

Electronic Supplementary Material (ESI) for New Journal of Chemistry.

Electronic Supplementary Information (ESI†)

Droplet-oriented construction of metal oxide hollow
microspheres and their assembly into superstructures

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1. Supplementary experiment

1.1 Materials

The analytical reagents including $\text{NiSO}_4 \cdot 6\text{H}_2\text{O}$, $\text{CoSO}_4 \cdot 7\text{H}_2\text{O}$, $\text{MnSO}_4 \cdot \text{H}_2\text{O}$, $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, $\text{Al}_2(\text{SO}_4)_3 \cdot 18\text{H}_2\text{O}$, $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, AgNO_3 , NaOH , Na_2CO_3 , concentrated ammonia water (25 wt.%), ammonium carbonate, polyacrylic acid (PAA, 30 wt.%), polyvinyl pyrrolidone (PVP) K30, absolute ethanol and acetone were applied as received without further purification. And the titanium sulfate was chemically pure reagent, and also was used without further purification. Deionized (DI) water was employed for all preparation and treatment processes.

1.2 Preparation of samples

The illustration of the experimental setup for the wet-chemical preparation of hollow materials was shown in Scheme 1a. The novel spray reactor system consisted of an ultrasonic nebulizer at 1.7 MHz (YUYUE 402AI, Shanghai, China), a reaction vessel, a inflator pump (0.01MPa) and pipes. Based on acid-base reaction, the hollow precursors in this study were synthesized through the novel droplet-oriented strategy.

1.2.1 Synthesis of hollow CoO_x microspheres. Similarly, 5.0 g of $\text{CoSO}_4 \cdot 7\text{H}_2\text{O}$ was dissolved in 20.0 g of water. 75.0 g of absolute ethanol, 2.5 g of NaOH and 3.0 g of Na_2CO_3 was added to the reaction vessel. After atomization, 300.0 g of water was slowly added to the reaction vessel. Next, the mixture was maintained at 80°C for 10 h. The collected precursor was calcined at 450°C for 2 h, the resulting oxides of cobalt can be denoted as CoO_x .

1.2.2 Synthesis of hollow TiO_2 microspheres. Similarly, 2.5 g of $\text{Ti}(\text{SO}_4)_2$ and 0.25 g of PAA (30 wt.%) aqueous solution were dissolved in 10.0 g of hot water, followed by vigorous stirring. 40.0 g of absolute ethanol mixed with 3.0 g of concentrated ammonia water and 3.0 g of ammonium carbonate was added to the reaction vessel. Then, 160.0 g of water was slowly added to the reaction vessel. Next, the mixture was maintained at 60°C for 8 h. Analogously, the resulting precursor was calcined in an oven at temperature of 450°C with a heating rate of 10 K/ min for 2 h to obtain corresponding TiO_2 hollow microspheres.

1.2.3 Synthesis of hollow MgO microspheres. Similarly, 6.0 g of $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ was dissolved in 20.0 g of hot water, followed by vigorous stirring until clarification. 75.0 g of absolute ethanol mixed with 0.06 g of PVP-K30, 4.0 g of NaOH and 3.0 g of ammonium carbonate was added to the reaction vessel. After atomization, the reaction mixture was stirred until the reaction was complete. Then, 300.0 g of water was slowly added to the reaction vessel. Next, the mixture was maintained at 80°C for 2 h. The resulting calcined product (450°C for 2 h) was MgO hollow microspheres.

1.2.4 Synthesis of hollow $\text{MgO}/\text{Al}_2\text{O}_3$ microspheres. Similarly, 3.0 g of $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ and 3.0 g of $\text{Al}_2(\text{SO}_4)_3 \cdot 18\text{H}_2\text{O}$ were dissolved in 20.0 g of DI water, followed by vigorous stirring. 75.0 g of absolute ethanol mixed with 0.06 g of PVP-K30, 2.0 g of NaOH and 3.0 g of ammonium carbonate was added to the reaction vessel. After

atomization, 300.0 g of DI water was slowly added to the reaction vessel. Then, the mixture was maintained at 80°C for 3 h. The resulting calcined product (450°C for 2 h) was hollow MgO/Al₂O₃ microspheres.

1.5 *Synthesis of hollow NiO/Ag microspheres.* Similarly, 6.0 g of NiSO₄·6H₂O and 0.9 g of AgNO₃ were dissolved in 20.0 g of DI water, followed by vigorous stirring. 75.0 g of absolute ethanol mixed with 2.0 g of NaOH and 4.0 g of NaCO₃ was added to the reaction vessel. Then, the hollow NiO/Ag microspheres were synthesized and operated through the similar processes as the MnO_x-450.

2. Supplementary figures and tables

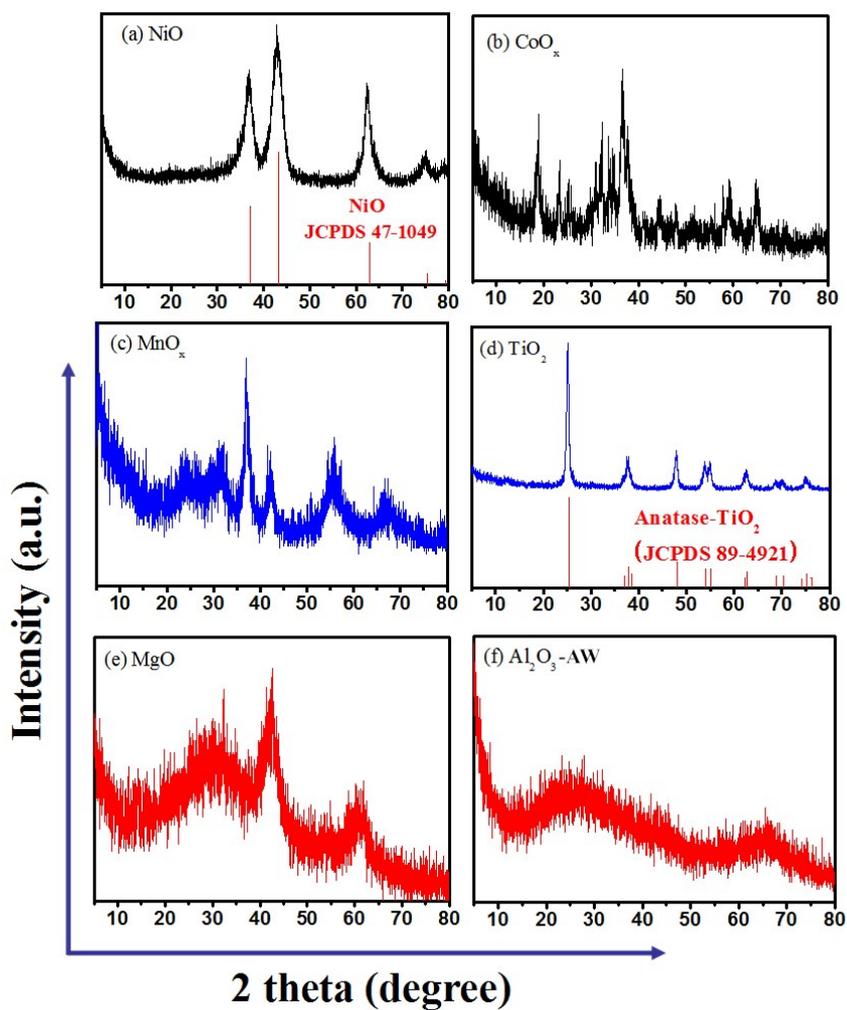


Fig. S1 XRD patterns of the micron-sized monometallic oxide products, including (a) NiO, (b) CoO_x, (c) MnO_x, (d) TiO₂, (e) MgO and (f) Al₂O₃-AW microspheres. All of these hollow calcined samples were treated at 450°C.

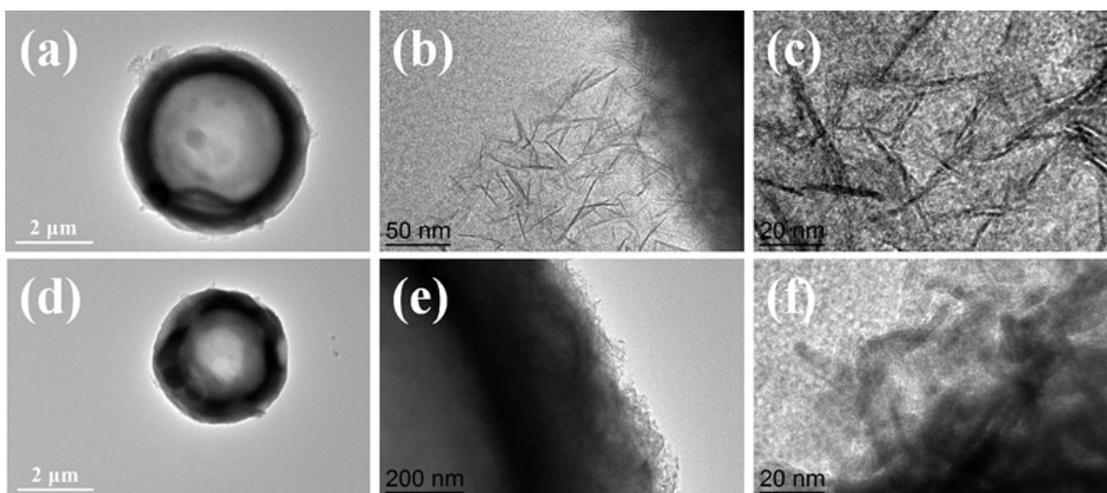


Fig. S2 TEM images of the precursor (NiO-P) of nickel oxide microspheres (a, b, c) and the resulting nickel oxide microspheres (d, e, f) with different magnification.

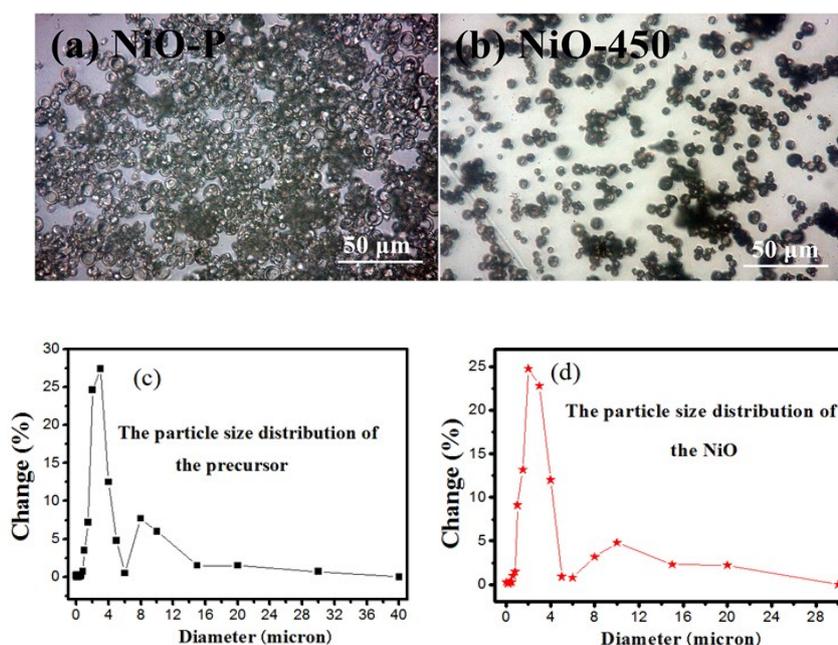


Fig. S3 Optical microscope photographs of the micron-sized precursor of the NiO (labeled as NiO-P) (a), the as-obtained nickel oxide (labeled as NiO-450) (b), respectively; particle size distribution of the NiO-P (c); particle size distribution of the corresponding NiO-450 (d).

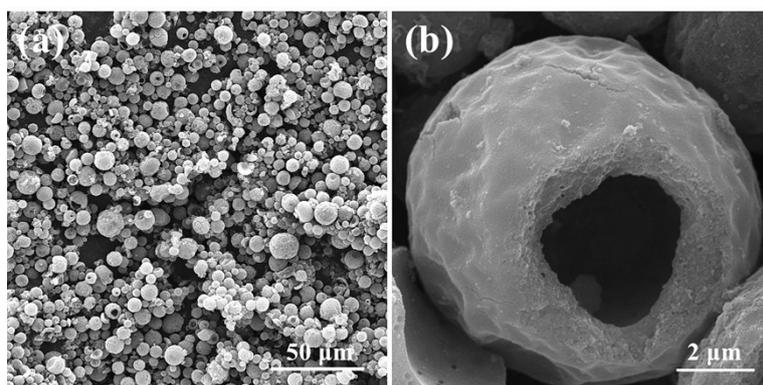


Fig. S4 SEM images of the precursor of MnO_x (labeled as $\text{MnO}_x\text{-P}$) with different magnification.

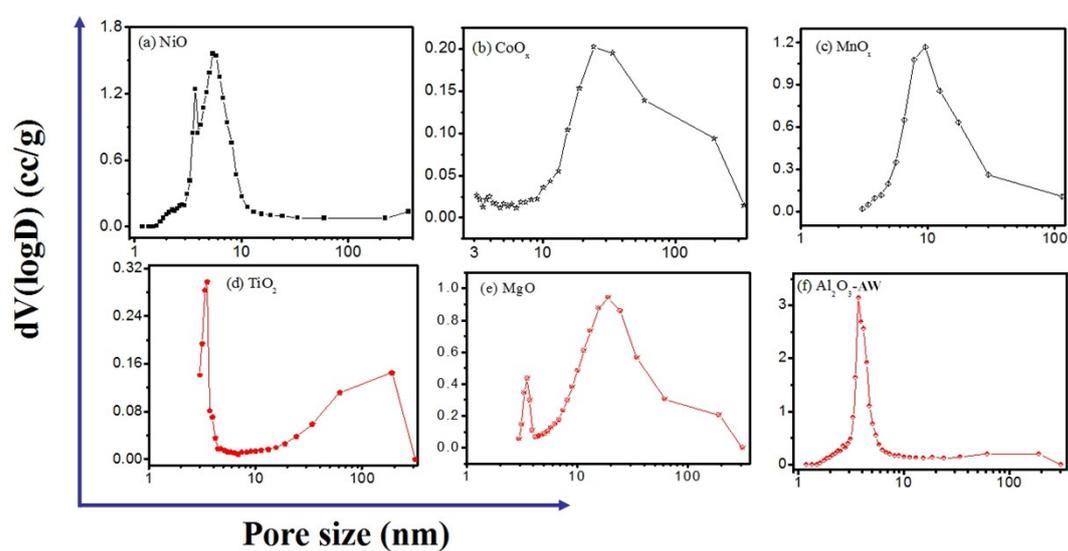


Fig. S5 Corresponding BJH pore size distributions of (a) NiO , (b) CoO_x , (c) MnO_x , (d) TiO_2 , (e) MgO and (f) $\text{Al}_2\text{O}_3\text{-AW}$ hollow microspheres prepared using a novel spray reaction method.

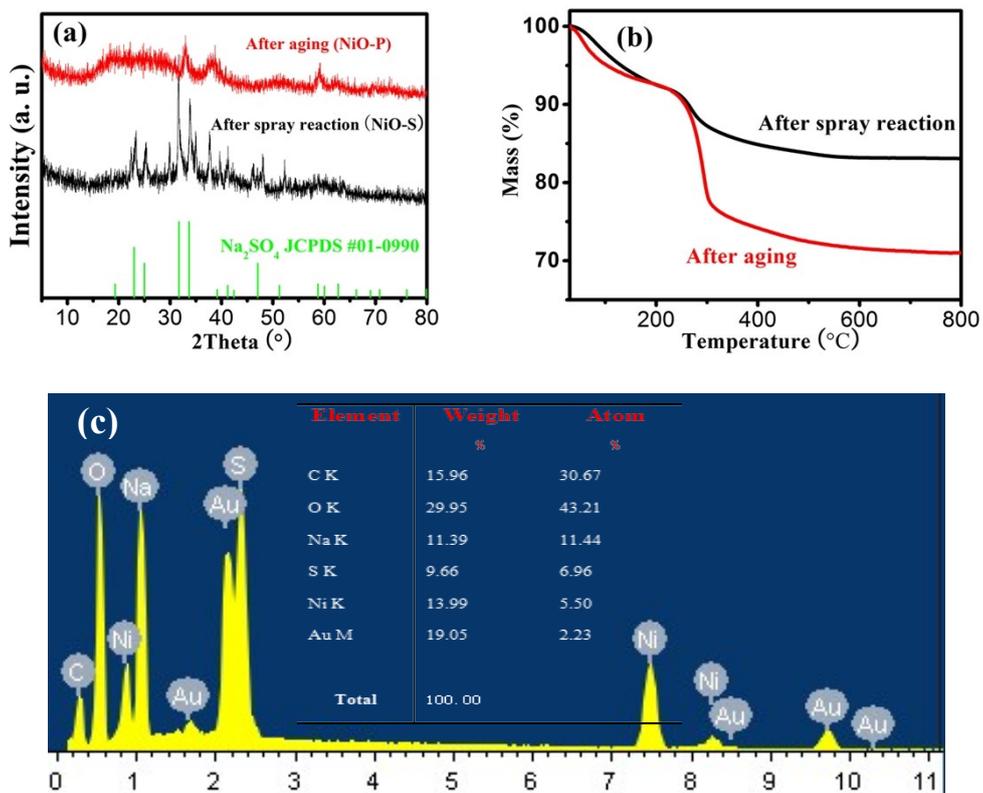


Fig. S6 XRD patterns (a) of the sample after spray reaction (NiO-S) and the resulting precursor after aging (NiO-P); TGA curves (b) of NiO-S and NiO-P; Energy dispersive X-ray spectrum (EDS) of the NiO-S (c).

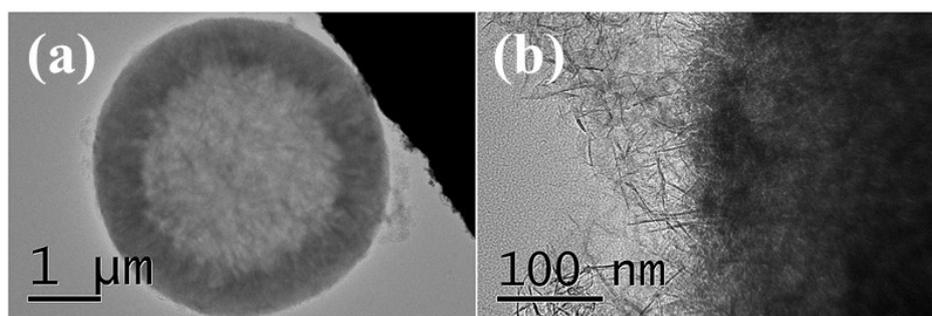


Fig. S7 TEM images of the as-obtained hierarchical hollow alumina using aluminum sulfate as aluminum source.

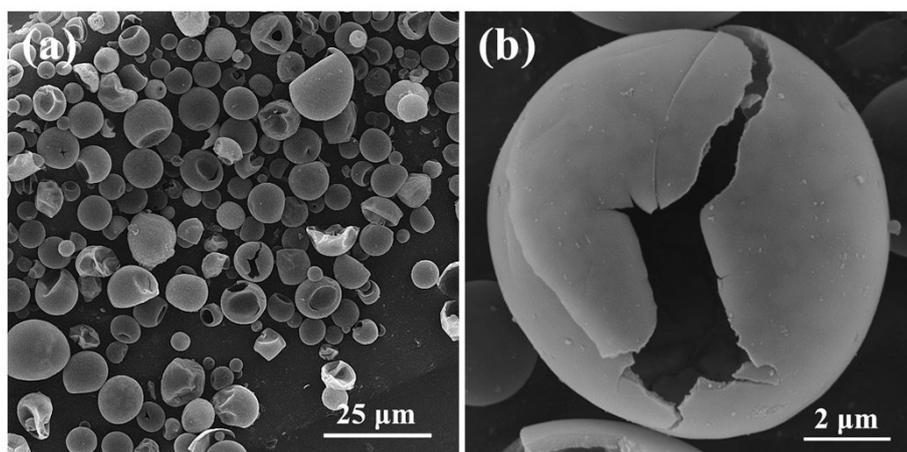


Fig. S8 SEM images of the as-obtained alumina using aluminum sulfate as aluminum source which its precursor was aged for 1 h.

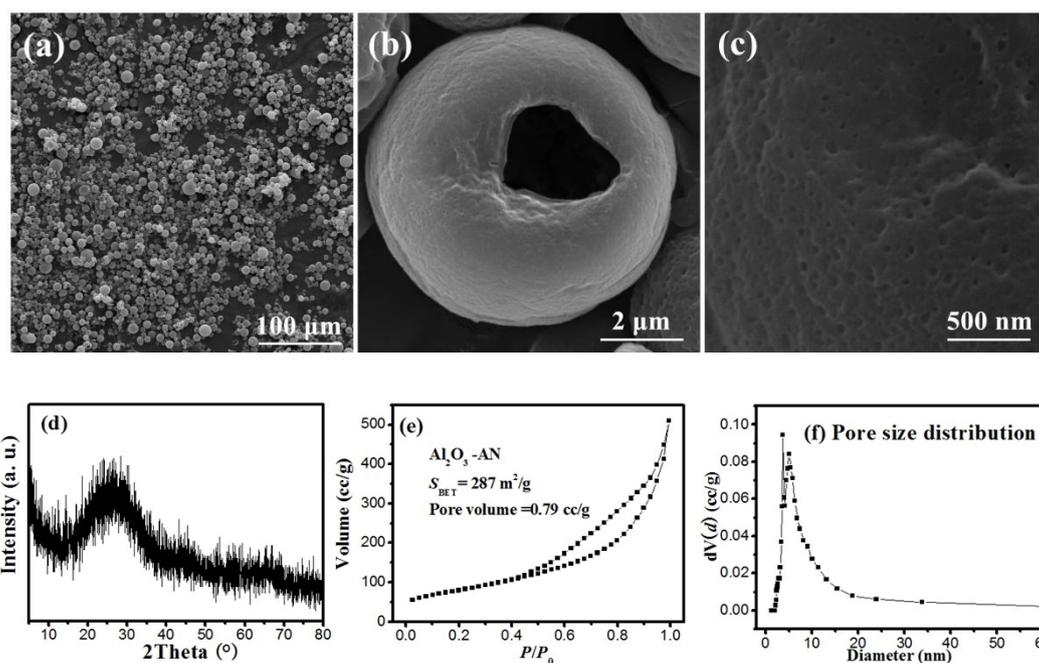


Fig. S9 SEM images of the precursor of $\text{Al}_2\text{O}_3\text{-AN}$ using aluminum nitrate (a, b and c); XRD pattern of the calcined $\text{Al}_2\text{O}_3\text{-AN}$ (d); low-temperature N_2 adsorption-desorption isotherms (e) of the as-obtained alumina using aluminum nitrate ($\text{Al}_2\text{O}_3\text{-AN}$) and the corresponding pore size distribution derived from the desorption branches using BJH model (f).

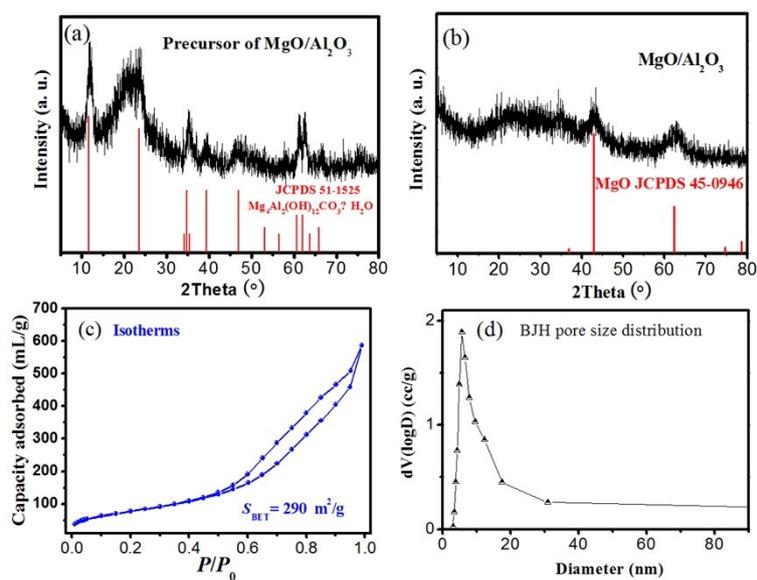


Fig. S10 XRD pattern of the precursor of the hollow MgO/Al₂O₃ microspheres (a) and the MgO/Al₂O₃ (b), N₂ adsorption-desorption isotherms (c) and corresponding BJH pore size distribution (d) of the hollow MgO/Al₂O₃ microspheres.

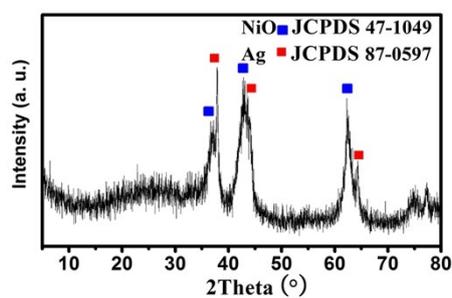


Fig. S11 XRD pattern of the hollow NiO/Ag microspheres.

Table S1 Texture parameters of the resulting metal oxide hollow spheres and other reported metal oxides.

Samples	S_{BET} (m^2/g)	Total pore volume (mL/g)	Average pore size (nm)	References
NiO	351	0.55	6.2	this paper
Ordered NiO-80	108.6	-	-	1
Bowl-like NiO	162.3	-	-	2
Sn-Doped NiO	87.9	-	-	3
Hierarchical NiO hollow microspheres	100	0.35	14.2	4
NiO-S	130.2	0.163		5
Hierarchical NiO	164.87			6
Al_2O_3	439	0.73	6.7	this paper
Ordered Al_2O_3	52	0.34	-	7
nano- Al_2O_3	216.1	0.86	-	8
0.2Pt/m- Al_2O_3 - O_2	227.3	0.56	-	9
OMA-2-FMC	261	0.45		10
MA-400	228	0.41		11
Al-M400-M	207	-	-	12
Ordered Al-9	352	0.68	-	13
MgO	126	0.75	23.6	this paper
MgO core/shell microspheres	46.0	-	-	14
MgO-NC	97	9.5	0.22	15
TiO_2	86	0.20	9.0	this paper
Hollow E1- TiO_2	75	0.36	-	16
Hollow F- TiO_2	21.6	-	-	17
MnO_x	152	0.61	16.0	this paper
MnO_2 shell	123	-	-	18
F- MnO_2	169.1	0.39	9.3	19

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