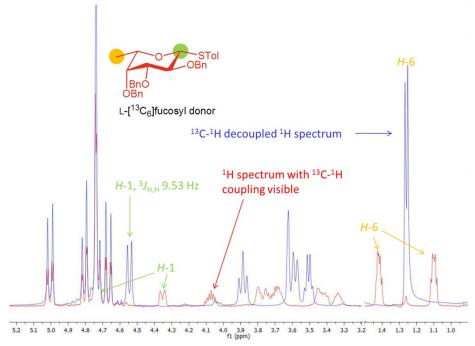
Synthesis and NMR analysis of Type 1 Lewis b hexasaccharide antigen structures featuring flexible incorporation of L-[U-¹³C₆]-fucose for NMR binding studies

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Supplementary Figure 1. Overlay of the ¹H NMR spectrum of L-[U-¹³C₆]-fucosyl donor **4** (red), the ¹³C-¹H-decoupled ¹H NMR spectrum (blue).

Experimental

General experimental

Solvents were supplied by Fisher Scientific. L-[U- 13 C₆]Galactose was supplied by Omicron Biochemicals. All other reagents were purchased from Alfa Aesar, Fisher Scientific and Sigma Aldrich. Silica gel column chromatography was carried out using Fluorochem 6A silica gel, LiChroprep® RP-C18 (40 – 63 μ m), and BIO-RAD Bio-Gel® P-2 Gel (45 – 90 μ m). TLC was performed using Merck silica gel 60F₂₅₄ glass plates and visualised under UV, sulfuric acid

(H₂SO_{4(aq)} 10%), ninhydrin (0.3 g in n-butanol (100 ml) an AcOH (3 ml)), iodine (absorbed onto silica powder), and Dragendorff's reagent (A. bismuth nitrate (0.17 g) dissolved in H₂O/AcOH (4:1, 10 ml) B. KI (4 g) dissolved in H₂O/AcOH (2:1, 30 ml). Solutions A and B mixed together and diluted to 100 ml with H₂O). NMR experiments were run on Bruker 400 MHz and 500 MHz spectrometers. Spectra were calibrated using TMS, CDCl₃, CD₃OD and D₂O as internal standards. The ¹H NMR data is reported as for the ¹H-¹³C decoupled experiment The ¹³C data for compound 4 and 1 is reported as ¹³C-¹³C coupled ¹H-¹³C decoupled data, while compound 2 is reported for the decoupled-decoupled experiment. Mass spectrometry was carried out on a Bruker MICRO-TOF and MALDI-TOF mass spectrometers. MALDI-TOF was run using 2',4',6'-trihydroxyacetophenone (THAP) in acetonitrile/water (MeCN/H₂O 1:1) as a matrix.

1,2,3,4,6-penta-*O***-acetyl-***α*/ β **-L-**[¹³C₆]-**galactopyranose** (9): A suspension of NaOAc (0.16 g, 1.9 mmol) in Ac₂O (1.95 mL, 19.5 mmol) was stirred at 140 °C. L-[U-¹³C₆]-Galactose (349 mg, 1.92 mmol) was added in small portions over a period of 6 minutes and the reaction was refluxed for a further 25 minutes after the final addition. The reaction mixture was poured onto crushed ice (50 mL) and stirred for 2 h. EtOAc (50 mL) was added to the mixture and the organic layer was washed with H₂O (2x 30 mL), sat. aq. NaHCO₃ (30 mL), dried over MgSO₄, filtered and concentrated under reduced pressure. The product was purified by flash chromatography on silica gel (toluene/EtOAc, 6:1→1:1) to give **9** as a white solid. (757 mg, 99%). R_f = 0.40 (toluene/EtOAc, 1:1); ¹H NMR (500 MHz, CDCl₃) δ 5.72 (d, J = 8.5 Hz, 1H, H-1), 5.44 (d, J = 3.4 Hz, 1H, H-4), 5.34 (t, J = 8.2 Hz, 1H, H-2), 5.09 (dd, J = 10.7 Hz, 1H, H-3), 4.22 - 4.12 (m, 2H, H-6_(A+B)), 4.07 (t, J = 6.4 Hz, 1H, H-5), 2.18 (s, 3H, CH₃C=O), 2.13 (s, 3H, CH₃C=O), 2.06 (s, 6H, 2x CH₃C=O), 2.01 (s, 3H, CH₃C=O). Data in agreement with the unlabelled enantiomer.

p-Tolyl 2,3,4,6-tetra-O-acetyl-1-thio-β-L-[13 C₆]-galactopyranoside (10): Compound 9 (757) mg, 1.91 mmol) was placed under N₂ and dissolved in dry CH₂Cl₂ (6 mL). p-Thiocresol (356 mg, 2.87 mmol) and BF₃·Et₂O (0.57 mL, 3.4 mmol) were added and the reaction was stirred at room temperature for 2 hours. After completion, the solution was cooled to 0 °C and quenched with Et₃N (0.35 mL). The reaction mixture was then diluted with CH₂Cl₂ (20 mL) and washed with brine (2x 20 mL). The organic layer was dried over MgSO₄, filtered and concentrated in vacuo. product was purified by flash chromatography on silica gel (toluene \rightarrow toluene/EtOAc, 3:1) to give **10** as a white solid (880 mg, 98%). $R_f = 0.58$ (toluene/EtOAc 3:2); ¹H NMR (500 MHz, CDCl₃) δ 7.40 (d, J = 7.9 Hz, 2H, Ar-H), 7.12 (d, J= 7.9 Hz, 2H, Ar-H), 5.41 (d, J = 2.5 Hz, 1H, H-4), 5.20 (t, J = 10.1 Hz, 1H, H-2), 5.03 (dd, J= 9.8, 3.0 Hz, H-3), 4.63 (d, J = 9.8 Hz, 1H, H-1), 4.09 – 4.20 (m, 2H, H-6_(A+B)), 3.90 (t, J = 6.3 Hz, 1H, H-5), 2.34 (s, 3H, PhC H_3), 2.11 (s, 3H, C H_3 C=O), 2.09 (s, 3H, C H_3 C=O), 2.04 (s, 3H, $CH_3C=0$), 1.97 (s, 3H, $CH_3C=0$). Data in agreement with the unlabelled enantiomer. ¹

p-Tolyl 2,3,4-tri-*O*-benzyl-6-*O*-tert-butyldimethylsilyl-1-thio-β-L-[13 C₆]-galactopyranoside (11): Compound 10 (5.01 g, 11.0 mmol) was added to a solution of 1 M NaOMe/MeOH (7.5 mL, 7.5 mmol) and MeOH (100 mL). The reaction was stoppered and stirred at room temperature for 30 min. After completion, the solution was neutralised with Amberlite® IR120 (H⁺ form) resin, filtered and concentrated to give crude, crystalline product (3.115 g, 10.9 mmol, 99%). R_f = 0.65 (CH₂Cl₂/MeOH, 3:1). The crude (557 mg, 1.91 mmol) was dried *in vacuo*, placed under N₂ and cooled to 0 °C. TBDMSCl (320 mg, 2.10 mmol) and pyridine (3 mL) were added and the reaction stirred for 4 h over which the reaction mixture was allowed to reach room temperature. Upon completion, the solution was co-evaporated with toluene (3x 5 mL) before the crude product was purified by flash chromatography on silica gel (toluene/Et₃N, 19:1→toluene/EtOAc, 1:3) in a column with buffered silica gel (Et₃N 0.5% in toluene) to give the triol product (736 mg, 95%). R_f = 0.69 (CH₂Cl₂/MeOH 6:1); ¹H NMR

 $(500MHz, CDCl_3) \delta 7.45 (d, J = 8.1 Hz, 2H, Ar-H), 7.10 (d, J = 8.2 Hz, 2H, Ar-H), 4.44 (d, J)$ = 9.7 Hz, 1H, H-1), 4.07 (app s, H-4), 3.87 - 3.95 (m, 2H, H-6_(A+B)), 3.65 (t, J = 9.5 Hz, 1H, H-2), 3.58 (d, J = 3.5 Hz, 1H, H-3), 3.50 (t, J = 4.8 Hz, 1H, H-5), 0.90 (s, 9H, SiC(C<u>H</u>₃)₃), 0.11 (s, 3H, Si(CH₃)₂), 0.09 (s, 3H, Si(CH₃)₂). A mixture of NaH (0.17 g, 7.1 mmol) and BnBr (0.65 mL, 6.5 mmol) in dry DMF (2 mL) were placed under N₂ and stirred at 0 °C. The triol (736 mg, 1.81 mmol) was dissolved in DMF (5 mL) and added to the reaction vessel in portions. The reaction was allowed to reach room temperature and was stirred for 2 hours. The solvent was then removed by co-evaporation with toluene (2x 5 mL) before dissolving in CH₂Cl₂ (50 mL) and washing with H₂O (50 mL) and brine (50 mL). The organic phase was dried over MgSO₄, filtered and concentrated under reduced pressure. The product was then purified by flash chromatography on buffered (0.5% Et₃N) silica gel (toluene→toluene/EtOAc 49:1) to give compound 11 (968 mg, 79%). $R_f = 0.47$ (toluene/EtOAc, 20:1); ¹H NMR (500MHz, CDCl₃) δ 7.48 (d, J = 8.2 Hz, 2H, Ar-H) 7.18 – 7.42 (m, 15H, Ar-H), 7.01 (d, J = 7.9 Hz, 2H, Ar-H), 5.00 (d, J = 11.7 Hz, 1H, OCH \underline{H} Ph), 3.92 (t, J = 9.5 Hz, 1H, H-2), 4.73 – 4.81 (m, 4H, 4x OCHHPh), 4.64 (d, J = 11.4 Hz, 1H, OCHHPh) 4.60 (d, J = 9.8 Hz, 1H, H-1), 3.96 (m, 1H, H-1)H-4), 3.73 - 3.79 (m, 2H, H-6_(A+B)), 3.61 (dd, J = 9.5, 2.8 Hz, 1H, H-3), 3.44 (t, J = 6.8 Hz, 1H, H-5), 2.31 (s, 3H, PhC H_3), 0.90 (s, 9H, SiC(C H_3)₃), 0.05 (2x s, 6H, Si(C H_3)₂).

p-Tolyl 2,3,4-tri-O-benzyl-1-thio-β-L-[13C₆]-galactopyranoside (12): Compound 11 (968) mg, 1.43 mmol) and Bu_4NF (0.45 g, 1.7 mmol) were placed under N_2 and dissolved in dry THF (2 mL). The reaction was stirred at room temperature for 16 hours and the solvent was then removed under reduced pressure. Flash chromatography on silica gel (toluene \rightarrow toluene/EtOAc, 6:1) yielded product **12** (772 mg, 96%). $R_f = 0.21$ (toluene/EtOAc 9:1); ¹H NMR (500MHz, CDCl₃) δ 7.40 (d, J = 8.3 Hz, 2H, Ar-H) 7.14 – 7.38 (m, 15 H, Ar-H) 7.00 (d, J = 7.9 Hz, 2H, Ar-H), 4.94 (d, J = 12.0 Hz, 1H, OCH<u>H</u>Ph) 4.72 – 4.81 (m, 4H, 4x OCHHPh), 4.61 (d, J = 11.7 Hz, 1H, OCHHPh), 4.56 (d, J = 10.0 Hz, 1H, H-1), 3.88 (t, J =

9.5 Hz, 1H, H-2), 3.77 - 3.81 (m, 2H, H-6_(A+B)), 3.57 (dd, J = 9.1, 2.8 Hz, 1H, H-3), 3.48 (m, 1H, H-4), 3.38 (t, J = 6.2 Hz, 1H, H-5), 2.27 (s, 3H, PhC H_3). Data in agreement with enantiomer ²

p-Tolyl 2,3,4-tri-O-benzyl-6-O-p-tolylsulfonyl-1-thio-β-L-[13 C₆]-galactopyranoside (13): Compound 12 (772 mg, 1.37 mmol) and TsCl (0.34 g, 1.8 mmol) were dried together in vacuo and then placed under N₂. Dry pyridine (3 mL) was added and the solution was stirred at room temperature for 3 hours. Upon completion, the pyridine was removed by co-evaporation with toluene (2x 5 mL) and the mixture diluted with EtOAc (40 mL). The organic phase was washed with H₂O (2x 40 mL), dried over MgSO₄, filtered and concentrated under reduced pressure. Compound 13 was then purified by flash chromatography on silica (toluene \rightarrow toluene/EtOAc, 3:1), yielding a white, crystalline solid (923 mg, 94%). $R_f = 0.48$ (toluene/EtOAc, 9:1); ¹H NMR (500MHz, CDCl₃) δ 7.75 (d, J = 8.2 Hz, 2H, Ar-H), 7.23 – 7.39 (m, 19 H, Ar-H), 6.99 (d, J = 7.9 Hz, 2H. Ar-H), 4.94 (d, J = 11.4 Hz, 1H, OCH<u>H</u>Ph), 4.68 - 4.78 (m, 4H, 4x OCH<u>H</u>Ph), 4.51 (d, J = 9.8 Hz, 1H, H-1), 4.47 (d, J = 11.3 Hz, 1H, $OCH\underline{H}Ph$), 4.04 - 4.13 (m, 2H, $H-6_{(A+B)}$), 3.89 (s, 1H, H-4), 3.82 (t, J = 9.5 Hz, 1H, H-2), 3.64 $(t, J = 6.5 \text{ Hz}, 1H, H-5), 3.56 \text{ (dd}, J = 9.5, 2.5 \text{ Hz}, 1H, H-3), 2.39 \text{ (s, 3H, PhC}H_3), 2.30 \text{ (s, 3H, PhC}H_3)$ PhCH₃). Data in agreement with unlabelled enantiomer.²

p-Tolyl 2,3,4-tri-*O*-benzyl-1-thio-β-L-[¹³C₆]-fucopyranoside (4): Compound 13 (0.923 mg, 1.29 mmol) and LiAlH₄ (147 mg, 38.7 mmol) were dried together *in vacuo* for 2 hours and then placed under N₂. Dry THF (2 mL) was added and the reaction mixture refluxed for 2 hours. After completion, the reaction mixture was diluted with THF (10 mL) and added dropwise to a solution of THF (10 mL) and glacial acetic acid (5 mL) at 0 °C. H₂O (30 mL) was added and 2 M aq. HCl was added dropwise until the precipitate dissolved. The product was then extracted with EtOAc (3x 40 mL). The combined organic phase was dried over MgSO₄, filtered and concentrated under reduced pressure. Purification by flash

chromatography on silica gel (toluene \rightarrow toluene/EtOAc, 49:1) yielded compound **4** as a white solid (427 mg, 61%). R_f = 0.40 (toluene/EtOAc, 20:1); ¹H NMR (400 MHz, Chloroform-d) δ 7.52 (d, J = 8.0 Hz, 2H, Ar-H), 7.36 (m, 15H, ArH), 7.04 (d, J = 7.8 Hz, 2H, ArH), 5.03 (d, J = 11.6 Hz, 1H, CH₂Ph), 4.83 (d, J = 10.1 Hz, 1H CH₂Ph), 4.79 - 4.73 (m, 3H, CH₂Ph), 4.69 (d, J = 11.6 Hz, 1H, CH₂Ph), 4.57 (d, J = 9.6 Hz, 1H, H-1), 3.91 (t, J = 9.3 Hz, 1H, H-2), 3.65 (bs, 1H, H3/H4), 3.61 (d, J = 9.1 Hz, 1H, H3/H4), 3.53 (q, J = 6.1 Hz, 1H, H5), 2.33 (s, 3H, CH₃), 1.29 (d, J = 6.2 Hz, 3H, H-6). ¹³C NMR (101 MHz, CDCl₃) δ 132.2, 129.5, 128.44, 128.35, 128.32, 128.2, 128.0, 127.7, 127.6, 87.9 (d, J = 41.3 Hz), 84.6 (t, J = 39.9 Hz), 77.6, 77.3, 77.1, 77.0, 76.7, 76.6, 76.2, 74.5 (t, J = 40.2 Hz), 17.3 (dt, J = 41.0, 3.9 Hz). m/z (MICRO-TOF) 564.2275 [M + Na]⁺ C₃₃¹³CH₃₆NaO₄S requires 564.2266. Data in agreement with unlabelled enantiomer.³

3-*O*-acetyl-4,6-*O*-benzylidene-2-deoxy-2-*N*-phthalimido-β-D-glucopyranosyl-(1→3)-2,4,6-tri-*O*-benzyl-β-D-galactopyranosyl-(1→4)-2,3,6-tri-*O*-benzyl-β-D-glucopyranoside (14)⁴: Lactoside acceptor 6 (2.20 g, 2.28 mmol) and *N*-phthalimido-glucosyl donor 7 (1.37 g, 2.51 mmol) were placed under N₂ together and dissolved in dry CH₂Cl₂ (10 mL). 4 Å powdered molecular sieves were added and the resulting suspension was stirred at room temperature for 2 h. NIS (1.03 g, 4.56 mmol) and AgOTf (cat.) were added and stirred was continued at room temperature for 20 minutes. The reaction was then quenched with Et₃N (1 mL) and filtered through Celite[®]. The filtrate was diluted with EtOAc (75 mL) and washed with sat. aq. NaHCO₃ (70 mL), 10% aq. Na₂S₂O₃ (2x 70 mL) and H₂O (70 ml). The organic phase was dried over MgSO₄, filtered and concentrated. The crude product was purified by flash chromatography on buffered (0.5% Et₃N) silica gel (toluene→toluene/EtOAc, 9:1), giving trisaccharide 14 as an amber solid (1.82 g, 58%). R_f = 0.22 (toluene/EtOAc 6:1); ¹H NMR (400 MHz, Chloroform-*d*) 87.48 -7.45 (m, 2H, ArH), 7.38 -7.05 (m, 35H, ArH), 6.90 - 6.88 (m, 2H, ArH), 5.95 - 5.92 (m, 1H, H3"), 5.68 (d, *J* = 8.2 Hz,

1H, H1"), 5.95 (s, 1H, CHPh), 4.96 (d, J = 11.4 Hz, 1H, CH₂Ph), 4.88 (d, J = 10.6 Hz, 1H, CH₂Ph), 4.80 – 4.63 (m, 2H, CH₂Ph), 4.57 - 4.43 (m, 4H), 4.38 - 4.23 (m, 6H), 4.18 (d, J = 7.5 Hz, 1H), 4.05 (d, J = 12.1 Hz, 1H), 3.92 - 3.75 (m, 6H), 3.58 (dd, J = 9.9, 2.9 Hz, 1H), 3.54 - 3.46 (m, 4H), 3.36 - 3.26 (m, 7H), 2.91 (d, J = 11.2 Hz, 1H), 1.86 (s, 3H), 1.83 - 1.77 (m, 2H, CH₂). CNMR (126 MHz, CDCl₃) δ 170.2 (C = 0), 139.3, 139.1, 138.7, 138.5, 138.4, 138.3, 137.0, 134.5 (Ar- C_{quat}), 128.5 - 125.4 (Ar-CH), 103.6 (C1), 102.5 (C1'), 101.8 (CHPh), 100.1 (C1''), 83.1, 81.98, 81.7, 79.4, 78.9, 76.6, 75.8 (CH's), 75.5 (OCH₂Ph), 75.16 (OCH₂Ph), 75.13 (OCH₂Ph), 74.8 (CH), 74.1 (OCH₂Ph), 73.5 (OCH₂Ph), 73.2 (OCH₂Ph), 73.0, 69.7 (CHs), 68.9, 68.3, 67.8 (OCH₂), 66.5 (OCH₂(Linker)), 66.1 (CH), 55.9 (C2''), 48.4 (CH₂N₃(Linker)), 29.3 (CH₂-(Linker)), 20.7 (CH₃). m/z (MICRO-TOF) 1409.6673 [M + Na] C₈₀H₈₂N₄NaO₁₈ requires 1409.5522.

3-Azidopropyl 2-acetamido-3-*O*-acetyl-4,6-*O*-benzylidene-2-deoxy-β-D-glucopyranosyl-2,4,6-tri-*O*-benzyl-β-D-galactopyranosyl-(1 \rightarrow 4)-2,3,6-tri-*O*-benzyl-β-D-glucopyranoside (15): Compound 14 (5.63 g, 4.06 mmol) was placed under N₂ and dissolved in absolute EtOH (40 mL). EDA (14 mL, 210 mmol) was added and the reaction was refluxed at 105 °C. After 16 hours, the volatiles were removed through co-evaporation with toluene. The crude was then placed under N₂ and dissolved in dry MeOH/toluene (40 mL, 2:1, v/v). Ac₂O (3.9 mL, 41 mmol) was added and the reaction was stirred at room temperature for 30 minutes. The mixture was then co-evaporated with toluene *in vacuo* and H₂O (120 mL) was added. The product was extracted with EtOAc (3 x 120 mL), dried over MgSO₄, filtered and concentrated. Compound 15 was isolated by flash chromatography on silica gel (toluene/EtOAc, 4:1 \rightarrow EtOAc) as a white foam (3.86 g, 76%). R_f = 0.27 (toluene/EtOAc, 3:2); ¹H NMR (500 MHz, CDCl₃) δ 7.53 - 7.14 (m, 35H, ArH), 5.58 (s, 1H, CHPh), 5.37 (d, 2H, J = 5.2 Hz), 5.04 - 4.99 (dd, 2H, J = 14.6, 11.8 Hz), 4.90 - 4.80 (m, 3H), 4.76 - 4.69 (m, 2H), 4.66 - 4.59 (m, 2H), 4.53 (d, 1H, J = 11.6 Hz), 4.46 (d, 1H, J = 7.7 Hz), 4.40 - 4.31 (m, 4H), 4.26 (d, 1H, J = 11.8 Hz), 4.04 - 3.88 (m, 3H),

3.82 - 3.73 (m, 4H), 3.64 - 3.52 (m, 7H), 3.49 - 3.45 (m, 2H), 3.42 - 3.36 (m, 4H), 3.29 (d, 1H , J = 7.74 Hz), 1.89 - 1.83 (d, 2H), 1.47 (s, 3H, CH3). 13 C NMR (126 MHz, CDCl₃) δ 172.6 (*C*=O), 139.08, 139.04, 138.7, 138.6, 138.3, 138.14, 137.09 (Ar- C_{quat}), 129.3 - 126.0 (Ar-*C*H), 103.7 (C1), 102.66 (C1'), 102.65 (C1''), 102.1 (CHPh), 82.9, 81.77, 81.73, 81.6, 80.1 (C-2_{Gal}), 76.3, 76.2 (CH's), 75.6, 75.19 (OCH₂Ph), 75.14 (CH), 75.06, 74.3, 73.56, 73.54 (OCH₂Ph), 73.4, 72.9 (CH's), 68.7, 68.22, 68.15 (C6's), 66.6 (C5'', OCH₂(Linker)), 59.3 (C2''), 48.4 (CH₂N₃(Linker)), 29.4 (*C*H₂-(Linker)), 22.8 (CH₃). m/z (MICRO-TOF) 1279.5325 [M + Na]⁺ $C_{72}H_{80}N_4NaO_{16}$ requires 1279.5467.

2-O-benzoyl-3,4,6-tri-O-benzyl-β-D-galactopyranosyl-(1→3)-4,6-O-3-Azidopropyl benzylidene-2-acetamido-2-deoxy-β-D-glucopyranosyl-(1→3)-2,4,6-tri-O-benzyl-β-Dgalactopyranosyl-(1→4)-2,3,6-tri-*O*-benzyl-β-D-glucopyranoside **(16)**: Trisaccharide acceptor 15 (1.54 g, 1.22 mmol) and donor 8³ (971 mg, 1.47 mmol) were placed under N₂ together and dissolved dry CH₂Cl₂ (10 mL). 4 Å powdered molecular sieves were added and the suspension was stirred at room temperature for 2 hours. NIS (550 mg, 2.44 mmol) and AgOTf (cat.) were added and the reaction was stirred at room temperature for 40 minutes. The reaction was then quenched with Et₃N (0.5 mL) and filtered through Celite[®]. The filtrate was diluted with EtOAc (100 mL) and washed with sat. aq. NaHCO₃ (100 mL), 10% aq. Na₂S₂O₃ (2x 100 mL) and H₂O (70 mL). The organic phase was then dried over MgSO₄, filtered and concentrated. The product was purified by flash chromatography on buffered (0.5% Et₃N) silica gel (toluene→toluene/EtOAc, 7:3) to give tetrasaccharide 16 as an amber solid (1.78 g, 81% yield). ¹H NMR (400 MHz, CDCl₃) δ 7.99 (d, J = 7.6 Hz, 2H), 7.59 – 7.07 (m, 76 H), 5.60 (m, 1H), 5.51 (s, 1H, CH_{acetal}), 5.31 (d, J = 8.1 Hz, 1H, H-1), 5.02 (m, 1H), 4.93 (t, J =12.7 Hz, 2H), 4.81 (m, 2H), 4.71 – 4.55 (m, 9H), 4.53 (d, J = 12.1 Hz, 1H, OCHHPh), 4.51 (d, J = 11.6 Hz, 1H, OCH<u>H</u>Ph), 4.42 - 4.28 (m, 8H), 4.26 - 4.20 (m, 3H), 3.99 - 3.82 (m, 5H), 3.78 - 3.69 (m, 4H), 3.67 - 3.52 (m, 10H), 3.51 - 3.45 (m, 4H), 3.44 - 3.28 (m, 10H), 3.19 (m, 1H), 3.00 (m, 1H), 1.96 – 1.82 (m, 2H, ${^{\circ}}CH_{2^{\circ}}(Linker)$), 0.83 (s, 3H, $CH_3C=O$); ${^{13}}C$ NMR (101 MHz, CDCl₃) δ 170.7, 165.3, 139.5, 139.1, 138.9, 138.7, 138.6, 138.4, 138.23, 137.8, 137.7, 133.2, 129.9 - 126.3 (Ar-CH), 103.6 (C-1), 102.5 (C-1), 101.4 (C_{acetal}), 101.0 (C-1), 100.6 (C-1), 83.0, 82.4, 81.7, 81.3, 80.0, 79.4, 77.2, 77.1, 76.4, 76.3, 75.4 (OCH₂Ph), 75.14 (OCH₂Ph), 75.07, 74.9 (OCH₂Ph), 74.8 (OCH₂Ph), 74.6 (OCH₂Ph), 73.5 (OCH₂Ph), 73.3 (OCH₂Ph), 73.2 (OCH₂Ph), 73.0, 72.9, 72.6, 72.1, 71.6 (OCH₂Ph), 69.0 (C-6), 68.31 (C-6), 68.25 (C-6), 68.1 (C-6), 66.51 (OCH₂(Linker)), 48.4 (CH₂N₃(Linker)), 29.33 (-CH₂-(Linker)), 22.38 (<u>C</u>H₃C=O); m/z (MICRO-TOF) 1815.7297 [M + Na]⁺ $C_{106}H_{112}N_4NaO_{22}$ requires 1815.7666.

3-Azidopropyl 2-*O*-benzyl-3,4,6-tri-*O*-benzyl-β-D-galactopyranosyl- $(1\rightarrow 3)$ -6-*O*-benzyl-2-acetamido-2-deoxy-β-D-glucopyranosyl- $(1\rightarrow 3)$ -2,4,6-tri-*O*-benzyl-β-D-

galactopyranosyl-(1→4)-2,3,6-tri-*O*-benzyl-β-D-glucopyranoside (17): Tetrasaccharide 16 (569 mg, 0.317 mmol) was placed under N₂ and dissolved in dry THF (5 mL). 3 Å molecular sieves were added and the resulting suspension was stirred at room temperature for 3 hours. NaBH₃CN (199 mg, 3.17 mmol) was added to the mixture along with an extra portion of 3 Å molecular sieves and stirring was continued for 1 hour. 2 M HCl/Et₂O (1.6 mL, 3.2 mmol) was added dropwise until gas ceased evolving. The reaction was stirred at room temperature for 40 min and was then quenched with Et₃N. The solvent was removed *in vacuo* and the product was purified by flash chromatography on silica gel (toluene/EtOAc, 9:1→1:1), yielding compound 17 as an off-white solid (481 mg, 85%). R_f = 0.66 (toluene/EtOAc, 1:1); ¹H NMR (400 MHz, CDCl₃) δ 7.97 (1 H, d, *J* 7.9), 7.56 (1 H, d, *J* 7.3), 7.42 (2 H, t, *J* 7.8), 7.35 – 7.06 (38 H, m), 5.62 (1 H, t, J 9.0), 5.10 (1 H, d, *J* 8.2), 5.00 (1 H, d, *J* 10.7), 4.94 (1 H, d, *J* 11.3), 4.92 (1 H, d, *J* 9.1), 4.81 (1 H, d, *J* 11.0), 4.73 (1 H, d, *J* 11.2), 4.66 (1 H, d, *J* 10.7), 4.62 (1 H, d, *J* 12.8), 4.58 (1 H, d, *J* 12.1), 4.54 (1 H, d, *J* 9.2), 4.51 – 4.43 (7 H, m), 4.42 (1 H, d, *J* 12.0), 4.36 – 4.27 (3 H, m, *J* 19.4, 8.4), 4.29 (1 H, d, *J* 11.2), 4.26 (1 H, d, *J* 7.8), 4.18 (1 H, d, *J* 12.1), 3.98 (1 H, d, *J* 2.2), 3.96 – 3.89 (2 H, m, *J* 15.9, 5.9), 3.92 (1 H, s), 3.91 – 3.85 (1 H, m), 3.85 (1 H,

d, *J* 10.0), 3.73 – 3.69 (1 H, m), 3.68 – 3.62 (4 H, m), 3.61 – 3.54 (5 H, m), 3.53 – 3.42 (8 H, m), 3.40 – 3.31 (6 H, m), 3.21 – 3.15 (1 H, m), 2.78 (1 H, dd, *J* 16.8, 8.6), 1.86 (2 H, dd, *J* 11.0, 5.8), 0.87 (3 H, s); ¹³C NMR (101 MHz, CDCl₃) δ 170.7, 165.1, 139.8, 139.2, 138.9, 138.7, 138.6, 138.4, 138.2, 138.1, 137.6, 137.4, 133.4, 130.0 - 127.1 (Ar-CH), 103.6 (C-1), 102.6 (C-1), 101.8 (C-1), 99.9 (C-1), 83.1, 83.0, 81.9, 81.7, 79.8, 79.5, 77.16, 77.16, 76.8, 75.4 (OCH₂Ph), 75.2 (OCH₂Ph), 75.09, 75.04, 74.8 (OCH₂Ph), 74.7 (OCH₂Ph), 74.6 (OCH₂Ph), 73.9, 73.8 (OCH₂Ph), 73.6 (OCH₂Ph), 73.37 (OCH₂Ph), 73.35, 73.2 (OCH₂Ph), 72.27 (OCH₂Ph), 72.24, 72.15, 70.3 (C-6), 70.1, 68.8 (C-6), 68.5 (C-6), 68.0 (C-6), 66.5 (OCH₂(Linker)), 58.7, 48.4 (CH₂N_{3(Linker)}), 29.4 (-CH₂-(Linker)), 22.8 (<u>C</u>H₃C=O); m/z (MICROTOF) 1817.6311 [M + Na]⁺ C₁₀₆H₁₁₄N₄NaO₂₂ requires 1817.7822.

3-Azidopropyl 3,4,6-tri-O-benzyl-β-D-galactopyranosyl-(1→3)-4,6-O-benzylidene-2acetamido-2-deoxy-β-D-glucopyranosyl-(1→3)-2,4,6-tri-O-benzyl-β-D-galactopyranosyl- $(1\rightarrow 4)$ -2,3,6-tri-*O*-benzyl- β -D-glucopyranoside (18): Tetrasaccharide 16 (5.9 g, 3.43 mmol) was dissolved in CH₂Cl₂ (15 mL). Methanol (15 mL) was added and the solution was heated to 50 C. A solution of 1M NaOMe in methanol (35 mL) was added and the reaction temperature was maintained at 50 °C for 30 min. The reaction was reduced to dryness. Water (50 mL) was added to the residue followed by CH₂Cl₂ (50mL) and the biphasic mixture was vigorously stirred. The water layer was acidified with 2M HCl (16 mL) and extracted with CH₂Cl₂ (3 x 50 mL). The organic phase was dried over MgSO4, filtered and reduced to dryness. The product 18 was isolated as a white foam (4.92 g, 86%). Rf = 0.2 toluene/ethyl acetate 7/3 v/v. ¹H NMR (500 MHz, cdcl₃) δ 7.50 - 7.11 (m, 50H, ArH), 5.55 (s, 1H, CHPh), 5.53 (d, 1H, NH), 5.03 -4.99 (m, 2H), 4.92 (d, 1H, J = 11.5 Hz), 4.88 (d, 1H, J - 8.3 Hz), 4.82 - 4.73 (m, 3H), 4.68 -4.58 (m, 5H), 4.54 (d, 1H, J = 8.2 Hz), 4.52 (d, 1H, J = 8.6 Hz), 4.41 - 4.20 (m, 9H), 4.06 (t, 1.58 m)1H, J - 9.7 Hz), 3.95 - 3.91 (m, 3H), 3.88- 3.86 (m, 2H), 3.79 - 3.74 (m, 2H), 3.72 - 3.65 (m, 3H), 3.63 - 3.54 (m, 4H), 3.52 - 3.44 (m, 4H), 3.42 - 3.35 (m, 6H), 3.31 (dd, 1H, J = 9.7, 2.8 Hz), 3.26 - 3.24 (m 1H), 1.88 - 1.82 (m, 2H, CH₂), 1.54 (CH₃). ¹³C NMR (126 MHz, cdcl₃) δ 171.2 (C=O), 139.4, 139.1, 138.8, 138.7, 138.5, 138.4, 138.2, 137.7, 136.8 (ArC), 129.3, 128.5, 128.5, 128.2, 128.6, 128.4, 128.39, 128.3, 128.28, 128.2, 128.1, 128.04, 128.0, 127.97, 127.9, 127.8, 127.78, 127.7, 127.71, 127.69, 127.6, 127.61, 127.3, 127.2, 126.3 (ArCH), 103.6, 103.3, 103.0, 102.7, 101.7 (C1, C1', C1'', C1''', CHPh), 82.9, 81.7, 81.5, 80.3, 80.0, 76.5, 76.2, 75.9, 75.5, 75.1, 74.8, 74.7, 74.6, 73.8, 73.4, 73.4, 73.3, 73.2, 72.6, 70.6, 68.8, 68.4, 68.3, 68.2, 66.5, 66.4, 56.4 (C2''), 48.4 (CH₂N₃), 29.3 (CH₂), 23.3 (CH₃).

3-Azidopropyl (3,4,6-tri-O-benzyl- β -D-galactopyranosyl)-(1 \rightarrow 3)-(6-O-benzyl-2-acetamido-2-deoxy- β -D-glucopyranosyl)-(1 \rightarrow 3)-(2,4,6-tri-O-benzyl- β -D-

galactopyranosyl)-(1→4)-2,3,6-tri-*O*-benzyl-β-D-glucopyranoside (19): Compound 17 (1 eq, 0.557 g, 0.310 mmol) was dissolved in DCM (3 ml) and MeOH (18 ml) added dropwise with stirring while ensuring the starting material remained in solution. A solution of NaOMe in MeOH (3 ml, 1 moldm⁻³) was added dropwise and the mixture left to stir at rt. After 16 h had elapsed, starting material was still observed by TLC (toluene/ EtOAc 1:1). The temperature was raised to 40 °C, with the reaction appearing to be complete after 2 days. Solvent was removed under reduced pressure before adding EtOAc (60 ml) and washing with water (2 x 60 ml), before drying the organic layer over MgSO₄. The solvent was removed under vacuum and the product purified by silica gel column chromatography (toluene/EtOAc 5% → 50%) to give compound 19 as a colourless solid (0.461 g, 0.273 mmol, 88%). R_f = 0.48 (toluene/EtOAc 1:1). δ_H (400 MHz, CDCl₃) 7.42 – 7.09 (1 H, m), 5.11 – 4.86 (1 H, m), 4.84 – 4.64 (1 H, m), 4.56 (1 H, dd, *J* 21.8, 11.2), 4.37 (1 H, m), 4.20 (1 H, d, *J* 12.0), 4.04 (1 H, d, *J* 7.5), 3.94 (1 H, dd, *J* 20.1, 12.7), 3.80 – 3.63 (1 H, m), 3.61 – 3.46 (1 H, m), 3.39 (1 H, dd, *J* 16.2, 5.0), 3.26 (1 H, d, *J* 8.8), 1.85 (2 H, d, *J* 4.4), 1.47 (3 H, s). δ_C (101 MHz, CDCl₃) 171.60, 139.23, 139.11, 139.02, 138.60, 138.54, 138.38, 138.32, 138.26, 138.24, 138.13, 137.51, 128.66, 128.43,

128.37, 128.33, 128.28, 128.21, 128.13, 128.08, 128.05, 127.98, 127.91, 127.73, 127.65, 127.58, 127.52, 127.23, 127.15, 126.03, 104.82, 103.49, 102.48, 101.70, 87.35, 82.84, 81.63, 81.58, 81.38, 80.04, 76.32, 75.45, 75.40, 75.05, 75.02, 74.89, 74.59, 74.20, 74.14, 73.70, 73.61, 73.42, 73.34, 73.30, 72.91, 71.24, 70.09, 69.52, 68.89, 68.34, 67.97, 66.43, 55.70, 48.31, 29.24, 23.10. m/z (MICRO-TOF) 1713.7589 [M + Na] $^+$ C₉₉H₁₁₀N₄NaO₂₁ requires 1713.7560.

3-Azidopropyl 2-O-benzoyl-3,4,6-tri-O-benzyl-β-D-galactopyranosyl-(1→3)-[2,3,4-tri-Obenzyl- α -L-fucopyranosyl- $(1\rightarrow 4)$]-6-O-benzyl-2-acetamido-2-deoxy- β -Dglucopyranosyl- $(1\rightarrow 3)$ -2,4,6-tri-O-benzyl- β -D-galactopyranosyl- $(1\rightarrow 4)$ -2,3,6-tri-Obenzyl-β-D-glucopyranoside (20): Tetrasaccharide 17 (268 mg, 0.149 mmol), fucosyl donor 5⁵ (121 mg, 0.224 mmol) and Et₄NBr (47 mg, 0.22 mmol) were placed under N₂ together and dissolved in dry CH₂Cl₂/DMF (2 mL, 9:1, v/v). 4 Å molecular sieves were added and the suspension was stirred at room temperature for 2 hours. Br₂ (2.25 eq. 54 mg, 0.34 mmol) was then added and the reaction was stirred at room temperature for 16 hours. Upon completion, Et₃N was added and the mixture was filtered through Celite[®]. The filtrate was diluted with EtOAc (25 mL) and washed with 10% aq. Na₂S₂O₄ (2x 25 mL). The organic layer was then dried over MgSO₄, filtered and concentrated. The product was purified by flash chromatography on silica gel (toluene/EtOAc, $19:1\rightarrow 3:2$) to give product **20** as a colourless solid (147 mg, 45%). $R_f = 0.73$ (toluene/EtOAc, 1:1); ¹H NMR (400 MHz, CDCl₃) δ 7.99 (t, J = 7.7 Hz, 2H, 7.54 (dd, J = 12.9, 6.9 Hz, 1H), 7.46 - 7.07 (m, 76H), 5.53 (m, 1H), 5.19 (d, J= 7.1 Hz, 1H, 5.05 - 4.98 (m, 2H), 4.96 (d, J = 5.0 Hz, 1H), 4.94 (d, J = 11.4 Hz, 1H), 4.88(d, J = 11.5 Hz, 1H), 4.85 (s, 1H), 4.81 (d, J = 10.9 Hz, 1H), 4.80 (d, J = 11.8 Hz, 1H), 4.75(s, 1H), 4.75 (d, J = 11.5 Hz, 2H), 4.72 (d, J = 8.3 Hz, 2H), 4.68 (d, J = 12.3 Hz, 2H), 4.66 (d, J = 10.1 Hz, 2H, 4.64 (d, J = 11.1 Hz, 2H), 4.62 (d, J = 11.9 Hz, 2H), 4.61 - 4.56 (m, 4H),4.53 (dd, J = 7.8, 4.8 Hz, 2H), 4.49 (t, J = 6.5 Hz, 3H), 4.45 (s, 1H), 4.44 (s, 1H), 4.40 (d, J = 6.5 Hz, 3H)11.6 Hz), 4.35 - 4.27 (m, 4H), 4.30 (d, J = 7.9 Hz, 2H), 4.26 - 4.16 (m, 3H), 4.12 (d, J = 11.8

Hz, 1H), 4.06 (d, J = 11.3 Hz, 1H), 4.05 (m, 1H), 4.01 (d, J = 11.3 Hz, 1H), 4.02 - 3.90 (m, 4H), 3.89 (s, 1H), 3.87 (s, 1H), 3.82 (m, 1H), 3.80 - 3.74 (m, 2H), 3.71 (m, 1H), 3.67 - 3.58 (m, 4H), 3.62 - 3.55 (m, 3H), 3.58 - 3.47 (m, 5H), 3.46 (s, 1H), 3.43 (d, J = 2.9 Hz, 1H), 3.42 - 3.27 (m, 8H), 3.25 (m, 1H), 3.16 (m, 1H), 1.91 - 1.82 (m, 2H), 1.54 (s, 3H); 13 C NMR (101 MHz, CDCl₃) δ 139.8, 139.5, 139.2, 139.1, 139.0, 138.9, 138.8, 138.7, 138.6, 138.5, 138.2, 138.1, 137.7, 129.0 - 127.3 (Ar-CH), 103.7 (C-1), 102.6 (C-1), 101.1 (C-1), 100.4 (C-1), 100.0 (C-1), 97.8 (C-1), 83.2, 83.1, 81.7, 80.95, 80.93, 80.89, 80.84, 80.51, 80.46, 80.38, 79.8, 79.6, 78.6, 78.2, 77.4, 77.2, 76.5, 76.4, 76.3, 75.8, 75.64, 75.58, 75.4, 75.27, 75.23, 75.18, 75.0, 74.9, 74.71, 74.65, 74.57, 73.7, 73.64, 73.61, 73.59, 73.53, 73.50, 73.46, 73.38, 73.34, 73.1, 72.8, 72.4, 72.03, 71.96, 68.4, 68.1, 68.01, 67.95, 67.8, 67.0, 66.8, 66.6, 48.5, 29.4, 23.3; m/z (MICRO-TOF) 2234.1930 [M + Na] + C₁₃₃H₁₄₂N₄NaO₂₆ requires 2233.9810.

3-Azidopropyl 3,4,6-tri-*O*-benzyl-β-D-galactopyranosyl-(1→3)-[2,3,4-tri-*O*-benzyl-α-L-fucopyranosyl-(1→4)]-6-*O*-benzyl-2-acetamido-2-deoxy-β-D-glucopyranosyl-(1→3)-2,4,6-tri-*O*-benzyl-β-D-galactopyranosyl-(1→4)-2,3,6-tri-*O*-benzyl-β-D-glucopyranoside (21): Pentasaccharide 20 (125 mg, 56.5 μmol) was dissolved in CH₂Cl₂ (1 mL) and MeOH (6 mL) was added dropwise while ensuring the starting material remained in solution. 1 M NaOMe/MeOH (1 mL, 1 mmol) was added dropwise and the mixture stirred at room temperature. After 20 hours, starting material was still visible by TLC (toluene/ EtOAc, 3:2). The temperature was raised to 40 °C and the reaction was stirred for a further 6 hours. The solvent was then removed under reduced pressure and purification by flash chromatography on silica gel (toluene/EtOAc, 19:1→4:1) yielded product 21 as a white solid (110 mg, 93%). R_f = 0.65 (toluene/EtOAc, 3:2); ¹H NMR (400 MHz, CDCl₃) δ 7.54 – 7.06 (m, 28H), 5.04 (t, J = 9.4 Hz, 2H), 4.94 (t, J = 11.2 Hz, 1H), 4.83 (m, 3H), 4.75 – 4.59 (m, 4H), 4.59 – 4.48 (m, 2H), 4.46 (s, 1H), 4.36 (m, 3H), 4.28 – 4.17 (m, 3H), 4.07 – 3.87 (m, 5H), 3.87 – 3.68 (m, 3H), 3.67 – 3.47 (m, 5H), 3.47 – 3.33 (m, 4H), 3.28 (d, J = 8.9 Hz, 1H), 2.07 (s, 3H, CH_3C =O), 2.00 – 3.47 (m, 5H), 3.47 – 3.33 (m, 4H), 3.28 (d, J = 8.9 Hz, 1H), 2.07 (s, 3H, CH_3C =O), 2.00 –

1.82 (m, 2H), 1.29 (d, J = 7.1, 3H, H-6_{Fuc}); ¹³C NMR (101 MHz, CDCl₃) δ 170.9, 139.3, 139.23, 139.15, 139.05, 138.86, 138.83, 138.7, 138.5, 138.3, 137.8, 129.1 - 126.7 (Ar-*C*H), 103.6 (C-1), 102.8 (C-1), 102.5 (C-1), 101.1 (C-1), 98.0 (C-1), 82.9, 81.8, 81.7, 81.0, 80.4, 80.2, 78.2, 78.1, 77.2, 76.6, 76.3, 75.8, 75.5, 75.3, 75.1, 75.1, 74.59, 74.54, 74.1, 73.7, 73.6, 73.45, 73.42, 73.35, 73.26, 73.1, 72.9, 72.1, 71.2, 68.6, 68.3, 68.0, 67.9, 66.8, 66.5, 56.4, 48.4, 29.3, 21.1, 14.3; m/z (MICRO-TOF) 2129.8046 [M + Na]⁺ C₁₂₆H₁₃₈N₄NaO₂₅ requires 2129.9547.

3-Azidopropyl 2,3,4-tri-*O*-benzyl-α-L-[13 C₆]fucopyranosyl-(1 \rightarrow 2)-3,4,6-tri-*O*-benzyl-β-D-galactopyranosyl-(1 \rightarrow 3)-[2,3,4-tri-*O*-benzyl-α-L-fucopyranosyl-(1 \rightarrow 4)]-6-*O*-benzyl-2-acetamido-2-deoxy-β-D-glucopyranosyl-(1 \rightarrow 3)-2,4,6-tri-*O*-benzyl-β-D-galactopyranosyl-(1 \rightarrow 4)-2,3,6-tri-*O*-benzyl-β-D-glucopyranoside (22): Pentasaccharide 21 (97 mg, 46 μmol), 13 C-labelled fucosyl donor 4 (38 mg, 69 μmol) and Bu₄NBr (22 mg, 69 μmol) were placed under Ar together and dissolved in dry CH₂Cl₂/DMF (1.5 mL, 9:1, v/v). 4 Å molecular sieves were added and the suspension was stirred at room temperature for 2 hours. Br₂ (2.25 eq, 16.6 mg, 104 μmol) was added and the reaction was stirred at room temperature for 16 hours. Upon completion, Et₃N was added and the reaction mixture was filtered through Celite[®]. The filtrate was diluted with EtOAc (25 mL) and washed with 10% aq. Na₂S₂O₄ (2x 25 mL). The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The product was purified by flash chromatography on silica gel (toluene/EtOAc, 19:1 \rightarrow 4:1), yielding product 22 as a colourless solid (92 mg, 79%). R_f = 0.66 (toluene/EtOAc, 2:1). Decoupled NMR data as for unlabelled material. ⁶

3-Aminopropyl (α -L-[U-¹³C₆]fucopyranosyl)-(1 \rightarrow 2)-(β -D-galactopyranosyl)-(1 \rightarrow 3)-[α -L-fucopyranosyl-(1 \rightarrow 4)]-(2-acetamido-2-deoxy- β -D-glucopyranosyl)-(1 \rightarrow 3)-(β -D-galactopyranosyl)-(1 \rightarrow 4)- β -D-glucopyranosyl hydrochloride (1): Hexasaccharide 23 (1 eq, 89.1 mg, 35.0 μ mol) was dissolved in 1,4-dioxane (9 ml) and stirred while adding water (3 ml) dropwise. The mixture was degassed and flushed through with $N_{2(g)}$ before adding Pd/C (10

wt. %, cat), degassing and flushing through with $H_{2(g)}$. After 15 min had elapsed, $HCl_{(aq)}$ (1 eq, 0.1 moldm⁻³, 352 μ l) and additional Pd/C was added and the reaction stirred under H_{2(g)}. The reaction was monitored by TLC (EtOH/H₂O/NH₄OH 1:1:1) and after 16 h had not gone to completion. Fresh Pd/C was added and the mixture stirred for a further 24 h until complete. The reaction mixture was degassed and flushed through with $N_{2(g)}$ repeatedly before exposing to the air during TLC sampling or addition of reagents. Additional water was added to the mixture which was then filtered through celite. The solvent was removed by lyophilisation before purification using a size exclusion column. The column was run with a solution of butanol (1%) in ultra-pure water as the mobile phase. The solvent was eluted at a rate of 36 ml/h and collected using a Gilson fraction collector (9 min, or ~5.4 ml per test tube). A solution of the hexasaccharide in the mobile phase was added to the top of the column before carefully adding more of the mobile phase via a reservoir. The fractions were checked with TLC and MALDI TOF and the test tubes containing the product were combined and lyophilised to give the deprotected hexasaccharide 1 as a fine, white solid (37.3 mg, 33.9 μ mol, 97%). $R_f = 0.35$ $(EtOH/H₂O/NH₄OH 1:1:1) \delta_{H}$ (400 MHz, D₂O) 5.18 (1 H, s, Fuc-H-1), 5.06 (1 H, d, J 3.6, Fuc-H-1) H-1), 4.90 (1 H, dd, J 12.8, 6.2), 4.69 (1 H, d, J 7.6, H-1), 4.64 (1 H, d, J 8.3, H-1), 4.54 (1 H, d, J 8.0, H-1), 4.45 (1 H, d, J 7.8, H-1), 4.37 (1 H, d, J 6.1), 4.17 (2 H, t, J 9.7), 4.08 (1 H, dd, J 10.9, 5.6), 4.03 – 3.74 (17 H, m), 3.70 – 3.53 (8 H, m), 3.36 (1 H, t, J 8.3), 3.19 (2 H, t, J6.9), 2.10 (3 H, s, COCH₃), 2.07 – 1.99 (2 H, m), 1.30 (6 H, t, J 5.7, Fuc-H-6). ¹³C NMR (101 MHz, D_2O) δ 99.5 (d, J = 44.4 Hz, C-1), 72.0 (t, J = 37.2 Hz), 69.4 (t, J = 37.7 Hz), 68.2 (t, J = 37.7 Hz) = 41.8), 66.2 (t, J = 39.5 Hz), 15.3 (d, J = 41.5 Hz, C6). m/z (MALDI-TOF) 1085.78 [M + Na]⁺ $^{12}\text{C}_{35}^{13}\text{C}_6\text{H}_{72}\text{N}_2\text{Na O}_{29}$ requires 1085.43.

3-Azidopropyl (2,3,4-tri-O-benzyl- α -L-[13 C₆]fucopyranosyl)-(1 \rightarrow 2)-(3,4,6-tri-O-benzyl- β -D-galactopyranosyl)-(1 \rightarrow 3)-[2,3,4-tri-O-benzyl- α -L-[13 C₆]fucopyranosyl)-(1 \rightarrow 4)]-(6-O-benzyl-2-acetamido-2-deoxy- β -D-glucopyranosyl)-(1 \rightarrow 3)-(2,4,6-tri-O-benzyl- β -D-

galactopyranosyl)-(1 \rightarrow 4)-2,3,6-tri-*O*-benzyl-β-D-glucopyranoside (23): Tetrasaccharide 19 (1 eq, 50.3 mg, 29.7 μmol), radiolabelled fucosyl donor 4 (3 eq, 48.3 mg, 89.2 μmol) and Bu₄NBr (3 eq, 28.7 mg, 89.2 μmol) were dissolved in a solution of DCM/DMF (9:1, 1 ml) and stirred at rt with 4 Å molecular sieves under N₂. After 2 h, bromine (4.5 eq, 21 mg, 130 μmol) was added and the now yellow solution allowed to stir under N₂ for 16 h. Upon completion, Et₃N was added and the reaction mixture was diluted in EtOAc (25 ml) and washed with Na₂S₂O_{4(aq)} (10%, 2 x 25 ml) before drying the organic layer over MgSO₄ and removing the solvent under vacuum. The product was purified by silica gel column chromatography (toluene/EtOAc 2% \rightarrow 20%) to give the product 23 as a colourless solid (39.2 mg, 15.5 μmol, 52%). R_f = 0.30 (toluene/EtOAc 3:1) m/z (MALDI-TOF) 2547.44 [M + Na]⁺ C₁₅₃H₁₆₇N₄NaO₂₉ requires 2547.16.

3-Aminopropyl (α-L-[U- 13 C₆]fucopyranosyl)-(1→2)-(β-D-galactopyranosyl)-(1→3)-[α-L-[U- 13 C₆]fucopyranosyl-(1→4)]-(2-acetamido-2-deoxy-β-D-glucopyranosyl)-(1→3)-(β-D-galactopyranosyl)-(1→4)-β-D-glucopyranosyl hydrochloride (2): Hexasaccharide 23 (1 eq. 39.2 mg, 15.5 μmol) was dissolved in 1,4-dioxane (5 ml) and stirred while adding water (1.6 ml) dropwise. The mixture was degassed and flushed through with $N_{2(g)}$ before adding Pd/C (10 wt. %, cat), HCl_(aq) (1 eq. 0.1 moldm-3, 155 μl) and stirring under $H_{2(g)}$. The reaction was monitored by TLC (EtOH/ H_2 O/ NH_4 OH 1:1:1) and after 16 h had not gone to completion. Fresh Pd/C was added and the mixture stirred for a further 24 h until only 1 product spot was visible. Additional water was added to the mixture which was then filtered through celite. The solvent was removed by lyophilisation before purification using a size exclusion column. Column was run with a solution of butanol (1%) in ultra-pure water as the mobile phase. The solvent was eluted at a rate of 36 ml/h and collected using a Gilson fraction collector (9 min, or ~5.4 ml per test tube). A solution of the hexasaccharide in the mobile phase was added to the top of the column before carefully adding more of the mobile phase via a reservoir. TLC and MALDI

TOF showed the presence of an impurity in some of the fractions containing the product. These fractions were combined and a further purification performed using a RP-C18 column. This column had been prewashed with a step-gradient using 5 ml for each step (MeOH in H₂0, 100%, 80%, 60%, 40%, 20%, 10%MeOH). The compound mixture was applied to the top of the column and eluted with a MeOH/H₂O solvent mixture in a step-gradient with 5 ml for each step (MeOH in H₂O, 10%, 20%, 30%, 40%). The fractions containing pure product were combined and lyophilised to give the deprotected hexasaccharide 2 as a fine, white solid (4.50 mg, 4.07 μ mol, 26%). R_f = 0.35 (EtOH/H₂O/NH₄OH 1:1:1). δ _H (400 MHz, D₂O) 5.19 (1 H, s, Fuc-H-1), 5.06 (1 H, s, Fuc-H-1), 4.89 (1 H, q, Fuc-H-5), 4.69 (1 H, d, J 7.7), 4.64 (1 H, d, J 8.4), 4.54 (1 H, d, J 8.0), 4.45 (1 H, d, J 7.8), 4.37 (1 H, d, J 6.2, Fuc-H-5), 4.20 – 4.11 (2 H, m), 4.12 - 4.05 (1 H, m), 4.03 - 3.81 (14 H, m), 3.79 - 3.74 (10 H, m), 3.69 - 3.55 (8 H, m), $3.36 (1 \text{ H}, t, J 8.3), 3.19 (2 \text{ H}, t, J 6.9), 2.10 (3 \text{ H}, s, COCH_3), 2.07 - 1.99 (2 \text{ H}, m), 1.30 (6 \text{ H}, s)$ t, J 6.1, Fuc-H-6). 13 C NMR (101 MHz, D₂O, 13 C- 13 C decoupled) δ 99.76, 99.32, 97.99, 97.54, 72.33, 71.97, 71.60, 69.82, 69.44, 69.08, 68.72, 68.62, 68.17, 67.77, 67.38, 66.99, 66.60, 66.20, 65.80, 15.51, 15.10. m/z (MALDI-TOF) 1092.05 $[M + Na]^{+12}C_{29}^{13}C_{12}H_{72}N_2NaO_{29}$ requires 1091.88.

3-Azidopropyl (2,3,4-tri-*O*-benzyl-α-L-fucopyranosyl)-(1→2)-(3,4,6-tri-*O*-benzyl-β-D-galactopyranosyl)-(1→3)-[2,3,4-tri-*O*-benzyl-α-L-fucopyranosyl)-(1→4)]-(6-*O*-benzyl-2-acetamido-2-deoxy-β-D-glucopyranosyl)-(1→3)-(2,4,6-tri-*O*-benzyl-β-D-galactopyranosyl)-(1→4)-2,3,6-tri-*O*-benzyl-β-D-glucopyranoside (24): Tetrasaccharide 19 (1 eq. 43.9 mg, 25.9 μmol), fucosyl donor 5 (3 eq. 42.1 mg, 77.8 μmol) and Et₄NBr (3 eq. 16.0 mg, 77.8 μmol) were dissolved in a solution of DCM/DMF (9:1, 1 ml) and stirred at rt with 4 Å molecular sieves under N₂. After 2 h, bromine (4.5 eq. 19 mg, 117 μmol) was added and the now yellow solution allowed to stir for 16 h. Upon completion, Et₃N was added and the reaction mixture was diluted in EtOAc (25 ml) and washed with Na₂S₂O_{4(aq)} (10%, 2 x 25 ml) before

drying the organic layer over MgSO₄ and removing the solvent under vacuum. The product was purified by silica gel column chromatography (toluene/EtOAc $2\% \rightarrow 20\%$) to give the product **24** as a colourless solid (52 mg, 20.6 µmol, 80%). R_f = 0.28 (toluene/EtOAc 3:1). δ_H (400 MHz, CDCl₃) 7.41 – 7.03 (99 H, m), 6.97 (2 H, d, J7.3), 5.56 (1 H, d, J3.2), 5.08 – 4.94 (4 H, m), 4.81 (9 H, dt, J19.8, 10.8), 4.73 – 4.42 (23 H, m), 4.42 – 4.17 (12 H, m), 4.06 – 3.78 (16 H, m), 3.71 (6 H, dd, J25.3, 11.4), 3.65 – 3.51 (8 H, m), 3.41 (10 H, dt, J13.7, 9.3), 3.24 (2 H, d, J11.3), 1.85 (2 H, dd, J9.5, 6.0), 1.61 (3 H, s), 1.20 (6 H, d, J5.8). δ_C (101 MHz, CDCl₃) 139.45, 139.42, 139.32, 139.14, 138.95, 138.82, 138.81, 138.61, 138.58, 138.38, 138.35, 138.34, 138.22, 138.20, 138.15, 138.14, 137.64, 128.66, 128.56, 128.43, 128.38, 128.35, 128.32, 128.21, 128.18, 128.12, 128.02, 127.98, 127.91, 127.88, 127.85, 127.76, 127.71, 127.68, 127.60, 127.56, 127.51, 127.45, 127.43, 127.39, 127.35, 127.29, 127.15, 127.11, 127.07, 127.01, 126.93, 126.31, 126.22, 103.50, 102.55, 102.11, 101.53, 98.43, 97.92, 83.80, 82.84, 81.64, 80.37, 79.20, 78.09, 76.37, 76.28, 75.60, 75.55, 75.42, 74.93, 74.86, 74.76, 74.44, 74.00, 73.63, 73.41, 73.34, 73.20, 73.13, 73.01, 72.92, 72.70, 71.77, 71.68, 71.24, 68.64, 68.30, 68.10, 67.44, 66.90, 66.60, 66.44, 60.39, 48.30, 29.24, 23.43, 16.34, 16.20.

3-Aminopropyl (α-L-fucopyranosyl)-(1 \rightarrow 2)-(β-D-galactopyranosyl)-(1 \rightarrow 3)-[α-L-fucopyranosyl-(1 \rightarrow 4)]-(2-acetamido-2-deoxy-β-D-glucopyranosyl)-(1 \rightarrow 3)-(β-D-galactopyranosyl)-(1 \rightarrow 4)-β-D-glucopyranosyl hydrochloride (3): Hexasaccharide 24 (1 eq. 24.0 mg, 9.51 μmol) was dissolved in 1,4-dioxane (3 ml) and stirred while adding water (1 ml) dropwise. A precipitate appeared, which was re-dissolved by adding a little more 1,4-dioxane. The mixture was degassed and flushed through with N_{2(g)} before adding Pd/C (10 wt. %, cat), HCl_(aq) (1 eq. 0.1 moldm⁻³, 95 μl) and stirring under H_{2(g)}. The reaction was monitored by TLC (EtOH/H₂O/NH₄OH 1:1:1) until, after 20 h, only 1 product spot was visible. Additional water was added to the mixture which was then filtered through celite. The solvent was removed by lyophilisation before purification using a size exclusion column. Column was run with a

solution of butanol (1%) in ultra-pure water as the mobile phase. The solvent was eluted at a rate of 36 ml/h and collected using a Gilson fraction collector (9 min, or ~5.4 ml per test tube). A solution of the hexasaccharide in the mobile phase was added to the top of the column before carefully adding more of the mobile phase via a reservoir. TLC showed the presence of the hexasaccharide in fractions 11-16. These were combined and lyophilised to give the deprotected hexasaccharide 3 as a fine, white solid (8.50 mg, 7.77 μ mol, 82%). $R_f = 0.35$ (EtOH/H₂O/NH₄OH 1:1:1). δ_H (500 MHz, D₂O) 5.12 (1 H, d, J 3.9, Fue-H-1), 5.00 (1 H, d, J 3.8, Fuc-H-1), 4.63 (1 H, d, J 7.7, H-1), 4.57 (1 H, d, J 8.4, H-1), 4.48 (1 H, d, J 8.0, H-1), 4.38 (1 H, d, J 7.9, H-1, 4.34 - 4.29 (1H, m), 4.11 (2 H, dd, J11.6, 8.2), 4.05 - 4.00 (1 H, m), 3.96 (1 H, s), 3.94 (1 H, s), 3.93 - 3.89 (5 H, m), 3.86 - 3.76 (10 H, m), 3.74 - 3.67 (12 H, m), 3.65 - 3.59 (6 H, m), 3.56 - 3.48 (4 H, m), 3.30 (1 H, t, J 8.5), 3.13 (2 H, t, J 7.0), 2.03 (3 H, s), 1.98 (2 H, m), 1.24 (6 H, app t, J 7.2 ¹³CNMR (101 MHz, D₂O) δ 174.1 (NC=O), 103.2 (C-1), 102.9 (C-1), 102.0 (C-1), 100.6 (C-1), 99.5 (C-1) 1), 97.7 (C-1), 81.5, 78.1, 76.4, 75.1, 74.8, 74.4, 74.2, 73.6, 72.7, 71.9, 71.7, 70.1, 69.4, 69.0, 68.7, 68.5, 68.2, 67.7, 67.0, 66.2 (CH's), 61.6, 60.9, 60.4, 59.9, 59.4 (C-6, C-6', C-6", C-6", link-OCH₂) 55.7 (C-2"), 37.5 (link-NCH₂), 26.60 (link-CH₂), 22.1 (COCH₃), 15.30 (Fuc-C-6), 15.26 (Fuc-C-6). m/z (MALDI-TOF) 1079.33 [M + Na] $^+$ C₄₁H₇₃N₂NaO₂₉ requires 1080.42.

Per-*O***-acetyl-***α*/ β **-D-galactopyranose** (S-24): A suspension of NaOAc (0.46 g, 5.5 mmol) in Ac₂O (5.25 mL, 55.2 mmol) was stirred at 140 °C. D-Galactose (994 mg, 5.52 mmol) was added in small portions over a period of 6 minutes and the reaction was refluxed for a further 25 minutes after the final addition. The reaction mixture was then poured onto crushed ice (50 mL) and stirred for 2 hours. EtOAc (50 mL) was added to the mixture and the organic layer was washed with H₂O (2x 30 mL), sat. aq. NaHCO₃ (30 mL), dried over MgSO₄, filtered and concentrated *in vacuo*. The product was purified by flash chromatography on silica gel (toluene/EtOAc, 6:1→1:1), yielding S-24 as a white solid (2.14 g, 99%). R_f = 0.44 (toluene/EtOAc 1:1); ¹H NMR (500 MHz, CDCl₃) δ 5.70 (1 H, d, *J* 8.2, *H*-1), 5.42 (1 H, d, *J* 3.5, *H*-4), 5.33 (1 H, t, *J* 8.2, *H*-2), 5.08 (1 H, dd, *J* 10.4, *H*-3), 4.11 - 4.20 (2 H, m, *H*₂-6), 4.05

(1 H, t, *J* 6.7, *H*-5), 2.16 (3 H, s, COC*H*₃), 2.12 (3 H, s, COC*H*₃), 2.04 (6 H, s, COC*H*₃), 1.99 (3 H, s, COC*H*₃); ¹³C NMR (126 MHz, CDCl₃) δ 170.3, 170.1, 170.0, 169.4, 169.0, 92.2, 71.7, 70.8, 67.8, 66.8, 61.0, 20.8, 20.6, 20.5.

p-Tolyl 2,3,4,6-tetra-*O*-acetyl-1-thio-β-D-galactopyranoside (S-25): Compound S-24 (1.10 g, 2.56 mmol) was placed under N₂ and dissolved in dry CH₂Cl₂ (10 mL). *p*-Thiocresol (0.48 g, 3.8 mmol) and BF₃·Et₂O (0.57 mL, 4.6 mmol) were added and the reaction was stirred at room temperature for 2 hours. After completion, the reaction was cooled to 0 °C and quenched with Et₃N (0.45 mL). The solution was then diluted with CH₂Cl₂ (30 mL) and the organic layer was washed with brine (2x 30 mL), dried over MgSO₄, filtered and concentrated. Flash chromatography on silica gel (toluene \rightarrow toluene/EtOAc, 3:1) furnished S-25 as a white, crystalline solid (1.05 g, 90%). R_f = 0.53 (toluene/EtOAc, 3:2); ¹H NMR (500 MHz, CDCl₃) δ 7.41 (2 H, d, *J* 7.9, Ph*H*), 7.12 (2 H, d, *J* 7.9, Ph*H*), 5.40 (1 H, d, *J* 2.5, *H*-4), 5.21 (1 H, t, *J* 10.1, *H*-2), 5.03 (1 H, dd, *J* 3.2, 9.8, *H*-3), 4.64 (1 H, d, *J* 9.8, *H*-1), 4.09 – 4.20 (2 H, m, *H*₂-6), 3.90 (1 H, t, *J* 6.3, *H*-5), 2.34 (3 H, s, PhC*H*₃), 2.11 (3 H, s, COC*H*₃), 2.09 (3 H, s, COC*H*₃), 2.04 (3 H, s, COC*H*₃), 1.97 (3 H, s, COC*H*₃); ¹³ C NMR(126 MHz, CDCl₃) δ 170.3, 170.2, 170.0, 169.4, 138.5, 133.2, 129.6, 128.6, 87.0, 74.4, 72.1, 67.3, 61.6, 21.1, 20.8, 20.6.

p-Tolyl 2,3,4-tri-*O*-benzyl-6-*O*-tert-butyldimethylsilyl-1-thio-β-D-galactopyranoside (S-26): Compound S-25 (5.01 g, 11.0 mmol) was added to a solution of 1 M NaOMe/MeOH (7.5 mL, 7.5 mmol) and MeOH (100 mL). The reaction was stoppered and stirred at room temperature for 30 min. After completion, the solution was neutralised with Amberlite® IR120 (H⁺ form) resin, filtered and concentrated to give crystalline deacetylated product (3.21 g, 100%). R_f = 0.63 (CH₂Cl₂/MeOH, 3:1); ¹H NMR (500 MHz, D₂O) δ 7.47 (2 H, d, *J* 7.9, Ph*H*), 7.24 (2 H, d, *J* 7.6, Ph*H*), 4.67 (1 H, d, *J* 9.8, *H*-1), 3.97 (1 H, s, *H*-4), 3.59 – 3.75 (5 H, m, *H*-2, *H*-3, *H*-5, *H*₂-6), 2.32 (3 H, s, PhC*H*₃) . *p*-Tolyl 1-thio-β-D-galactopyranoside (492 mg, 1.72 mmol) was dried *in vacuo*, placed under N₂ and cooled to 0 °C. TBDMSCl (286 mg, 1.90

mmol) and dry pyridine (2 mL) were added and the reaction was stirred for 4 hours over which the reaction mixture was allowed to reach room temperature. Upon completion, the pyridine was removed by co-evaporation with toluene (3x 5 mL). Flash chromatography on silica gel (toluene→toluene/EtOAc, 1:3) in a column with buffered silica gel (Et₃N 5% in toluene) yielded the triol product as a syrup (635 mg, 92%). $R_f = 0.62$ (CH₂Cl₂/MeOH 6:1); ¹H NMR (500MHz, CDCl₃) δ 7.45 (2 H, d, J 8.2, PhH), 7.10 (2 H, d, J 8.2, PhH), 4.45 (1 H, d, J 9.5, H-1), 4.07 (1 H, s, H-4), 3.87 – 3.95 (2 H, m, H₂-6), 3.65 (1 H, t, J 9.5, H-2), 3.58 (1 H, d, J3.5, H-3), 3.50 (1 H, t, J 4.8, H-5), 0.90 (9 H, s, SiC(C H_3)₃), 0.10 (6 H, d, J 7.3, Si(C H_3)₂); ¹³C NMR (126 MHz, CDCl₃) δ 138.2, 133.0, 129.8, 128.4, 88.8, 78.1, 75.0, 69.9, 69.4, 63.2, 25.8, 21.2, 18.2 A mixture of NaH (0.14 g, 5.9 mmol) and BnBr (0.65 mL, 5.5 mmol) in dry DMF (2 mL) were placed under N₂ and cooled to 0 °C. The triol (611 mg, 1.52 mmol) was dissolved in DMF (5 mL) and was added to the reaction vessel in portions. The reaction was allowed to reach room temperature and was stirred for 2 hours. The solvent was removed by coevaporation with toluene (2x 5 mL) before dissolving in CH₂Cl₂ (50 mL). The organic phase was washed with H₂O (25 mL), brine (25 mL), dried over MgSO₄, filtered and concentrated. The product was then purified by flash chromatography on silica gel (toluene→toluene/EtOAc, 49:1) in buffered silica (Et₃N 0.5% in toluene) to give compound **S-26** as a colourless syrup (898 mg, 88%). $R_f = 0.46$ (toluene/EtOAc, 20:1); ¹H NMR (500MHz, CDCl₃) δ 7.48 (2 H, d, J 8.2, PhH) 7.18 – 7.42 (15 H, m, PhH), 7.01 (2 H, d, J 7.9, PhH), 5.00 (1 H, d, J 11.7, PhCH₂), 3.92 (1 H, t, J 9.5, H-2), 4.73 – 4.81 (4 H, m, PhCH₂), 4.64 (1 H, d, J 11.4, PhCH₂) 4.60 (1 H, d, J 9.8, H-1), 3.96 (1 H, m, H-4), 3.73 – 3.79 (2 H, m, H₂-6), 3.61 (1 H, dd, J 2.8, 9.5, H-3), 3.44 (1 H, t, J 6.8, H-5), 2.31 (3 H, s, PhCH₃), 0.90 (9 H, s, SiC(CH₃)₃), 0.05 (6 H, s, Si(CH₃)₂); ¹³C NMR (126 MHz, CDCl₃) δ 136.6, 136.1, 136.0, 134.7, 129.6, 128.0, 127.1, 126.4, 126.0, 125.9, 125.8, 125.7, 125.4, 125.3, 125.2, 125.2, 124.9, 122.9, 85.6, 81.9, 76.4, 73.2, 72.1, 71.1, 70.4, 69.7, 59.1, 23.6, 23.5, 19.1, 18.7, 15.8.

p-Tolyl 2,3,4-tri-*O*-benzyl-1-thio-β-D-galactopyranoside (S-27)²: Compound S-26 (859 mg, 1.28 mmol) and Bu₄NF (0.41 g, 1.5 mmol) were placed under N₂ and dissolved in dry THF (1.6 mL). The reaction was stirred at room temperature for 16 hours before the volatiles were removed by co-evaporation with toluene (2x 3 mL). The yellow oil obtained was purified by flash chromatography on silica gel (toluene→toluene/EtOAc, 6:1) to give product S-27 (682 mg, 96%). R_f = 0.15 (toluene/EtOAc, 9:1); ¹H NMR (500MHz, CDCl₃) δ 7.42 (2 H, d, *J* 8.2, Ph*H*) 7.14 − 7.38 (15 H, m, Ph*H*) 7.00 (2 H, d, *J* 7.9, Ph*H*), 4.94 (1 H, d, *J* 12.0, PhC*H*₂) 4.72 − 4.81 (4 H, m, PhC*H*₂), 4.60 (1 H, d, *J* 11.7, PhC*H*₂), 4.56 (1 H, d, *J* 9.8, *H*-1), 3.89 (1 H, t, *J* 9.5, *H*-2), 3.78 − 3.82 (2 H, m, *H*₂-6), 3.57 (1 H, dd, *J* 2.8, 9.1, *H*-3), 3.48 (1 H, dd, *J* 5, 11.3, *H*-4), 3.38 (1 H, t, *J* 6.2, *H*-5), 2.27 (3 H, s, PhC*H*₃); ¹³C NMR (126 MHz, CDCl₃) δ 138.4, 138.3, 138.2, 137.9, 137.4, 132.3, 130.1, 129.6, 129.1, 128.5, 128.4, 128.4, 128.3, 128.2, 127.8, 127.7, 125.3, 88.1, 84.3, 78.7, 75.7, 74.2, 73.3, 73.1, 62.3, 21.1.

p-Tolyl 2,3,4-tri-*O*-benzyl-6-tosyl-1-thio-β-D-galactopyranoside (S-28)²: Compound S-27 (655 mg, 1.18 mmol) and TsCl (0.34 g, 1.8 mmol) were dried together *in vacuo* and then placed under N₂. Dry pyridine (2.5 mL) was added and the solution was stirred at room temperature for 3 hours. Upon completion, the pyridine was removed by co-evaporation with toluene (2x 5 mL) followed by addition of EtOAc (40 mL). The organic phase was washed with H₂O (2x 40 mL), dried over MgSO₄, filtered and concentrated under reduced pressure. The crude was then purified by flash chromatography on silica gel (toluene—toluene/EtOAc, 3:1) to give compound S-28 as a white, crystalline solid (783 mg, 94%). R_f = 0.51 (toluene/EtOAc, 9:1); ¹H NMR (500MHz, CDCl₃) 7.74 (2 H, d, *J* 8.2, Ph*H*). 7.22 – 7.39 (19 H, m, Ph*H*) 6.99 (2 H, d, *J* 7.9, Ph*H*), 4.93 (1 H, d, *J* 11.4, PhC*H*₂), 4.68 – 4.77 (4 H, m, PhC*H*₂), 4.51 (1 H, d, *J* 9.8, *H*-1), 4.47 (1 H, d, *J* 11.3, PhC*H*₂), 4.03 – 4.13 (2 H, m, *H*₂-6), 3.89 (1 H, s, *H*-4), 3.82 (1 H, t, *J* 9.5, *H*-2), 3.62 (1 H, t, *J* 6.5, *H*-5), 3.56 (1 H, dd, *J* 2.5, 9.2, *H*-3), 2.39 (3 H, s, PhC*H*₃), 2.30 (3 H, s, PhC*H*₃); ¹³C NMR (126 MHz, CDCl₃) δ 145.1, 138.2, 138.2, 138.0, 137.5, 132.4, 132.2,

129.9, 129.8, 129.6, 128.5, 128.4, 128.3, 128.2, 128.0, 127.8, 127.8, 127.6, 88.0, 83.0, 75.6, 75.4, 74.4, 73.0, 73.0, 67.9, 21.7, 21.1.

p-Tolyl 2,3,4-tri-O-benzyl-1-thio-β-D-fucopyranoside (S-29)³: Compound S-28 (115 mg, 0.162 mmol) and LiAlH₄ (157 mg, 4.15 mmol) were dried together in vacuo for 2 hours and then placed under N₂. Dry THF (2 mL) was added and the reaction mixture refluxed for 2 hours. After completion, the reaction mixture was diluted by adding THF (10 mL) and added dropwise to a solution of THF (10 mL) and glacial acetic acid (5 mL) at 0 °C. H₂O (30 mL) was added and 2 M aq. HCl was added dropwise until the precipitate dissolved. The product was then extracted with EtOAc (3x 40 mL) and the combined organic phase was dried over MgSO₄, filtered and concentrated under reduced pressure. The product was then purified by flash chromatography on silica gel (toluene→toluene/EtOAc, 49:1) to give compound S-29 as a white solid (51 mg, 58%). $R_f = 0.42$ (toluene/EtOAc, 20:1); ¹H NMR (500 MHz, CDCl₃) δ 7.50 (2 H, d, J 7.9, PhH), 7.29 – 7.41 (15 H, m, PhH), 7.02 (2 H, d, J 7.9, PhH), 5.01 (1 H, d, J 11.4, PhCH₂), 4.72 - 4.82 (4 H, m, PhCH₂), 4.67 (1 H, d, J 11.7, PhCH₂), 4.55 (1 H, d, J 9.8, H-1), 3.90 (1 H, t, J 9.5, H-2), 3.63 (1 H, d, J 2.6, H-4), 3.59 (1 H, dd, J 2.9, 9.2, H-3), 3.51 (1 H, q, J 6.3, H-5), 2.3 (3 H, s, PhCH₃), 1.27 (3 H, d, J 6.3, H₃-6); ¹³C NMR (126 MHz, CDCl₃); 138.8, 138.5, 138.4, 137.1, 132.2, 130.5, 130.1, 129.8, 129.5, 129.1, 128.6, 128.4, 128.4, 128.4, 128.3, 128.2, 128.2, 128.0, 127.8, 127.7, 127.6, 127.4, 87.9, 84.6, 75.5, 74.6, 72.9, 30.9, 21.1, 17.3.

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