

A design-of-experiments approach to developing thermoresponsive gelators from complex polymer mixtures

Abou-Shamat, MA; Stair, JL; Kirton, SB; Calvo-Castro, J; Cook, MT

Table S1. The five TFs with the highest $G'_{37^\circ\text{C}}$ predicted by the model

	Formulation Factors / % w/w							
	P407	P188	L-PVA	H-PVA	L-PEG	H-PEG	L-PAA	H-PAA
TF1	20.00	0.10	0.03	-	-	0.04	-	0.07
TF2	20.00	0.09	-	-	0.03	0.03	-	0.10
TF3	20.00	0.10	-	0.04	-	0.06	-	0.08
TF4	20.00	0.05	-	-	-	0.09	0.07	0.10
TF5	20.00	0.10	0.03	0.01	0.01	0.07	-	0.10

Table S2. The five extended test formulations with the highest predicted $G'_{37^\circ\text{C}}$ and P407 maximum concentration of 25 % w/w

	Formulation Factors / % w/w						
	P407	P188	H-PVA	L-PEG	H-PEG	L-PAA	H-PAA
ETF1	21.56	0.30	0.10	0.11	0.30	0.26	0.30
ETF2	21.89	0.30	0.08	-	0.26	0.19	0.15
ETF3	22.30	0.28	0.29	0.03	0.30	-	0.29
ETF4	23.30	0.19	0.04	-	0.27	0.04	0.30
ETF5	24.18	-	0.13	0.01	0.14	0.01	0.30

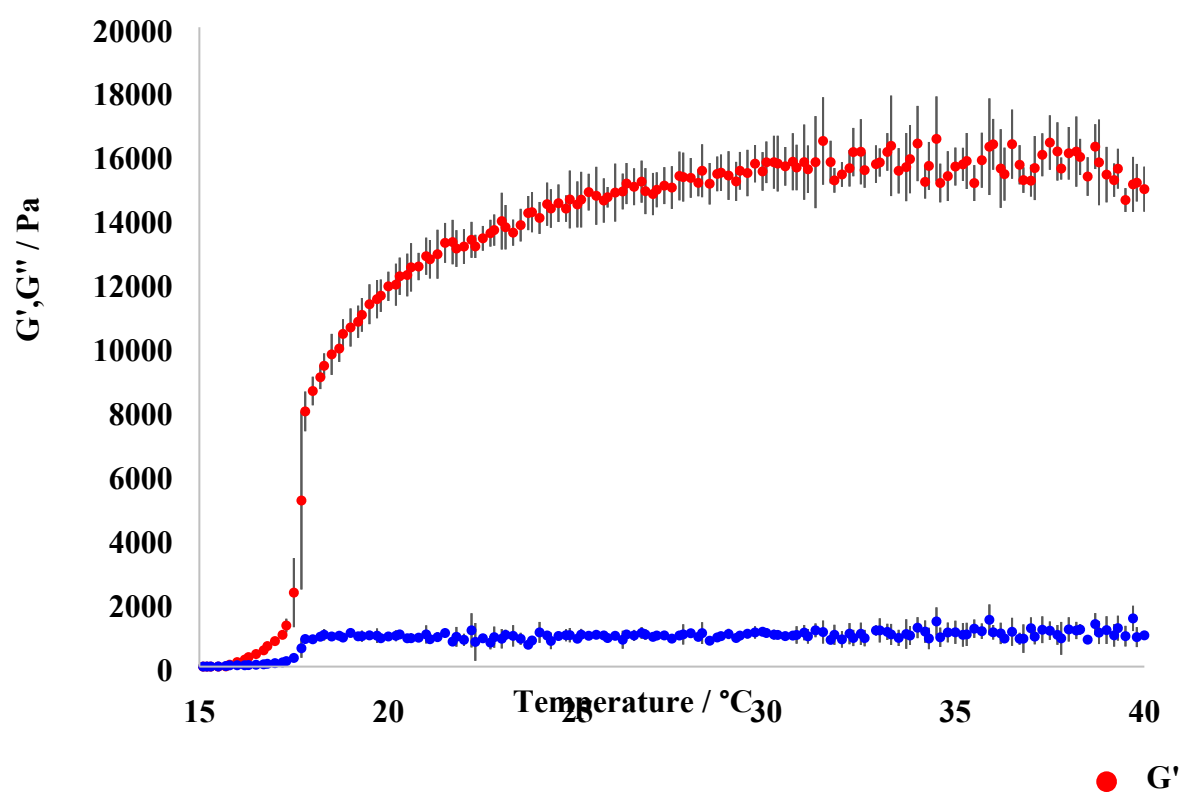


Figure S1: P407 20 % (w/w) Rheogram ($n = 4, \pm \text{SD}$) where (G') is the storage modulus and (G'') is the loss modulus.