

Bio-oils from vacuum ablative pyrolysis of torrefied tobacco residues

Nattawut Khuenkaeo¹, Blake MacQueen², Thossaporn Onsree¹, Sangu Daiya³, Nakorn Tippayawong^{1,*}, and Jochen Lauterbach^{2,4},

¹Department of Mechanical Engineering, Chiang Mai University, Chiang Mai, 50200, Thailand

²Department of Chemical Engineering, University of South Carolina, Columbia, 29201, USA

³Department of Mechanical Engineering, Nagaoka University of Technology, Niigata, 940-2188, Japan

⁴Center of Economic Excellence for Strategic Approaches to the Generation of Electricity, University of South Carolina, Columbia, 29201, USA

*Corresponding author, E-mail: n.tippayawong@yahoo.com, Tel: +66-5394-4146

Supplemental information

Table 1S Light oil GCMS Product list (in area %)

| Retention Time (min) | Product ID | 450 °C | 500 °C | 550 °C | 600 °C | Raw 600 °C |
|----------------------|-------------------------------------|--------|--------|--------|--------|------------|
| 3.85 | 2-Butenal | | | | | 0.15 |
| 4.01 | 2,3-Butanedione | 0.15 | | | | |
| 4.11 | 2-Propanone, 1-hydroxy- | 10.63 | 11.59 | 13.37 | 11.39 | 10.00 |
| 4.80 | Propanoic acid | 0.15 | 0.22 | | 0.33 | |
| 4.86 | 2-Propenoic acid | 1.10 | 1.11 | | 0.27 | |
| 4.90 | 1,2-Ethanediol (Ethylene glycol) | | | 0.81 | 1.21 | 0.48 |
| 5.36 | Acetoin | 0.96 | 1.13 | 1.39 | 1.10 | 1.15 |
| 5.74 | Cyclobutanone, 2-methyl- | 1.80 | 2.03 | 2.39 | 2.16 | 2.16 |
| 6.31 | 1-Butene, 2,3-dimethyl- | 0.19 | 0.20 | 0.20 | 0.21 | 0.32 |
| 6.48 | Pyridine | 0.56 | 0.67 | 0.71 | 0.47 | 0.70 |
| 6.71 | Acetonitrile, (dimethylamino)- | | | 0.24 | 0.15 | |
| 6.80 | 2-Cyclopenten-1-one, 2-hydroxy- | 0.37 | 0.45 | 0.45 | 0.43 | 0.37 |
| 7.32 | 1-Hydroxy-2-butanone | 1.34 | 1.61 | 1.93 | 1.74 | 1.73 |
| 7.68 | Pentanoic acid | | | | | 0.25 |

| | | | | | | |
|-------|--|------|------|------|------|------|
| 8.06 | 2,4-Dimethyl-2-oxazoline-4-methanol | 4.29 | 3.32 | 2.41 | 2.08 | 1.75 |
| 8.20 | Cyclopentanone | 0.73 | 0.67 | 0.95 | 0.72 | 1.02 |
| 8.45 | 1H-Pyrazole, 4,5-dihydro-5-methyl- | 0.30 | 0.33 | 0.25 | 0.22 | |
| 8.51 | Propanoic acid, 2-hydroxy-2-methyl- | 0.18 | 0.22 | 0.27 | 0.21 | 0.22 |
| 8.68 | 1H-1,2,4-Triazole, 3-methyl- | | | 1.08 | | 0.95 |
| 9.68 | 2-Cyclopenten-1-one | 4.63 | 5.54 | 6.00 | 5.32 | 6.66 |
| 10.02 | 2-Pantanone, 4-hydroxy-4-methyl- | 0.28 | 0.20 | 0.14 | 0.22 | 0.22 |
| 10.10 | 2-Cyclopenten-1-one, 2-hydroxy- | 0.25 | 0.22 | 0.26 | 0.19 | 0.38 |
| 10.40 | 2-Pantanone, 4-hydroxy-4-methyl- | | | | | 0.17 |
| 10.49 | 2-Furanmethanol | 2.79 | 2.93 | 2.64 | 2.48 | 2.39 |
| 10.61 | 2-Furanmethanol, tetrahydro- | 0.26 | 0.36 | 0.38 | 0.37 | 0.39 |
| 10.77 | Pyridine, 3-methyl- | 0.49 | 0.26 | 0.30 | 0.23 | 0.38 |
| 10.99 | 2-Propanone, 1-(acetyloxy)- | 2.20 | 2.13 | 1.90 | 1.78 | 1.98 |
| 11.54 | 4-Cyclopentene-1,3-dione | 1.08 | 1.50 | 1.22 | 1.21 | 1.78 |
| 12.14 | 1H-1,2,4-Triazole | 0.84 | 0.39 | 0.18 | 0.21 | 0.45 |
| 12.42 | 2-Cyclopenten-1-one, 2-methyl- | 1.58 | 1.90 | 2.17 | 2.12 | 2.32 |
| 12.49 | 2(5H)-Furanone | 0.53 | 0.82 | 0.74 | 0.88 | 0.79 |
| 12.60 | Butanoic acid, 4-hydroxy- | 1.98 | 2.00 | 1.96 | 1.87 | 1.52 |
| 12.80 | Methyl propargyl ether | 1.25 | 0.87 | 0.58 | 0.64 | 0.61 |
| 13.07 | 2-Cyclopenten-1-one, 2-hydroxy- | 0.76 | 0.87 | 0.72 | 0.57 | 0.66 |
| 13.46 | 6-Methyl-1,5-diazabicyclo[3.1.0]hexane | | 0.16 | | | |
| 13.63 | 9-Azabicyclo(6.2.0)decan-10-one | | | | 0.16 | |
| 14.49 | 2-Furancarboxyaldehyde | 0.45 | 1.17 | 1.05 | 1.08 | 1.37 |
| 14.56 | 2-Cyclopenten-1-one, 3-methyl- | 2.71 | 2.96 | 3.51 | 2.26 | 3.41 |
| 14.89 | 1-Penten-3-one, 2-methyl- | 0.16 | 0.18 | 0.19 | 0.16 | 0.16 |
| 15.07 | Phenol | 1.15 | 1.39 | 1.26 | 1.26 | 1.50 |
| 15.39 | 3-Amino-s-triazole | 0.92 | 0.71 | 1.07 | 0.94 | 0.89 |
| 15.59 | 1-(3H-Imidazol-4-yl)-ethanone | 0.76 | 0.34 | 0.33 | 0.23 | 0.37 |
| 15.75 | 2,4-Dimethyl-2-oxazoline-4-methanol | 1.12 | 0.92 | 1.41 | 1.16 | 0.86 |
| 16.10 | 1,1-Ethanediol, diacetate | 0.50 | 0.97 | 0.41 | 0.41 | 0.86 |
| 16.66 | 2-Cyclopenten-1-one, 2-hydroxy-3-methyl- | 2.53 | 2.86 | 2.94 | 3.11 | 2.82 |

| | | | | | | |
|-------|--|-------|-------|-------|-------|-------|
| 17.09 | 2-Cyclopenten-1-one, 2,3-dimethyl- | 1.06 | 0.92 | 0.70 | 0.76 | 0.88 |
| 17.21 | Oxazole | 0.29 | 0.16 | | | 0.23 |
| 17.40 | 1H-Tetrazol-5-amine | 0.15 | 0.16 | 0.16 | 0.20 | 0.17 |
| 17.97 | 2-Pyrrolidinone | 0.92 | 1.04 | 1.06 | 1.29 | 1.07 |
| 18.13 | 1H-1,2,4-Triazole | 0.26 | | | | |
| 18.34 | p-Cresol | 0.54 | 0.60 | 0.57 | 0.63 | 0.79 |
| 18.43 | 1H-Imidazole-4-methanol | 0.51 | 0.49 | 0.53 | 0.61 | 0.77 |
| 18.64 | 3-Furancarboxylic acid, methyl ester | 0.18 | 0.15 | 0.18 | 0.21 | |
| 18.99 | 3-Pyridinol | 1.31 | 1.04 | 0.33 | 0.84 | 0.82 |
| 19.07 | Pentanal | 2.10 | 1.49 | 0.84 | 1.02 | 1.06 |
| 19.74 | 2-Cyclopenten-1-one, 3-ethyl-2-hydroxy- | 0.74 | 0.77 | 0.68 | 0.68 | 0.66 |
| 20.65 | 4H-Pyran-4-one, 2,3-dihydro-3,5-dihydroxy-6-methyl- | 0.51 | 0.85 | 0.61 | 0.63 | 0.56 |
| 20.74 | Phenol, o-amino- | 0.26 | 0.30 | 0.27 | 0.44 | 0.37 |
| 21.9 | (S)-(+)-2',3'-Dideoxyribonolactone | 0.40 | 0.34 | 0.34 | 0.45 | 0.33 |
| 22.04 | Catechol | 0.67 | 0.69 | 0.81 | 1.00 | 0.87 |
| 22.83 | 1,4:3,6-Dianhydro-alpha,-d-glucopyranose | 0.46 | 0.35 | 0.30 | 0.53 | 0.33 |
| 23.02 | 5-Hydroxymethylfurfural | 0.78 | 1.27 | 0.94 | 1.35 | 1.45 |
| 24.31 | Hydroquinone | 4.52 | 3.56 | 3.82 | 4.38 | 3.83 |
| 26.40 | Orcinol | 0.76 | 0.67 | 0.69 | 0.81 | 0.75 |
| 26.78 | Nicotine Pyridine, 3-(1-methyl-2-pyrrolidinyl)-, (S)- | 12.29 | 14.70 | 14.42 | 14.70 | 14.26 |
| - | Unknowns | 19.33 | 15.24 | 14.92 | 18.07 | 16.47 |

Table 2S Heavy oil GCMS Product list (in area %)

| Retention Time (min) | Product ID | 450 °C | 500 °C | 550 °C | 600 °C | Raw 600 °C |
|----------------------|---------------------------------------|--------|--------|--------|--------|------------|
| 3.62 | 1,4-Cyclohexadiene | 0.24 | 0.25 | 0.31 | | |
| 4.01 | 2-Pentanone | 0.15 | | | | |
| 4.09 | Benzene | 1.38 | 1.08 | 1.79 | 2.11 | |
| 4.21 | Neopentane | 0.20 | | | | |
| 4.63 | Propanoic acid | 0.28 | 0.24 | | | |
| 4.71 | 2-Pentanone | 0.69 | 0.77 | 0.85 | | |
| 5.28 | Furan, 2,5-dimethyl | 1.02 | 0.89 | 0.98 | | |
| 5.35 | Acetoin | 0.16 | | | | |
| 5.53 | 4-Methyl-2H-pyran | 0.13 | | | | |
| 6.12 | Propane, 2-nitro- | 0.10 | | | | |
| 6.32 | 1H-Pyrrole, 1-methyl- | 0.44 | 0.27 | 0.45 | | |
| 6.48 | 1-Methylcyclohexa-2,4-diene | 0.67 | 0.37 | 0.82 | | |
| 6.74 | Pyrrole | 1.24 | 0.81 | 1.34 | | |
| 7.33 | Toluene | 2.39 | 2.47 | 3.69 | 3.83 | 3.51 |
| 7.42 | 3-Buten-2-one, 3-methyl- | 0.28 | 0.26 | 0.44 | | |
| 7.95 | 3-Hexanone | 0.12 | | | | |
| 8.04 | Oxazole, 4,5-dihydro-2,2,2-trimethyl- | 1.35 | 0.95 | 1.36 | | |
| 8.2 | Cyclopentanone | 0.46 | 0.41 | 0.62 | | |
| 8.51 | Ethanone, 1-(2-furanyl)- | 0.35 | 0.30 | 0.35 | | |
| 9.31 | 2-Acetyl-2-methyltetrahydrofuran | 0.05 | | | | |
| 10.02 | 2-Pantanone, 4-hydroxy-4-methyl- | 0.26 | 0.33 | 0.32 | | |
| 10.11 | 2-cyclopenten-1-one,2-hydroxy- | 0.45 | 0.49 | 0.69 | | |
| 10.40 | R-+3-Methylcyclopentanone | 0.19 | 0.15 | | | |
| 10.47 | 2-Furanmethanol | 1.58 | 1.23 | 1.23 | 1.49 | |
| 10.85 | Ethylbenzene | 0.64 | 0.66 | 0.91 | | |
| 11.53 | 4-Cyclopentene-1,3-dione | 0.63 | 0.69 | 0.57 | | |
| 12.41 | 2-Cyclopenten-1-one, 2-methyl- | 1.51 | 1.32 | 1.70 | 1.72 | |
| 12.50 | 2(5H)-Furanone | 0.19 | 0.22 | | | |
| 12.59 | Ethanone, 1-(2-furanyl)- | 1.10 | 0.87 | 0.97 | | |

| | | | | | | |
|-------|---|-------|-------|-------|-------|-------|
| 13.63 | 2-Cyclopenten-1-one, 3,4-dimethyl- | 0.36 | 0.30 | 0.37 | | |
| 13.91 | Phenyl-pentamethyl-disiloxane | 0.21 | 0.25 | 0.37 | | 7.30 |
| 14.48 | 2-Furancarboxaldehyde, 5-methyl- | 1.09 | 1.01 | 1.09 | 1.57 | |
| 14.55 | 2-Cyclopenten-1-one, 3-methyl- *4-Methyl-2H-Pyran | *1.87 | 2.04 | 2.37 | 3.15 | |
| 15.05 | Phenol | 4.11 | 4.46 | 4.82 | 6.92 | 4.09 |
| 15.58 | 4,4-Dimethyl-2-cyclopenten-1-one | 0.42 | 0.37 | 0.41 | | |
| 16.65 | 2-Cyclopenten-1-one, 2-hydroxy-3-methyl- | 1.96 | 1.76 | 1.78 | 2.52 | |
| 17.08 | 2-Cyclopenten-1-one, 2,3-dimethyl- | 1.62 | 1.53 | 1.85 | 2.38 | |
| 17.63 | o-Cresol | 2.51 | 3.11 | 3.42 | 5.12 | 3.05 |
| 18.22 | 1-Hexanone, 5-methyl-1-phenyl- | 0.25 | 0.21 | | | |
| 18.35 | p-Cresol | 2.52 | 3.50 | 3.96 | 7.75 | 4.58 |
| 18.82 | 2-Cyclopenten-1-one, 3,4,5-trimethyl- *Phenol, 2-methoxy | *2.35 | 1.87 | 2.08 | 2.41 | |
| 19.05 | Cyclopropyl carbinol | 1.41 | 1.24 | 1.03 | | |
| 19.21 | 2-cyclohexen-1-one, 4,4-dimethyl- | 1.65 | 1.33 | 1.32 | 1.65 | |
| 19.74 | 2-Cyclopenten-1-one, 3-ethyl-2-hydroxy- | 1.15 | 0.99 | 1.08 | 1.31 | |
| 20.35 | (2S,6R,7S,8E)-(+)-2,7-Epoxy-4,8-megastigmadiene | 0.49 | 0.67 | 0.54 | | |
| 20.73 | Phenol, 3,4-dimethyl- | 0.53 | 0.88 | 0.85 | | |
| 20.8 | Phenol, 2,4-dimethyl- | 0.82 | 1.25 | 1.16 | 2.33 | |
| 21.27 | Phenol, 4-ethyl- | 0.48 | 0.92 | 1.05 | 1.78 | |
| 22.03 | Catechol *Phenol, 2-ethoxy- | *1.34 | 1.48 | 2.20 | 2.77 | |
| 23.98 | 1,2-Benzenediol, 3-methyl- | 1.69 | 1.25 | 1.27 | 2.58 | |
| 24.29 | Hydroquinone | 0.30 | 0.37 | | | |
| 24.92 | 2H-Inden-2-one, 1,3-dihydro- | 3.45 | 2.54 | 3.08 | 6.35 | 2.20 |
| 25.23 | Indole | 0.53 | 0.64 | 0.62 | | |
| 25.69 | 2-Methoxy-4-vinylphenol | 0.59 | 0.62 | 0.63 | | |
| 26.39 | Orcinol | 0.68 | 0.55 | 0.46 | 1.29 | |
| 26.78 | Nicotine Pyridine, 3-(1-Methyl-2-pyrrolidinyl)-, (S)- | 4.74 | 5.28 | 5.50 | 10.77 | 9.42 |
| 50.96 | 1,2-Benzenedicarboxylic acid, bis(2-ethylhexyl) ester | 2.35 | 7.27 | 1.46 | 1.88 | 11.46 |
| - | Unknowns | 35.76 | 33.32 | 30.93 | 16.66 | 34.84 |

