Supporting Information

Effect of reduction temperature on structure and catalytic performance of mesoporous Ni-Fe-Al₂O₃ in oxidative dehydrogenation of ethane

Xia Xu^{a,b}, Suresh Kumar Megarajan^a, Xuefa Xia^{a,b}, Arafat Toghan^{c,d}, Armin Feldhoff^e,

Yan Zhang^{a,†}, Heqing Jiang^{a,†}

^a Key Laboratory of Biofuels, Qingdao Institute of Bioenergy and Bioprocess Technology, Chinese Academy of Sciences, Oingdao 266101, China

^b University of Chinese Academy of Sciences, Beijing 100049, China

^c Chemistry Department, Faculty of Science, South Valley University, Qena 83523, Egypt

^d Chemistry Department, College of Science, Imam Mohammad Ibn Saud Islamic University (IMSIU), Riyadh 11623, KSA

^e Institute of Physical Chemistry and Electrochemistry, Leibniz University of Hannover,

Callinstr. 3A, 30167 Hannover, Germany

[†] Corresponding author. Tel.: +86-532-80662716; fax: +86-532-80662716. E-mail address: <u>zhangyan@qibebt.ac.cn</u>; jianghq@qibebt.ac.cn



Figure S1. (a) Small- and (b) wide-angle XRD patterns of fresh Ni-Fe-Al $_2O_3$ catalyst.



Figure S2. N₂O splitting as a function of reaction temperature over mesoporous Ni-Al₂O₃ with 10% molar fraction of Ni, and Fe-Al₂O₃ with 10% molar fraction of Fe. Reaction conditions: Feed gas flow rate = 25 mL min⁻¹, N₂O concentration = 10 vol%, He as balance gas.



Figure S3. Catalytic performance of fresh Ni-Fe-Al₂O₃ for ODH. Reaction conditions: Feed gas flow rate = 25 mL min⁻¹, C_2H_6 concentration = 10 vol%, N₂O concentration = 10 vol%, He as balance gas.

Sample		Ni 2p _{3/2}			Fe 2p _{3/2}		
	Sat	Ni ²⁺	Ni^0	Fe ³⁺	Fe^{2+}		
Ni-Fe-Al ₂ O ₃	49.4	50.6	0	80.3	19.7		
Ni-Fe-Al ₂ O ₃ -H400	41.4	58.6	0	55.6	44.4		
Ni-Fe-Al ₂ O ₃ -H600	35.7	53.5	10.8	46.8	53.2		

Table S1 Percentage of Ni and Fe species determined by XPS method

"Sat" represents satellite peak.

Catalyst	X _{N2O} (%)	X _{C2H6} (%)	S_{C2H4} (%)	Y _{C2H4} (%)
10Ni-Al ₂ O ₃	9.5 (8.2)	7.2 (6.4)	88.9 (89.9)	6.4 (5.7)
10Ni-0.5Fe-Al ₂ O ₃	51.2 (78.0)	22.8 (27.6)	74.7 (67.9)	17.0 (18.8)
10Ni-1Fe-Al ₂ O ₃	99.1 (95.7)	35.8 (30.6)	59.3 (63.2)	21.2 (19.3)
10Ni-3Fe-Al ₂ O ₃	100 (100)	33.5 (31.8)	57.6 (60.4)	19.3 (19.2)

Table S2. Catalytic behaviors of Ni-Fe-Al₂O₃ catalysts with different Fe doping amount for ODH.

The values in parenthese are the catalytic results after reaction for 3 h.

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Ni-Fe- Al ₂ O ₃ EISA 10/3 Ni/Fe= 10%C ₂ H ₆ + 10%N ₂ O+He 18% (400°C) Ni-Ce/ Al ₂ O ₃ Impregnation Ce/Ni= 0.25 6%C ₂ H ₆ +6%O ₂ 7.7% (400°C) Ni-Ce/ Al ₂ O ₃ 0.25 +He 0.25 +He Ni-Ce/ Al ₂ O ₃ Impregnation Ni/Ce= 11/3 6%C ₂ H ₆ +6%O ₂ + He 20% (500°C) Ni-Ce/ Ni-Ce/ Impregnation Ce/Ni= 6%C ₂ H ₆ +6%O ₂ 23.5% (450°C)	This work
Al ₂ O ₃ 10/3 10% N ₂ O+He Ni-Ce/ Impregnation Ce/Ni= $6\%C_2H_6+6\%O_2$ 7.7% (400°C) Al ₂ O ₃ 0.25 +He Ni-Ce/ Impregnation Ni/Ce= $6\%C_2H_6+6\%O_2+$ 20% (500°C) Al ₂ O ₃ 11/3 He Ni-Ce/ Impregnation Ce/Ni= $6\%C_2H_6+6\%O_2$ 23.5% (450°C)	work
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Ni-Ce/ Impregnation Ce/Ni= $6\%C_2H_6+6\%O_2$ 23.5% (450°C)	
) 3
Al ₂ O ₃ 0.13 +He	
Cordierite washcoating Ni/Ce= $6\%C_2H_6+6\%O_2$ 17% (450°C)	4
monoliths 19/8 +He	
coated with	
Ni-Ce/γ-	
Al ₂ O ₃	
Ni-Al Co- 80 wt% $C_2H_6/N_2O/He=$ 18% (420°C)	5
mixed oxide precipitation NiO 1/1/48 24% (460°C)	
NiO/ Impregnation _ $10\%C_2H_6+10\%O_2$ 38.6% (450°C)) 6
Al_2O_3 + N_2	
Ni-Fe/ Coprecipitation Ni/(Ni+ $0.5\%C_2H_6+$ 40.1% (400°C)) 7
γ -Al ₂ O ₃ -deposition Fe)=0.9 0.5%O ₂ +N ₂	
Fe/Al ₂ O ₃ Vapor $3.6 11.6\%C_2H_6+5.2\% 2.7\%$ (400°C)	8
deposition wt% Fe O ₂ +75.2%He+	
8%N ₂	
NiO- Evaporation Ni/Ce= $9.1\%C_2H_6+$ $6.1\%(275\%C)$	9
CeO_2 12 $3\%O_2$	
+87.9%He	10
NiO/TiO ₂ Evaporation 50 wt% $C_2H_6/O_2/He=$ 41% (450°C)	10
NiO 3/3/24	
Ni-Nb- Evaporation Nb/Ni= C ₂ H ₆ /O ₂ =2/1 27.6% (450°C)) 11
O/CeZrO 0.176	

Table S3. Representative results reported in literatures toward low temperature (\leq 500 °C) ODH reaction.

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