

Electronic Supplementary Information

HKUST-1 Derived Cu@CuO_x/Carbon Catalyst for Base-free Aerobic Oxidative Coupling of Benzophone Imine: High Catalytic Efficiency and Excellent Regeneration Performance

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A. General Information

X-ray photoelectron spectroscopic (XPS) experiments were carried out on a spectrometer (AXIS Supra, Kratos Analytical Ltd) with Al K α radiation, The C1s peak (284.6 eV) was used for the calibration of binding energy values. Scanning electron microscopy (SEM) images were taken from a Hitachi 4800 microscope (20 kV). Scanning-transmission electron microscopy (STEM) images and energy dispersive X-ray spectroscopy (EDX) of catalysts were recorded on a JEOL JEM-2100 microscope (200 kV). The samples were dispersed in anhydrous alcohol using the ultrasonic technique, the suspension obtained was added dropwise to a micro-grid membrane and dried in air. ¹H, ¹³C-NMR spectra were recorded with a Varian 700M spectrometer. Chemical shifts (in ppm) were referenced to CDCl₃ (δ = 7.26 ppm) or TMS (δ = 0.00 ppm) as an internal standard.

B. Characterization of catalyst

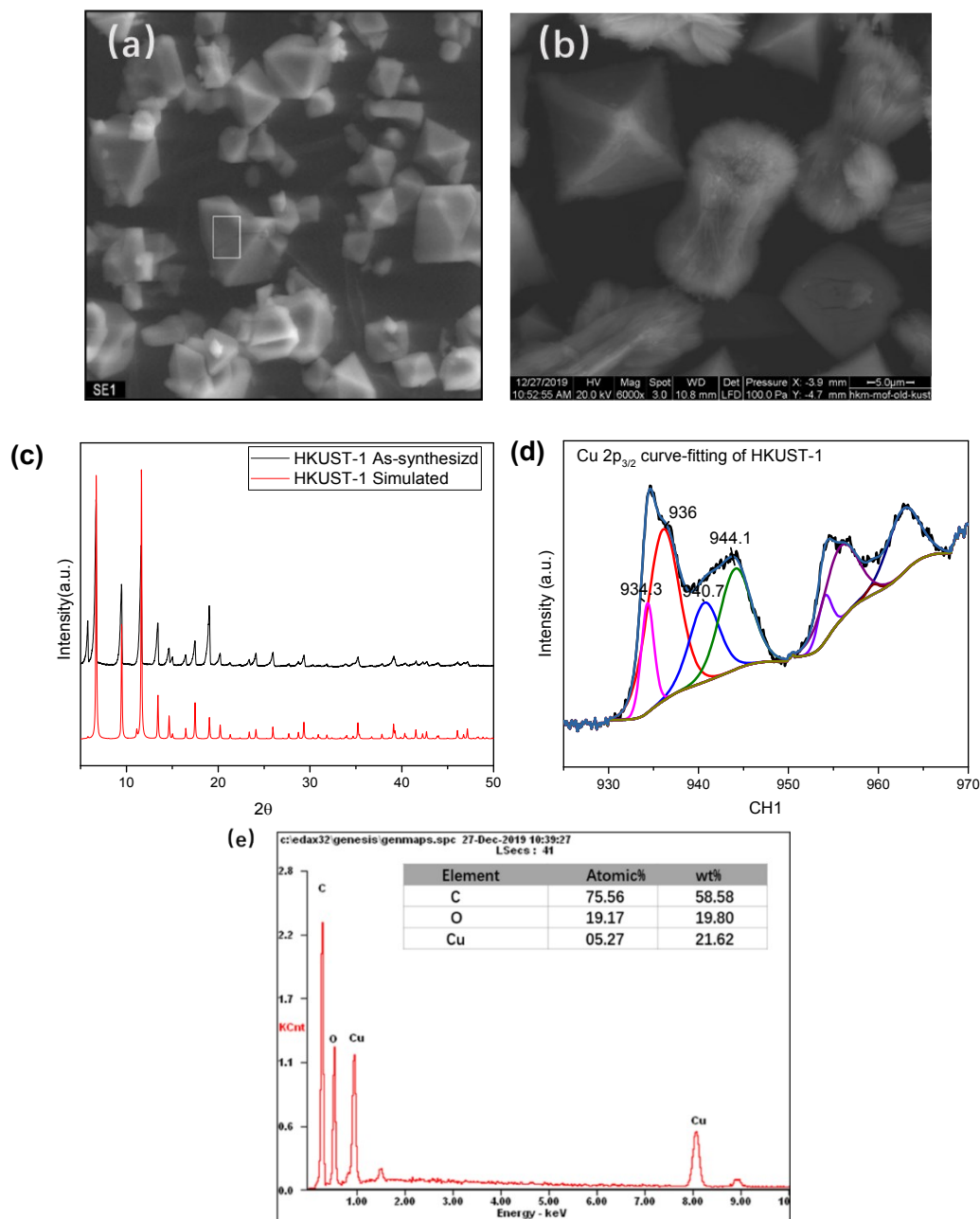


Fig. S1 (a-b) SEM of HKUST-1; (c) XRD of as-synthesized HKUST-1 and simulated XRD of HKUST-1; (d) Cu 2p_{3/2} curve-fitting of HKUST-1; (e) EDS of HKUST-1

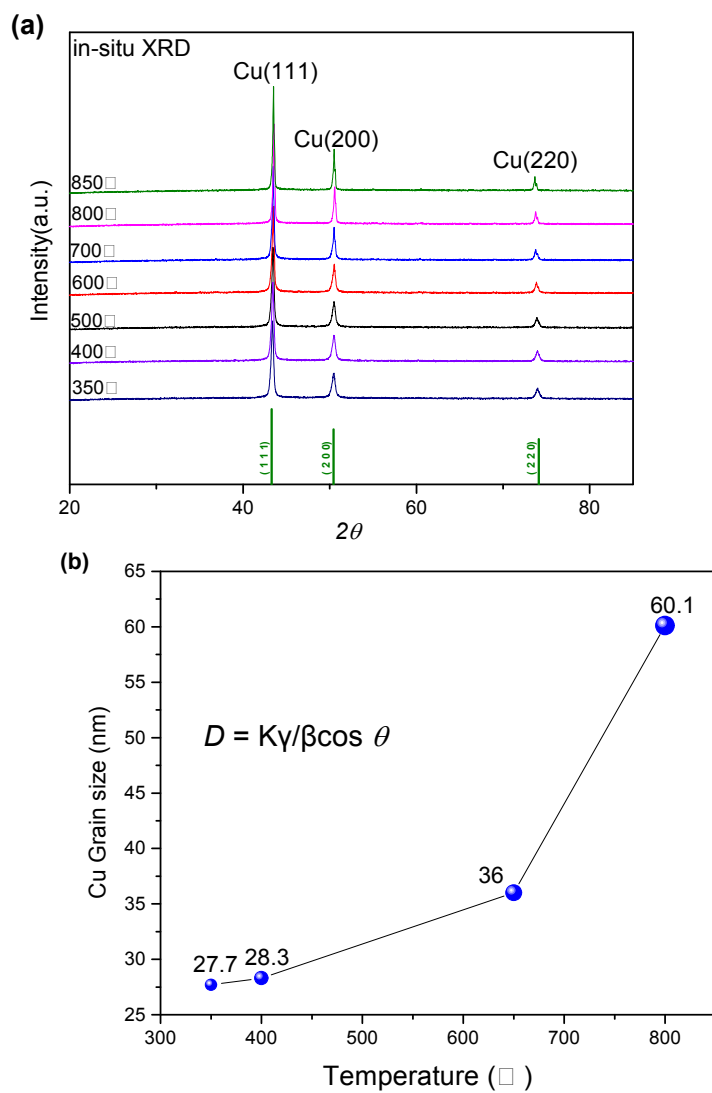


Fig. S2 (a) In-situ XRD characterization of MOF precursors in the N₂ atmosphere;(b) The crystallite size of metallic copper crystal according to the Scherrer formula

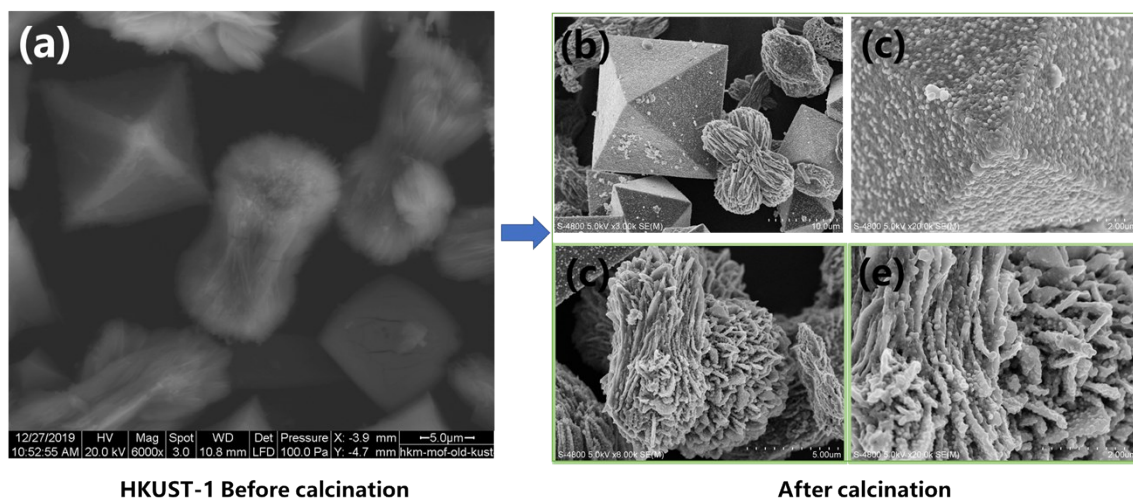
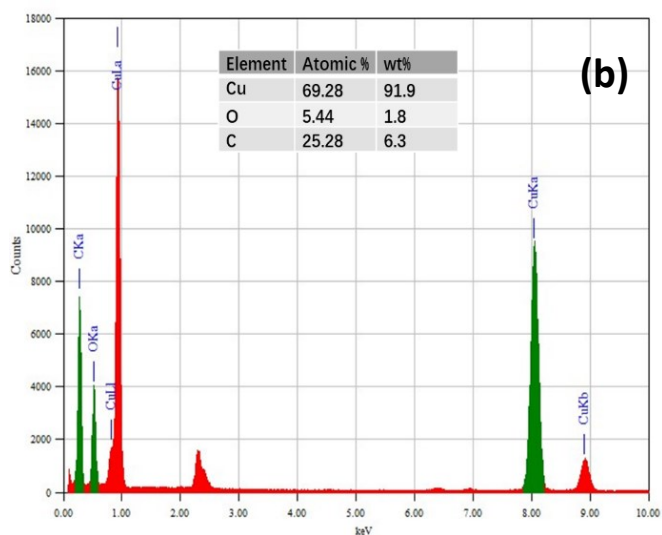
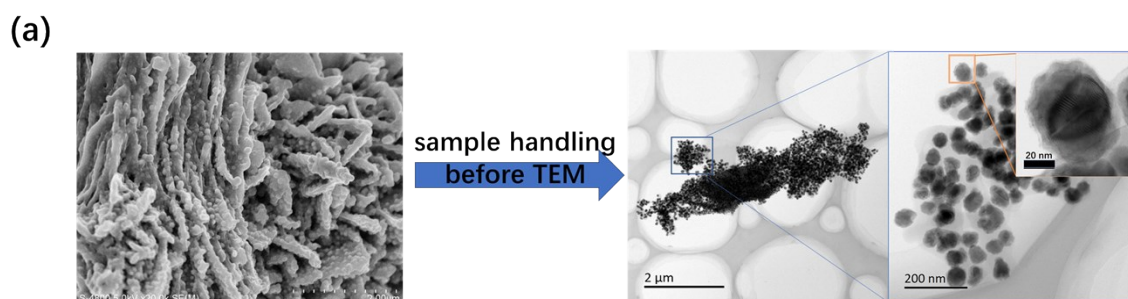


Fig. S3 (a) Morphology of HKUST-1 before calcination; (b-e) Morphology of Cu@CuOx/C after calcination.



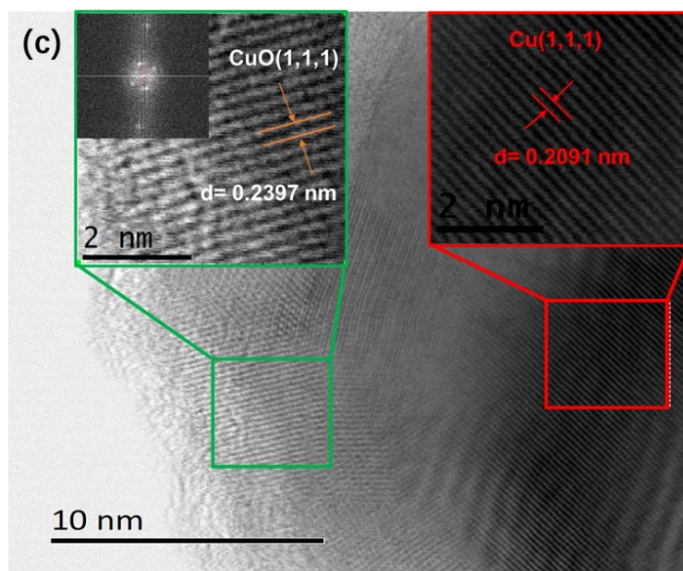
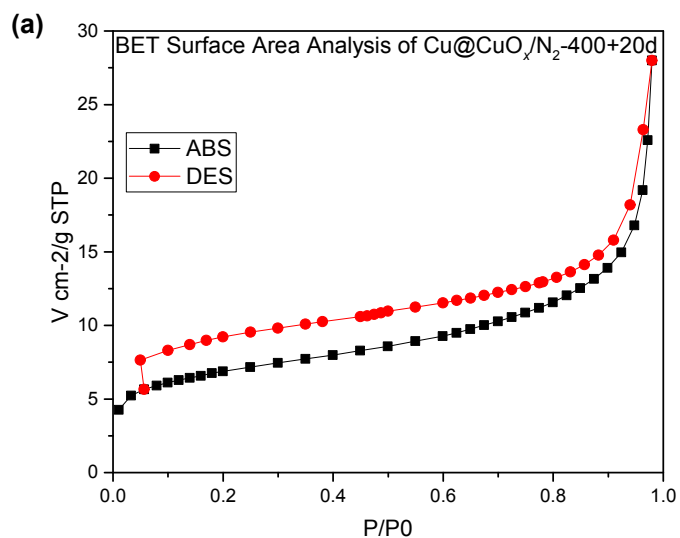


Fig S4 (a) TEM analysis of Cu@CuO_x/C material (the samples were soaked in ethanol and treated with ultrasound); (b) STEM-EDS spectrum of Cu@CuO_x/C-N₂-400+20d (c)TEM of Cu@CuO_x/C-N₂-400+20d



(b)

Surface Area	BET Surface Area: 24.2 m ² /g
	t-Plot Micropore Area: 12.3 m ² /g
	t-Plot External Surface Area: 11.9 m ² /g
Pore Size	Adsorption average pore width (4V/A by BET): 71.6 nm

Fig. S5 BET surface area and pore size/volume analysis of Cu@CuO_x/C-N₂-400 +20d

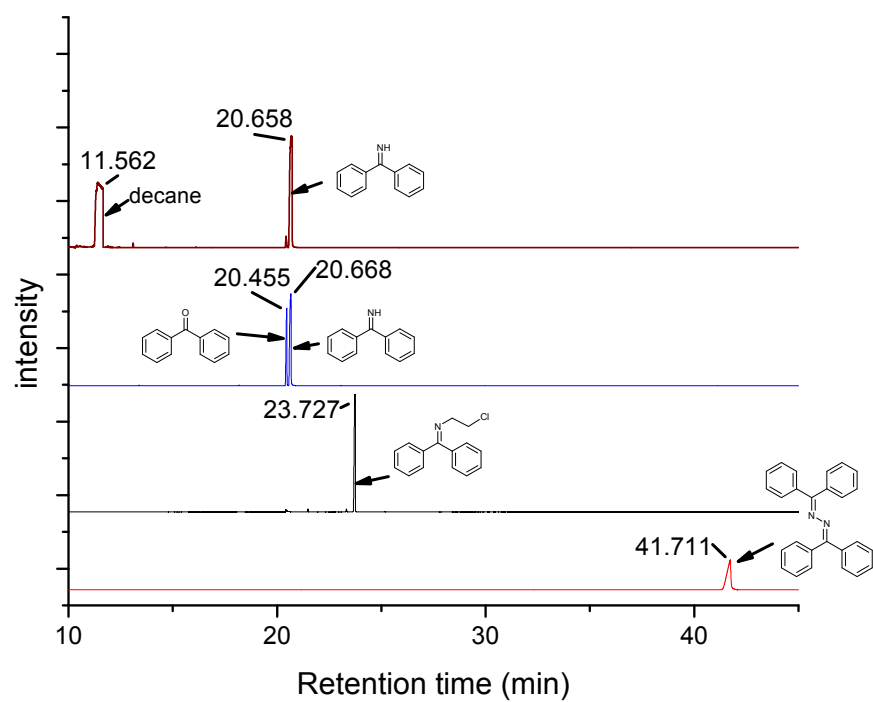


Fig. S6 GC-MS analysis of substrate and products

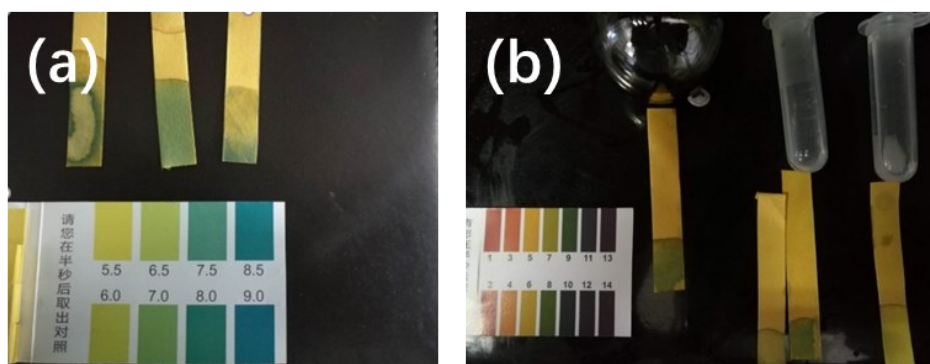


Fig. S7 (a) Left: BI substrate ; Middle: the gas of BI ; Right: a gas mixture of imine/DCE solution (b)

Left: reaction system; Middle: with and without BI in DCE.

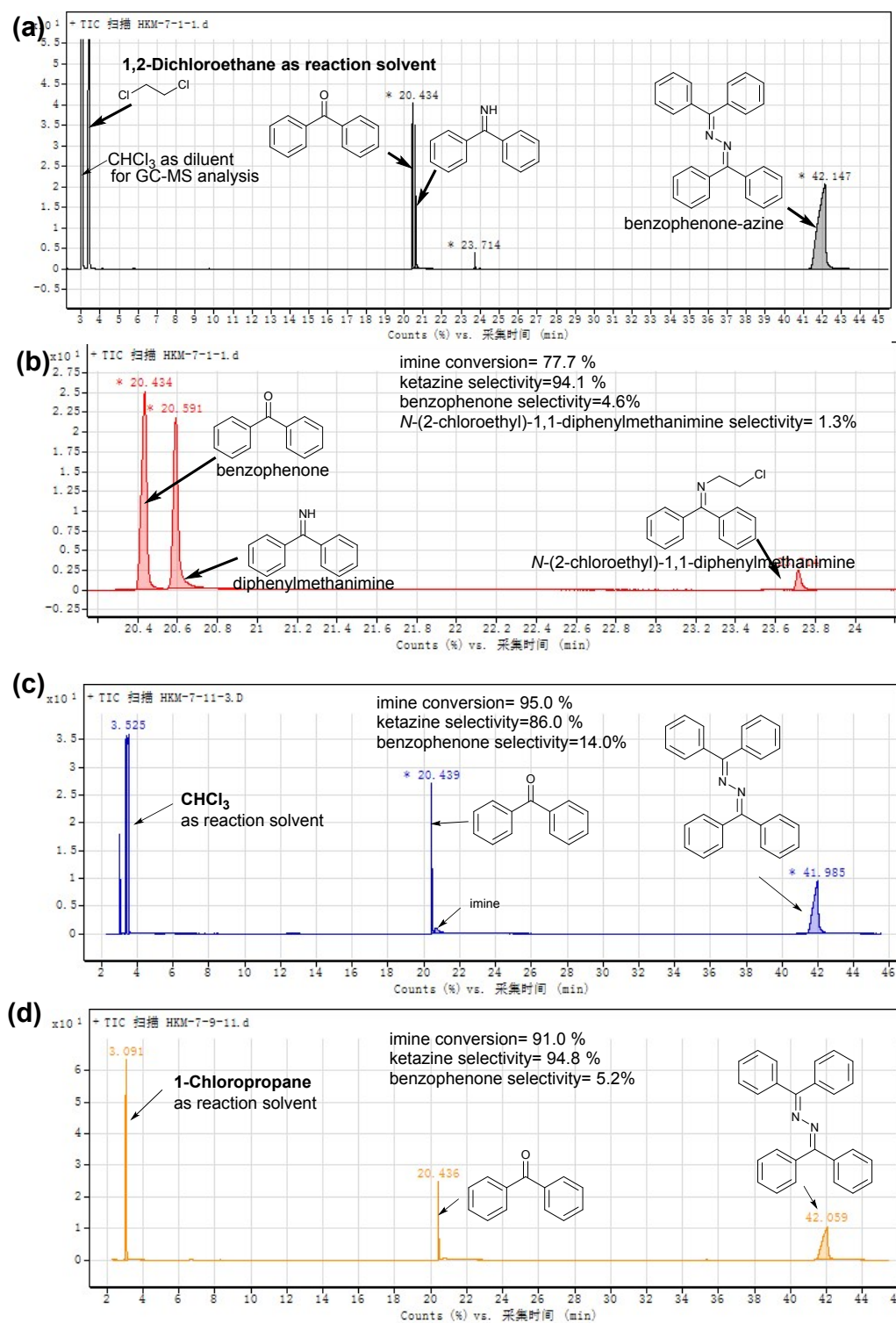


Fig. S8. GC-MS analysis of the oxidation reaction in various solvent. (a) 1,2-Dichloroethane as reaction solvent; (b) N-(2-chloroethyl)-1,1-diphenylmethanimine was detected by GC-MS when 1,2-dichloroethane was used as solvent; (c) GC-MS spectra of oxidation reaction in chloroform as solvent; (d) GC-MS spectra of oxidation reaction of 1-chloropropane as solvent.

Table S1. Effect of free radical inhibitor

Entry	Catalyst	Free radical inhibitor 1 mmo	Conversion (%)	Selectivity (%)		
				A	B	C
1	Cu@CuO _x /C-N ₂ -400-20d	TEMPO	42.5	82.3	12.7	5
2	Cu@CuO _x /C-N ₂ -400-20d	NHPI	96	59	36.4	4.6
3	Cu@CuO _x /C-N ₂ -400-20d	benzoquinone	65.1	59.4	38.7	1.7

Reaction conditions: 2 ml solvent, 50 mg Cu@CuO_x/C-N₂-400+20d as catalyst, 1 mmol substrate, 1 mmol additive, 80°C, 24 h, 1 O₂ balloon. Yields are determined by GC spectroscopy.

C. Characterization of recycled and regenerated catalyst

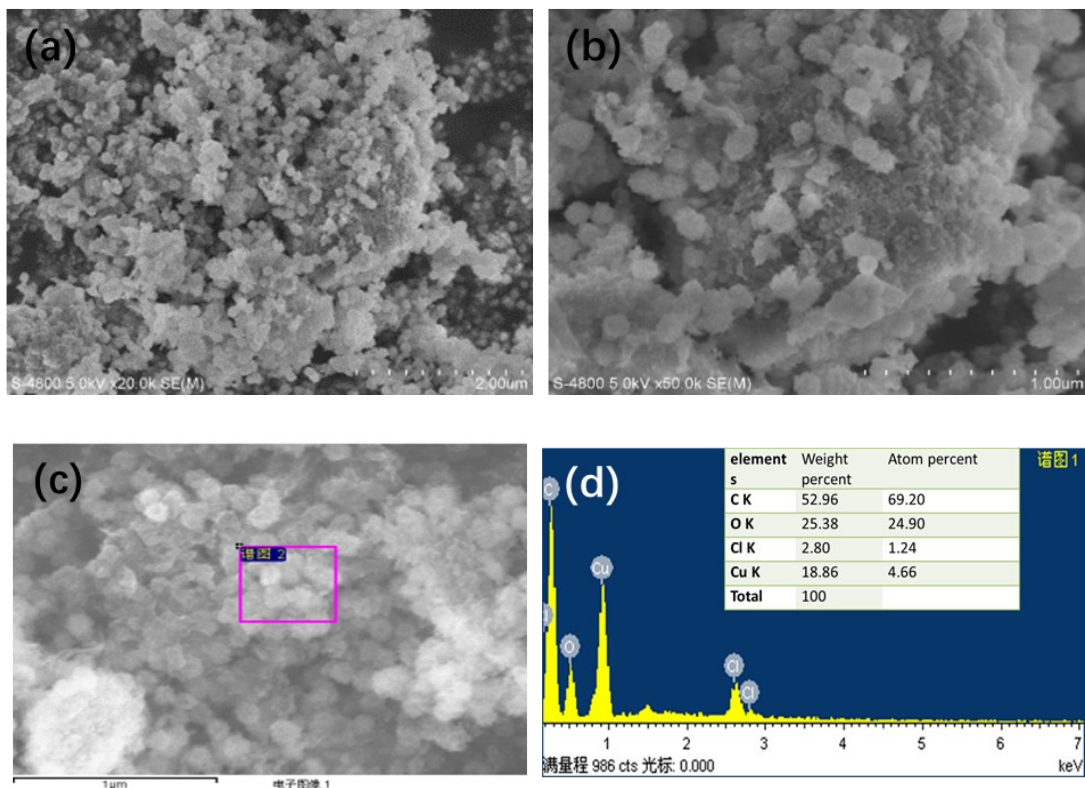


Fig S9. (a-b) SEM of recycled catalyst;(c-d) SEM-EDX of recycled catalyst

D. Recycled Experiments

Catalytic stability and regeneration method: Add 220 mg of Cu@CuO_x/C-N₂-400+20d catalyst, 6 ml of dichloromethane, and 800 mg (5 mmol) of diphenylketimine to the reaction flask and keep the reaction temperature to 80 ° C under the oxygen balloon. After 72 h, dichloromethane adds into the reaction to quench. After the catalyst was centrifuged twice, it was separated and dried at room temperature for 2 hours, followed by the next cycle experiment.

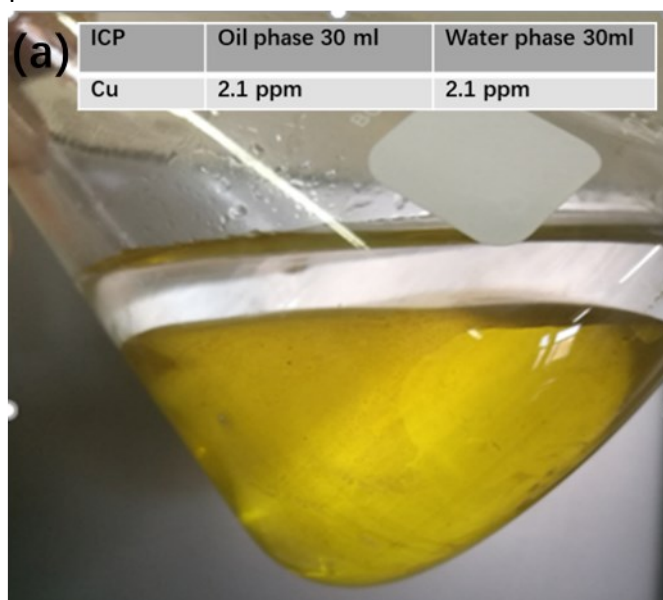


Fig. S10 ICP-AES analysis of the content of copper in water phase and organic phase

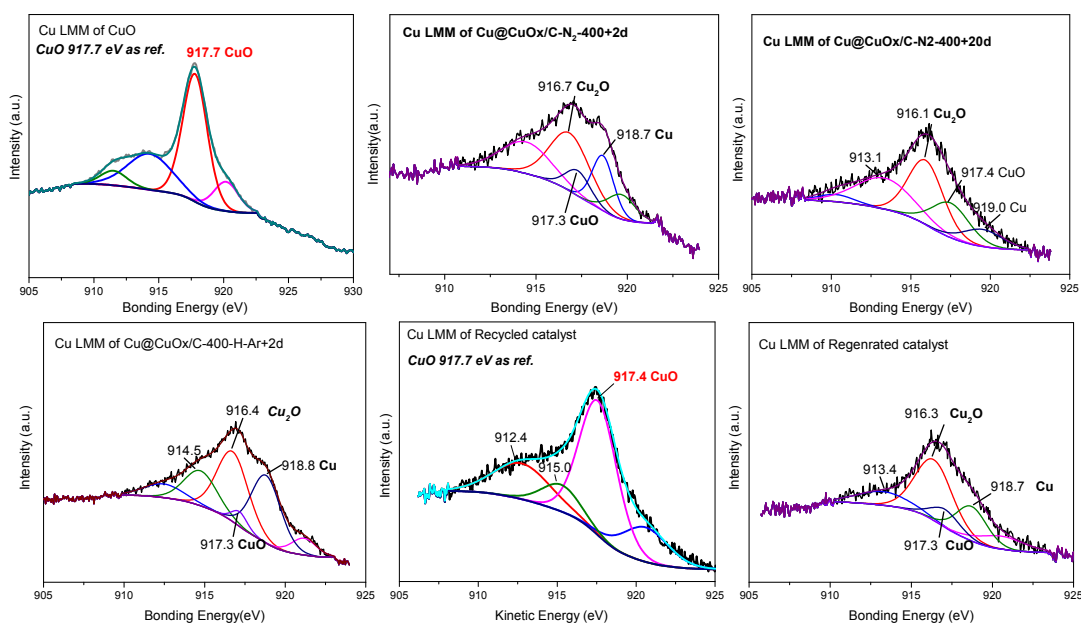


Fig. S11 Cu L₃M_{4,5}M_{4,5} curve-fitting of Cu catalysts

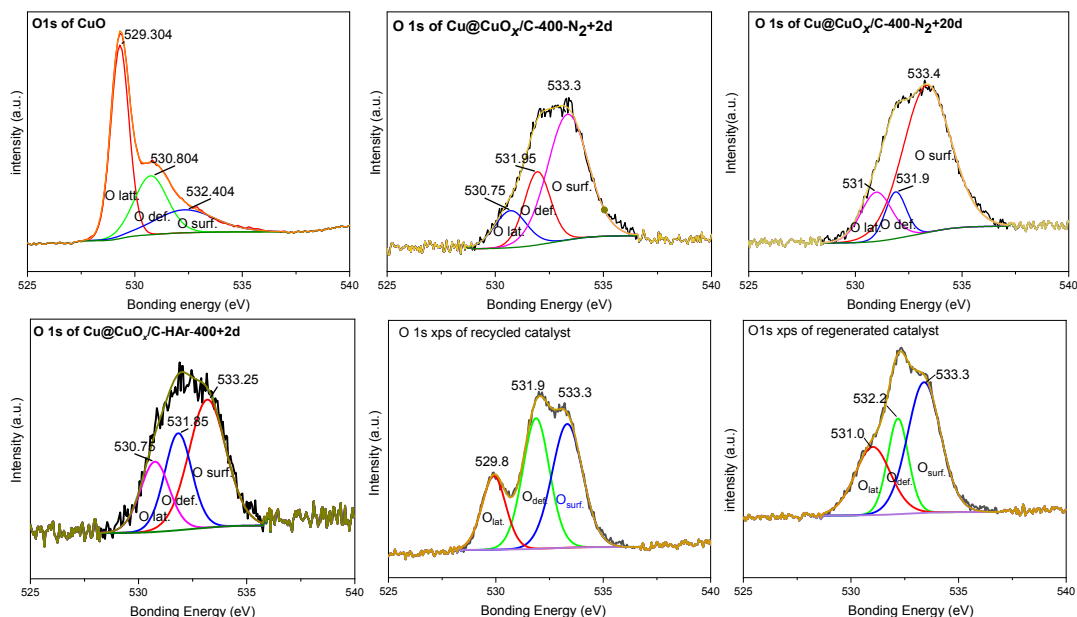
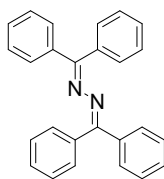


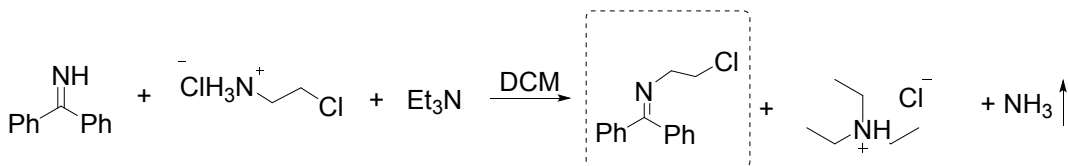
Fig. S12 O1s XPS curve-fitting of Cu catalysts

E. ^1H , ^{13}C -NMR spectrum

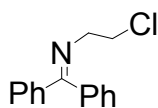


1,2-bis(diphenylmethylene)hydrazine (Benzophone-imine)

^1H NMR (700 MHz, Chloroform- d) δ 7.54 (d, J = 7.8 Hz, 4H), 7.45 (t, J = 7.3 Hz, 4H), 7.42 (d, J = 6.8 Hz, 2H), 7.38 (dd, J = 14.3, 7.3 Hz, 6H), 7.33 (t, J = 7.6 Hz, 4H). ^{13}C NMR (176 MHz, Chloroform- d) δ 158.9, 138.1, 135.4, 129.6, 129.3, 128.6, 128.0, 127.8. MS (70 eV): m/z (%) = 360.1. Spectroscopic data were identical to literature values ^[1]



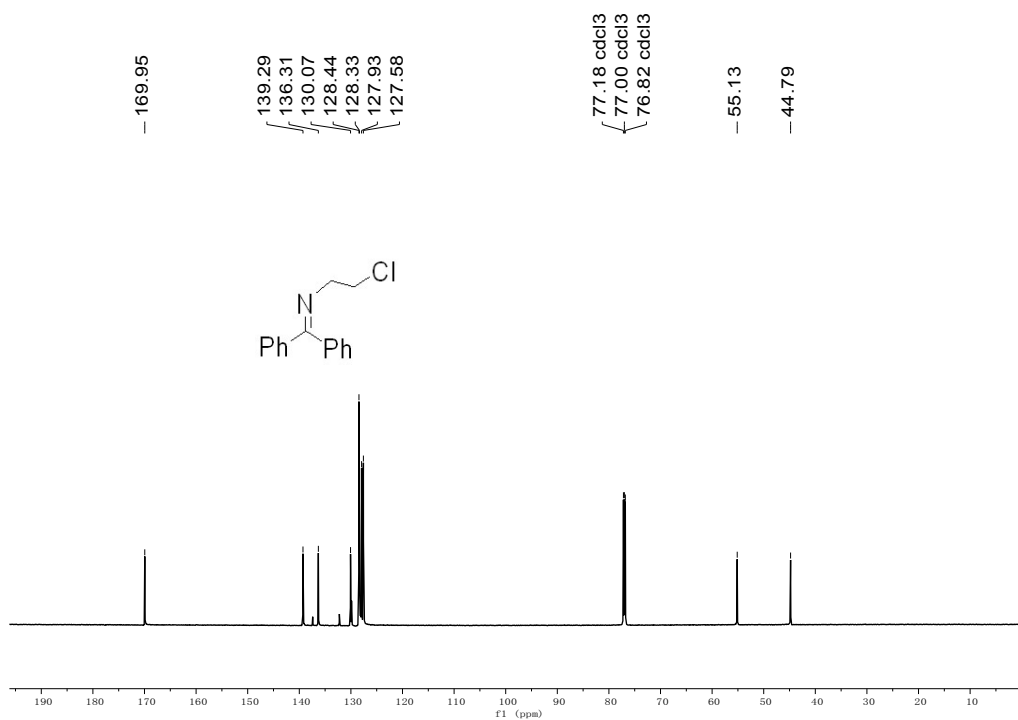
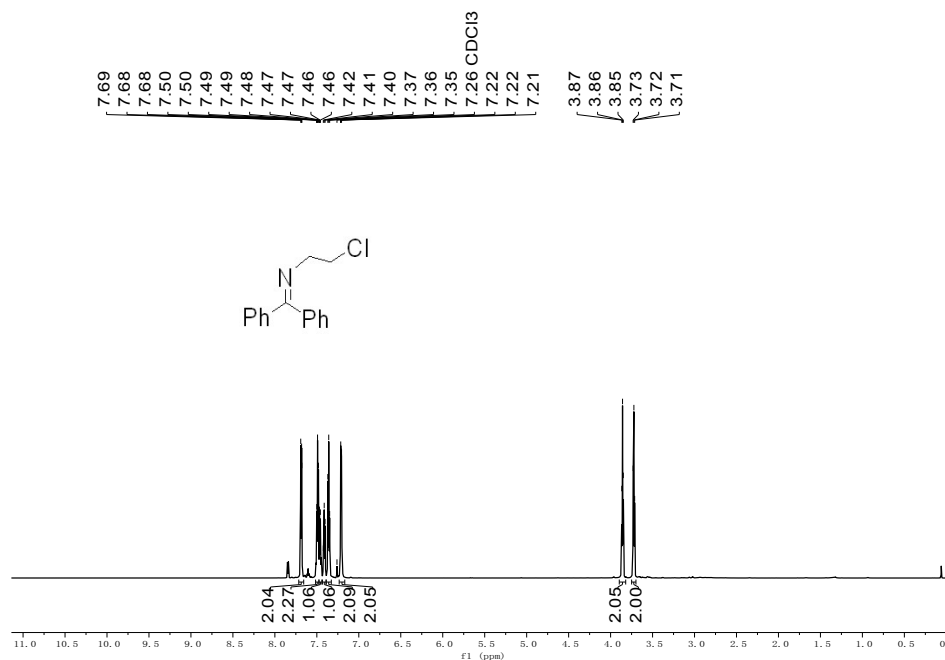
The synthesis route of N-(2-chloroethyl)-1,1-diphenylmethanimine is based on the reference. ^[2]

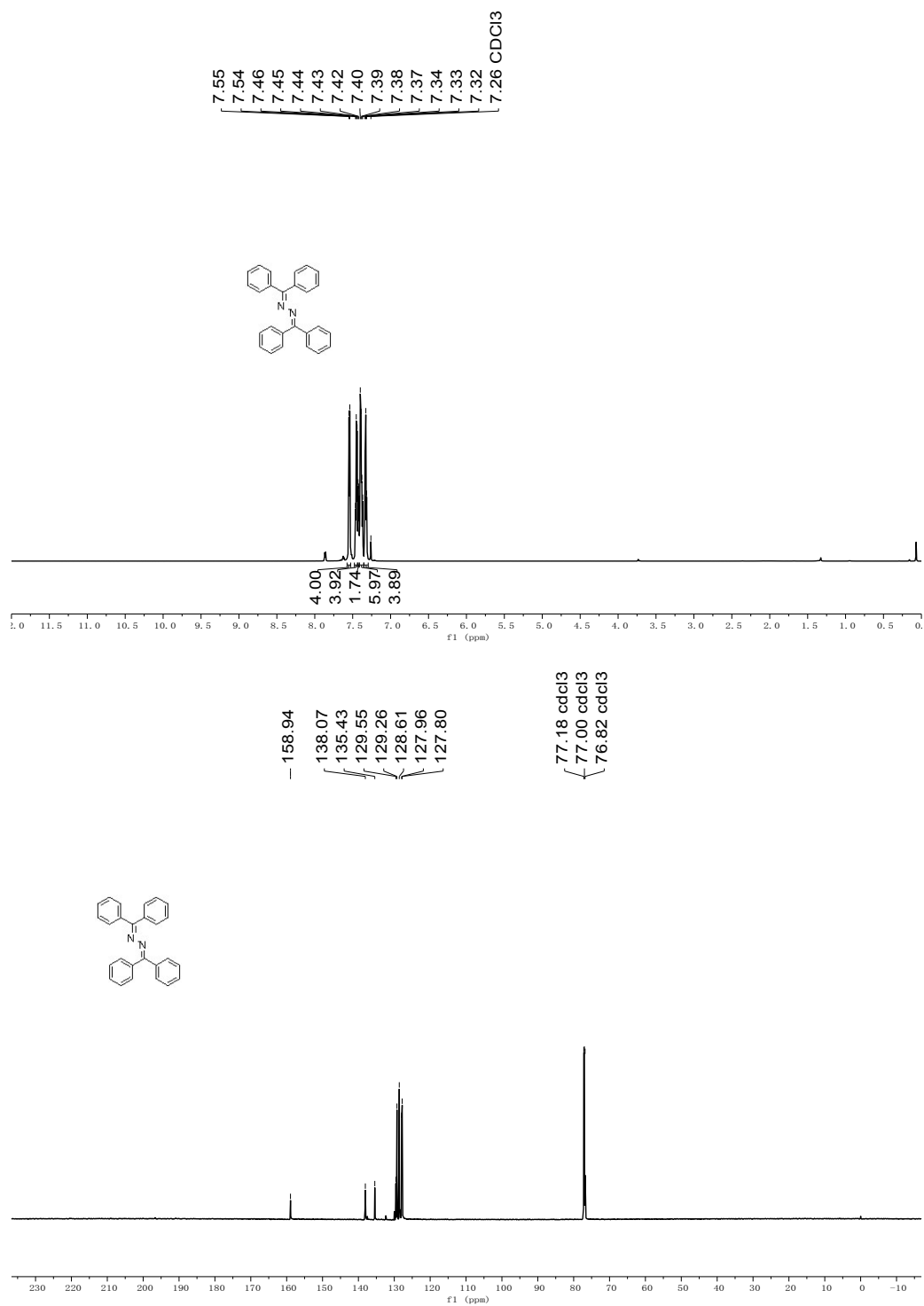


N-(2-chloroethyl)-1,1-diphenylmethanimine

^1H NMR (700 MHz, Chloroform- d) δ 7.72 – 7.66 (m, 2H), 7.49 (dd, J = 8.0, 6.3 Hz, 2H), 7.47 – 7.44 (m, 1H), 7.41 (t, J = 7.3 Hz, 1H), 7.36 (t, J = 7.6 Hz, 2H), 7.23 – 7.17 (m, 2H),

3.86 (t, J = 6.4 Hz, 2H), 3.72 (t, J = 6.4 Hz, 2H). ^{13}C NMR (176 MHz, Chloroform-d) δ 170.0, 139.3, 136.3, 130.1, 128.4, 128.3, 127.9, 127.6, 55.1, 44.8.





F. References

- [1]A. Laouiti, M.M. Rammah, M.B. Rammah, J. Marrot, F. Couty, G. Evano, *Org. Lett.* 14 (2012) 6-9.
 [2]K. Li, X. Shao, L. Tseng, S.J. Malcolmson, *J. Am. Chem. Soc.*, 140 (2018) 598-601.