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Supporting Information

A Novel Synthesis of MIL 53 (Al)@SiO₂: An Integrated Photo Catalyst

Adsorbent to Remove Bisphenol A from Wastewater

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Table S1 Details of the chemicals used

Component	CAS Reg. No.	Suppliers	Purity (%)	Purification method
Nitric acid (HNO ₃)	7697-37-2	Merck	70	Used as received
N,N-Dimethylformamide (DMF)	68-12-2	Merck	98	Used as received
Terephthalic acid (H ₂ BDC)	100-21-0	Merck	98	Used as received
Bisphenol-A (BPA)	1675-54-3	Merck	98	Used as received

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18 **Table S2** Experimental range and levels of independent variables

Factor	Name	Minimum	Maximum	Coded Low	Coded High	Mean	Std. Dev.
A	Aluminium foil : fly ash	0.20	1	-1 ↔ 0.32	+1 ↔ 0.88	0.6	0.231
B	Water : DMF	0	4	-1 ↔ 0.59	+1 ↔ 3.41	2	1.154

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21 **Table S3** Responses for different experimental runs

Run	Factor 1 A : (Aluminium foil : fly ash)	Factor 2 B: (Water : DMF)	Response Adsorption uptake of BPA
1	0.60	2.00	45.20
2	0.89	0.59	16.61
3	0.60	2.00	45.20
4	1.00	2.00	15.00
5	0.60	2.00	45.20
6	0.89	3.41	18.25
7	0.32	3.41	24.54
8	0.20	2.00	41.20
9	0.60	2.00	45.20
10	0.60	2.00	45.20
11	0.32	0.59	26.88
12	0.60	4.00	14.07
13	0.60	0.00	12.30

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23 **Table S4** ANOVA for BPA adsorption uptake

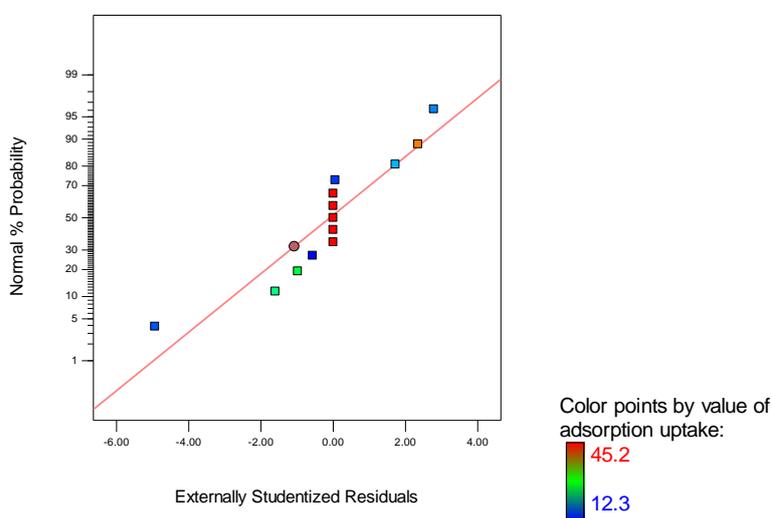
Sources	Sum of Squares	df	Mean Square	F Value	p-value	
Model	2373.29	5	474.46	59.85	<0.0001	Significant
A- aluminium foil : fly ash	359.29	1	359.29	45.32	0.0003	359.29

B- water : DMF	0.41	1	0.41	0.051	0.8273	0.41
AB	3.96	1	3.96	0.50	0.5026	3.96
A ²	481.33	1	481.33	60.71	0.0001	481.33
B ²	1731.27	1	1731.27	218.38	<0.0001	1731.27
Residual	55.50	7	7.93			55.50
Lack of Fit	55.50	3	18.50			55.50
Pure Error	0.000	4	0.000			0.000
Cor Total	2427.79	12				2427.79

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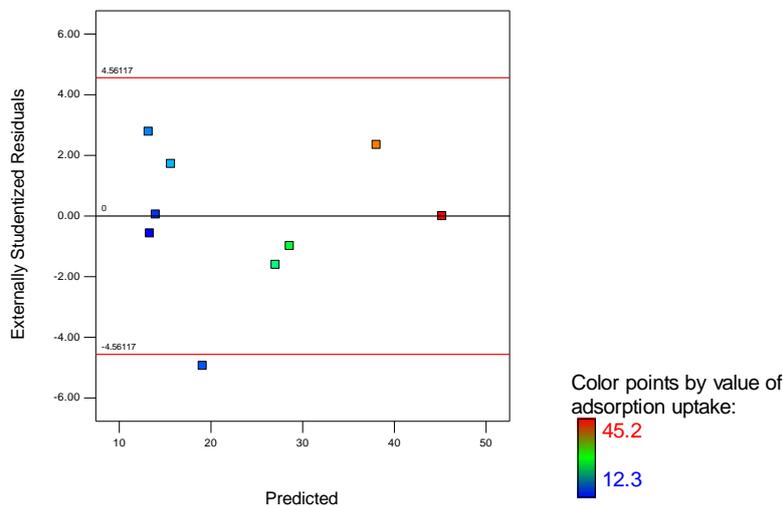
26 The probability plot of residual in Figure S1, shows the residuals are normally distributed and
 27 no response transformation is needed. The studentized residual measures the number of
 28 standard deviations, which separates the actual and predicted values.



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30 **Figure S1** The studentized residuals and normal percentage probability plot for BPA
 31 adsorption uptake

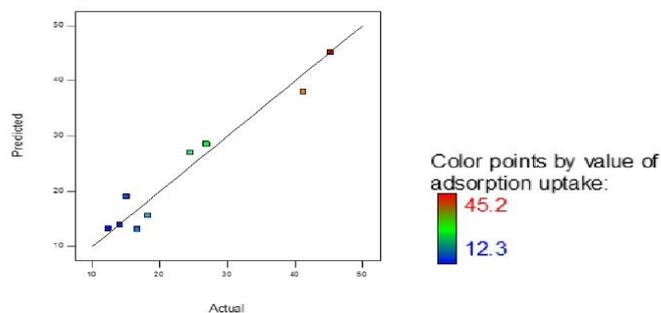
32 Figure S2 represents the plot of studentized residual versus the predicted value of BPA
33 uptake. The constant variance of observation for all the values of response is confirmed by
34 the random scatter of the plot. Hence, there no transformation is required for the response
35 variables.



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37 **Figure S2** The predicted uptake of BPA and studentized residuals' plot

38 Figure S3 shows the plot of actual versus predicted values of BPA uptake. This figure
39 confirms that the predicted values are quite close to the actual ones. This signifies that the
40 model is successful to predict the adsorption uptake of BPA.



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42 **Figure S3** The plot of actual and predicted values of BPA uptake

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46 **Table S5** The optimum process variables for MIL 53 (Al)@SiO₂ synthesis

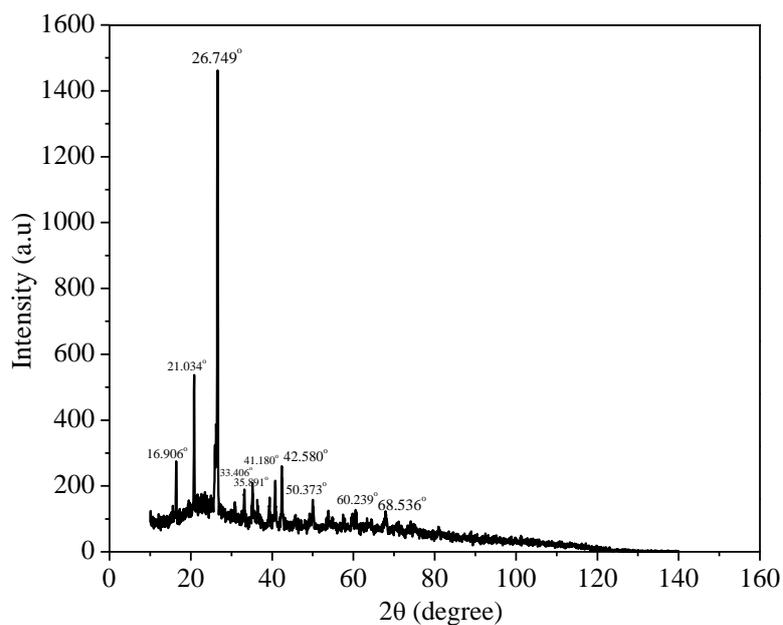
Aluminium foil : fly ash	Water : DMF	BPA adsorption uptake(mg g ⁻¹)	
		Predicted	Experimental
0.6	2	45.2	44.9

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Figure S4 XRD pattern of raw fly ash

53 The PXRD pattern of fly ash shown in Figure S4 confirms the majority of aluminium silicate

54 (sillimanite) [ICDD card no. 000010626] at 33.406° corresponding to (220) facet and 41.180°

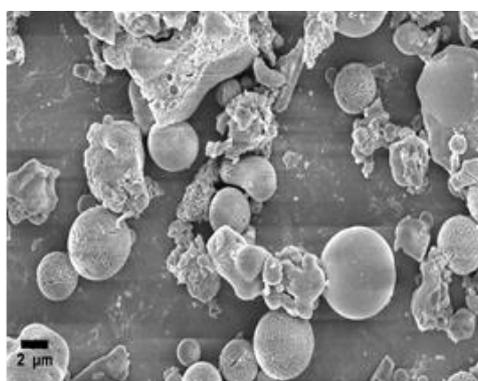
55 corresponding to (122) facet, silicon oxide (cristobalite) [ICDD card no. 000040379] peak at

56 35.891° corresponding to (110) plane, peak at 42.58 corresponding to (211) facet, 60.239°

57 corresponding to (311) facet and 68.536° corresponding to (214) facet, aluminium oxide
58 hydrate [ICDD card no. 000010259] at peaks 26.75° corresponding to (202) facet, 36.65°
59 corresponding to (021) facet and 50.37° corresponding to (015) facet. On the other hand the
60 peak at 16.91° corresponding to (020) plane signifies the presence of iron silicate oxide
61 [ICDD card no. 000110262] and potassium aluminium silicate [ICDD card no. 000500437] at
62 21.03° corresponding to (211) plane.

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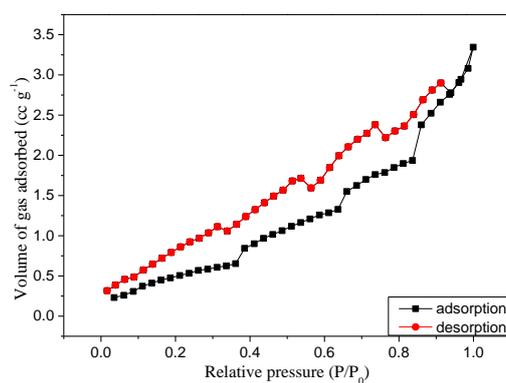
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Figure S5 SEM image of Fly ash

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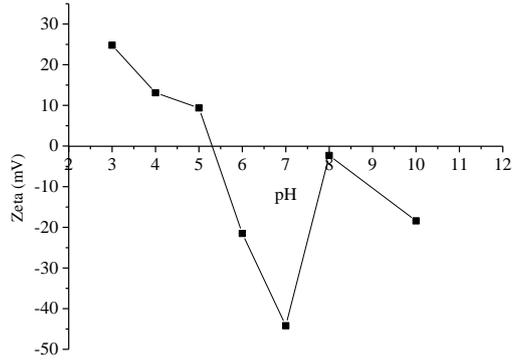
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Figure S6 The Nitrogen adsorption desorption isotherm plots of fly ash



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Figure S7 PZC of MIL 53 (Al)@SiO₂

73 **BPA adsorption experiment**

74
$$\%R = \frac{(C_0 - C_e)}{C_0} \times 100 \quad (S1)$$

75
$$q_e = \frac{(C_0 - C_e)}{m} \times V \quad (S2)$$

76
$$q_t = \frac{(C_0 - C_t)}{m} \times V \quad (S3)$$

77 where, R and q_e represent the percentage BPA removal and BPA uptake by MIL 53
 78 (Al)@SiO₂ at adsorption equilibrium (mg g⁻¹), respectively. While the symbol q_t represents
 79 BPA uptake by MIL 53(Al)@SiO₂ at time t . The quantities C_0 and C_e are the initial and
 80 equilibrium concentration of BPA in the aqueous solution, while V and m are the volume of
 81 the solution and adsorbent dosage, respectively.

82

83 **Adsorption isotherm models**

84 The Langmuir adsorption isotherm model based on the assumption of identical and
 85 energetically equivalent active sites and monolayer adsorption, which follows the equation:

86
$$q_e = \frac{q_m C_e}{\left(\frac{1}{b} + C_e\right)} \quad (S4)$$

87 Where q_e and q_m are the dye or metal equilibrium uptake (mg L^{-1}) and maximum monolayer
 88 adsorption capacity (mg L^{-1}), respectively. b ($1/\text{mg}$) represents Langmuir equilibrium
 89 constant. Whereas, Freundlich adsorption isotherm model describes a heterogeneous
 90 adsorption model, which is represented as:

$$91 \quad q_e = K_f C_e^{\frac{1}{N}} \quad (\text{S5})$$

92 Where K_f is the empirical constant, which is used to indicate the adsorption capacity (mg^{-1}
 93 $^{1/N} \cdot \text{L}^{1/N} \cdot \text{g}^{-1}$) and N is the heterogeneity factor depending on the adsorbent and adsorbate of the
 94 system. Concurrently Temkin adsorption isotherm follows the equation:

$$95 \quad q_e = \frac{RT}{b_T} \ln(AC_e) \quad (\text{S6})$$

96 (RT/b_T) and A are Temkin constants, here (RT/b_T) depends on the heat of adsorption (J mol^{-1})
 97 and A is the equilibrium of binding constant corresponding the maximum binding energy
 98 (L g^{-1}). R and T are the universal gas constant and the absolute temperature [1,2],
 99 respectively.

100 **Table S6** Adsorption isotherm parameters for BPA adsorption on MIL 53 (Al)@SiO₂

Adsorption isotherm Model	Parameters	Values		
		Temperature (K)		
		283	303	318
Langmuir adsorption isotherm	$q_m(\text{mg/g})$	125.52	134.68	95.41
	B	0.010	0.021	0.011
	R^2	0.940	0.970	0.970
Freundlich adsorption Isotherm	k_f	3.45	7.71	3.06
	N	1.58	1.83	1.65
	R^2	0.891	0.952	0.921
Tempkin adsorption isotherm	B	128.28	94.26	131.57
	A_t	0.240	0.270	0.125
	R^2	0.909	0.957	0.961

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102 **Adsorption kinetics model**

103 The pseudo first order model [2] is established on the assumption that the rate of change of
 104 adsorption over time is directly proportional to the difference in saturation concentration and
 105 the amount of solid uptake over time. The model follows the equation:

$$106 \quad \ln\left(\frac{q_e}{q_e - q_t}\right) = k_1 t \quad (S7)$$

107 Where, q_e (mg g^{-1}) and q_t (mg g^{-1}) are the mass of solute adsorbed on adsorbent at equilibrium
 108 and at agitation time t (min), respectively and k_1 (mg g^{-1}) the rate constant for pseudo-first
 109 order adsorption.

110 Pseudo second order equation [2] is based on the assumption that adsorption capacity is
 111 proportionate on the active sites on the adsorbent surface. The pseudo second order [2,3]
 112 model is represented by the equation:

$$113 \quad \frac{1}{q_e - q_t} = \frac{1}{q_e} + k_2 t \quad (S8)$$

114 Here, k_2 is the adsorption rate constant. Elovich adsorption kinetics model [3] is represented
 115 by

$$116 \quad q_t = \frac{1}{\beta} \ln(\beta\alpha) + \frac{1}{\beta} \ln(t) \quad (S9)$$

117 α and β are the initial adsorption rate ($\text{mg g}^{-1} \text{min}$) and the desorption constant (g mg^{-1}),
 118 respectively.

119 Intraparticle diffusion model,[3] follows the equation:

$$120 \quad q_t = k_{int} t^{0.5} + C \quad (S10)$$

121 Where, k_{int} is the rate constant of intra-particle diffusion model and C is related to the
 122 thickness of the boundary layer.

123 **Table S7** Adsorption kinetics fitting parameters and correlation coefficient for BPA
 124 adsorption on MIL 53 (Al)@SiO₂

Adsorption Kinetic Model	Parameters	Values		
		30 mg/l	80 mg/l	110 mg/l
Pseudo-first order model	$k_1(\text{min}^{-1})$	0.020	0.081	0.287
	$q_e(\text{mg g}^{-1})$	22.110	38.007	68.560
	R^2	0.990	0.860	0.952
Pseudo-second order model	$k_2(\text{g mg}^{-1} \text{min}^{-1})$	0.0005	0.003	0.007
	$q_e(\text{mg g}^{-1})$	32.360	42.760	72.410
	R^2	0.991	0.931	0.985

Elovich kinetic model	β (mgg ⁻¹ min ⁻¹)	0.157	0.138	0.164
	α (mg g ⁻¹ min ⁻¹)	1.190	21.644	1139.100
	R^2	0.973	0.970	0.996
Intra particle diffusion model	k_{int} (mg g ⁻¹ min ^{-0.5})	2.355	2.710	2.412
	C	-3.014	16.53	49.30
	R^2	0.973	0.924	0.911

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126 **Thermodynamic parameters**

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128 The values of ΔH^0 , ΔS^0 and ΔG^0 can be calculated from the following equations:

129 $\Delta G = -RT \ln K_d$ (S11)

130 $K_d = \frac{q_e}{C_e}$ (S12)

131 $\ln K_d = \left(\frac{-\Delta H}{RT} \right) + \left(\frac{\Delta S}{R} \right)$ (S13)

132 $\Delta S = \left(\frac{\Delta H - \Delta G}{T} \right)$ (S14)

133 Here R is the universal gas constant with the value of 8.314 J mol⁻¹ K⁻¹ and T is the
134 temperature in K [2].

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139 **Table S8** Thermodynamic parameters for BPA adsorption on MIL 53 (Al)@SiO₂

K_d			ΔG^0			ΔH^0	ΔS^0
(L mol ⁻¹)			(kJ mol ⁻¹)			(kJ mol ⁻¹)	(kJ mol ⁻¹)
283(K)	303(K)	318(K)	283(K)	303(K)	318(K)		
1.0436	0.918	0.4657	-0.1004	0.208	1.990	-20.53	-0.072

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142 **Reference**

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