

Sustainable Route for the Synthesis of Flowers-like Ni@N-doped Carbon Nanosheets from Bagasse and its Catalytic Activity towards Reductive Amination of Nitroarenes with Bio-derived Aldehydes

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S1. Physicochemical Methods

Powder X-ray diffraction (PXRD) data were collected using a PANalytical Empyrean (PIXcel 3D detector) system equipped with Cu K α ($\lambda=1.54$ Å) radiation. The infrared spectra (IR) of the samples were recorded using the KBr pellet method on a Perkin–Elmer GX FTIR spectrometer in the region of 400–4000 cm $^{-1}$. Scanning electron microscopy (SEM) images were recorded on a microscope (JEOL JSM 7100F) with an accelerating voltage of 18 kV and with a probe current of 102 AMP. The transmission electron microscopy (TEM), high-resolution TEM observation was acquired on JEOL, JEM 2100 with an electron acceleration energy of 200 kV. The samples were ultrasonically dispersed in IPA for 30 min and deposited on the copper grid using capillary and dried overnight in air. The content of Ni in the catalysts was determined Inductive coupled plasma (ICP) analysis of the catalyst was carried out on Perkin Elmer, Optima 2000. The reaction mixture was analyzed by Gas Chromatography (GC-7890B and GC-MS (Shimadzu, QP-2010, Japan), with HP-5 column which consists of 5% diphenyl and 95% dimethyl polysiloxane capillary column and FID as a detector. The surface area of the catalyst was calculated using the Branauer-Emmette-Teller (BET) equation (micromeritics). X-ray photoelectron spectroscopy (XPS) was performed using an ESCA+ (Omicron Nanotechnology, Germany) with a monochromatized Al-K α X-ray ($h\nu = 1486.7$ eV) as the excitation source (15 kV and 20 mA). The pass energy for the survey spectrum was 50 eV and 20 eV in the case of the short scan. The sample was placed on the copper tape and degassed in the XPS FEL chamber to minimize the air contamination. A charge neutralizer of 2 keV was used to overcome any charging problem, and the calibration was done using the adventitious C 1s feature at 284.6 eV as a reference. All the spectra were recorded at 90° of the X-ray source. ^{13}C solid-state nuclear resonance (NMR) spectroscopy was performed using a Bruker 11.7 T spectrometer equipped with a triple resonance 2.5 mm solid-state probe head and an avance III console. All experiments were performed at room temperature

S2. BET analysis of BC and Ni@NC-DC

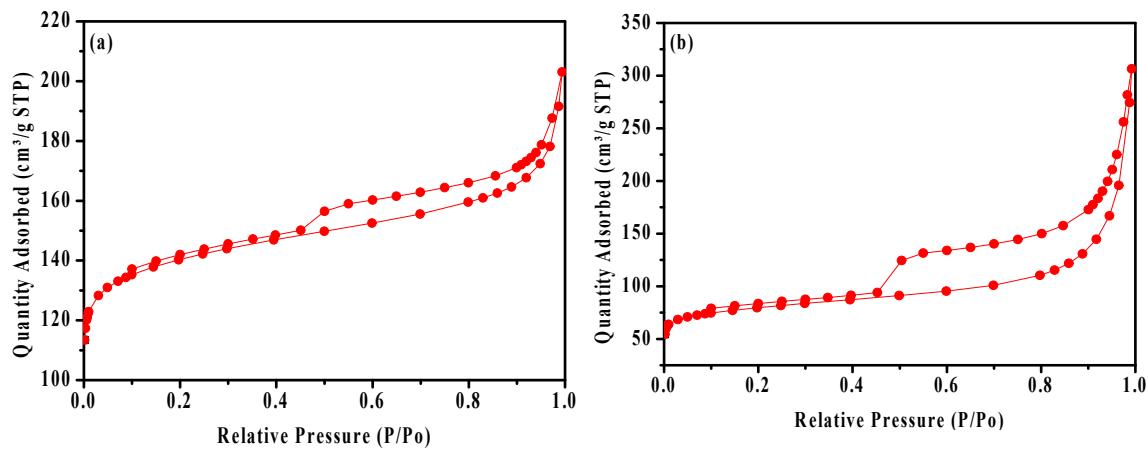


Figure S1. (a) BET spectrum of BC and (b) BET spectrum of Ni@NC-DC

S3. HRTEM images of before and after reduction of Ni@NC-DC

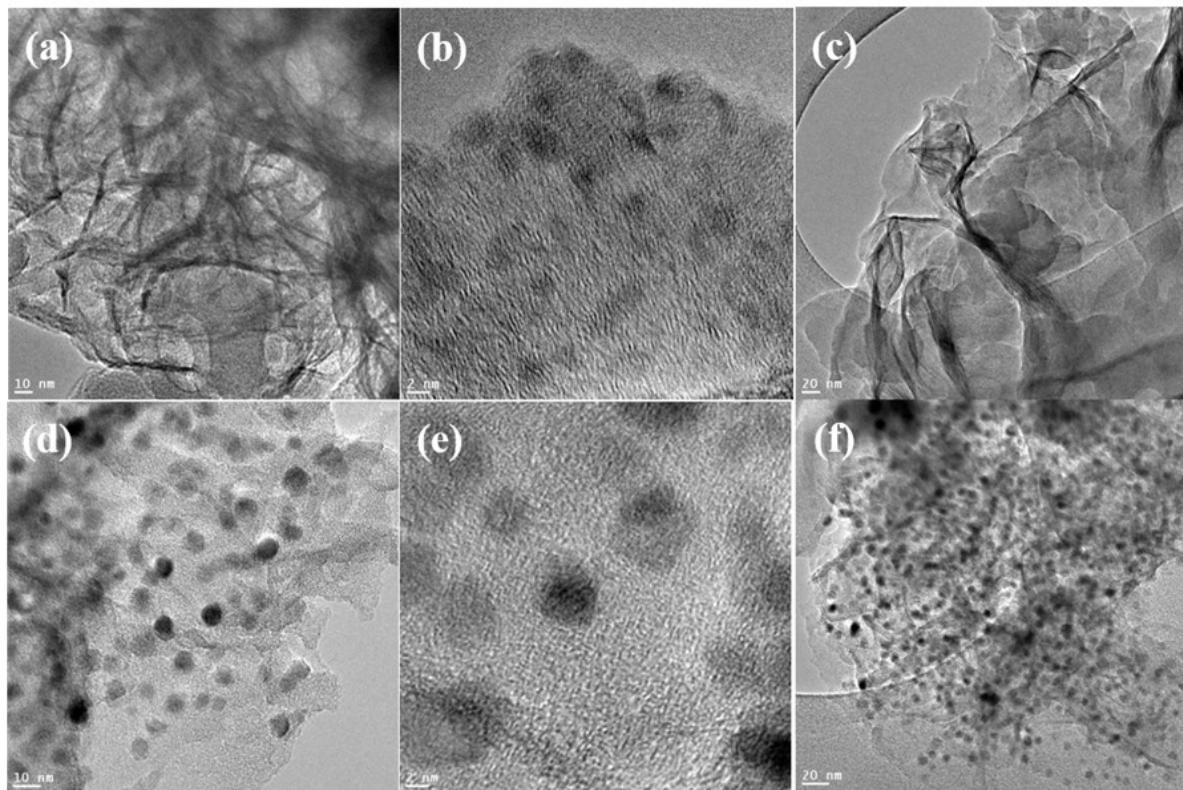


Figure S2. (a-c) HRTEM images before the reduction of Ni@NC-DC, (d-f) HRTEM images after the reduction of Ni@NC-DC.

S4. Particle size distribution of Ni@NC-DC catalyst

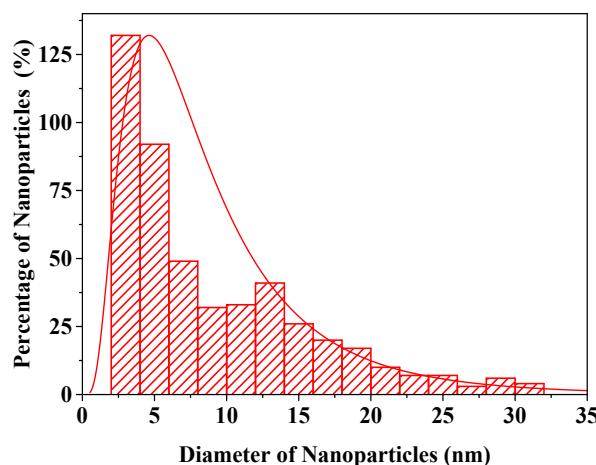


Figure S3. The particle size distribution of Ni@NC-DC catalyst.

S5. Activity of the catalyst

The activity of the catalyst was obtained by using the following formula

$$\text{Catalytic activity} = \frac{\text{mmoles of the desired product formed}}{\text{gram of active catalyst} \times \text{reaction time in h}} \text{ mmol} \cdot \text{g}^{-1} \text{h}^{-1}$$

S6. GC-Mass spectrum of products

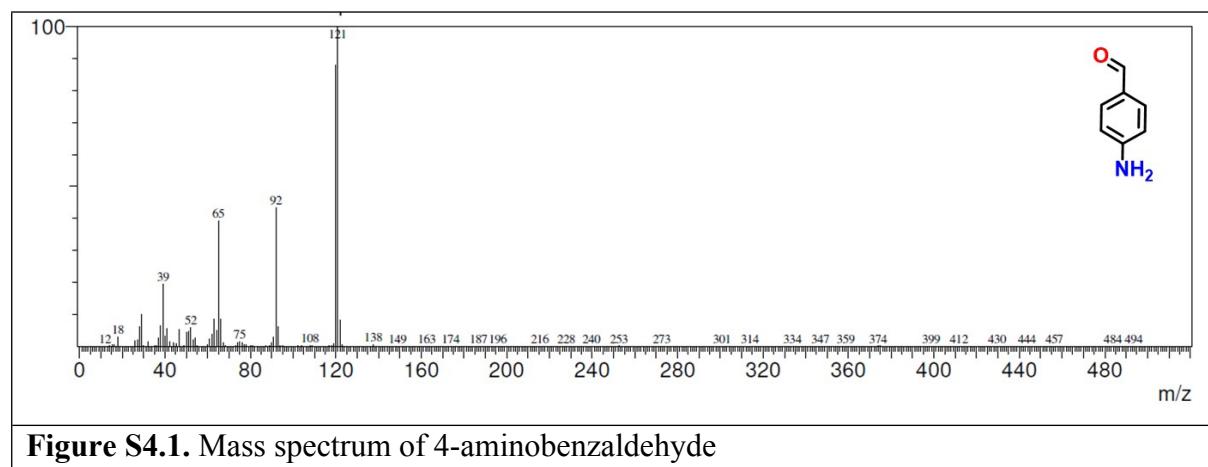


Figure S4.1. Mass spectrum of 4-aminobenzaldehyde

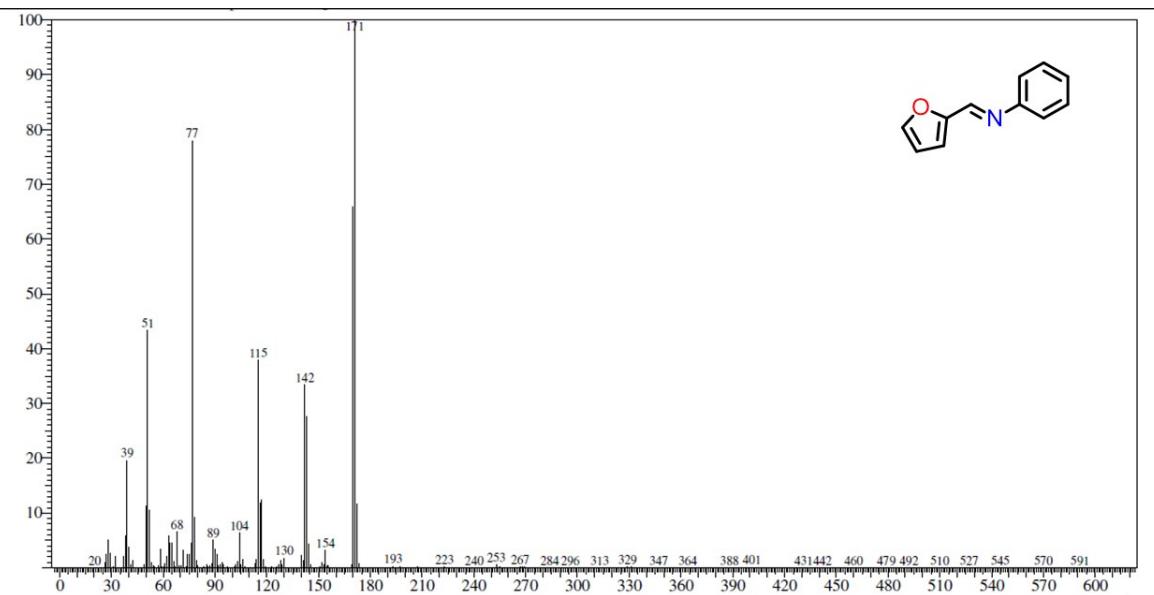


Figure S4.2. Mass spectrum of 1-(furan-2-yl)-N-phenylmethanimine

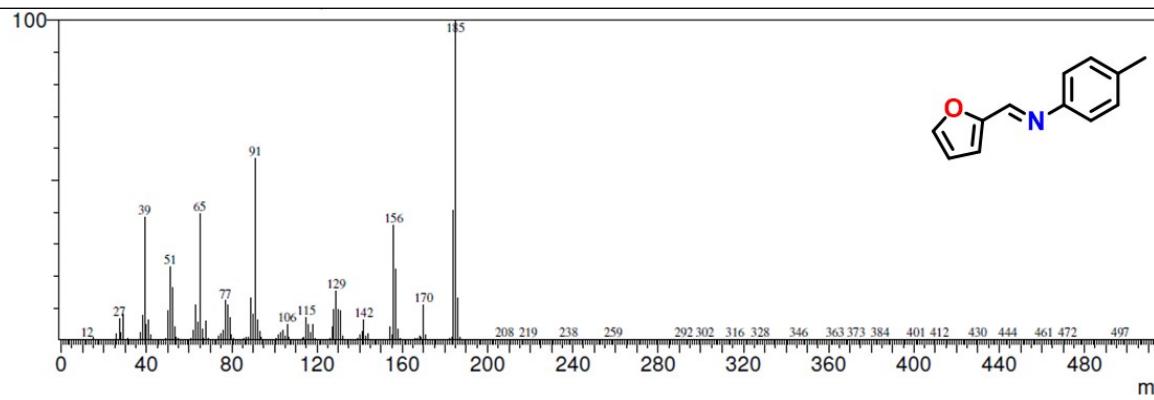


Figure S4.3. Mass spectrum of 1-(furan-2-yl)-N-(p-tolyl)methanimine

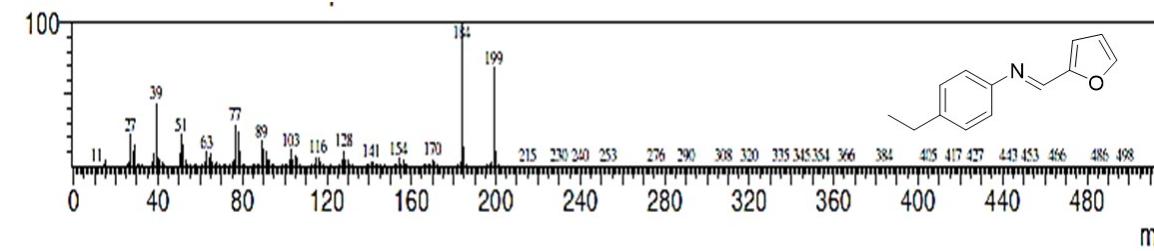


Figure S4.4. Mass spectrum of N-(4-ethylphenyl)-1-(furan-2-yl)methanimine

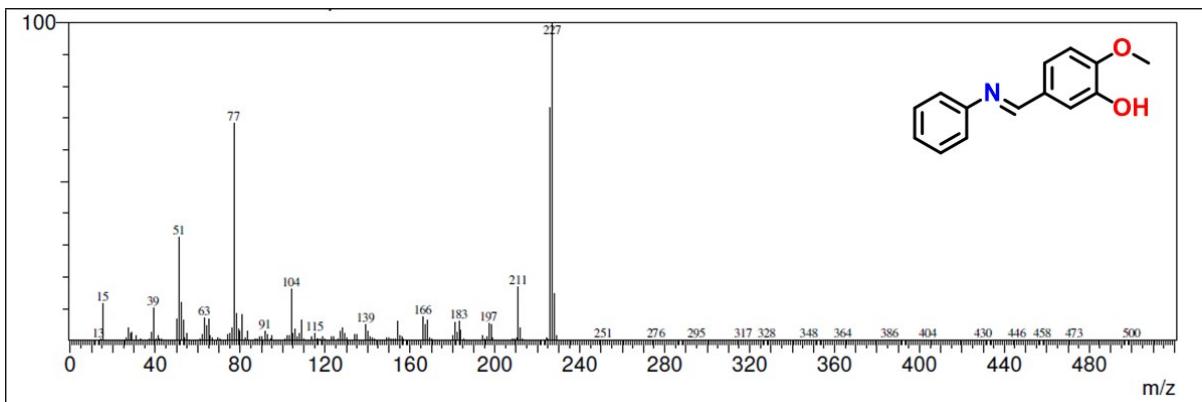


Figure S4.5. Mass spectrum of 2-methoxy-5-((phenylimino)methylphenol)

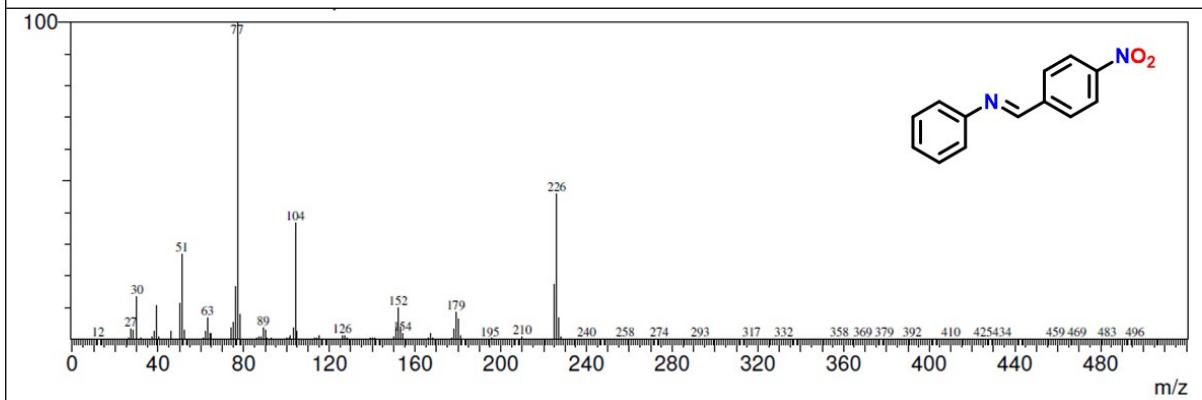


Figure S4.6. Mass spectrum of 1-(4-nitrophenyl)-N-pnenylmethanimine

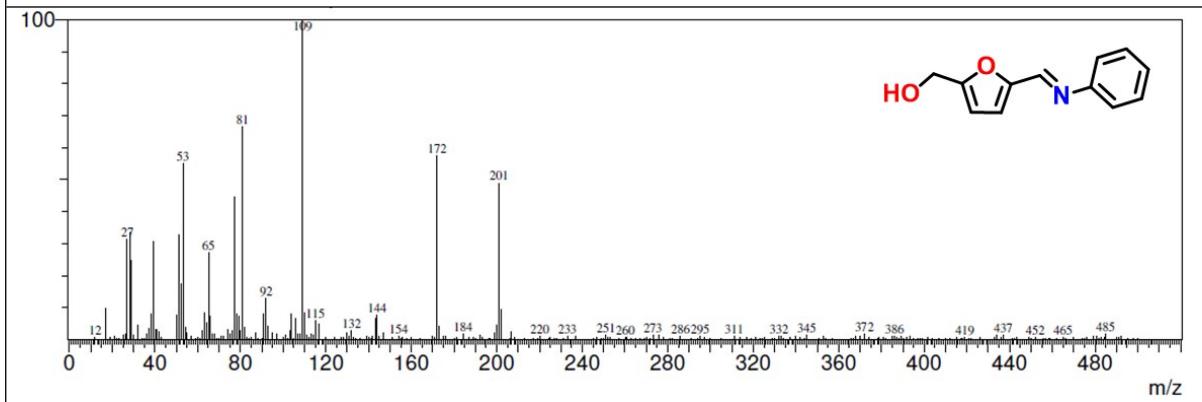


Figure S4.7. Mass spectrum of 5-(benzylideneamino)furan-2-yl)methanol

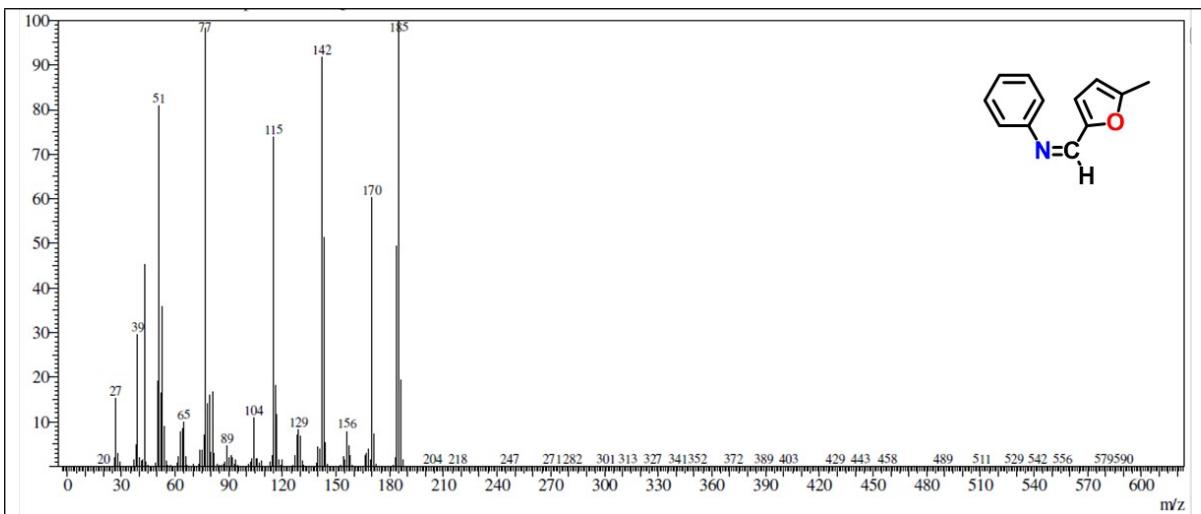


Figure S4.8. Mass spectrum of *N*-(5-methylfuran-2-yl)-1-phenylmethanimine

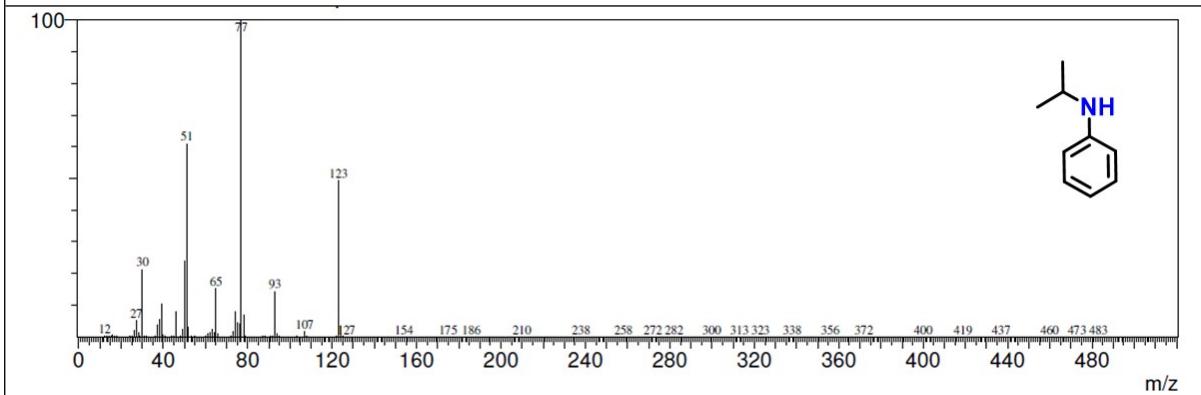


Figure S4.9. Mass spectrum of *N*-Isopropylaniline

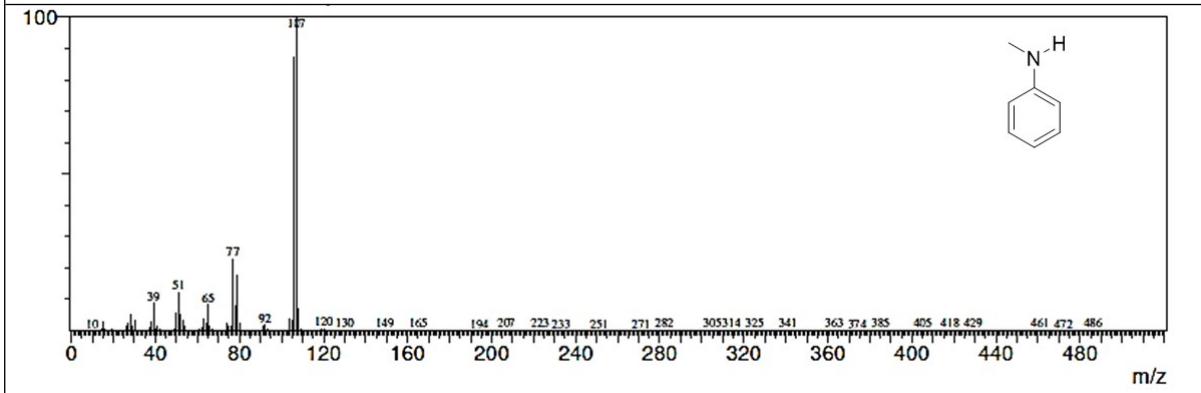


Figure S4.10. Mass spectrum of *N*-methylaniline

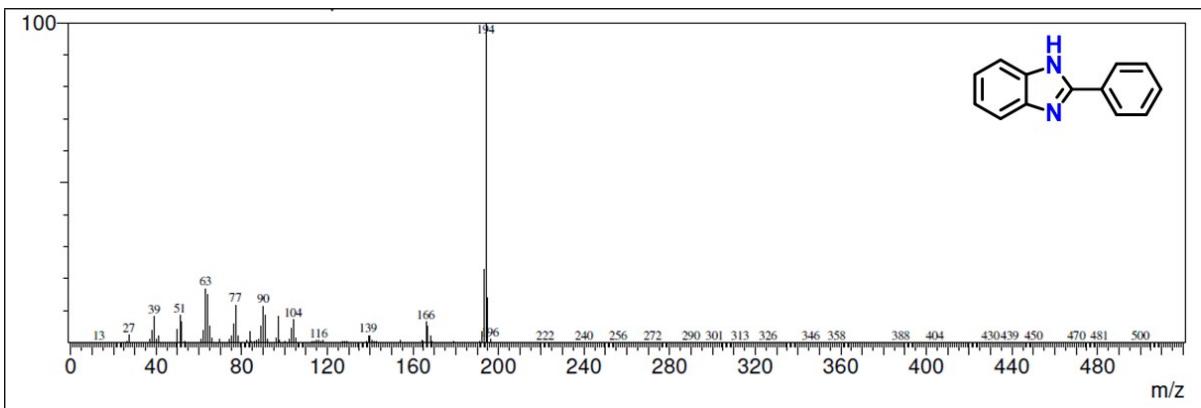


Figure S4.11. Mass spectrum of 2-phenyl benzimidazole

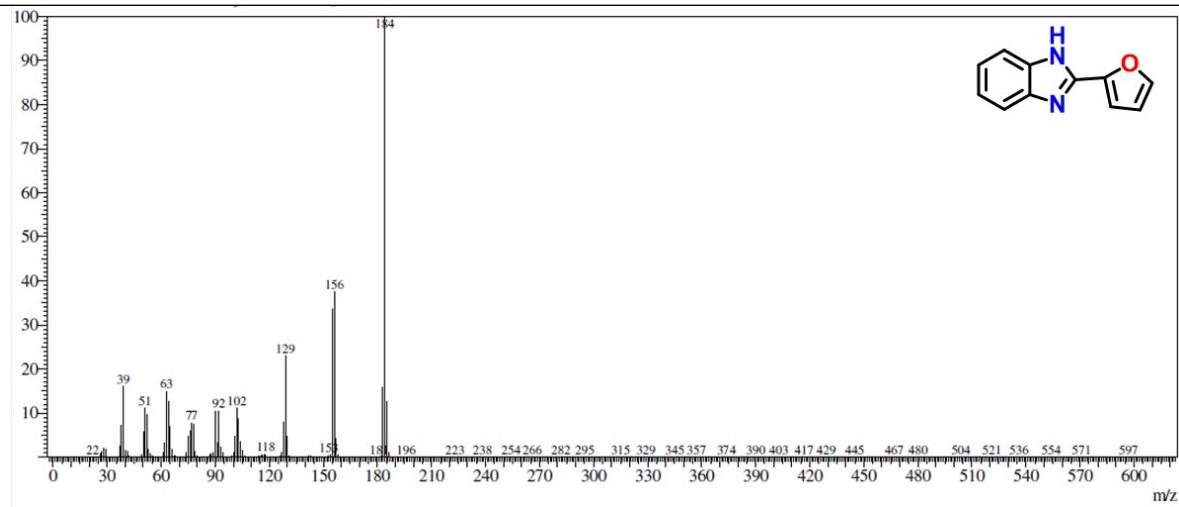


Figure S4.12. Mass spectrum of 2-furan benzimidazole

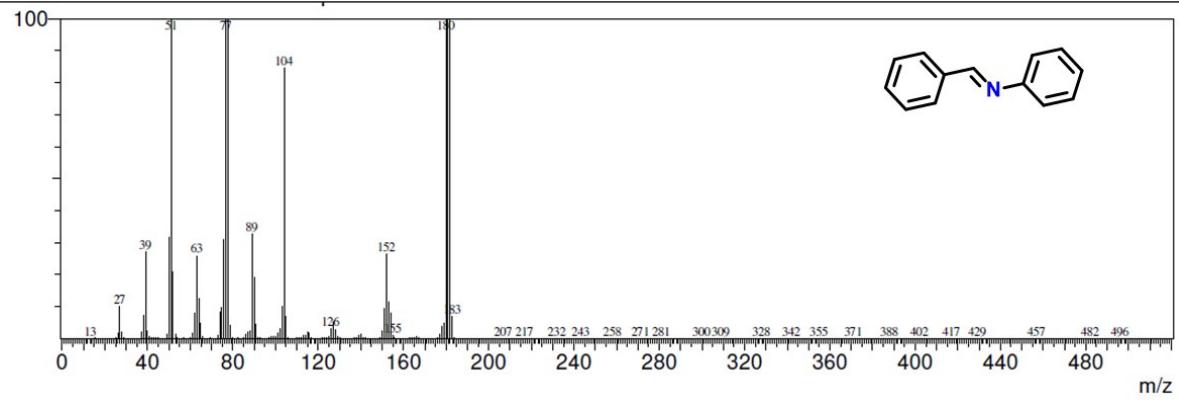


Figure S4.13. Mass spectrum of *N*-1-diphenylmethanimine

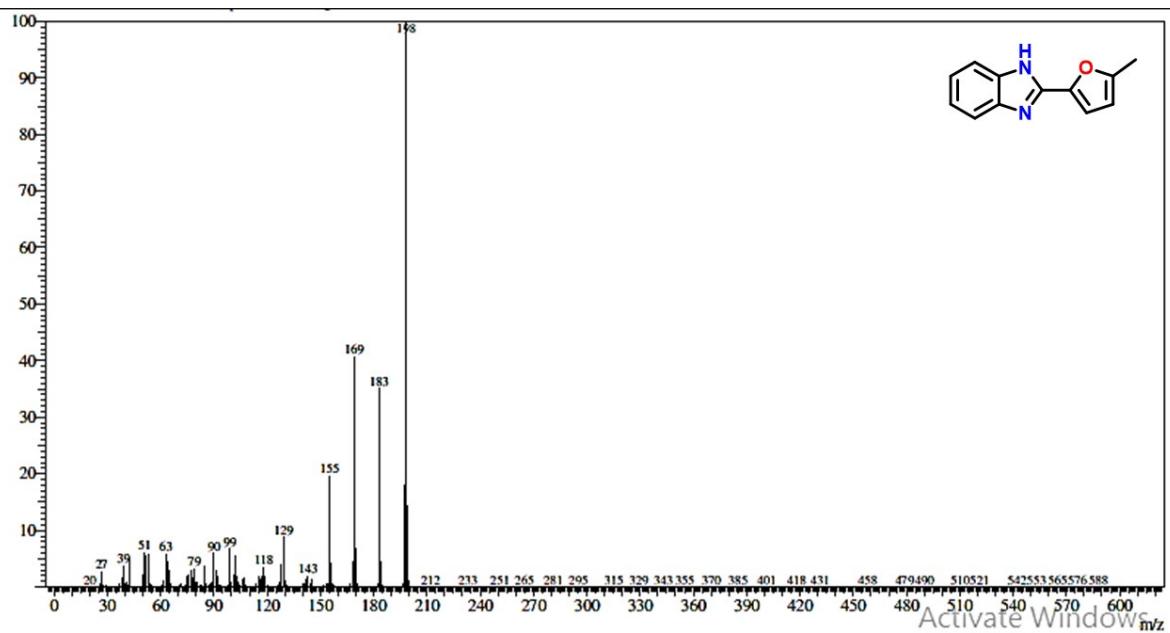


Figure S4.14. Mass spectrum of 2-(5-methylfuran-2-yl)-1H-benzo[d]imidazole

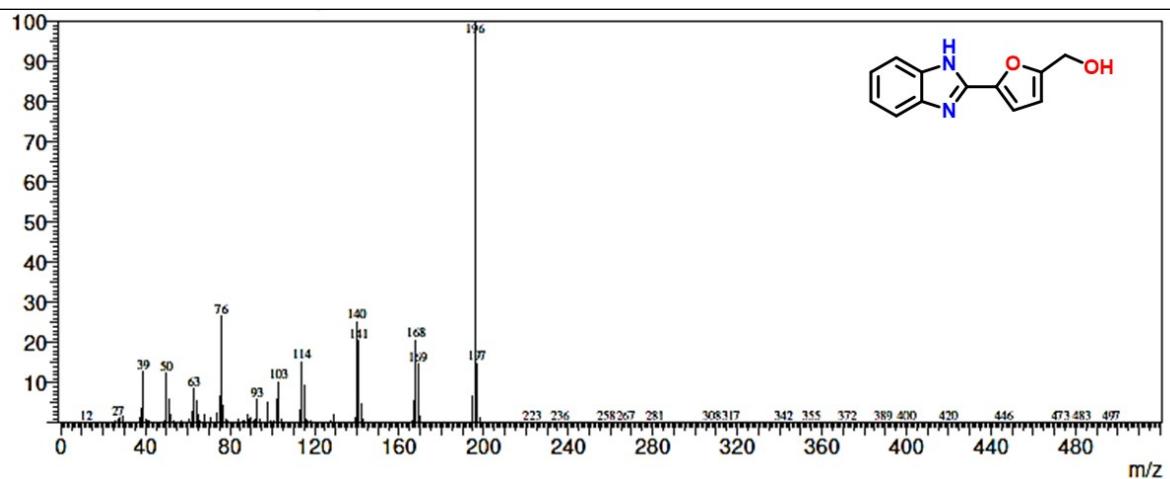


Figure S4.15. Mass spectrum of (5-(1H-benzo[d]imidazol-2-yl)furan-2-yl)methanol

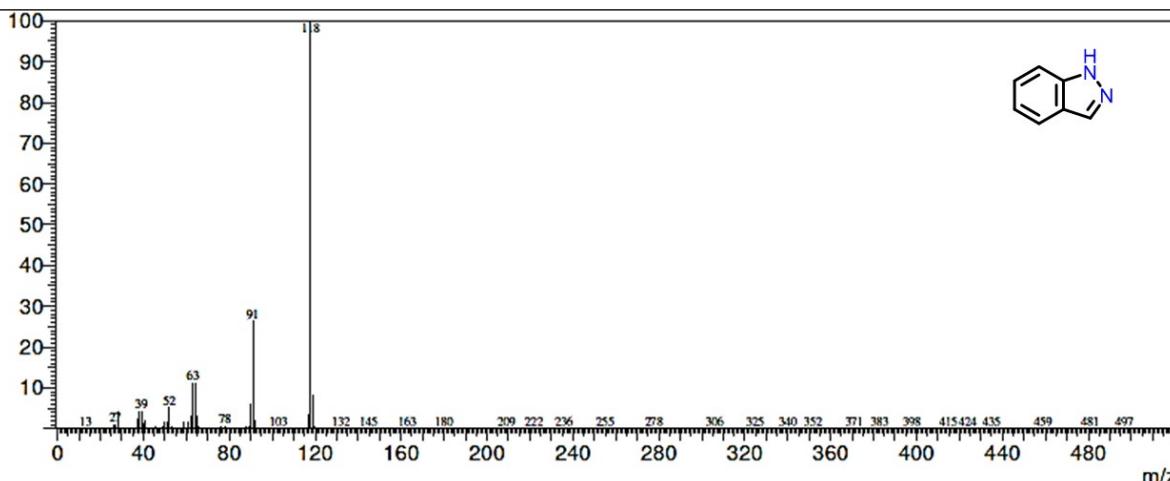


Figure S4.16. Mass spectrum of 1H-indazole

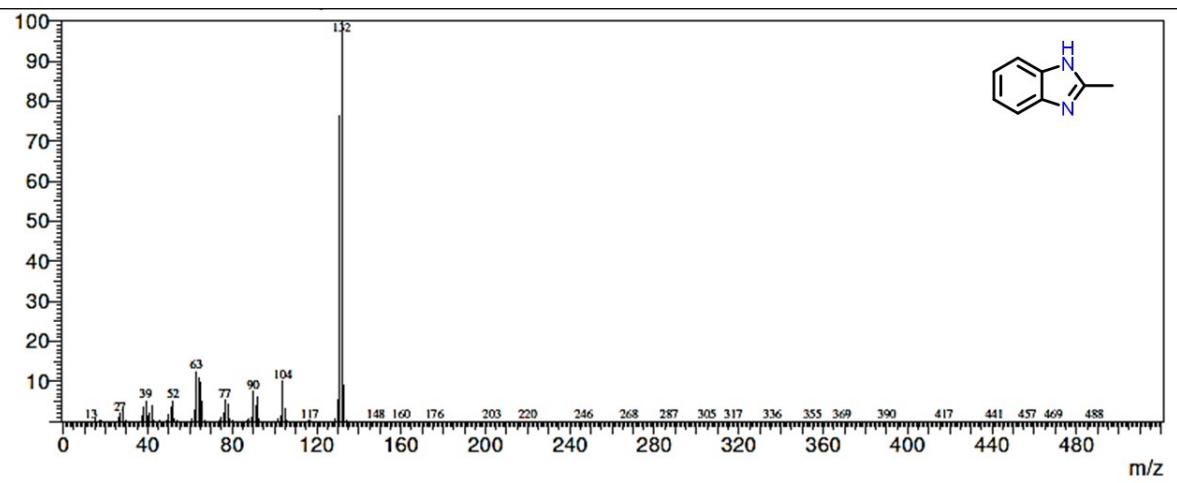


Figure S4.17. Mass spectrum of 2-methyl-1H-benzo[d]imidazole

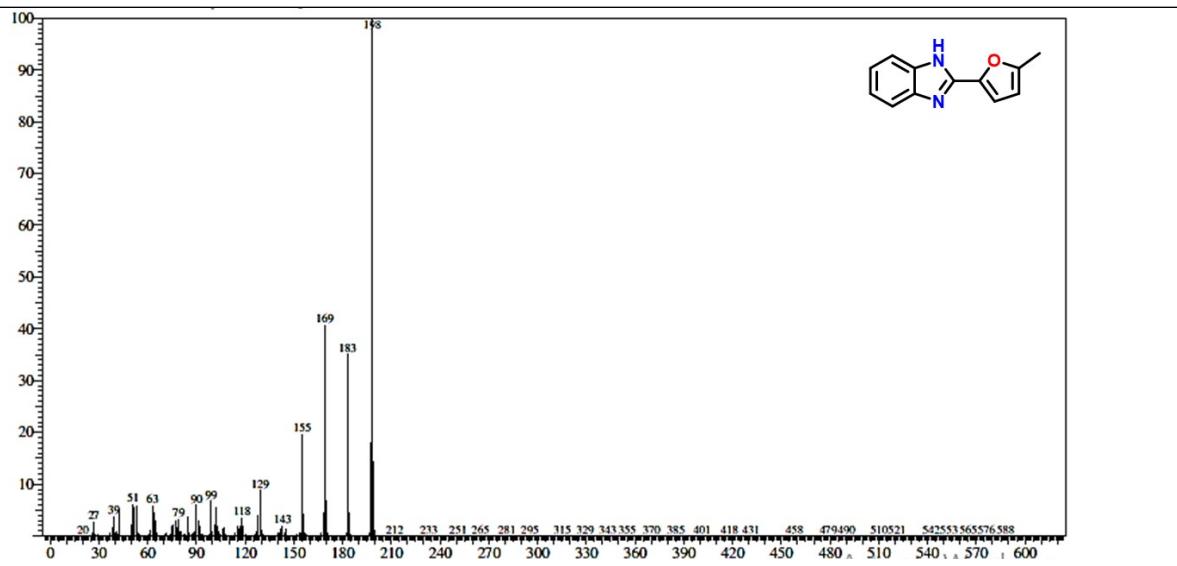


Figure S4.17. Mass spectrum of 2-methyl-1H-benzo[d]imidazole

S7. Recyclability studies of Ni@NC-DC catalyst

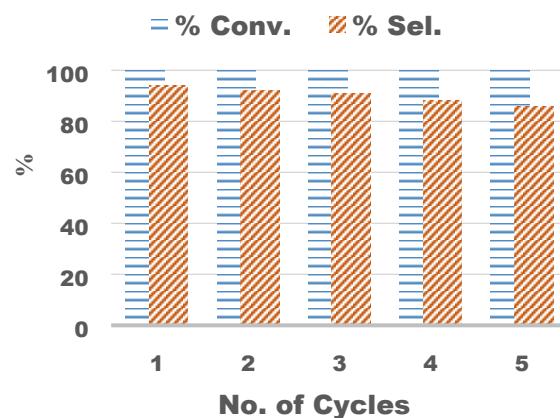


Figure S5. Recyclability studies of Ni@NC-DC catalyst.

S8. SEM analysis of catalyst before and after reaction

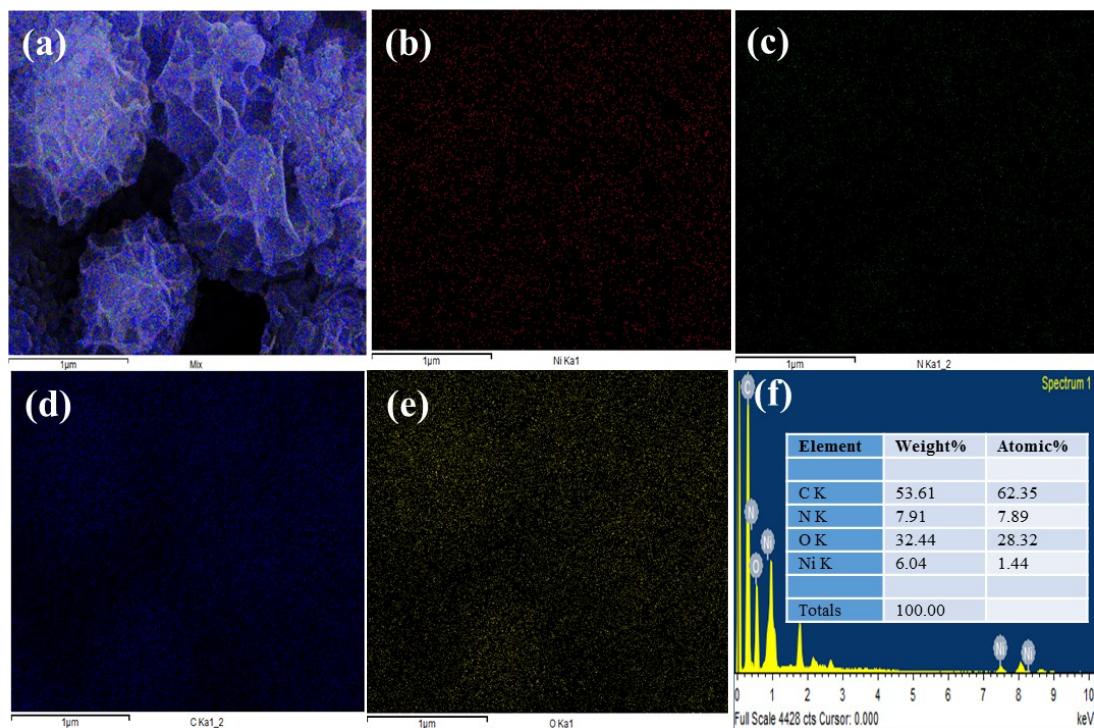


Figure S6. SEM elemental mapping of Fresh catalyst; Distribution of (a) Ni, N, C and O; (b) Nickel; (c) Nitrogen; (d) Carbon; (e) Oxygen and (f) SEM-EDAX.

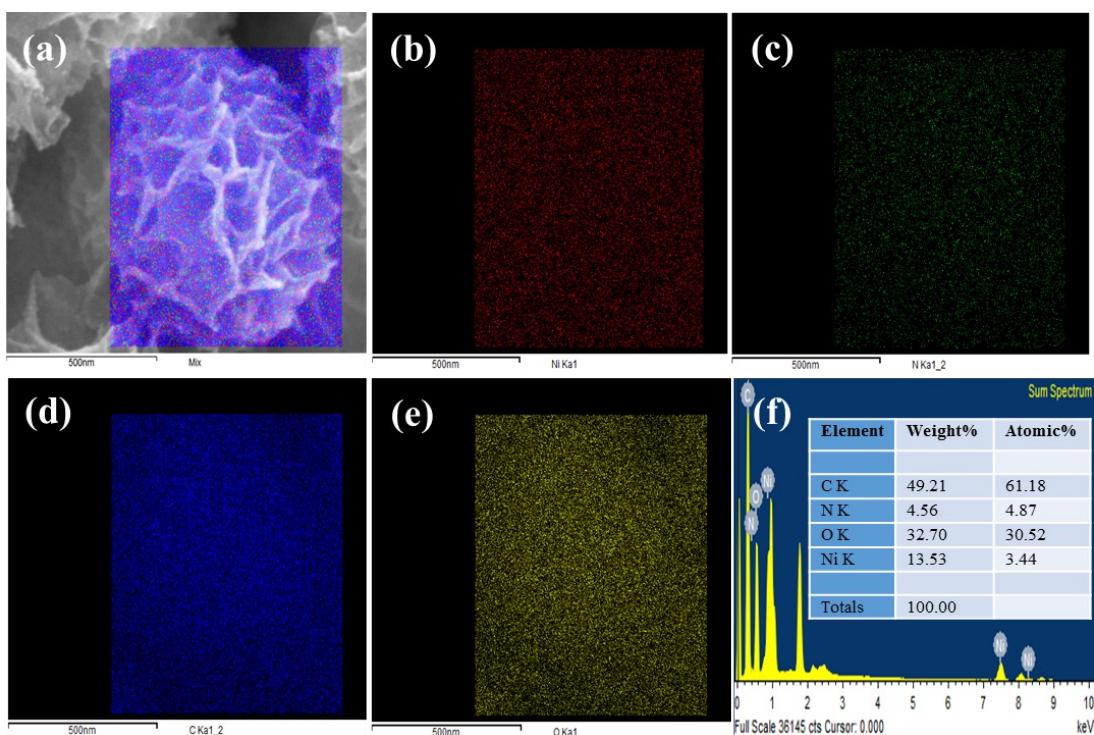


Figure S7. SEM elemental mapping of the catalyst after 5th cycle; Distribution of (a) Ni, N, C and O; (b) Nickel; (c) Nitrogen; (d) Carbon; (e) Oxygen and (f) SEM-EDAX.

S9. Comparison table for reductive amination using heterogeneous catalyst

Table S1. Comparison of different catalysts for reductive hydrogenation between nitrobenzene and benzaldehyde.

Catalyst	Solvent	Hydrogen source	Temp. (°C)	Press. (Mpa)	Time (h)	Conv. (%)	Selec. (%)	2° Amine Imine		Ref.
								2° Amine	Imine	
Colloid Pd NPs	MeOH	H ₂	25	NS	6	NS	88	NS	1	
Mo ₃ S ₄	THF ^a	H ₂	70	2	18	>99	99	0	2	
Mo ₃ S ₄	THF ^b	H ₂	70	2	18	50	0	30	3	
Fe+PdC	H ₂ O	H ₂ O:CO ₂	80	-	10	86	33	50	4	
Fe+FeCl ₂	H ₂ O	H ₂ O:CO ₂	80	-	10	94	NS	93	4	
Pd/Fe ₃ O ₄ @C	H ₂ O	H ₂	60	NS	8	99	92	NS	5	
Au@TiO ₂	H ₂ O	HCOOH	80	-	3	>99	97	1	6	
MoS ₂	EtOH	H ₂	120	2	5	100	85.2	0.7	7	
MoS ₂	H ₂ O	H ₂	120	2	5	62.1	2.3	74.9	7	
Pd@ZSM-5	H ₂ O	NaBH ₄	25	-	20 min	100	98	NS	8	
AgPd@C ₃ N ₄	H ₂ O	HCOOH	20	-	20	>99	>99	NS	9	
Co ₂ Rh ₂ /C	MeOH	H ₂	25	0.1	24	100	93	-	10	
Co-Nx/C-800-AT	EtAc	HCOOH	150	-	10	100	96	NS	11	
Co@CN-600-AT	THF	HCOOH	190	-	15	100	96.1	NS	12	
Co@CN-600-AT	THF	HCOOH	110	-	10	64.5	9.4	83.9	12	
Co@NSC	THF:H ₂ O	HCOOH	170	-	6	100	94.9	NS	13	
Co-SiCN ^c	EtOH:H ₂ O	H ₂	110	5	24	NS	NS	82	14	
CoOx@NC-800	THF: H ₂ O	H ₂	110	5	24	NS	NS	88	15	
Ni@NC-700-1.5	THF: H ₂ O	H ₂		2	4	>99	46.26	34.4	16	
Ni@NC-600-1.5	THF: H ₂ O	H ₂		2	4	>99	97.96	2.04	16	
Ni@NC-DC	THF:H ₂ O	H ₂	100	20	4	100	95	95	This work	

^awater in ppm ^bMolecular Sieves ^c Triethylamine as additive. NS: Not specified

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