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Electronic Supplementary Information
Functionalization of amine-cured epoxy resins by boronic acids based on dynamic dioxazaborocane formation
Yumiko Ito, Daisuke Aoki, and Hideyuki Otsuka*
Department of Chemical Science and Engineering, Tokyo Institute of Technology, 2-12-1 Ookayama, Meguro-ku, Tokyo 152-8550, Japan *Corresponding author: Hideyuki Otsuka (Email: otsuka@polymer.titech.ac.jp)

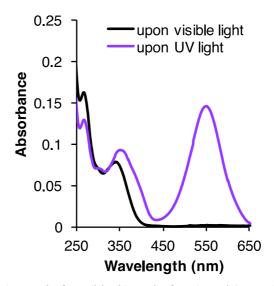


Fig. S1. UV-vis spectra of **SpBA** before (black) and after (purple) UV irradiation (254 nm, 2 min). Spectra were recorded on a 12.0 μ M solution in acetonitrile.

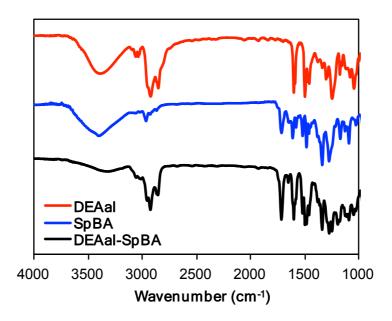


Fig. S2. FT-IR spectra of DEAal (red), SpBA (blue) and DEAal-SpBA (black) (NaCl).

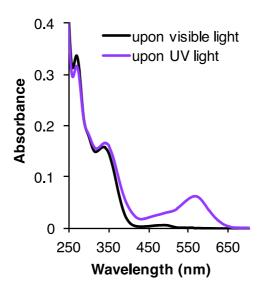


Fig. S3. UV-vis spectra of **PSpBA** before (black) and after (purple) UV irradiation (254 nm, 20 min). Spectra were recorded on an 8.00 mM solution in acetonitrile.

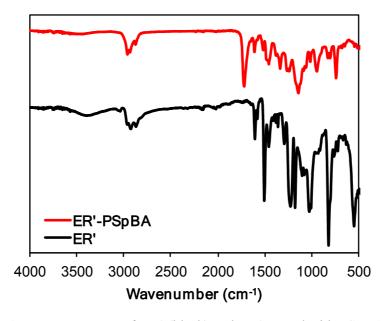


Fig. S4. ATR-FTIR spectra of ER' (black) and ER' coated with PSpBA (blue).

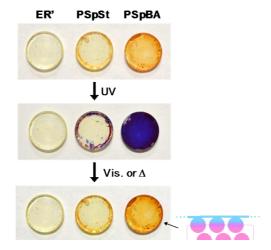


Fig. S5. Reversible color change of PSpBA coating

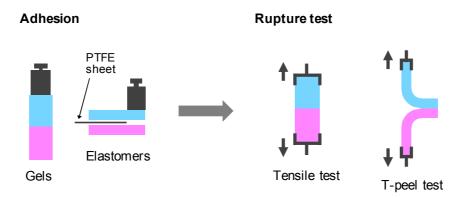


Fig. S6. Procedure for the evaluation of adhesion strength.

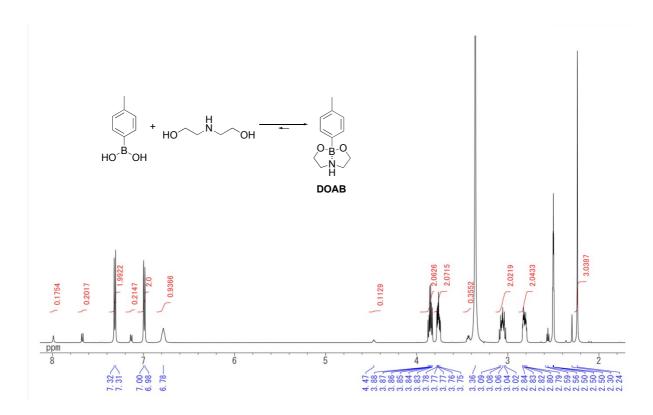


Fig. S7. ¹H NMR spectrum of the mixture of 4-methylphenylboronic acid and diethanolamine (DMSO- d_6 , 500 MHz).

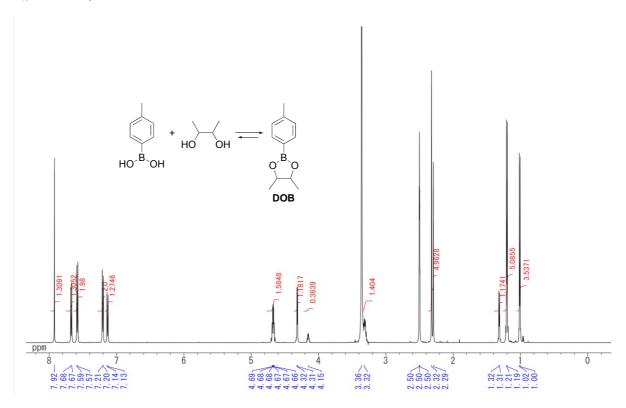


Fig. S8. ¹H NMR spectrum of the mixture of 4-methylphenylboronic acid and 2,3-butane diol (DMSO- d_6 , 500 MHz).

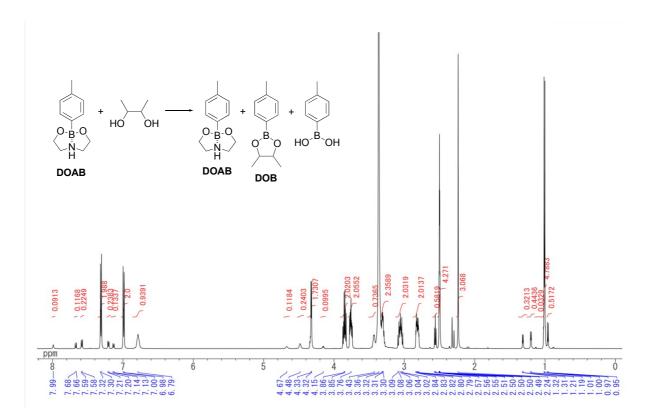


Fig. S9. ¹H NMR spectrum of the mixture of DOAB and 2,3-butanediol after their transesterification reached the equilibrium (DMSO- d_6 , 500 MHz).

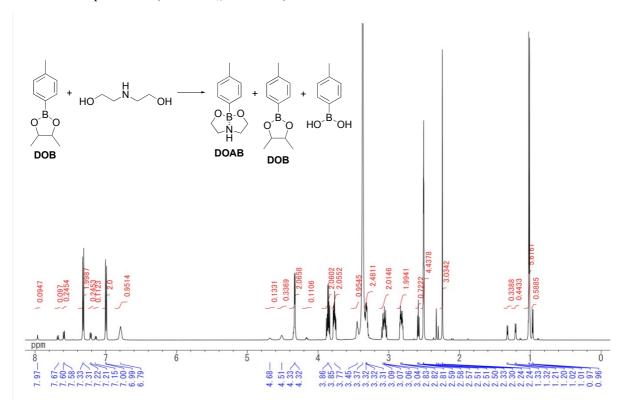


Fig. S10. ¹H NMR spectrum of the mixture of DOB and diethanolamine after their transesterification reached the equilibrium (DMSO- d_6 , 500 MHz).