Supporting Information

Solid-state polymerization of a novel cyanate ester based on 4-*tert*-butylcalix[6]arene

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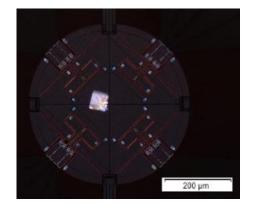


Figure S1. Single crystal of cyanate ester monomer placed on surface of MultiSTAR UFS 1 MEMS chip sensor in polarized light.

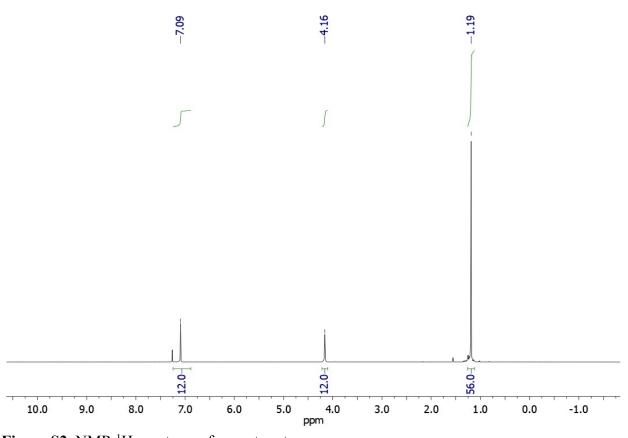


Figure S2. NMR ¹H spectrum of cyanate ester monomer.

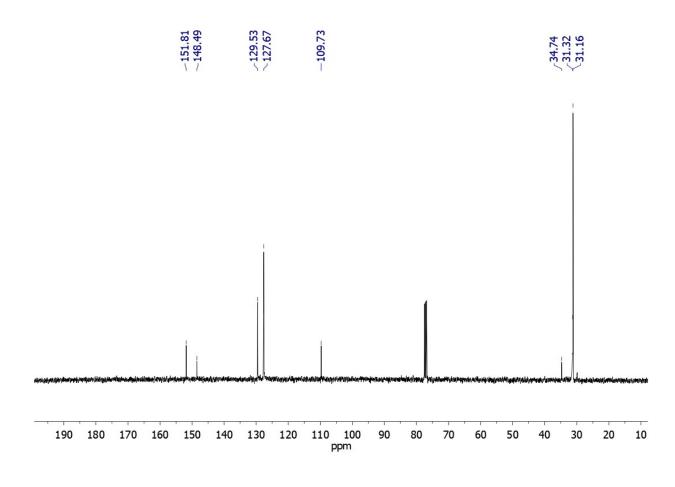


Figure S3. NMR ¹³C spectrum of cyanate ester monomer.

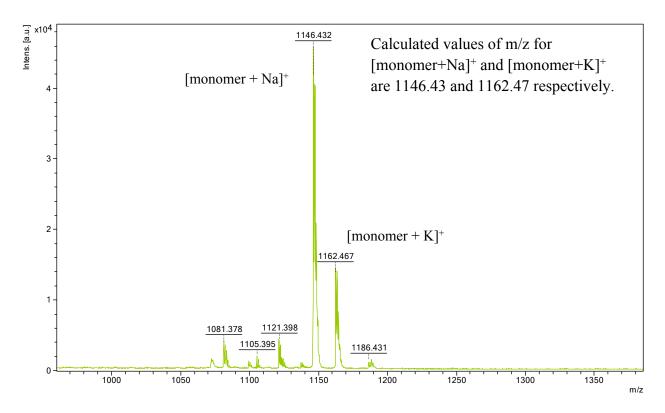


Figure S4. MALDI mass spectrum of cyanate ester monomer.

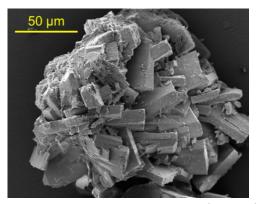


Figure S5. SEM image of cyanate ester monomer aggregated crystals.

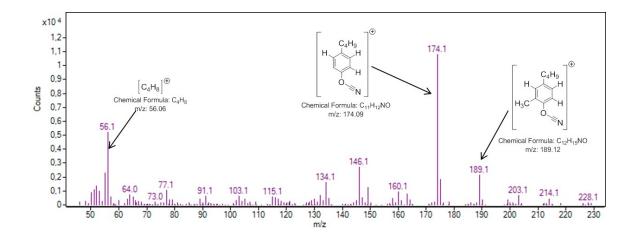


Figure S6. Mass-spectrum of gas mixture evolved during polymerization of cyanate ester monomer.

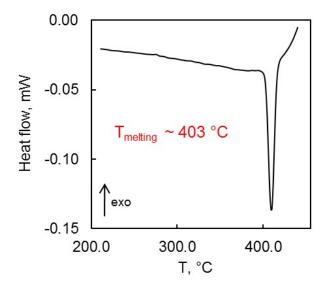


Figure S7. FSC curve of the cyanate ester monomer melting obtained at 6 000 °C min⁻¹.

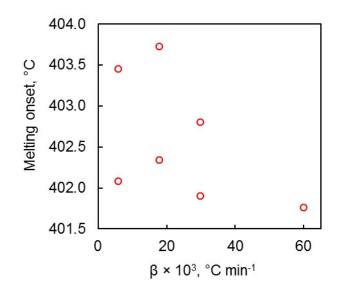


Figure S8. Variation of melting onset temperatures of cyanate ester monomer with heating rates.