

Supporting Information

Vanadium substituted heteropolyacids ($H_{3+m}PW_{12-m}V_mO_{40}$) encapsulated into $Fe_3O_4@UiO-66$ magnetic core-shell microspheres as brilliant catalysts for oxidative desulfurization under oxygen

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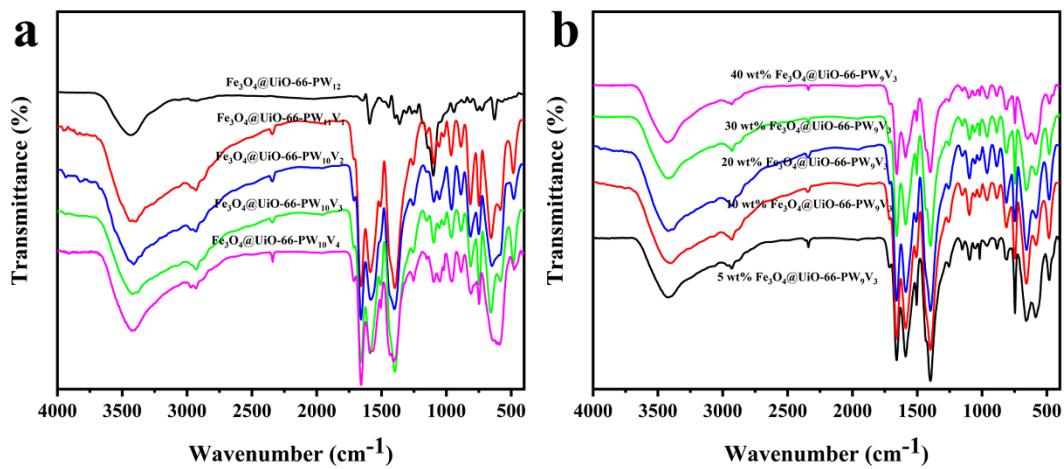


Fig. S1. FT-IR spectra of (a) the loading different HPA catalysts Fe₃O₄@UiO-66-HPA, and (b) the different HPA loading amount catalysts Fe₃O₄@UiO-66-PW₉V₃.

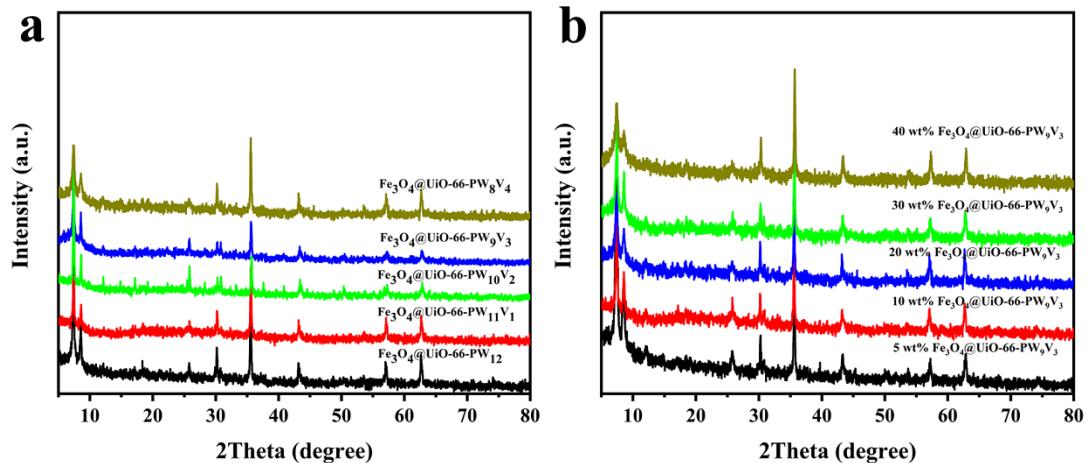


Fig. S2. XRD patterns of (a) the loading different HPA catalysts Fe₃O₄@UiO-66-HPA, and (b) the different HPA loading amount catalysts Fe₃O₄@UiO-66-PW₉V₃.

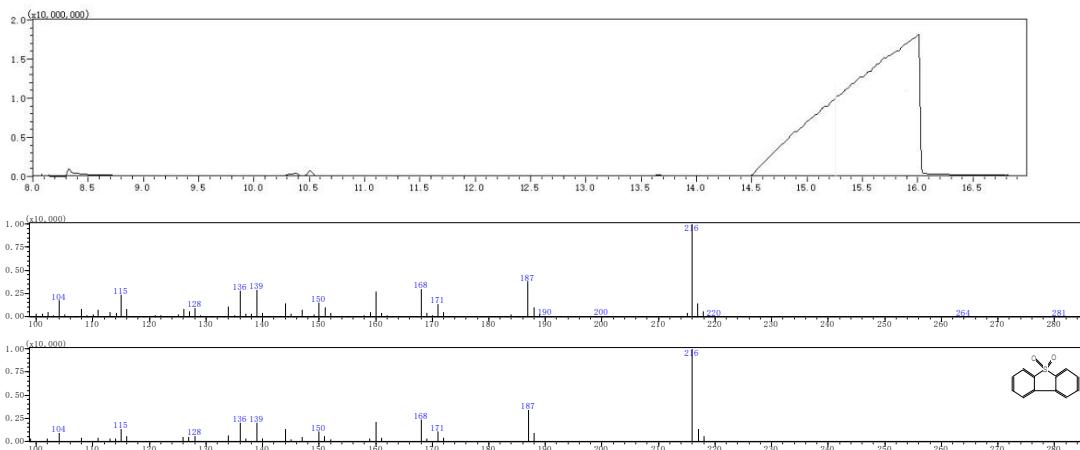


Fig. S3. The GC-MS analysis of the product extracted by CH₃CN after ODS.

Table S1. ICP data of different catalysts.

| Catalyst | W (wt%) | V (wt%) | W/V (mol ratio) | HPA (wt%) |
|---|---------|---------|-----------------|-----------|
| 5 wt% Fe ₃ O ₄ @UiO-66-PW ₉ V ₃ | 2.81 | 0.26 | 2.99 | 4.68 |
| 10% wt% Fe ₃ O ₄ @UiO-66-PW ₉ V ₃ | 5.83 | 0.53 | 3.03 | 9.72 |
| 20% wt% Fe ₃ O ₄ @UiO-66-PW ₉ V ₃ | 11.54 | 1.06 | 3.02 | 19.23 |
| 30% wt% Fe ₃ O ₄ @UiO-66-PW ₉ V ₃ | 15.93 | 1.46 | 3.02 | 26.55 |
| 40% wt% Fe ₃ O ₄ @UiO-66-PW ₉ V ₃ | 20.50 | 1.88 | 3.01 | 34.16 |
| After used 10 times | 10.97 | 1.01 | 3.00 | 17.37 |

Table S2. The comparison between ODS results of different HPA based catalysts.

| Catalyst | Oxidant | Temperature | Time | DBT conversion | Reference |
|---|-------------------------------|-------------|-------|----------------|-----------|
| | | (°C) | (min) | (%) | |
| MoV/Zr/SBA | TBHP | 60 | 75 | 98.5 | S1 |
| HPA-PMI _n ^a | H ₂ O ₂ | 50 | 120 | 98.9 | S2 |
| [Co(BBPTZ) ₃][HPMo ₁₂ O ₄₀] ^b | TBHP | 50 | 480 | 99.16 | S3 |
| PTA@MIL-101(Cr) | H ₂ O ₂ | 50 | 120 | 99 | S4 |
| Co-POM@MOF-199@MCM-41 | O ₂ | 80 | 160 | 99.1 | S5 |
| K ₆ P ₂ W ₁₈ O ₆₂ /GO | air | 60 | 300 | 96.10 | S6 |
| Fe ₃ O ₄ @UiO-66-PW ₉ V ₃ | O ₂ | 60 | 180 | 99.85 | this work |

^a This catalyst represents a porous nanoflower catalyst self-assembled from HPA and polyionene denominated poly(2, p-methylphenylionene) (PMI_n).

^b This catalyst says a cationic triazole-based MOF encapsulating HPA, BBPTZ=4,4-bis(1,2,4-triazol-1-ylmethyl)biphenyl].

Reference

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