1 Supporting Information for

2 Catalytic hydrogenation of CO₂ from air via porous silica-

3 supported Au nanoparticles in aqueous solution

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47 1. Materials and Methods

48 Hexadecyltrimethylammonium bromide (CTAB, ≥99%), tetramethyl orthosilicate

49 (TMOS, 98%), 1,3,5-trimethylbenzene (TMB, 98%), pentaethylenehexamine (PEHA,

50 technical grade), and water-¹⁸O (97 atom % ¹⁸O) were purchased from Sigma-Aldrich.

51 Methanol (ACS certified), anhydrous ethanol (ACS certified), and sodium hydroxide

52 (Pellet, ACS certified) were purchased from Fisher Scientific. Water used in preparation

53 procedures was obtained from a Milli-Q system (18 M Ω) except otherwise indicated. All

54 other chemicals were obtained from commercial suppliers and used without further

55 purification.

56 UV-Visible-NIR spectra were collected on an Agilent Technologies Cary 5000 UV-Vis-57 NIR.

58 TEM images were obtained on a FEI Tecnai G2 F20 200 kV Cryo-STEM with a Gatan

59 Ultrascan 4000 4k x 4k CCD Camera System Model 895; EDS analysis was done by an

60 EDAX Octane T Ultra W /Apollo XLT2 SDD and TEAM EDS Analysis System built on

61 the STEM set up. TEM samples were prepared by drop-casting the solution on carbon-

62 coated copper TEM grids (CF-400-Cu, 25/pk, carbon film on 400 Square Mesh copper

63 grids, Electron Microscopy Science).

64 XPS spectra were recorded on a ThermoFisher Scientific K-alpha instrument equipped

65 with a monochromatic Al Kα X-ray source (1486.6 eV). Survey scans and high-

 66 resolution scans were collected on an X-ray spot size of 200 μ m with energy steps of 1

67 and 0.1 eV, respectively. Spectral energies were calibrated by setting the C-C binding

68 energy of C1s at 284.8 eV. Peak fitting was performed using the Thermo Avantage

69 software (version 4.60). XPS samples were prepared by drop-casting a concentrated

70 solution on a copper foil and dried in a vacuum oven overnight.

71 BET measurements were made on a Micrometritics TriStar 3000 Surface Area and Pore

72 Size Analyzer. The analysis was performed by adsorption-desorption of nitrogen at

73 77.350 K.

74 Pressured reactions were carried out on a Biotage[®] Endeavor[™] Catalyst Screening

75 System controlled by Endeavor® Advanced Software (EAS).

76 ¹H NMR and non-quantitative ¹³C NMR spectra were recorded with Bruker AVIIIHD

77 500 MHz NMR Spectrometer in D_2O ; quantitative ¹³C NMR spectra were recorded with

78 Bruker AVIIIHD 800 MHz NMR Spectrometer in D₂O.

79 GC-MS experiments were performed on an Agilent Technologies Gas Chromatograph

80 System equipped with a 5973 Inert Mass Selective Detector. The column Rtx-5 (30m,

81 0.25 mm ID, 0.25 μm df) from Restek Corporation was used.

82 GC-TCD experiments were performed on an Agilent Gas Chromatograph (GC) 6890

83 equipped with a Split/Splitless injector, an integrate valve switch and a thermal

84 conductivity detector (TCD) was used for the reactor gas analysis. The GC was

85 controlled by Chemstation Software. All injections were manual injections from a sealed

86 gas bag. The syringe system used was VICI Precision Lock Syringe from a volume of 10

87 μl to 2000 μl. Specifically:

88 Injector: The injector was used in split mode with a 10:1 split ratio. It was maintained at

89 a constant 200 °C with a total flow of 163 ml/min. The carrier gas was argon (99.995%).

90 The head pressure was maintained at 6.67 psi.

91 Oven: The oven was initially maintained at 30 °C for 9 minutes. It was then ramped at 50

92 °C /min to 120 °C and then maintained there for 8 minutes. The total run time was 19
93 minutes.

94 Column: Column 1 is an Agilent HP PLOT-Q column (30 m x 0.530 mm, 25.00 micron);

95 Column 2 is an Agilent HP-PLOT MoleSieve (30 m x 0.530 mm, 20.00 micron).

96 Detector: The TCD was maintained at 210 °C the reference flow was set at 30 ml/min

97 with Ar as the make-up gas at 0.6 ml/min. The filament was set to negative polarity.

98 Switch Box: The switch box was maintained at 100 °C with value switches at 5.20

99 minutes and 11.00 minutes.



101 2. Additional characterizations of Au/SiO₂

102 Fig. S1. EDS characterization of porous SiO₂ and Au/SiO₂. EDS analysis of porous

103 silica beads (A) before and (B) after the AuNPs embedding. Similar to XPS, the EDS

104 study showed the presence of gold after the AuNP embedding.



Fig. S2. UV-vis spectra of Au/SiO₂, porous SiO₂ and AuNPs. DMAP-AuNPs (red solid
line); Porous silica beads before (black dash line) and after (black solid line) AuNPs

108 embedding. The resulting catalysts exhibited a similar UV-visible absorption (around 520109 nm) as the original AuNPs.





111 *Fig. S3.* XPS survey scan of (A) Porous SiO₂ beads and (B) DMAP-AuNPs.





Fig. S4. TEM image of DMAP-AuNPs.

115 Stability of Au/SiO₂

116 The aqueous solution of the Au/SiO₂ catalyst (3 mg/ml) was placed in a water bath

- 117 sonication and was continuously sonicated for 17h.
- 118 The comparison was made between the UV-visible absorption spectra of Au/SiO₂ before
- 119 and after the sonication. It showed that there was negligible difference between the two
- 120 UV-visible absorption spectra. TEM images of Au/SiO₂ before and after the sonication
- 121 also showed there was no obvious difference. Both characterizations indicated that the
- 122 interaction between gold and silica was relatively strong; the Au/SiO₂ was a stable
- 123 catalyst.





Fig. S5. Stability test of the Au/SiO₂. A. UV-vis spectra of Au/SiO₂ before (black) and
after (red) 17 h sonication; B. TEM images of Au/SiO₂ before (left) and after (right) 17 h
sonication.; .

129

Table S1. Zeta potential of various samples

Sample Name	Zeta Potential/mV
DMAP-AuNPs	21.02
porous silica beads	-29.81
Au/SiO ₂	-19.25

131 3. The weight percentage of Au in the Au/SiO₂ composite

132 The weight percentage of Au in the Au/SiO₂ composite was determined by inductively

133 coupled plasma optical emission spectrometry (ICP-OES).

- 134 Sample preparation: 100 μ L aqua regia (excess amount) was added to 500 μ L of Au/SiO₂
- 135 catalyst solution with a known concentration of SiO₂ (the concentration of SiO₂ was

¹³⁰

136 calculated from the original weight of SiO₂ beads dissolved in the water). After the gold

137 was completely dissolved, the solution was centrifuged, and the silica beads were

removed. 292 µL of the supernatant was added into 11.708 mL of 2% (weight percentage)
HNO₃.

Characterization details: ICP-OES analysis was performed on a Thermo Scientific ICAP
6000 series with Liquid Argon ICP-grade (Megs) as gas and RACID 86 Charge Injection
Device (CID) as the detector.

143

144 **<u>4. Quantitative ¹³C NMR</u>**

To establish a quantitative ¹³C NMR method, we took carbon relaxation time (T1) and Nuclear Overhauser Enhancement (NoE) into our criteria. Unless special mention, all the NMR samples for quantitative ¹³C NMR contained 400 μ L D₂O, 300 μ l PEHA CO₂ capture solution, and a known amount of imidazole (around 1 mmol). All the NMR spectra were taken at 25 °C.

150 T1 measurements were done on a Bruker AVIIIHD 800 MHz NMR Spectrometer. An

151 NMR sample that contained 3.2 wt.% PEHA CO₂ capture solution was measured (Fig.

152 S6). The longest T1 is 16.5s, belonging to bicarbonates. Given that the delay time (D1)

153 should not be less than 5*T1 in order to obtain a quantitative ¹³C NMR, D1 was chosen to

154 be 85s. To eliminate NoE, two pulse sequences can be used: zg and zgig. The internal

155 standard imidazole was used as a compound to test if NoE is eliminated. Both pulse

156 sequences fit our needs.

157 The final quantitative ¹³C NMR method was chosen to have the following parameters:

158 Number of Scan=128; D1=85s; zgig (an inverse gated-decoupling pulse sequence).



Peak name	F2 [ppm]	lo	error	T1 [s]	error	а	error	fitInfo
1	164.502	1.02e+07	1.907e+06	11.7	7.630	1.14	0.1999	Done
2	164.110	9.79e+06	1.810e+06	5.86	3.458	1.41	0.2798	Done
3	160.335	5.82e+07	1.505e+06	16.5	1.268	1.39	0.03198	Done

161 *Fig. S6.* ¹³C NMR and T1 measurements of carbamates and bicarbonates in 3.2 wt.%

162 PEHA CO₂ capture solution. Peak 1 and 2 are the signals of carbamates, and Peak 3 is the

163 signal of bicarbonates.



Fig. S7. NMR spectra of 3.2 wt. % PEHA CO₂ capture solution (imidazole as an internal
standard). Above: ¹H NMR. Below: quantitative ¹³C NMR.



Fig. S8. NMR spectra of 3.2 wt. % PEHA CO₂ capture solution after hydrogenation

174 (imidazole as an internal standard). Above: ¹H NMR. Below: non-quantitative ¹³C NMR.

176 **<u>5. GC-TCD analysis of gas phase</u>**

177 Gas phase after the hydrogenation was collected by a Tedlar® gas sampling bag.

178 Specifically, the outlet of the Biotage® EndeavorTM Catalyst Screening System and a

179 vacuum pump were connected to the gas sampling bag via a 3-way line connector valve.

180 Firstly, the gas sampling bag and all the linings were vacuumed; secondly, the gas inside

181 the high-pressure reactor was released into and gathered by the gas sampling bag; excess

gas was evacuated as soon as the gas sampling bag was full by switching the 3-way valve.

184 Blank (no gas injection), 1 ml of the gas phase after hydrogenation, and 0.5 ml of various

185 gas standards (lab air, CO₂, H₂, CO, CH₄, O₂, N₂) were analyzed by GC-TCD

186 respectively. Each sample was repeated at least twice.

187 Table S2 shows the retention time of gas standards, as well as to-be-determined peaks

188 presented in the gas phase after the hydrogenation. Fig. S9 shows the GC-TCD of the gas

189 phase after the hydrogenation. CO_2 , O_2 , N_2 were from air trapped in the needle of the gas

190 sampler syringe. H₂ was one of the reactants. CO was not detectable using this instrument

191 and sampling method. Based on the limit of detection (LOD) and limit of analysis (LOA)

192 (Section 6 Table S3), we conclude that the CO in the gas phase after the hydrogenation, if

- 193 assuming it existed, should be below 0.05 ml.
- 194

Table S2. Retention time of various samples in GC-TCD

A. Gas standar	ds*							
Component	CO ₂	Noise	H ₂	O ₂	N_2	Noise	CH ₄	СО
Retention Time/min	6.2	9.1	13.3	14.2	14.9	15.6	16.2	17.1
B. Gas phase at	fter hydroger	nation**						
Component	P1	P2	P3	P4	P5	P6		
Retention Time/min	6.1	9.1	13.0	14.0	14.8	15.4		

195

196 *The two noises are attributed to leaks in the injector and valve switch, appearing 197 whenever an injection happens.

198 **Reaction condition: 600 µL 3.2 wt. % PEHA CO₂ capture solution, 1 mL H₂O

199 containing 5.29 mg Au/SiO₂ and boric acid (1 mol % corresponding to the amount of

- 200 PEHA presented in the CO₂ capture solution), and 16 bar H_2 (25 °C). The entire system
- 201 was stirred at 500 rpm, 100 °C for 36 hours.



Fig. S9. GC-TCD of the gas phase after a typical hydrogenation reaction. The insert chromatograph is the zoom-in section of retention time= 4-10 min. According to *Table S2*, P1-P6 are identified to be CO_2 , noise, H₂, O₂, N₂, and noise.

206

207 6. Limit of detection (LOD) and limit of analysis (LOA) determination on GC-TCD

In order to determine the LOD and the LOA, the GC was "injected" with a "blanksample" ten times.

The blank was the run initiated without a volume of gas introduced. The peak height was measured at the base corresponding to a gas analyte. The mean and standard deviation was determined. The LOD was three times the standard deviation at the point where the analyte peak should have occurred. The LOA was ten times the limit of detection. The signal was validated by the injection of a pure gas sample at the limit of detection. Two gases, nitrogen and oxygen were excluded because of a constant leak from the

216 switch valve.

- 217 The gas standard used in calibration is a certificated gas mixture purchased from Praxair
- 218 Canada Inc. The gas components and their molar concentrations can be found in Fig. S10.

219 Table S3. Limits of detection (LOD) and limits of analysis (LOA) (ml) of gas

Gas	LOD (ml)	LOA (ml)
CO ₂	0.005	0.01
H ₂	0.005	0.01
CO	0.05	0.1

220 standard

CERTIFICATE OF ANALYSIS Certified Standard

Component	Requested Concentration (Molar)	Certified Concentration (Molar)	Analytical Reference	Analytical Uncertainty
Ethylene	5 %	5.04 %	1	± 0.10%
Methane	1 %	1.00 %	1	± 0.02%
Carbon monoxide	1 %	1.01 %	1	± 0.02%
Hydrogen	5 %	5.04 %	1	± 0.10%
Carbon dioxide	Balance	Balance		
Cylinder Style: A3 Cylinder Pressure @ 70°F: 659.64 psig Cylinder Volume: .36 M3 Valve Outlet Connection: CGA 350 Cylinder Number(s); EA0017694	Fill Date: 8/17/2020 Analysis Date: 8/18/2020	Filling	Method: Tra	nsfill
Comments. The analytica reviewed and	al data and all QC contair d accepted by the followi	ned in this Cer ng individual(s	tificate of A	nalysis was

- 222 Fig. S10. Certificate of the gas standard used in the calibration curves and the
- 223 determination of LOD and LOA.



Fig. S11. Calibration curves. The injection volumes (ml) of the Praxair gas standard were0.03, 0.1, 0.5, and 1.



Fig. S12. Gas chromatographs of the gas standard with various injection volumes.



230 Fig. S13. Gas chromatographs of the blank (no gas injection).

232 7. GC-MS identification and quantification of MeOH

The signal of MeOH is within the regions of PEHA - CH_2 - in ¹H NMR. Sometimes, due to low MeOH concentrations in reaction mixtures, it was difficult to quantify the yield of MeOH depending on ¹H NMR. Thus, an additional step of GC-MS characterization was used to identify and quantify the MeOH in the hydrogenated products.

237 The large quantities of salts (formate and unreacted bicarbonates) presented in the

238 product mixture made a direct injection of our liquid sample into a GC-MS unlikely. An

239 alternative sample injection method was thus developed. 100 µL sample was injected into

240 a pre-vacuumed chamber, resulting in the evaporation of volatile chemicals (like MeOH)

241 but not the salts. 1 mL gas sample was then taken from the chamber and injected into

242 GC-MS.

- 243 Compared to a standard aqueous solution containing MeOH, the reaction mixture had a
- 244 similar peak with identical retention time and MS spectrum (Fig. S14). These are
- 245 consistent with the presence of MeOH in the hydrogenation products.





248 Fig. S14. GC-MS.



250 B. A reaction mixture after hydrogenation.

251 Both samples were treated with the same sample preparation/injection method. MeOH

252 has a retention time of 1.4 min in both A and B. The fragments from air were visible in

253 both MS spectra of A and B, because the dead volume in the gas sampler syringe made

- air being also injected into the GC-MS.
- 255

256 8. Mechanistic studies:¹⁸O isotope study

257 To further understand the role of Pathways I and II in the generation of methanol,

258 formamide was hydrogenated in $H_2^{18}O$. After the reaction, a portion of the reaction

259 mixture was analyzed by ¹H NMR with imidazole as an internal standard, to obtain the

260 total quantity of methanol present. Another portion of the reaction mixture was analyzed

261 by the procedure described in the previous section, GC-MS identification and

262 quantification of MeOH, to identify Me¹⁸OH and quantify Me¹⁶OH (Fig. S15, B).

263 A methanol (Me¹⁶OH) standard solution in GC-MS establishes that methanol has a

264 retention time of 1.205 min under the experimental conditions. This retention time was

265 less than the one shown in Fig. S14, because approximately 1 m of the column was

266 removed (cut) between these two experiments. This removal was necessitated by

267 maintenance of the GC-MS. Fig. S15, B demonstrates the presence of Me¹⁸OH and

268 Me¹⁶OH, with the former being dominant. It is notable that m/z=33.1 and m/z=34.1 occur

269 naturally (Fig. S15 A), but with low abundances. Given the dramatic contrast between

270 Fig. S15, A and B in terms of the abundances of these two ion fragments, we are

271 confident in assigning the two ion fragments in B to Me¹⁸OH. A new ion fragment

272 m/z=35.1 further establishes the existence of $Me^{18}OH$.

273 Semi-quantification methodology explanation

274 One of the standard methods to quantify a chemical of interest is to build a calibration

275 curve on the peak area of a primary ion fragment in ion fragment chromatogram, for

276 example, m/z=29 or 31 in the case of methanol. (J. Chromatogr. A 1017 (2003) 151–159)

277 Nevertheless, this approach is not applicable in our case. On the one hand, the peak area

278 of the m/z=31 in the ion fragment chromatogram of Fig. S15, B corresponds to two

279 species: $Me^{18}OH$ and $Me^{16}OH$. On the other hand, the peak area of m/z=29 is not usable

280 either, given the primary interference from N₂ and the minor interference from formic

acid. Although only 0.74% compared to the m/z=28 in the relative abundance (NIST

282 Standard Reference Database 69: *NIST Chemistry WebBook*), the m/z=29 from N₂ arises

as primary background noise in our case. Use of a methodology based on peak areas in an

- ion fragment chromatogram to analyze Fig. S15, B will result in a peak area of m/z=29 consisting of N_2 , Me¹⁶OH, and formic acid.
- 286 Considering the above, we decided to quantify Me¹⁶OH based on the abundance of the
- 287 m/z=29 in mass spectra at 1.205 min, the retention time of methanol. Similar methods are
- used in label-free quantitative proteomics (Current Genomics, 2008, 9, 263-274). The
- 289 limited accuracy of this methodology is sufficient for this semi-quantification purpose,
- 290 because this study is interested in which category the ratio of Me¹⁸OH to Me¹⁶OH falls
- 291 into: 0, between 0 and 1, or \geq 1. The credibility of this method is based on:
- a) the negligible presence of formic acid at 1.205 min;
- 293 b) the nearly identical retention time of Me¹⁸OH and Me¹⁶OH;
- 294 c) the ability to quantify the exact N_2 contribution to m/z=29 at 1.205 min via running a
- 295 blank solution;
- 296 d) the assumption that the chromatography peaks of $Me^{18}OH$ and $Me^{16}OH$ are
- 297 symmetrical with nearly identical half peak widths.
- 298 Calibration curve and calculation of the ratio of $Me^{18}OH$ to $Me^{16}OH$
- 299 In order to mimic the product distribution in typical CO₂ hydrogenation catalyzed by our
- 300 Au(0) catalyst, we prepared the stock solution by adding 6 μ L formic acid (88%) and 6
- 301 µL methanol to 6 mL water. We diluted this stock solution into standard solutions, while
- 302 the blank was water. The calibration curve and original data are shown in Fig. S16.
- 303 Finally, we determined the mole ratio of $Me^{18}OH$ to $Me^{16}OH$ to be 3.5:1.
- 304







- 310 B. The reaction mixture after formamide hydrogenation in $H_2^{18}O$. It is worth noticing that
- 311 the normalized abundance (after subtracting the N_2 background) of m/z=29 is 2127, about

312 half in the abundance of m/z=31, which is in agreement with a typical MS pattern of

313 Me¹⁶OH where m/z=31 is higher than m/z=29.

3	1	4

Α _	[MeOH]/mol/L	Abundance of m/z=29	Normalized abundance of m/z=29
	0.00617	9011	7242
	0.00308	5289	3520
	0.00154	3388	1619
	0.000771	2778	1009
_	0	*1769	0
	Formamide hydrogenation in ¹⁸ O-water	3896	2127



316 Fig. S16. Calibration curve.

317 A. Raw data showing the abundance of m/z=29 at retention time=1.205 min. *The

318 m/z=29 signal in the blank is from M+1 of N_2 , constant background as the amount of N_2

319 presented in all the samples should be identical, given that the same sample preparation

320 method, injection method, and injection syringe were used every time.

321 B. Calibration curve.





326 <u>9. Additional studies</u>

327 *Table S4.* Recently reported systems of amine-captured CO₂ hydrogenation to C1
 328 products in (partially) aqueous conditions similar to this work

Catalyst	Temp/°C	Base	Solvent	P(H ₂ /CO ₂)/ bar	Time/ h	Products	Conversion/ %	No. of cycles before catalysts lost 20% activity	$\begin{array}{c} \text{Ambient} \\ \text{air as} \\ \text{CO}_2 \\ \text{source:} \\ \text{studied} \end{array}$	Ref.
AuNP/SiO ₂	100	РЕНА	H ₂ O	16/3	48	formate, formamide, MeOH	80	> 4	Yes	This work
AuNC ^a /SiO ₂ - Schiff	90	NEt ₃	$H_2O/MeOH$ (v:v =1:4)	50/30	12	formate	_b	1	No	1
Au/TiO ₂	40	NEt ₃	Neat	90/90	72	formate, CO	29	> 12	No	2
Ru-MACHO- BH	145	PEHA	H ₂ O/2M- THF (v:v =3:5)	80/1	72	formate, formamide, MeOH	95	>4	Yes	3
329	a. AuNC s	tands for	gold nanoclu	usters (d = \sim	1.5 nm)). b. The vield	l or the conve	ersion was		
330	not given.		C		,	5				
331										
332	Reference									
333	1. 0.	Liu, X. Y	Yang, L. Li, S	. Miao, Y. I	.i, Y. L	i, X. Wang, Y	. Huang and	T. Zhang,		

 334
 Nature Communications, 2017, 8, 1407.

- D. Preti, C. Resta, S. Squarcialupi and G. Fachinetti, *Angewandte Chemie International Edition*, 2011, **50**, 12551-12554.
 S. Kar, R. Sen, A. Goeppert and G. K. S. Prakash, *Journal of the American Chemical Society*, 2018, **140**, 1580-1583.
- 339

340 Table S5. Study of CO₂ hydrogenation in dilute PEHA solutions

Ent	ry wi	wt % CO ₂ capture					Hydrogenation ^b					
	PE	HA				Conversion(%)°						
	wa	n — iter	Mole ratio of carbamate: bicarbonateª	CO ₂ capacity ^a (mmol of CO ₂ /(g of PEHA))	CO ₂ capacity ^a (mmol of CO ₂ /(ml of capture solution))	Formate (%)°	Formamide (%) ^c	MeOH (%)º	-			
1	. 3	.2	1:1	14.45	0.49	55	44	1	68			
2	. 1	.6	1:2	8.06	0.26	38	54	8	16			
3	0	.8	1:5	12.54	0.10	24	54	22	40			

342 Notes: a. The CO₂ capacity, identification and quantification of carbamate and

343 bicarbonate were determined by quantitative ¹³C NMR with imidazole as an internal

344 standard. b. Hydrogenation reaction conditions: 600 µL CO₂ capture solution, 1 mL H₂O

345 containing 5.29 mg Au/SiO₂ and boric acid (1 mol % corresponding to the amount of

346 PEHA presented in the CO₂ capture solution), and 16 bar H₂ (25 °C). The entire system

347 was stirred at 500 rpm, 100 °C for 36 hours. c. The selectivity and overall conversion

348 were based on ¹H NMR with imidazole as an internal standard.



- 351 *Fig. S18.* Catalytic activities with different Au loadings. 1 Au loading meant 5.29 mg
- 352 Au/SiO₂; 2 Au loading meant 10.58 mg Au/SiO₂, etc. Reaction conditions: 600 µL 3.2 wt. %
- 353 PEHA CO₂ capture solution, 1 mL H₂O containing Au/SiO₂ and boric acid(1 mol %
- 354 corresponding to the amount of PEHA presented in the CO₂ capture solution), and 16 bar
- 355 H₂ (25 °C). The entire system was stirred at 500 rpm, 100 °C for 36 hours.



358 *Fig. S19.* Product distribution and conversion with various reaction times. Reaction 359 conditions: 600 μ L 3.2 wt. % PEHA CO₂ capture solution, 1 mL H₂O containing 5.29 mg 360 Au/SiO₂ and boric acid(1 mol % corresponding to the amount of PEHA presented in the 361 CO₂ capture solution), and 16 bar H₂ (25 °C). The entire system was stirred at 500 rpm, 362 100 °C.