

Interzeolite conversion of micronized FAU to nanosized CHA zeolite free of organic structure directing agent with high a CO₂ capacity

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Supporting information

Table S1: List of conditions for selected synthesis samples

| Entry # | Name | FAU source | H ₂ O/Si | K/Si | Na/Si | Time / h | Phase | Yield ^a |
|---------|----------|------------|---------------------|------|-------|----------|-----------------|--------------------|
| 1 | CHA(1.9) | CBV400 | 40 | 0.76 | 0.25 | 96 | CHA* | 113% |
| 2 | | CBV400 | 40 | 0.51 | 0.51 | 96 | CHA + minor FAU | |
| 3 | | CBV720 | 30 | 0.5 | - | 168 | Amorphous | |
| 4 | CHA(2.3) | CBV720 | 30 | 1 | - | 168 | CHA** | 24% |

^aYield calculated by (mass product)/(mass starting zeolite) *Minor impurity of LTA or GME

**Minor impurity of LTL

ICP analysis

Table S2: ICP results for CHA zeolite samples

| Sample | Si/Al | Na/Al | K/Al |
|----------|-------|-------|------|
| CHA(1.9) | 1.9 | 0.06 | 0.93 |
| CHA(2.3) | 2.3 | 0.01 | 0.97 |

SEM images

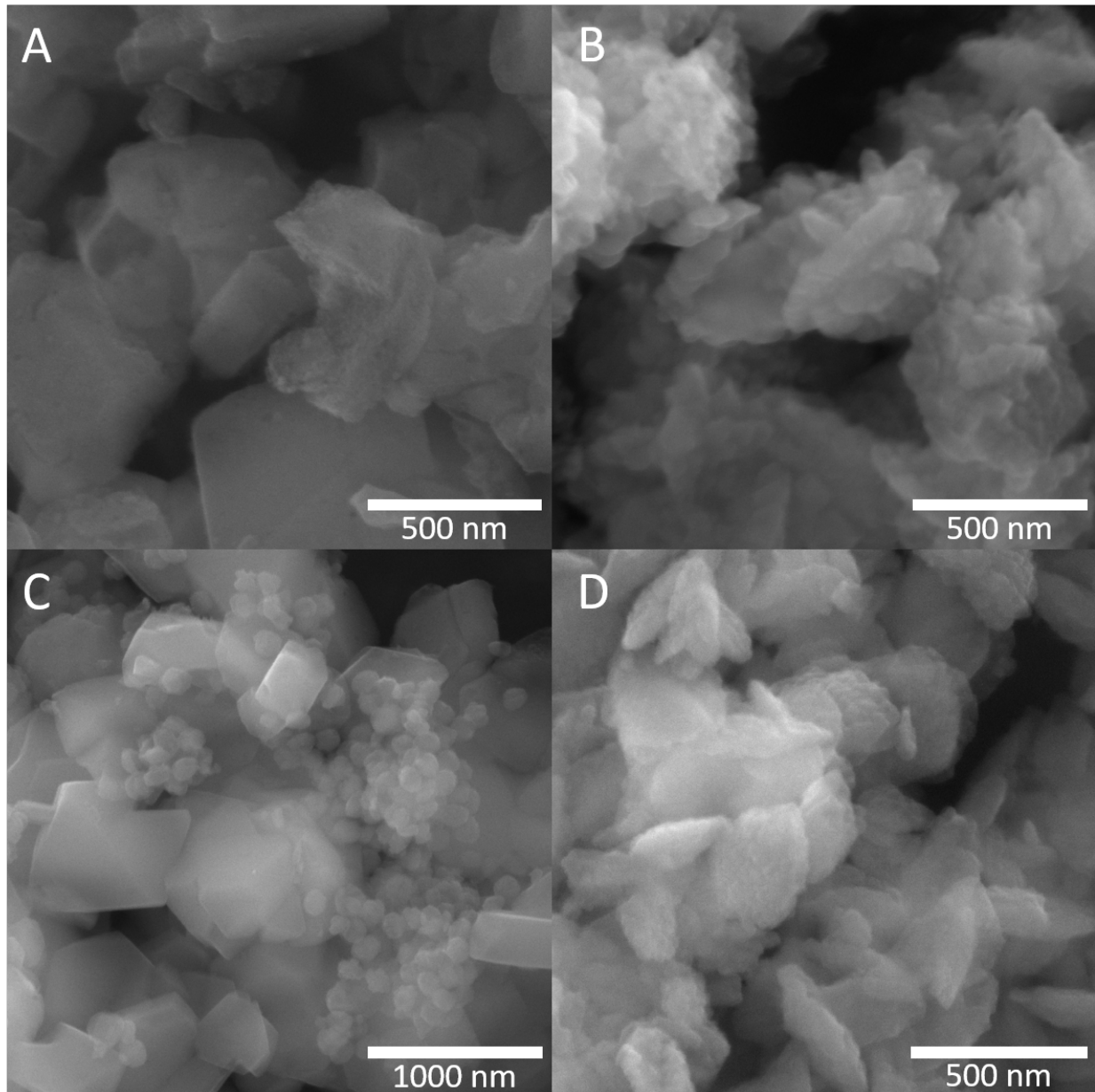


Figure S1: SEM images of (A) FAU(15), (B) CHA(2.3), (C) FAU(2.6), and (D) CHA(1.9) zeolite samples

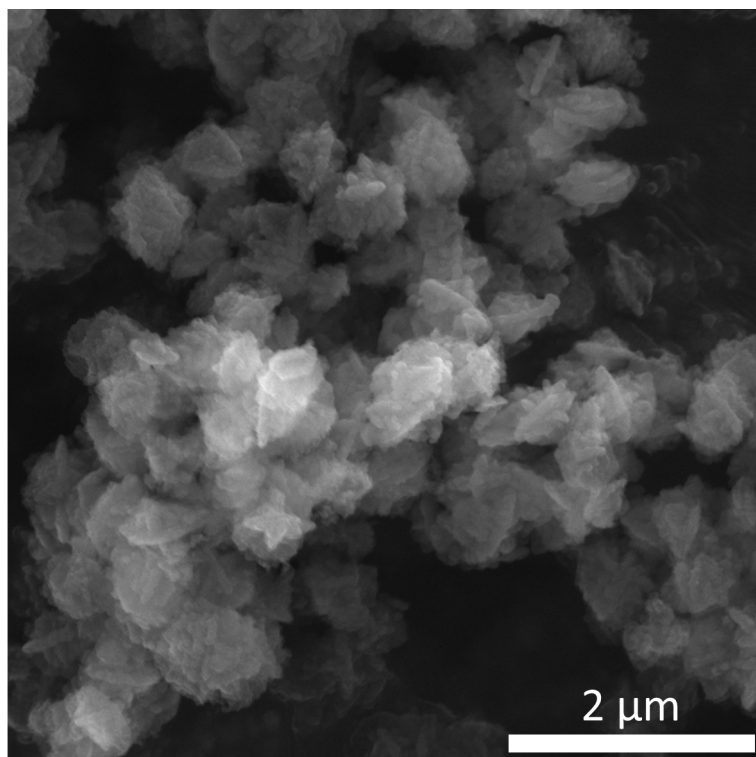


Figure S2: SEM image of CHA(2.3) zeolite

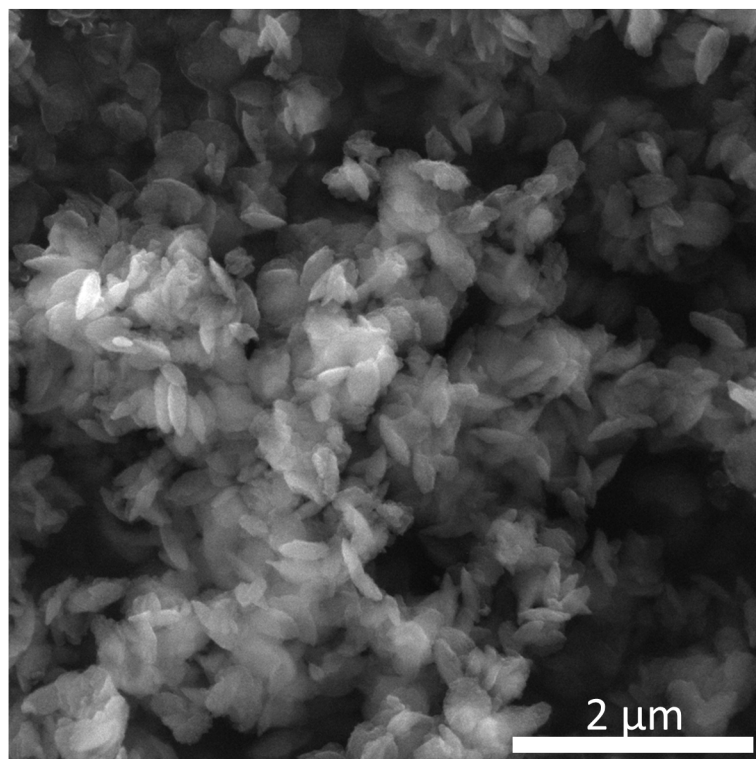


Figure S3: SEM image of CHA(1.9) zeolite

TEM images

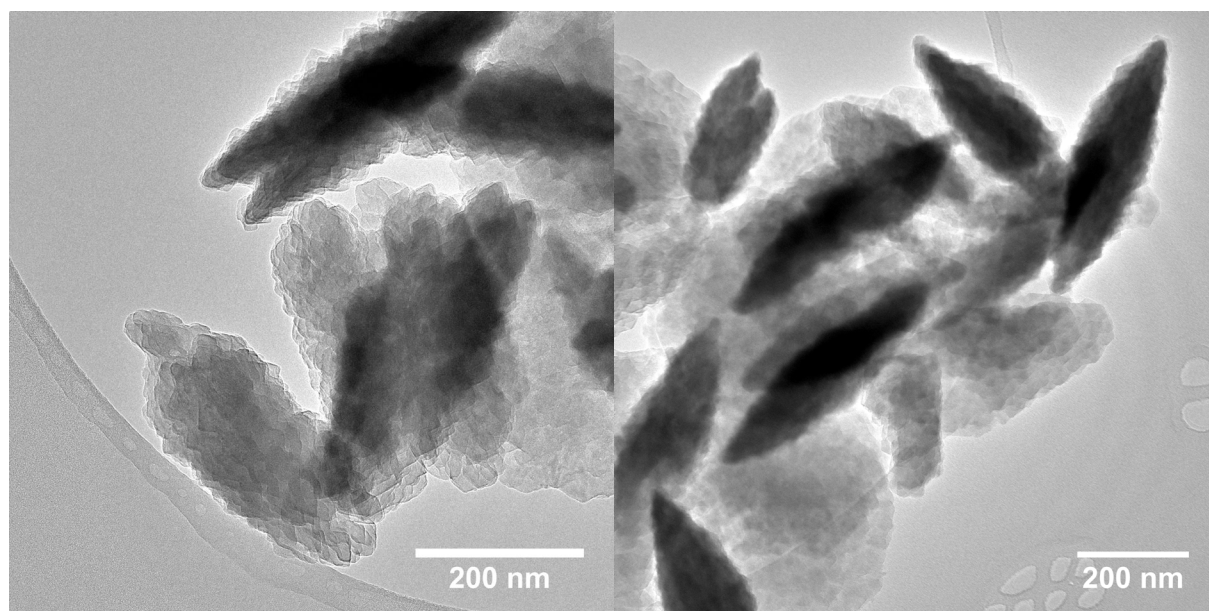


Figure S4: TEM image of CHA(1.9)

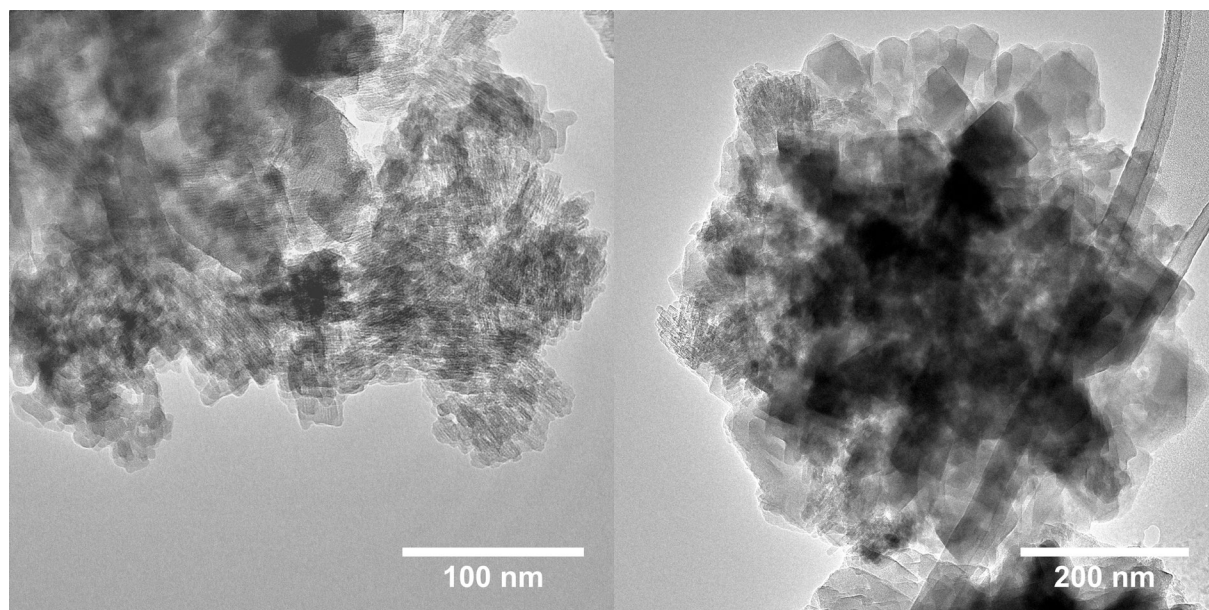


Figure S5: TEM image of CHA(2.3)

Nitrogen physisorption of FAU(2.6), FAU(15), CHA(1.9), and CHA(2.3) zeolite samples

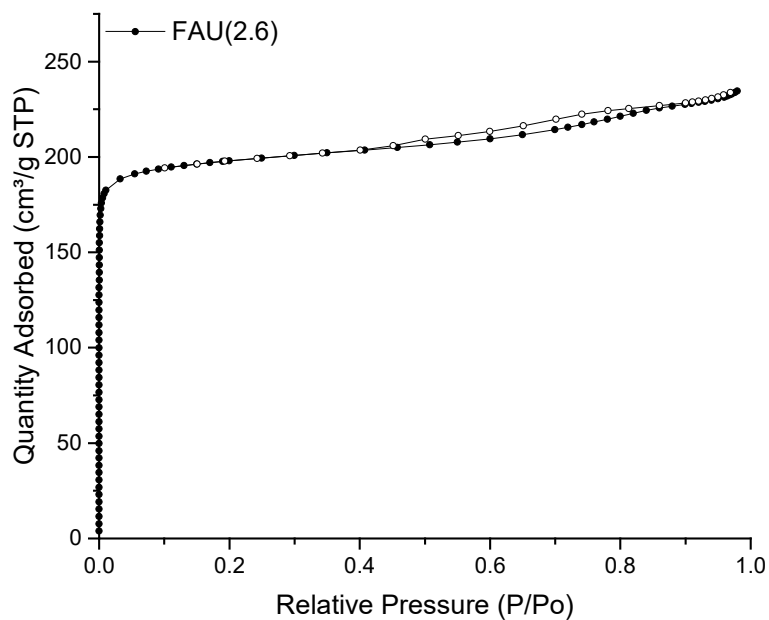


Figure S6: Nitrogen physisorption isotherm of FAU(2.6) zeolite at 77K

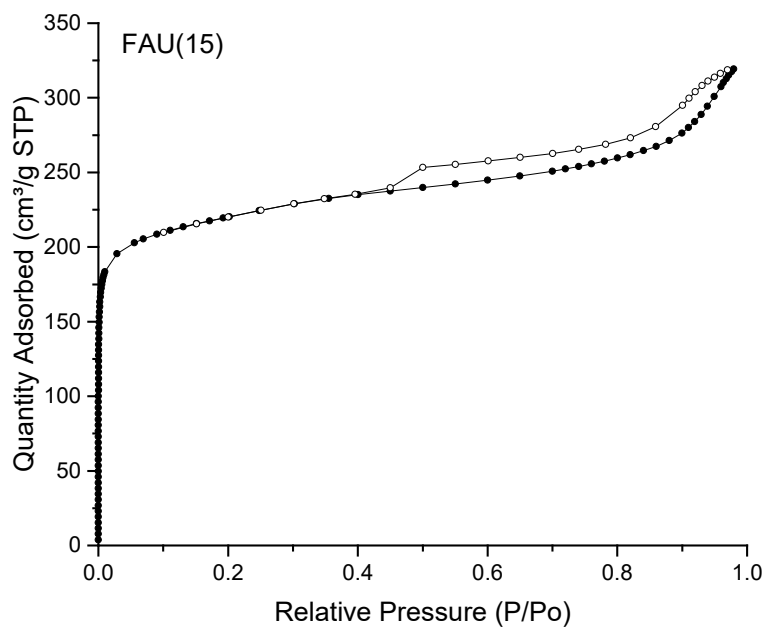


Figure S7: Nitrogen physisorption isotherm of FAU(15) zeolite at 77K

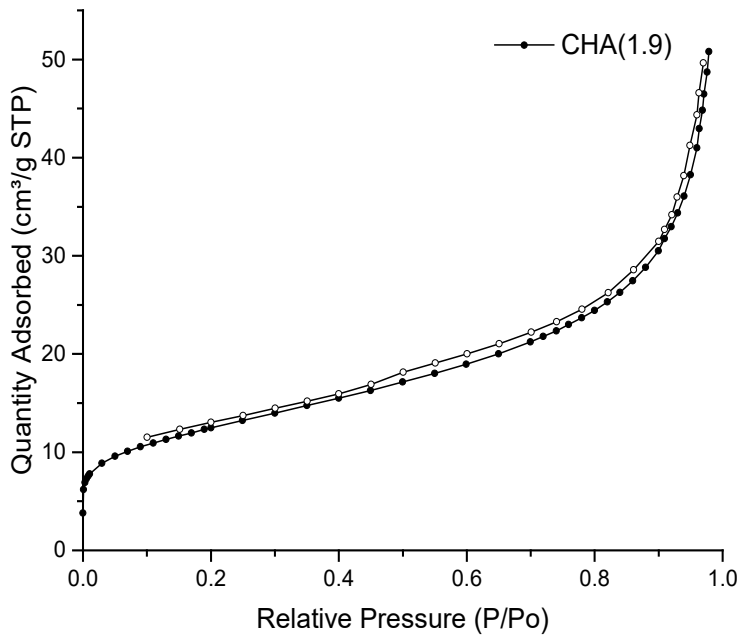


Figure 8: Nitrogen physisorption of CHA(1.9) at 77 K

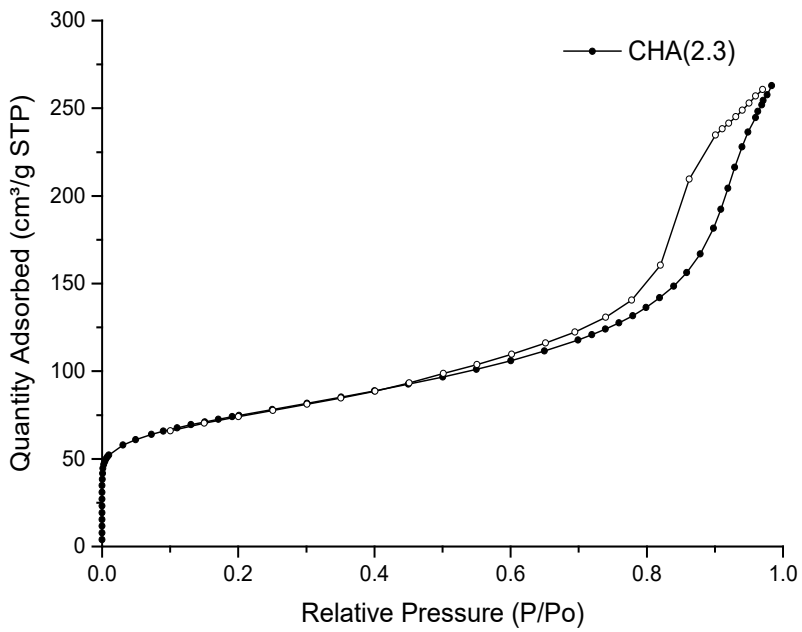


Figure S9: Nitrogen physisorption of CHA(2.3) at 77 K

Table S3. Calculated porosity of FAU and CHA samples by N₂ physisorption at 77 K

| Sample | V _{total} (cm ³ /g) ^a | V _{micropore} (cm ³ /g) ^b | S _{BET} (m ² /g) ^c | S _{ext} (m ² /g) ^{b,c} |
|----------|--|--|---|---|
| FAU(2.6) | 0.49 | 0.280 | 695 | 140 |
| FAU(15) | 0.36 | 0.280 | 606 | 62 |
| CHA(1.9) | 0.07 | 0.004 | 43 | 33 |
| CHA(2.3) | 0.39 | 0.045 | 251 | 162 |

^a Single point adsorption ^b Determined by the t-plot method ^c Determined by the Brunauer-Emmett-Teller method

CO₂ FTIR spectroscopic study

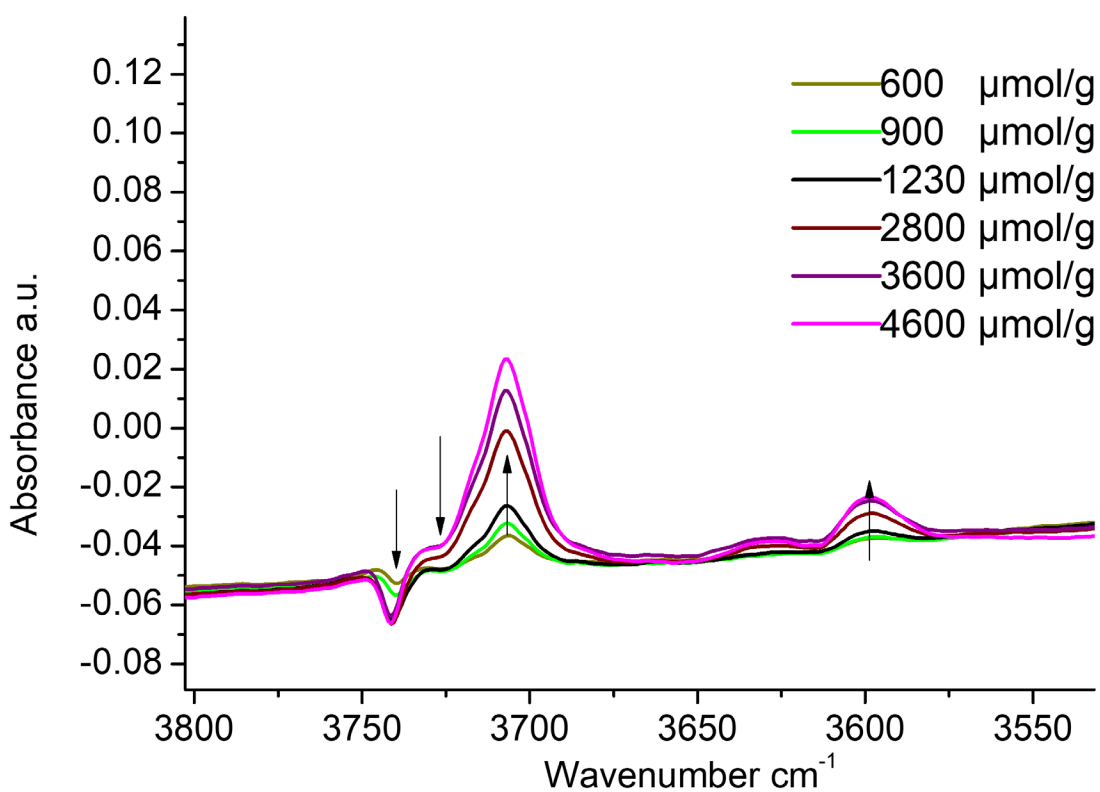


Figure S10. IR spectra of CO₂ adsorbed on CHA(2.3) in the region of 3820-3510 cm⁻¹

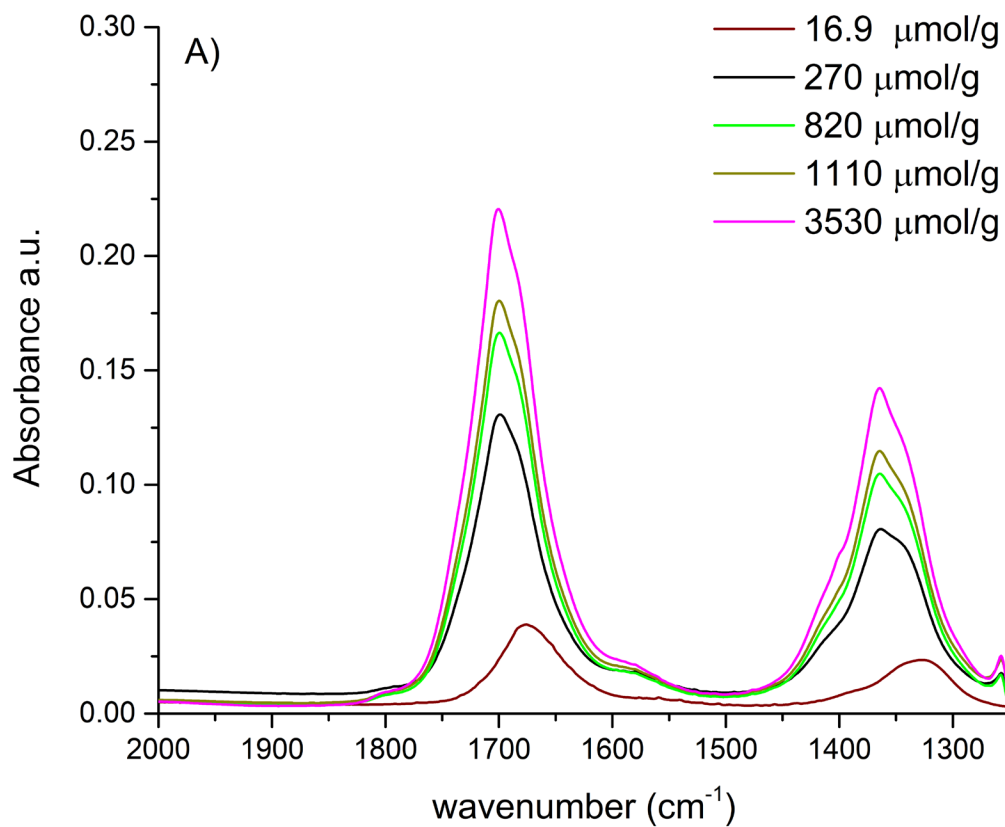


Figure S11. IR spectra of pulsed CO_2 adsorbed on CHA(1.9) in the region of 2000-1250 cm^{-1}

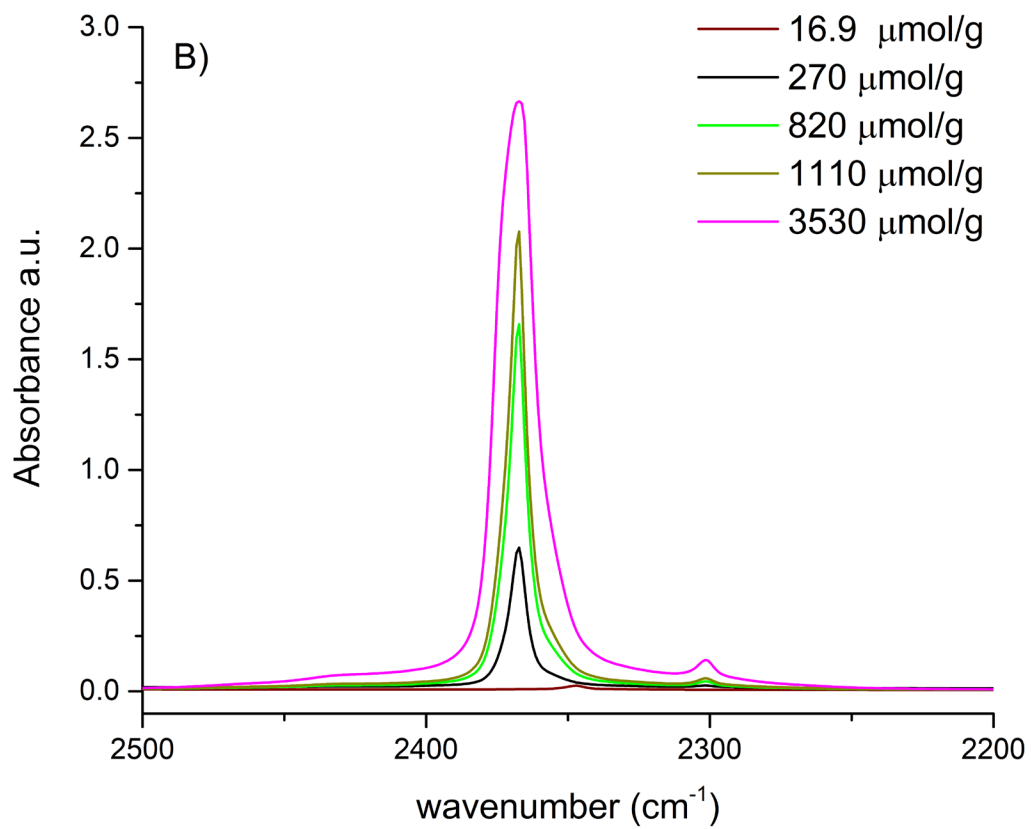


Figure S12. IR spectra of pulsed CO_2 adsorbed on CHA(1.9) in the region of 2500-2200 cm^{-1}

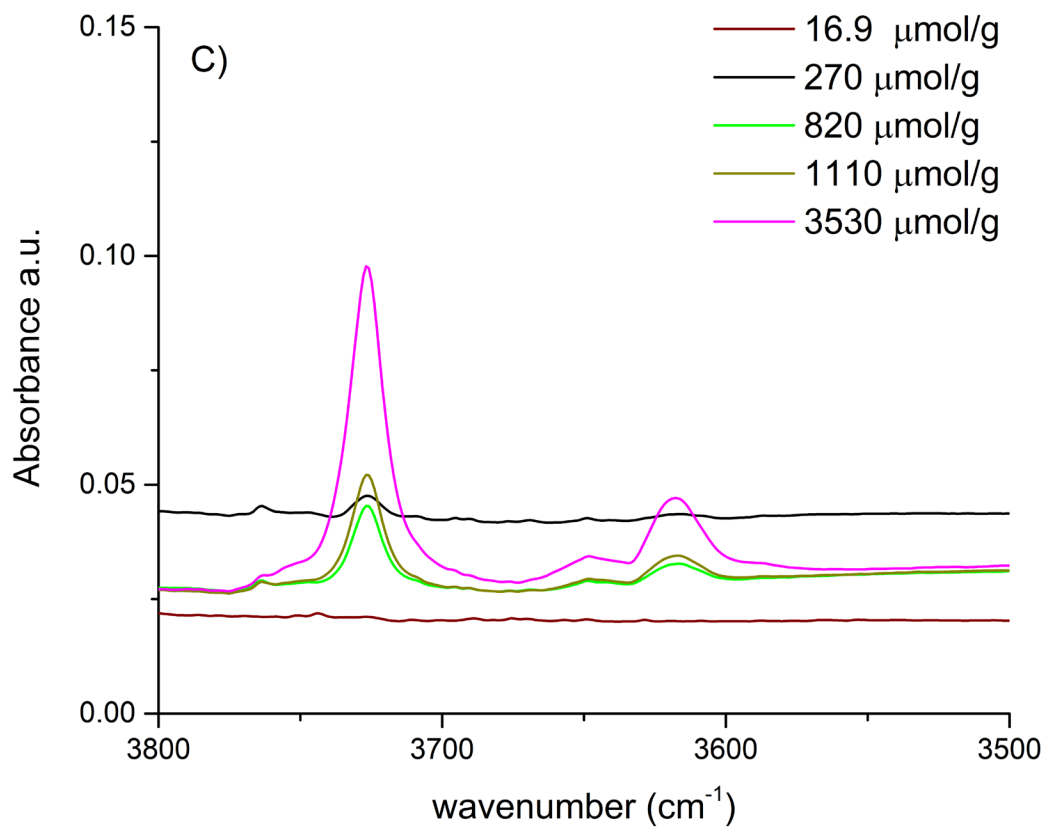


Figure S13. IR spectra of pulsed CO_2 adsorbed on CHA(1.9) in the region of $3800\text{-}3500 \text{ cm}^{-1}$

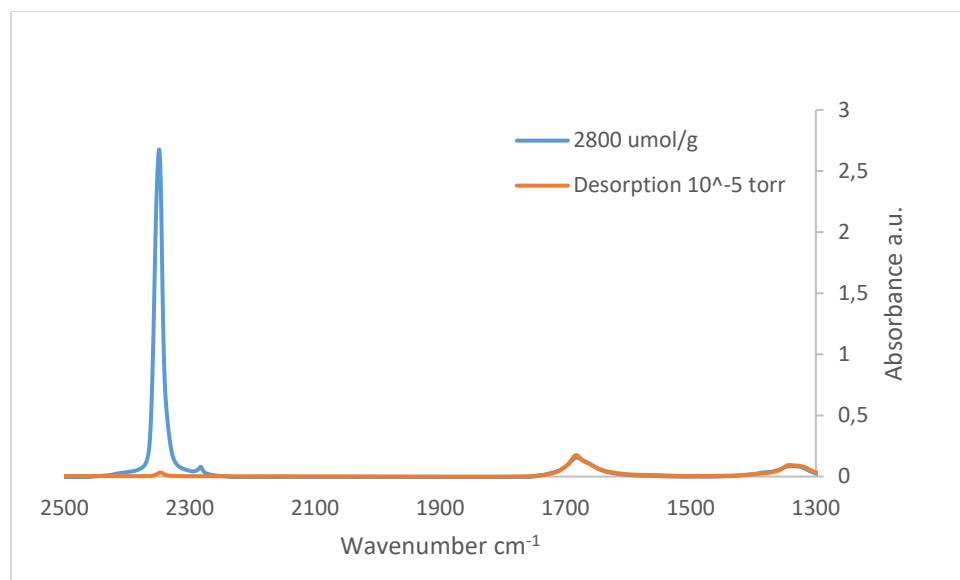


Figure S14: IR spectra of pulsed CO₂ adsorbed on CHA(2.3) and after desorption at 10⁻⁵ torr

CO FTIR spectroscopic study

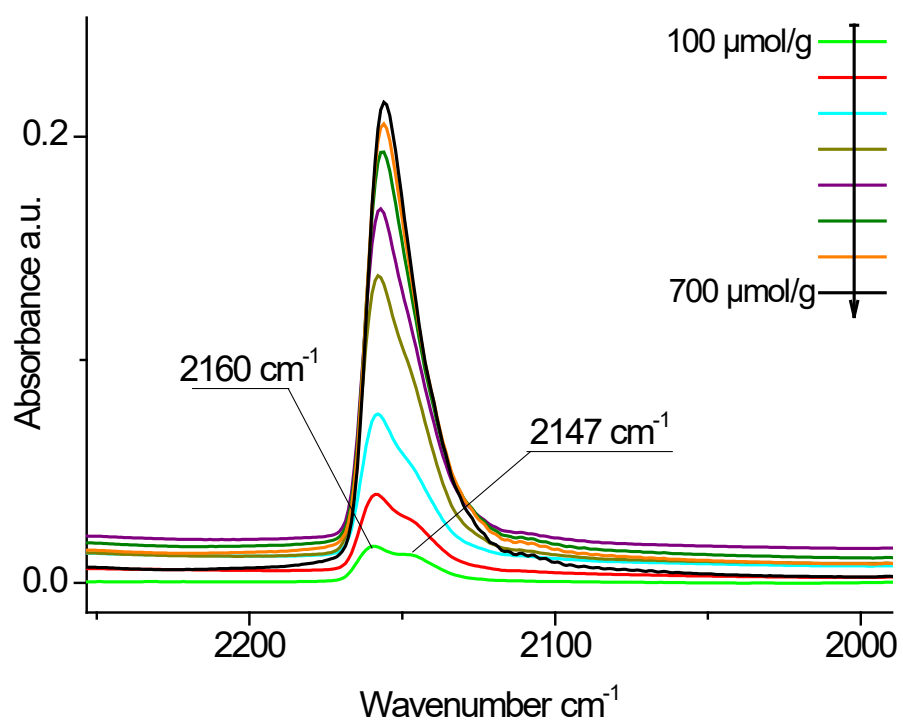


Figure S15. IR spectra of CO adsorbed on CHA(1.9) at 77 K.