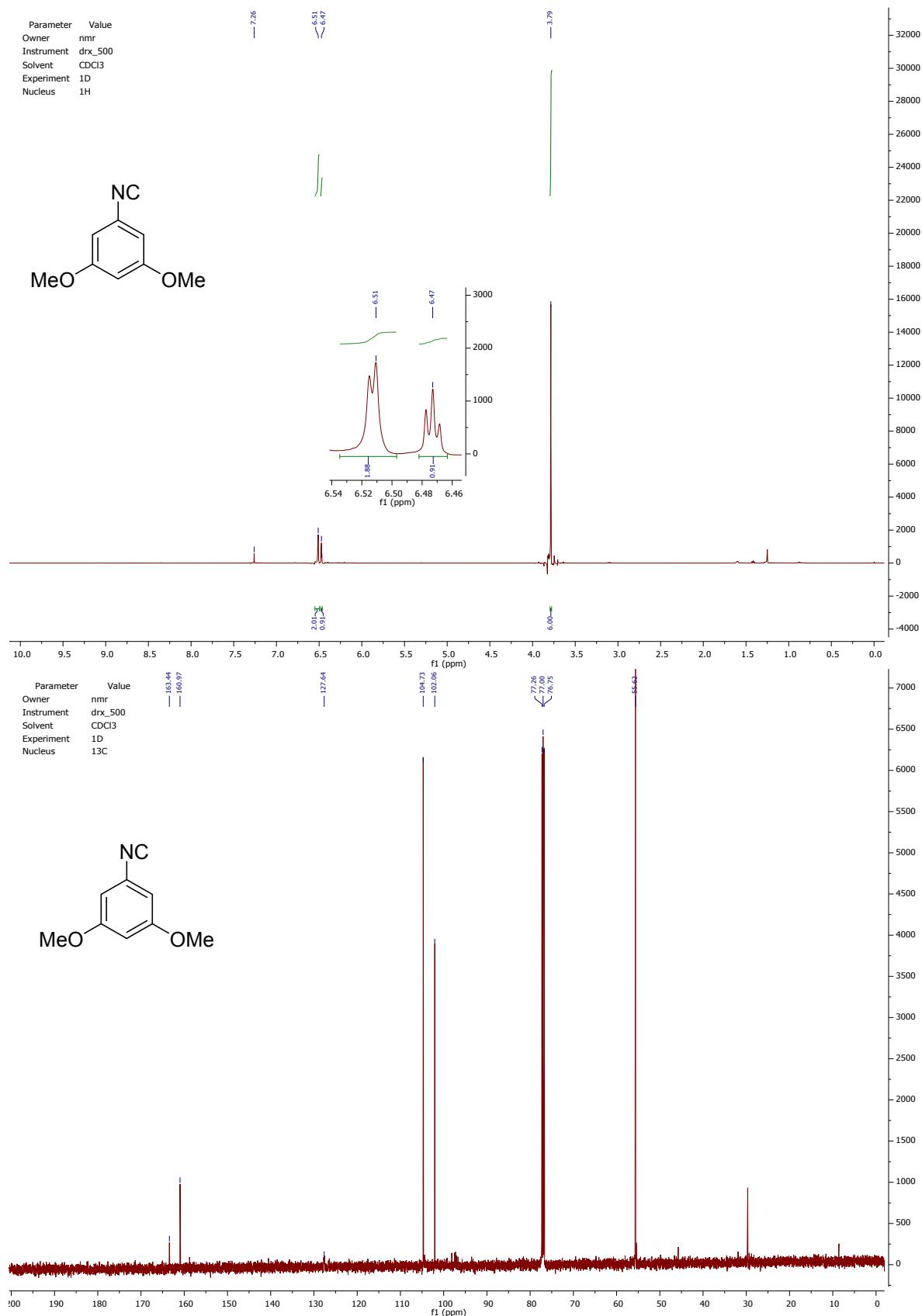


MA-67_C-4.2.fid
MA-67_C-4
C13 CDCl3 {C:\NMR data\DD} MaryamA 46

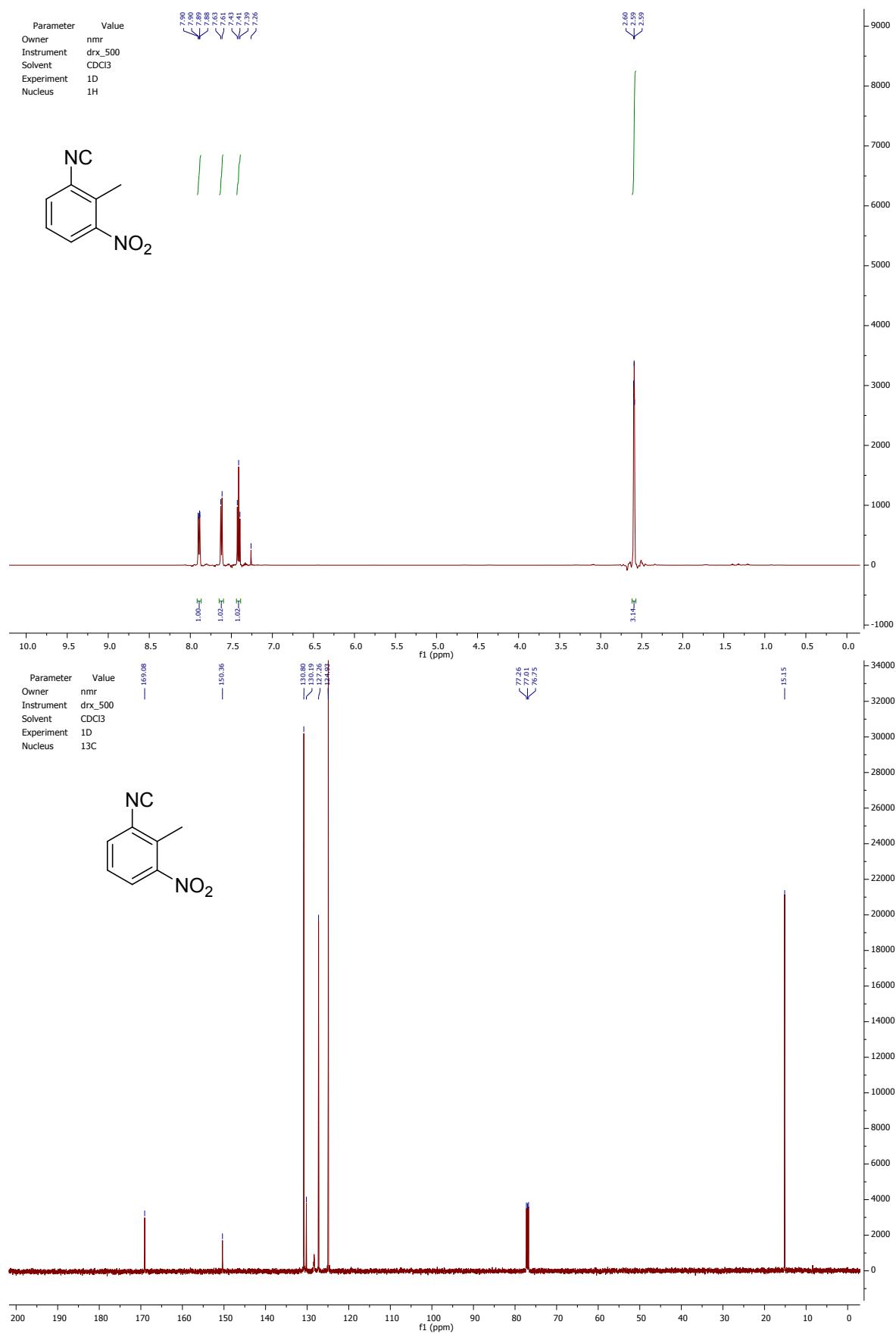
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C



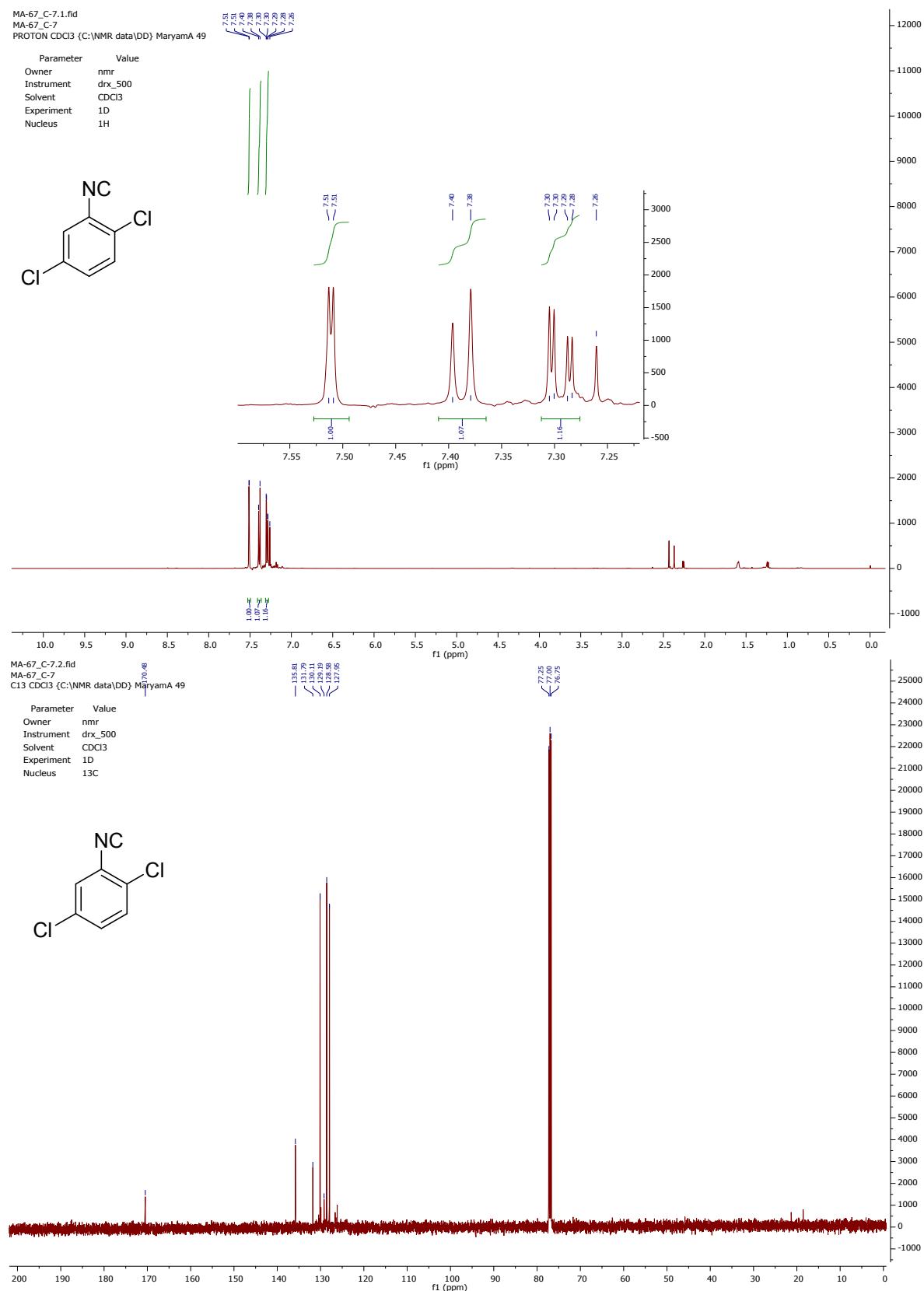
C-5 / I-21: 1-Isocyano-3,5-dimethoxybenzene



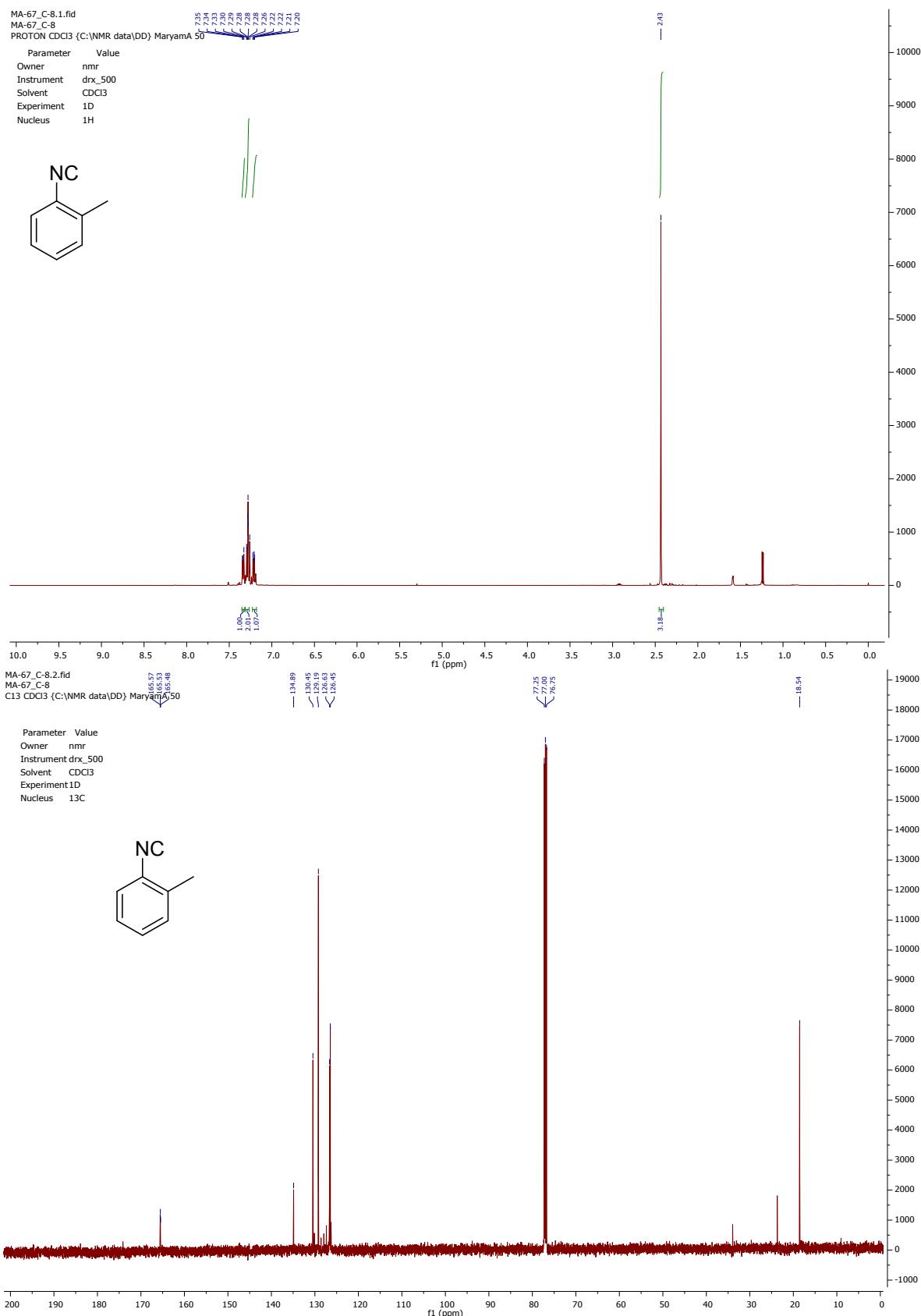
C-6 / I-25: 1-Isocyano-2-methyl-3-nitrobenzene



C-7: 1,4-Dichloro-2-isocyanobenzene

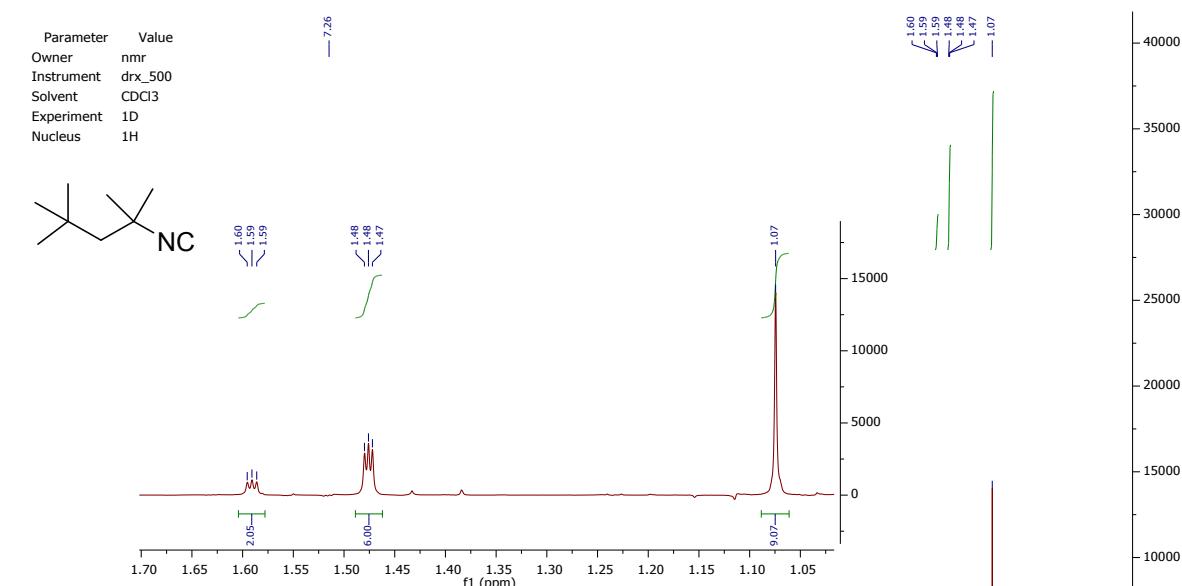


C-8: 1-Isocyano-2-methylbenzene

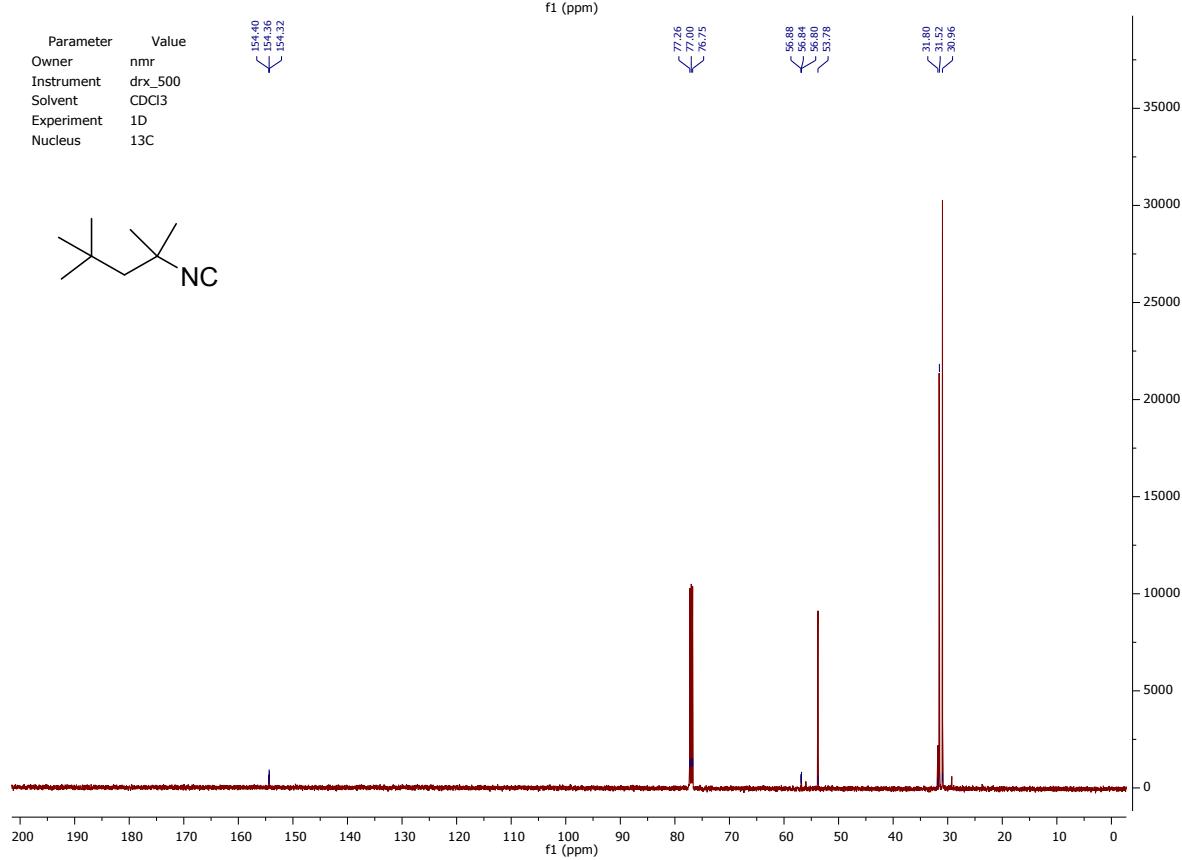


C-9: 2-Isocyano-2,4,4-trimethylpentane

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H

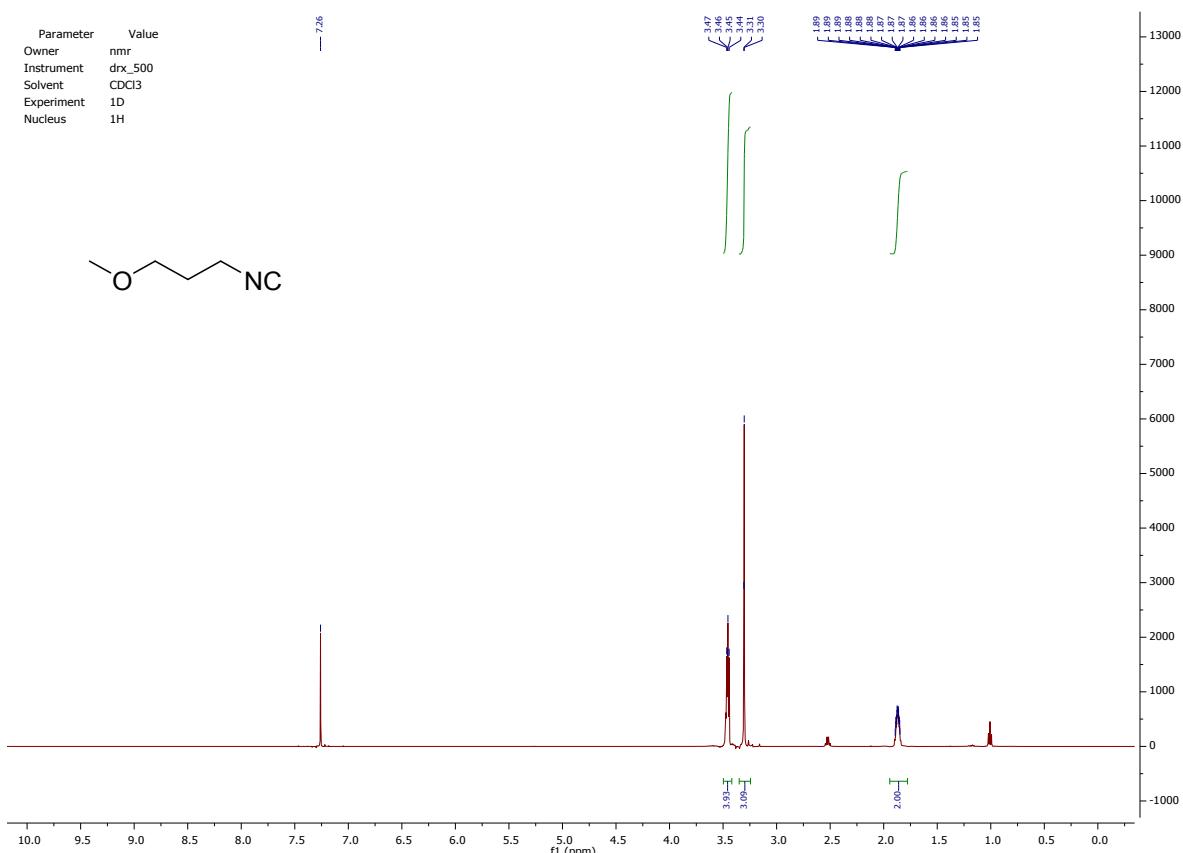


Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	13C

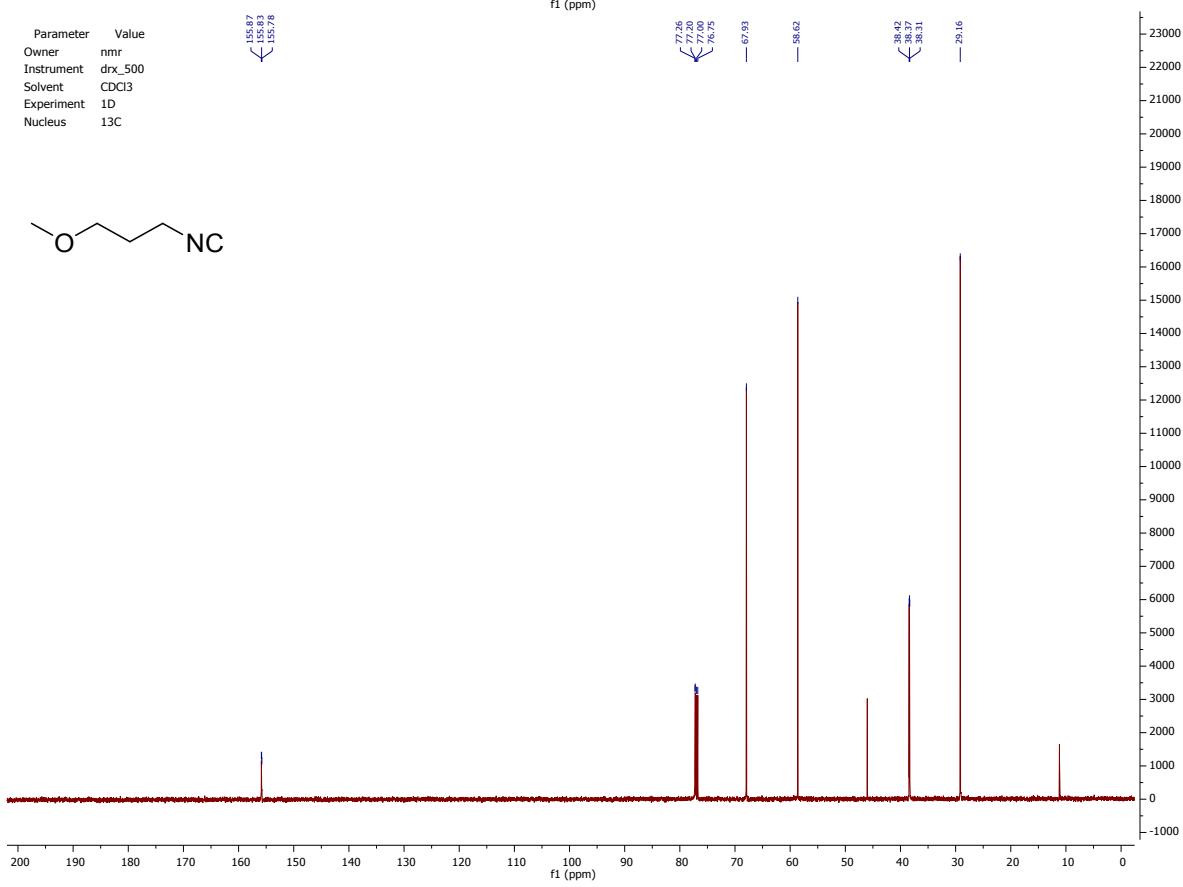
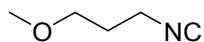


C-10 / I-45: 1-Isocyano-3-methoxypropane

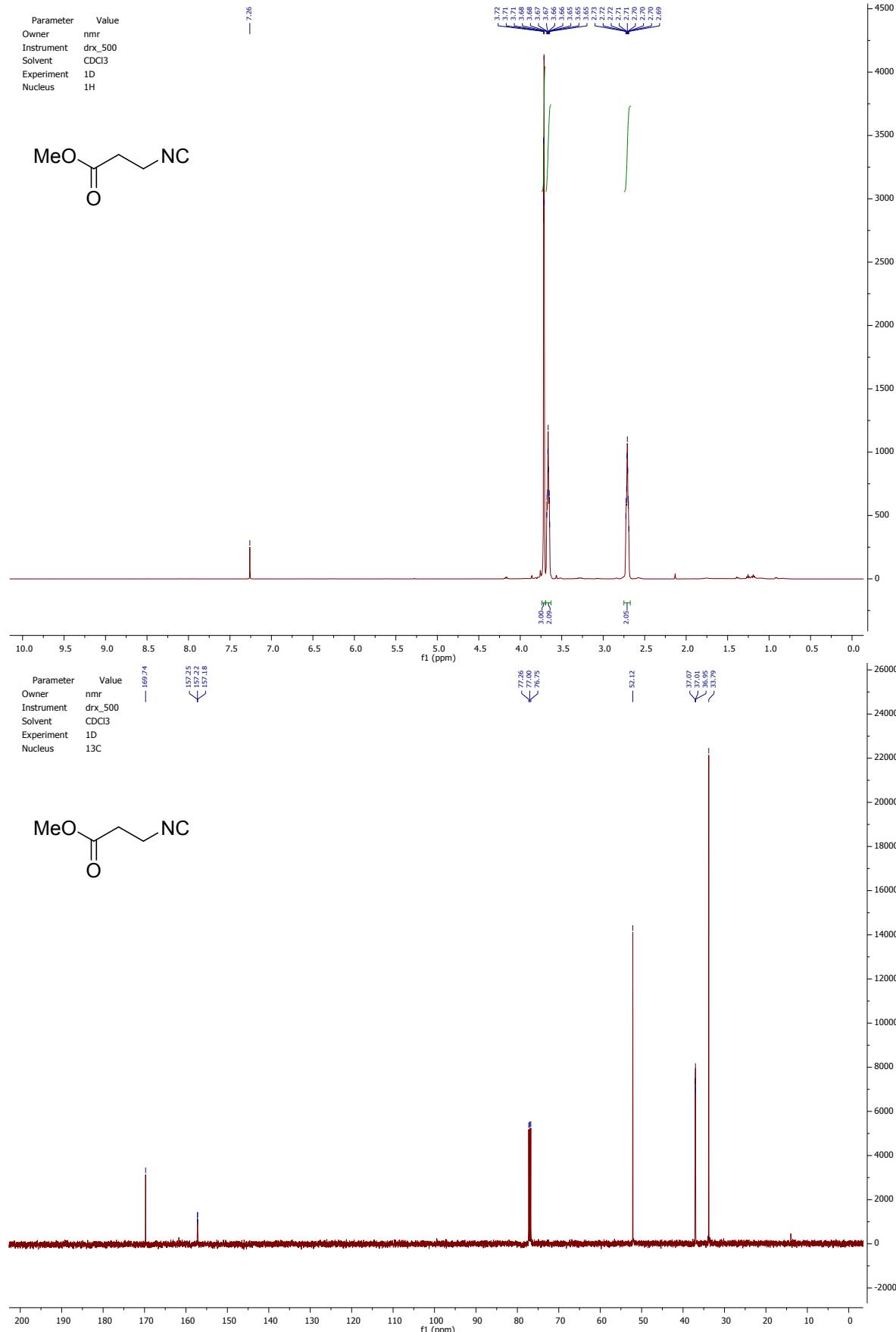
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H



Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	13C



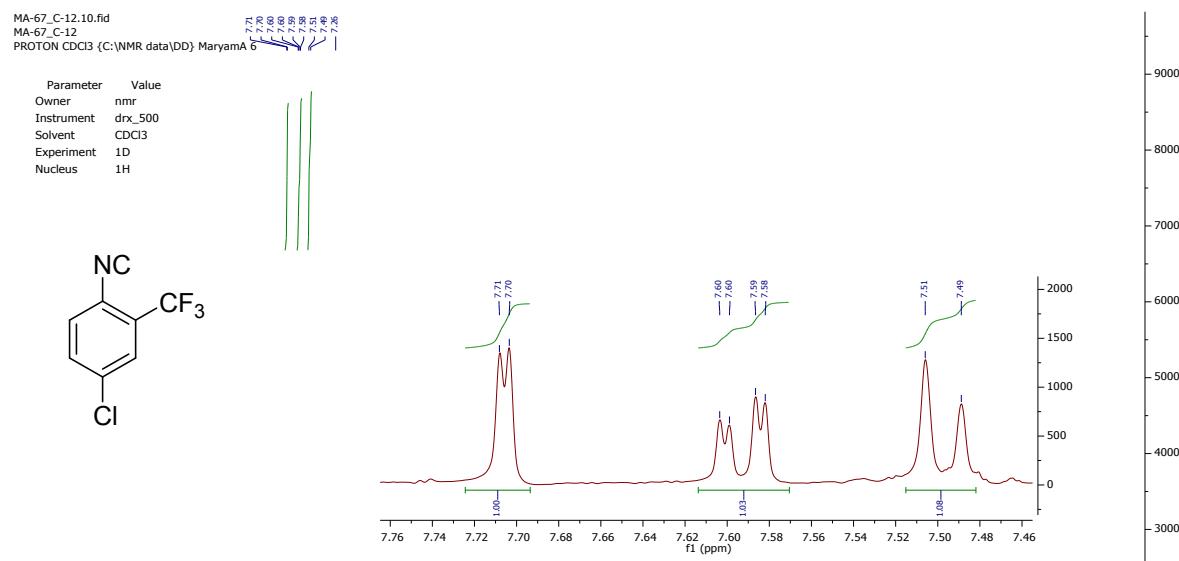
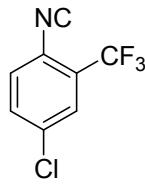
C-11 / I-48: Methyl 3-isocyanopropanoate



C-12: 4-Chloro-1-isocyano-2-(trifluoromethyl)benzene

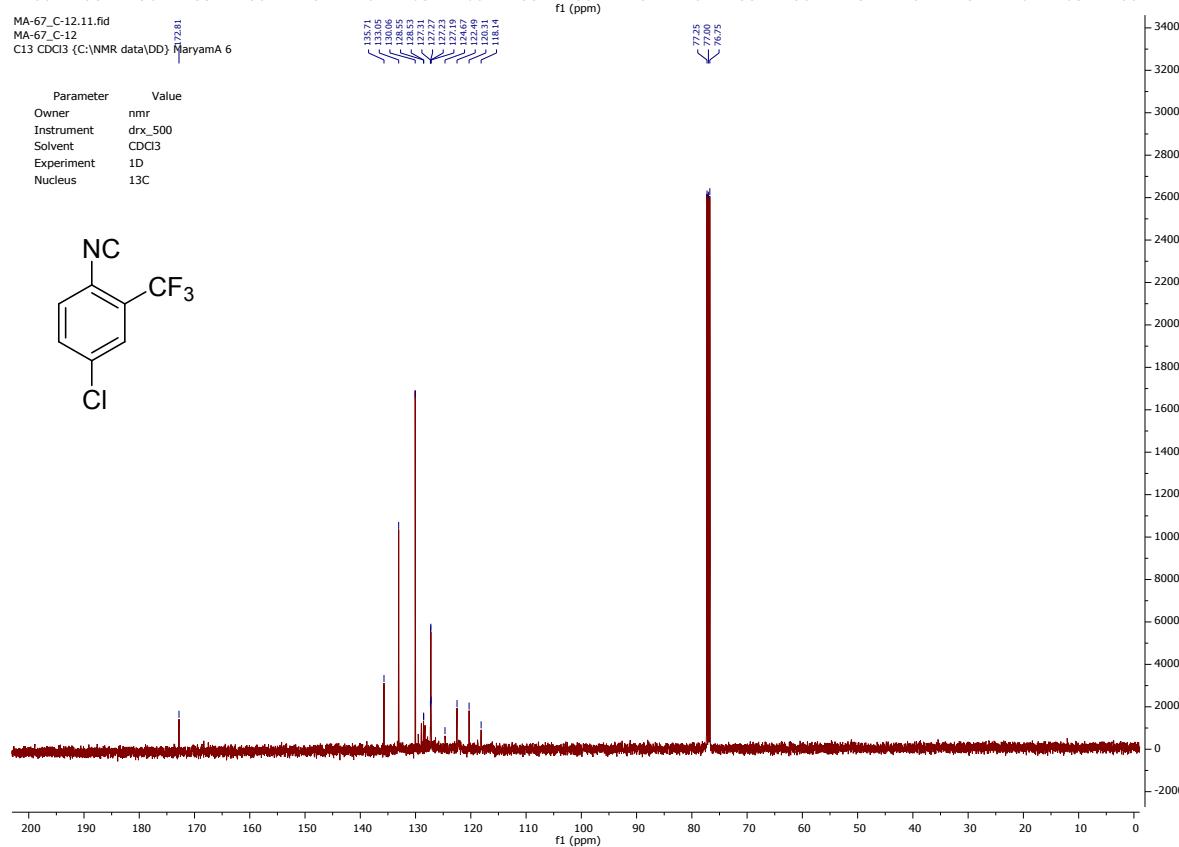
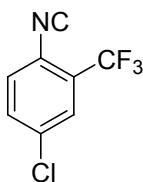
MA-67_C-12.10.fid
MA-67_C-12
PROTON CDCl3 {C:

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H

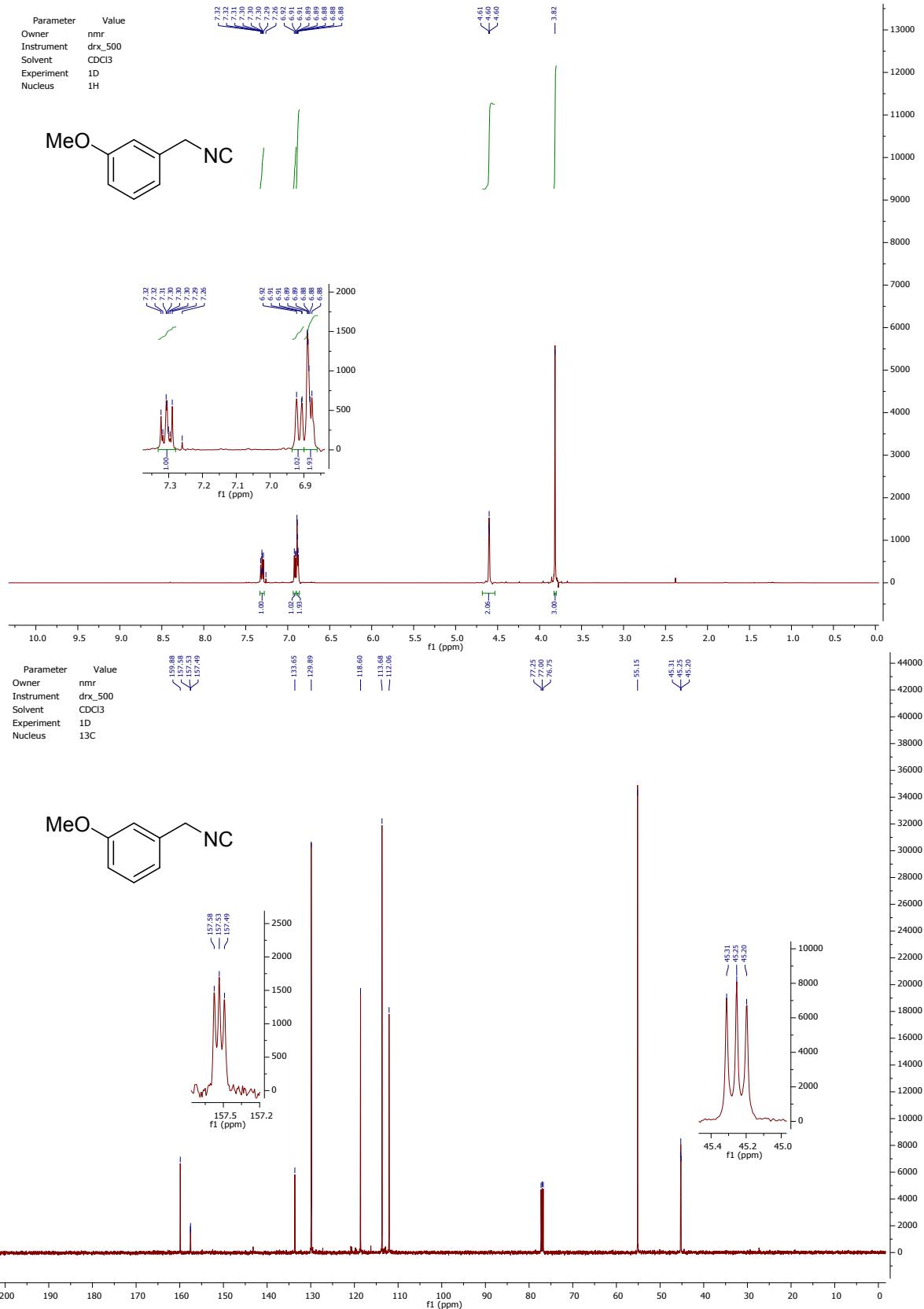


MA-67_C-12.11.fid
MA-67_C-12
C13 CDCl3 {C:\NMR data\DD} MaryamA 6

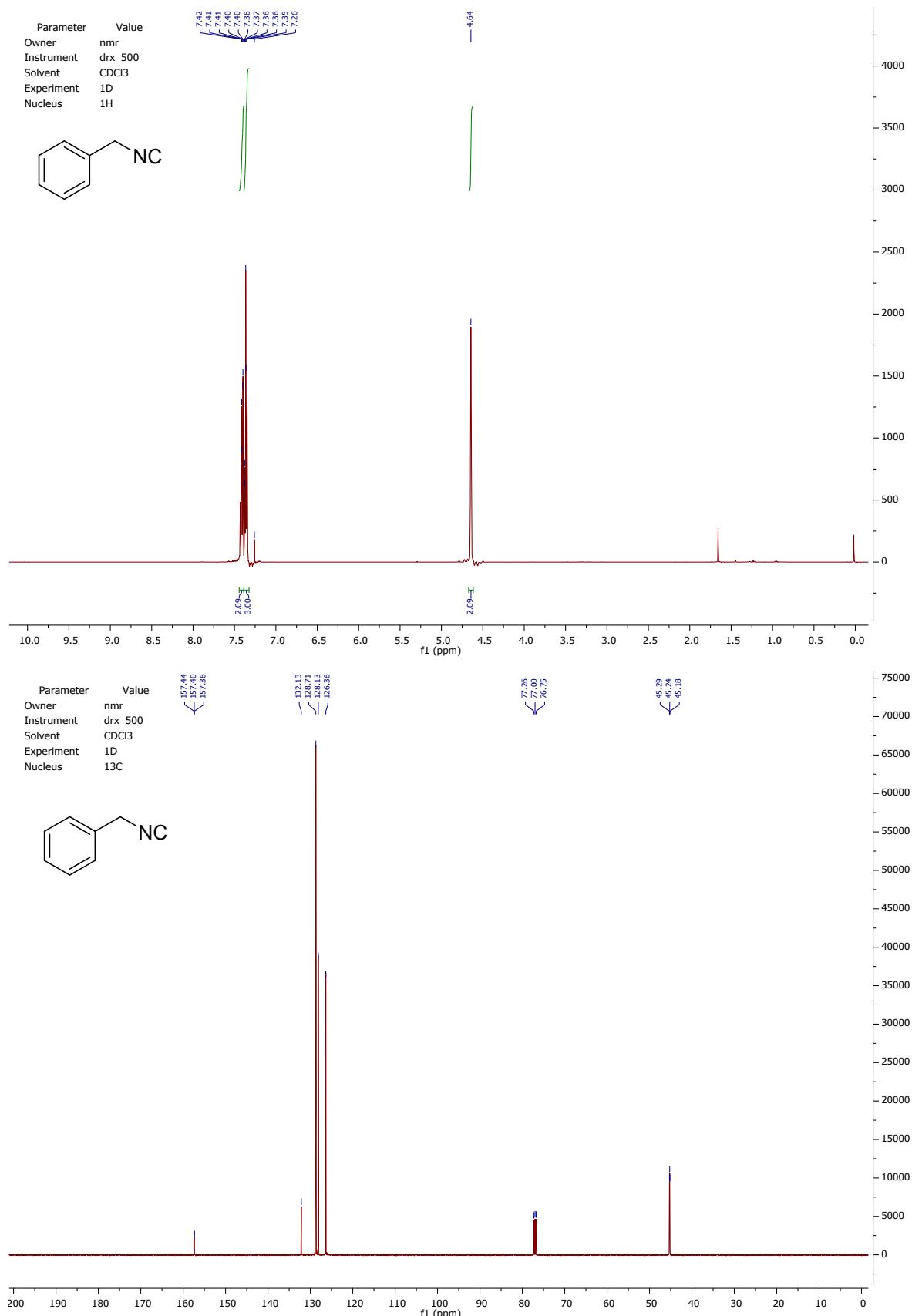
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	13C



D-1 / I-3: 1-(Isocyanomethyl)-3-methoxybenzene

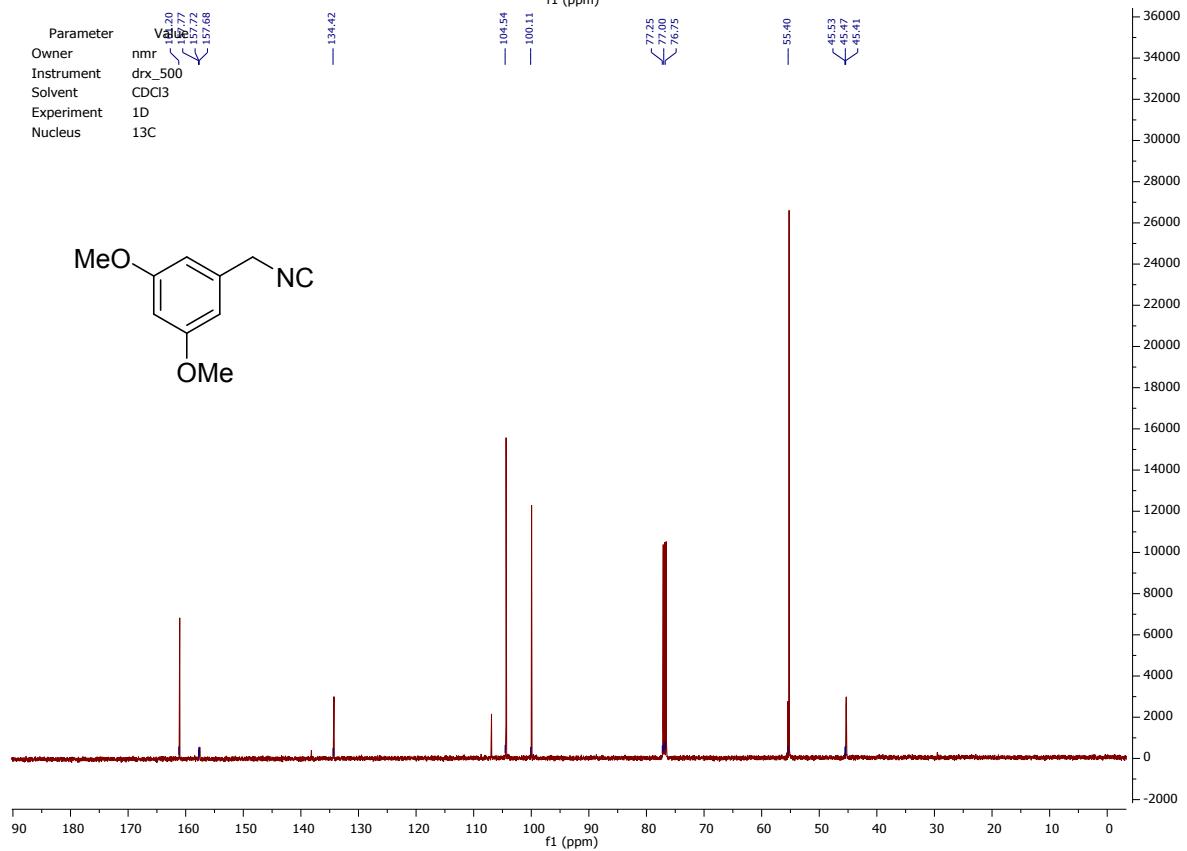
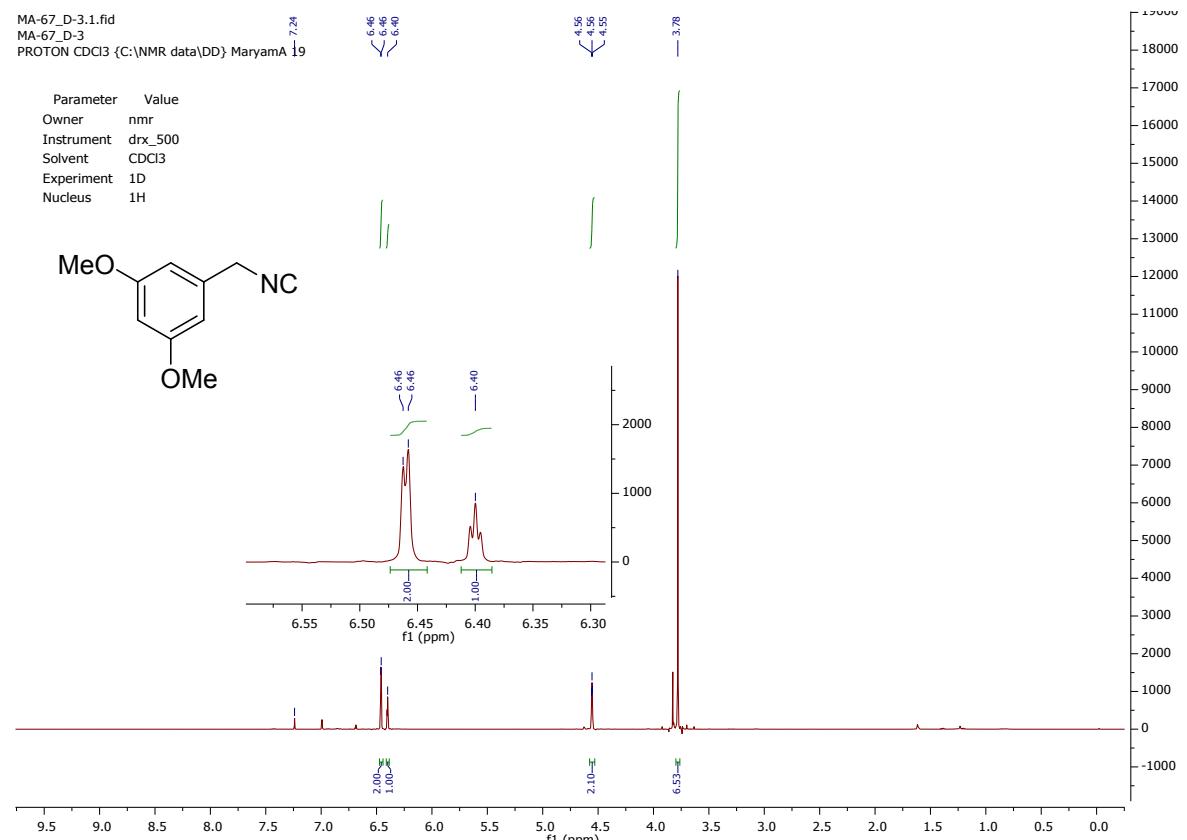


D-2: (Isocyanomethyl)benzene.

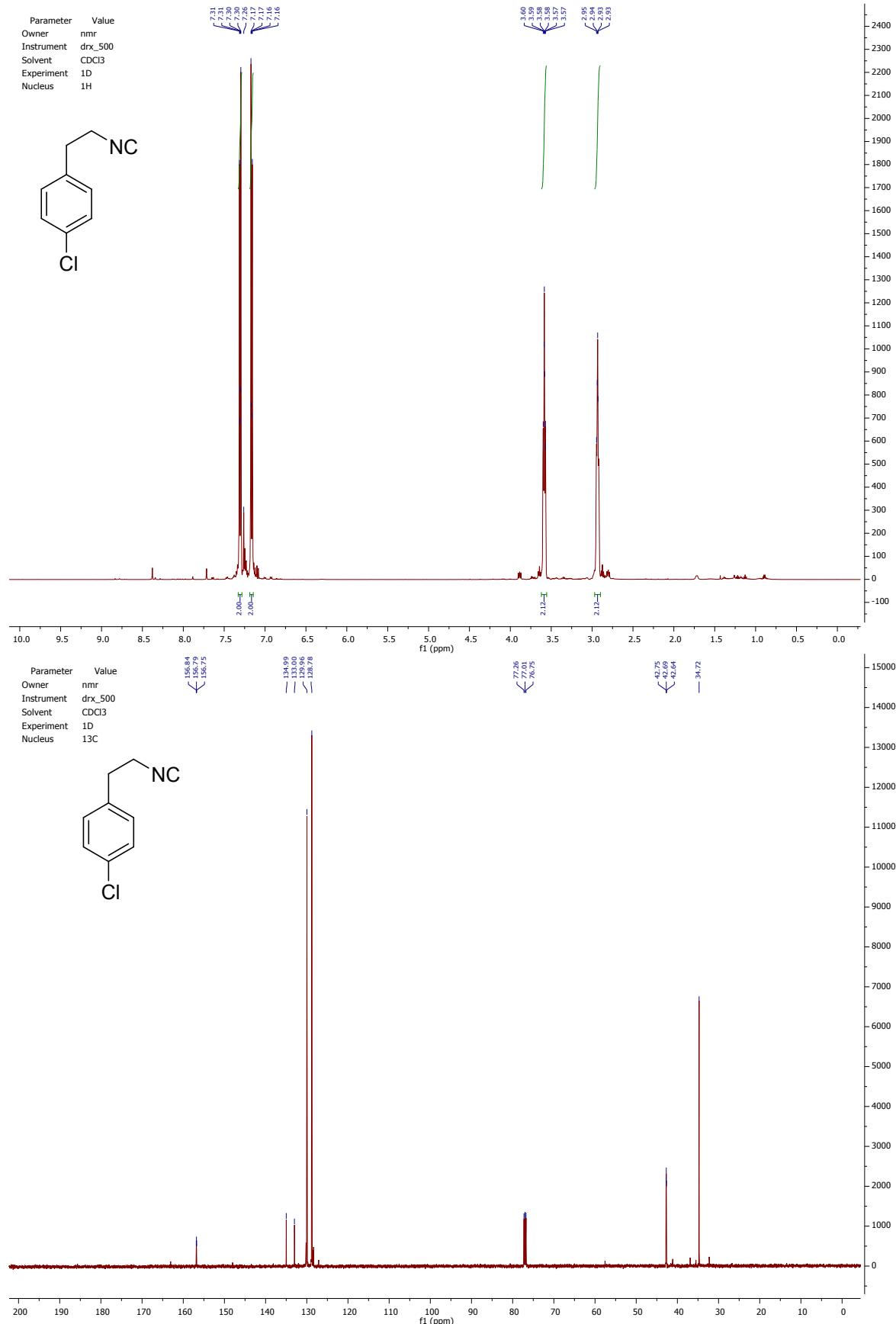


D-3 / I-11: 1-(Isocyanomethyl)-3,5-dimethoxybenzene

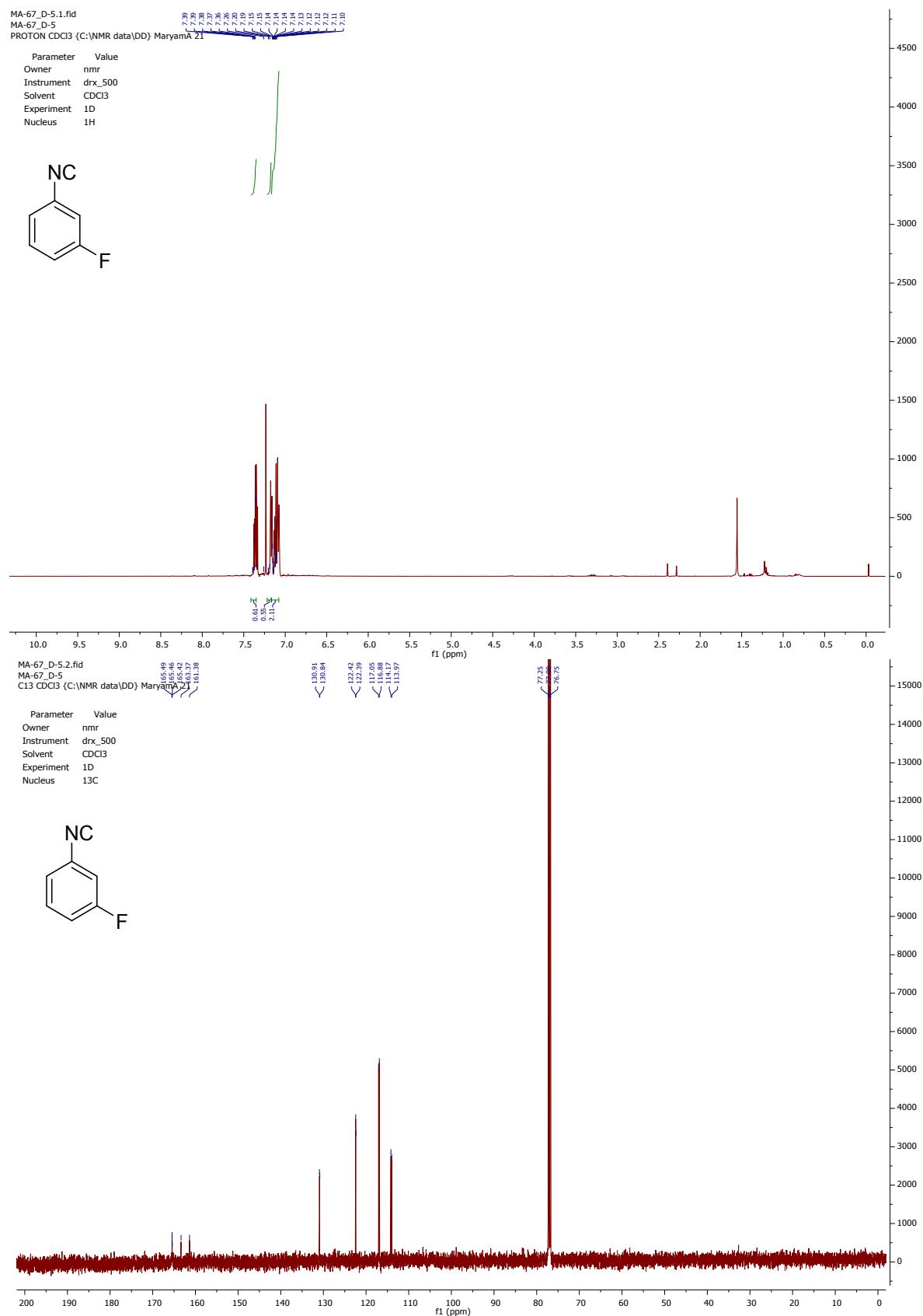
MA-67_D-3.1.fid
MA-67_D-3
PROTON CDCl₃ {C:\NMR data\DD} MaryamA 19



D-4 / I-17: 1-Chloro-4-(2-isocyanoethyl)benzene



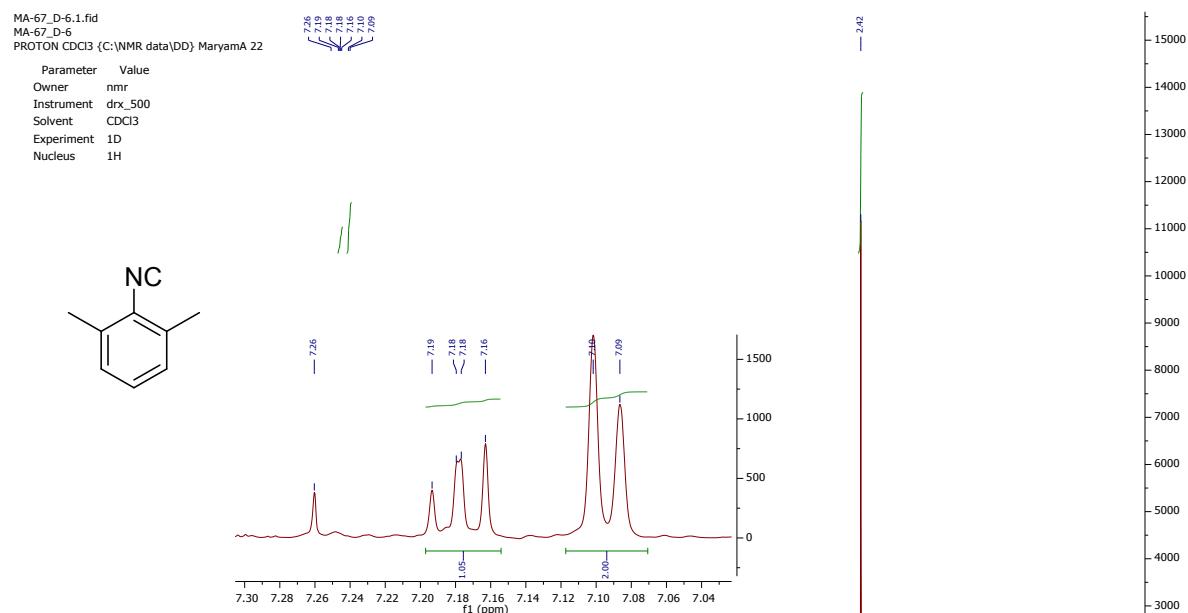
D-5: 1-Fluoro-3-isocyanobenzene



D-6: 2-Isocyano-1,3-dimethylbenzene

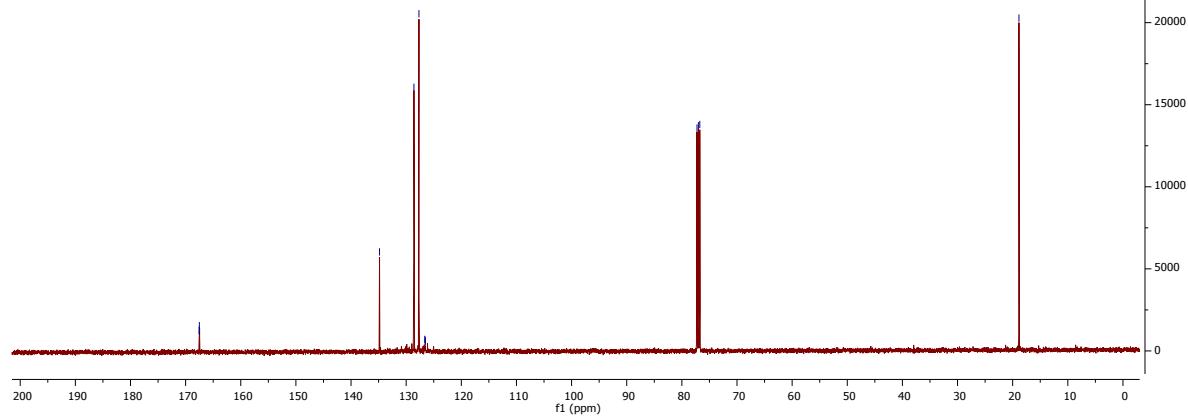
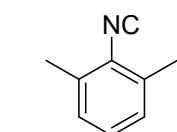
MA-67_D-6.1.fid
MA-67_D-6
PROTON CDCl₃ {C:\NMR data\DD} MaryamA 22

Parameter Value
Owner nmr
Instrument drx_500
Solvent CDCl₃
Experiment 1D
Nucleus 1H



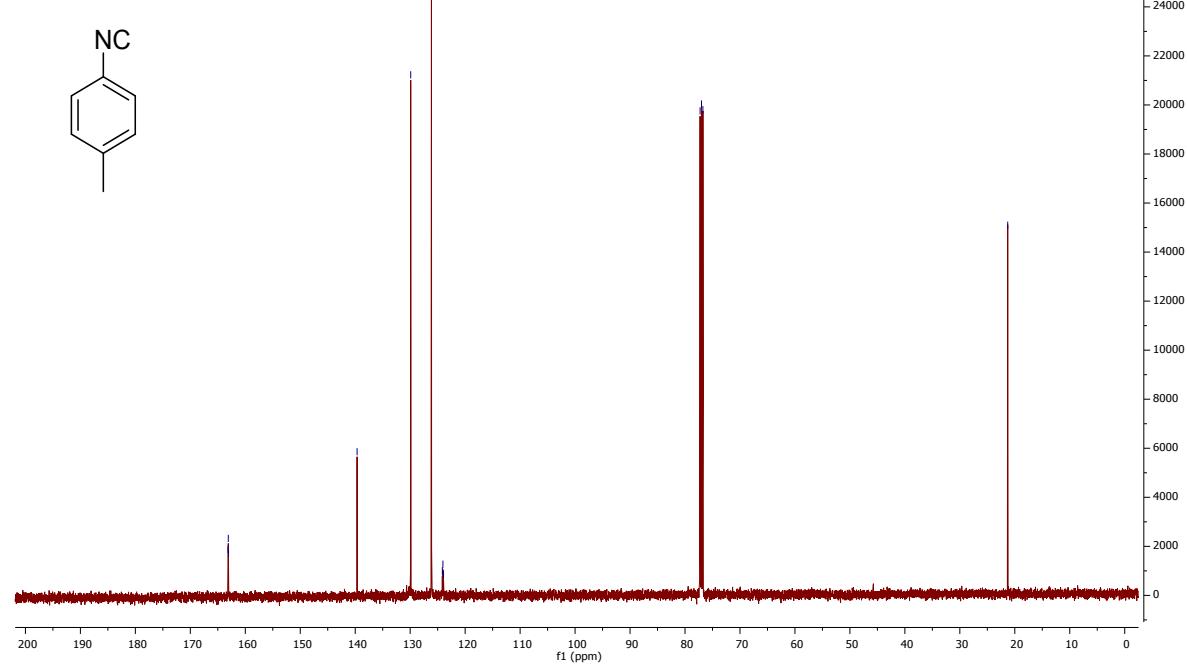
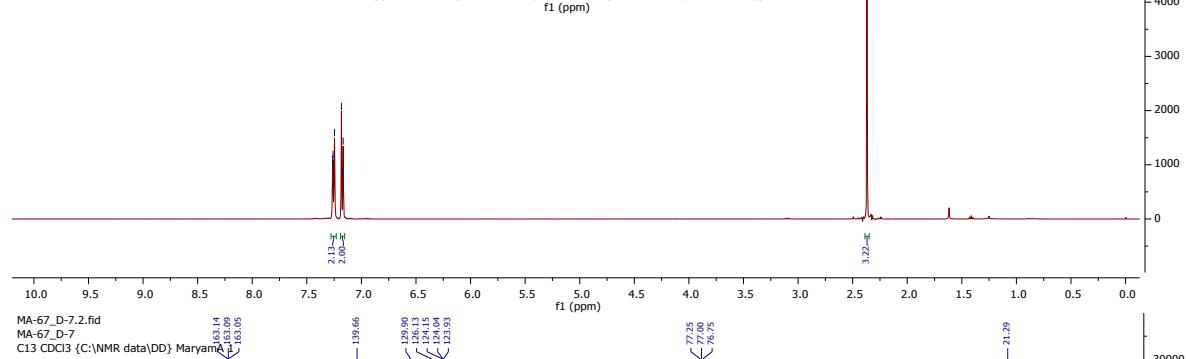
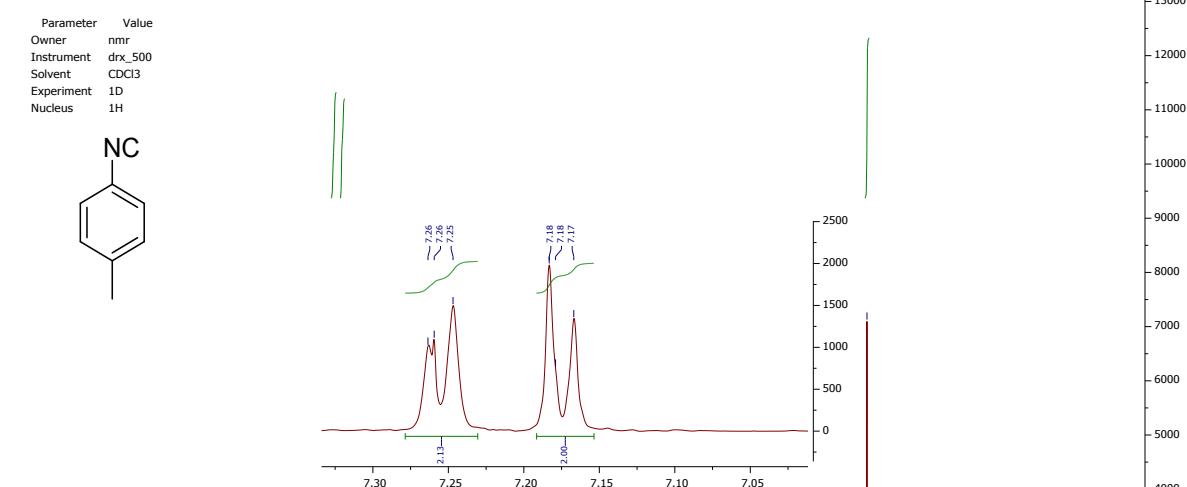
MA-67_D-6.2.fid
MA-67_D-6
C13 CDCl₃ {C:\NMR data\DD} MaryamA 22

Parameter Value
Owner nmr
Instrument drx_500
Solvent CDCl₃
Experiment 1D
Nucleus 13C

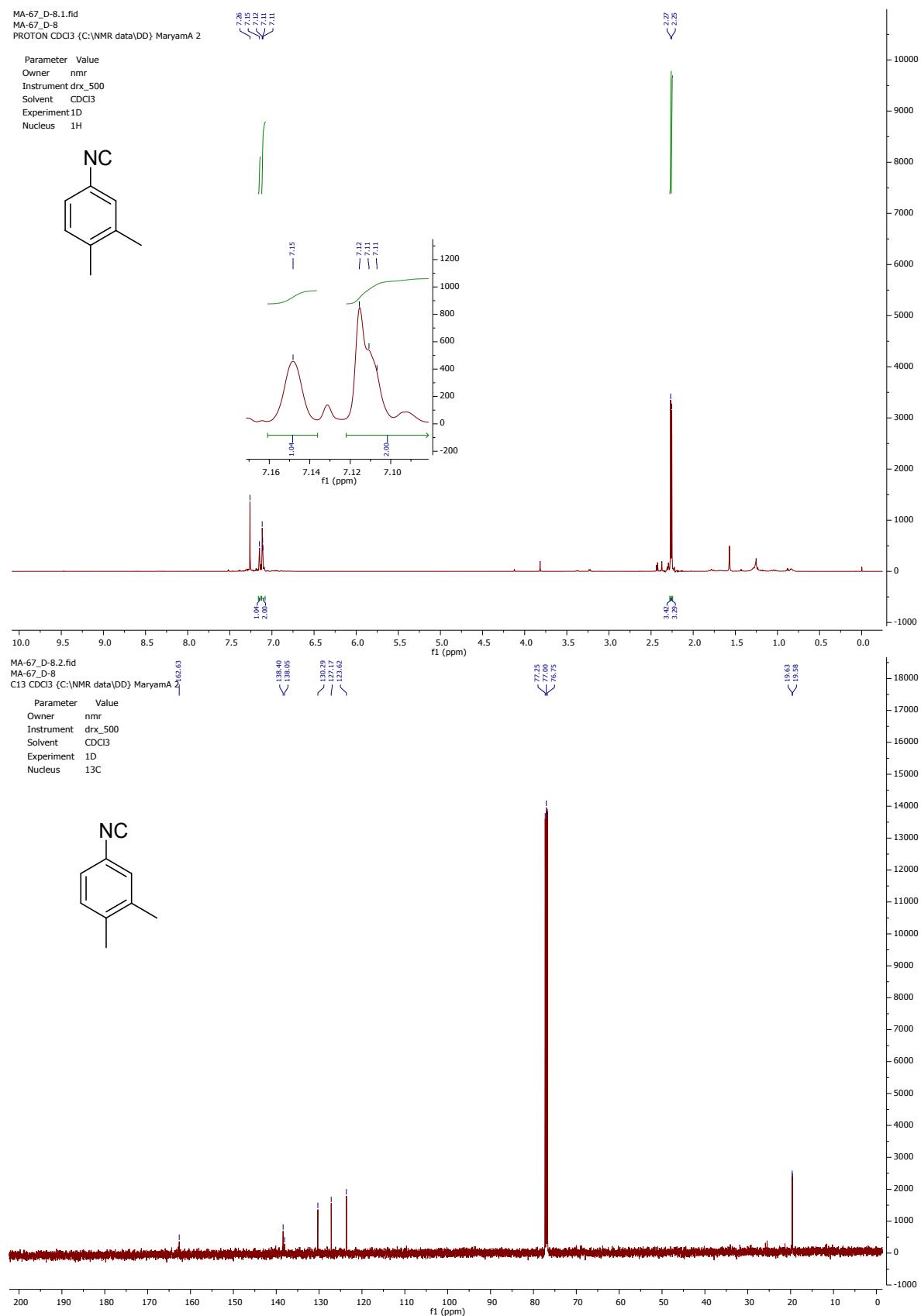


D-7: 1-Isocyano-4-methylbenzene

MA-67_D-7.1.fid
MA-67_D-7
PROTON CDCl₃ {C:\NMR data\DD} MaryamA 1



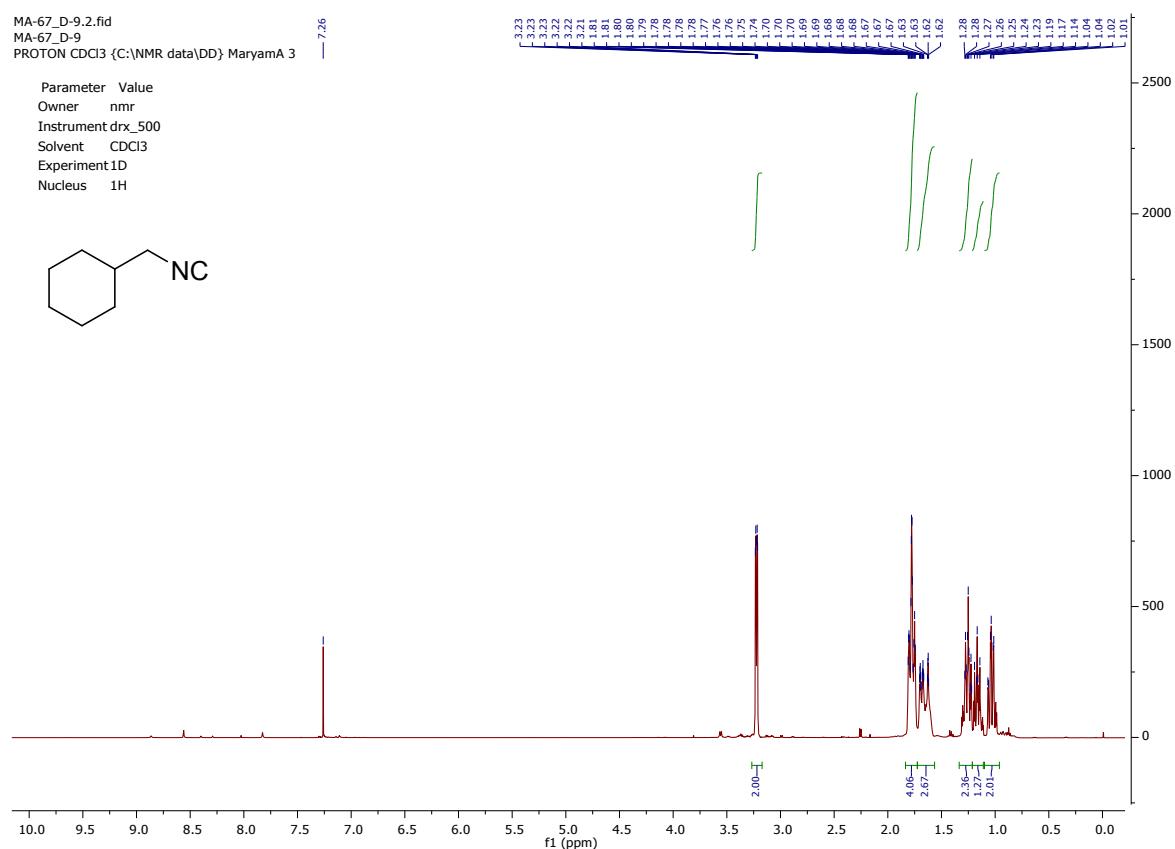
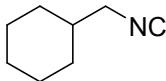
D-8: 4-Isocyano-1,2-dimethylbenzene



D-9 / I-38: (Isocyanomethyl)cyclohexane

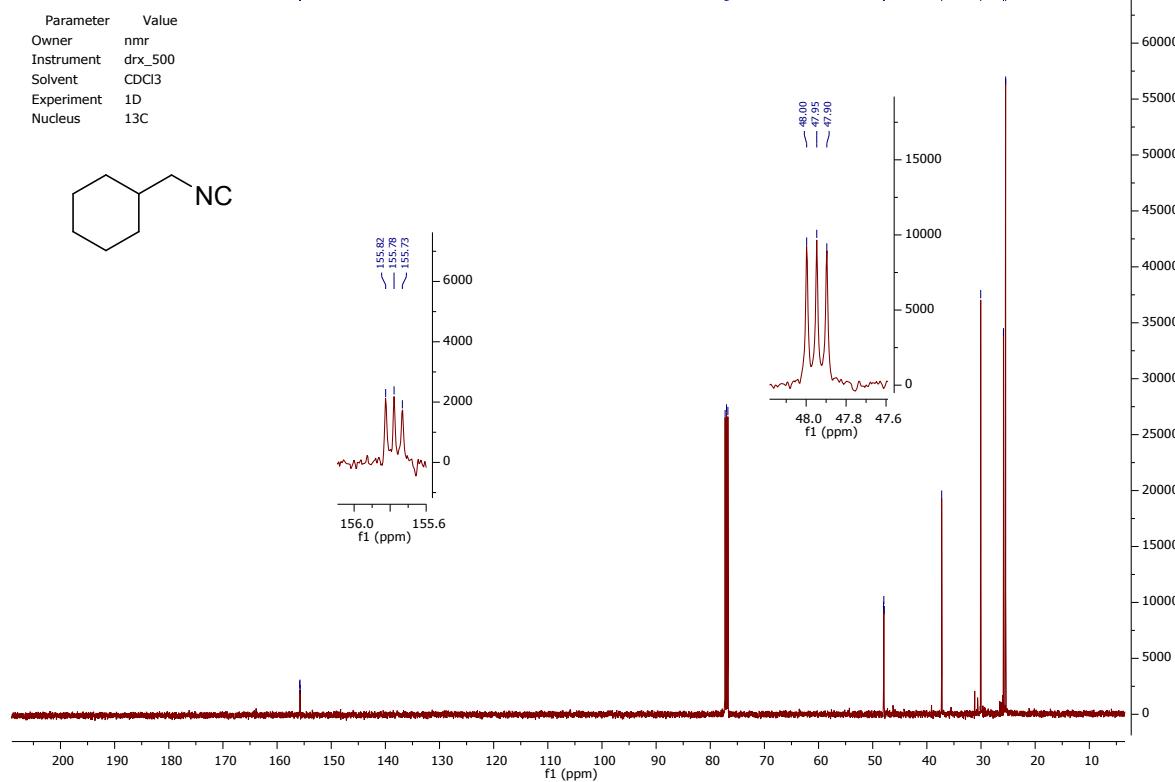
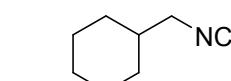
MA-67_D-9.2.fid
MA-67_D-9
PROTON CDCl₃ {C:\NMR data\DD} MaryamA 3

Parameter Value
Owner nmr
Instrument drx_500
Solvent CDCl₃
Experiment 1D
Nucleus 1H

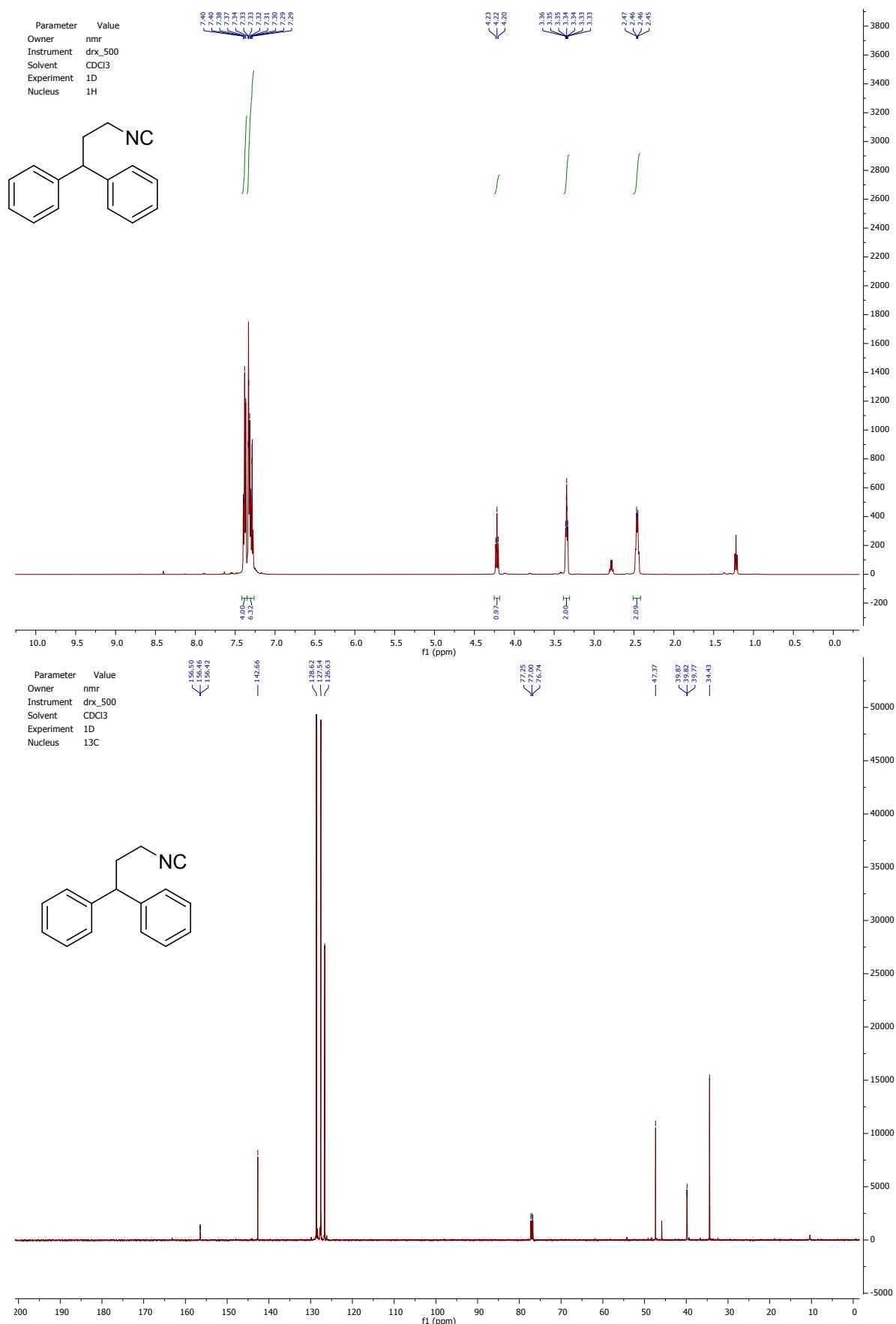


MA-67_D-9.3.fid
MA-67_D-9
C13 CDCl₃ {C:\NMR data\DD} MaryamA 3

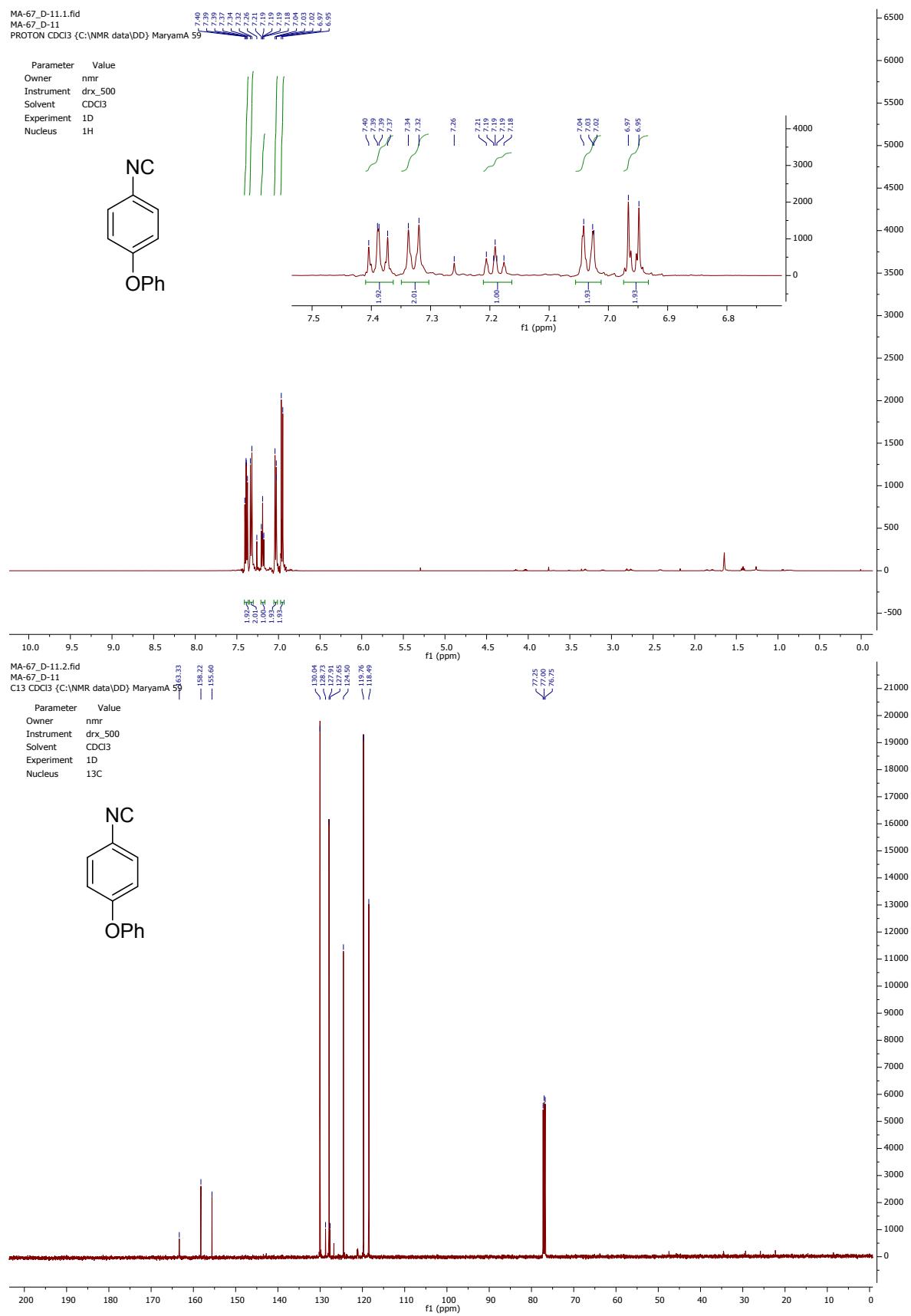
Parameter Value
Owner nmr
Instrument drx_500
Solvent CDCl₃
Experiment 1D
Nucleus 13C



D-10 / I-46: (3-Isocyanopropane-1,1-diyl)dibenzene



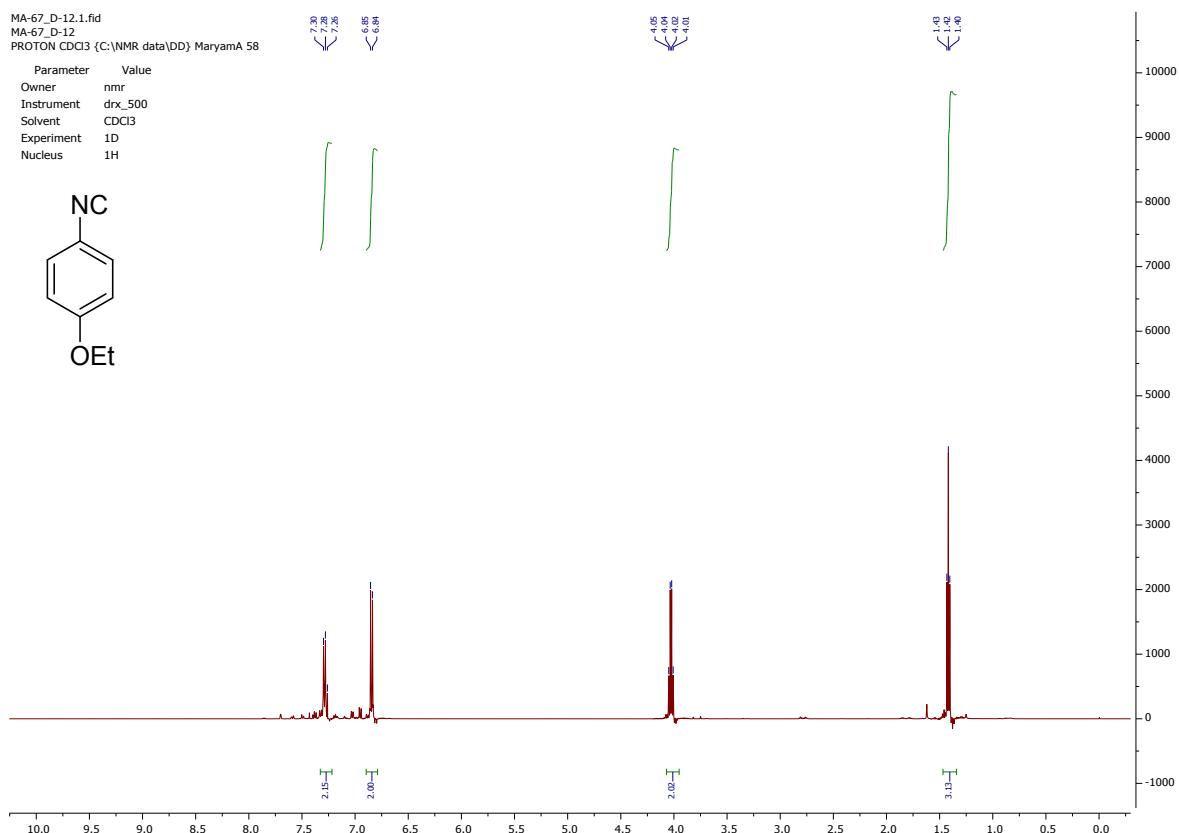
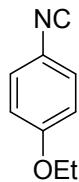
D-11: 1-Isocyano-4-phenoxybenzene



D-12 / I-34: 1-Ethoxy-4-isocyanobenzene

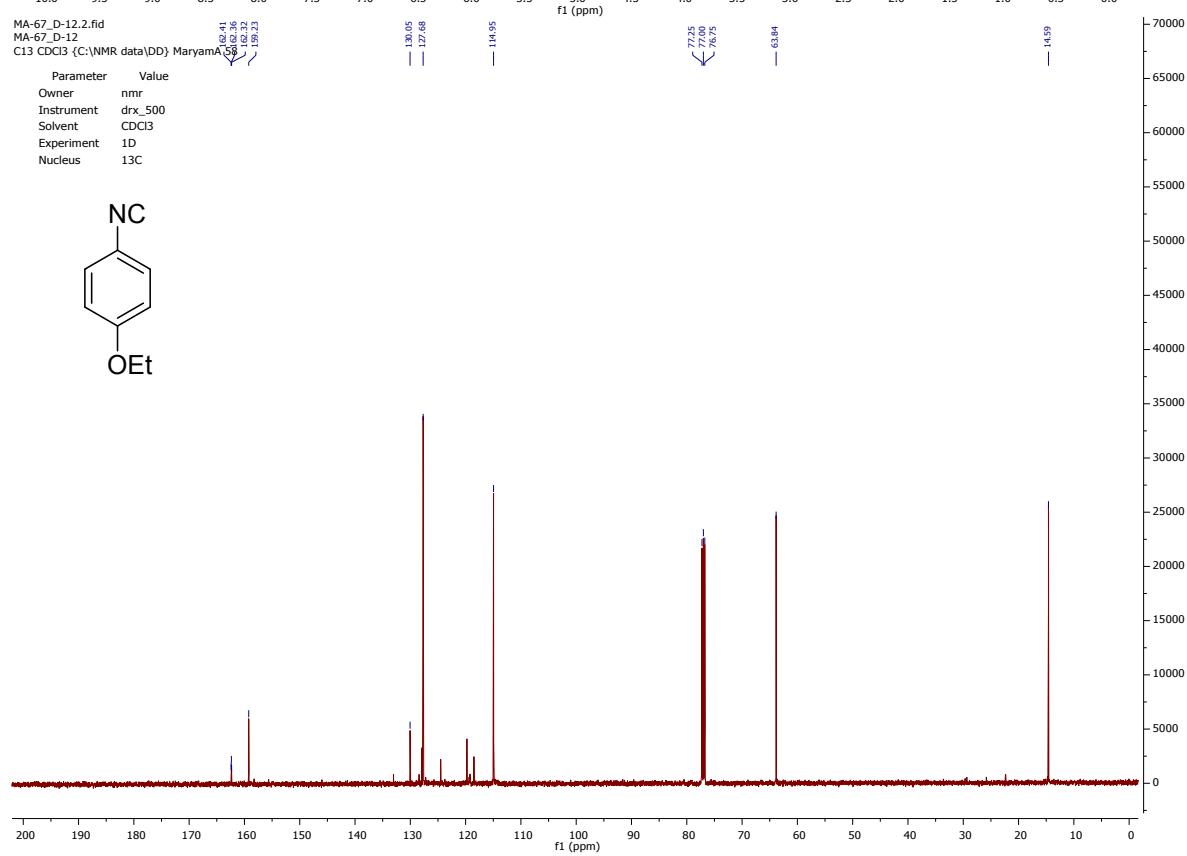
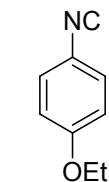
MA-67_D-12.1.fid
MA-67_D-12
PROTON CDCl₃ (C:\NMR data\DD) MaryamA 58

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	1H

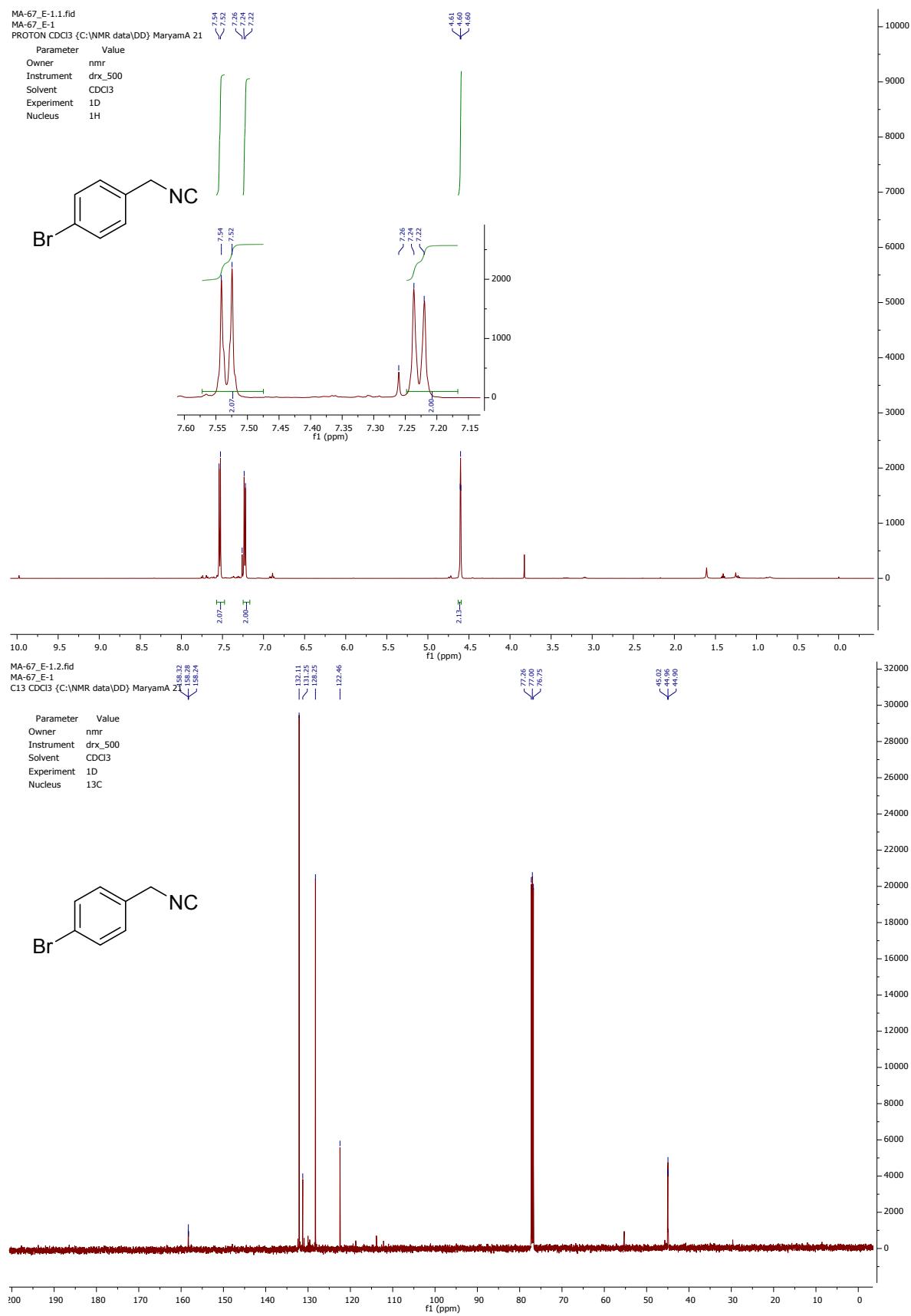


MA-67_D-12.1.fid
MA-67_D-12
C13 CDCl₃ (C:\NMR data\DD) MaryamA 58

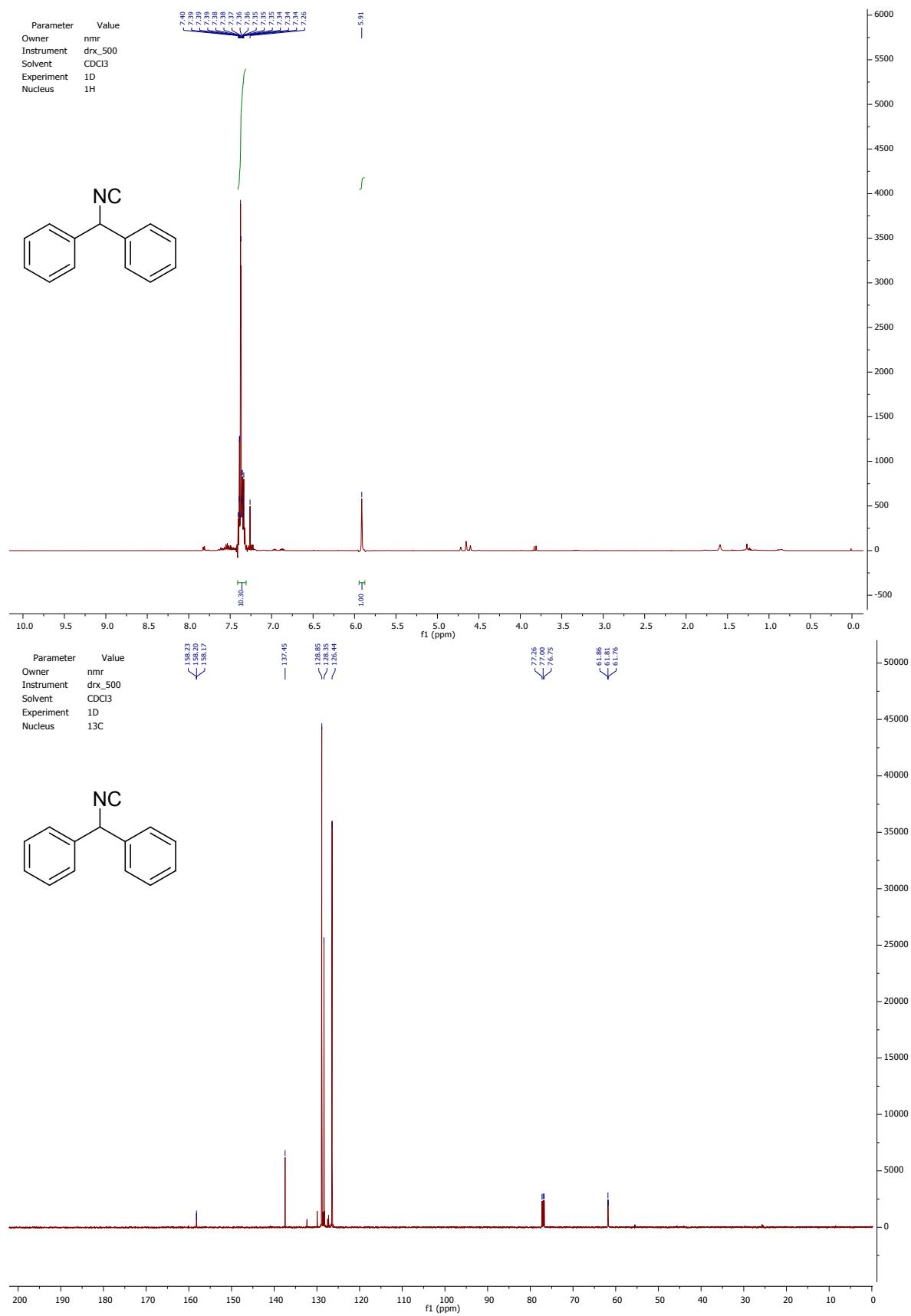
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	13C



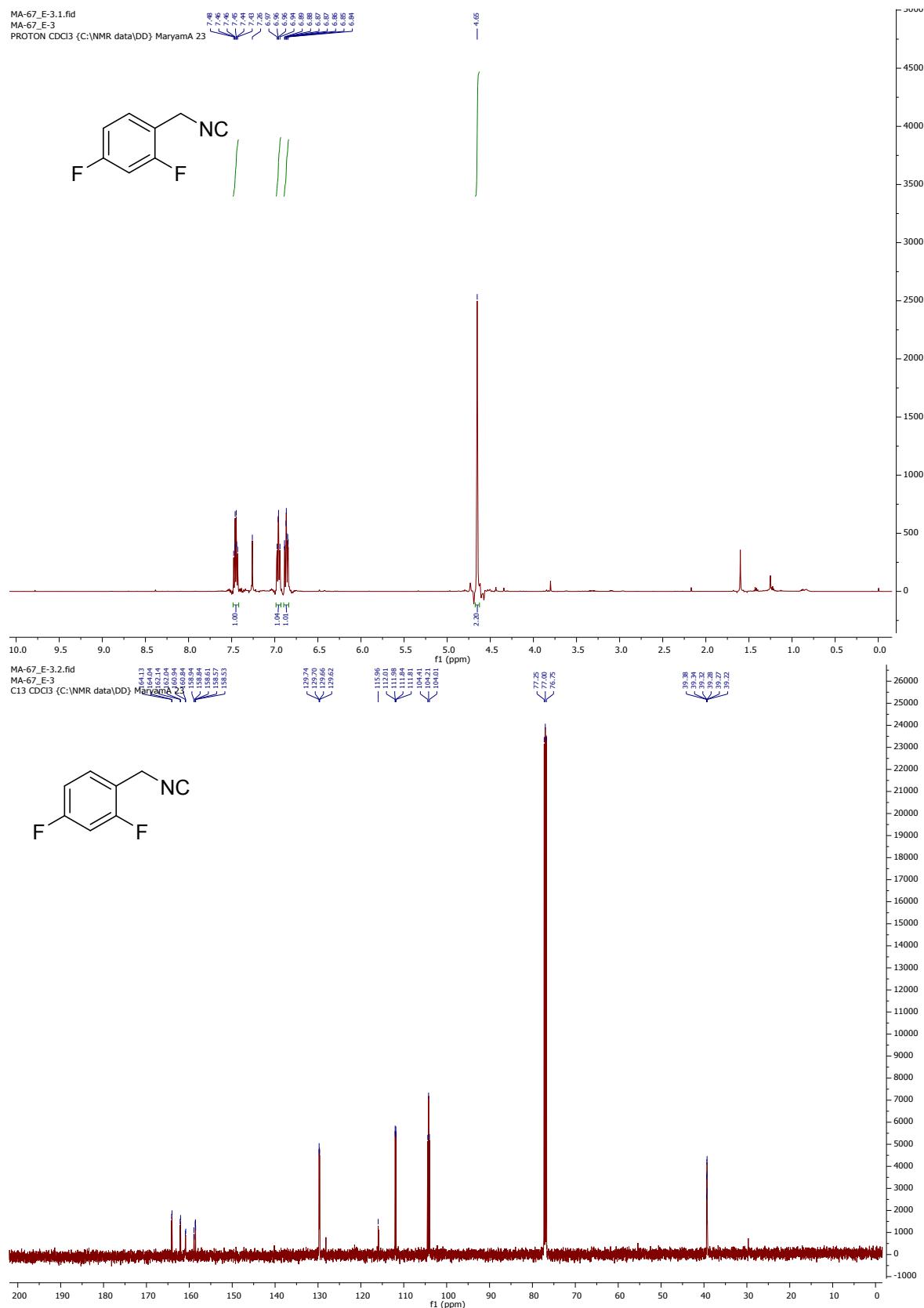
E-1: 1-Bromo-4-(isocyanomethyl)benzene



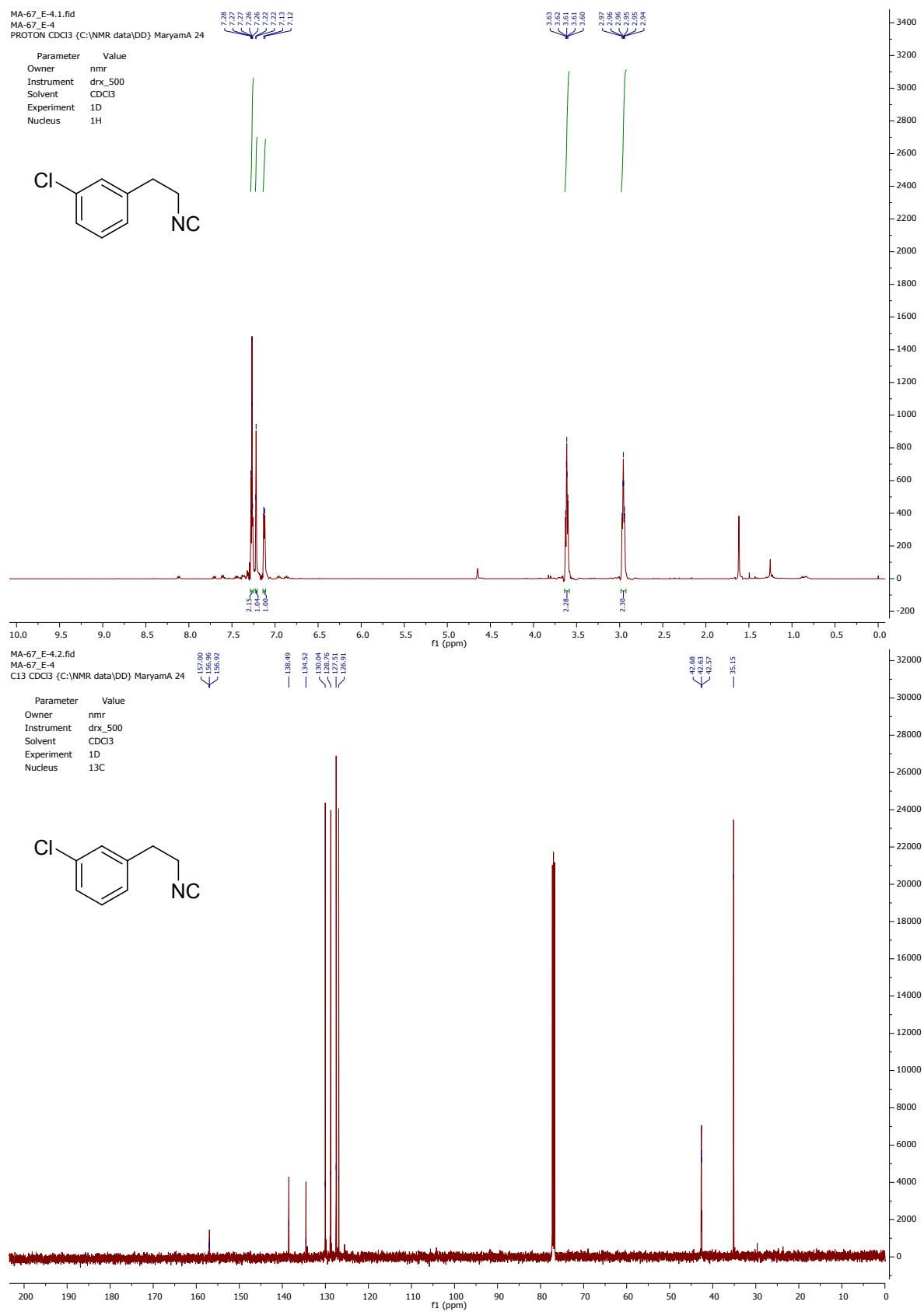
E-2 / I-8: (Isocyanomethylene)dibenzene



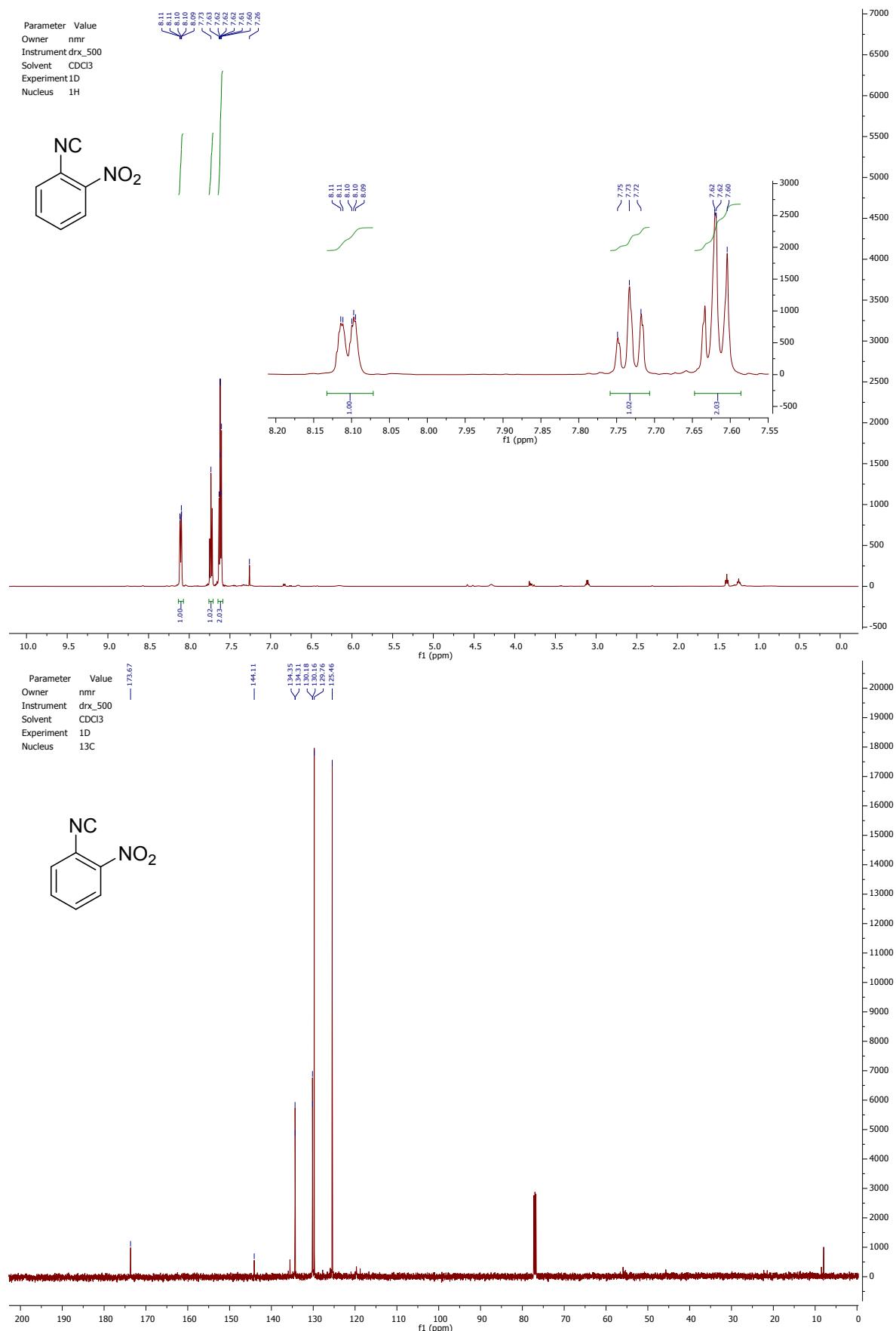
E-3: 2,4-Difluoro-1-(isocyanomethyl)benzene



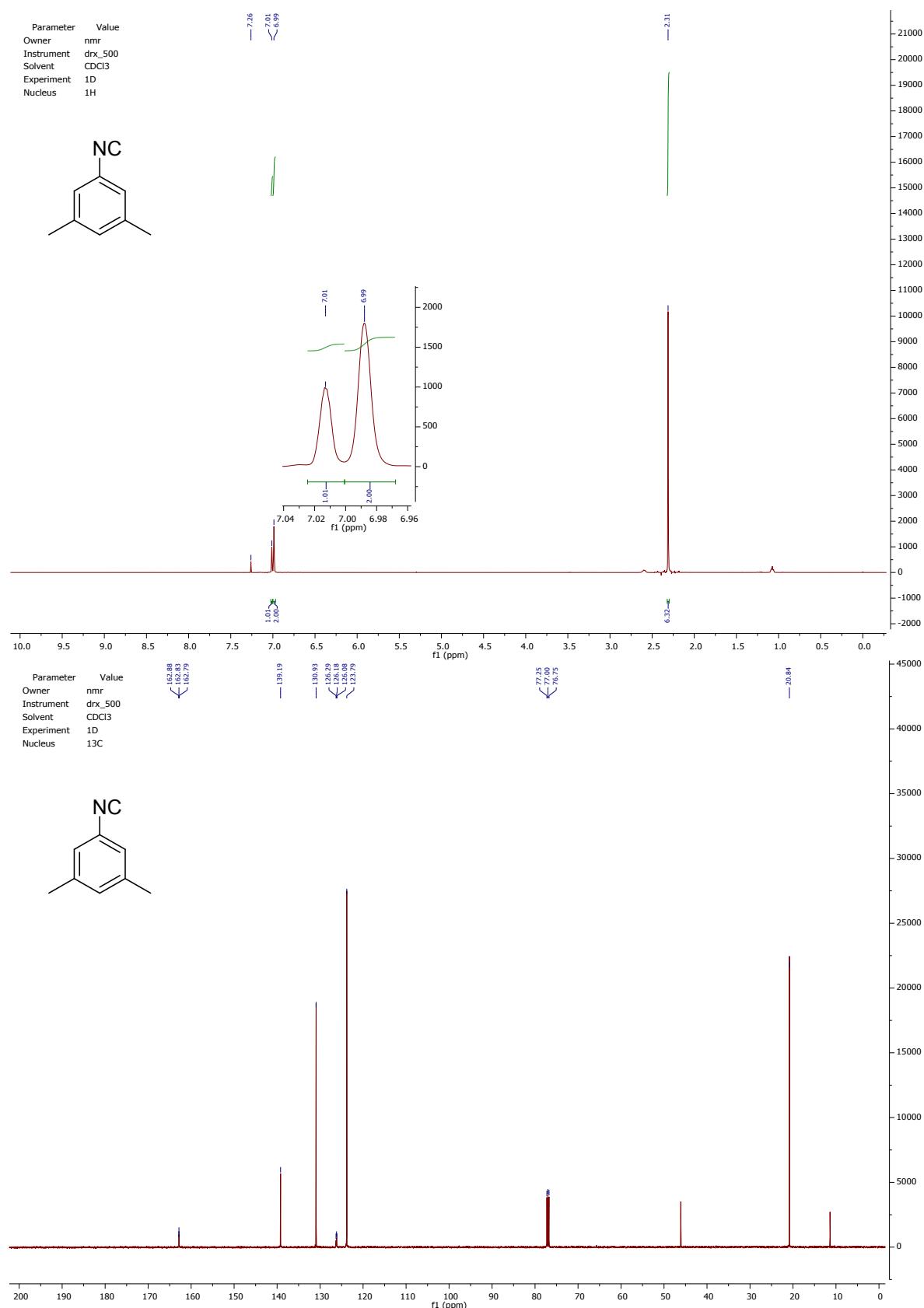
E-4: 1-Chloro-3-(2-isocyanoethyl)benzene



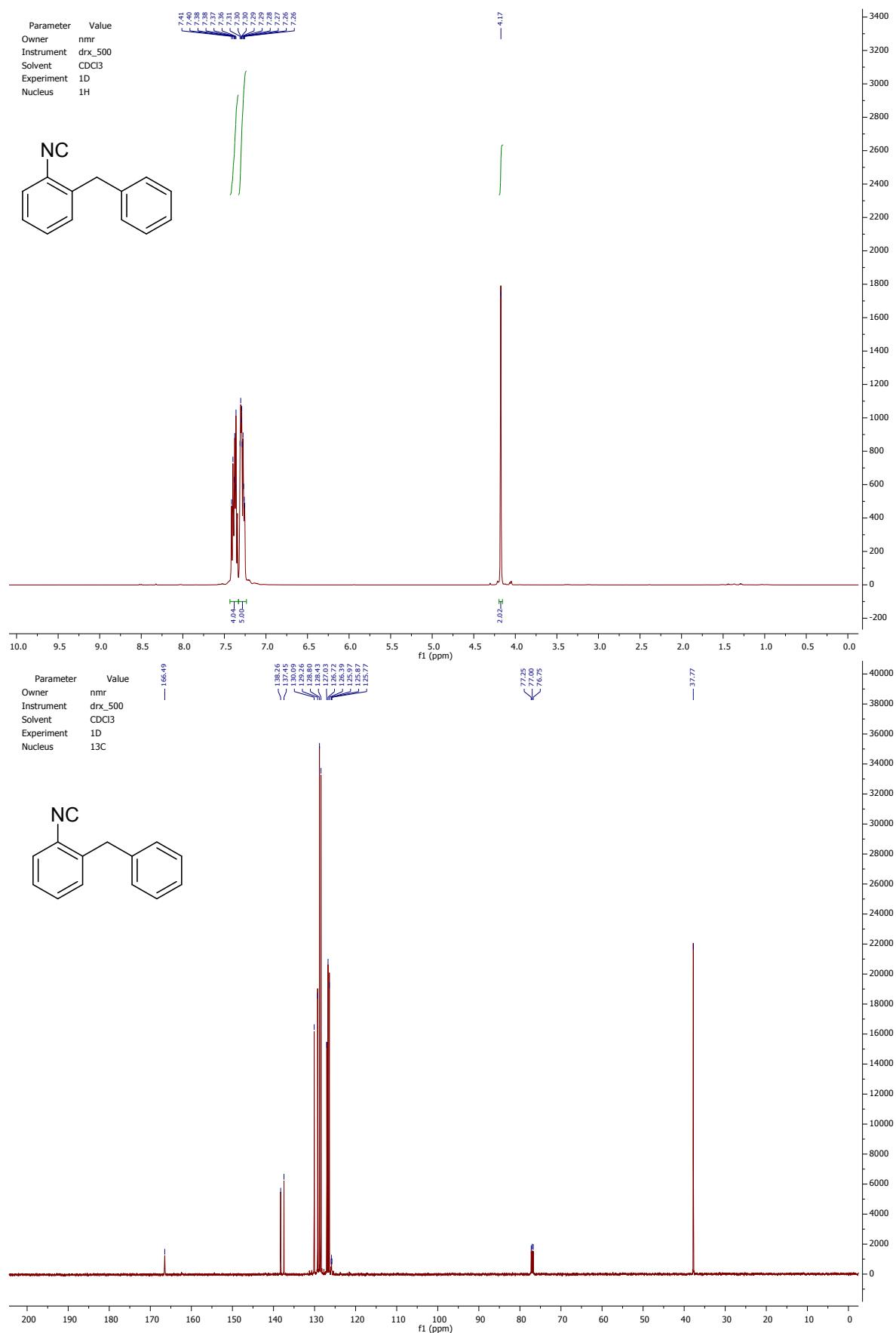
E-5 / I-32: 1-Isocyano-2-nitrobenzene



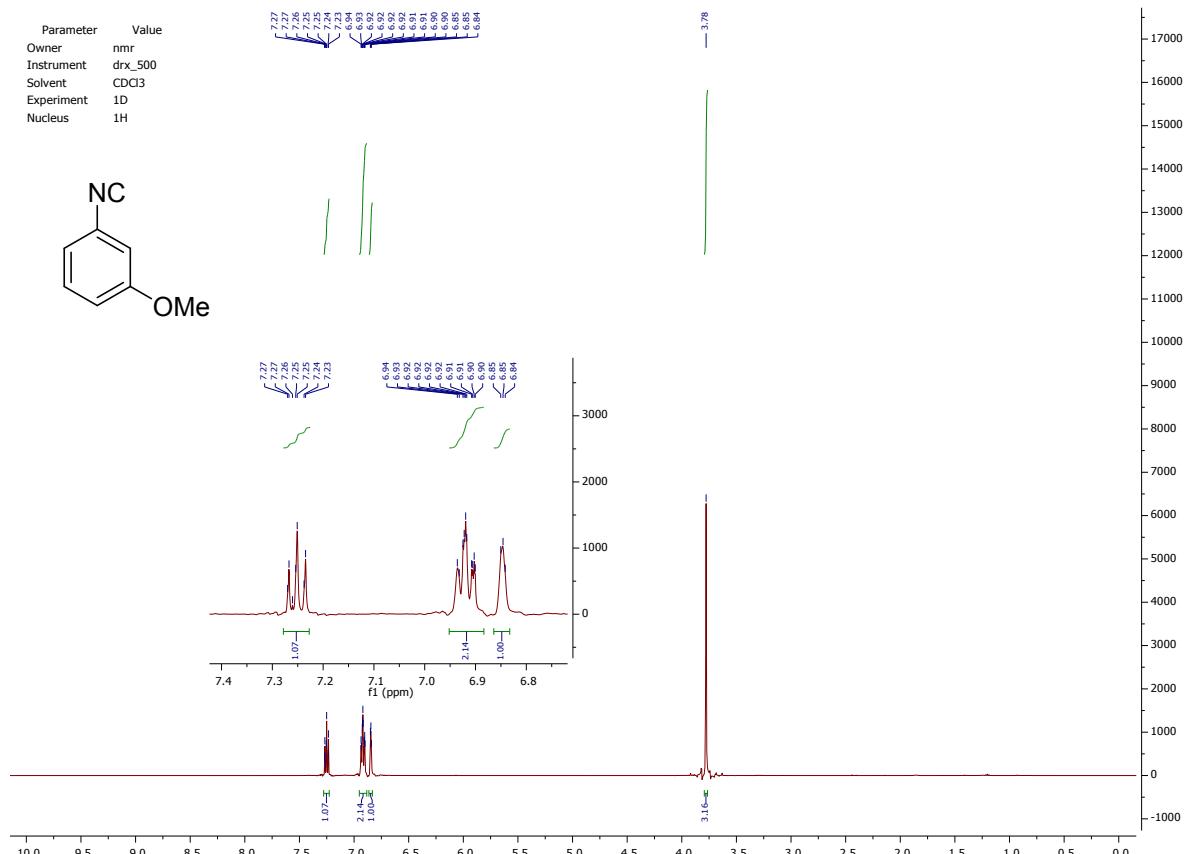
E-6: 1-Isocyano-3,5-dimethylbenzene



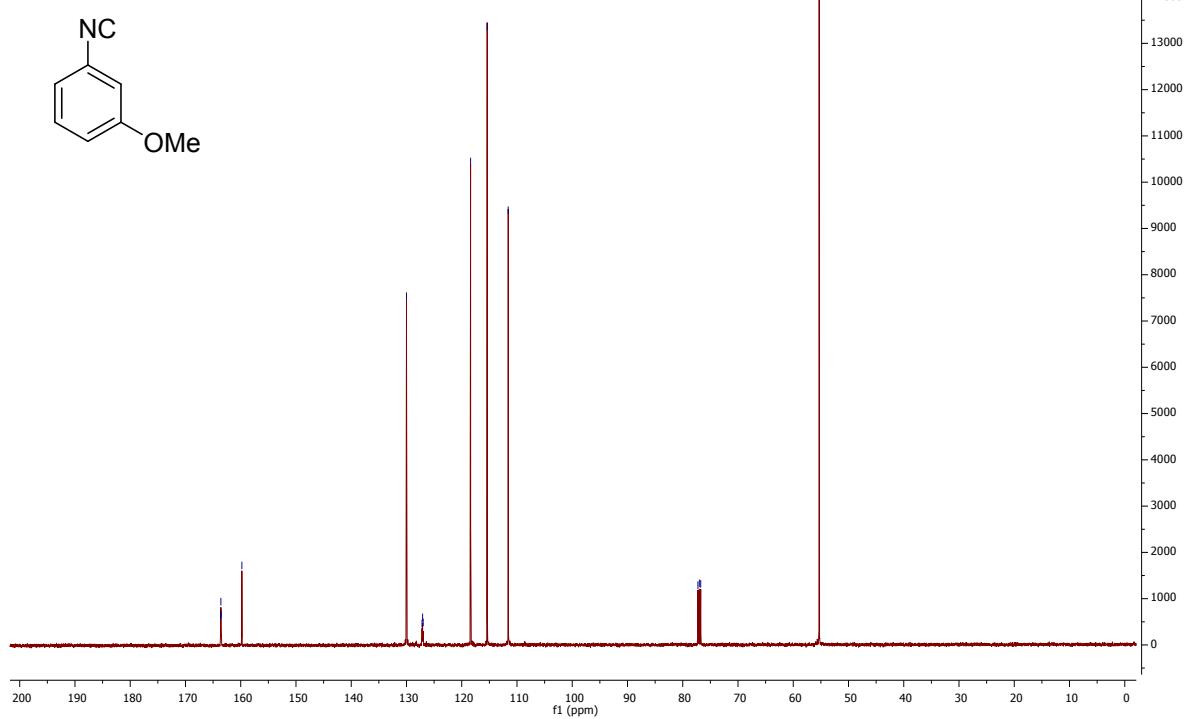
E-7 / I-28: 1-Benzyl-2-isocyanobenzene



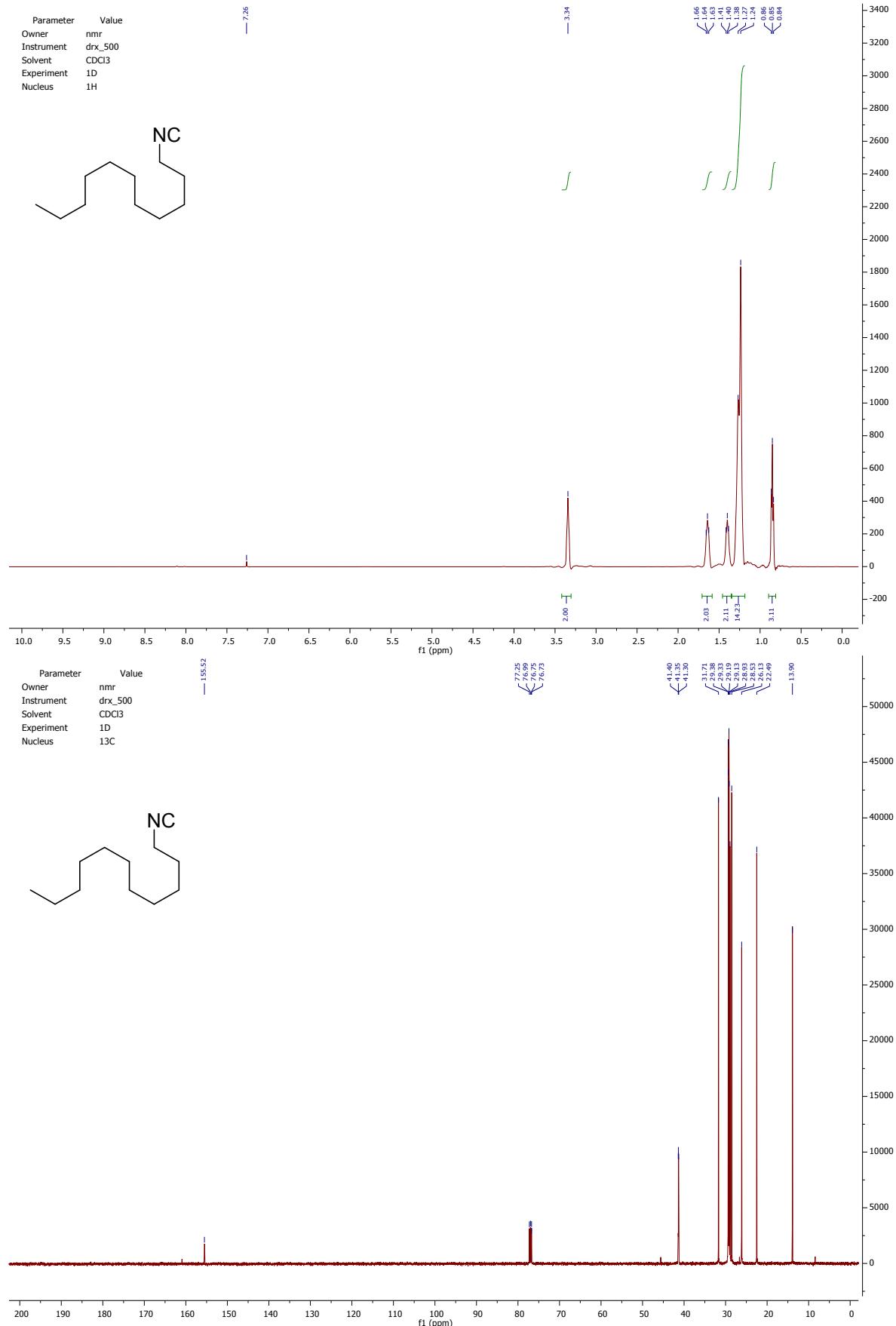
E-8 / I-31: 1-Isocyano-3-methoxybenzene



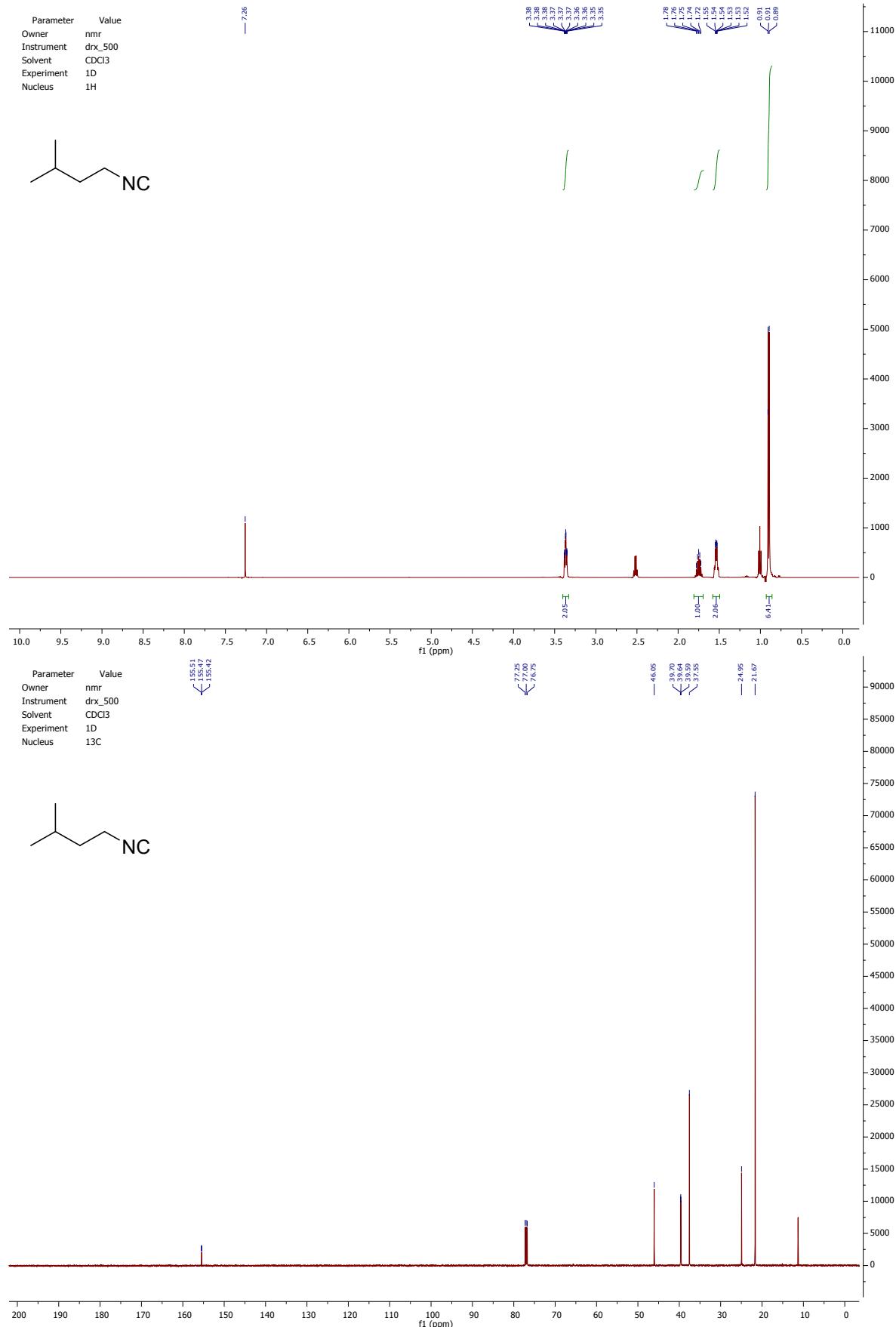
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C



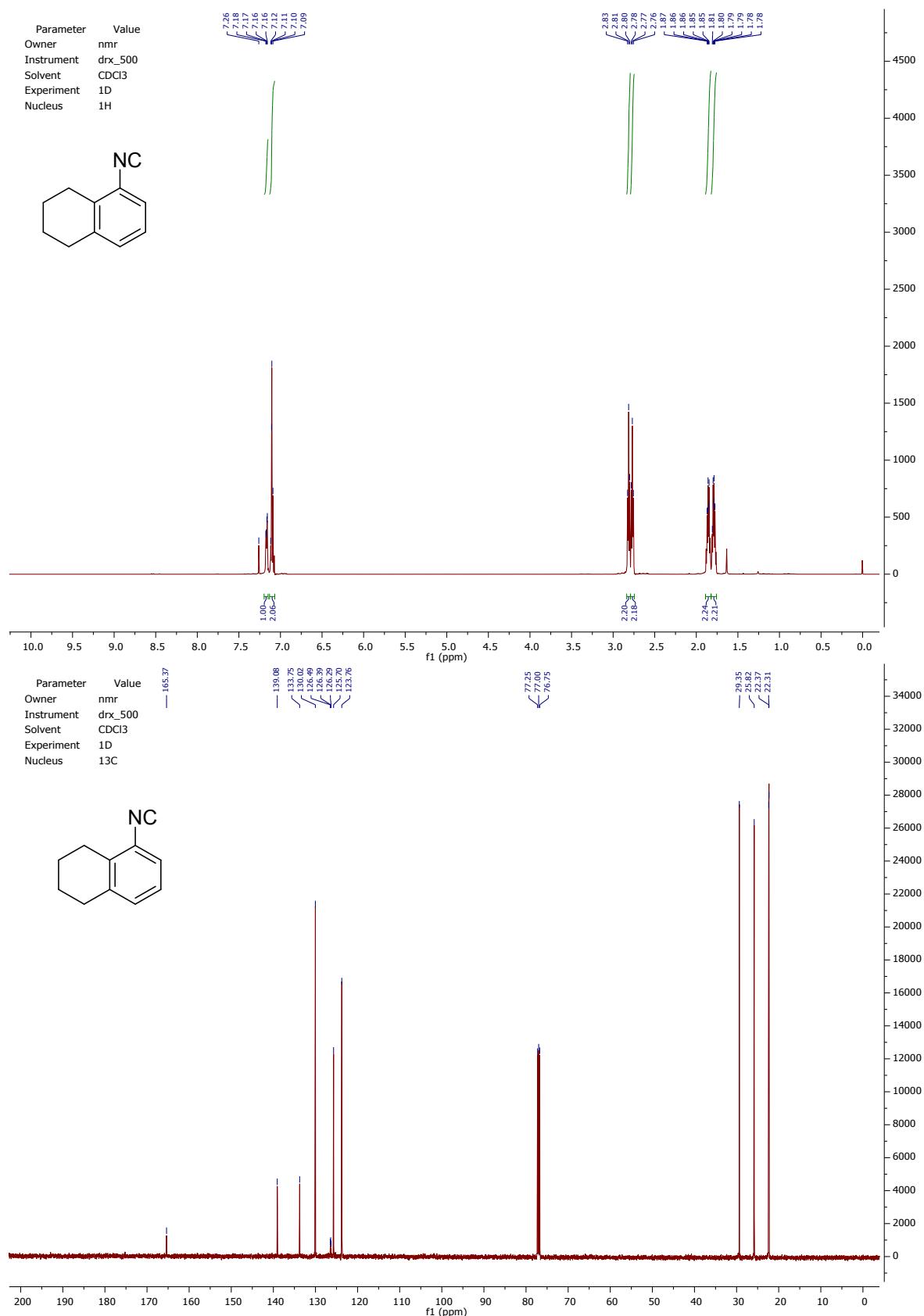
E-9 / I-39: 1-Isocyanoundecane



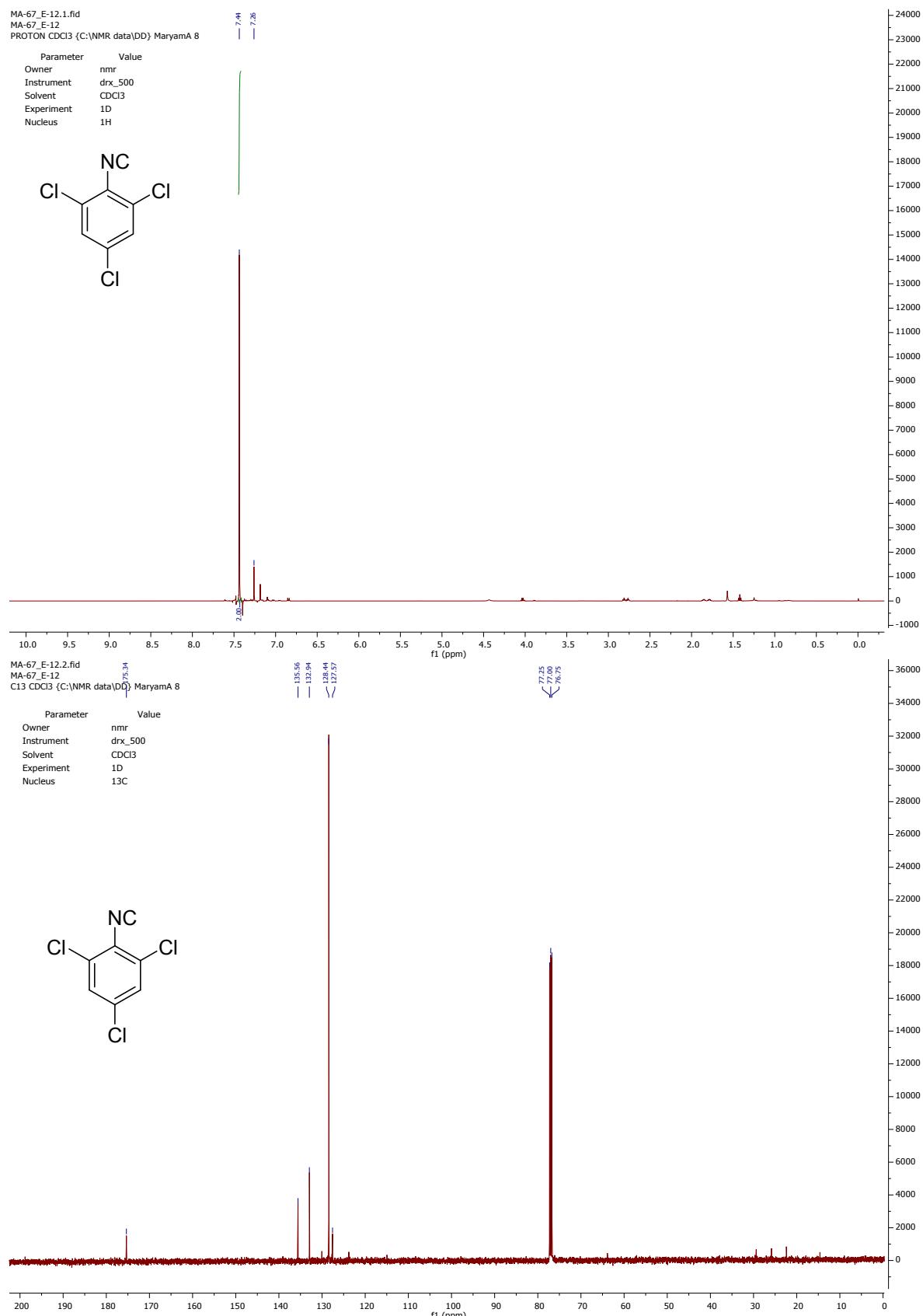
E-10 / I-47: 1-Isocyano-3-methylbutane



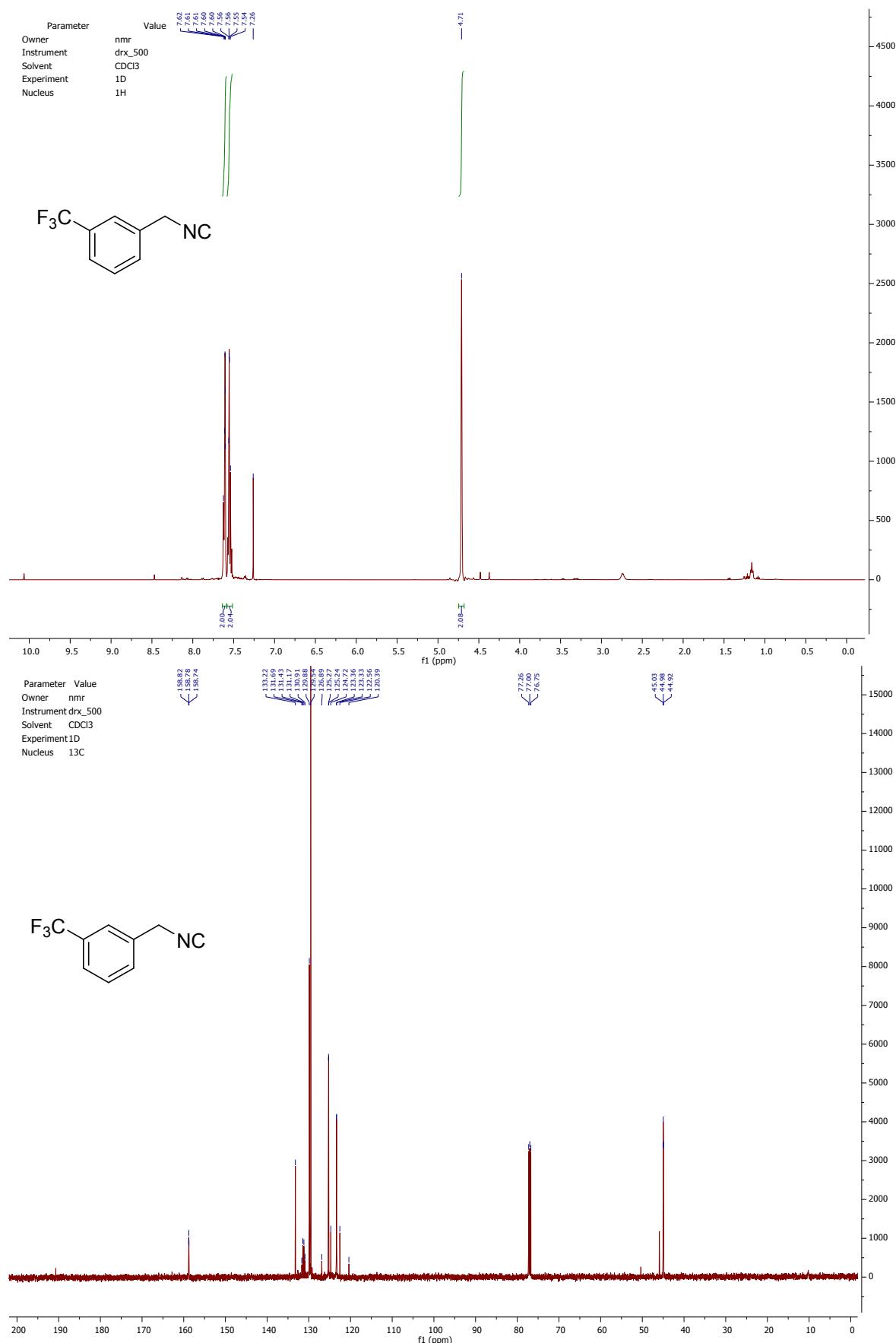
E-11: 5-Isocyano-1,2,3,4-tetrahydronaphthalene



E-12: 1,3,5-Trichloro-2-isocyanobenzene

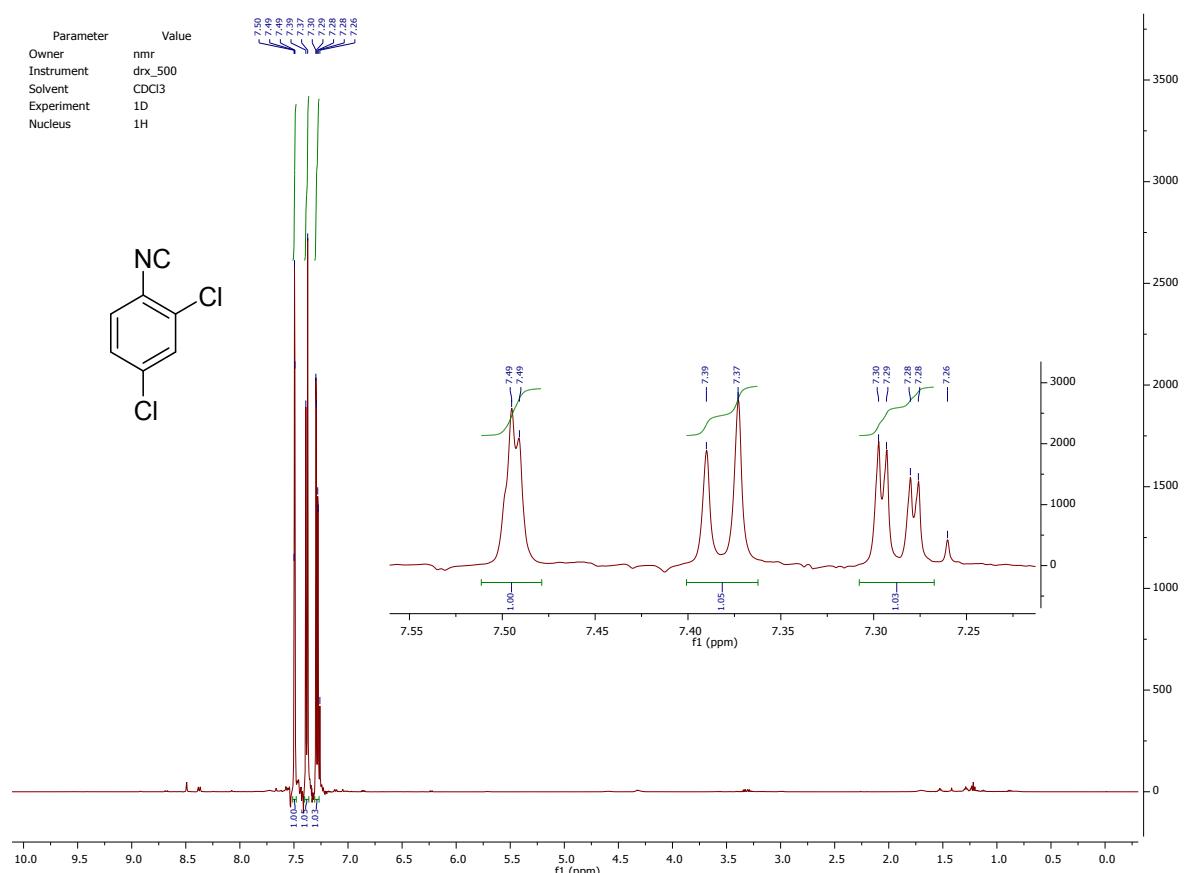
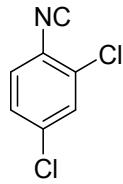


F-1 / I-4: 1-(Isocyanomethyl)-3-(trifluoromethyl)benzene

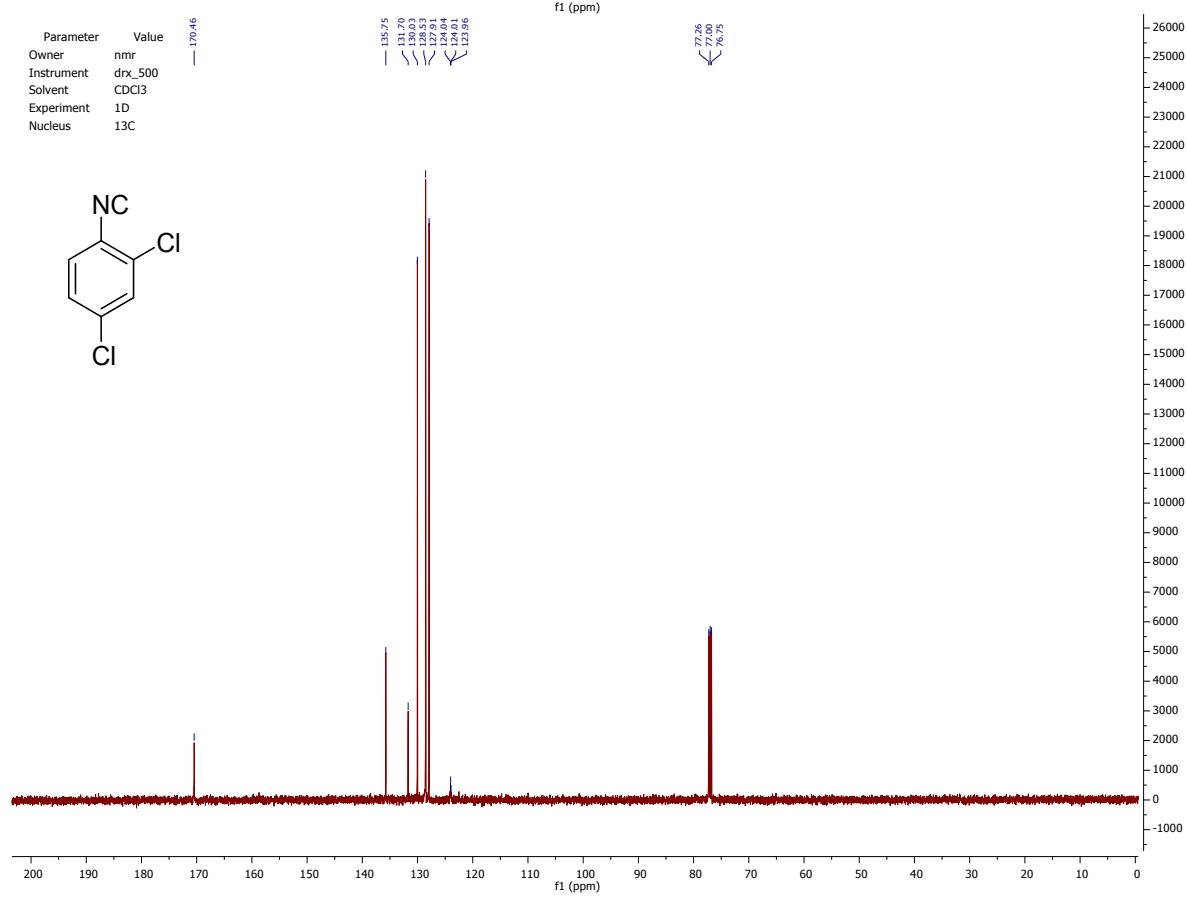
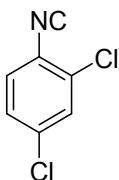


F-2 / I-9: 2,4-Dichloro-1-isocyanobenzene

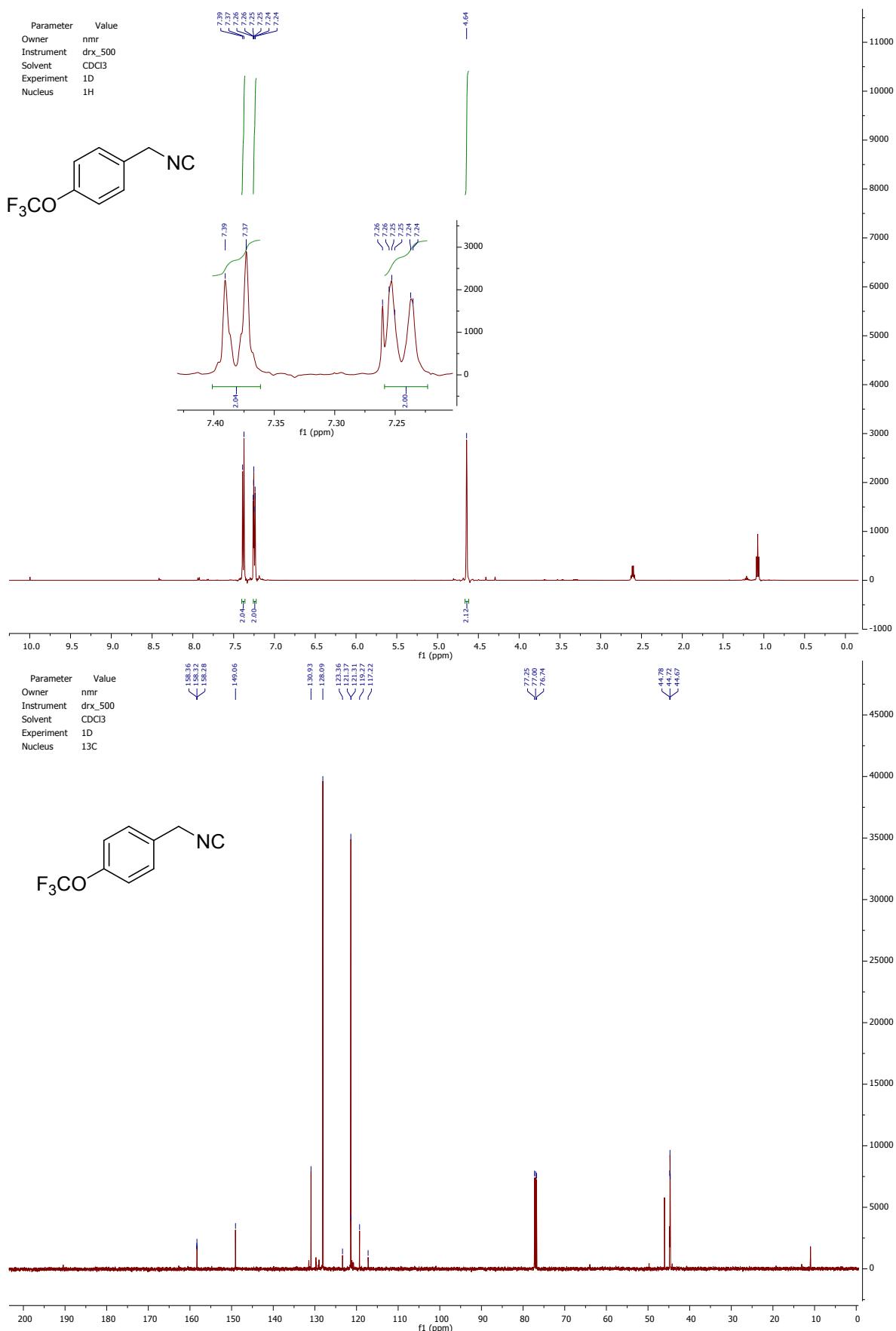
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H



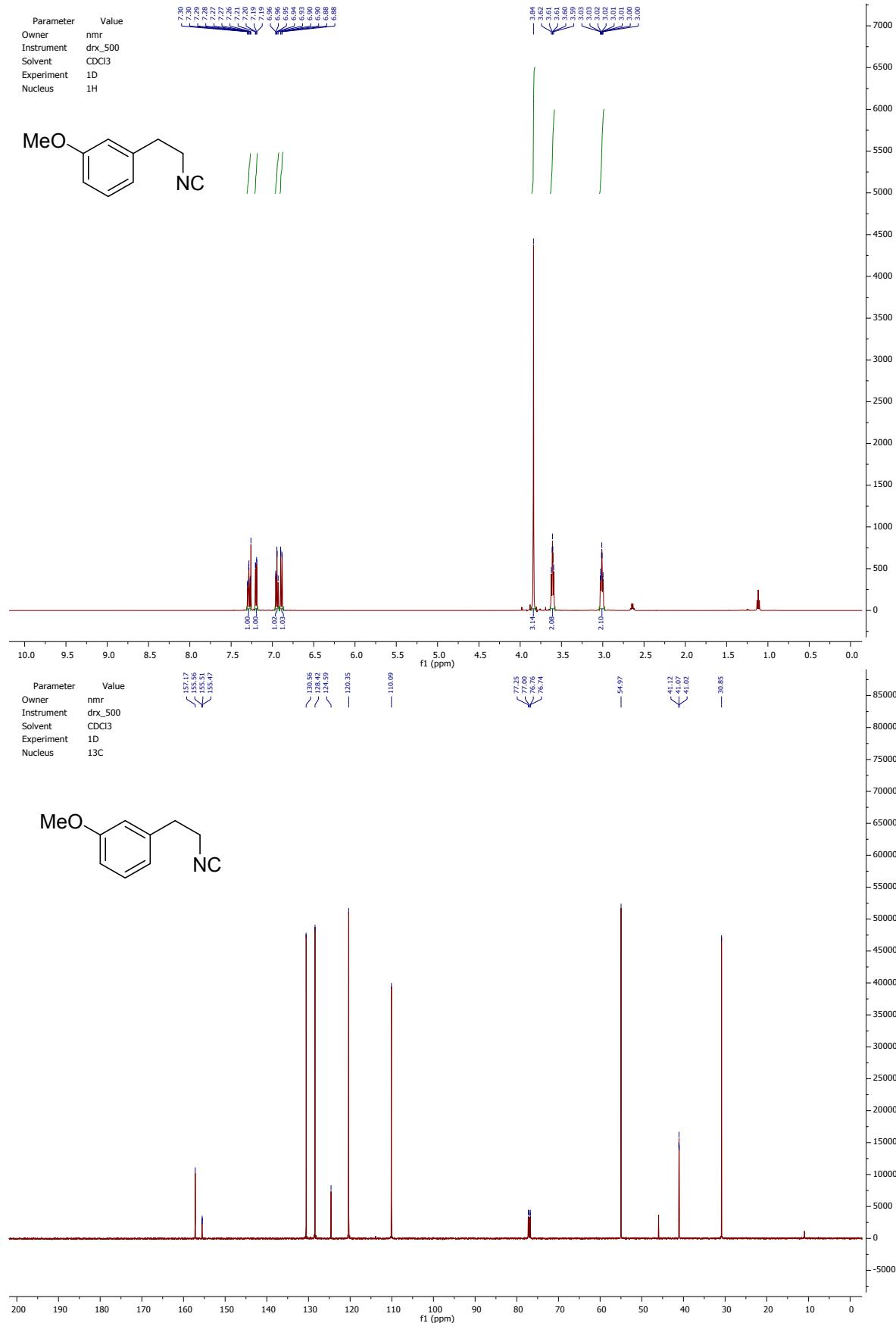
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C



F-3 / I-12: 1-(Isocyanomethyl)-4-(trifluoromethoxy)benzene

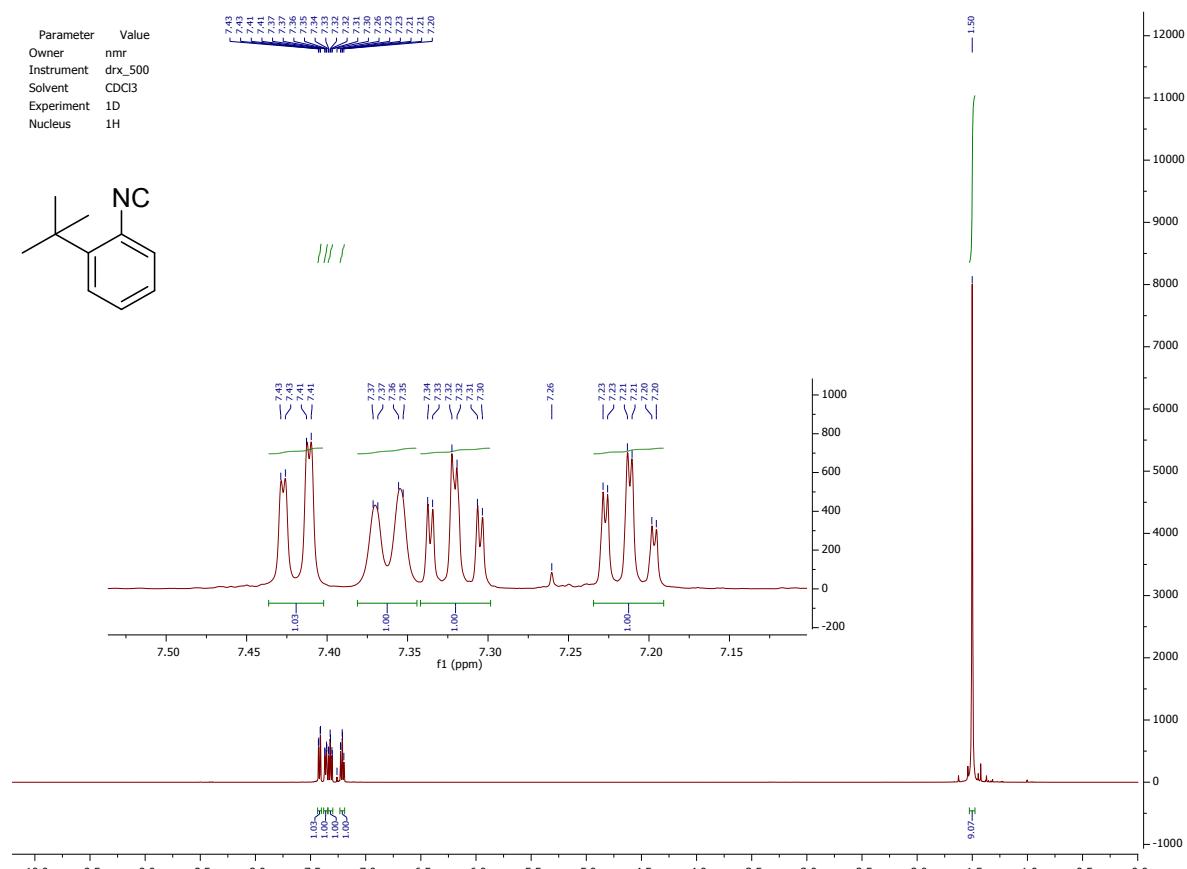
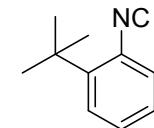


F-4 / I-18: 1-(2-Isocyanoethyl)-3-methoxybenzene

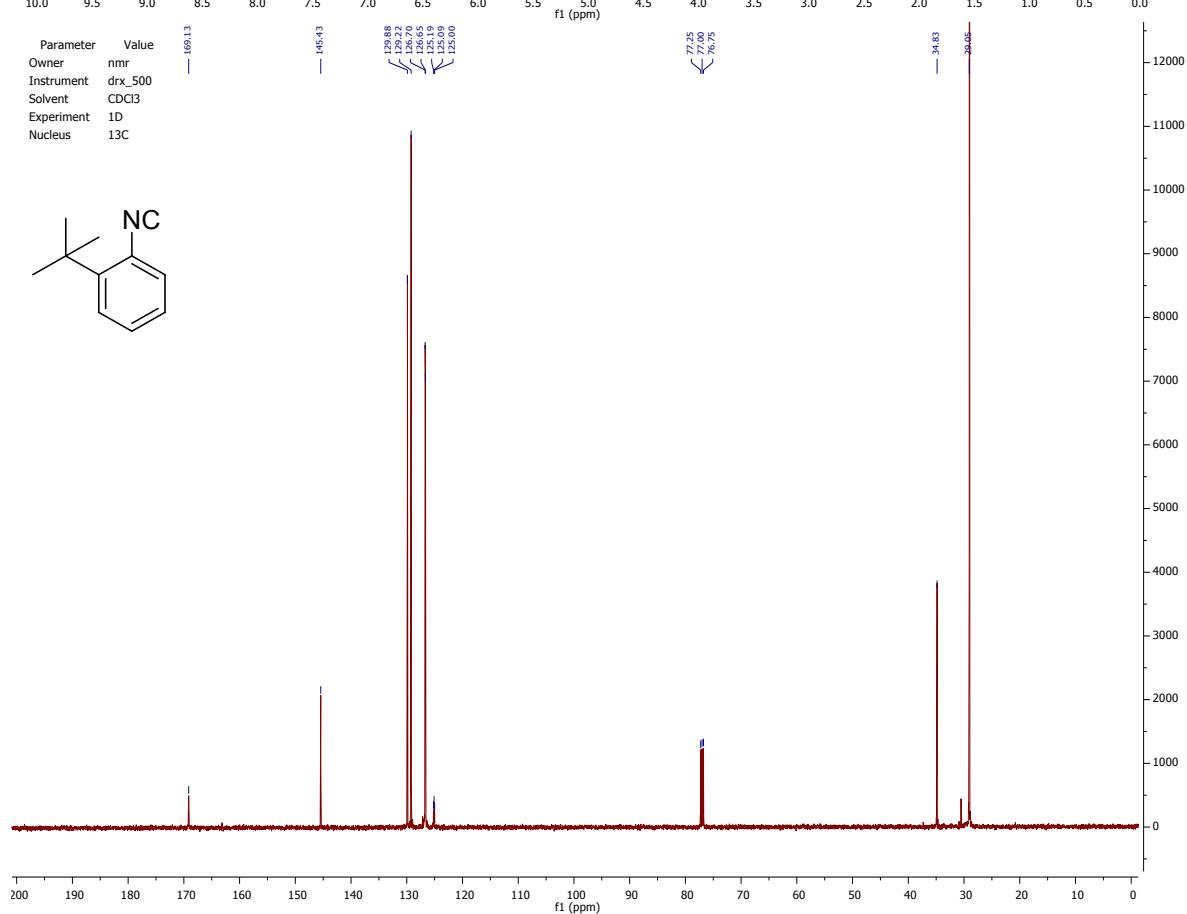
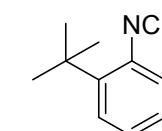


F-5 / I-22: 1-(*Tert*-butyl)-2-isocyanobenzene

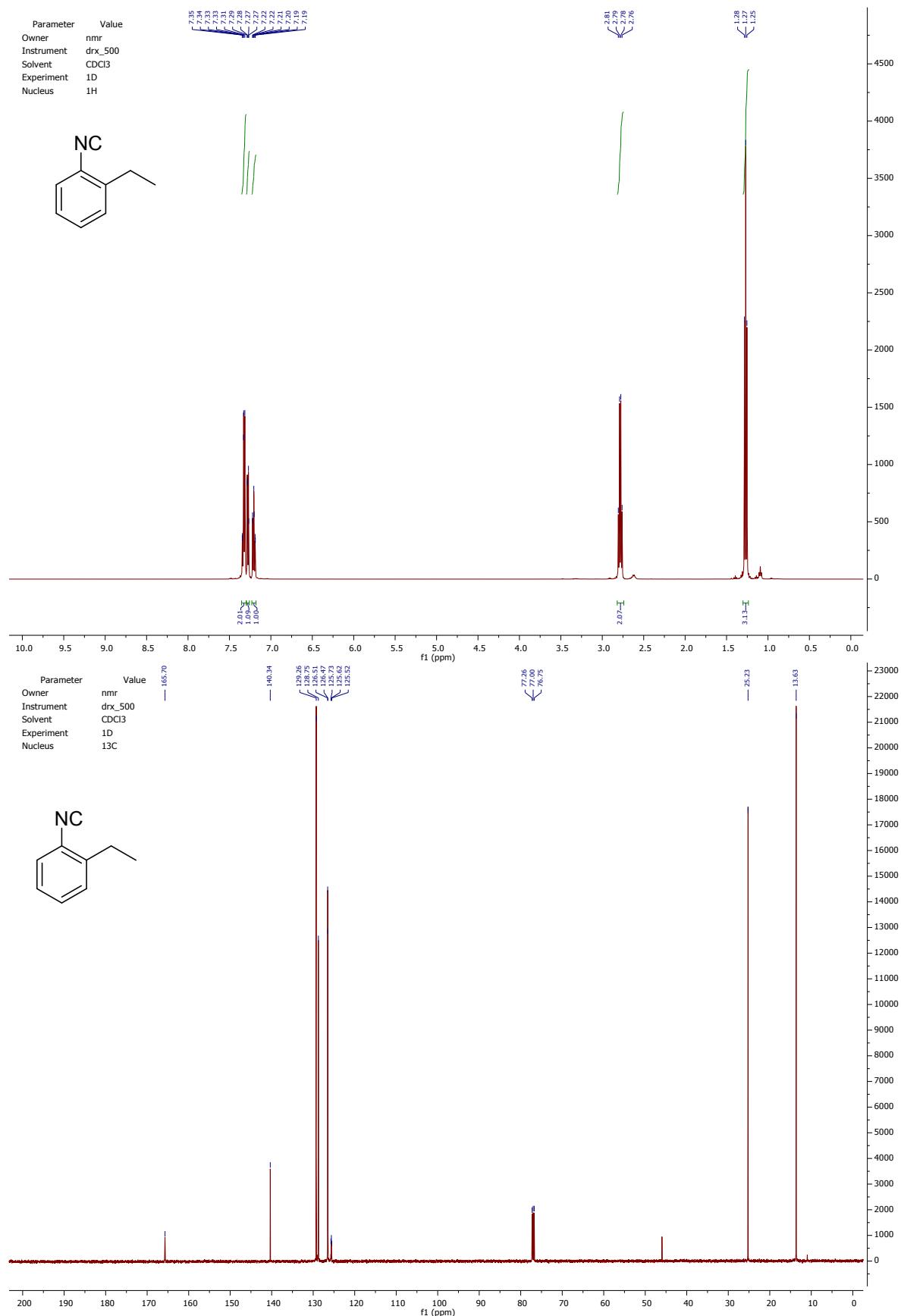
Parameter Value
 Owner nmr
 Instrument drx_500
 Solvent CDCl₃
 Experiment 1D
 Nucleus ¹H



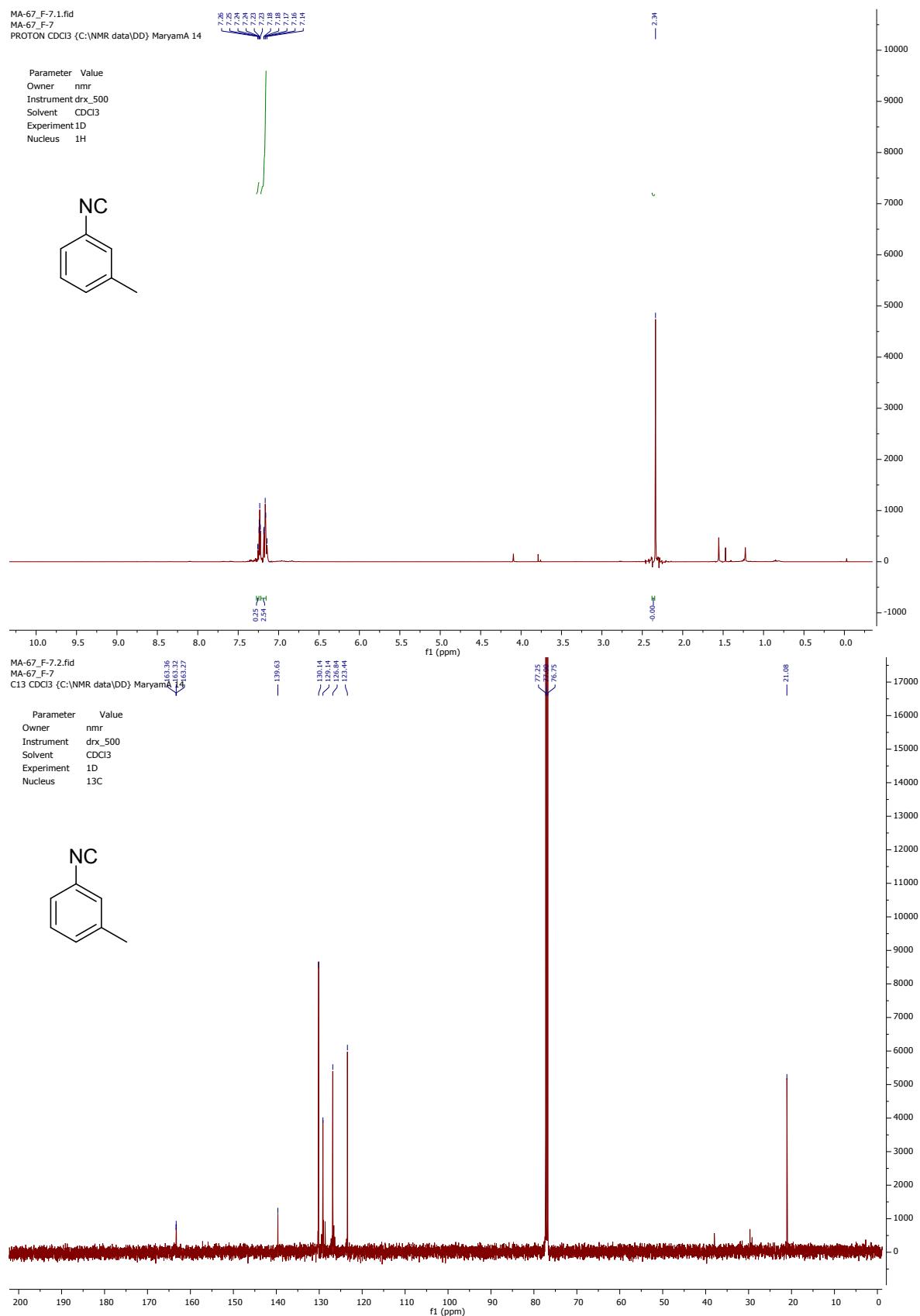
Parameter Value
 Owner nmr
 Instrument drx_500
 Solvent CDCl₃
 Experiment 1D
 Nucleus ¹³C



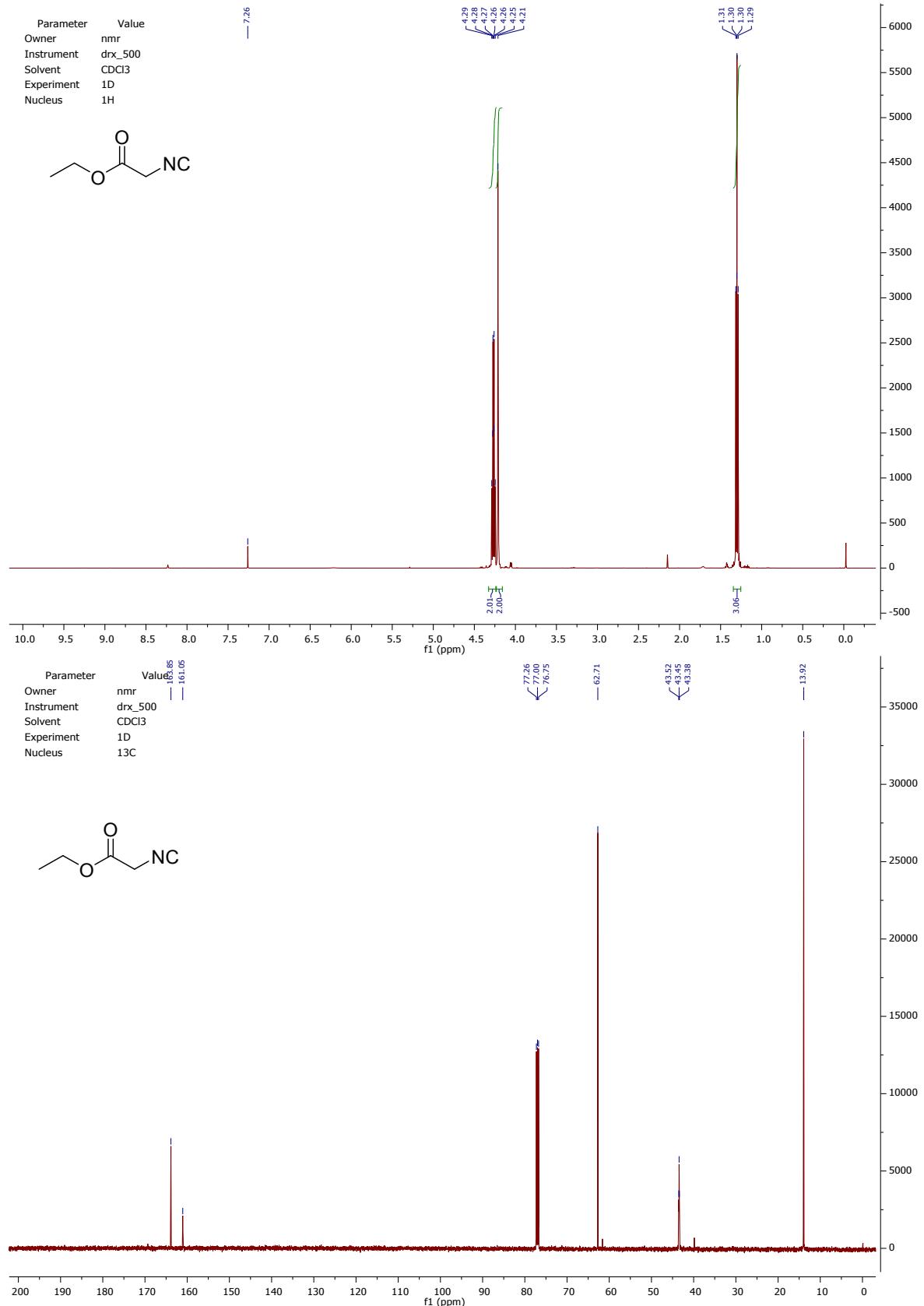
F-6 / I-26: 1-Ethyl-2-isocyanobenzen



F-7: 1-Isocyano-3-methylbenzene

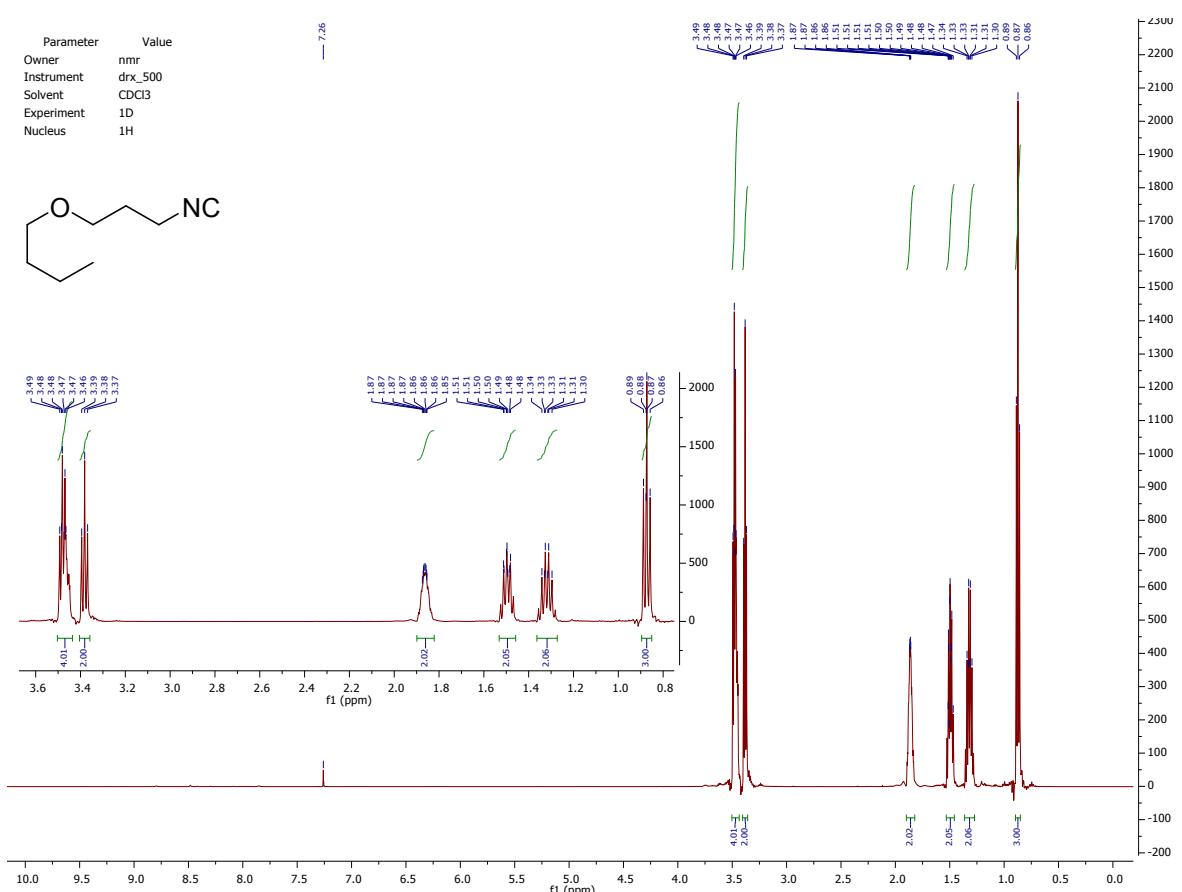
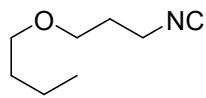


F-8: Ethyl 2-isocyanoacetate

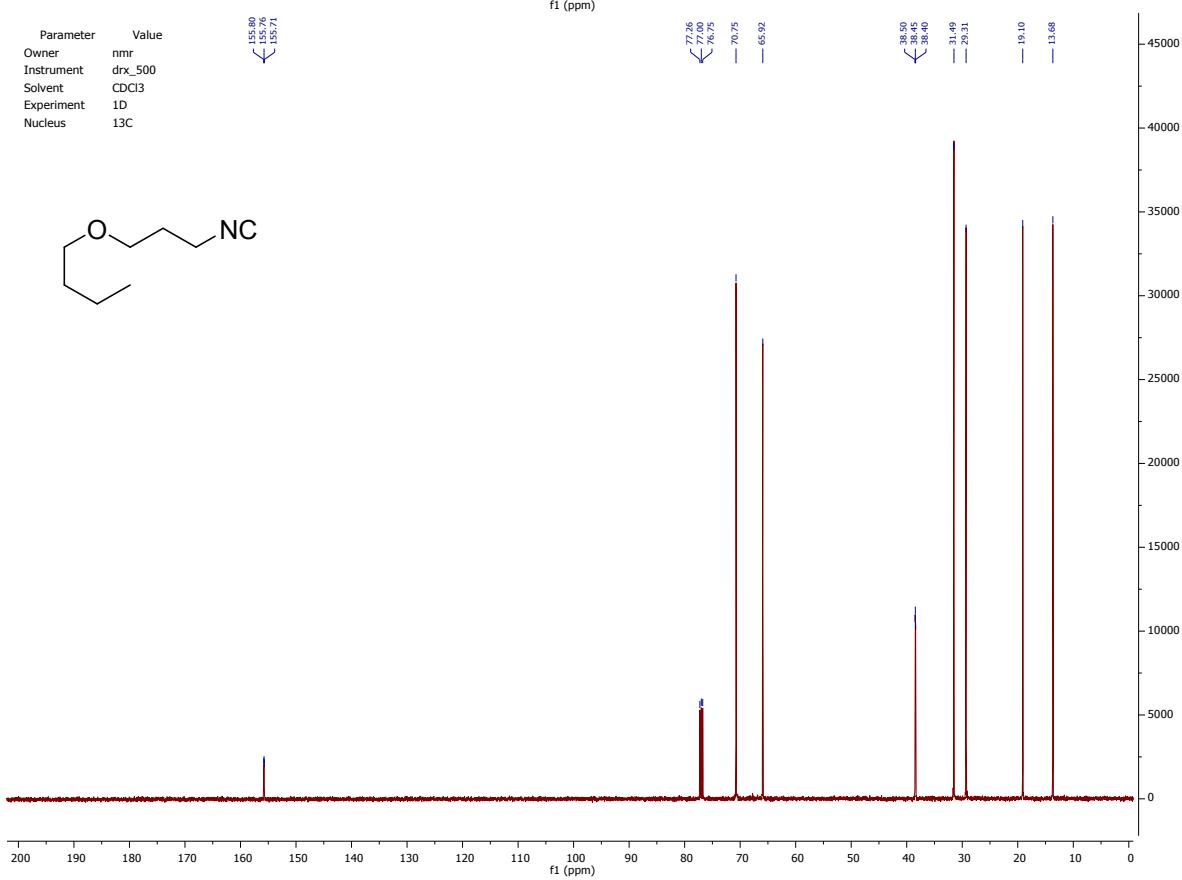
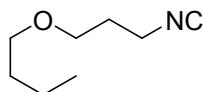


F-9 / I-40: 1-(3-Isocyanopropoxy)butane

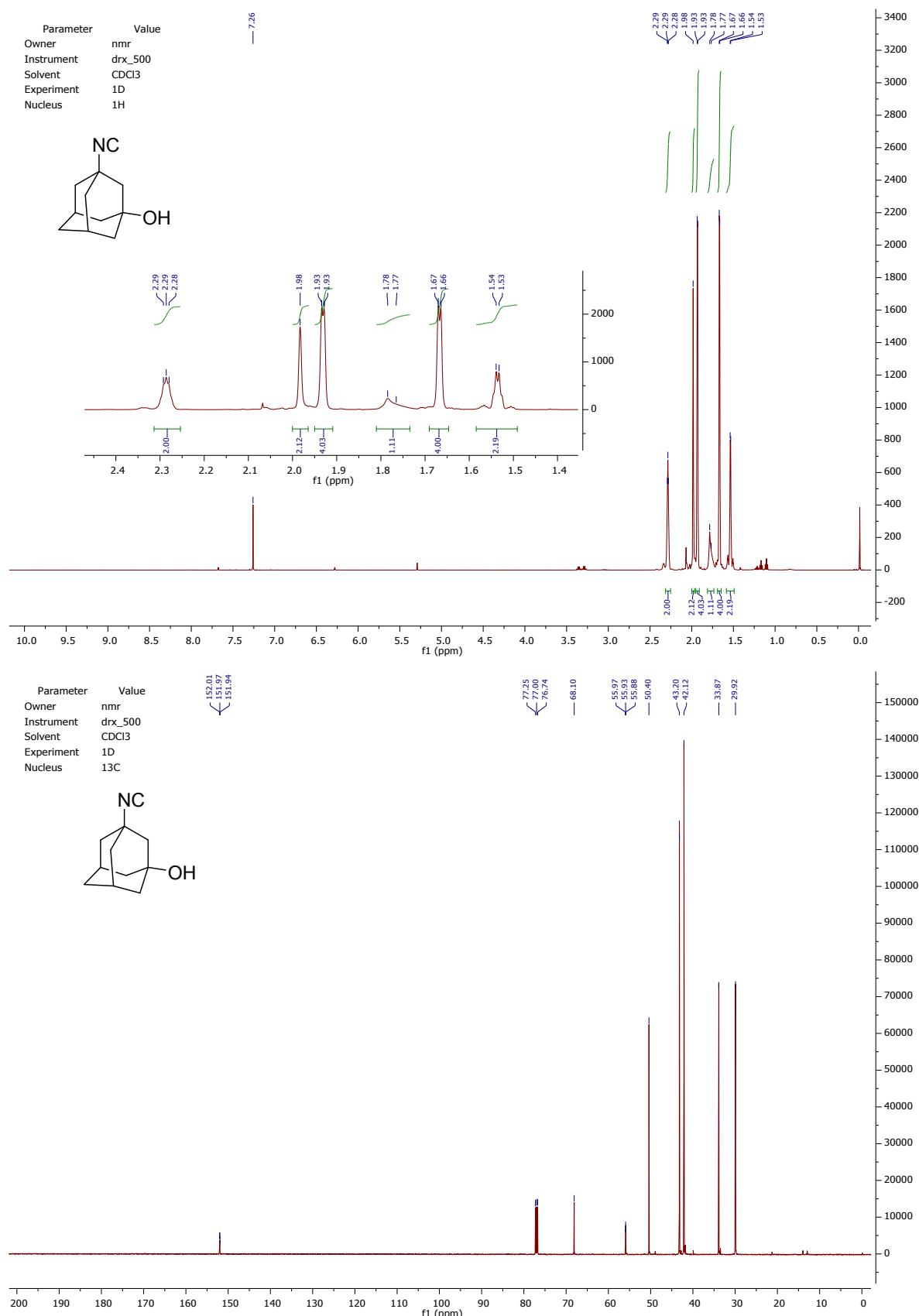
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H



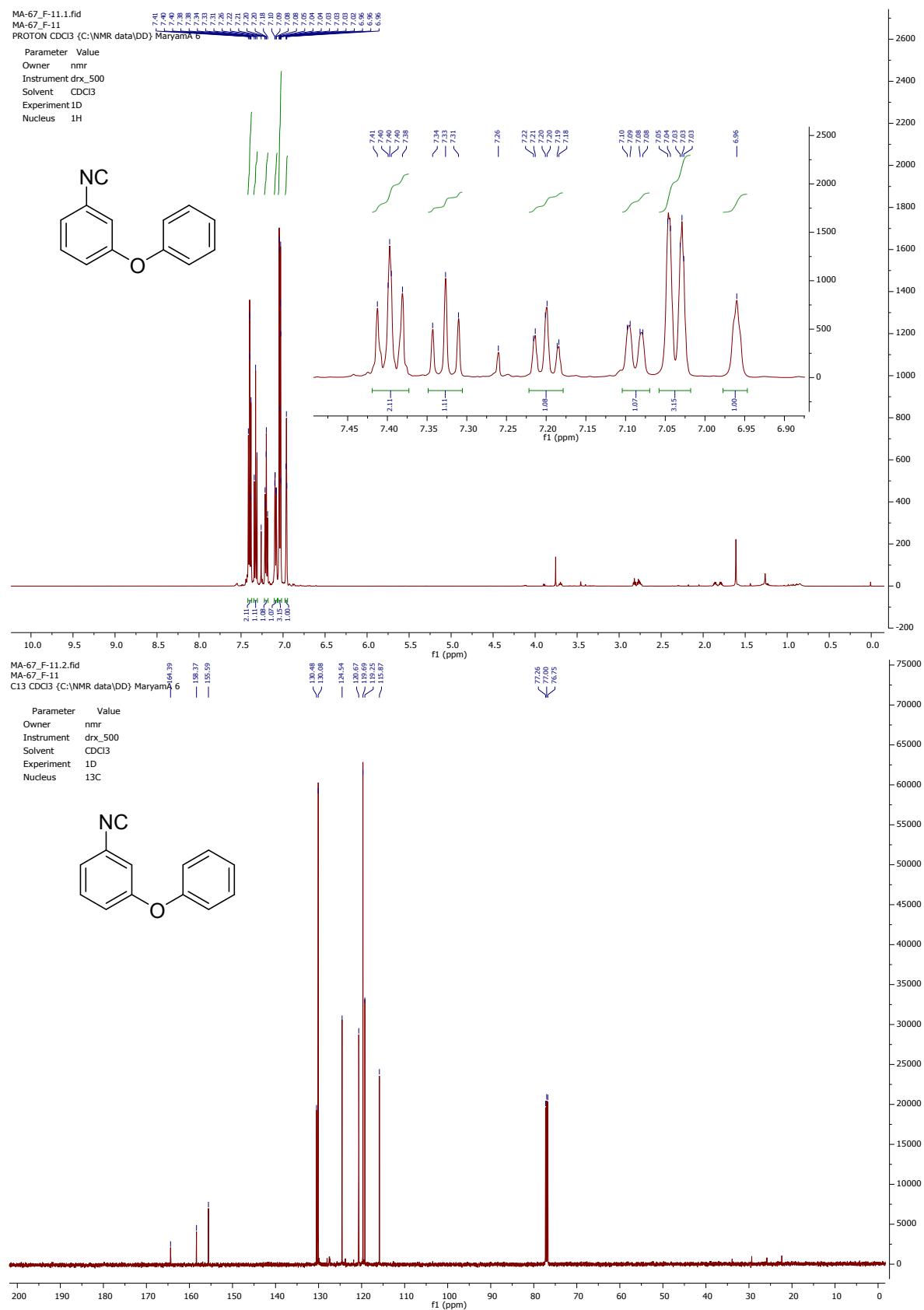
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C



F-10 / I-50: (1s,3r,5R,7S)-3-Isocyanoadamantan-1-ol



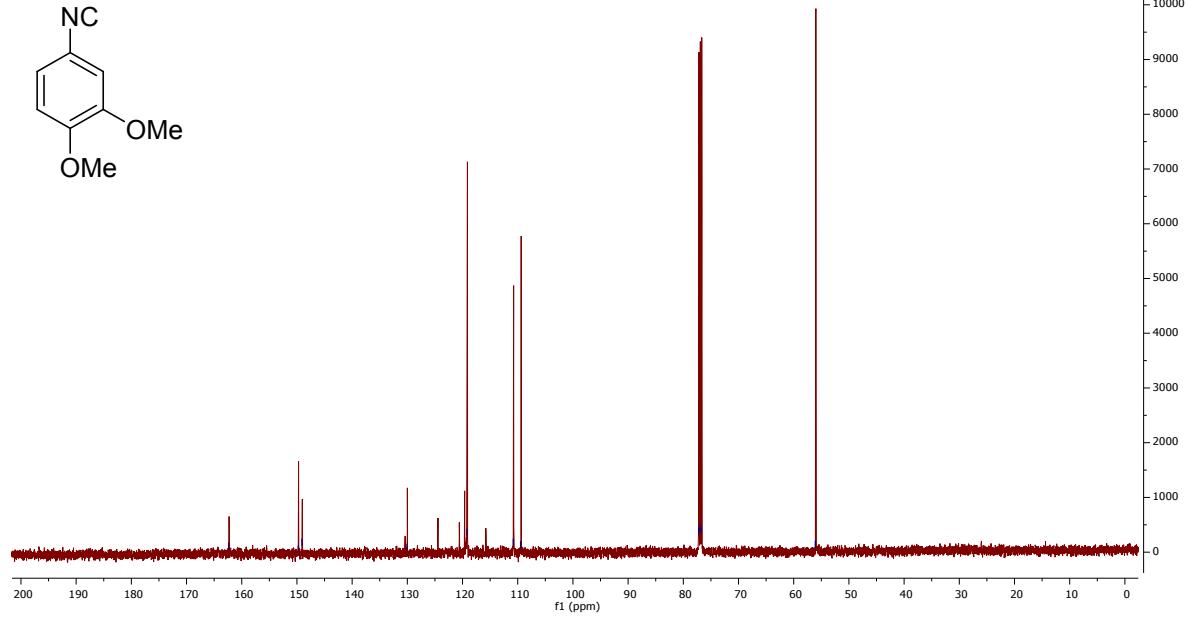
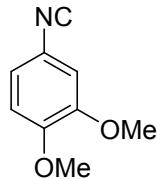
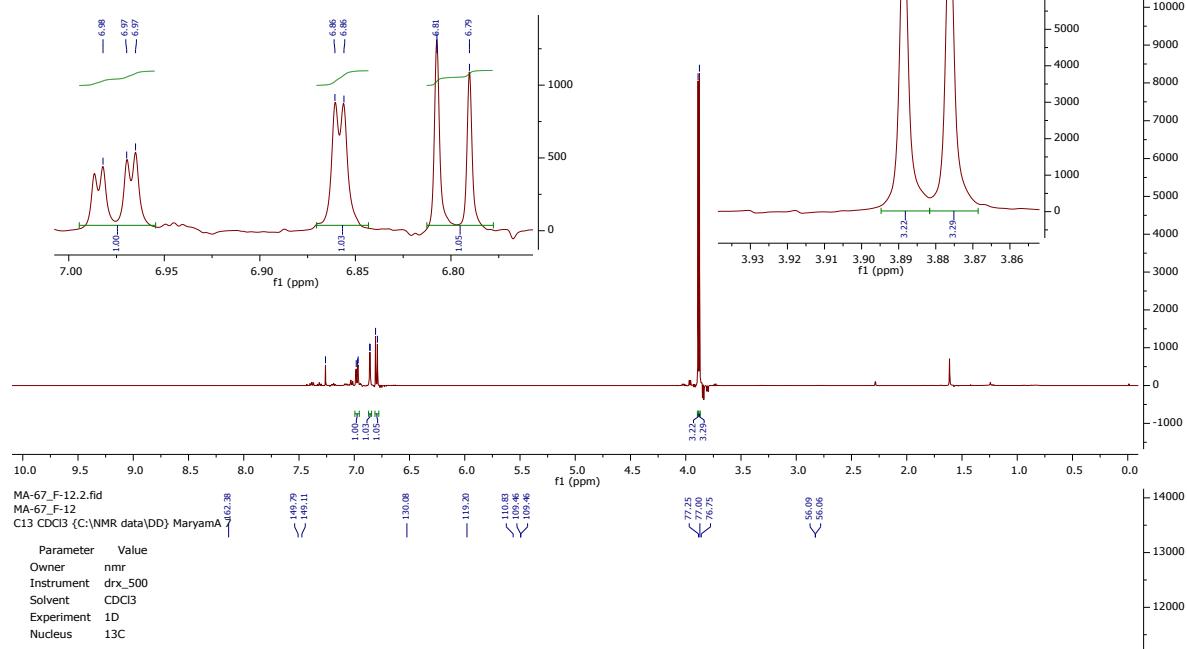
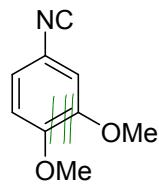
F-11: 1-Isocyano-3-phenoxybenzene



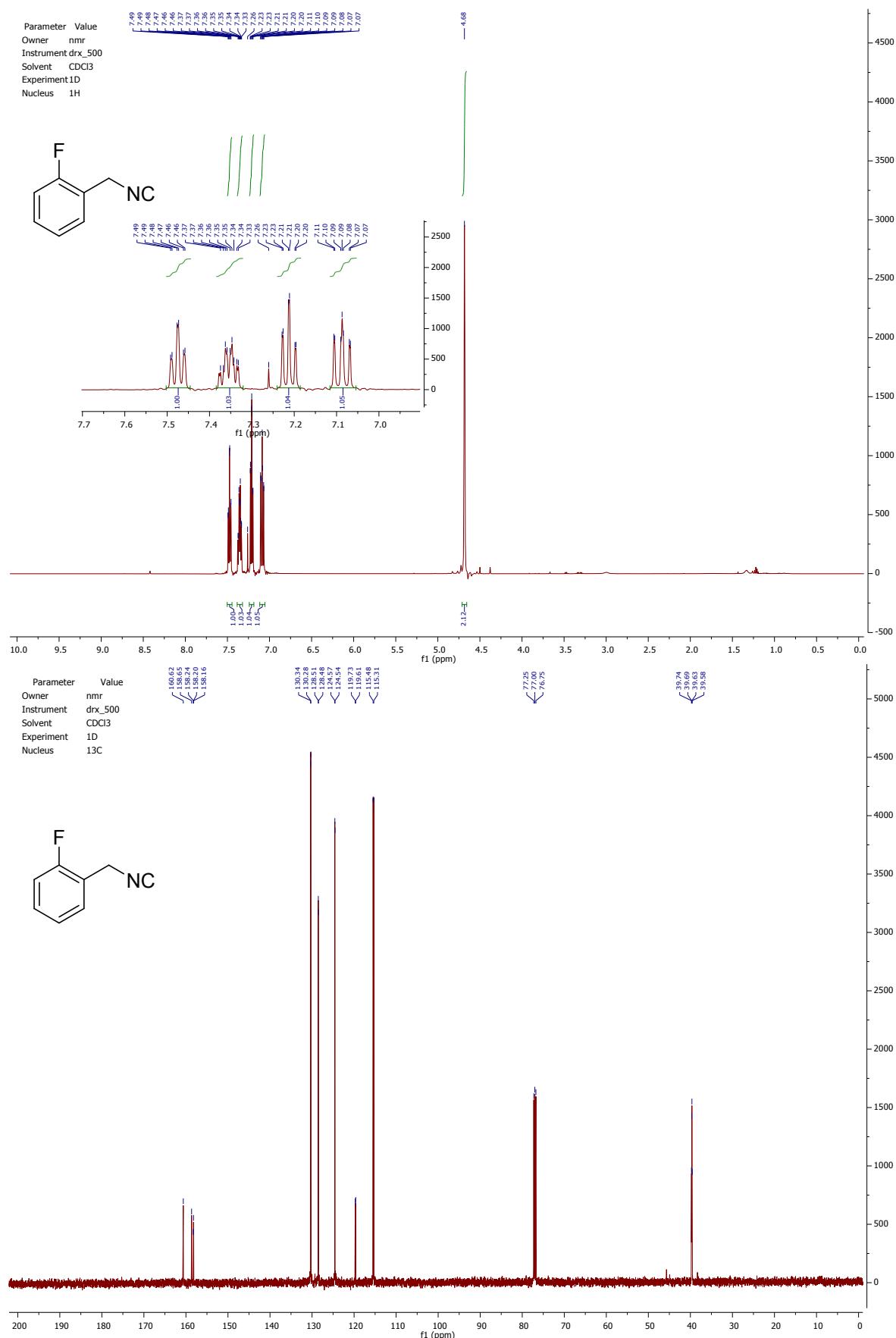
F-12: 4-Isocyano-1,2-dimethoxybenzene

MA-67_F-12.1.fid
MA-67_F-12
PROTON CDCl3 {C:\NMR data\DD} MaryamA 7

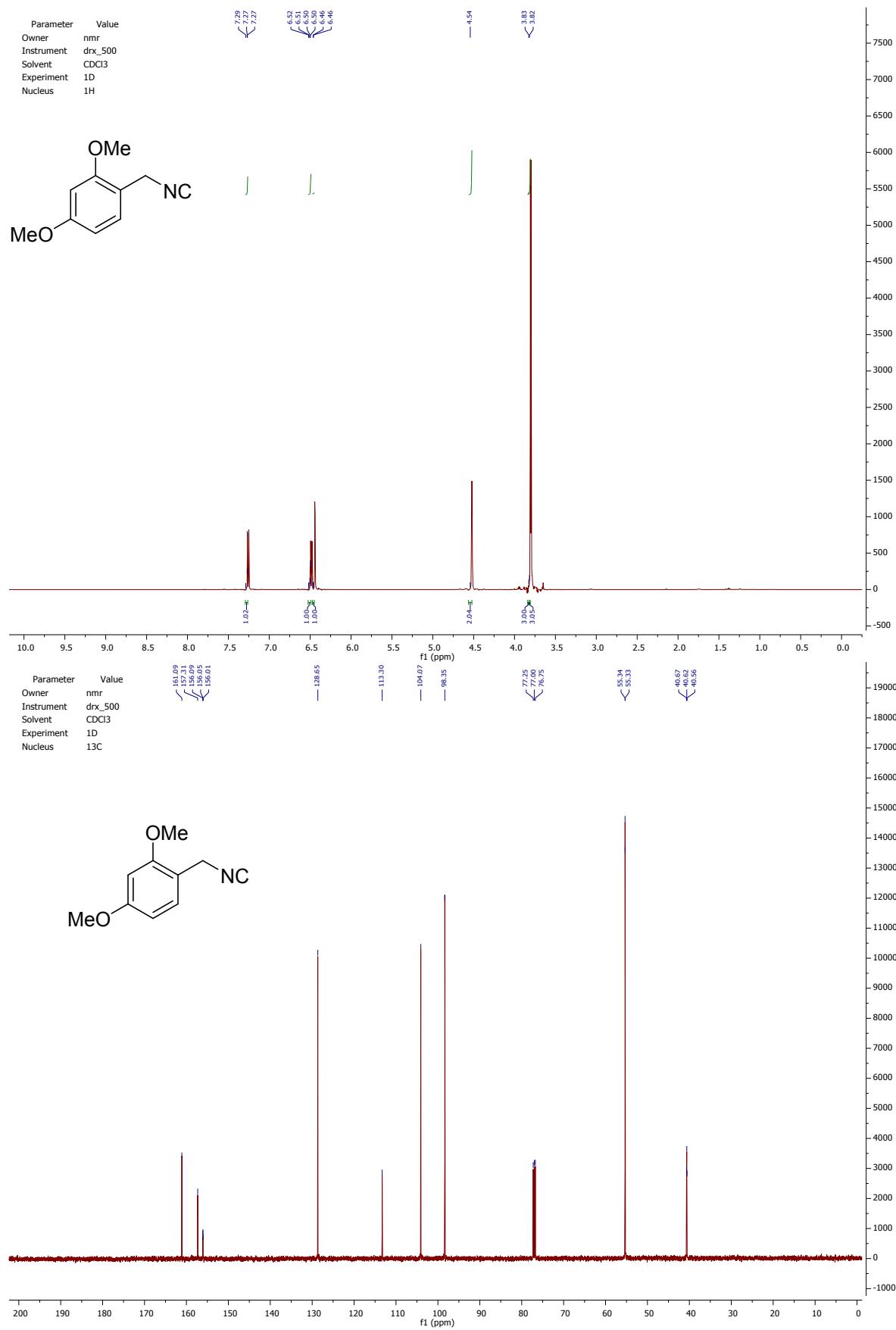
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Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	1H



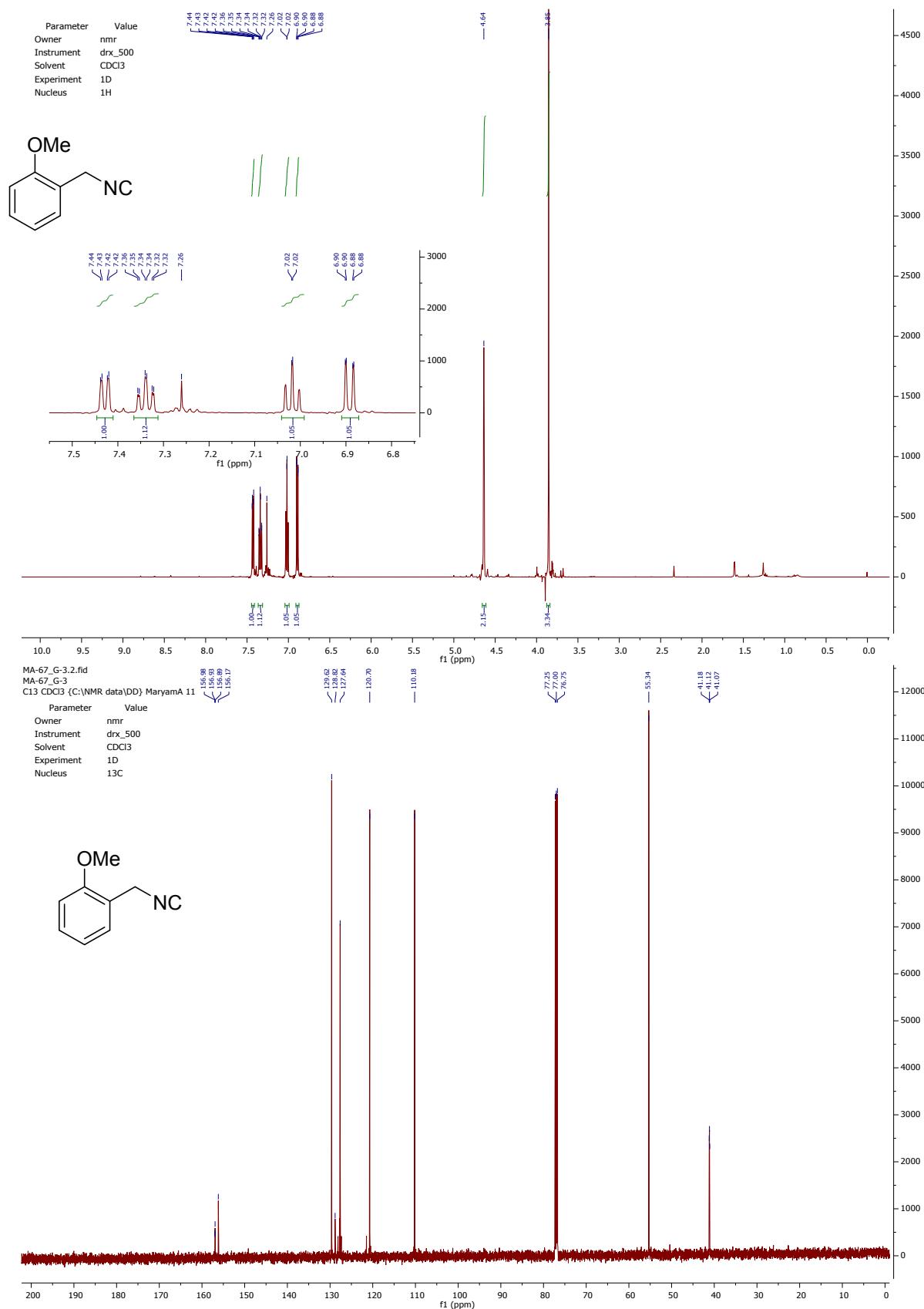
G-1 / I-5: 1-Fluoro-2-(isocyanomethyl)benzene



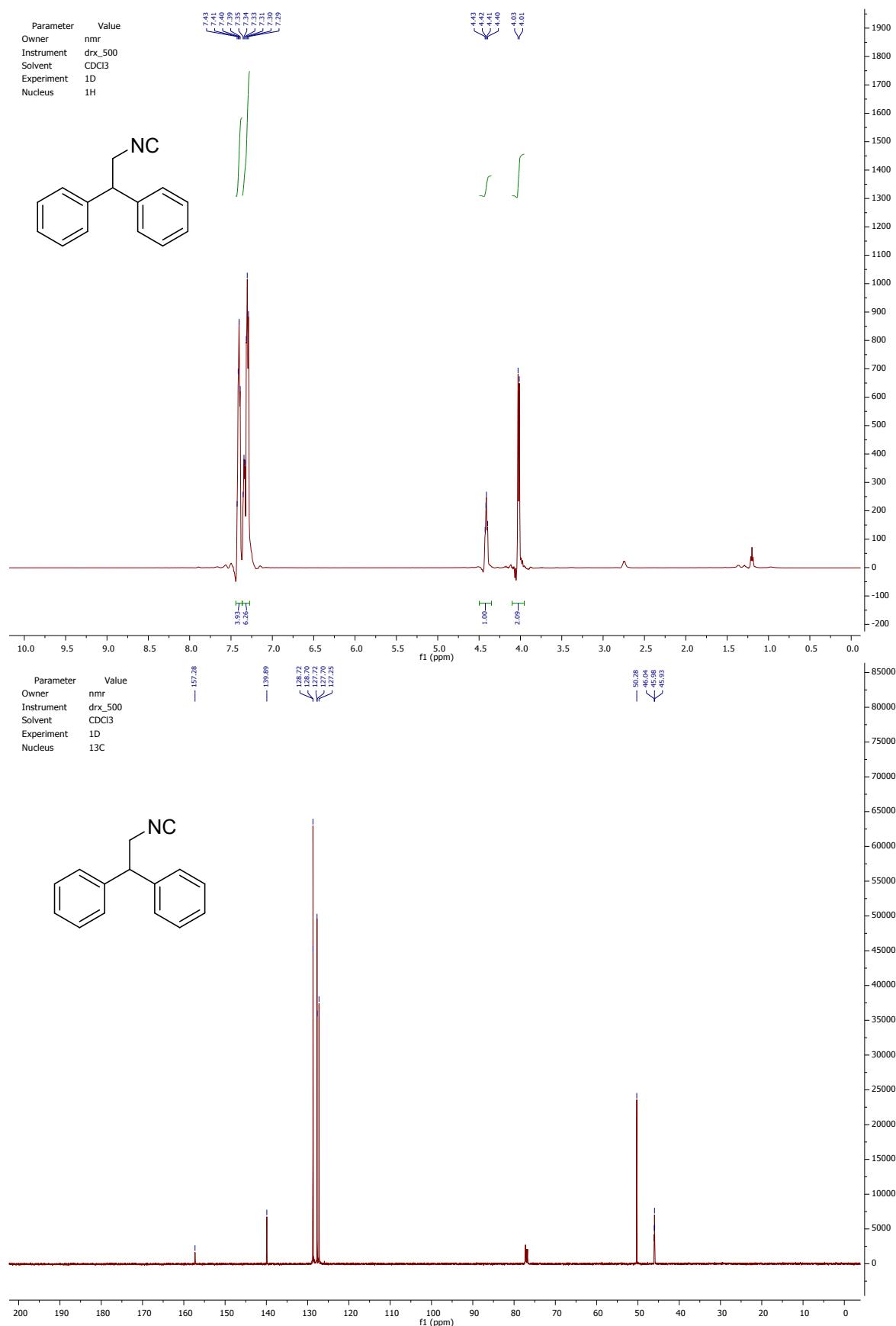
G-2 / I-10: 1-(Isocyanomethyl)-2,4-dimethoxybenzene



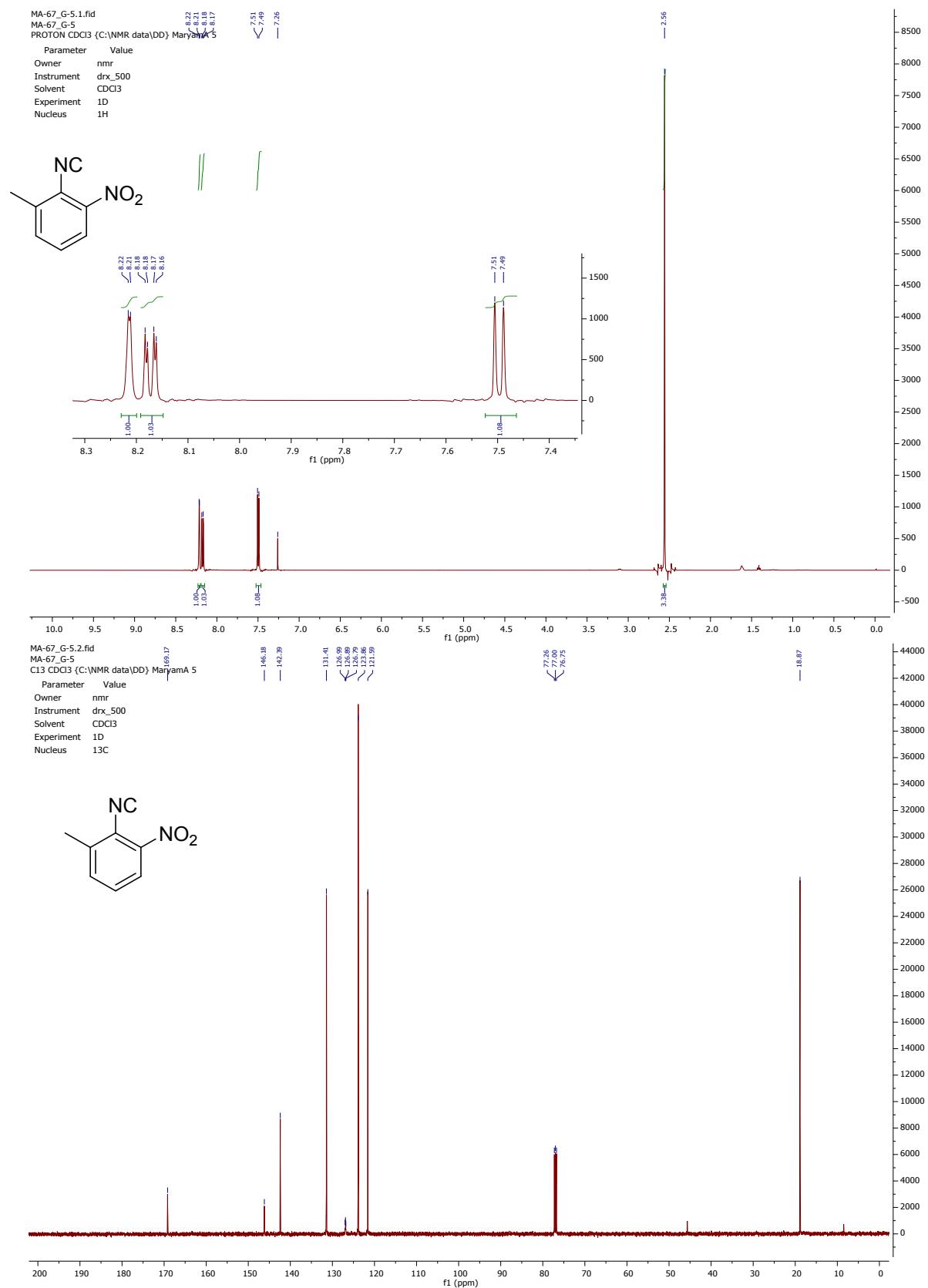
G-3: 1-(Isocyanomethyl)-2-methoxybenzene



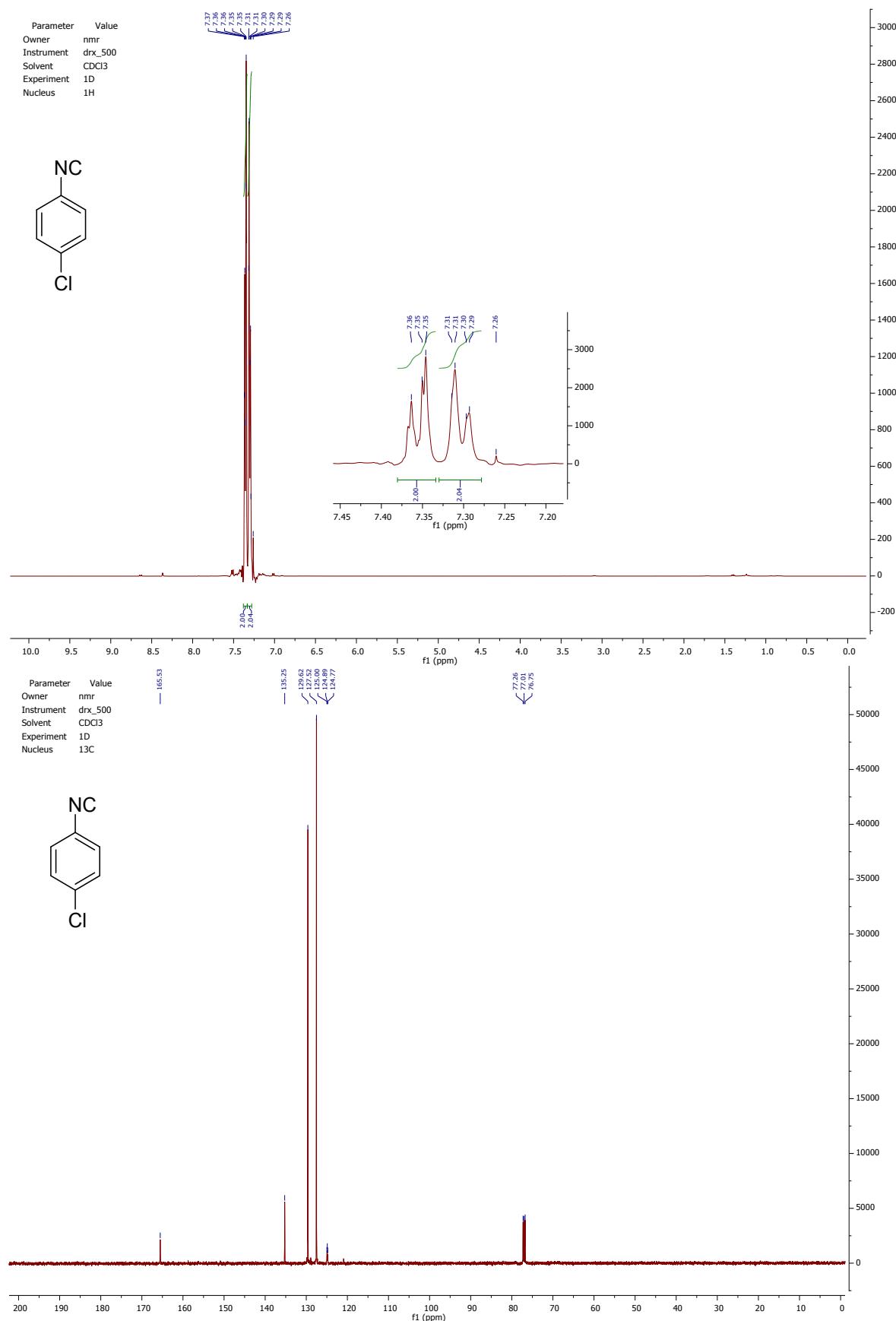
G-4 / I-19: (2-Isocyanoethane-1,1-diy) dibenzene



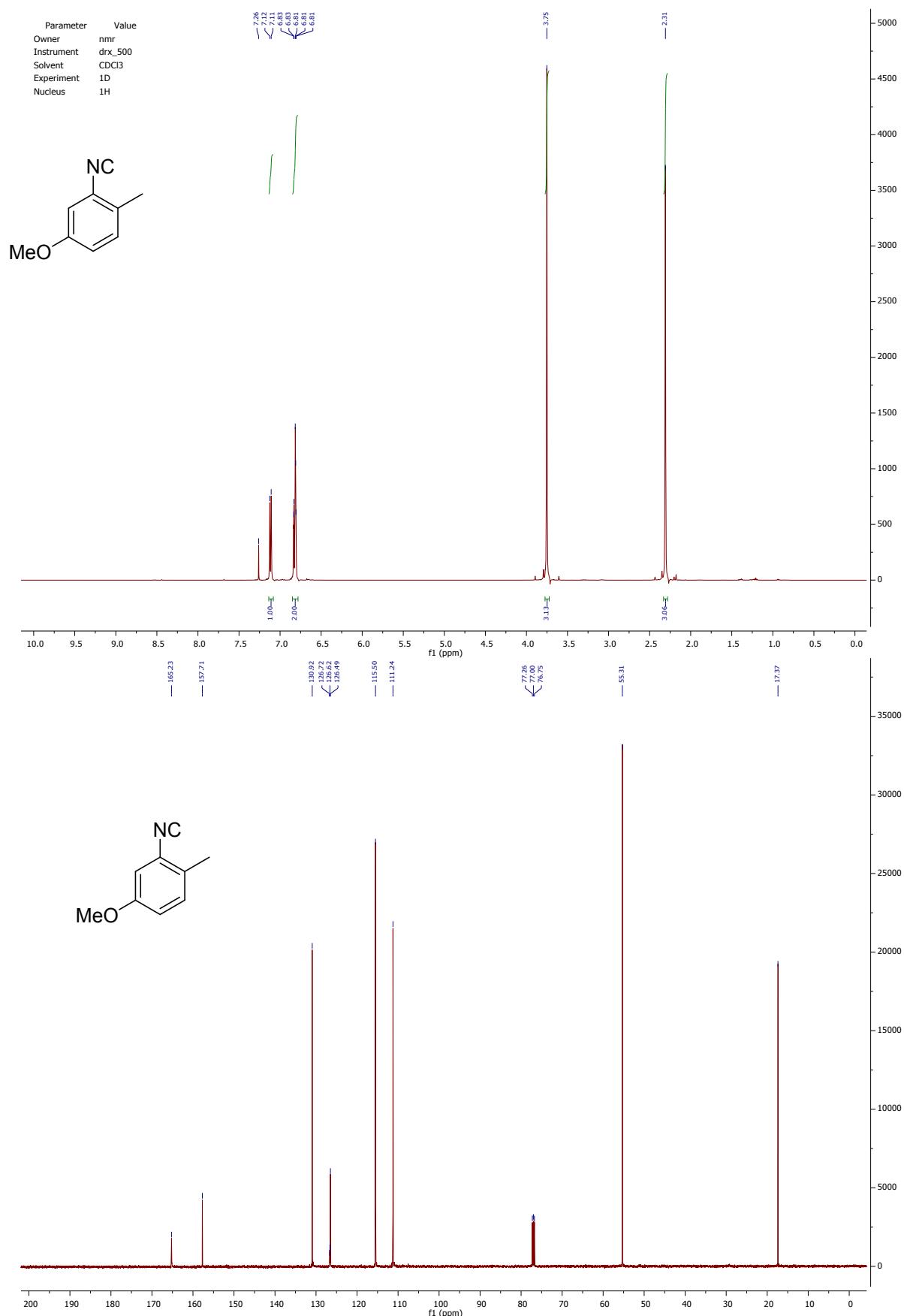
G-5: 2-Isocyano-1-methyl-3-nitrobenzene



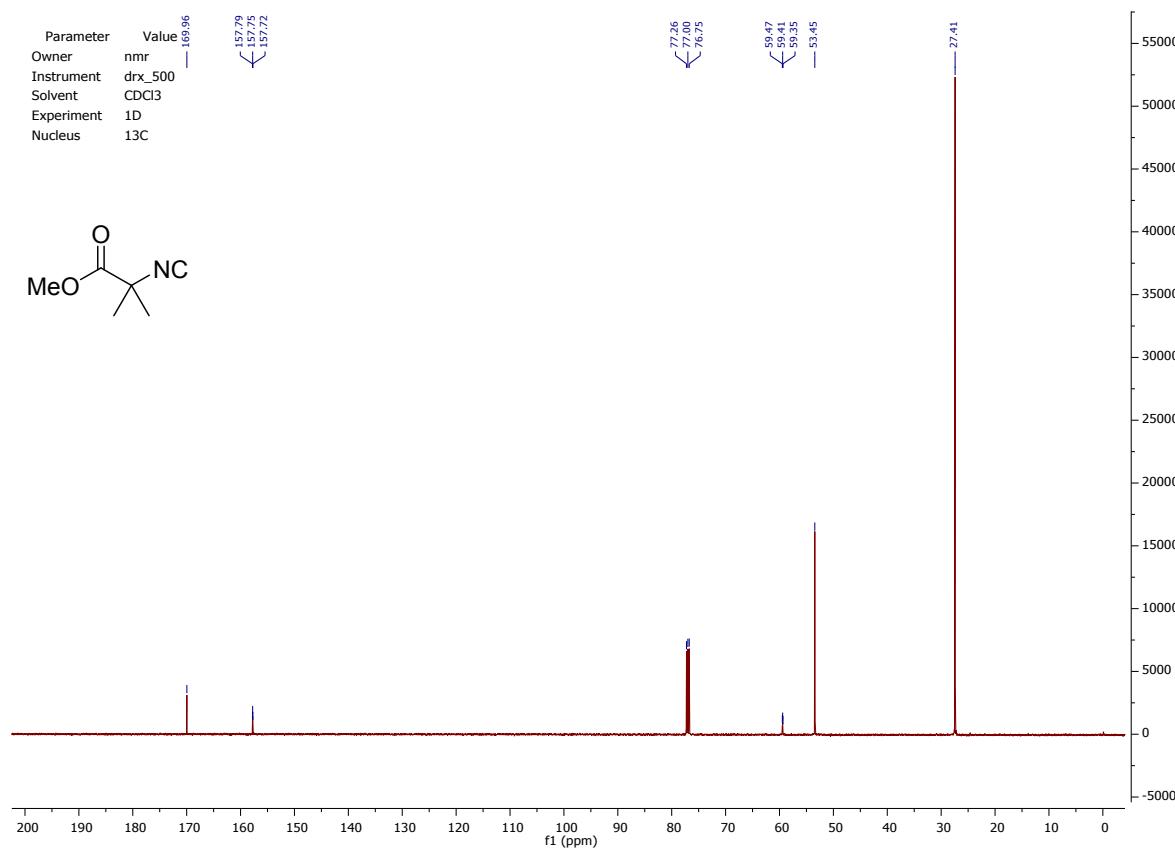
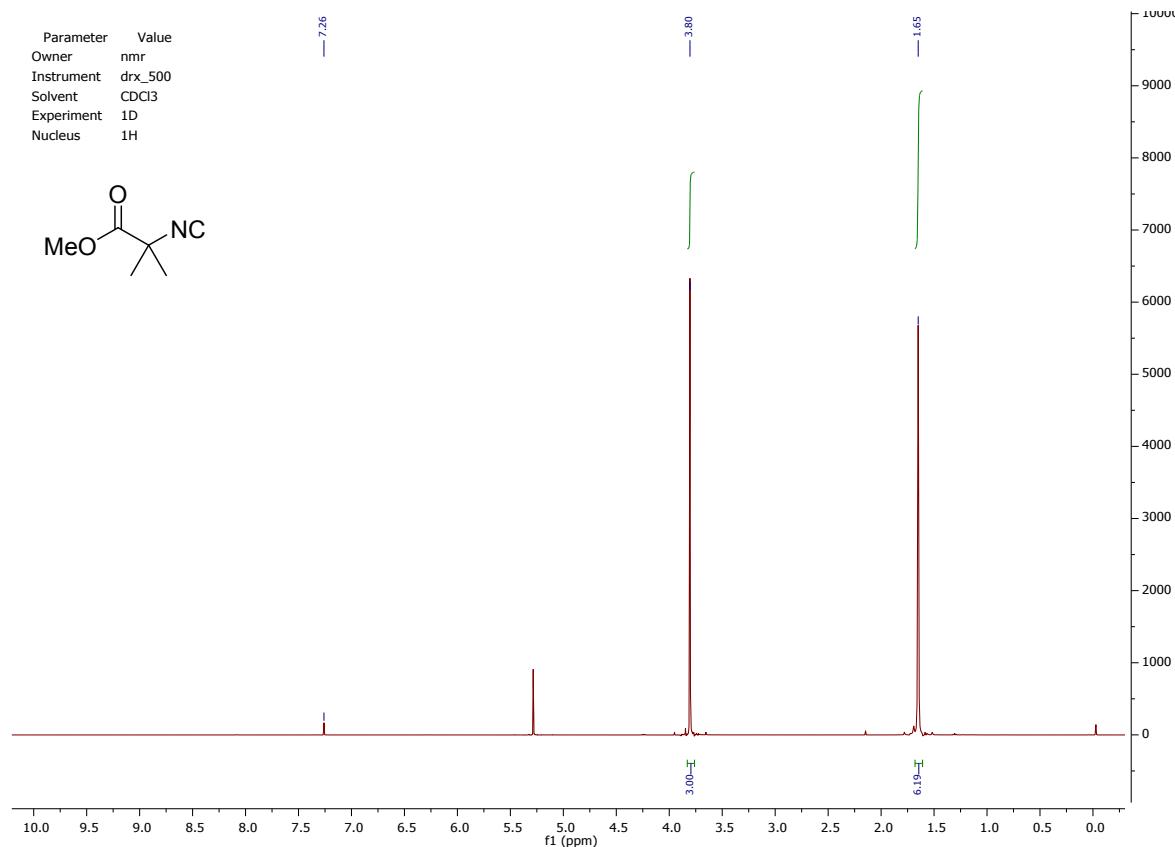
G-6 / I-27: 1-Chloro-4-isocyanobenzene



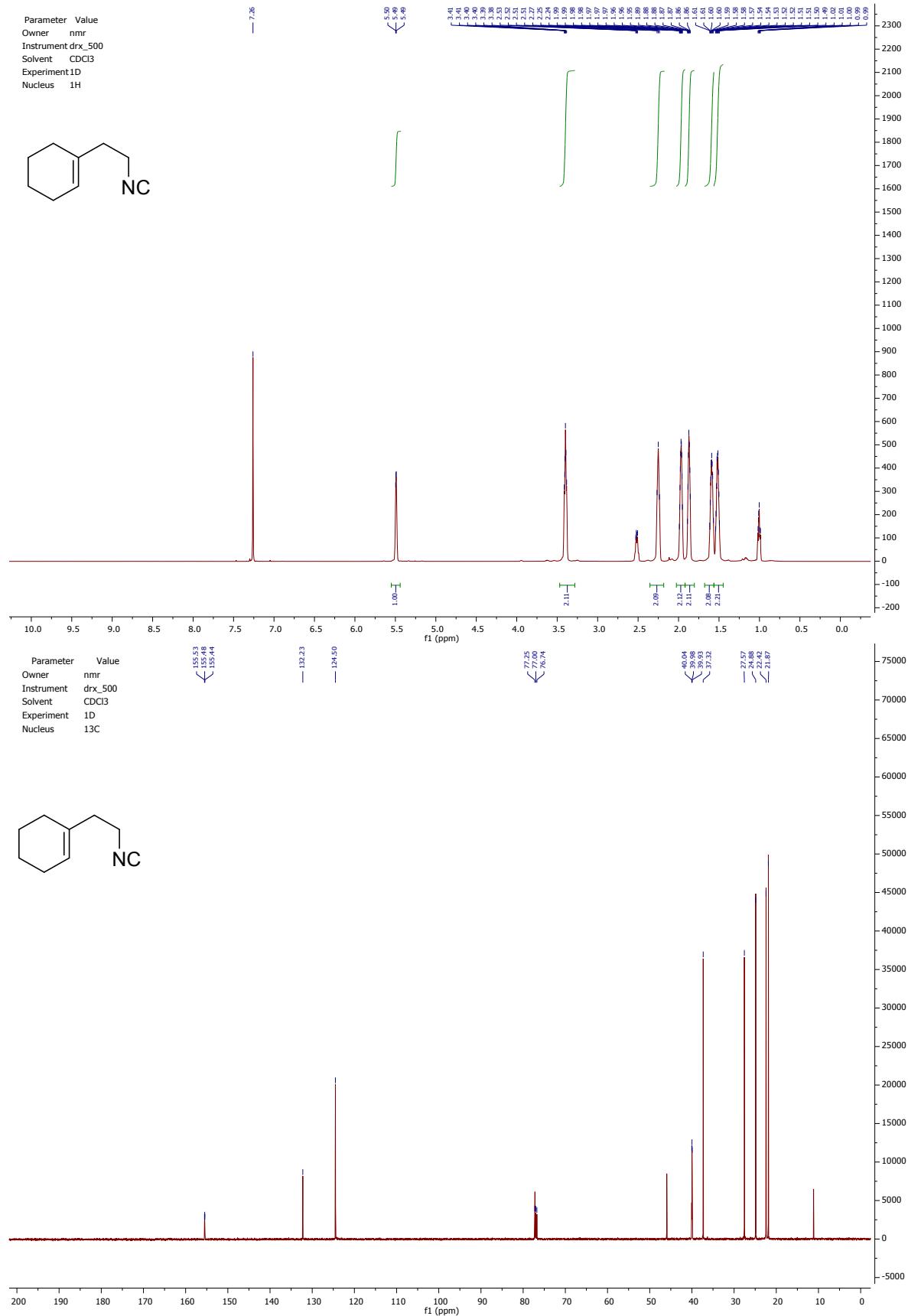
G-7 / I-29: 2-Isocyano-4-methoxy-1-methylbenzene



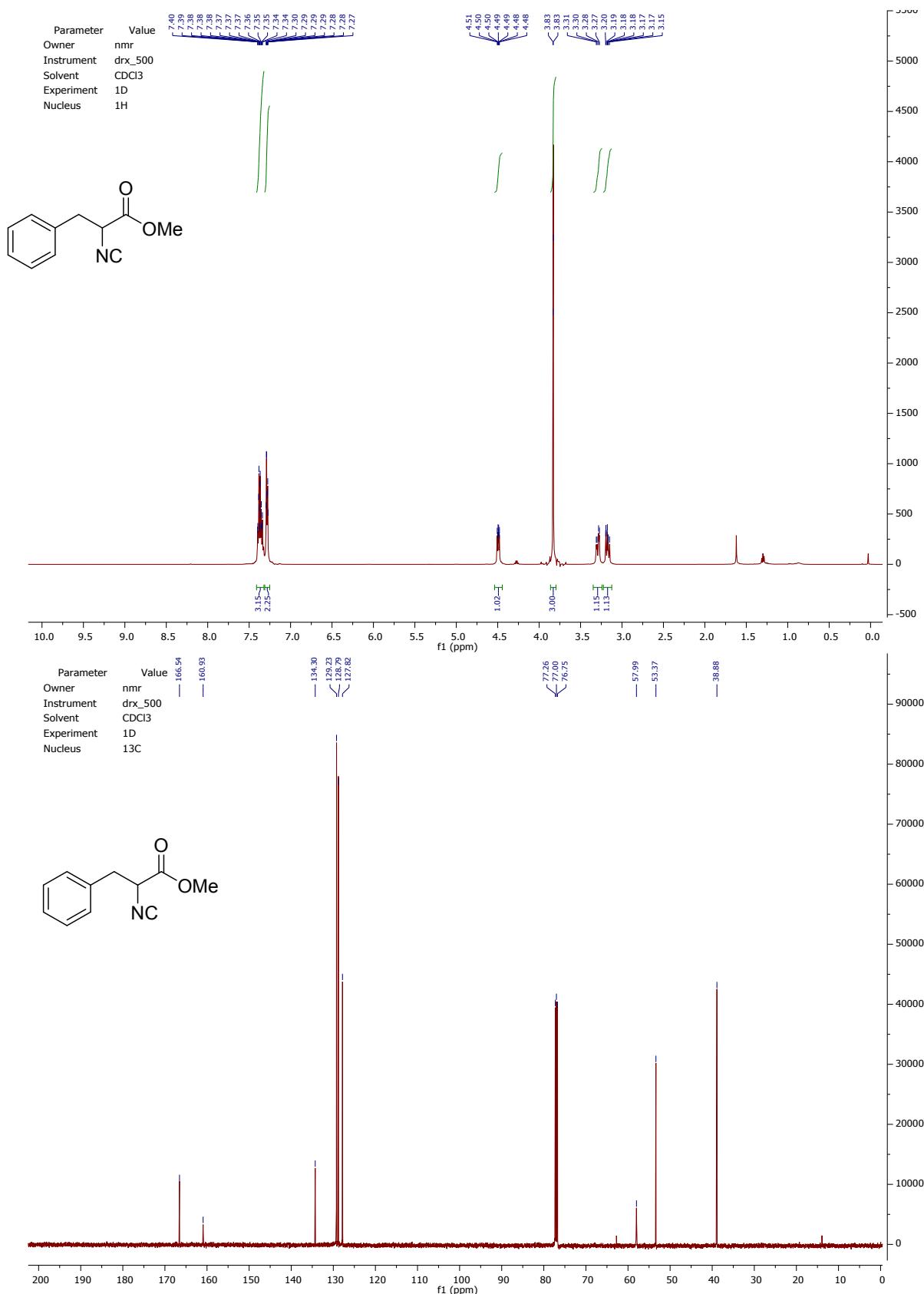
G-8: Ethyl 2-isocyano-2-methylpropanoate



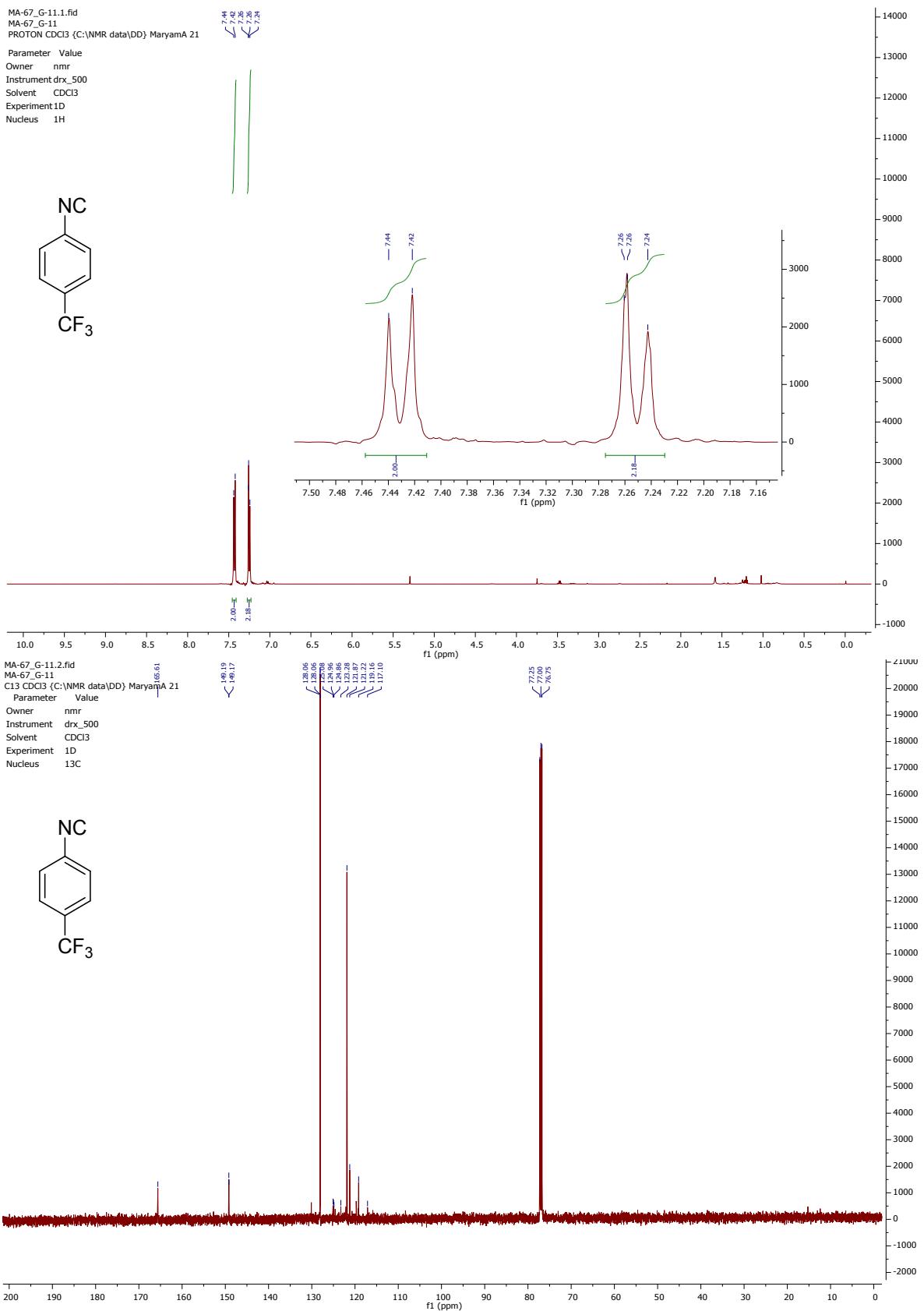
G-9 / I-41: 1-(2-Isocyanoethyl)cyclohex-1-ene



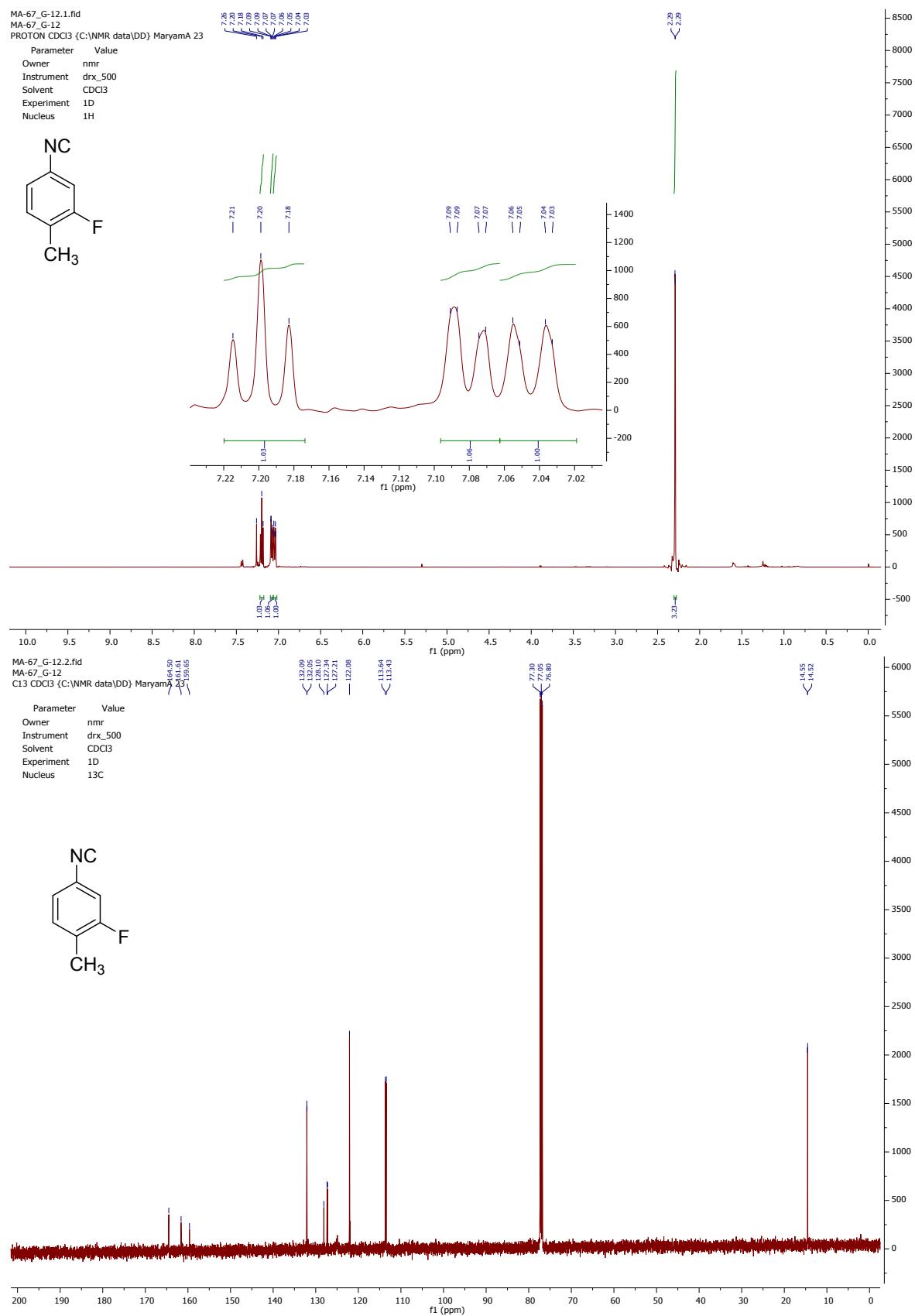
G-10: Methyl 2-isocyano-3-phenylpropanoate



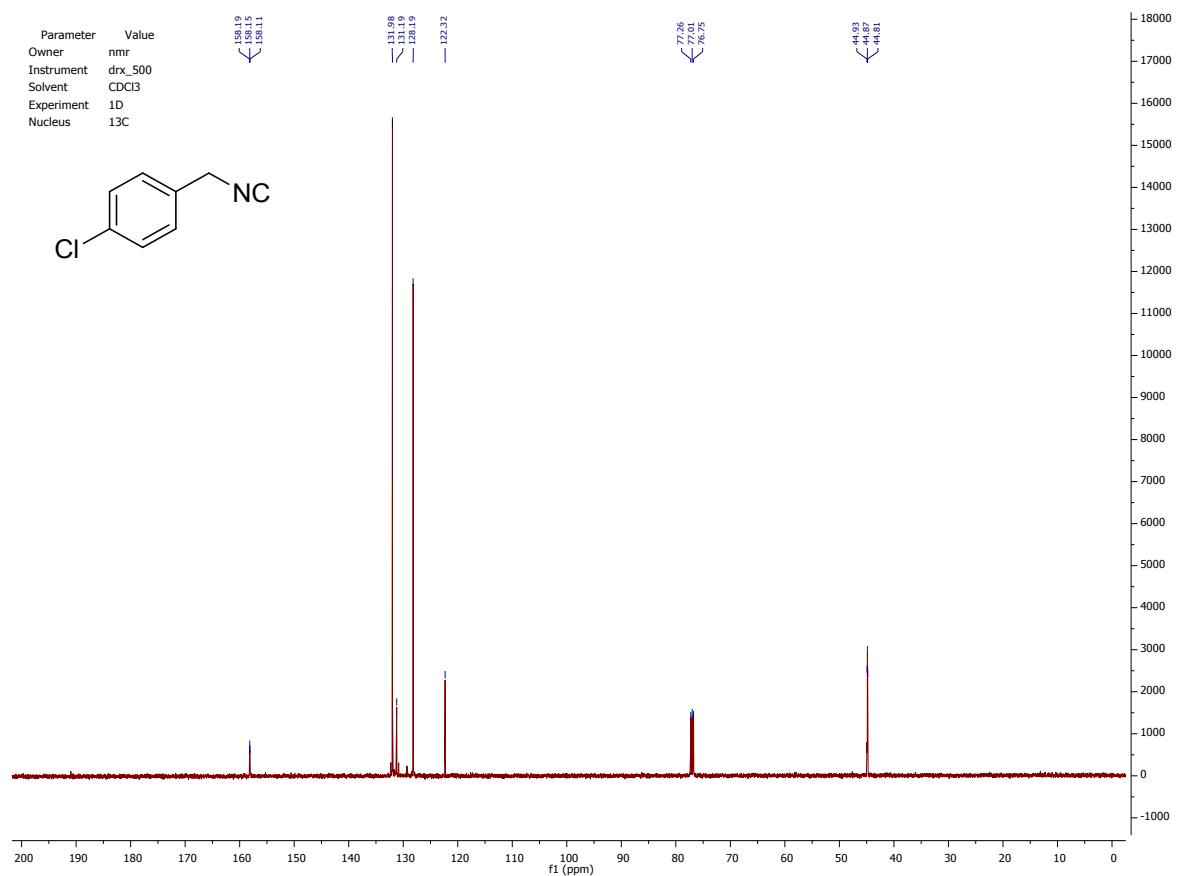
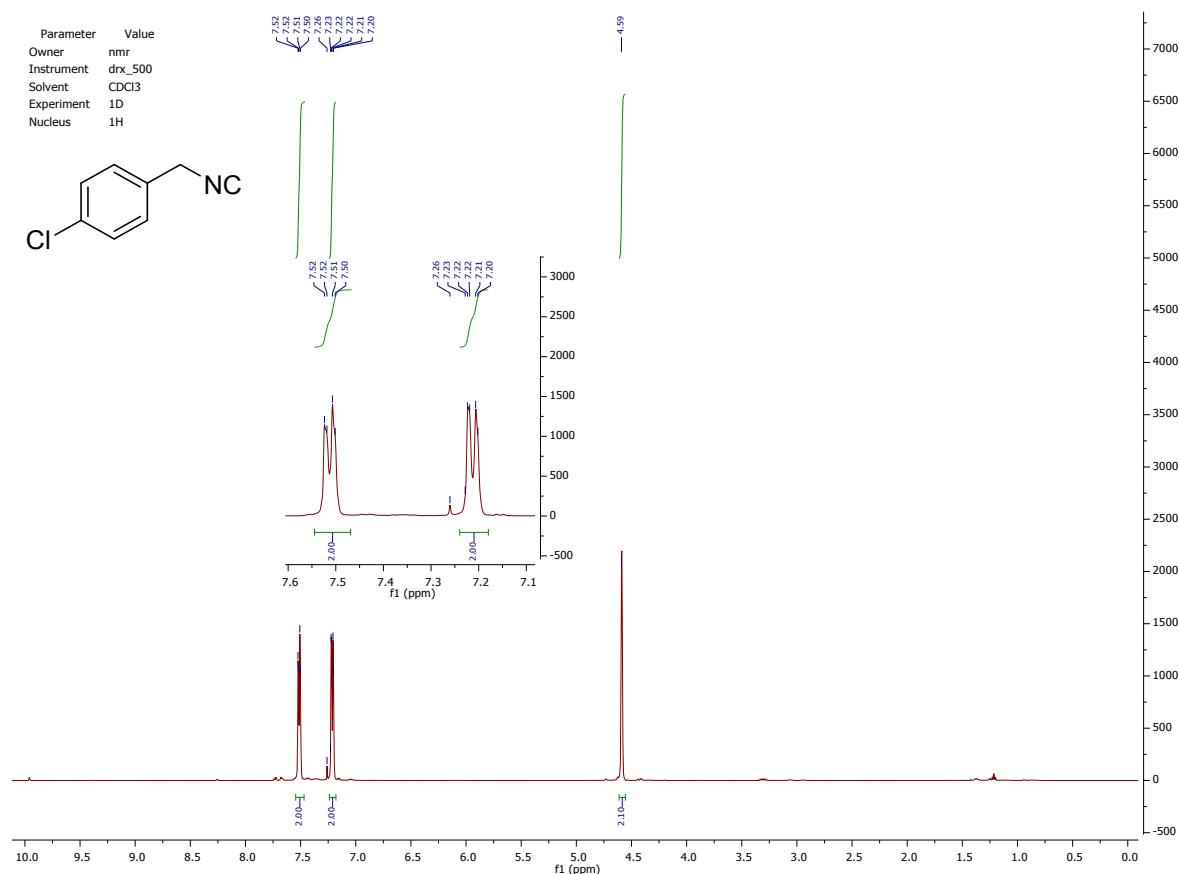
G-11: 1-Isocyano-4-(trifluoromethyl)benzene



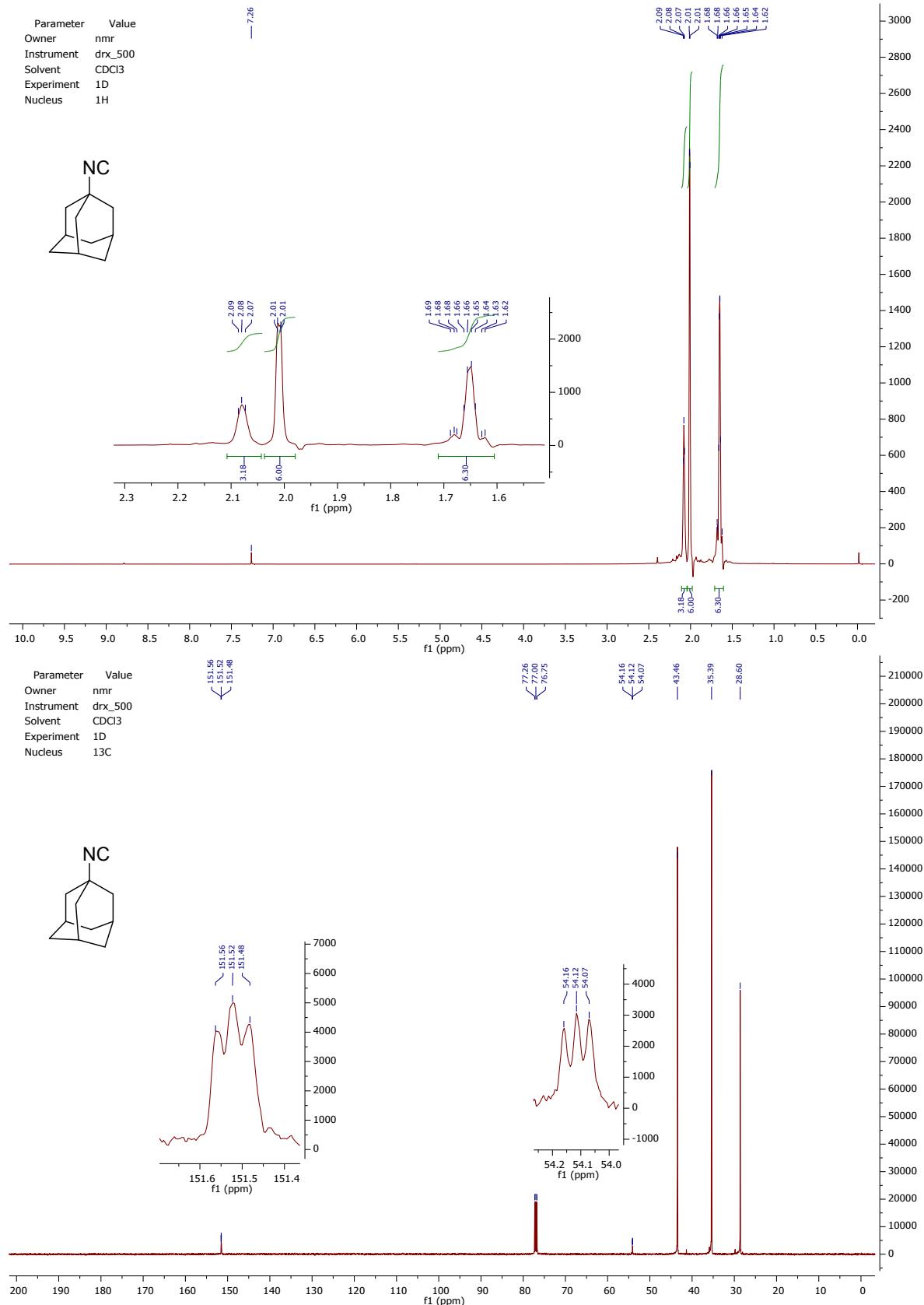
G-12: 2-Fluoro-4-isocyano-1-methylbenzene



H-1 / I-6: 1-Chloro-4-(isocyanomethyl)benzene



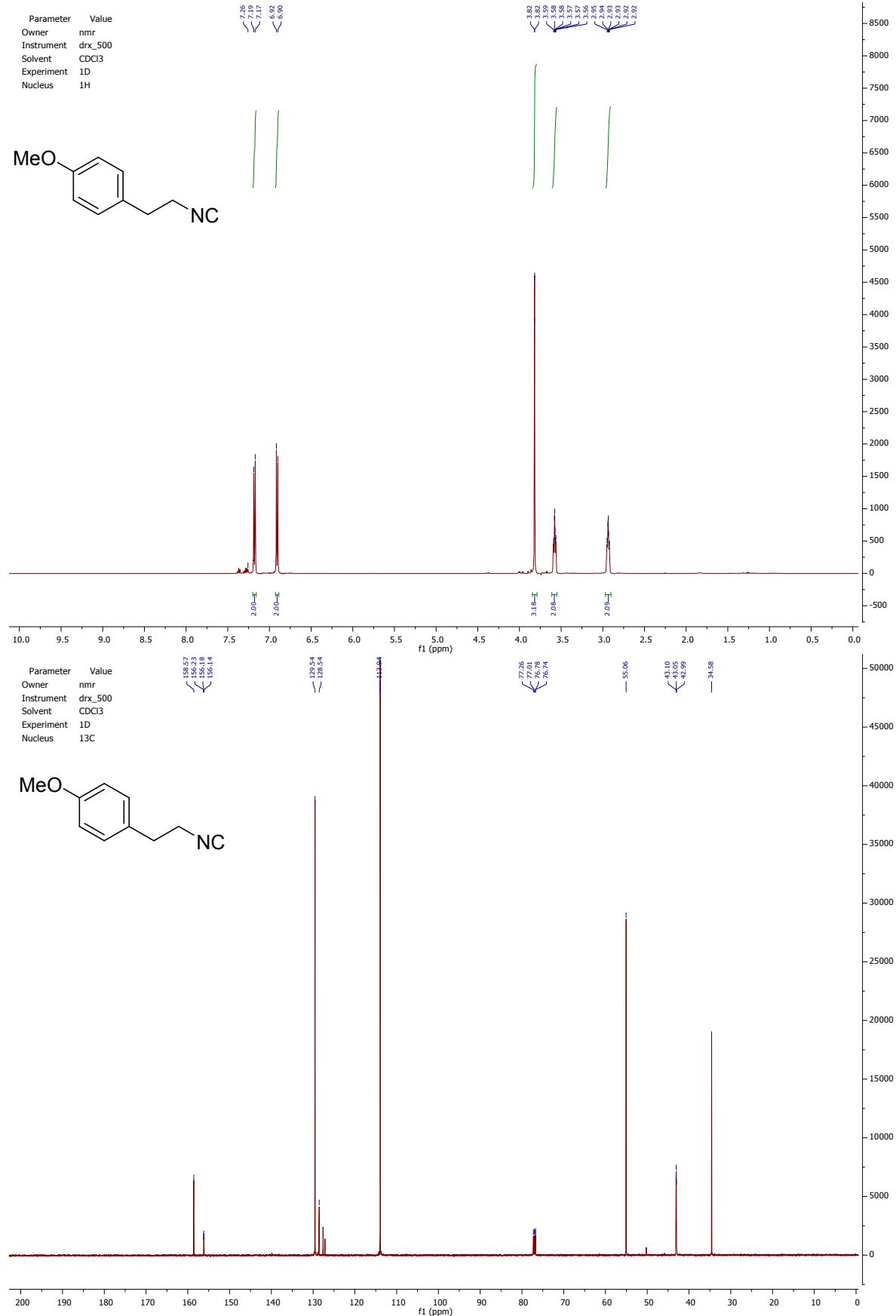
H-2 / I-49: (3s,5s,7s)-1-Isocyanoadamantane



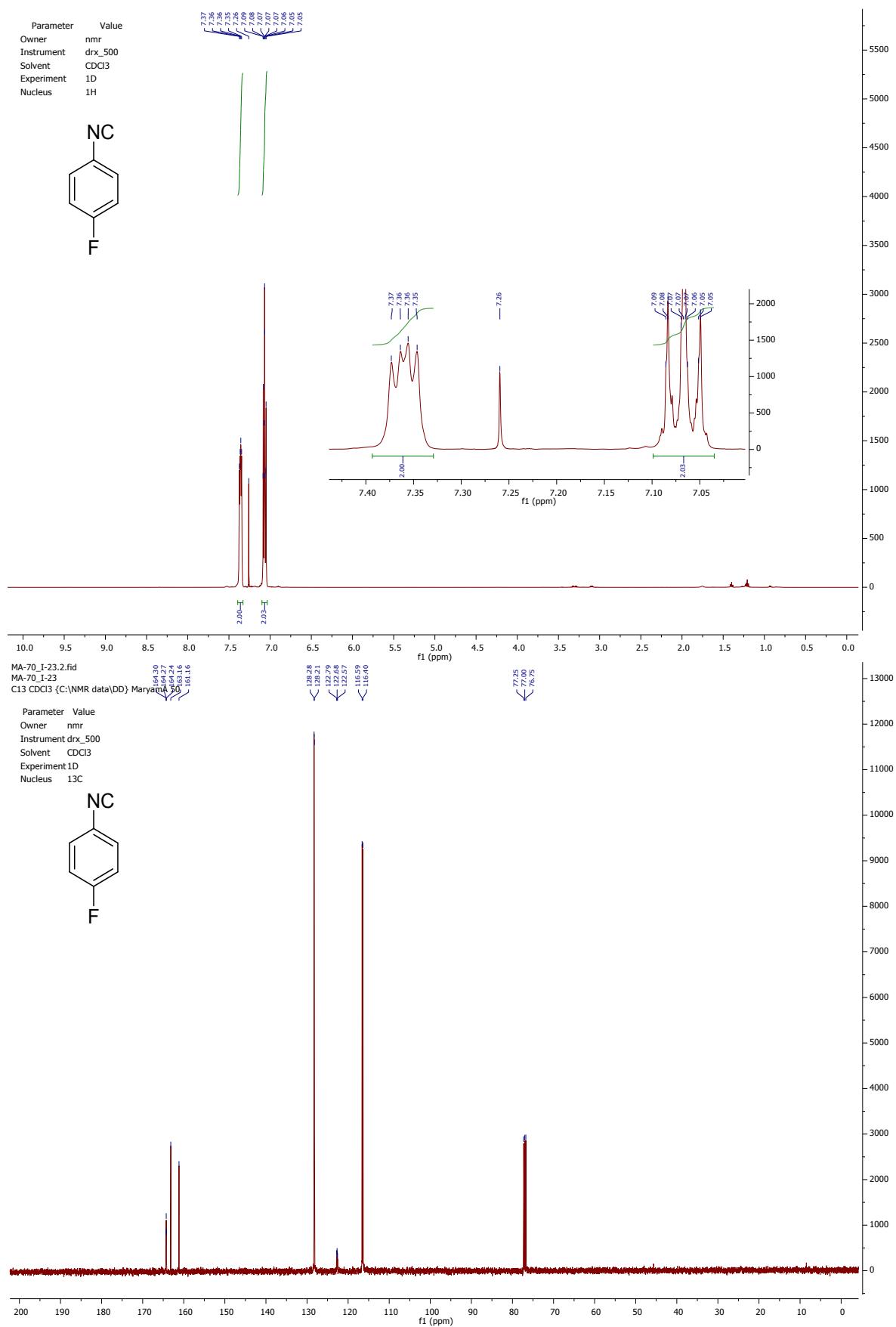
H-3 / I-13: 1-(isocyanomethyl)-2-methylbenzene



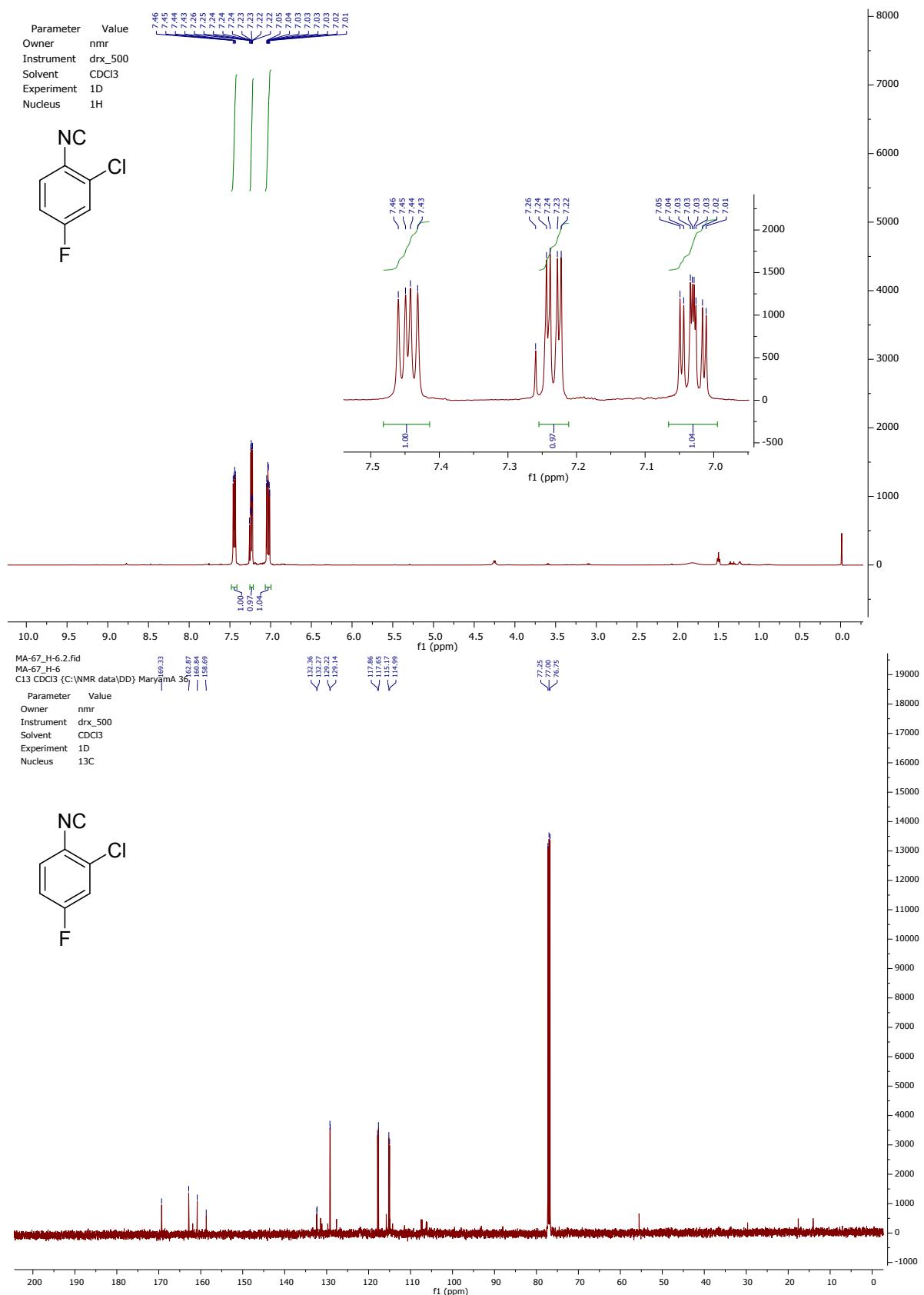
H-4 / I-20: 1-(2-Isocyanoethyl)-4-methoxybenzene



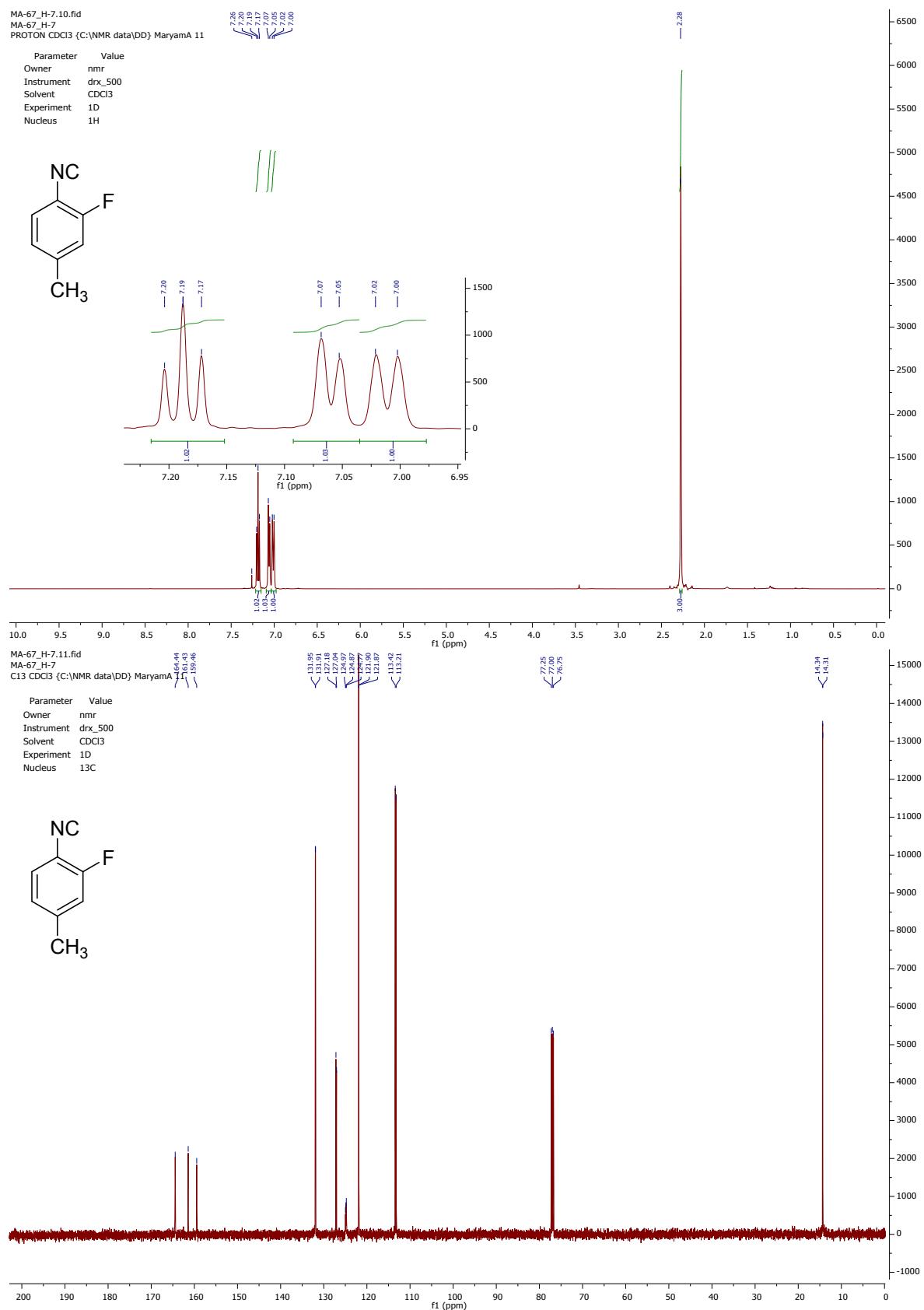
H-5 / I-23: 1-Fluoro-4-isocyanobenzene



H-6: 2-Chloro-4-fluoro-1-isocyanobenzene

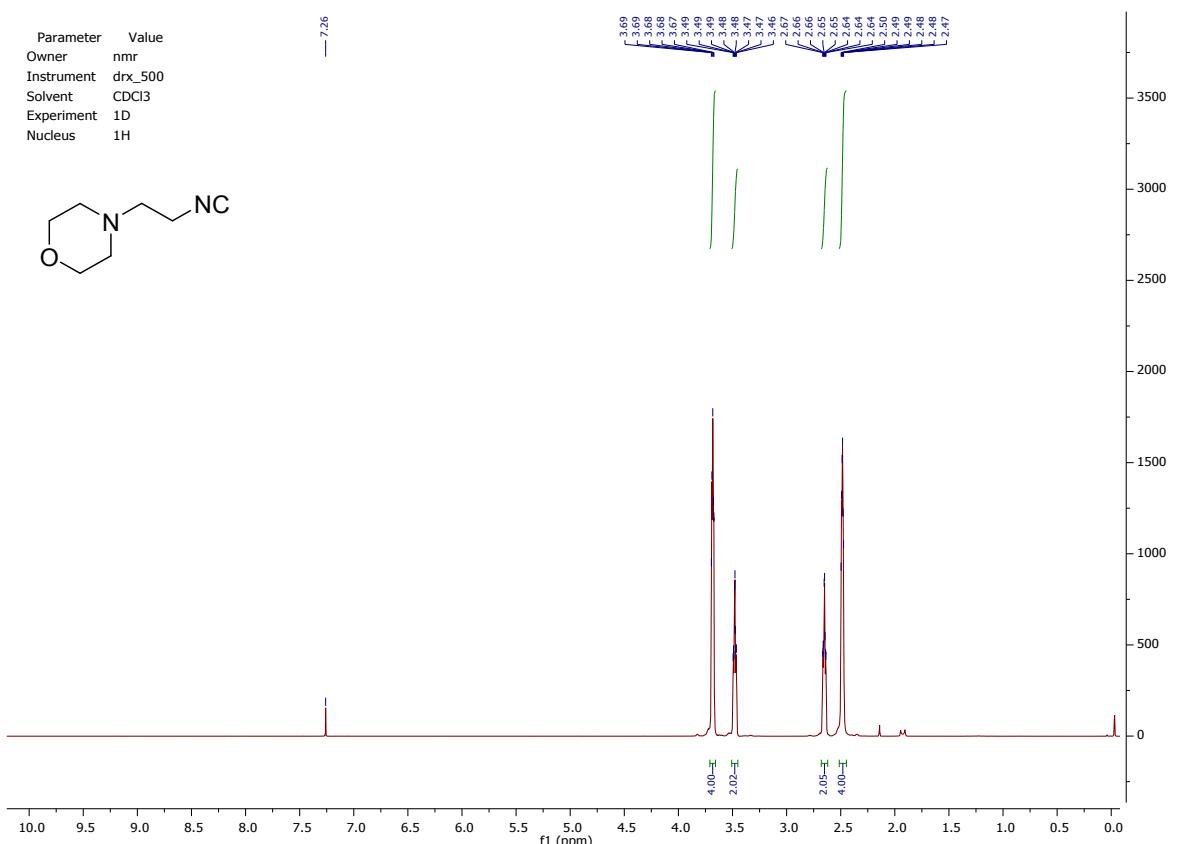
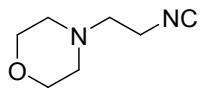


H-7: 2-Fluoro-1-isocyano-4-methylbenzene

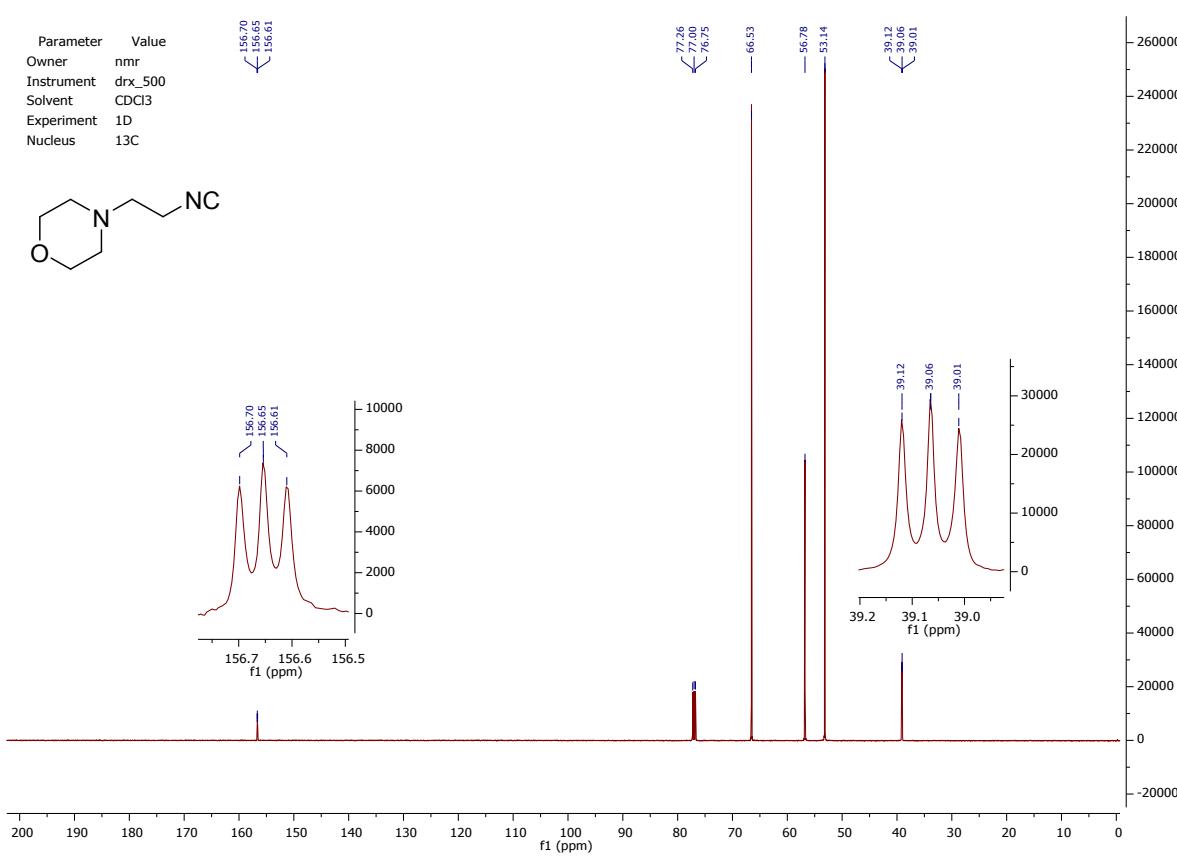
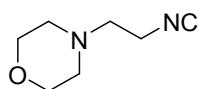


H-8 / I-59: 4-(2-Isocyanoethyl)morpholine

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H

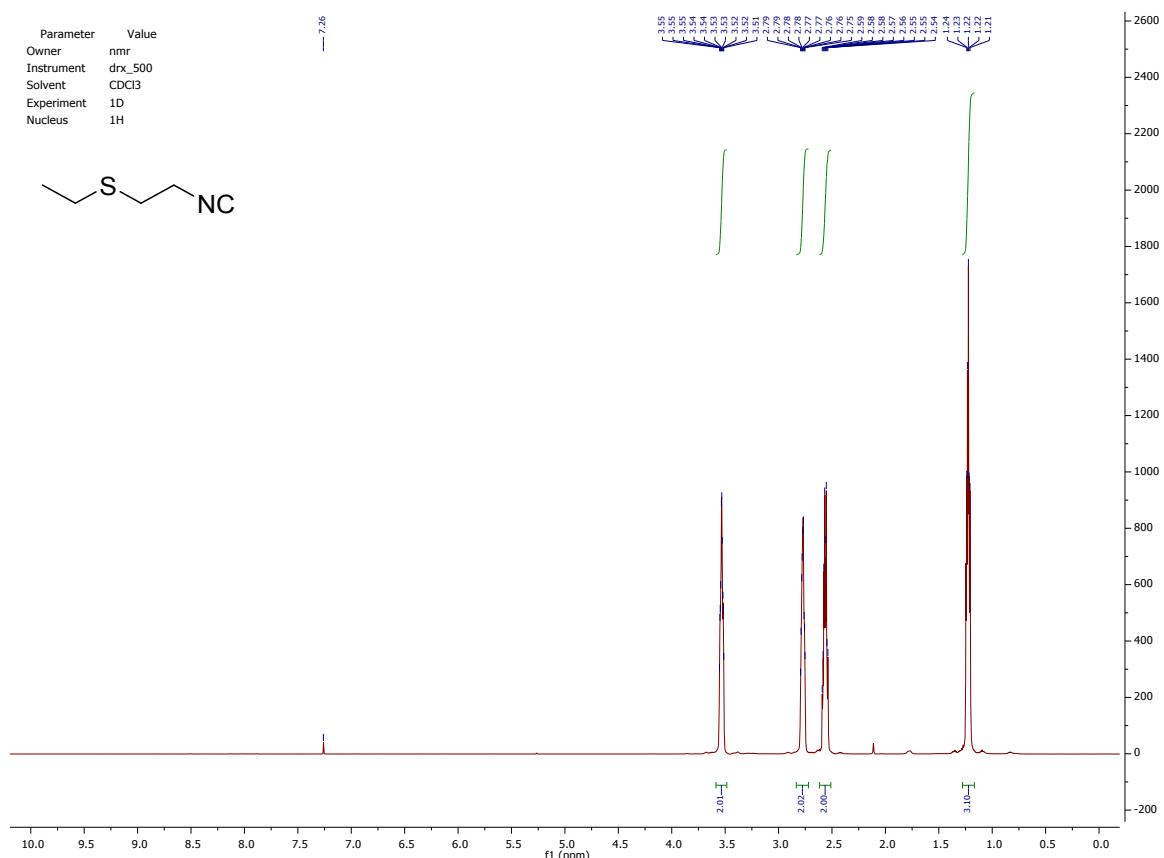


Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	13C



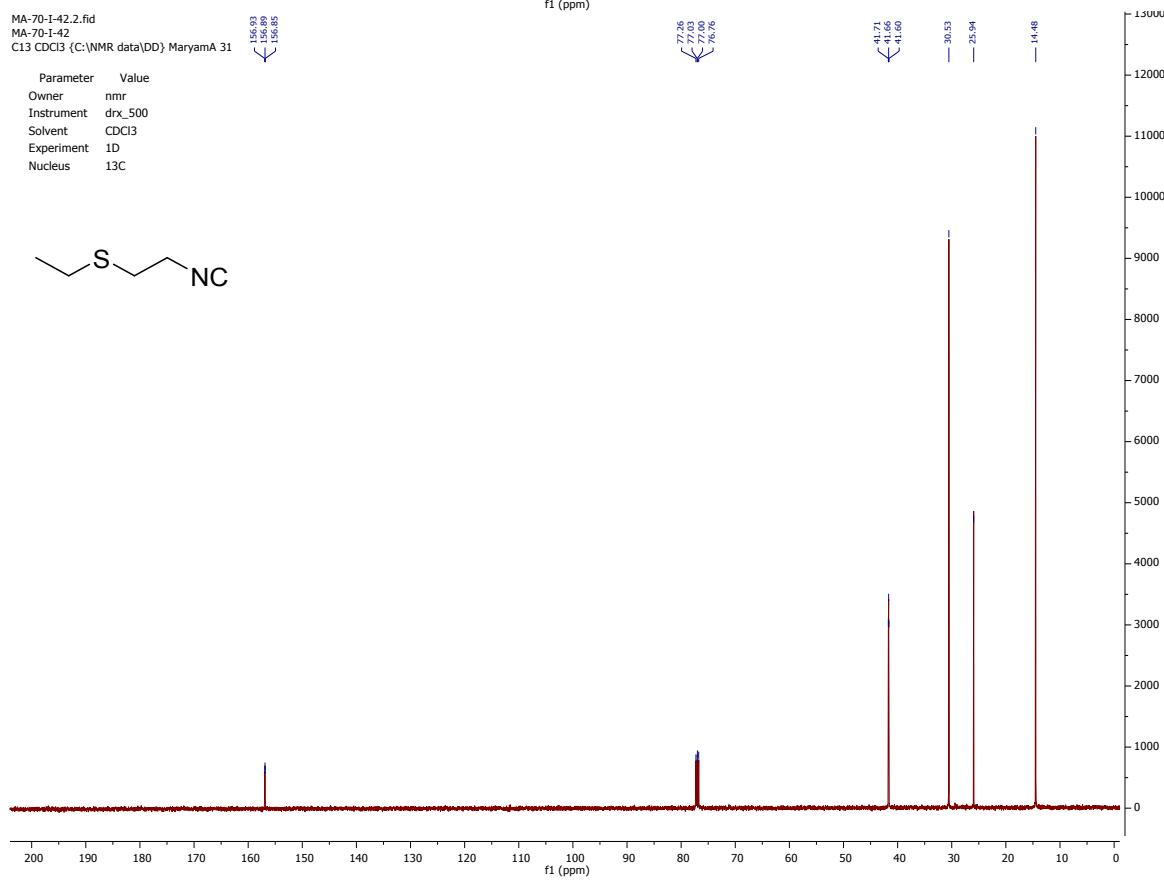
H-9 / I-42: Ethyl(2-isocyanoethyl)sulfane

Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H

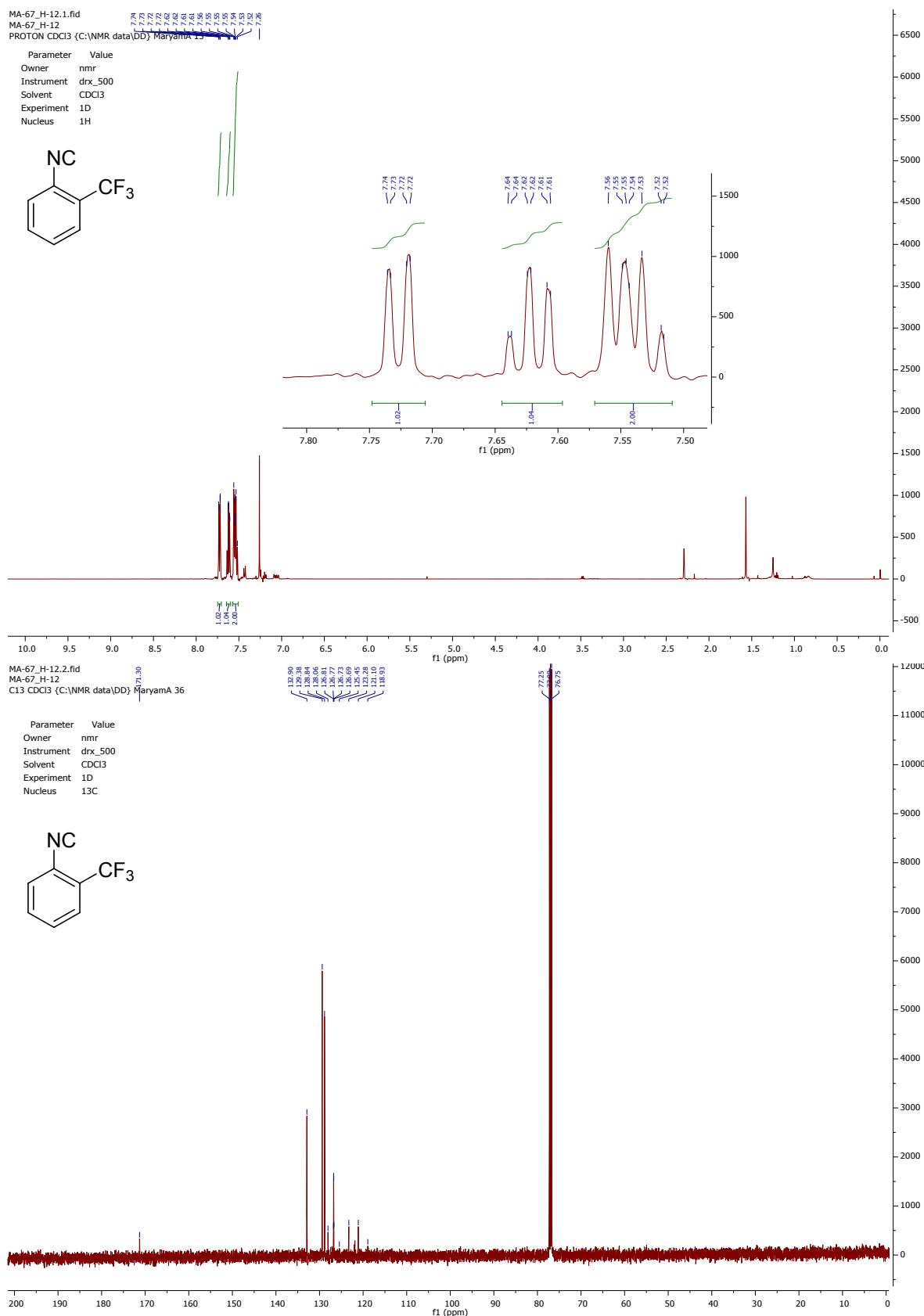


MA-70-I-42.2.fid
MA-70-I-42
C13 CDCl3 {C:\NMR data\DD} MaryamA 31

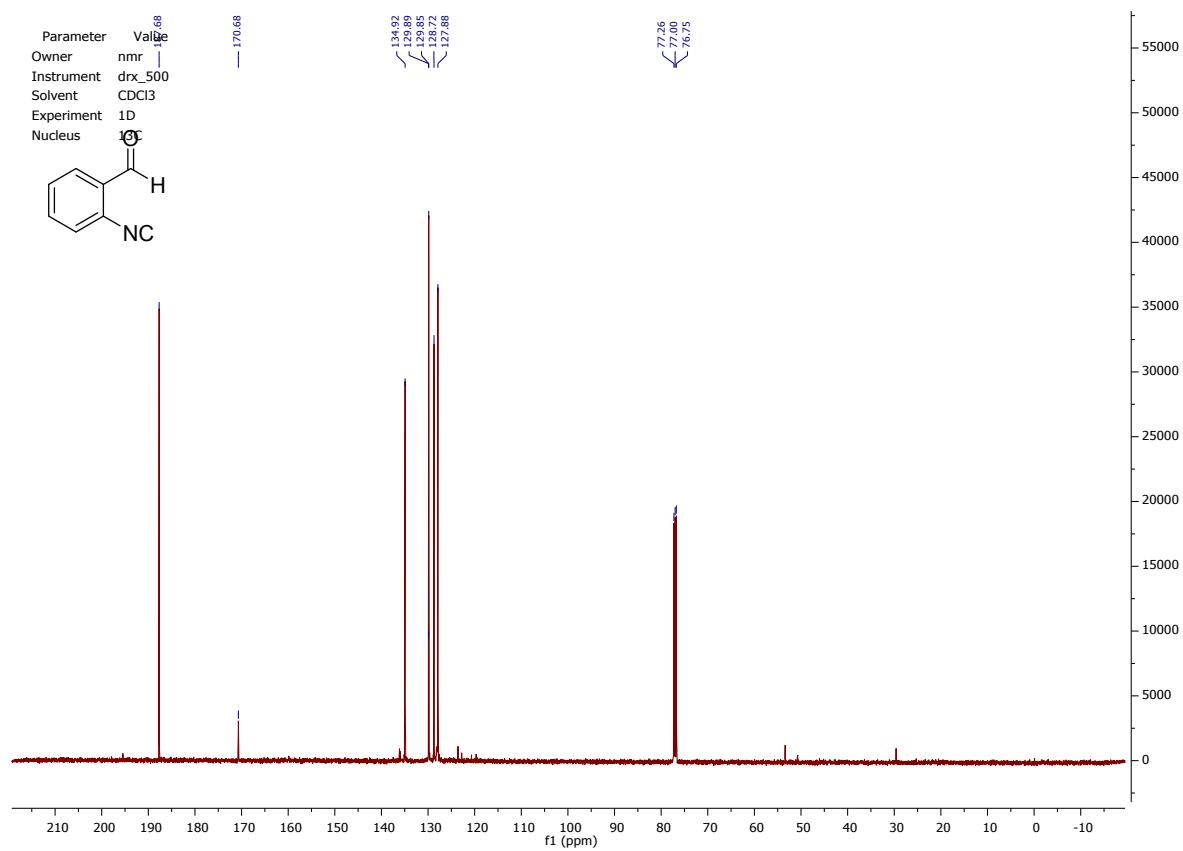
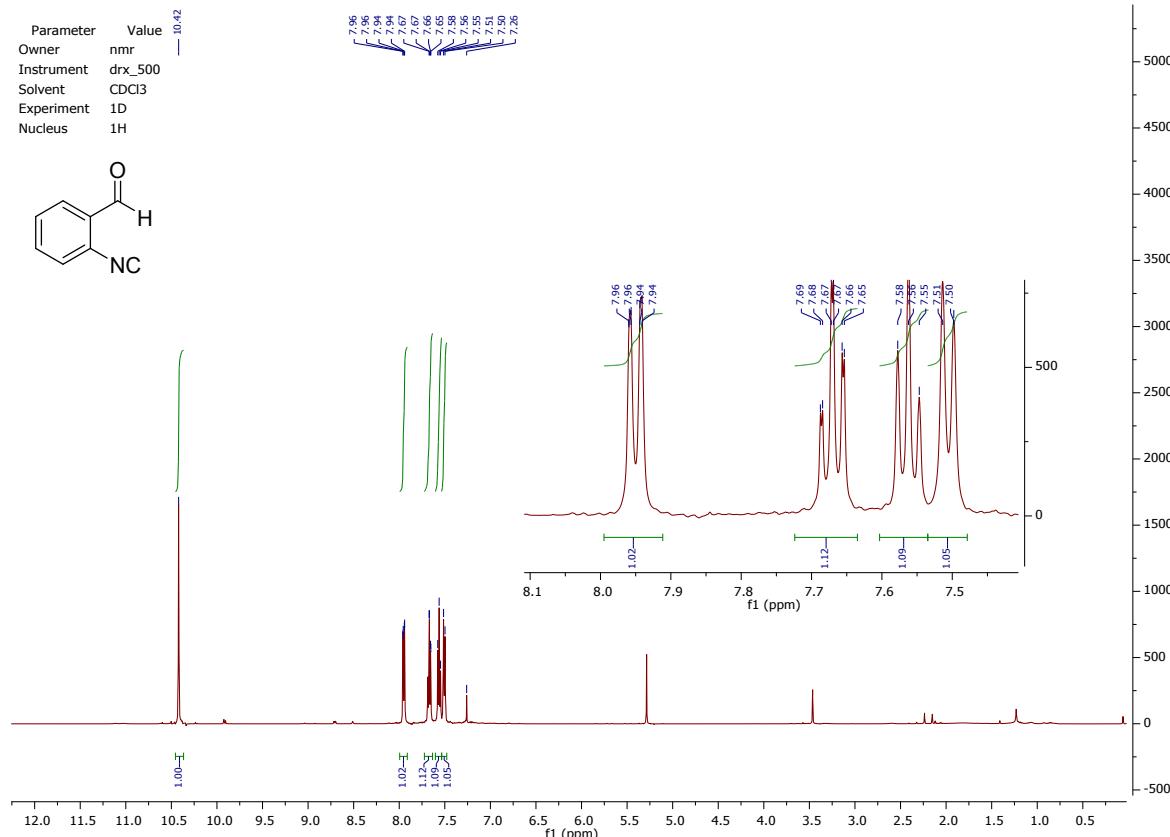
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C



H-12: 1-Isocyano-2-(trifluoromethyl)benzene

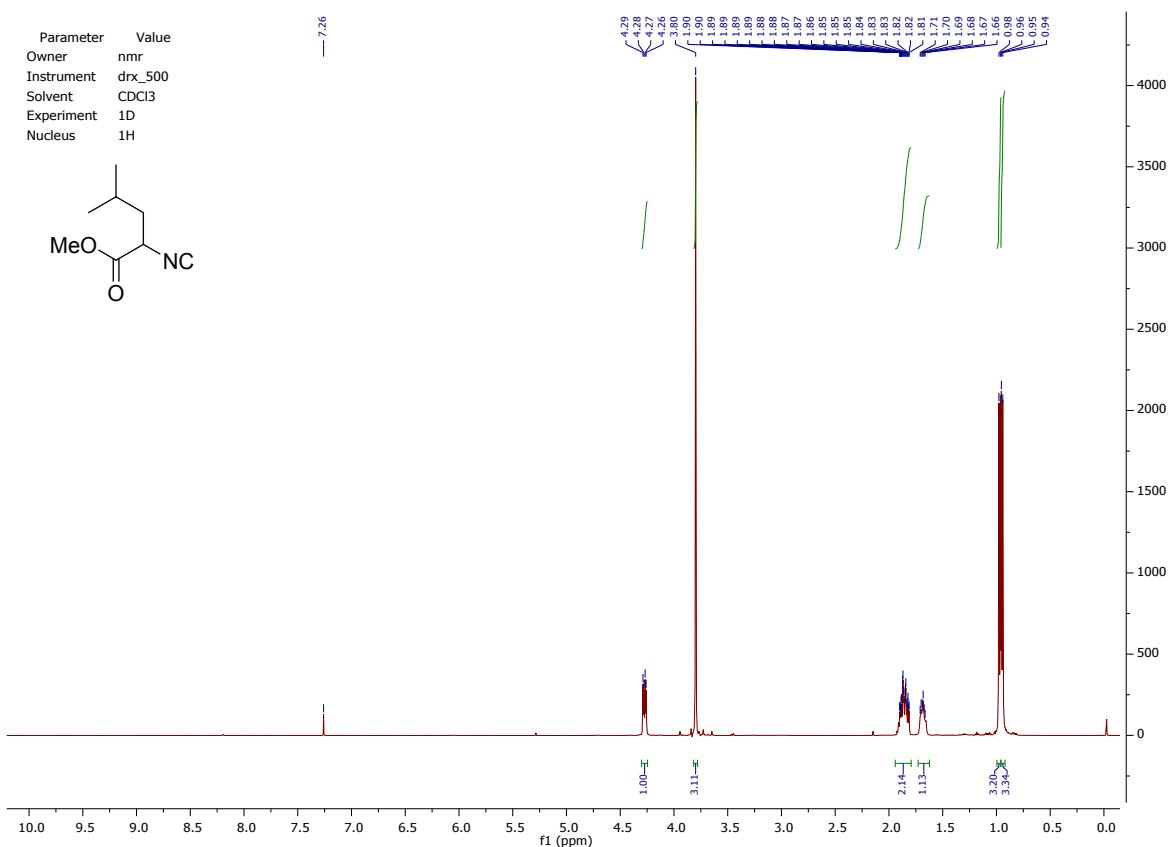
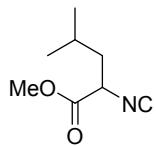


I-51: 2-Isocyanobenzaldehyde

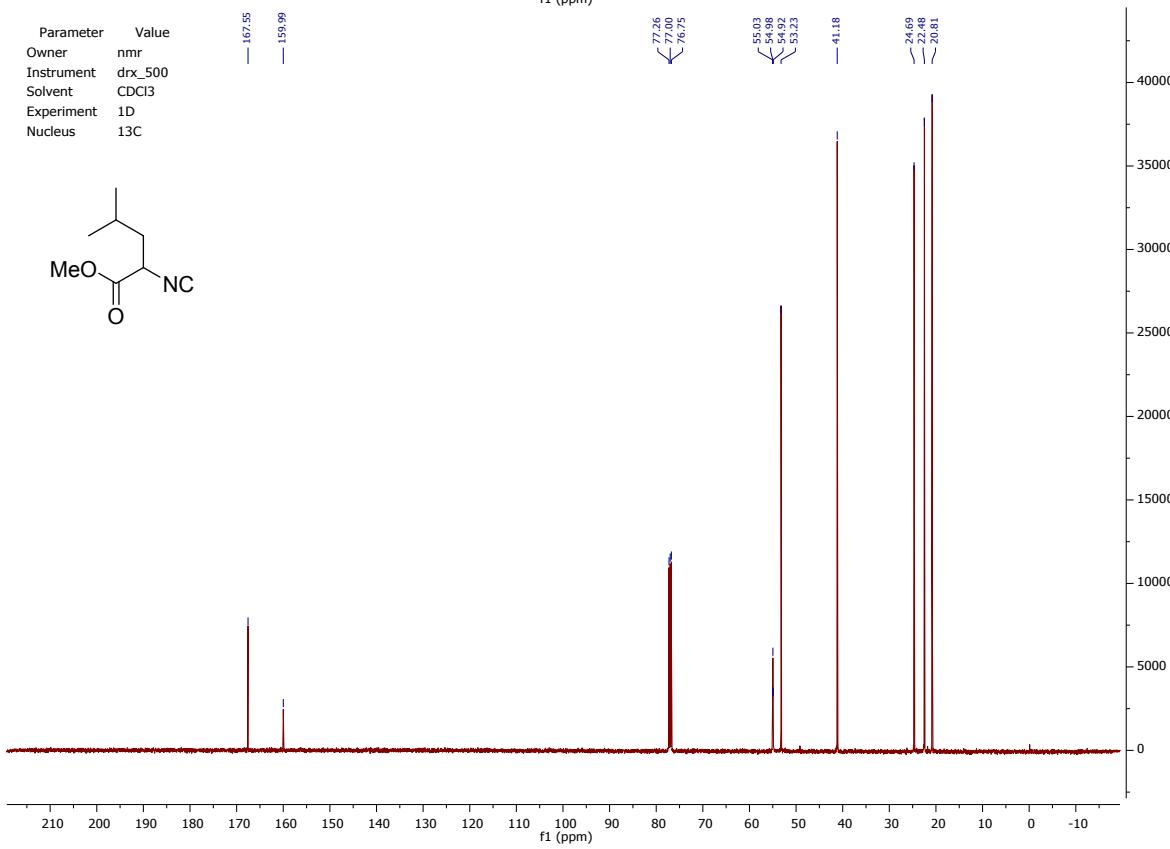
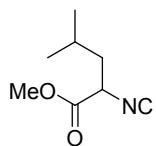


I-52: Methyl 2-isocyano-4-methylpentanoate

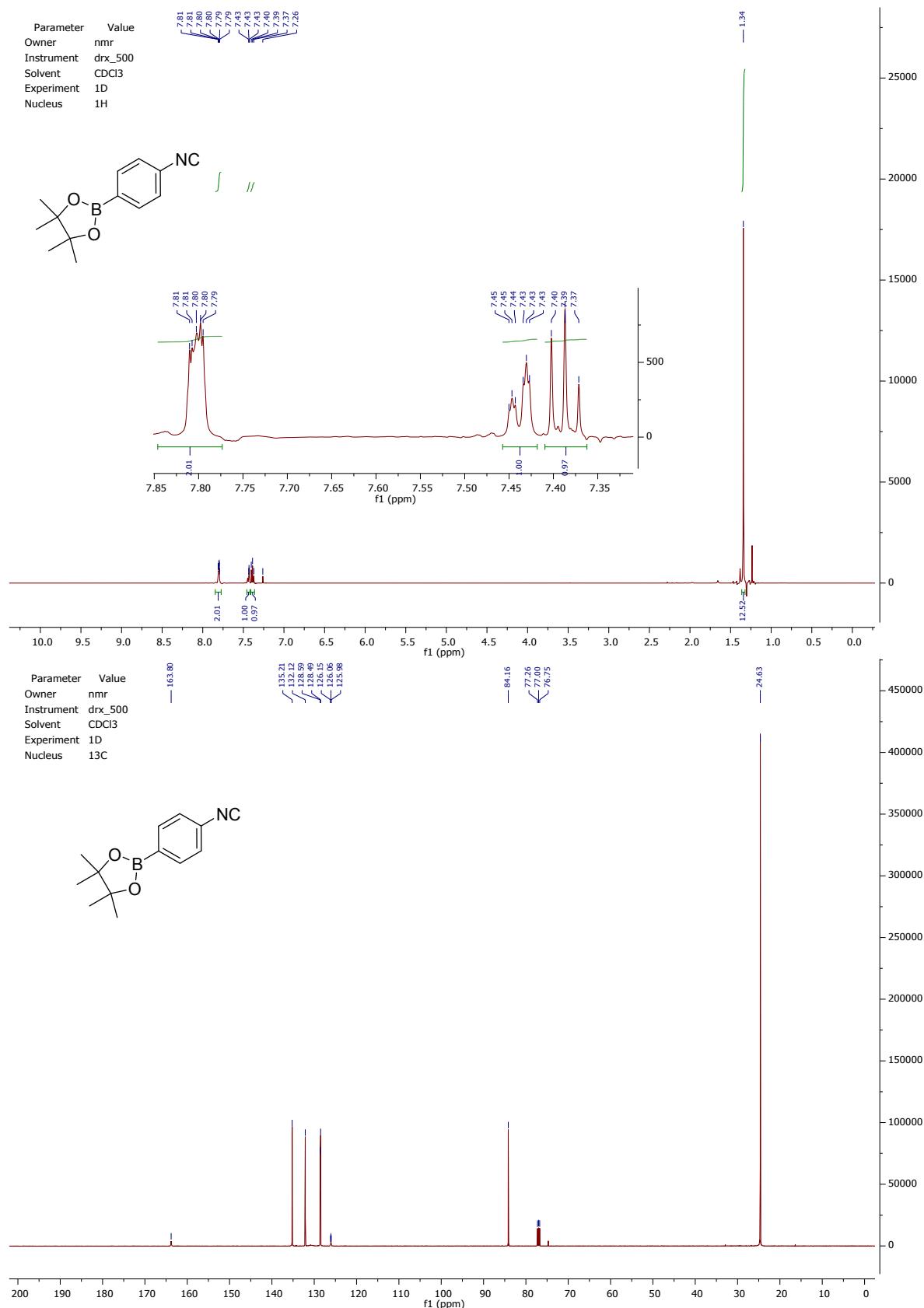
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	1H



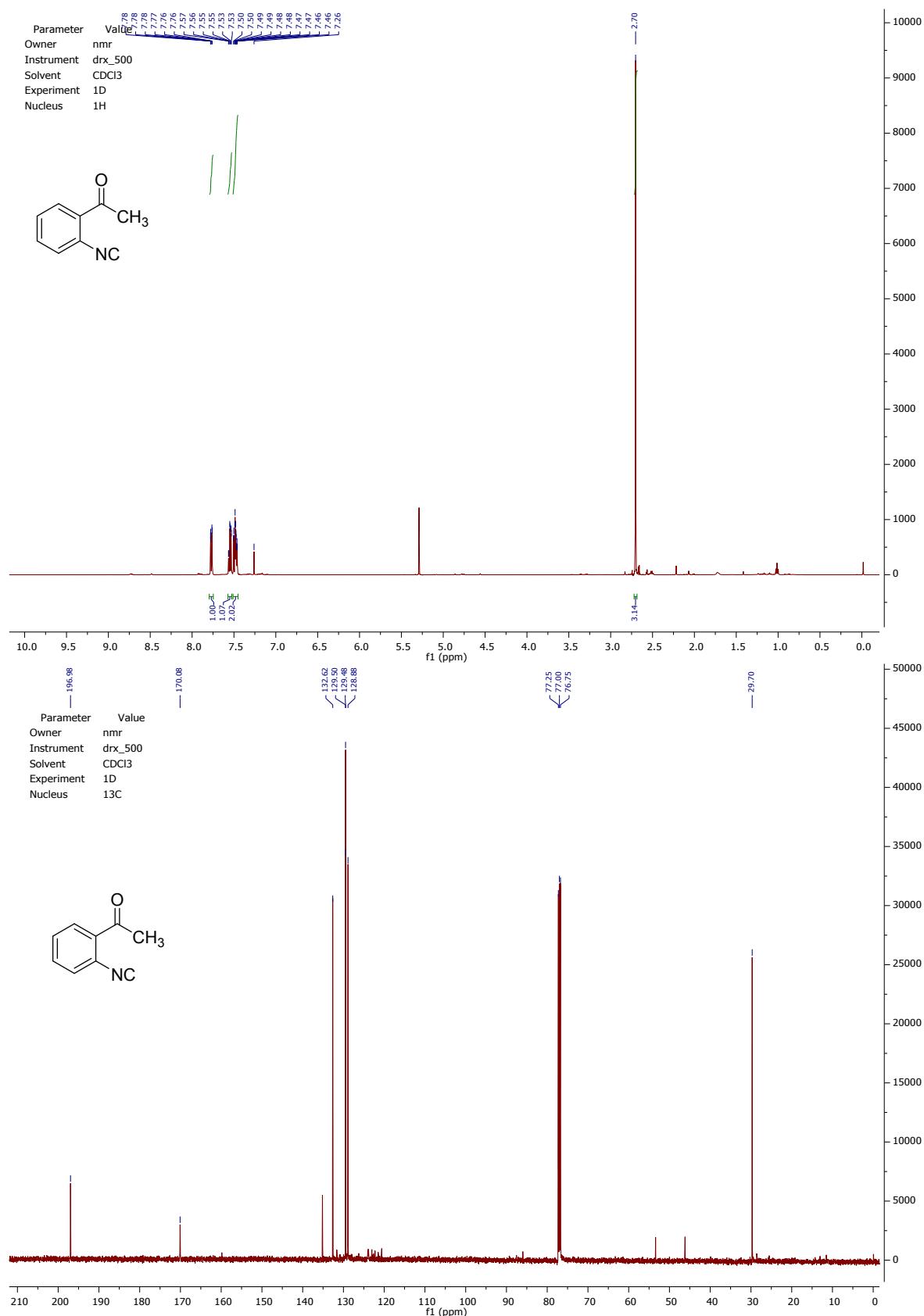
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C



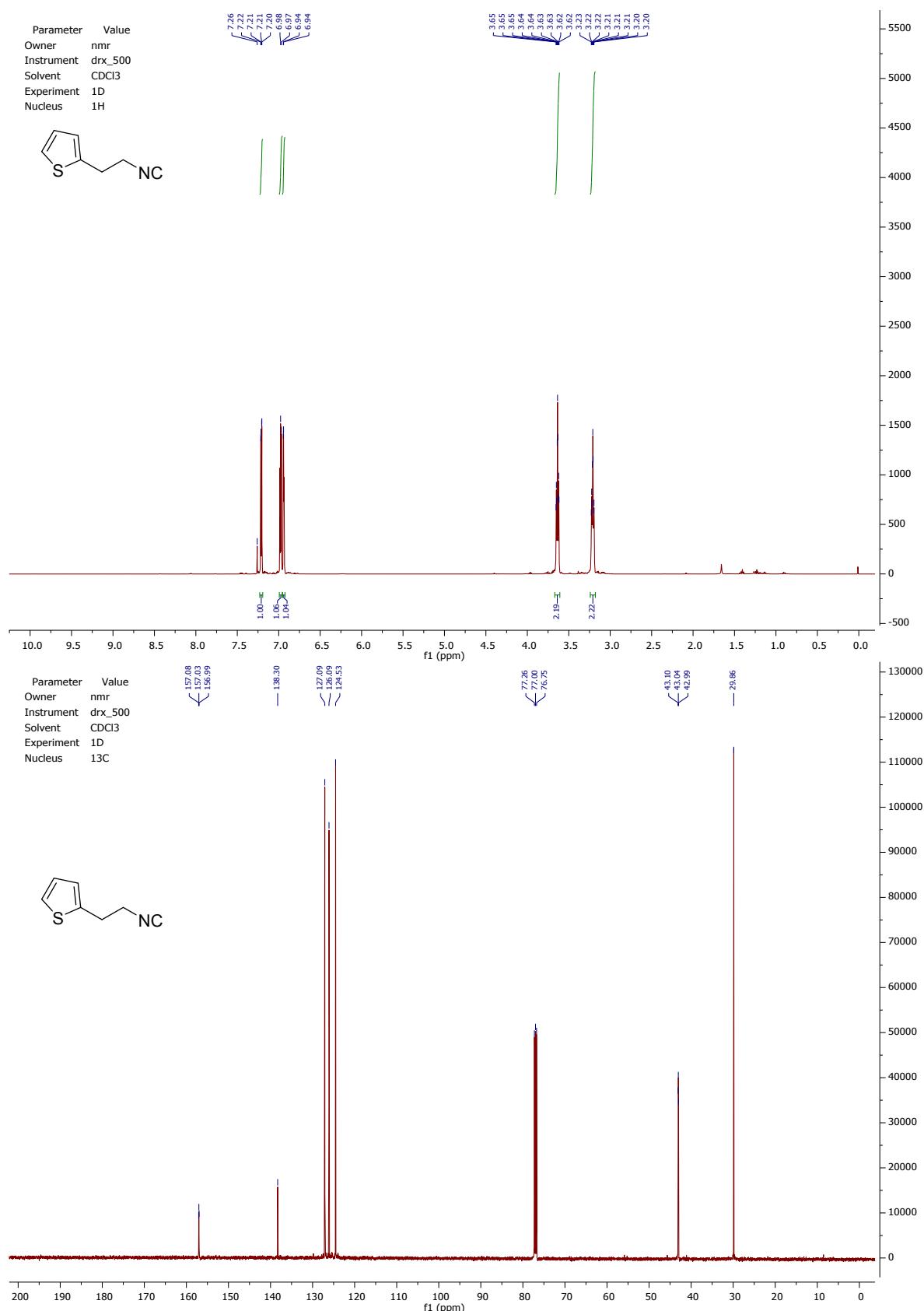
I-53: 2-(4-Isocyanophenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane



I-54: 1-(2-Isocyanophenyl)ethan-1-one

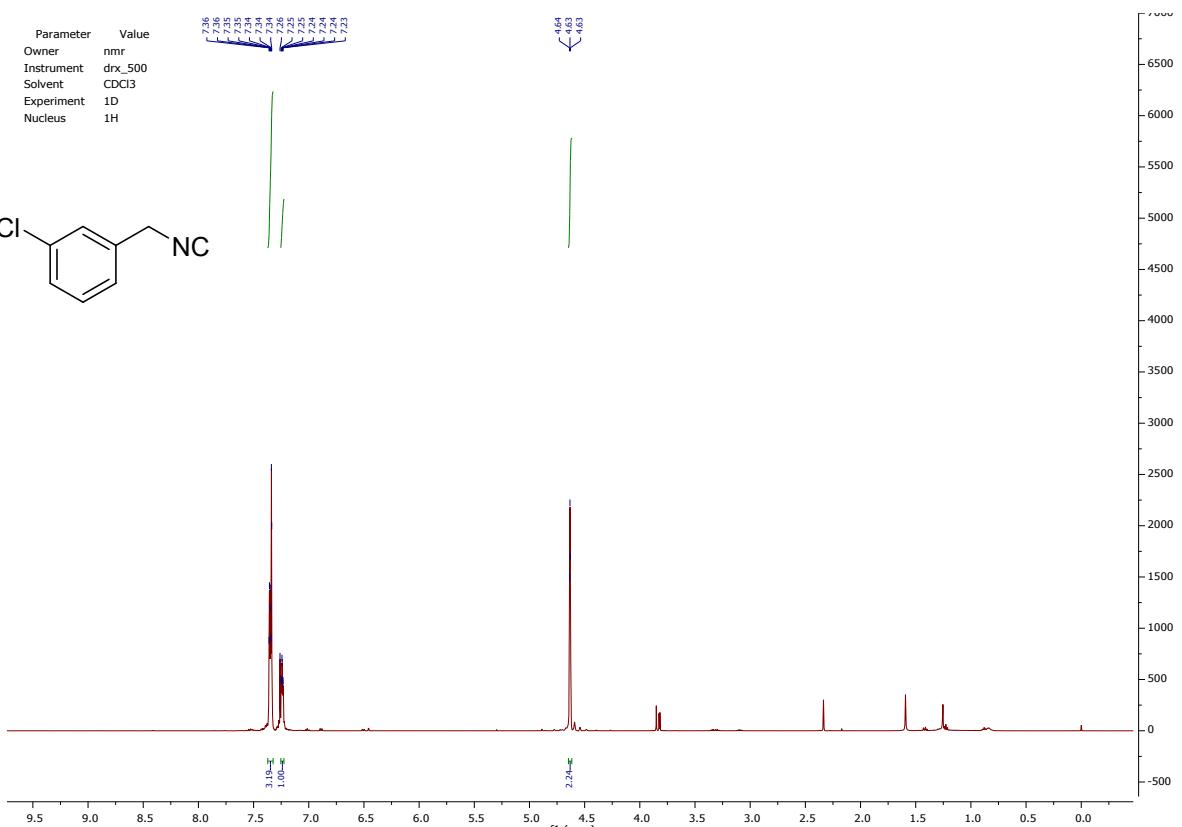
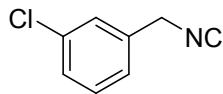


I-55: 2-(2-Isocyanoethyl)thiophene

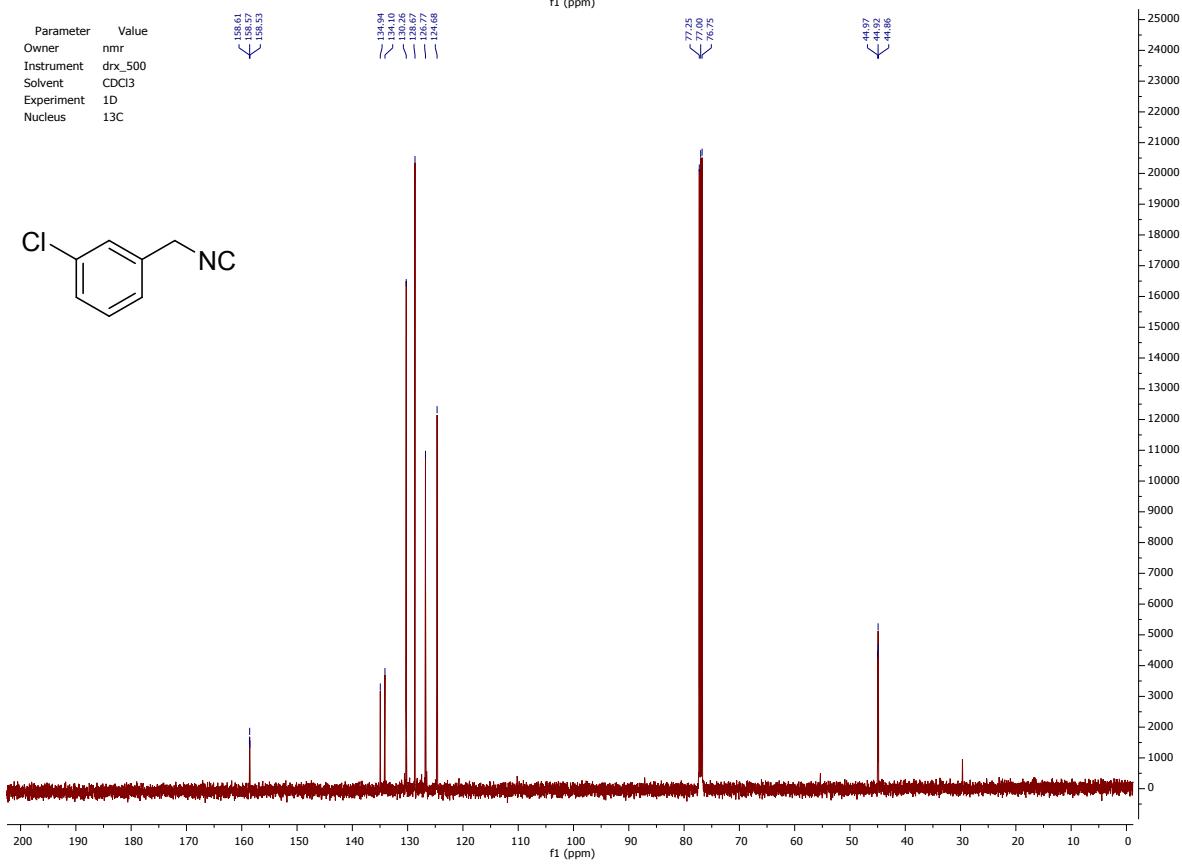
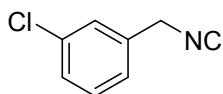


I-56: 1-Chloro-3-(isocyanomethyl)benzene

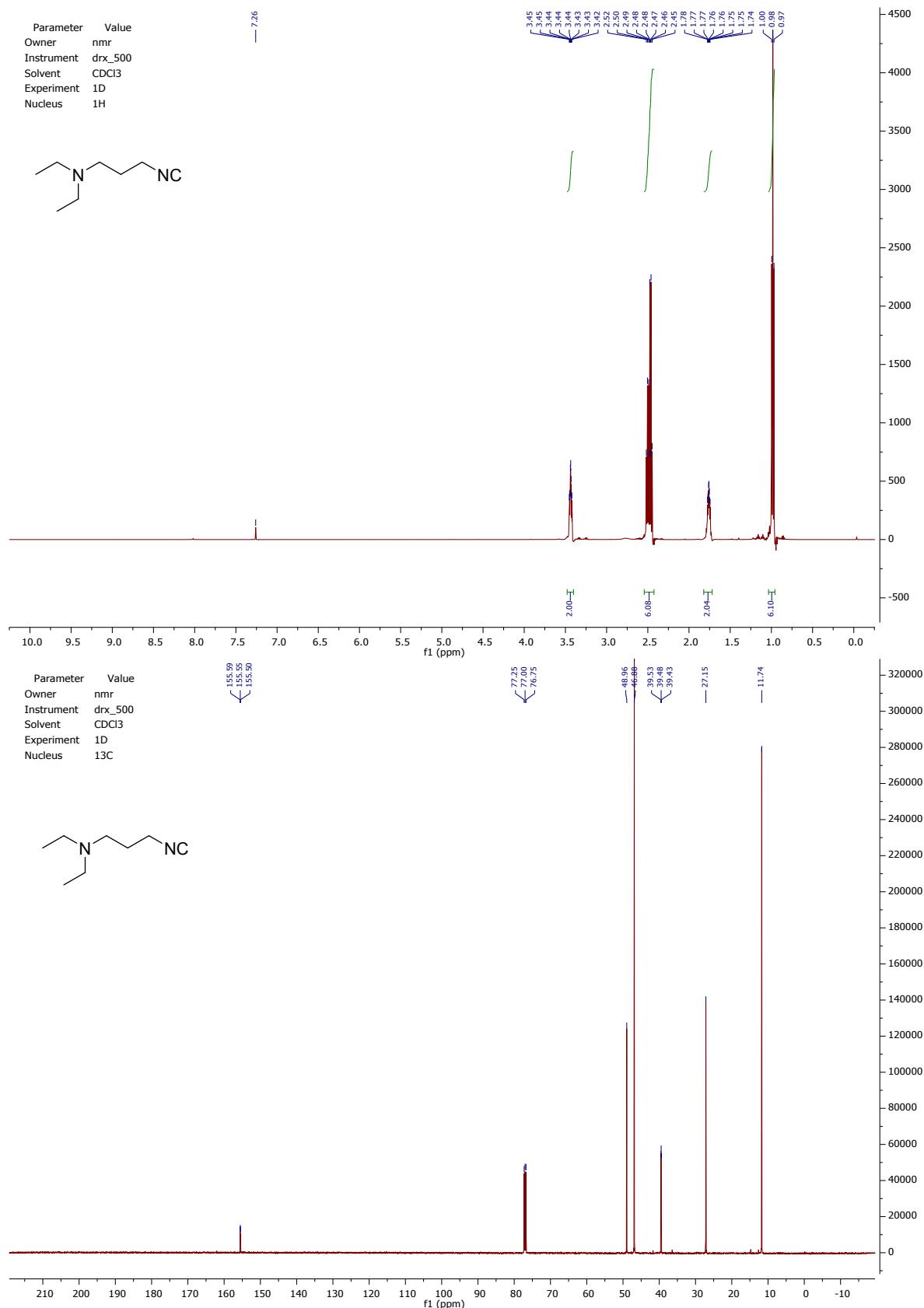
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H



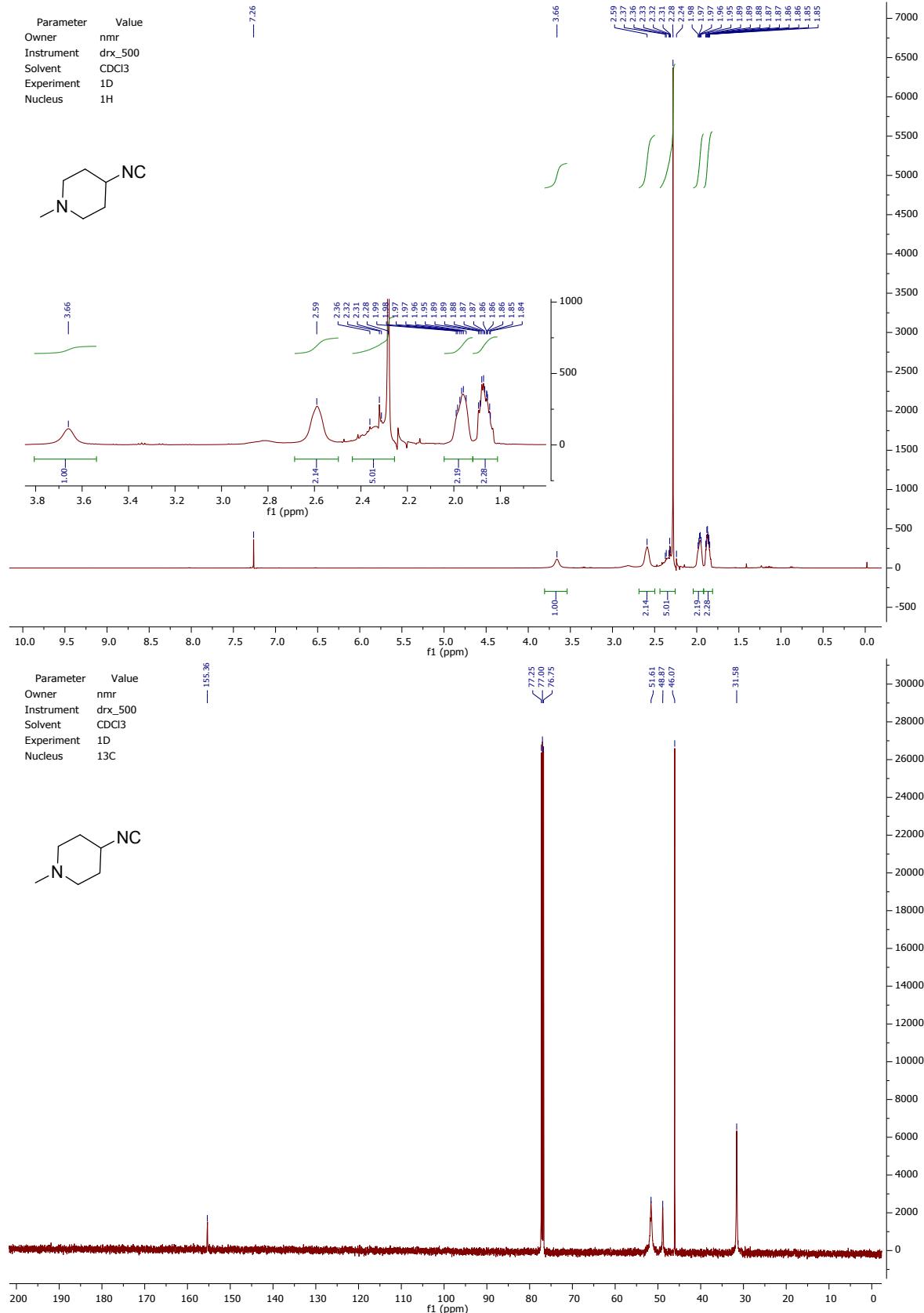
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	13C



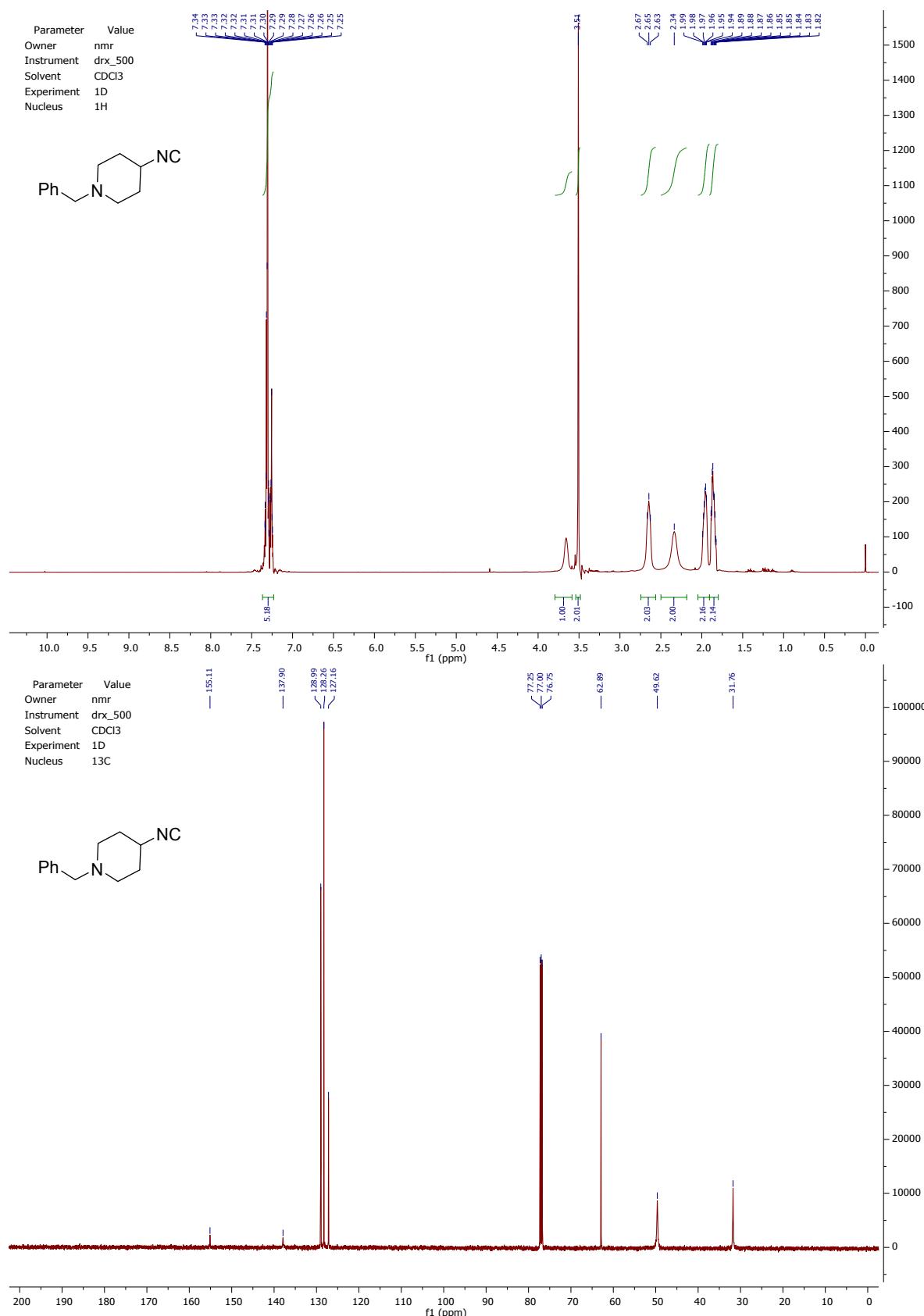
I-57: N,N-Diethyl-3-isocyanopropan-1-amine



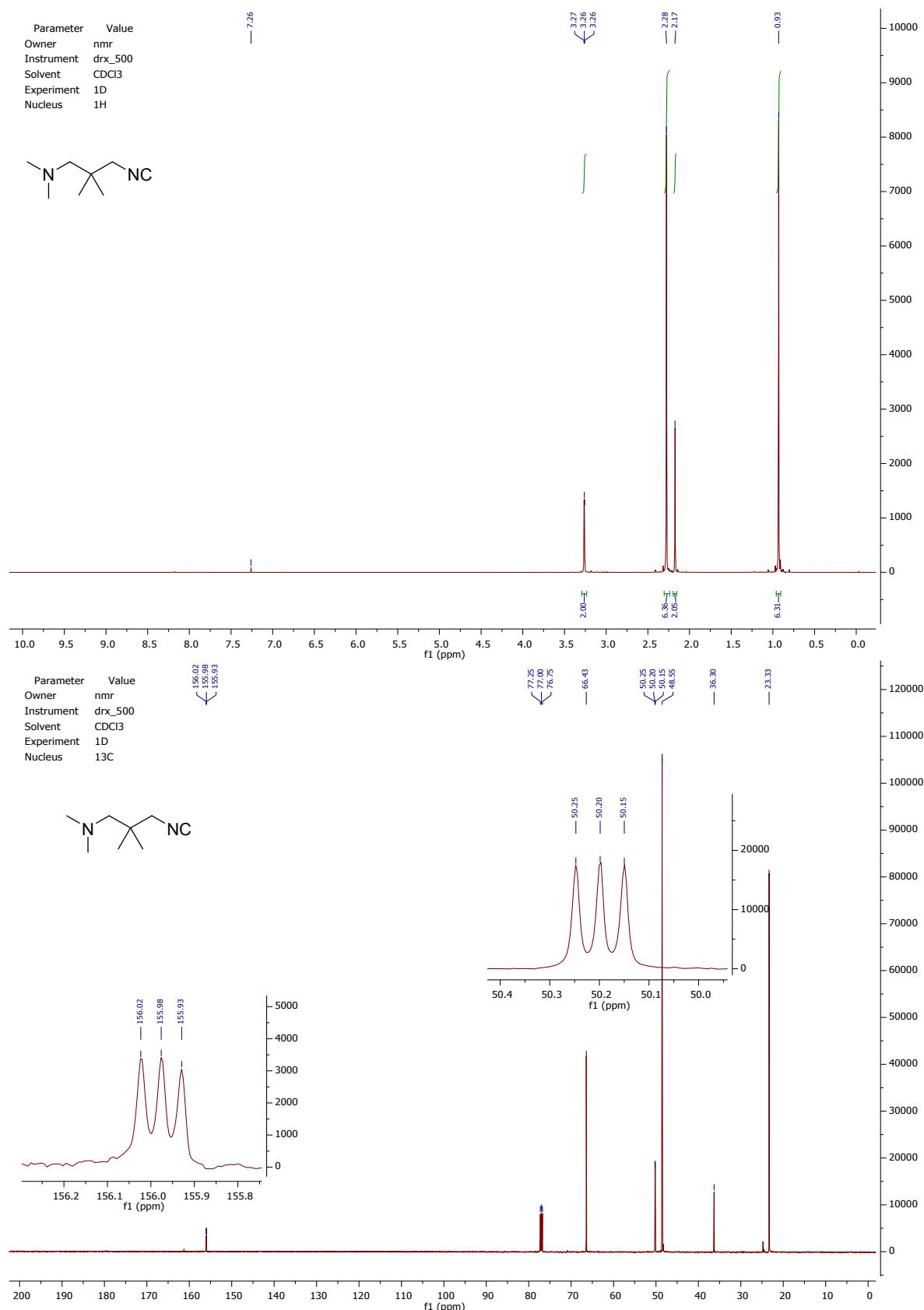
I-60: 4-Isocyano-1-methylpiperidine



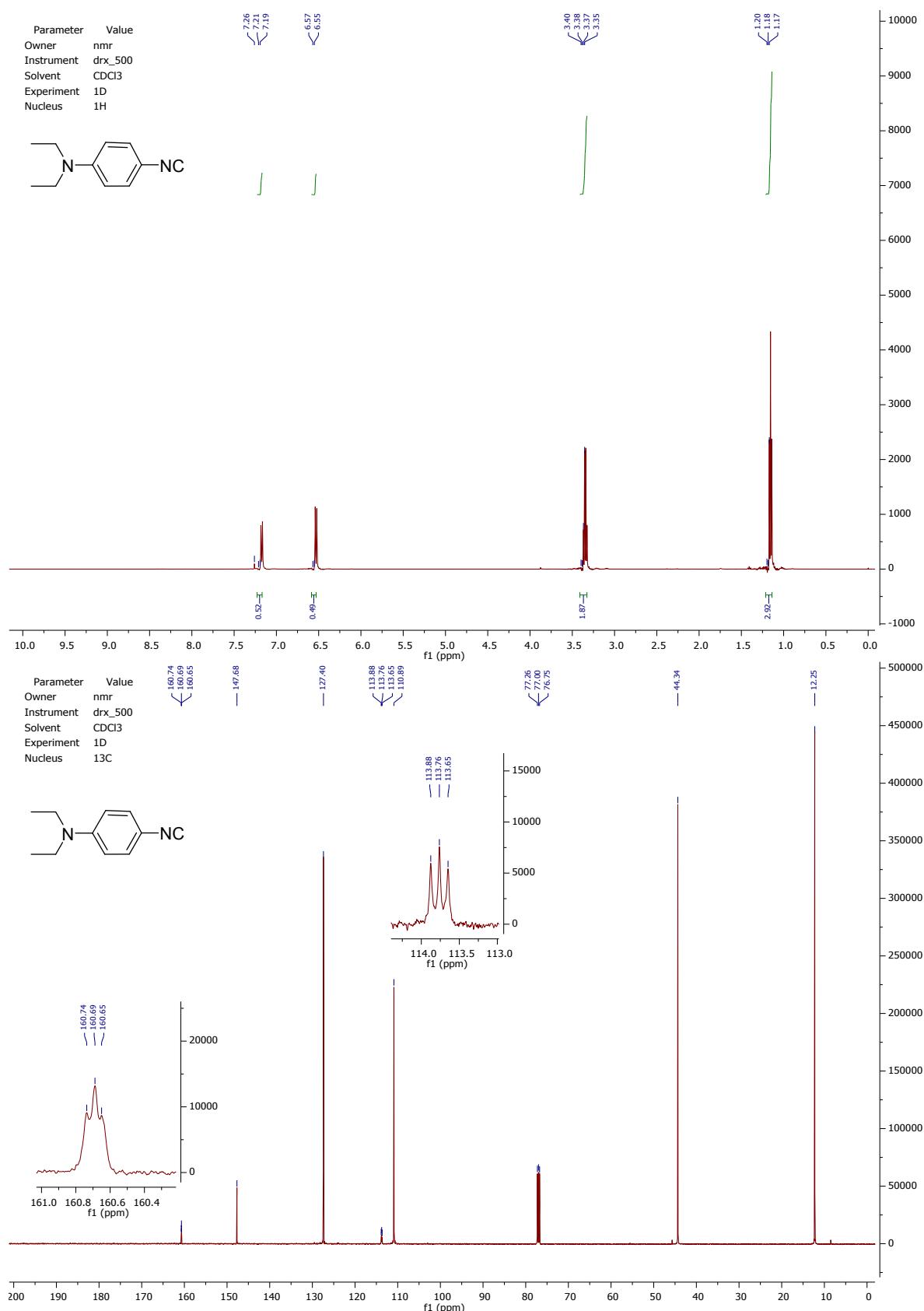
I-61: 1-Benzyl-4-isocyanopiperidine



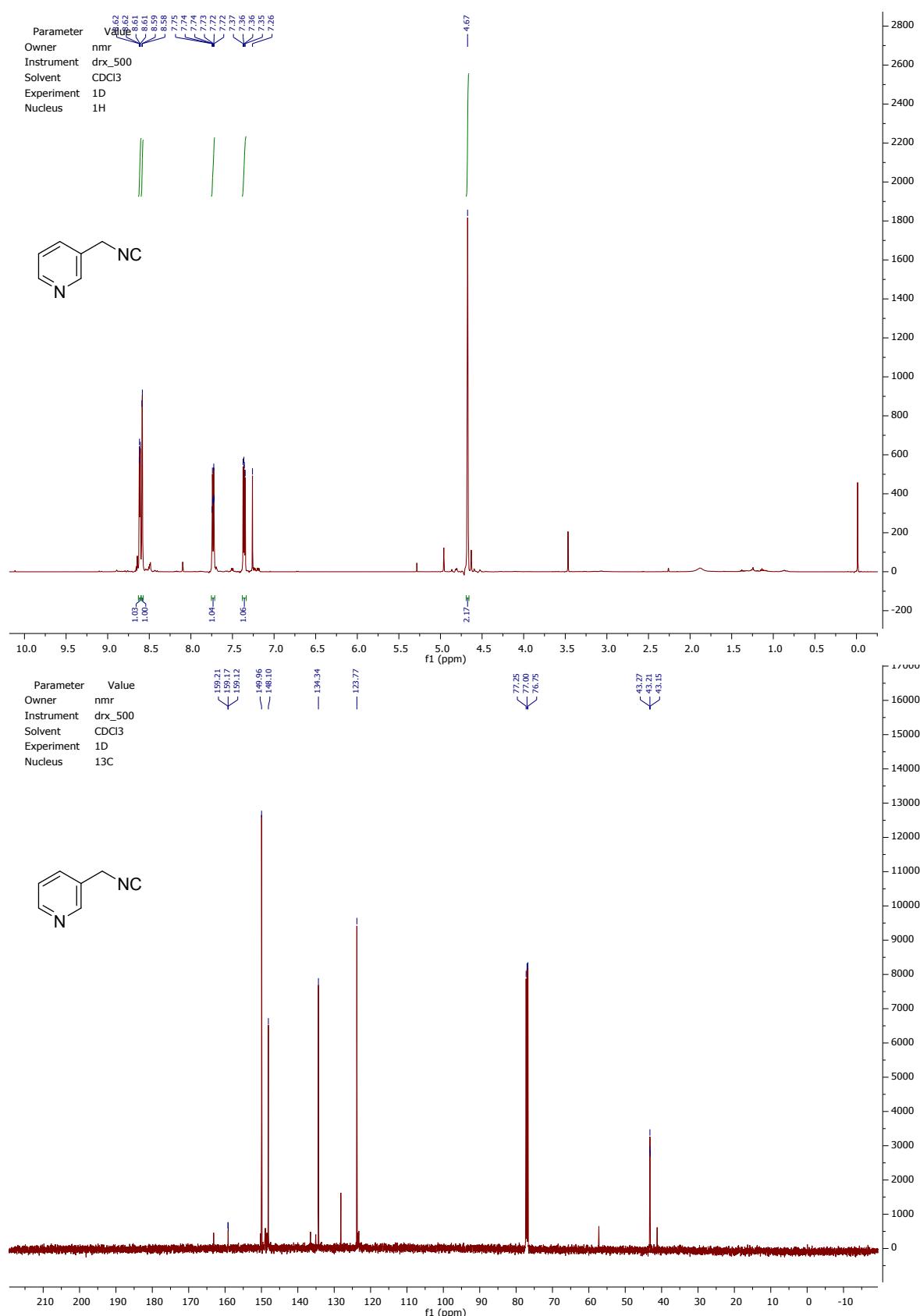
I-62: 3-Isocyano-N,N,2,2-tetramethylpropan-1-amine



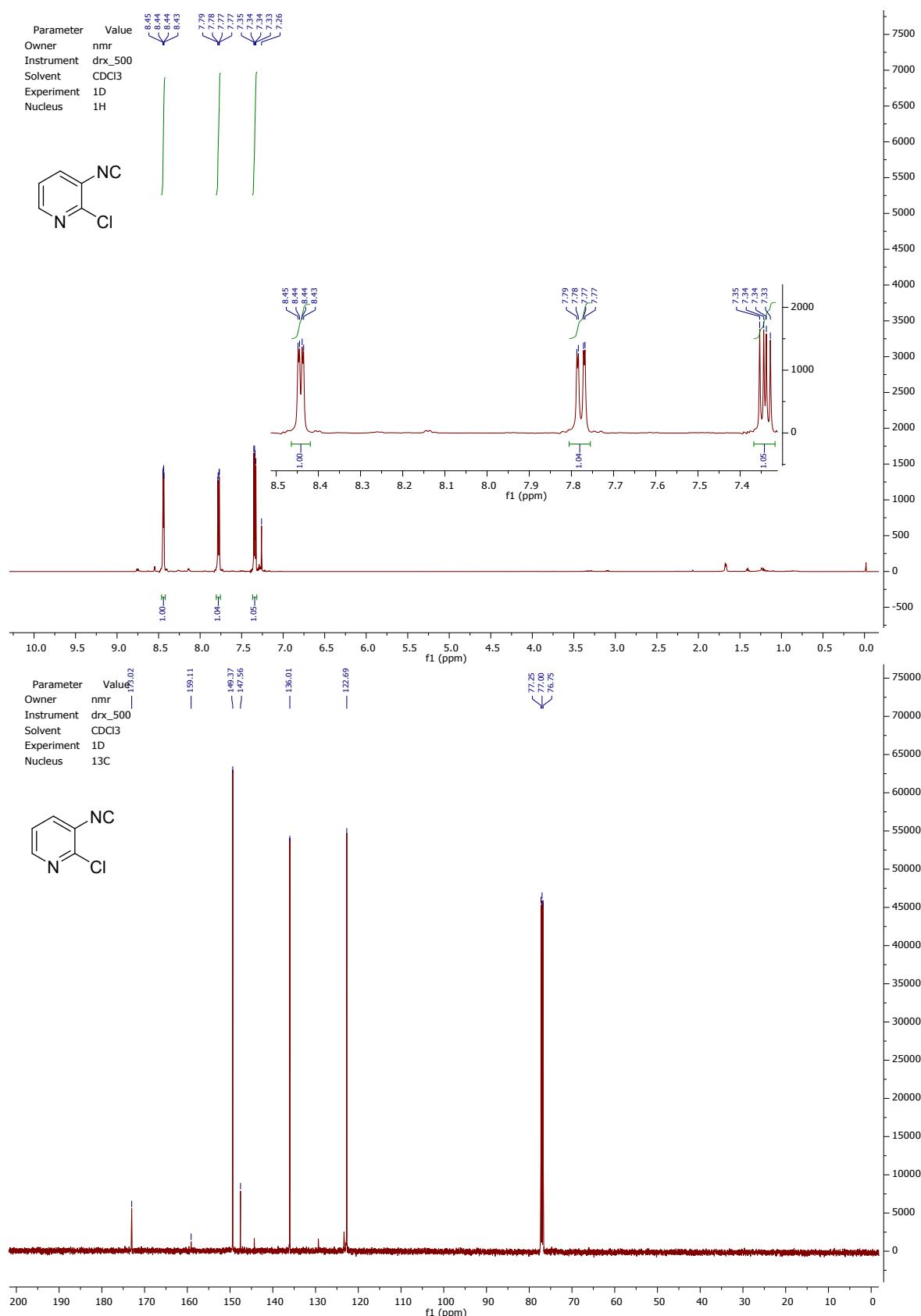
I-63: N,N-Diethyl-4-isocyanoaniline



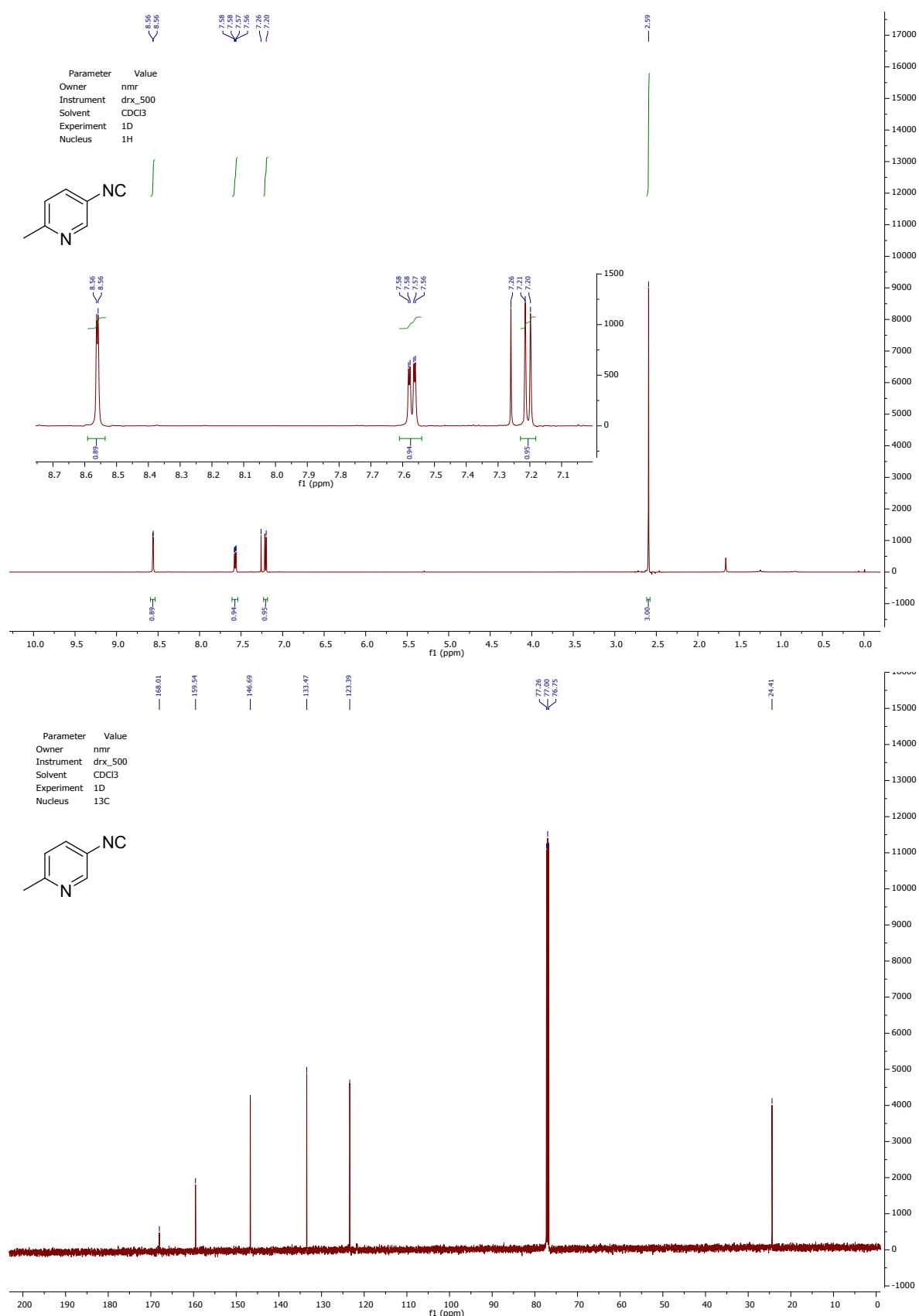
I-64: 3-(Isocyanomethyl)pyridine



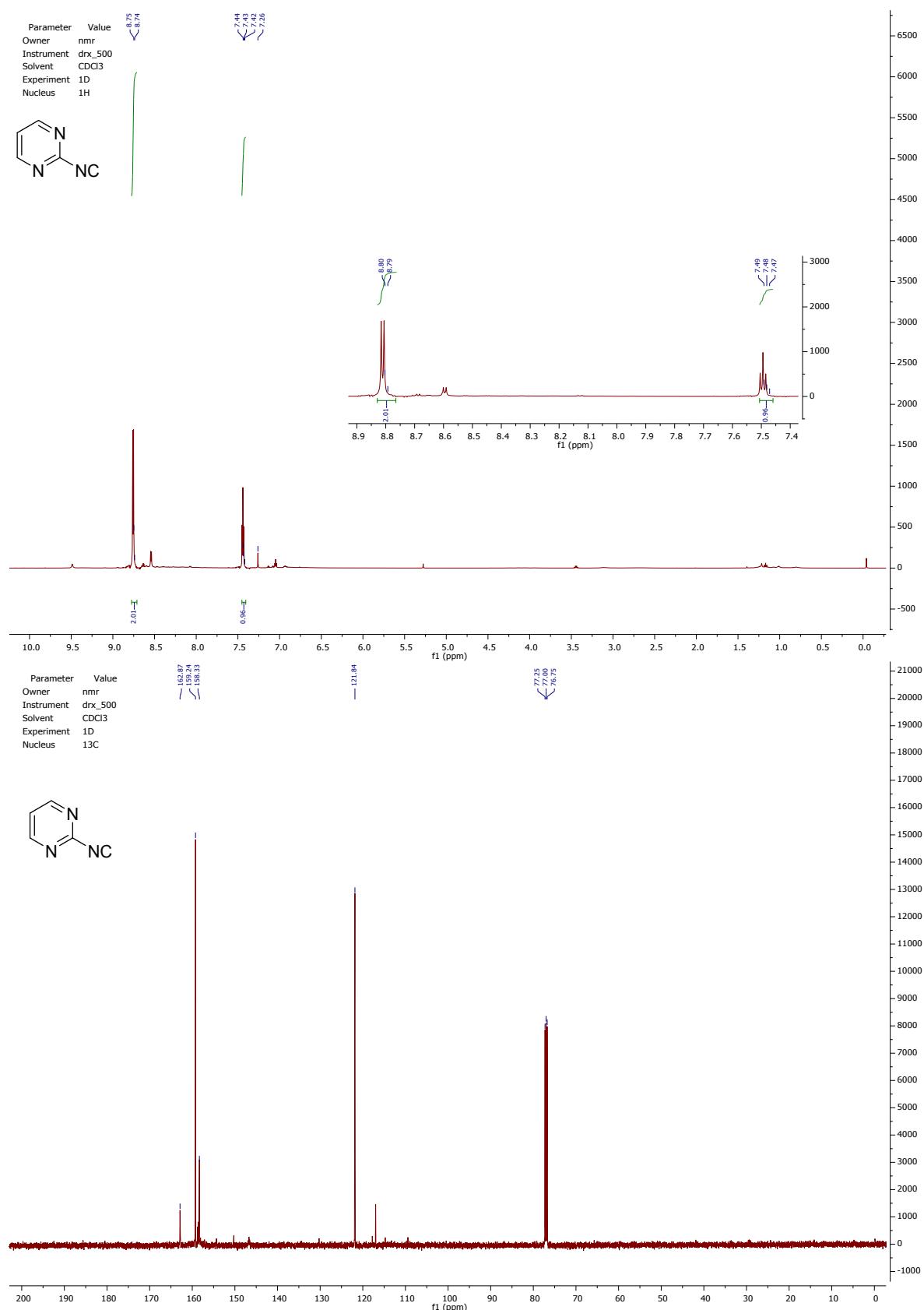
I-66: 2-Chloro-3-isocyanopyridine



I-67: 5-Isocyano-2-methylpyridine

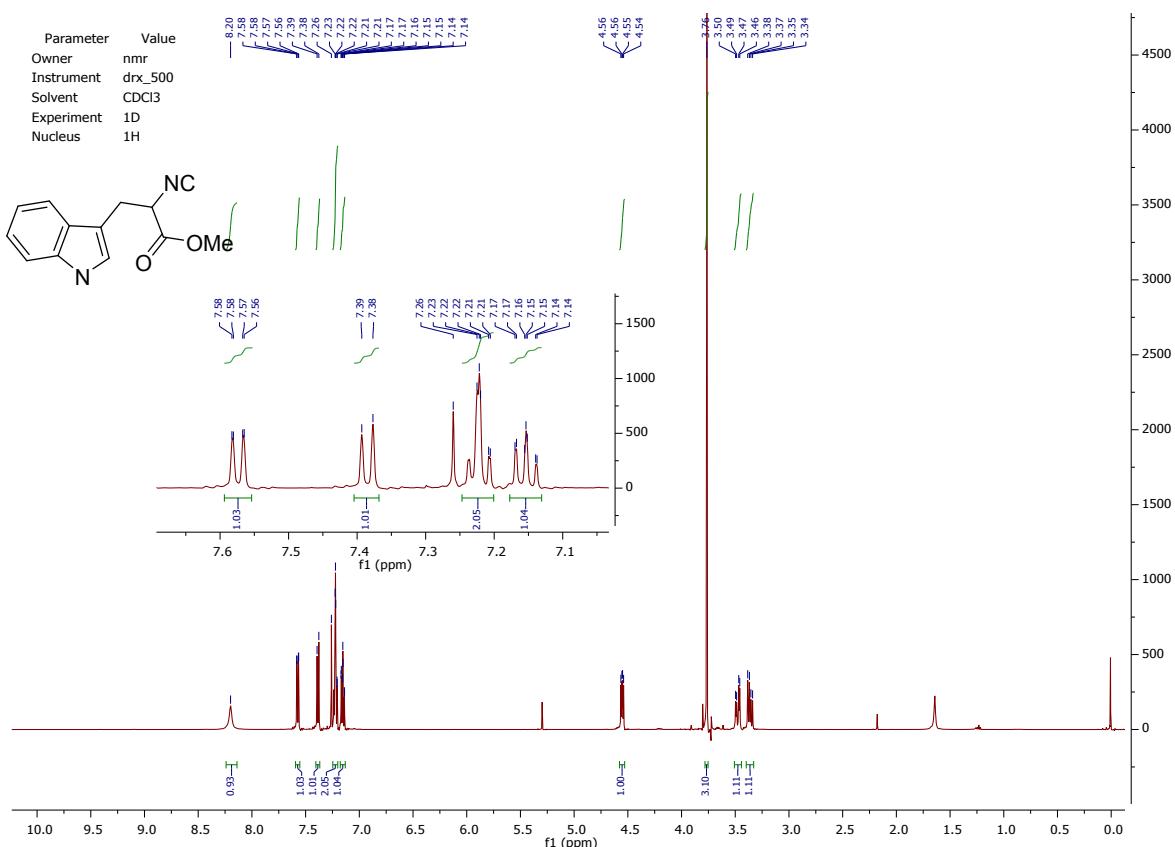
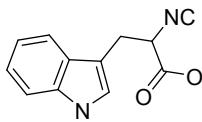


I-68: 2-Isocyanopyrimidine

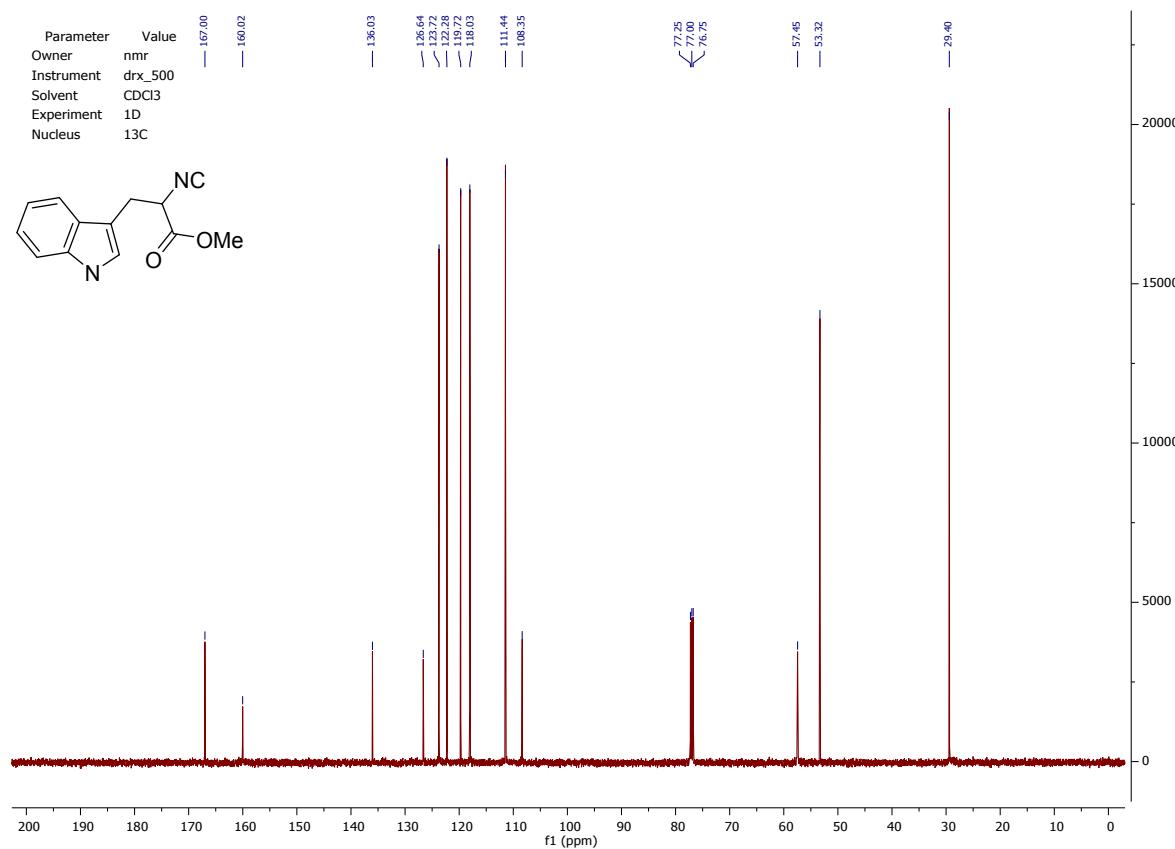
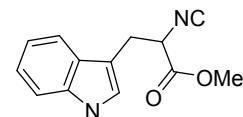


I-72: Methyl 3-(1H-indol-3-yl)-2-isocyanopropanoate

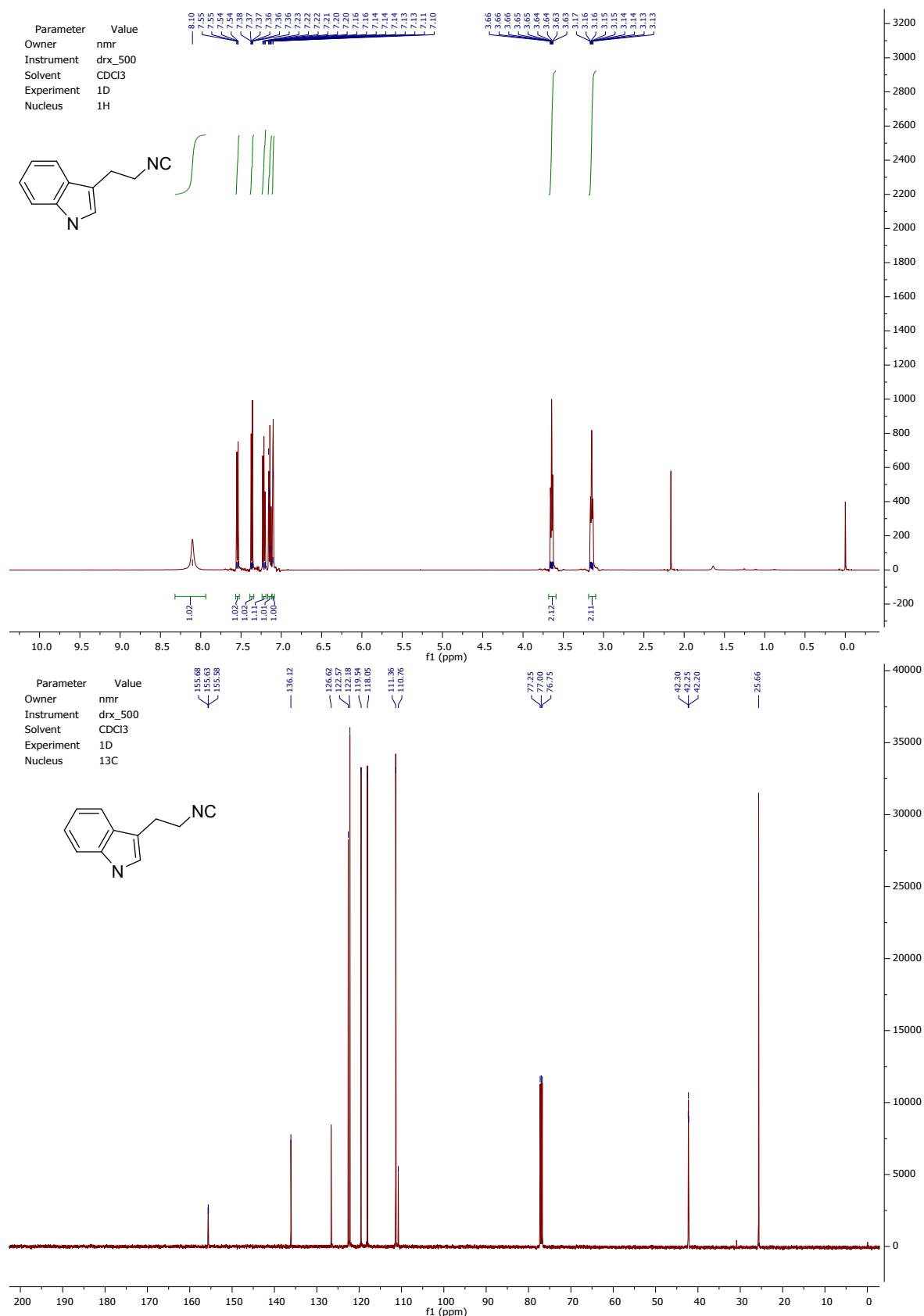
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl3
Experiment	1D
Nucleus	1H



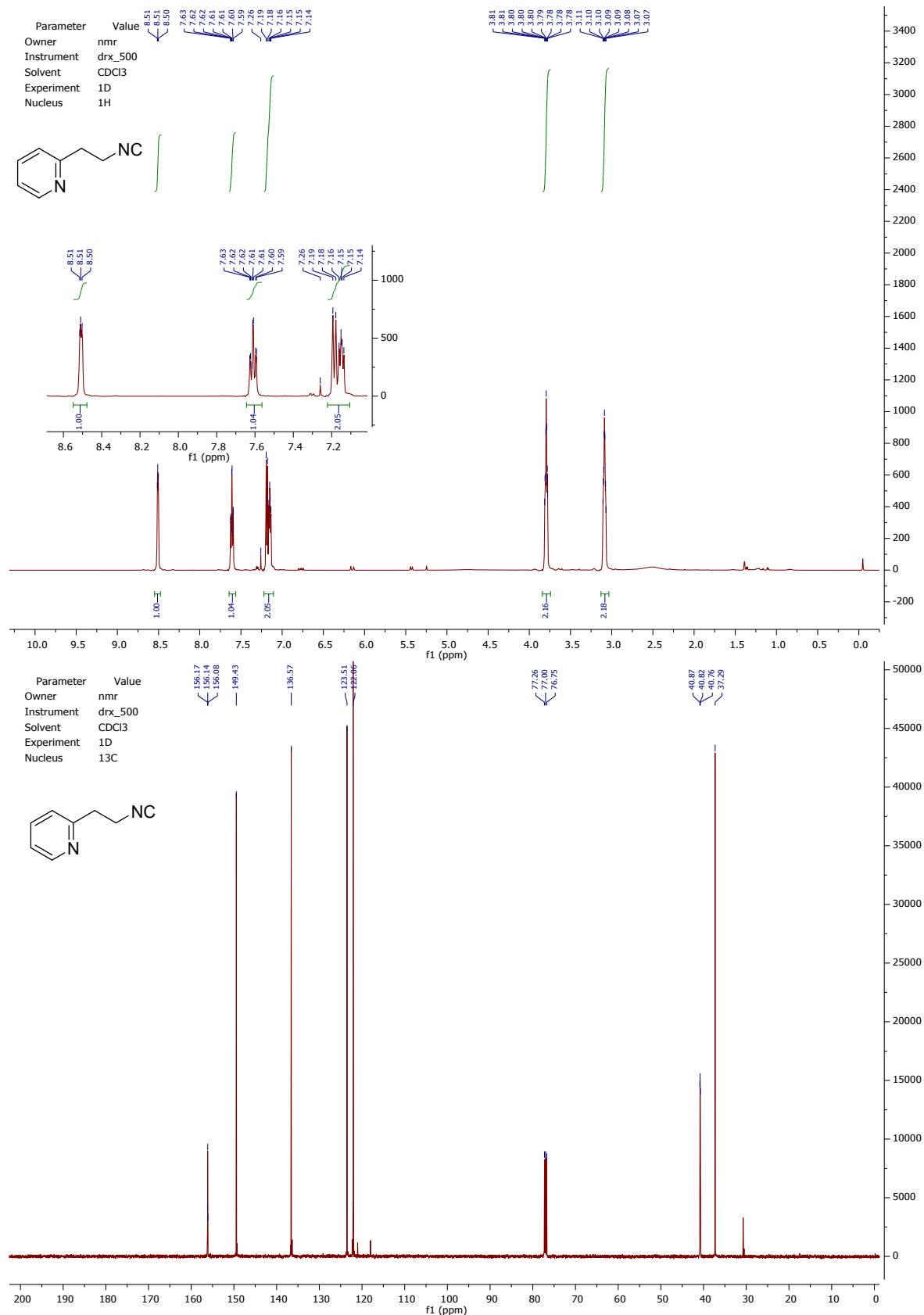
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	13C



I-73: 3-(2-Isocyanoethyl)-1H-indole



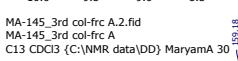
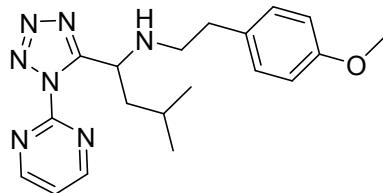
I-74: 2-(2-Isocyanoethyl)pyridine



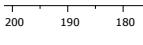
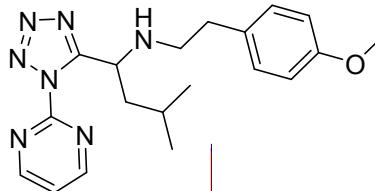
UT-1: N-(4-Methoxyphenethyl)-3-methyl-1-(1-(pyrimidin-2-yl)-1*H*-tetrazol-5-yl)butan-1-amine.

MA-145_3rd col-frc A.1.fid
MA-145_3rd col-frc A
PROTON CDCl3 {C:\NMR data\DD} MaryamA 30

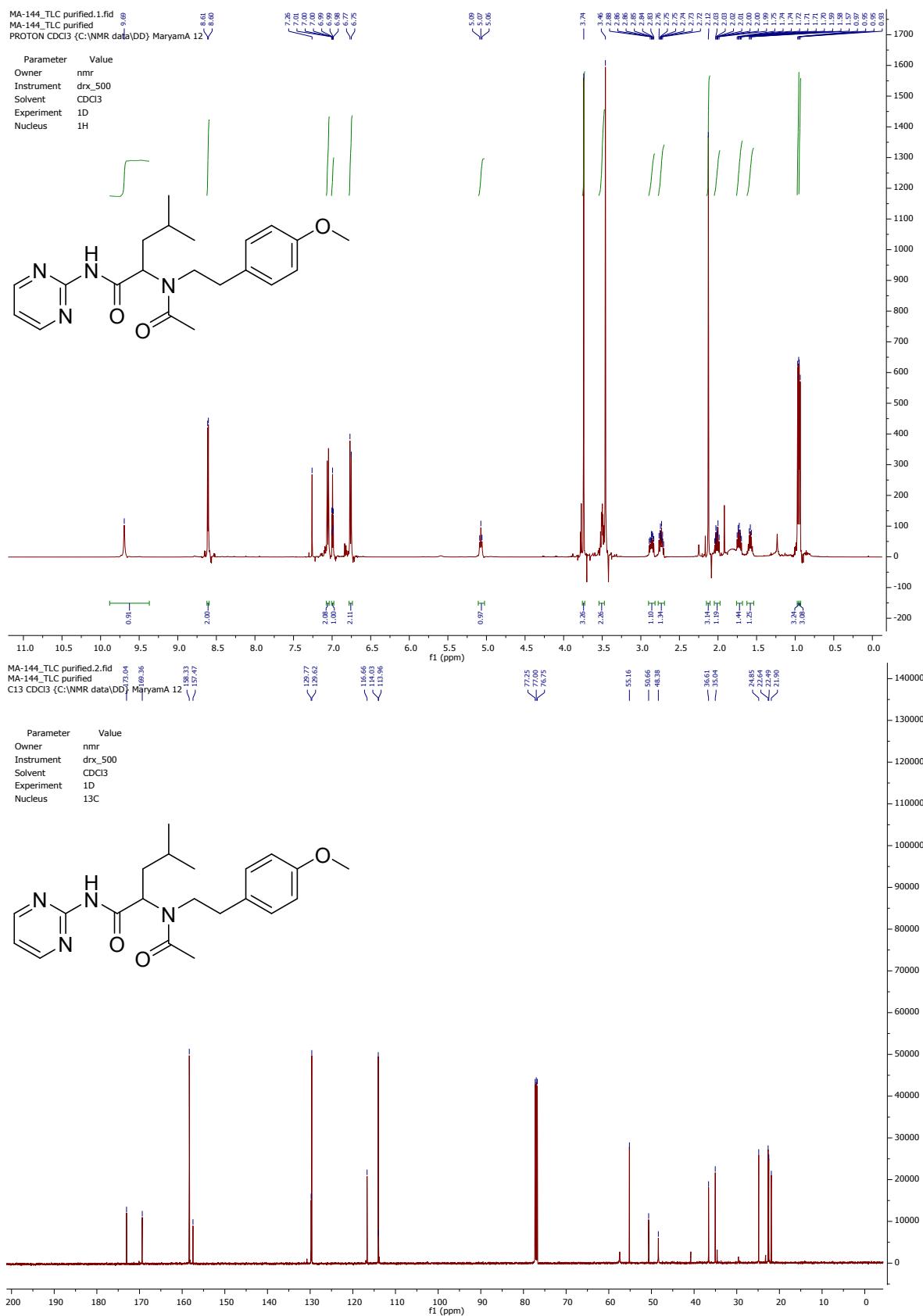
Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	1H



Parameter	Value
Owner	nmr
Instrument	drx_500
Solvent	CDCl ₃
Experiment	1D
Nucleus	13C



U-1: 2-(*N*-(4-Methoxyphenethyl)acetamido)-4-methyl-*N*-(pyrimidin-2-yl)pentanamide.



Comparisons of various parameters for literature reported synthesis of phenylethyl isocyanide with the current method:

Here we compare different parameters of literature reported procedures for the synthesis of phenylethylisocyanide using POCl_3 .^{27, 74-77} However, not all procedures were reported on a 100 mmol scale: 1. Porcal-2014: 30 mmol; 2. Pirali-2009: 70 mmol; 3. Andeana-2018: 70 mmol; 4. Domling-2009: 100 mmol; 5. Goldman-2015: 150 mmol; 6. our method: 100 mmol. Clearly the differences to 100 mmol are not large and are therefore comparable. Thus, we calculate these values for solvents amount from literature by scaling them to 100 mmol scale. Moreover, we count the number of operations, reaction time, reaction workup time amount of dichloromethane used, aqueous waste generated during the reaction until isolating the pure product in the all procedures summarized in the Table S1. For comparison, we consider the factor of 100 mmol scale to summarized following table as reported in the actual reports.

Table S1: Comparison of various parameters for 100 mmol synthesis of phenylethyl isocyanide (C-2) useful for production of Praziquantel drug.

	Porcal, ⁷⁴ 2014	Pirali, ⁷⁵ 2009	Andreana, ⁷⁶ 2018	Domling, ⁷⁷ 2009	Goldman, ²⁷ 2015	This Method
CH_2Cl_2 used for the reaction, (mL)	250	220	220	100	400	50
Aq. waste generated, (mL)	500	400	400	300	300	0
% yield	99	77	95	65	45	97
Reaction time, (h)	3	3	3	5	3	0.2
Workup time, (h)	2	2	2	2	2	0
Number of operations	7	7	7	9	9	3
Temperature	-10°C	-10°C	-78°C	0°C 2h+3 hr rt	0°C 1h+2hr rt	0°C 10 min

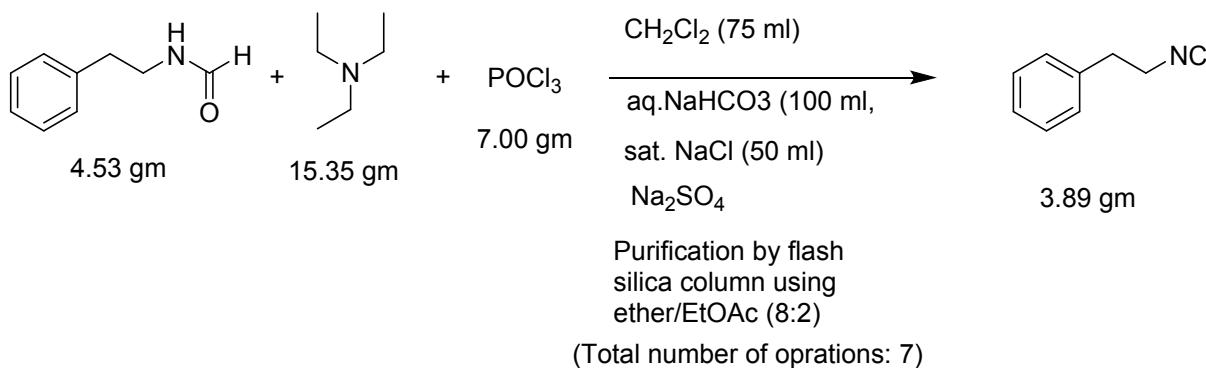
Environmental factor (E-factor) Calculations:

The reaction conditions of phenylethyl isocyanide synthesis using POCl_3 were taken from literature.^{27, 74-77} While calculating the E-factors, we didn't consider the amount of silica gel used for flash column chromatography as it is generally not reported. However, if we consider the typical amount of silica gel used for other literature known methods synthesis, then in the first three reports which are using chromatography, E-factors will even increase. In our case for a 100 mmol scale reaction we used 140 gm of 100 -200 mesh size silica for the filtration process. Thus inclusion of silica gel waste would considerably increase the difference in E-factor between our and previous work.

Calculation of E-factor values for various phenylethyl isocyanide synthesis by using POCl_3 systems:

$$\text{E-factor} = \frac{\text{Kg (waste)}}{\text{Kg (product)}}$$

- 1) M. Ingold, G. V. López, W. Porcal, *ACS Sustain. Chem. Eng.*, **2014**, 2, 1093-1097.⁷⁴



Amount of total amount of Reactants:

Mass (*N*-(2-phenylethyl) formamide) = 4.53 gm

Mass (Triethylamine) = 15.35 gm

Mass (POCl_3) = 7.00 gm

Mass (Dichloromethane assuming 90% recovery): $75 \text{ ml} \times (1.33 \text{ g/ml}) \times 10\% = 9.975 \text{ gm}$

Mass (Aq. NaHCO_3 , (calculated by weight) (100 ml)) = 106.7 gm

Mass (Sat. NaCl sol. (calculated by weight): (50ml)) = 60.75 gm

Purification by flash silica column solvent (8:2 ether/EtOAc) for 4.53 gm assuming as 500 ml used and 90% recovery):

Mass (Ether (assuming as 90% recovery)): $400\text{ml} \times (0.706 \text{ g/ml}) \times 10\% = 28.24 \text{ gm}$

Mass (EtOAc (assuming as 90% recovery)): $100 \text{ ml} \times (0.902 \text{ gm/ml}) \times 10\% = 9.02 \text{ gm}$

Mass (Na_2SO_4 used for drying (assuming two tea spoon)) = 5.0 gm

(Silica have been excluded from this calculation)

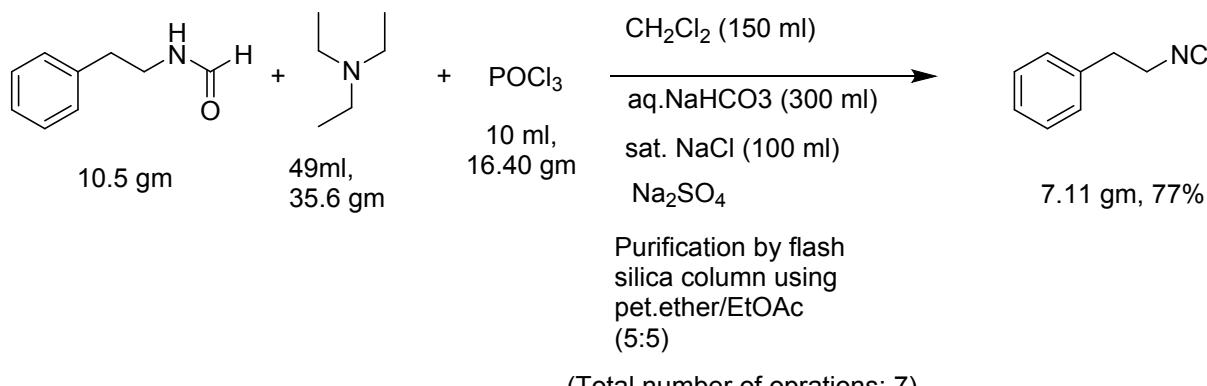
Total mass of Reactants waste: $(4.53 \text{ gm} + 15.35 \text{ gm} + 7.00 \text{ gm} + 9.975 \text{ gm} + 106.7 \text{ gm} + 60.75 \text{ gm} + 28.24 \text{ gm} + 9.02 \text{ gm} + 5.0 \text{ gm}) = 246.565 \text{ gm} = \mathbf{246.57 \text{ gm}}$

Amount of product = 3.89 gm

E-Factor = Amount of waste/Amount of product = $246.57 \text{ gm}/3.89 \text{ gm} = 63.39$

E-factor = 63.39

- 2) A. A. Grolla, V. Podesta, M. G. Chini, S. Di Micco, A. Vallario, A. A. Genazzani, P. L. Canonico, G. Bifulco, G. C. Tron, G. Sorba, T. Pirali, *J. Med. Chem.*, **2009**, *52*, 2776-2785.⁷⁵



Amount of total amount of Reactants:

Mass (N-(2-phenylethyl) formamide) = 10.5 gm

Mass (Triethylamine) = 35.6 gm

Mass (Dichloromethane (assuming 90% recovery)): $150 \text{ ml} \times (1.33 \text{ g/ml}) \times 10\% = 19.95 \text{ gm}$

Mass (POCl₃) = 16.40 gm

Mass (Aq. NaHCO₃, (calculated by weight) (3 x 100 ml)) = 320.1 gm

Mass (Sat. NaCl sol. (calculated by weight): (100ml)) = 121.5 gm

Purification by flash silica column solvent (5:5 ether/EtOAc) for 10.5 gm assuming as 800 ml used and 90% recovery):

Mass (Pet. ether (assuming as 90% recovery)): $400\text{ml} \times (0.64 \text{ g/ml}) \times 10\% = 25.6 \text{ gm}$

Mass (EtOAc (assuming as 90% recovery)): $400 \text{ ml} \times (0.902 \text{ gm/ml}) \times 10\% = 36.08 \text{ gm}$

Mass (Na₂SO₄ used for drying (assuming 3 tea spoon)) = 7.5 gm

(Silica have been excluded from this calculation)

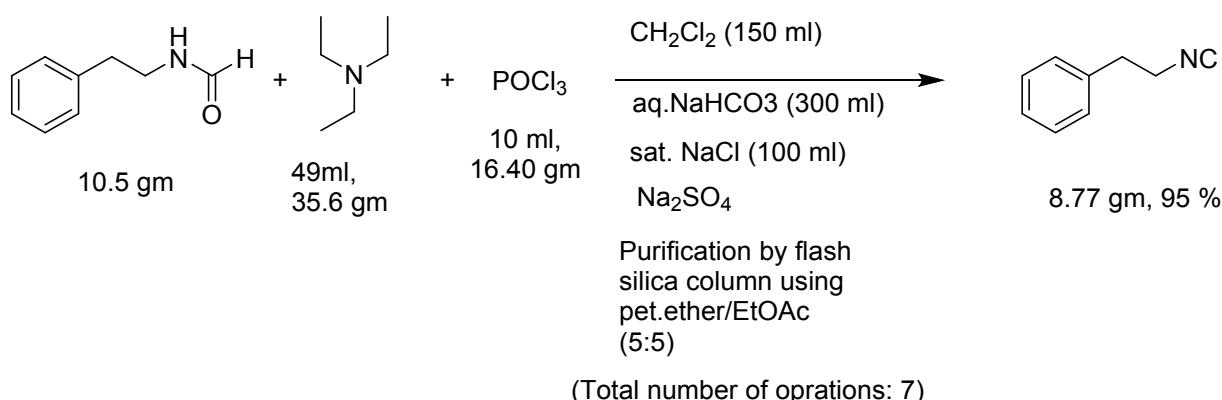
Total mass of Reactants waste: $(10.5 \text{ gm} + 35.6 \text{ gm} + 19.95 \text{ gm} + 16.40 \text{ gm} + 320.1 \text{ gm} + 121.5 \text{ gm} + 25.6 \text{ gm} + 36.08 \text{ gm} + 7.5 \text{ gm}) = \mathbf{593.23 \text{ gm}}$

Amount of product = 7.11 gm

E-Factor = Amount of waste/Amount of product = 593.23 gm/7.11 gm = 83.44

E-factor = 83.44

- 3) N. Esmati, A. Maddirala, N. Hussein, H. Amawi, A. Tiwari, P. Andreana, Org. Biomol. Chem., **2018**, *16*, 5332-5342.⁷⁶ [Note that these authors referred the above (*J. Med. Chem.*, **2009**, *52*, 2776-2785) manuscript for synthesis, and reported the yield 95% of phenyl ethyl isocyanide]



Amount of total amount of Reactants:

Mass (N-(2-phenylethyl) formamide) = 10.5 gm

Mass (Triethylamine) = 35.6 gm

Mass (POCl₃) = 16.40 gm

Mass (Dichloromethane (assuming 90% recovery)): 150 ml x (1.33 g/ml) x 10% = 19.95 gm

Mass (Aq. NaHCO₃, (calculated by weight) (3 x 100 ml)) = 320.1 gm

Mass (Sat. NaCl sol. (calculated by weight): (100ml)) = 121.5 gm

Purification by flash silica column solvent (5:5 ether/EtOAc) for 10.5 gm assuming as 800 ml used and 90% recovery):

Mass (Pet. ether (assuming as 90% recovery)): 400ml x (0.64 g/ml) x 10% = 25.6 gm

Mass (EtOAc (assuming as 90% recovery)): 400 ml x (0.902 gm/ml) x 10% = 36.08 gm

Mass (Na₂SO₄ used for drying (assuming 3 tea spoon)) = 7.5 gm

(Silica have been excluded from this calculation)

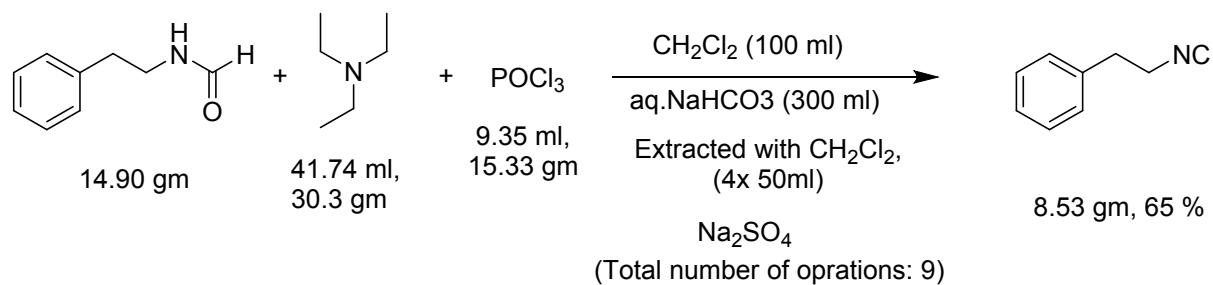
Total mass of Reactants waste: (10.5 gm + 35.6 gm + 19.95 gm + 16.40 gm + 320.1 gm + 121.5 gm + 25.6 gm + 36.08 gm + 7.5 gm) = **593.23 gm**

Amount of product = 8.77 gm

E-Factor = Amount of waste/Amount of product = 593.23 gm/8.77 gm = 67.64

E-factor = 67.64

4) A. Doemling, Preparation of praziquantel, 2009, PCT Int. Appl., 2009115333,
WO2009115333.⁷⁷



Amount of total amount of Reactants:

Mass (N-(2-phenylethyl) formamide) = 14.90 gm

Mass (Triethylamine) = 30.3 gm

Mass (POCl₃) = 15.33 gm

Mass (Dichloromethane (assuming 90% recovery)): 300 ml x (1.33 g/ml) x 10% = 39.9 gm

Mass (Water +Aq. NaHCO₃, (calculated by weight) (300ml)) = 320.1 gm

Mass (Na₂SO₄ used for drying (assuming 4 tea spoon)) = 10 gm

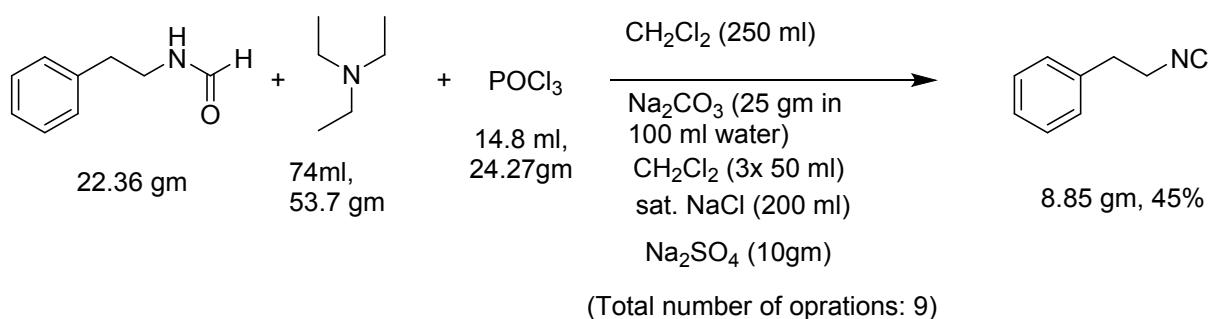
Total mass of Reactants waste: (14.90 gm + 30.3 gm + 15.33 gm + 39.9 gm + 320.1 gm + 10 gm) = **430.53 gm**

Amount of product = 8.53 gm

E-Factor = Amount of waste/Amount of product = 443.83 gm/ 8.53 = 50.47

E-factor = 50.47

5) W. Goldman, A. Nasulewicz-Goldman, *Tetrahedron* **2015**, *71*, 3282-3289.²⁷



Amount of total amount of Reactants:

Mass (*N*-(2-phenylethyl) formamide) = 22.36 gm

Mass (Triethylamine) = 53.7 gm

Mass (Dichloromethane (assuming 90% recovery)): $400 \text{ ml} \times (1.33 \text{ g/ml}) \times 10\% = 54.37 \text{ gm}$

Mass (POCl_3) = 24.27 gm

Mass (Na_2CO_3 Mass) = 25.0 gm

Mass (Water (100 ml)) = 100.0 gm

Mass (Sat. NaCl sol. (calculated by weight): (200ml)) = 243.0 gm

Mass (Na_2SO_4 used for drying (assuming 4 tea spoon)) = 10.0 gm

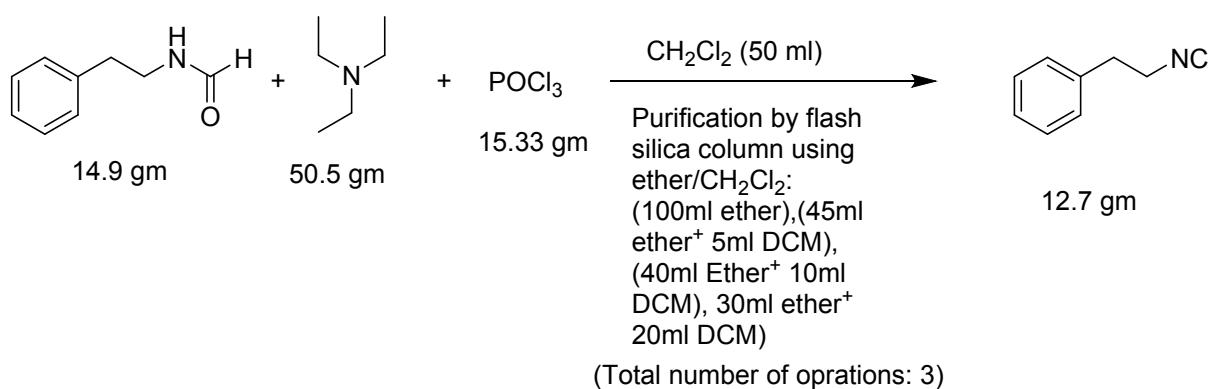
Total mass of Reactants waste: $(22.36 \text{ gm} + 53.7 \text{ gm} + 54.37 \text{ gm} + 24.27 \text{ gm} + 25.0 \text{ gm} + 100 \text{ gm} + 243.0 \text{ gm} + 10.0 \text{ gm}) = 532.7 \text{ gm}$

Amount of product = 8.85 gm

E-Factor = Amount of waste/Amount of product = $532.7 \text{ gm}/8.85 \text{ gm} = 60.19$

E-factor = 60.19

6) E-factor calculation for our current work:



Amount of total amount of Reactants:

Mass (*N*-(2-phenylethyl) formamide) = 14.9 gm

Mass (Triethylamine) = 50.5 gm

Mass (POCl₃) = 15.33 gm

Mass (Dichloromethane (assuming 90% recovery)): 85 ml x (1.33 g/ml) x 10% = 11.31 gm

Mass (Diethyl ether (assuming 90% recovery)): 215 ml x (0.706 g/ml) x 10% = 15.18 gm

(Silica (140.0 gm) have been excluded from this calculation, as in all above mention references, we excluded silica.)

Total mass of Reactants waste: (14.9 gm + 50.5 gm + 15.33 gm + 11.31 gm + 15.18 gm = **107.22 gm**)

Amount of product = 12.7 gm

E-Factor = Amount of waste/Amount of product = 107.22 gm/12.7 gm = 8.44

E-factor = 8.44

Thus, herein we summarized the all E-factor calculations of the various literature process of phenylethyl isocyanides synthesis using POCl₃.

Process	E-Factor

Porcal-2014	63.39
Pirali-2009	83.44
Andreana-2018	67.64
Dömling-2009	50.47
Goldeman-2015	60.19
Present work	8.44

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