

Supporting Information

MXene-Encapsulated Hollow Fe₃O₄ Nanochains Embedded in N-Doped Carbon Nanofibers with Dual Electronic Pathways as Flexible Anodes for High-Performance Li-Ion Batteries

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1. Experimental Details

1.1 Materials

Ethenediol ($\geq 99.0\%$), iron chloride hexahydrate ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$, 99%), sodium acetate ($\text{C}_2\text{H}_3\text{NaO}_2$, $\geq 99.0\%$), N, N-dimethyl formamide (DMF, 99.9%), and polyacrylonitrile (PAN, $M_w = 150,000$) were purchased from Aladdin. All reagents are of analytical grade and used without further purification.

1.2 Synthesis of $\text{Ti}_3\text{C}_2\text{T}_x$ MXene

The Ti_3AlC_2 MAX phase was synthesized by spark plasma sintering system (Model: SPS-211HF). The starting powders (TiC, Ti, and Al powders with molar ratios of 1.8 : 1.2 : 1.2) were mixed, ground for 12h, put into a mold with an inner diameter of 15mm, and sintered at 1400 °C for 12 min at a pressure of 30 MPa. The product was ground and sieved through a 400 mesh sieve to produce powders with a particle size less than 35 μm . To accurately etch Al from Ti_3AlC_2 , 2 g of Ti_3AlC_2 powders were slowly added to 70 mL of the etching solution containing 60 mL of 9 M HCl, 10 mL of 49% HF, and 1 g LiF. The mixture was maintained at 35 °C under agitation for 12 h. The multilayer $\text{Ti}_3\text{C}_2\text{T}_x$ MXene was washed repeatedly with deionized water by centrifugation at 5000 rpm until the $\text{pH} \geq 6$. Next, $\text{Ti}_3\text{C}_2\text{T}_x$ MXene solution was transferred to a special bottle shaking by hand for an hour and then sonicated in the Ar atmosphere for an hour. The solution was washed repeatedly with deionized water by centrifugation at 4000 rpm and the product was collected. To use the product for electrospinning, the solvent (deionized water) was exchanged with

dimethylformamide (DMF) by repeated centrifugation (five times) at 10000 rpm and the DMF solution of $Ti_3C_2T_x$ MXene with a concentration of about 40 mg mL^{-1} was obtained.

1.3 Synthesis of Hollow Fe_3O_4 Nanospheres

The hollow nanospheres were synthesized by a solvothermal method. In brief, 7.20 g of $FeCl_3 \cdot 6H_2O$ and 20.0 g of sodium acetate were dissolved in 200 mL of ethylene glycol under magnetic stirring. After stirring for 1 h, the resulting homogeneous yellow solution was transferred to a Teflon-lined stainless-steel autoclave. The autoclave was heated at $200 \text{ }^\circ\text{C}$ for 8 h and then naturally cooled to ambient temperature. Finally, the resulting hollow Fe_3O_4 nanospheres were washed several times with ethanol and deionized water and freeze-dried overnight in a lyophilizer.

1.4 Synthesis of $Fe_3O_4@MXene/CNFs$

$Fe_3O_4@MXene/CNFs$ was synthesized by electrospinning and then stepwise annealing. 1 g of the PDDA-modified hollow Fe_3O_4 was dispersed in 5 mL of Ti_3C_2 solution and mechanically sonicated for 60 min in an ice bath. 0.5 g of PAN were added and stirred continuously overnight. The electrospinning solution was loaded into a 5 mL plastic syringe equipped with an 18 G blunt-tip needle. A positive voltage (20 kV) was applied to the needle tip and a copper collector roller covered with an aluminum foil was grounded. The distance between the needle tip and the collector

was 15 cm and the infusion rate of the solution was controlled to be 1.2 mL h⁻¹. The samples were electrospun at a relative humidity below 30%. The electrospun mats were first stabilized in air at 280 °C for 1 h at a ramping rate of 5 °C min⁻¹ and then carbonized under argon at a ramping rate of 2 °C min⁻¹ at 800 °C for up to 3 h.

1.5 Synthesis of MXene/CNFs and Fe₃O₄/CNFs

For comparison, MXene/CNFs and Fe₃O₄/CNFs were prepared. The control sample of Fe₃O₄/CNFs (without hollow Fe₃O₄) was prepared in the same way as Fe₃O₄@MXene/CNFs but without addition of hollow Fe₃O₄. Similarly, Fe₃O₄/CNFs was prepared without adding Ti₃C₂T_x MXene.

1.6 Materials characterization

The crystalline structure and phase of the composites were identified by X-ray diffraction (XRD, Bruker D2 PHASER) using Cu-K α ($\lambda=1.5418$ Å) radiation at 40 kV and 40 mA, with 2θ between 5° and 80° at room temperature. Raman spectroscopy was carried out using an INVIA Raman microprobe (Renishaw Instruments) with a 532 nm laser source, a 50 \times objective lens and the laser power is 5%. The chemical elements were analyzed on an X-ray photoelectron spectroscopy (XPS, K-ALPHA 0.5 eV) with a resolution of 0.3-0.5 eV from a monochromated aluminum anode X-ray source. The zeta potential (ζ , mV) values of different samples were measured by a Malvern Zetasizer Nano ZSE analyzer on the basis of the principle of electrophoresis light scattering. The light source is a

helium-neon solid light source with a wavelength of 633 nm. The thermogravimetric (TG) analyzer curve was performed using an STA449F5 (NETZSCH) with 100 mL min⁻¹ of oxygen flow from 20 °C to 800 °C at a heating rate of 10 °C min⁻¹. The morphologies were examined on a field emission scanning electron microscope (SEM, Hitachi S-4800), a transmission electron microscope (TEM, FEI Tecnai G2 F20) and an atomic force microscopy (AFM, Bruker Dimension Icon). The elemental analysis was carried out using an energy-dispersive X-ray spectroscope (EDS, Bruker-QUANTAX) attached to the TEM.

1.7 Electrochemical evaluation

The electrochemical measurements were conducted using CR2032-type coin cells assembled in an argon-filled glove box with water and oxygen contents below 0.1 ppm. The as-synthesized Fe₃O₄@MXene/CNFs membrane was cut into free-standing electrodes with a diameter of 16 mm and a thickness of 0.2 mm (The mass of a single electrode is about 0.0040 g, the area is 2 cm², and the mass per unit area is 2 mg cm²), dried in a vacuum oven at 80 °C overnight, and directly assembled into Li-ion batteries. Neither a metal current collector nor any additives (e.g., conductive carbon or binder) was required. In the lithium ion batteries, Li metal was used as the counter and reference electrode and microporous Celgard 2400 membrane was used as the separator. The electrolyte was composed of a solution of 1 mol L⁻¹ LiPF₆ dissolved in a mixture of ethyl carbonate and dimethyl carbonate (1/1; v/v) with the addition of 5 wt% fluoroethylene carbonate. Cyclic voltammetry (CV) was carried out on a VMP3

electrochemical workstation under different scanning speed. The electrochemical impedance spectroscopy (EIS) was performed by applying a sine wave with an amplitude of 0.5 mV over the frequency range of 0.01 Hz-100 kHz. Galvanostatic charging-discharging tests were performed on a Neware battery testing system in the potential range of 0.01-3.0 V at room temperature. The specific capacity and area capacity are calculated by normalizing the mass loading and area of Fe₃O₄@MXene/CNFs electrode, respectively. MXene/CNFs and Fe₃O₄/CNFs were also made into self-standing electrodes for the same test.

1.8 Computational details

The magnetite Fe₃O₄ nanospheres have an “inverse spinel” structure in which Fe²⁺ atoms occupy half of the octahedral sites and Fe³⁺ atoms are located at both the octahedral and tetrahedral sub-lattices. The experimentally determined lattice parameter of the Fe₃O₄ nanospheres ($a = 8.396 \text{ \AA}$) was used in the simulation¹. The (111) plane was adopted in the simulation model because it is one of the prominent planes revealed from previous calculation and often exposed in natural and synthetic Fe₃O₄ crystals. Here, a 2×2 supercell corresponds to a lattice of 11.873 Å along the directions parallel to the surface. Accordingly, a 4×4 supercell of MXene that has a comparable lattice of 12.300 Å was adopted in the simulation. The Fe₃O₄ (111) surface and a Ti₃C₂ monolayer were bridged through the O atom and four Fe layers were considered in the Fe₃O₄ slab.

First-principles density functional theory (DFT) calculations were performed

using the projector-augmented wave (PAW) method and the Perdew-Burke-Ernzerhof generalized gradient approximation (PBE-GGA) exchange correlation functional². The plane wave cutoff was set to 450 eV with a Hellmann-Feynman forces convergence criterion set to be lower than 0.01 eV Å⁻¹ during the geometrical optimization. The energy was optimized until the difference between two steps less than 10⁻⁵ eV. Both structures are separately optimized before combination. The van der Waals interaction was considered by adopting the dispersion correction by virtue of DFT-D2 approach. The vacuum space of 20 Å at least was selected to avoid the interactions between images. The Brillouin zone was sampled using 2×2×1 k-meshes for the optimization of atomic structures. Meanwhile, spin-polarized calculations were performed. To analyze interactions between Li and Fe₃O₄/CNFs, MXene/CNFs or Fe₃O₄@MXene/CNFs, the adsorption energies have been estimated by the following equation:

$$E_a = E_{s+Li} - E_s - E_{Li}$$

Where E_a is the adsorption energy, E_{s+Li} stands for the total adsorption energy of structure, E_s is the total energy of Fe₃O₄/CNFs, MXene/CNFs or Fe₃O₄@MXene/CNFs, and E_{Li} represents the total energy of Li.

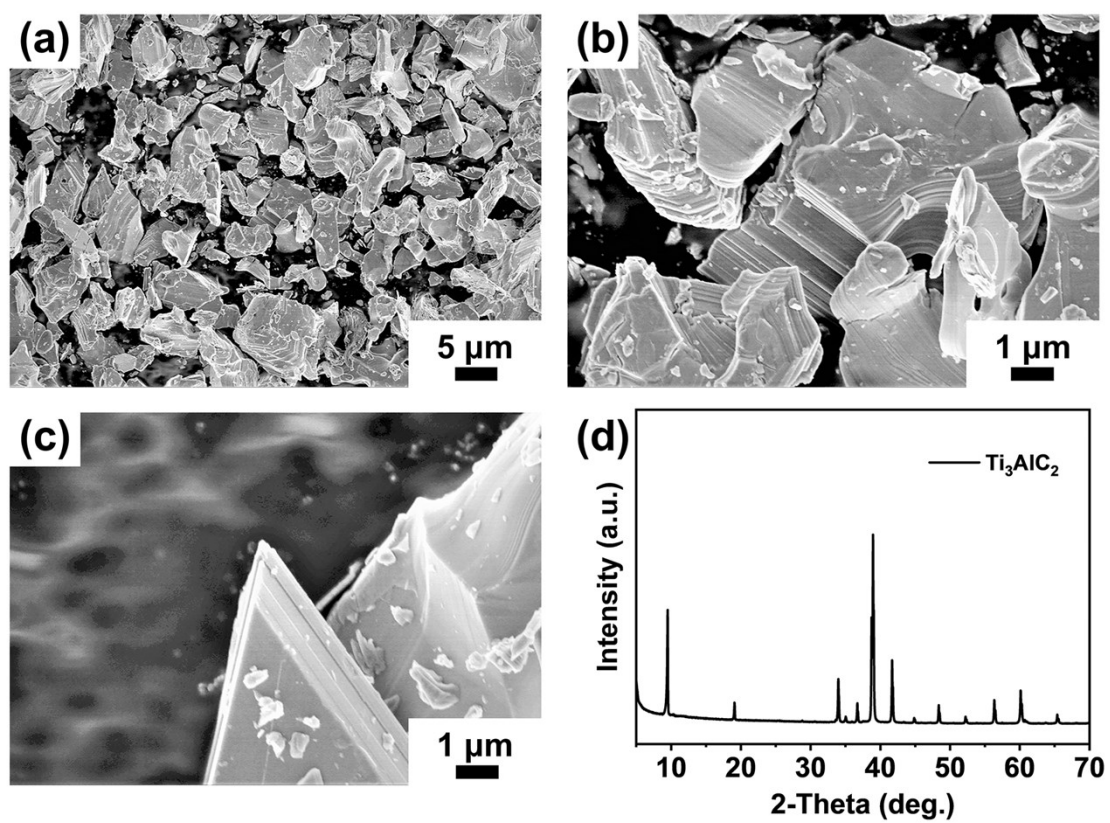


Figure S1. (a-c) SEM images and (d) XRD pattern of the Ti_3AlC_2 powders.

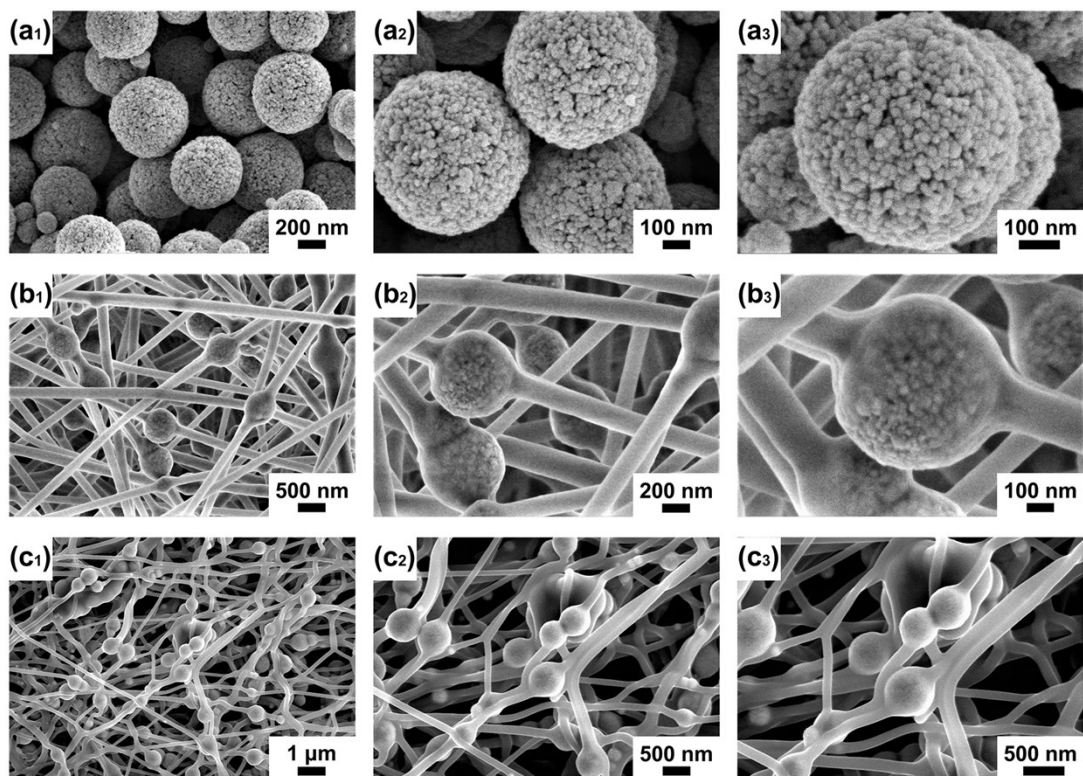


Figure S2. (a₁₋₃) SEM image of Fe₃O₄ nanospheres, (b₁₋₃) Fe₃O₄/PAN nanofibers, and (c₁₋₃) Fe₃O₄/CNFs.

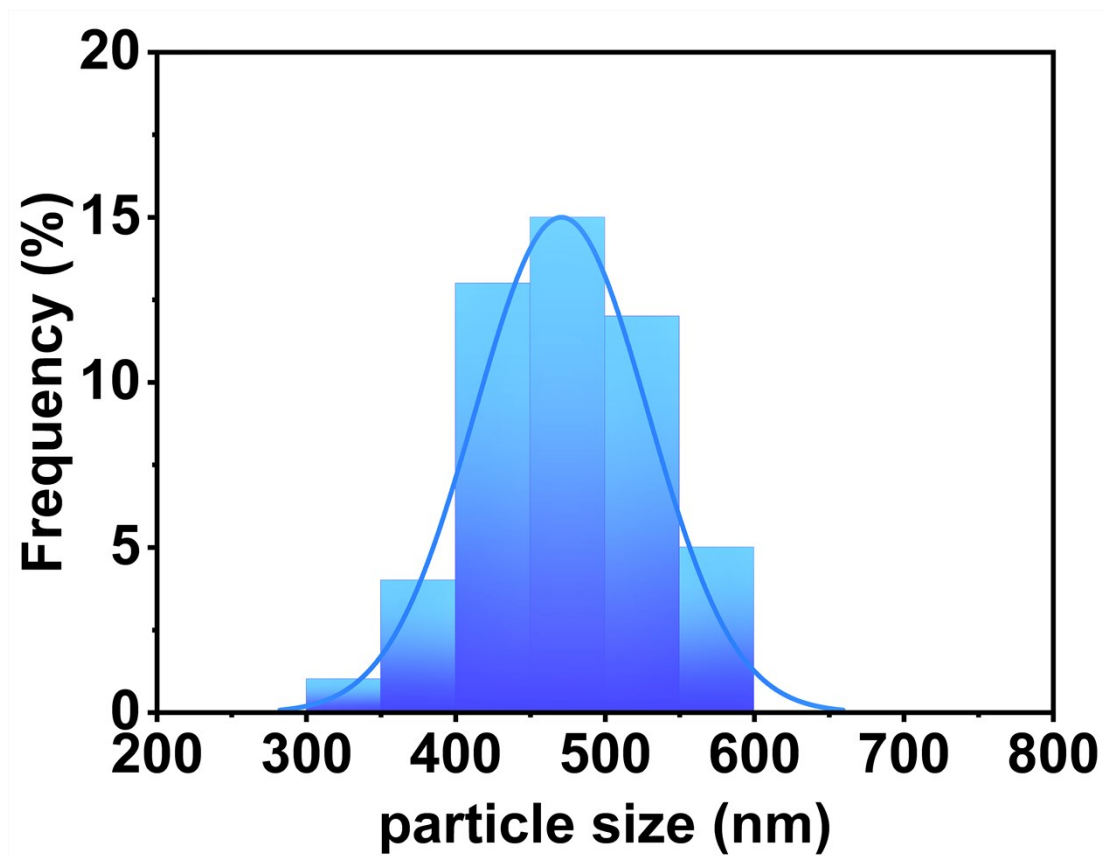


Figure S3. Particle size distribution of the Fe₃O₄ nanospheres.

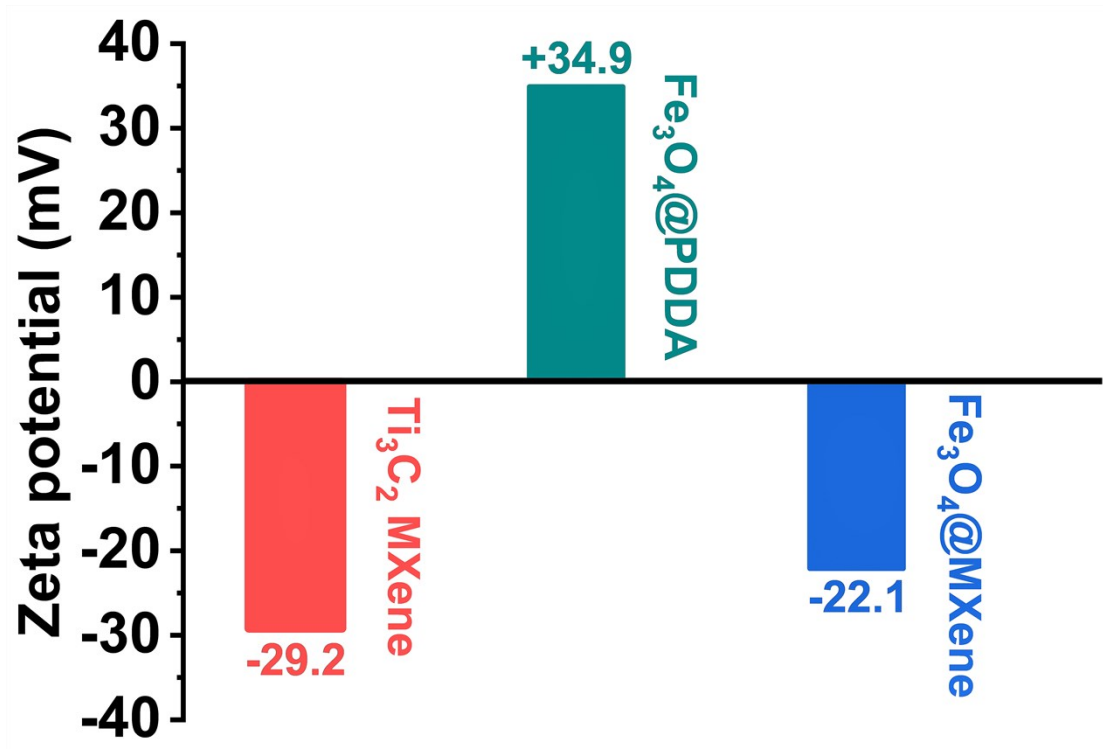


Figure S4. Zeta (ζ) potentials of different samples.

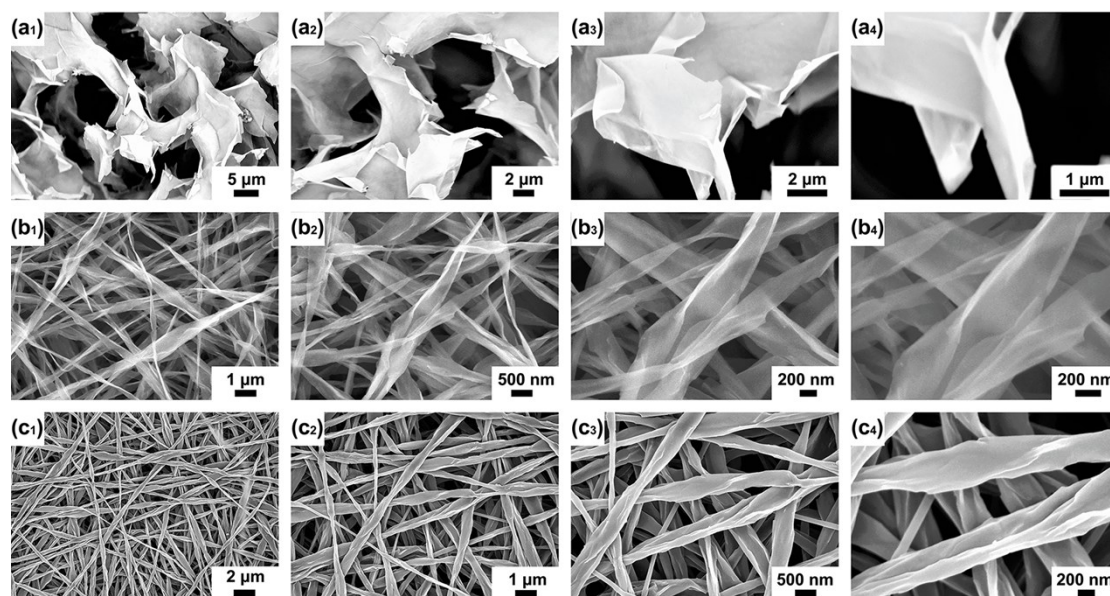


Figure S5. (a₁₋₄) SEM image of Ti₃C₂ MXene, (b₁₋₄) MXene/PAN nanofibers, and (c₁₋₄) MXene/CNFs.

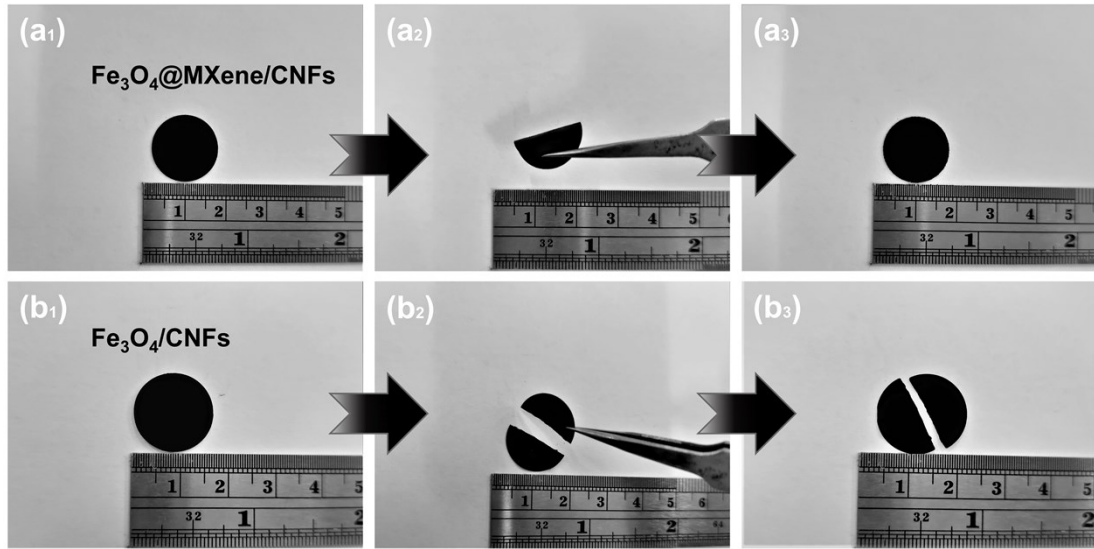


Figure S6. Flexibility test of (a₁₋₃) $\text{Fe}_3\text{O}_4@\text{MXene}/\text{CNFs}$ and (b₁₋₃) $\text{Fe}_3\text{O}_4/\text{CNFs}$.

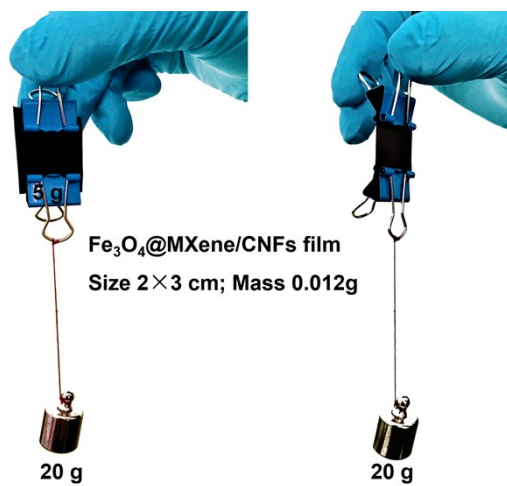


Figure S7. Stress-strain test of Fe₃O₄@MXene/CNFs film.

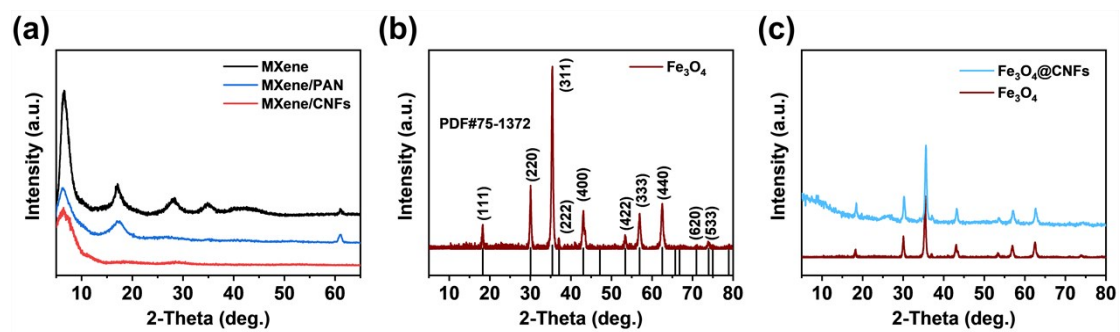


Figure S8. XRD patterns of (a) MXene, MXene/PAN nanofibers, and MXene/CNFs, (b) Fe₃O₄ nanospheres, and (c) Fe₃O₄ and Fe₃O₄/CNFs.

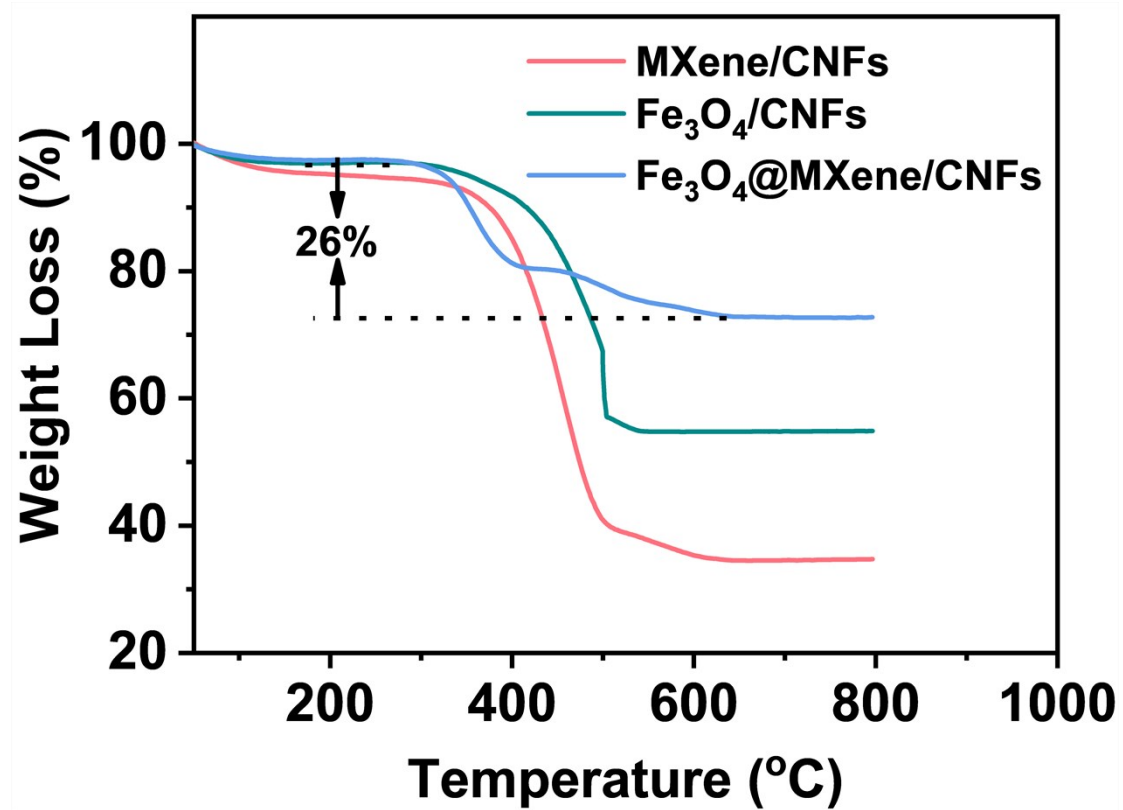


Figure S9. TGA curves of MXene/CNFs, Fe₃O₄/CNFs, and Fe₃O₄@MXene/CNFs.

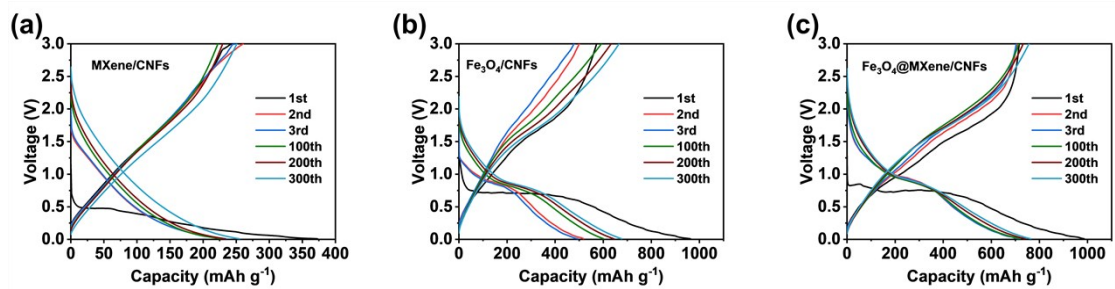


Figure S10. Galvanostatic discharge/charge curves of (a) MXene/CNFs, (b) Fe₃O₄/CNFs, and (c) Fe₃O₄@MXene/CNFs for various cycles with a current density of 2 A g⁻¹.

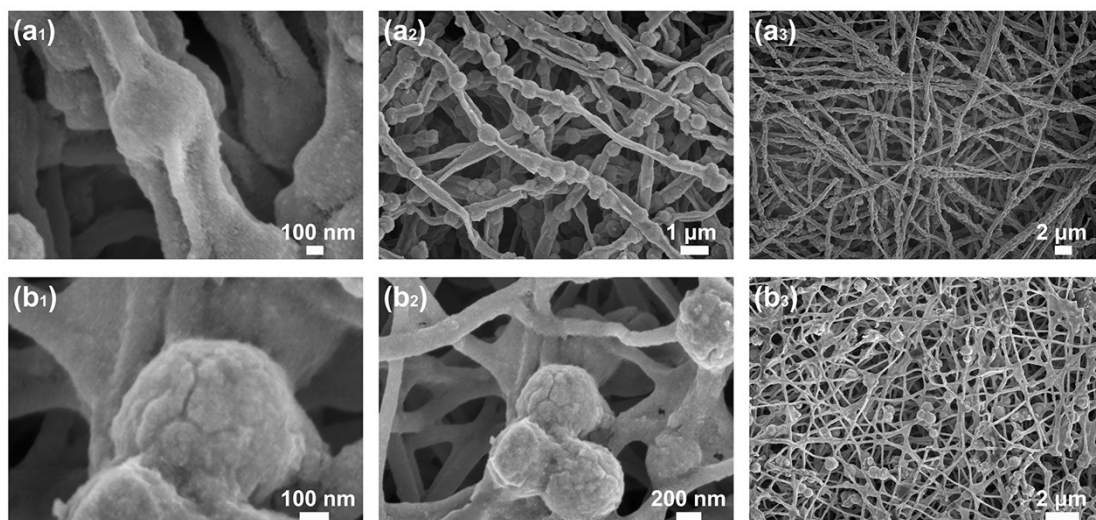


Figure S11. SEM image of (a₁₋₃) Fe₃O₄@MXene/CNFs and (b₁₋₃) Fe₃O₄/CNFs after 100 cycles.

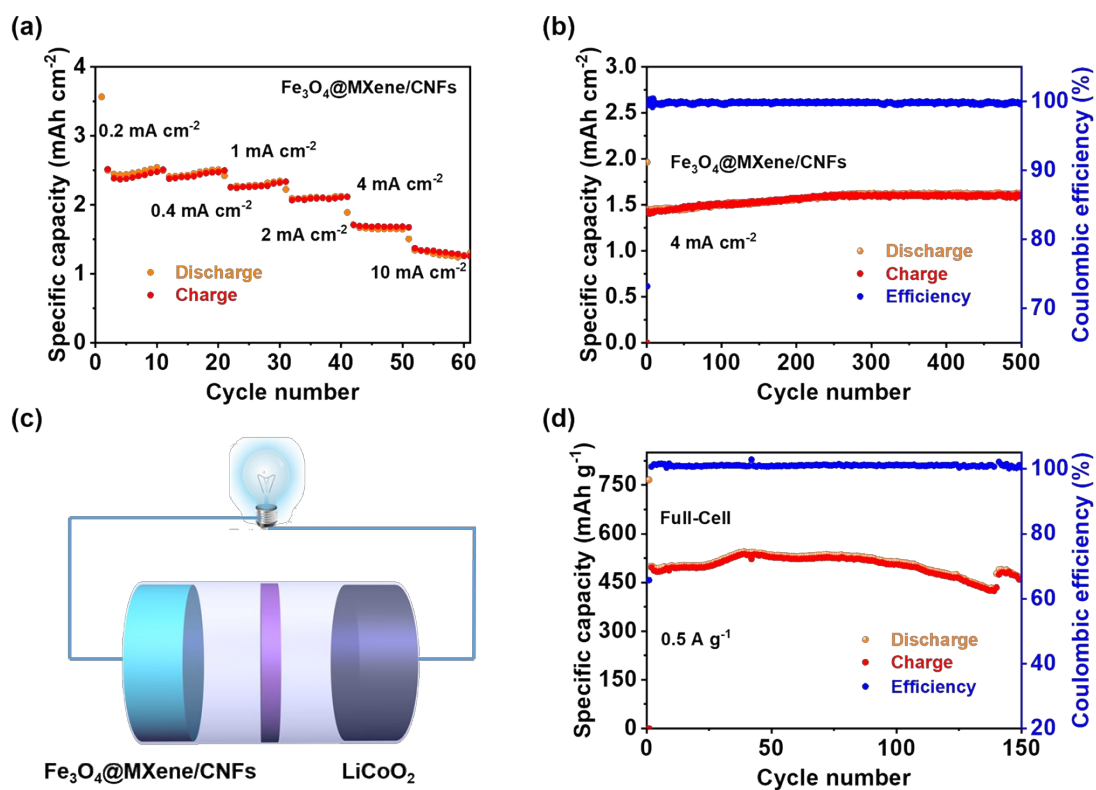
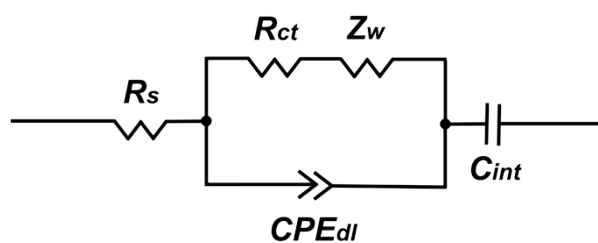


Figure S12. (a) The area specific capacities of the Fe₃O₄@MXene/CNFs anode at different rates (0.2-10 mA cm⁻²); (b) The long cycling performance of self-supported Fe₃O₄@MXene/CNFs at 4 mA cm⁻²; (c) Schematic diagram of the full-cell with the cathodic LiCoO₂ and anodic Fe₃O₄@MXene/CNFs; (d) Cycling stability of the full-cell at 0.5 A g⁻¹.

Table S1. Initial discharge capacities and initial coulombic efficiency (CE) of Fe₃O₄@MXene/CNFs, Fe₃O₄/CNFs, and MXene/CNFs at 2 A g⁻¹.

Sample	Initial discharge capacity (mAh g⁻¹)	Initial coulombic efficiency (%)
Fe₃O₄@MXene/CNFs	985.92	72.01
Fe ₃ O ₄ /CNFs	921.44	59.88
MXene/CNFs	373.03	62.59

Table S2. Fitted impedance parameters and equivalent circuit.



Sample	R_s (Ω)	R_{ct} (Ω)
Fe₃O₄@MXene/CNFs	4.854	36.880
Fe ₃ O ₄ @CNFs	8.540	73.432
MXene/CNFs	3.087	17.590

Table S3. Li ion adsorption ability of MXene/CNFs, Fe₃O₄/CNFs, and Fe₃O₄@MXene/CNFs.

Sample	E_a (eV)	E_{S+Li} (eV)	E_S (eV)	E_{Li} (eV)
Fe ₃ O ₄ @MXene/CNFs	-1.86934	-1704.9001	-1701.13	-1.90452
Fe ₃ O ₄ /CNFs	-0.93636	-798.49315	-795.652	-1.90452
MXene/CNFs	-2.15948	-252.748	-248.684	-1.90452

Table S4. Capacity retention of the Fe₃O₄@MXene/CNFs anode obtained in this work compared with various Fe_xO_y-based anode materials as reported in the literature.

Anode materials	Current density (A g ⁻¹)	Cycle number	Specific capacity (mAh g ⁻¹)	Reference
Fe ₃ O ₄ @MXene/CNFs	2	500	806	This work
Fe ₃ O ₄ @PPy Nanocages	2	500	652	3
Fe ₃ O ₄ @C Nanotubes	0.5	100	900	4
Fe ₂ O ₃ /rGO/CNFs	2	400	584	5
Fe ₃ O ₄ @Ti ₃ C ₂ Hybrids	0.2	100	1093	6
N-Ti ₃ C ₂ /Fe ₂ O ₃	2	400	549	7
N-C@Fe ₃ O ₄ /rGO	0.05	100	900	8
Fe ₃ O ₄ /NCNFs	0.1	200	522	9

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