

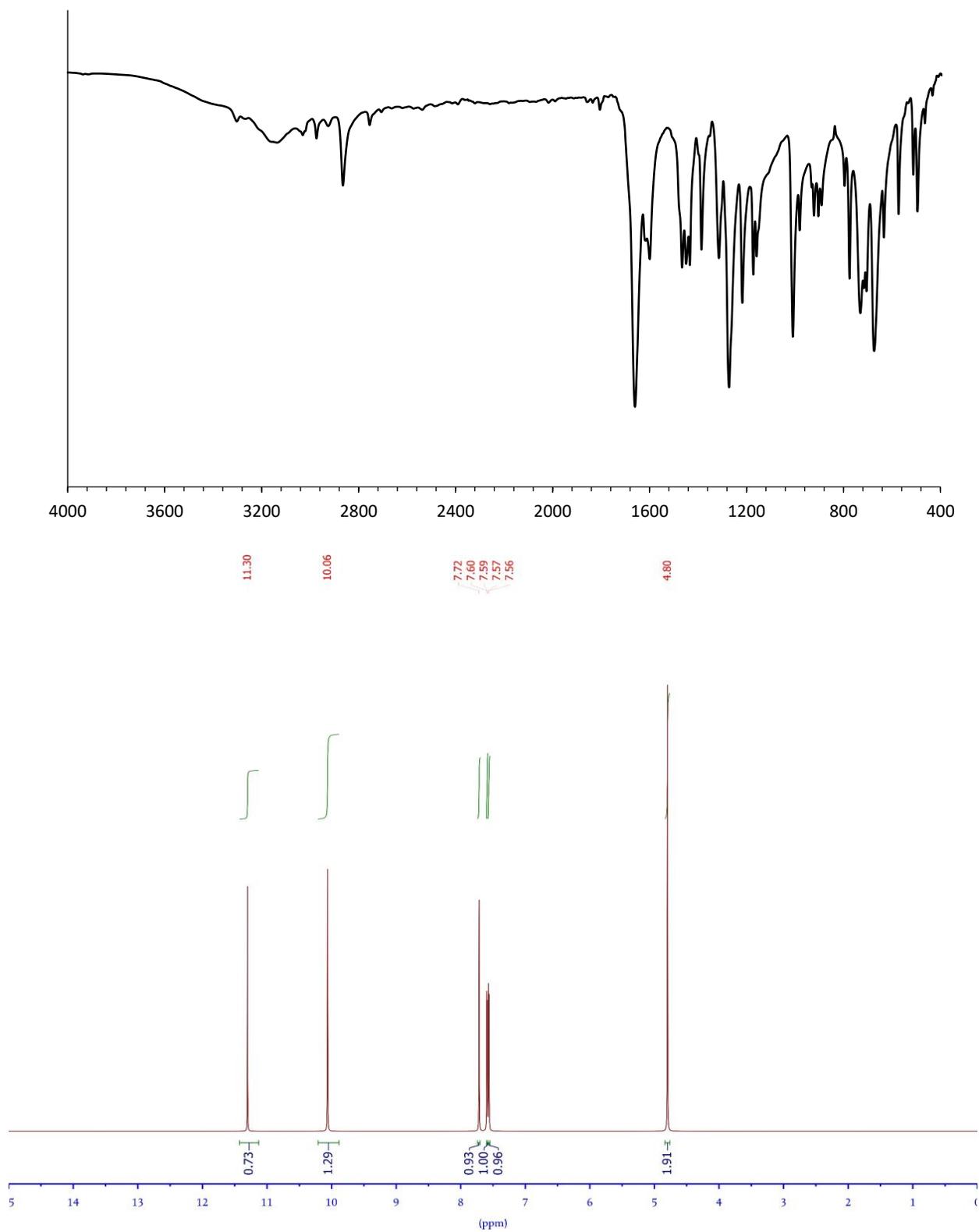
Introduction of a trinuclear catalyst manganese on the surface of magnetic cellulose as an eco-benign, efficient and reusable novel heterogeneous catalyst for the multi-component synthesis of new derivatives of Xanthene

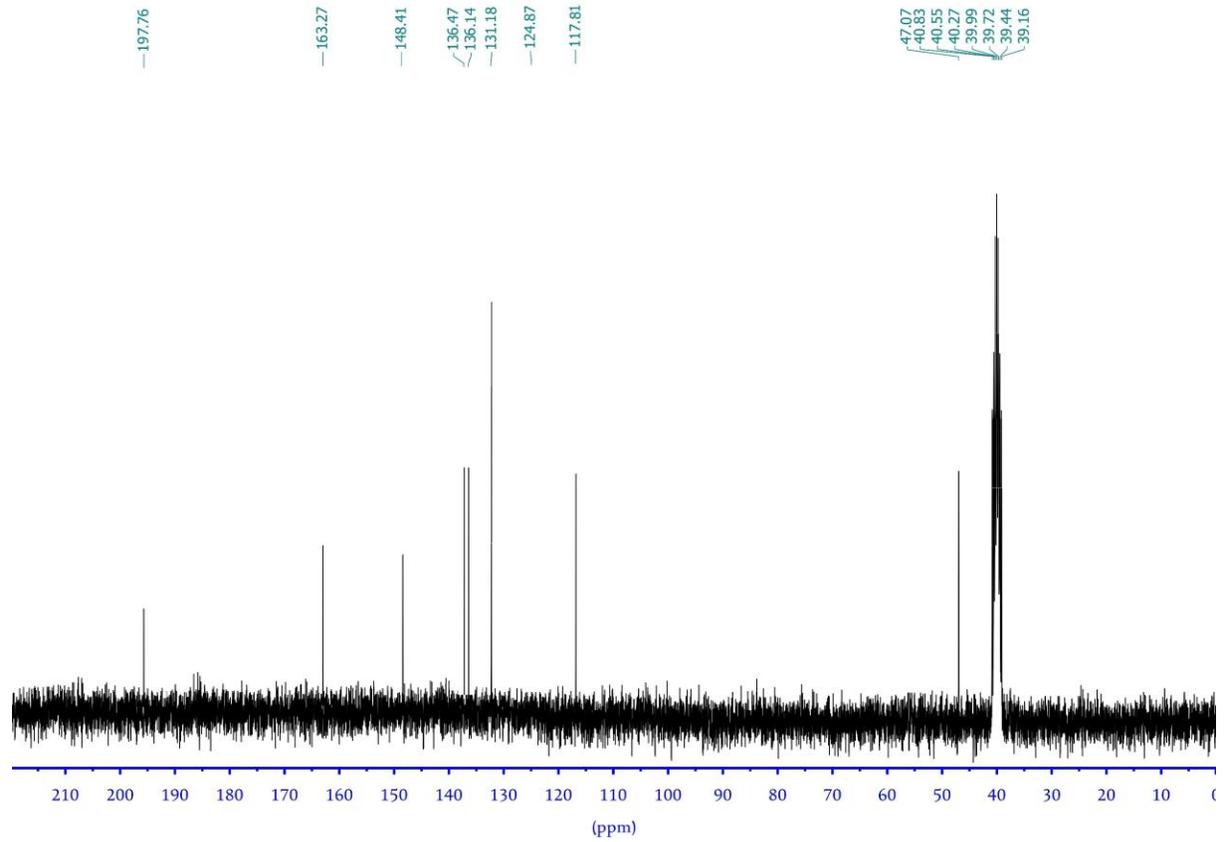
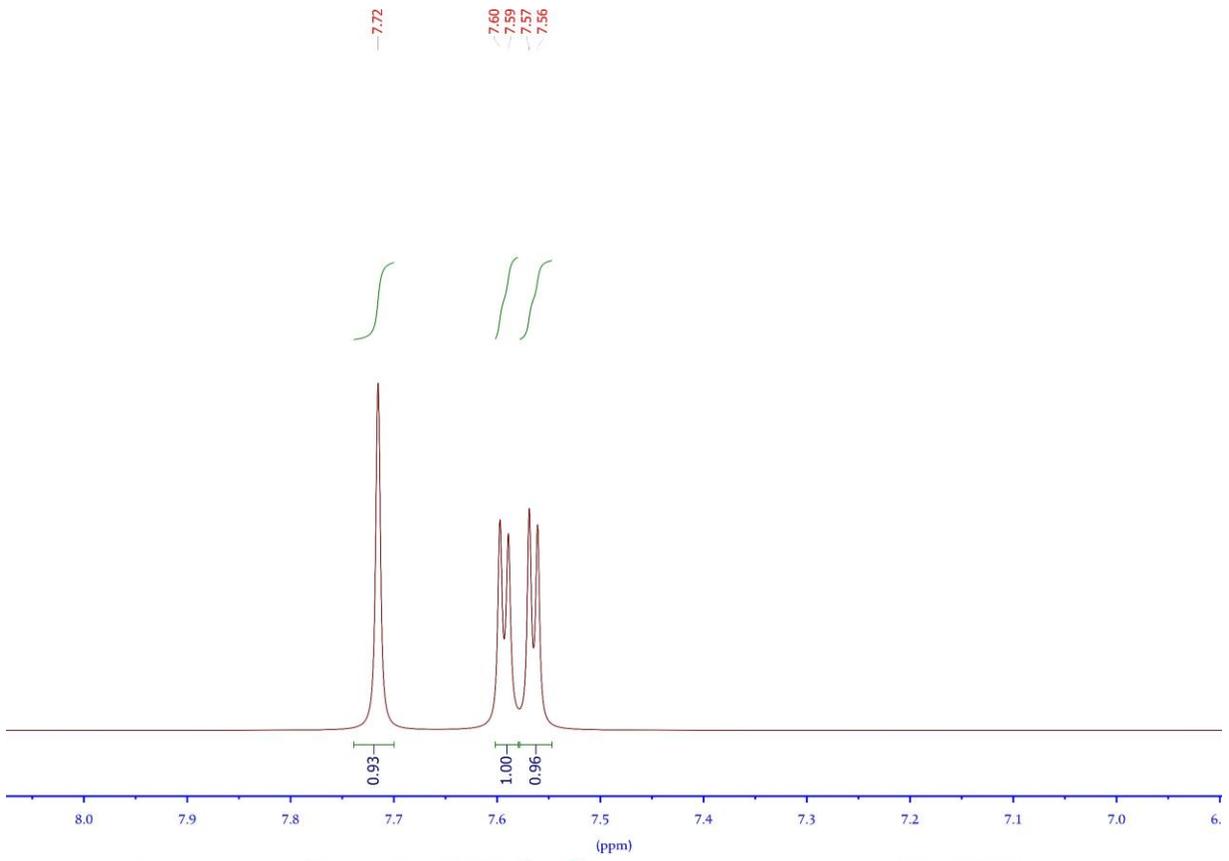
Pouya Ghamari kargar, ^a Ghodsieh Bagherzade*^a and Hossein Eshghi ^b

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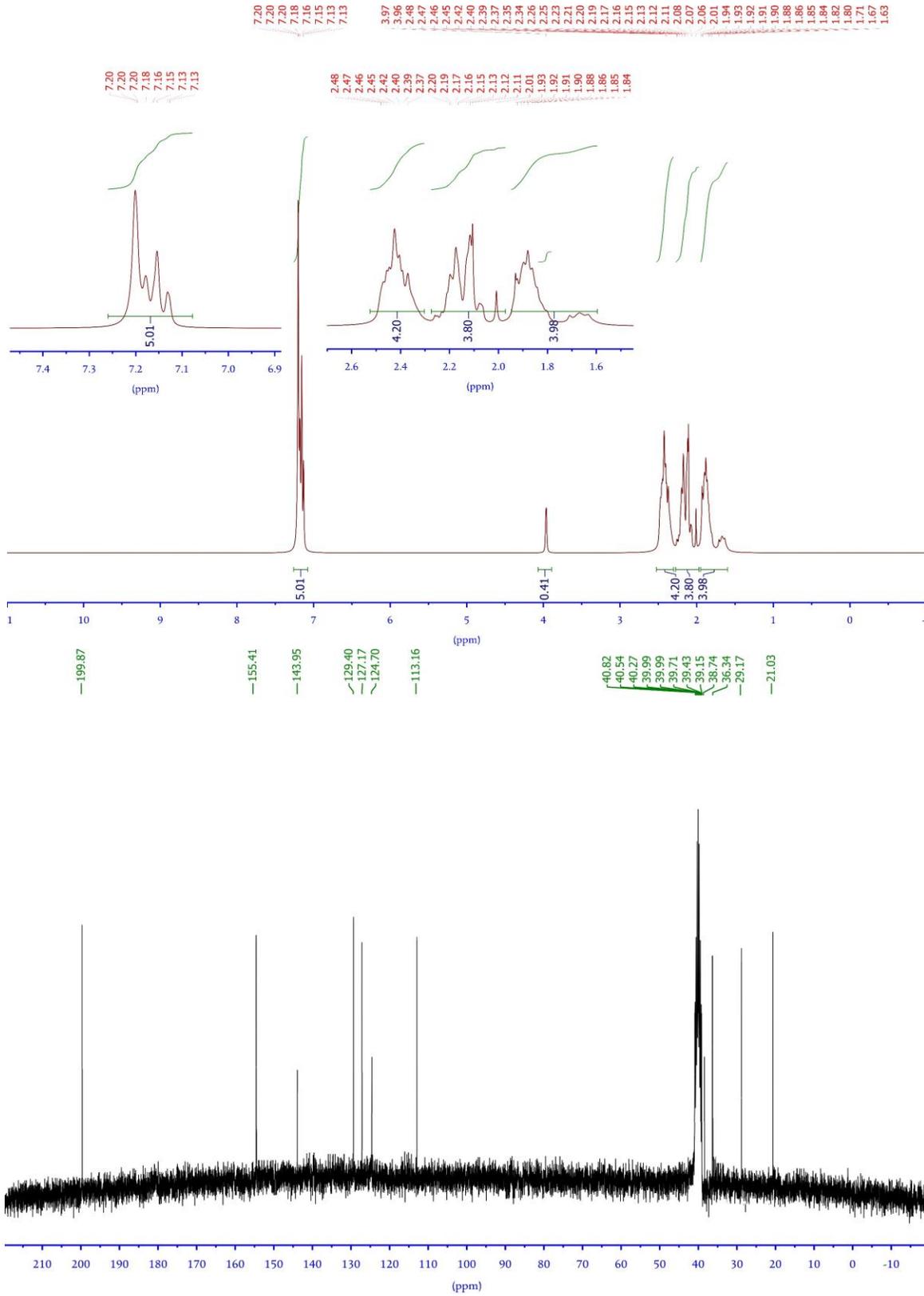
b. Department of Chemistry, Faculty of Science, Ferdowsi University of Mashhad, Mashhad, Iran.

5-(chloromethyl)-2-hydroxybenz aldehyde (IV)

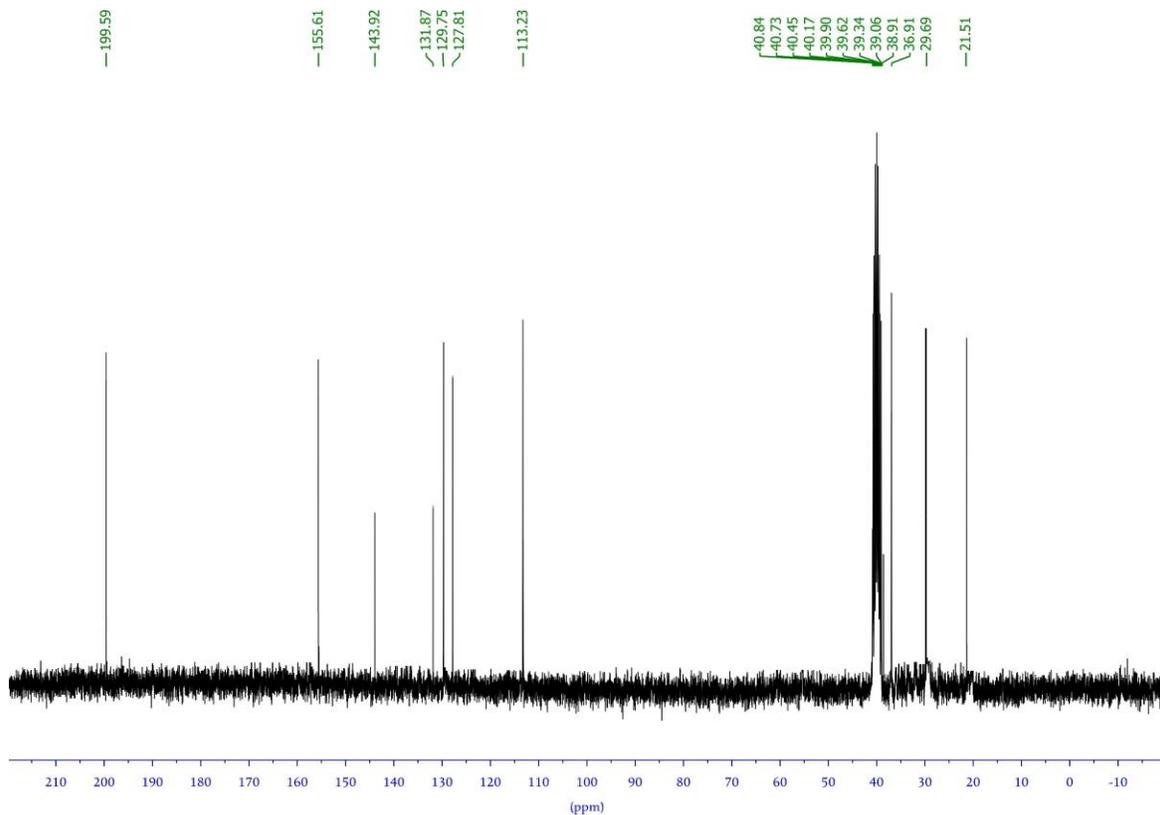
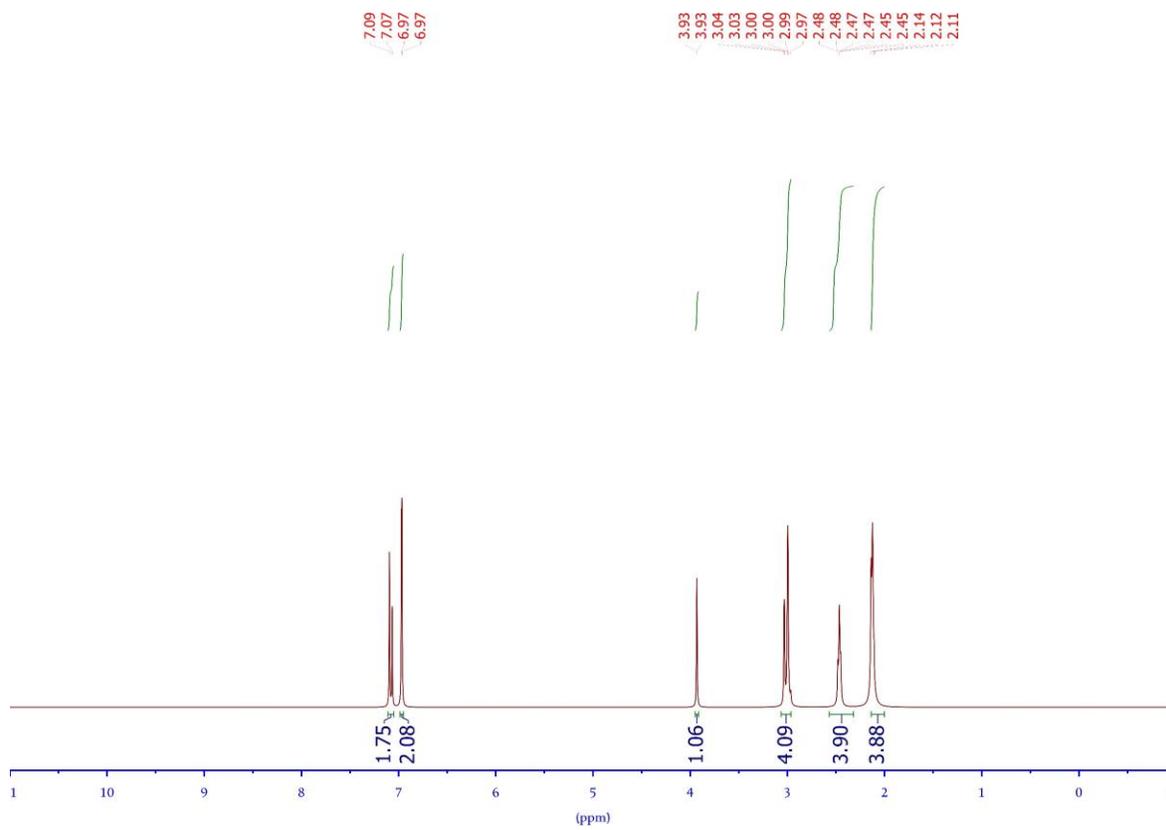




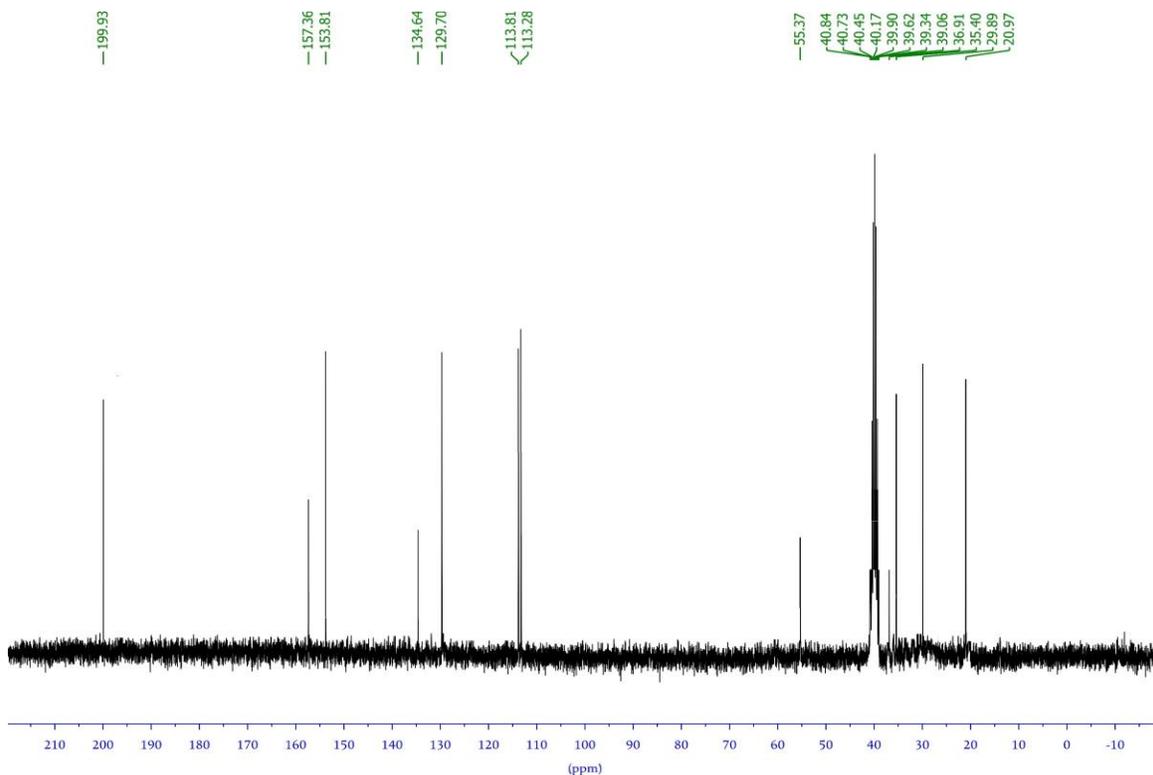
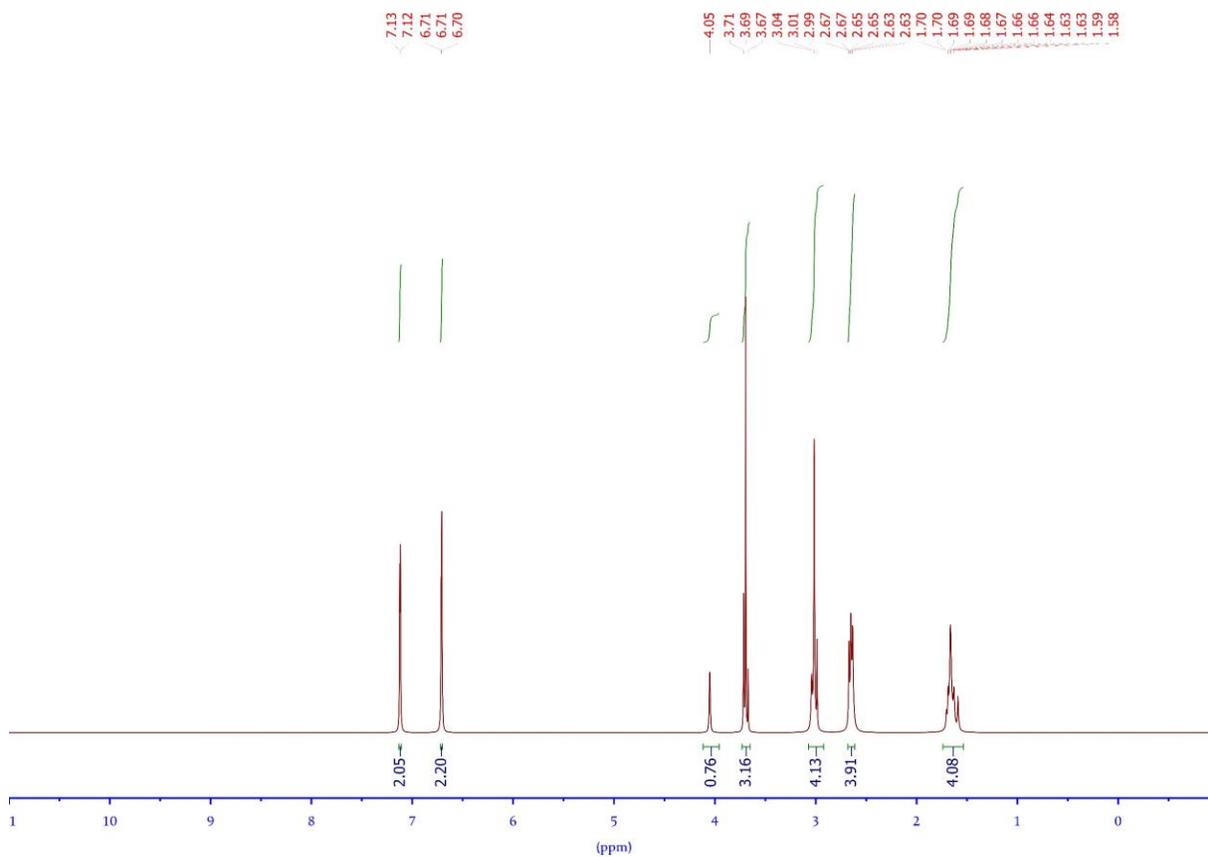
9-phenyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (Table 2, Entry 1)



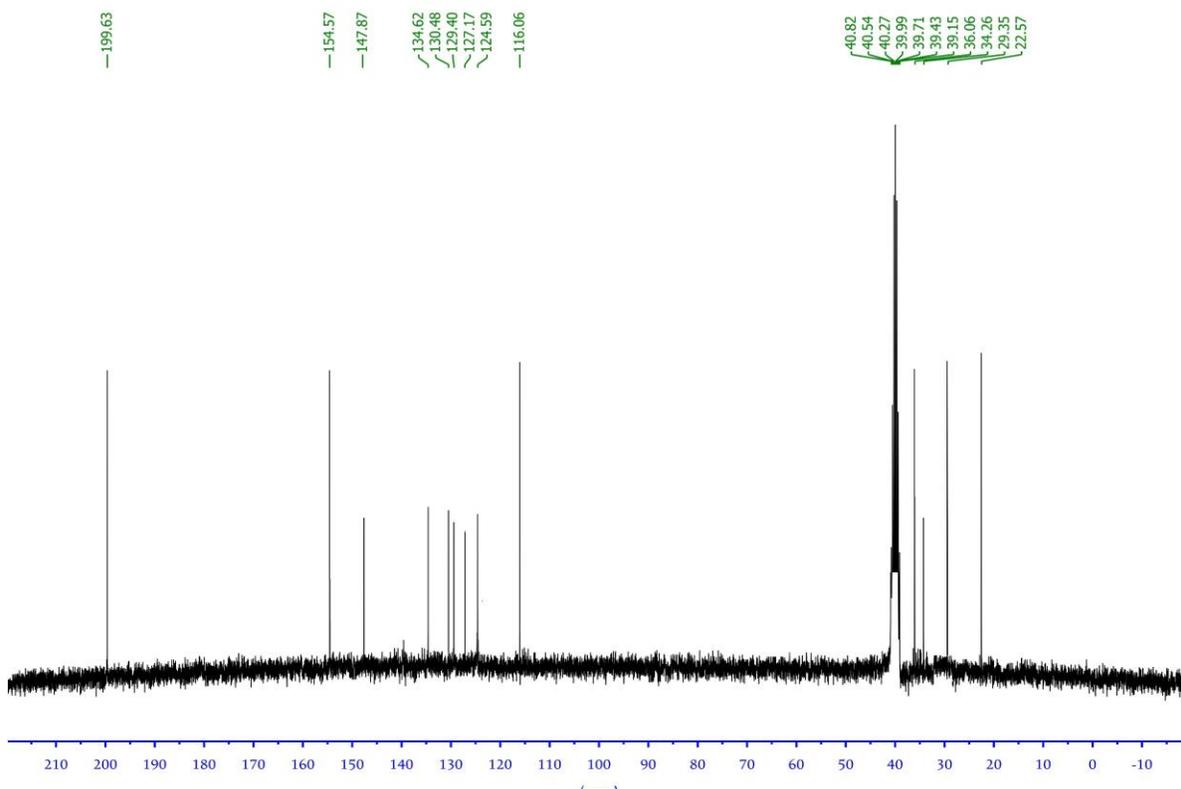
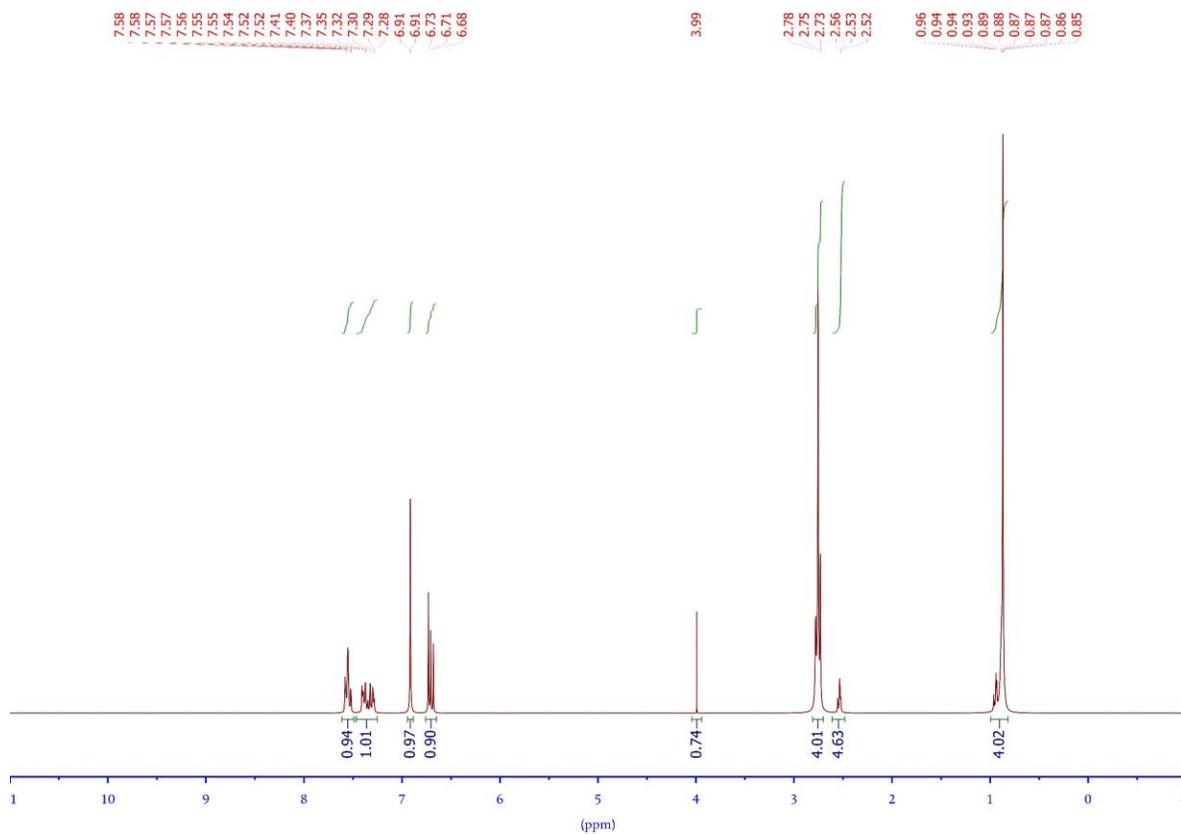
9-(4-chlorophenyl)-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (Table 2, Entry 2)



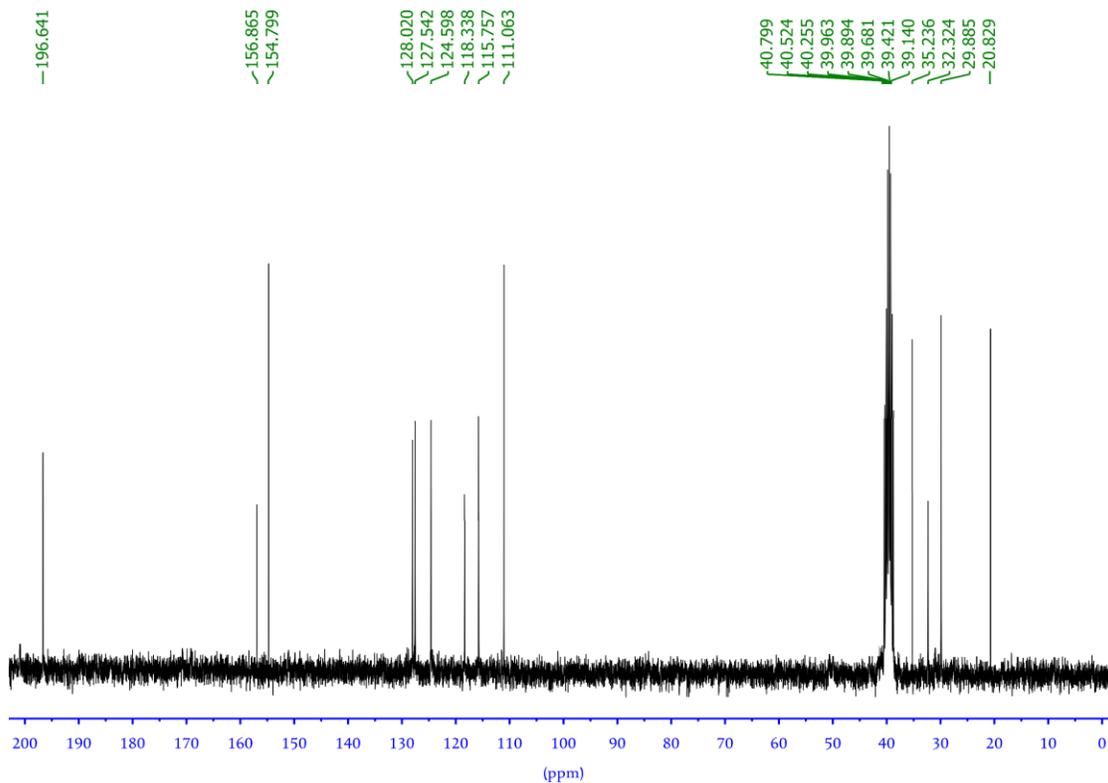
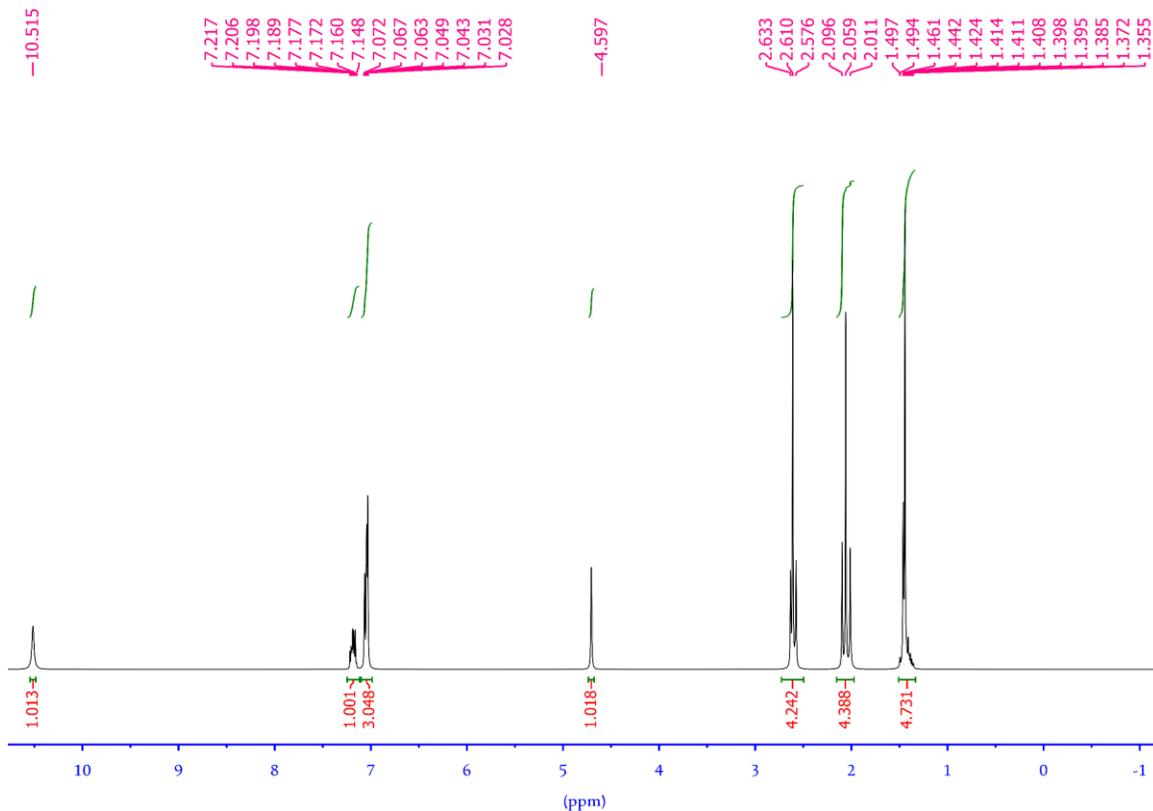
9-(4-methoxyphenyl)-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (Table 2, Entry 3)



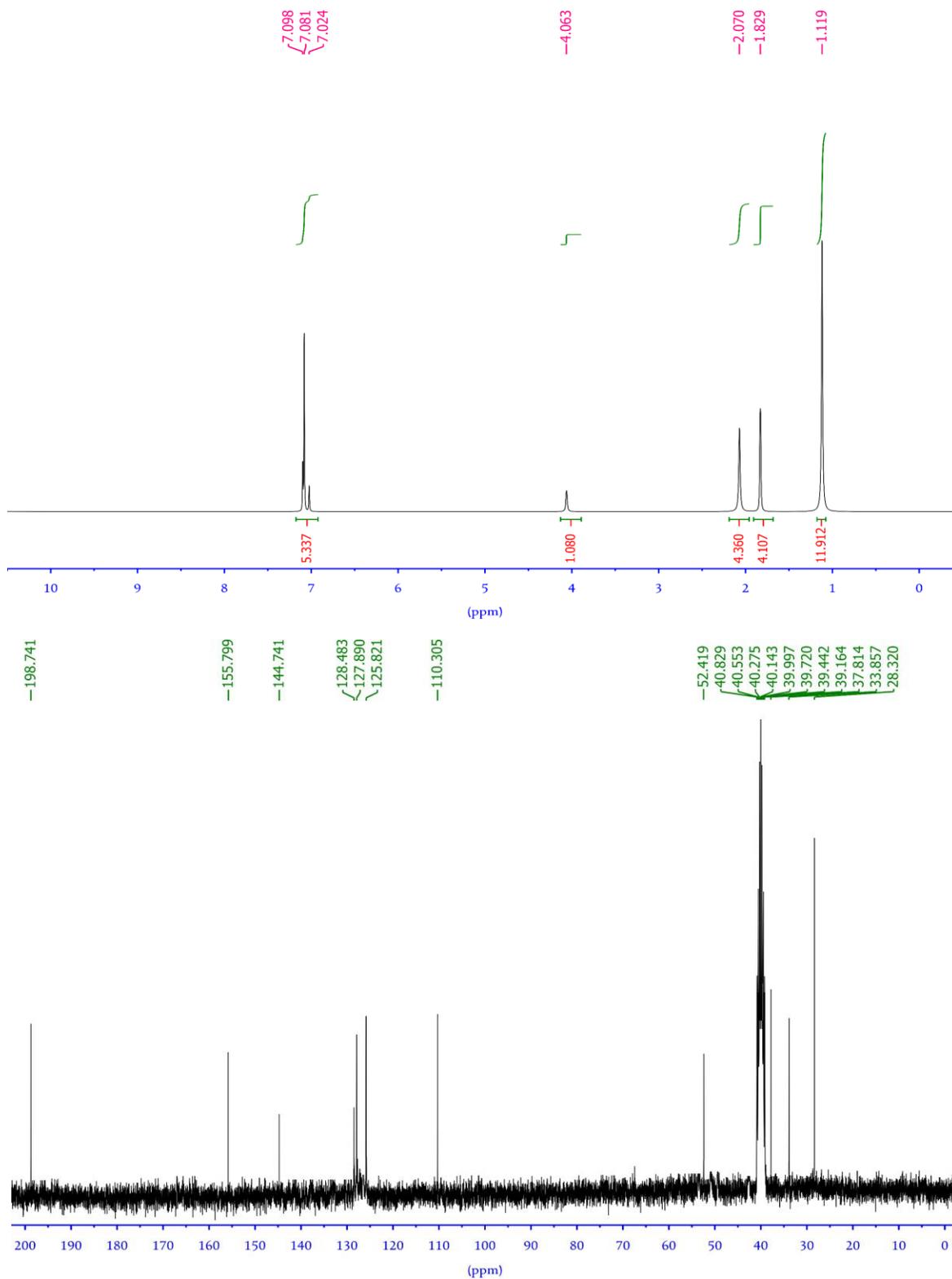
9-(2-nitrophenyl)-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (Table 2, Entry 4)



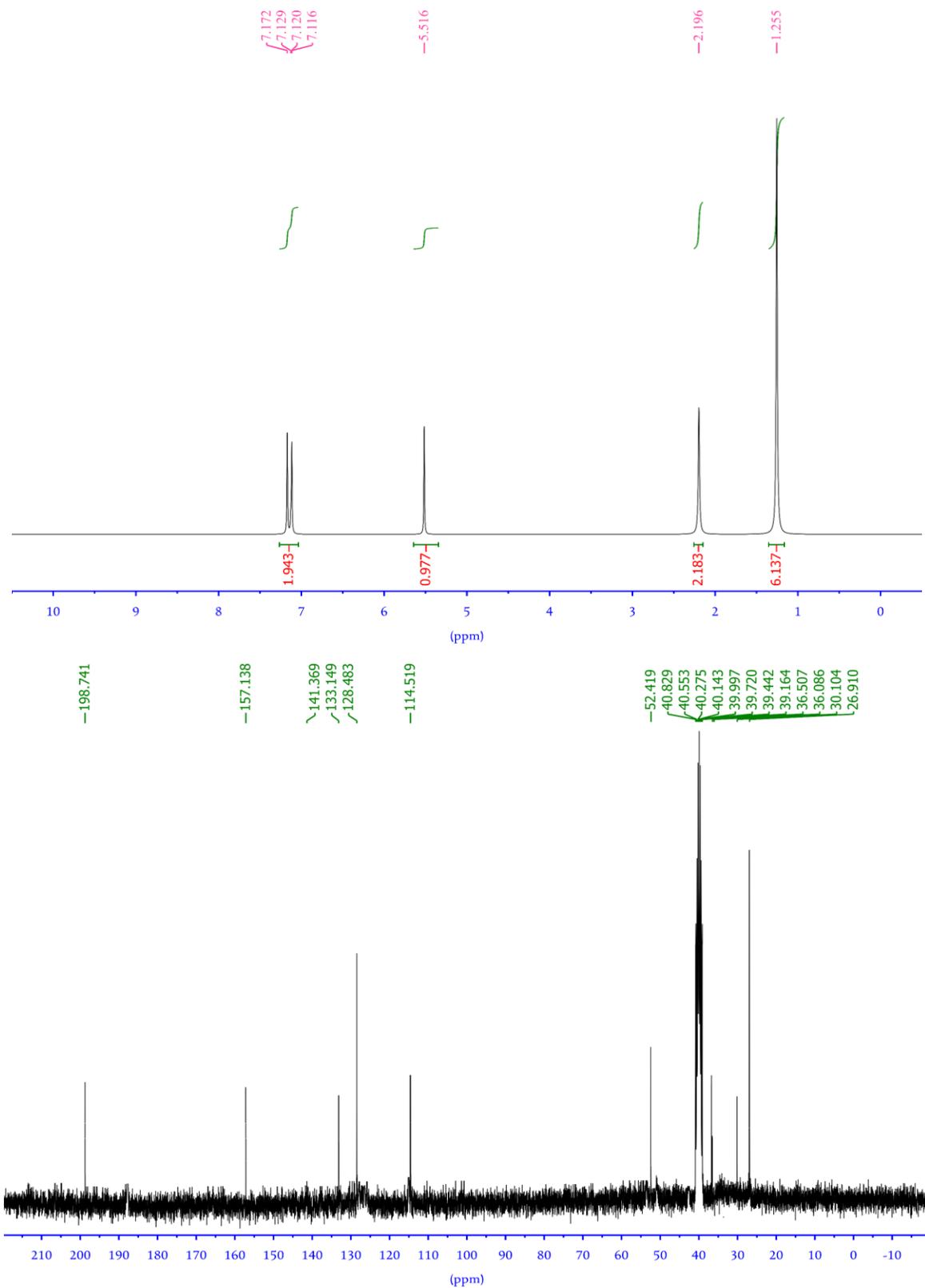
9-(2-hydroxyphenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione
(Table 2, Entry 5)



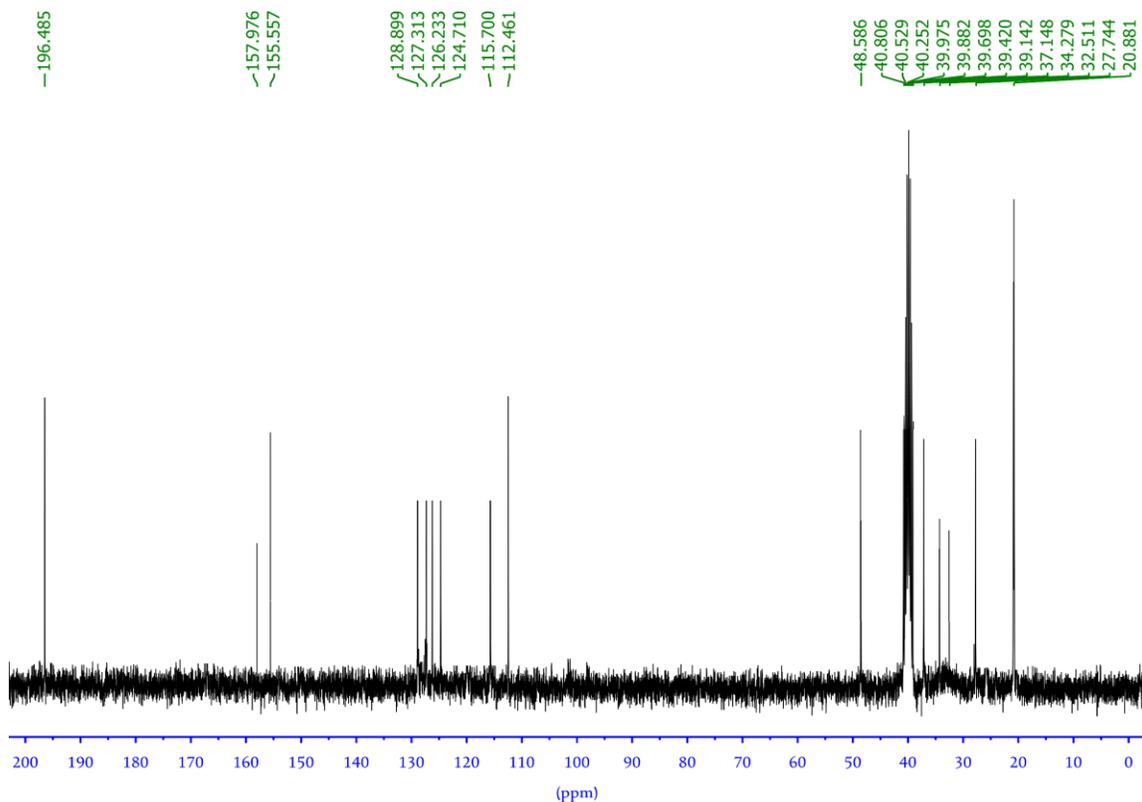
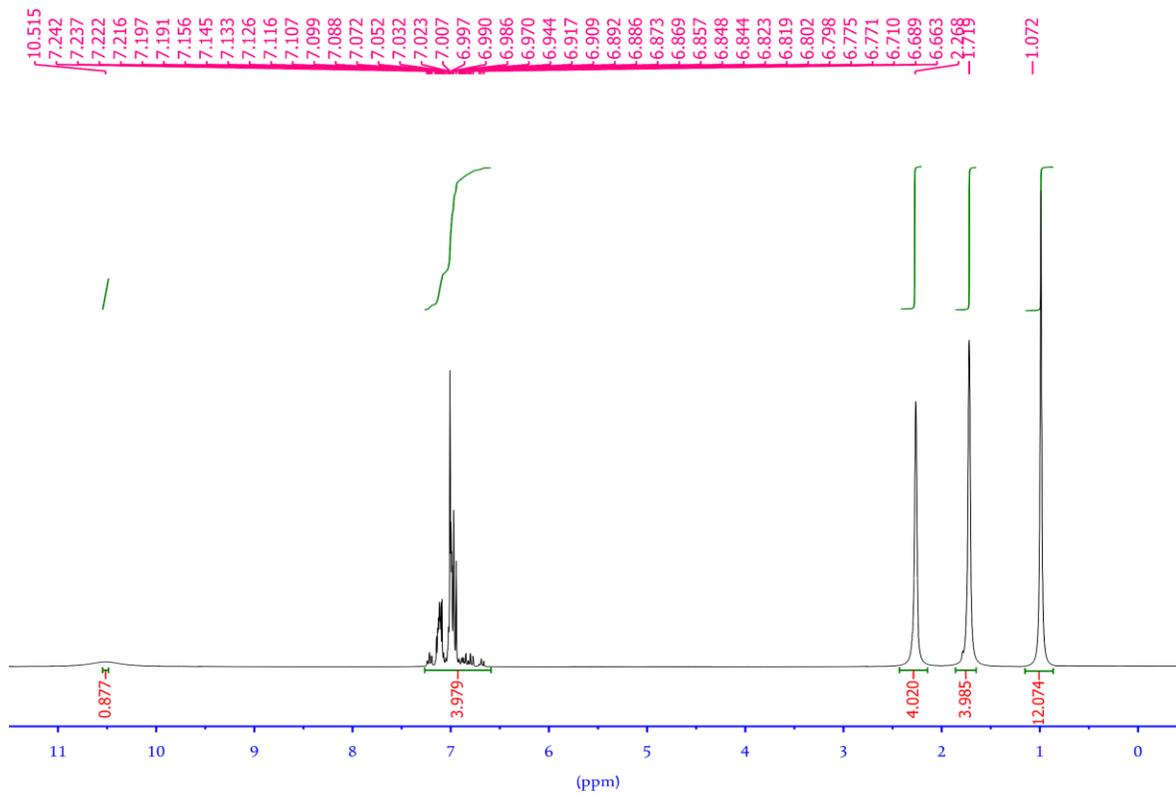
3,3,6,6-tetramethyl-9-phenyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (Table 2, Entry 6)



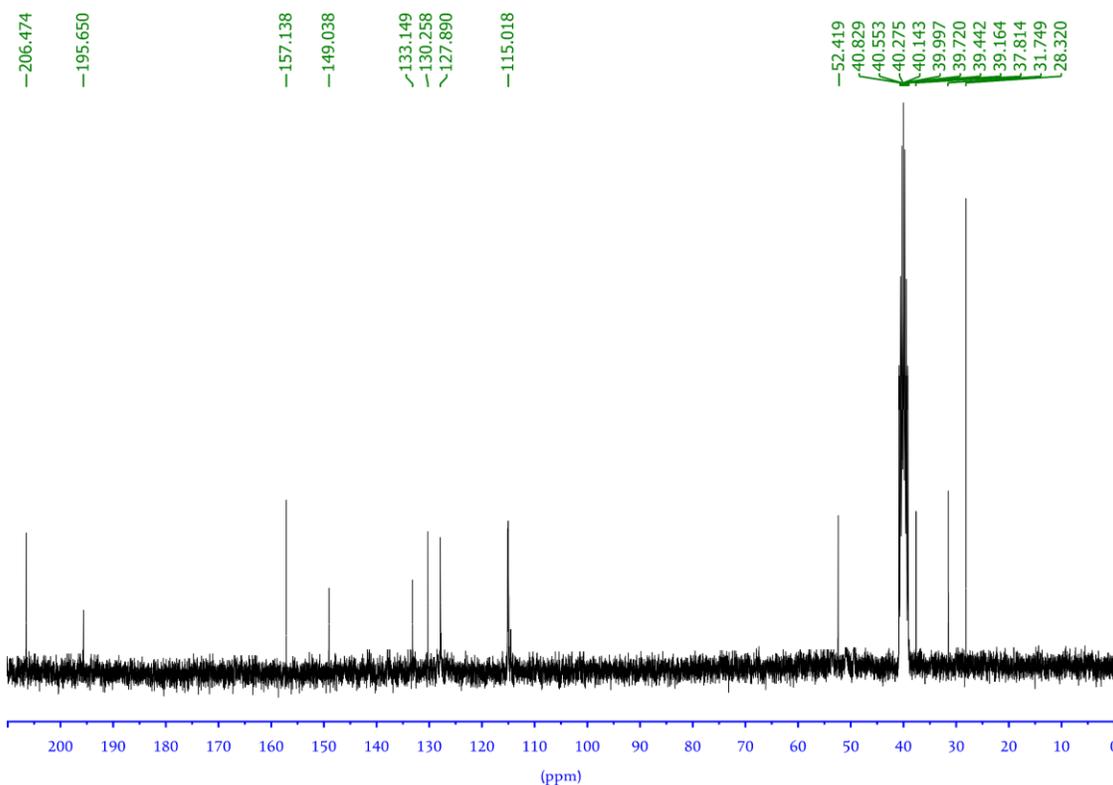
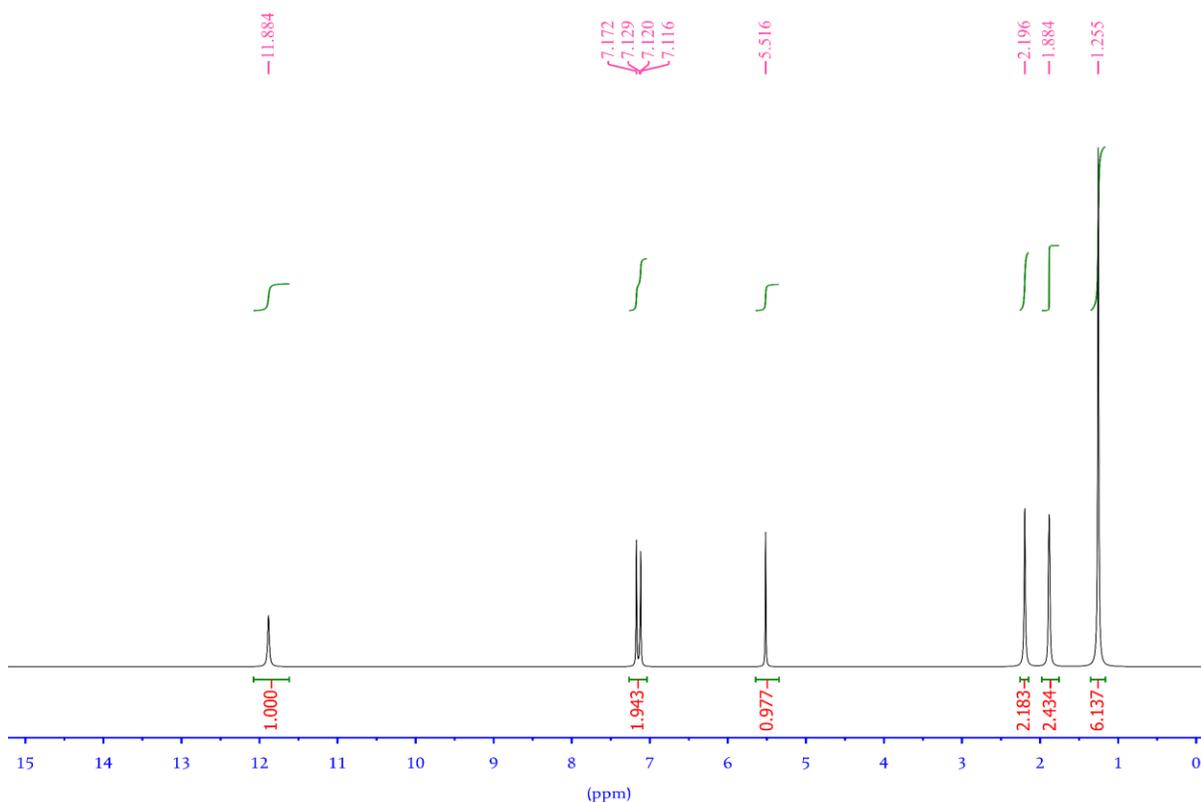
9-(4-chlorophenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione
(Table 2, Entry 7)



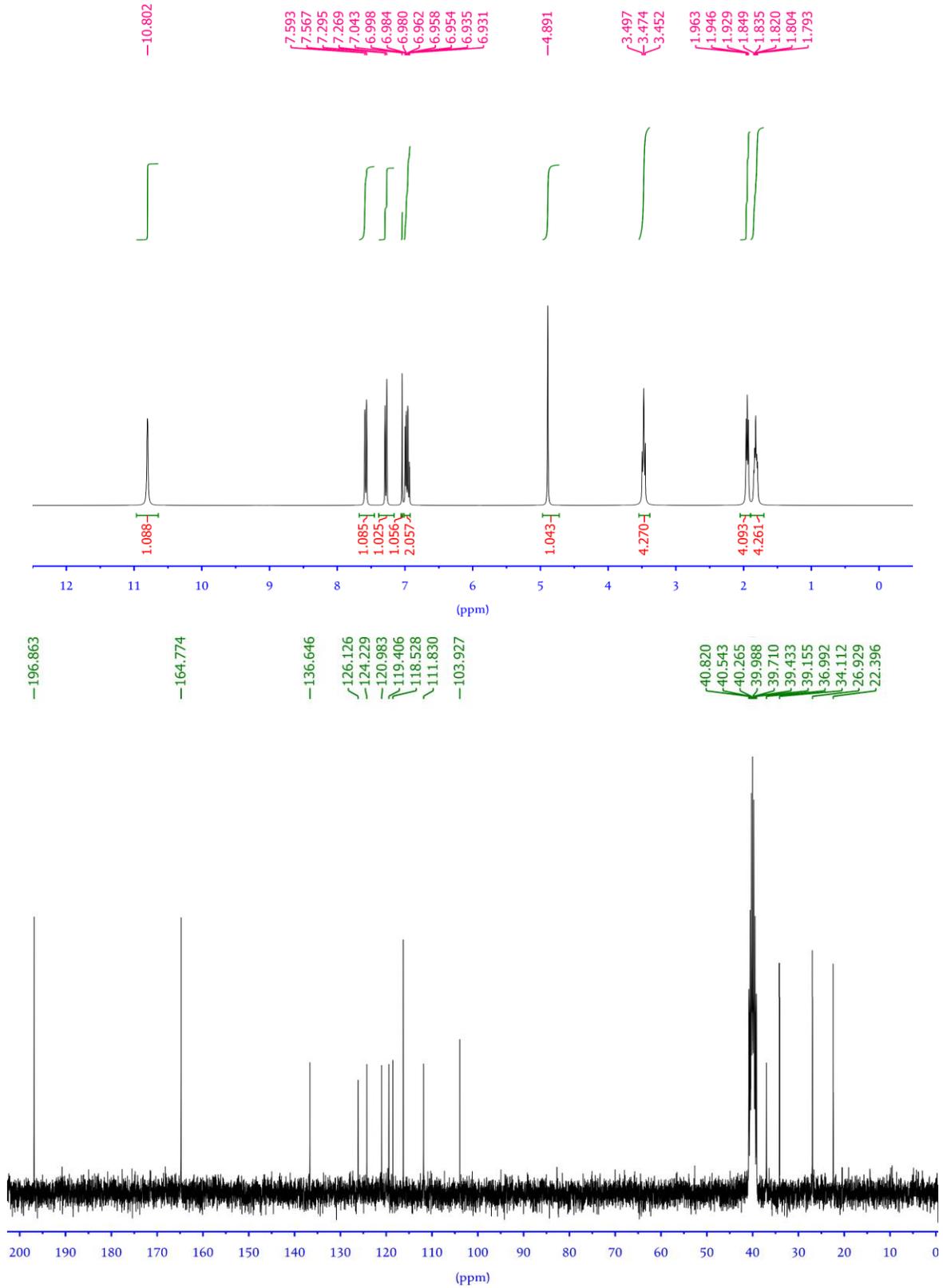
9-(2-hydroxyphenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione
(Table 2, Entry 8)



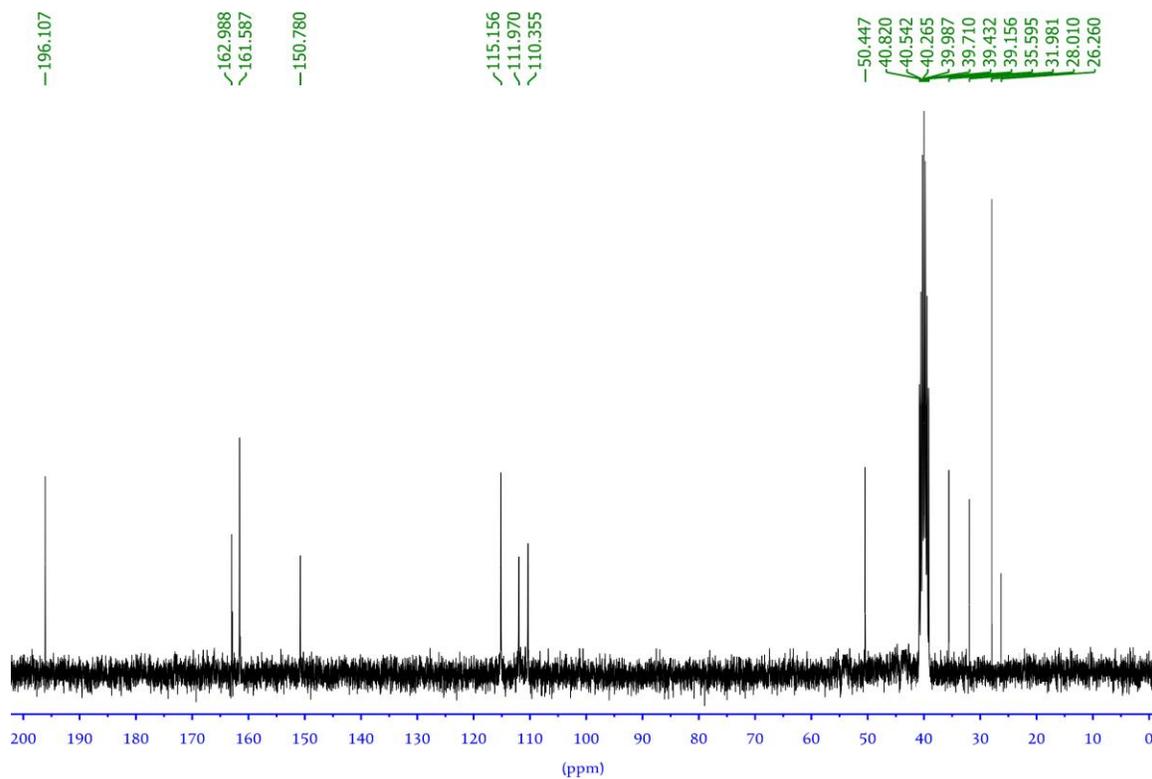
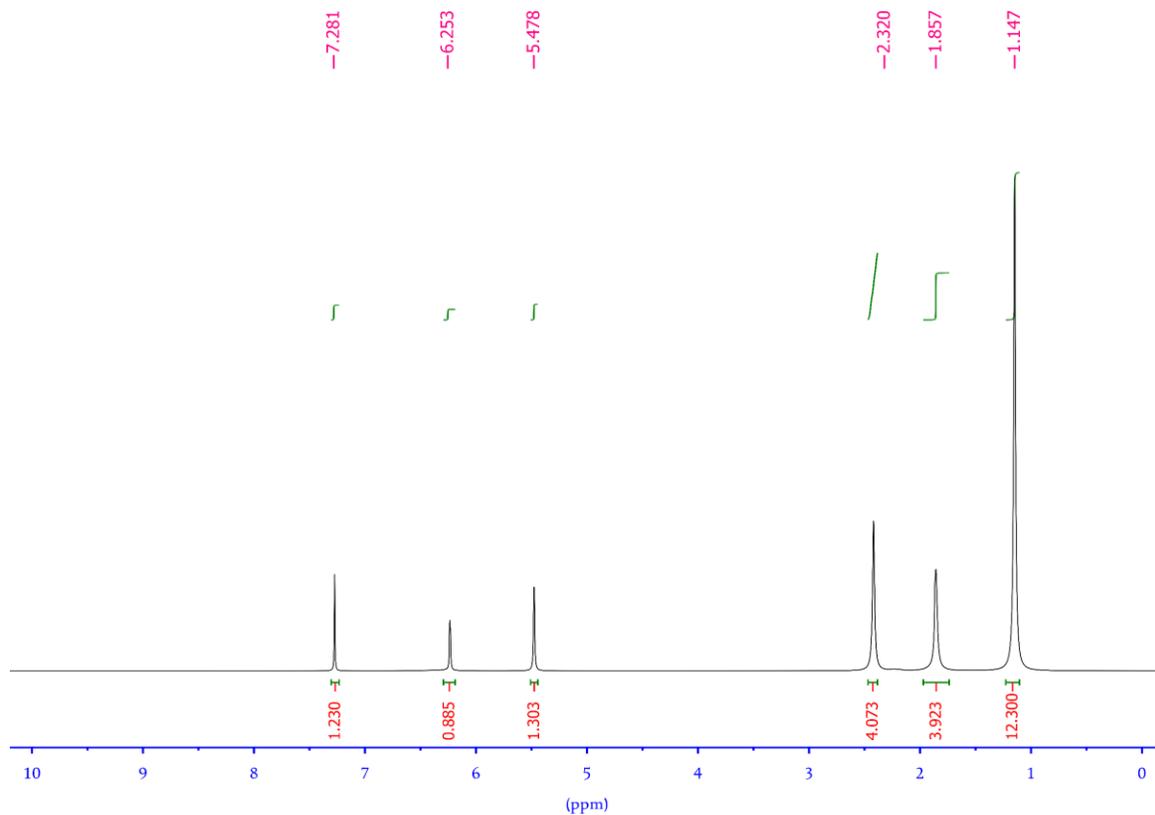
4-(3,3,6,6-tetramethyl-1,8-dioxo-2,3,4,5,6,7,8,9-octahydro-1H-xanthen-9-yl) benzaldehyde
(Table 2, Entry 9)



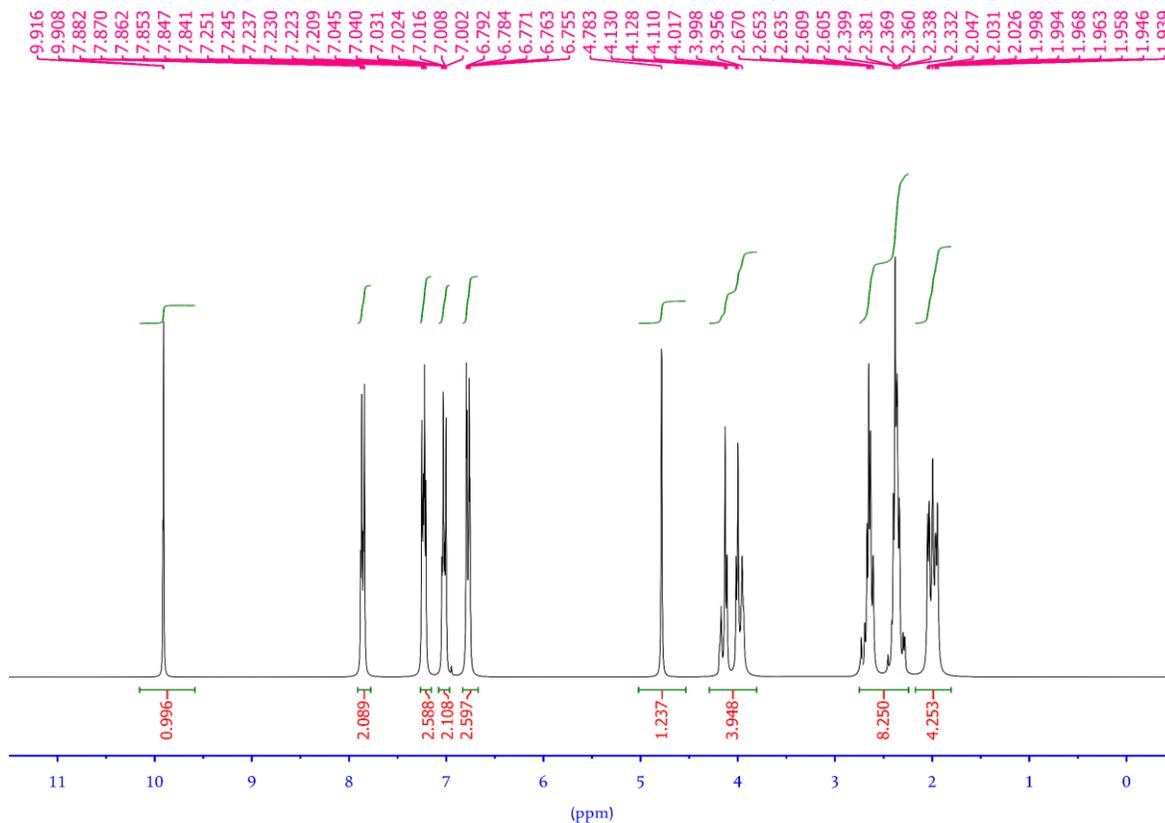
9-(1H-indol-3-yl)-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione (Table 2, Entry 10)



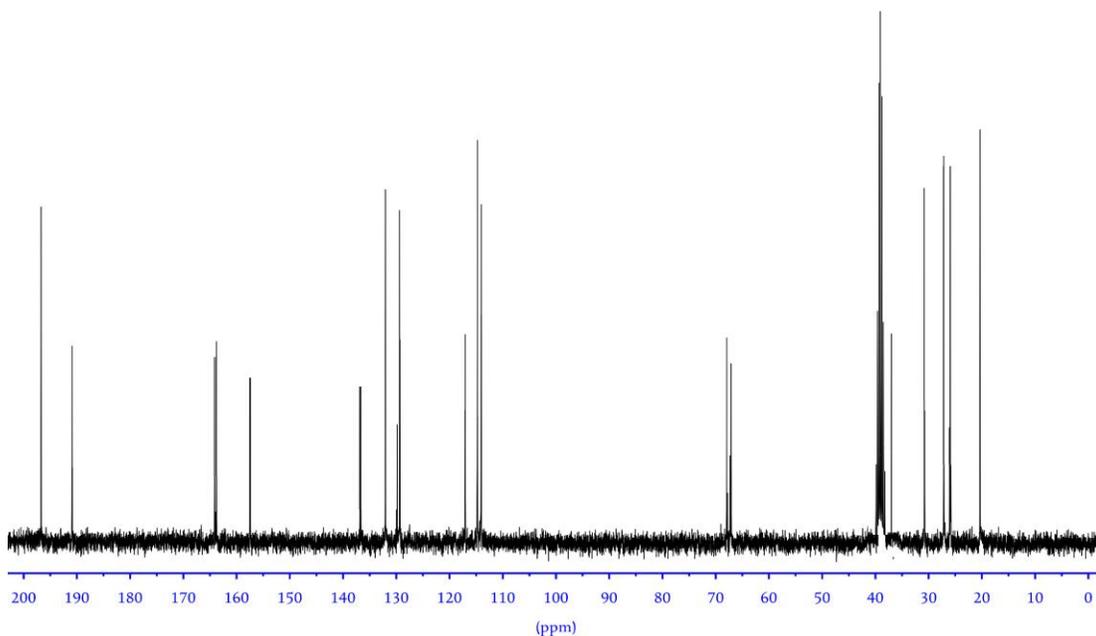
3,3,6,6-tetramethyl-9-(5-nitrofuran-2-yl)-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione
(Table 2, Entry 11)



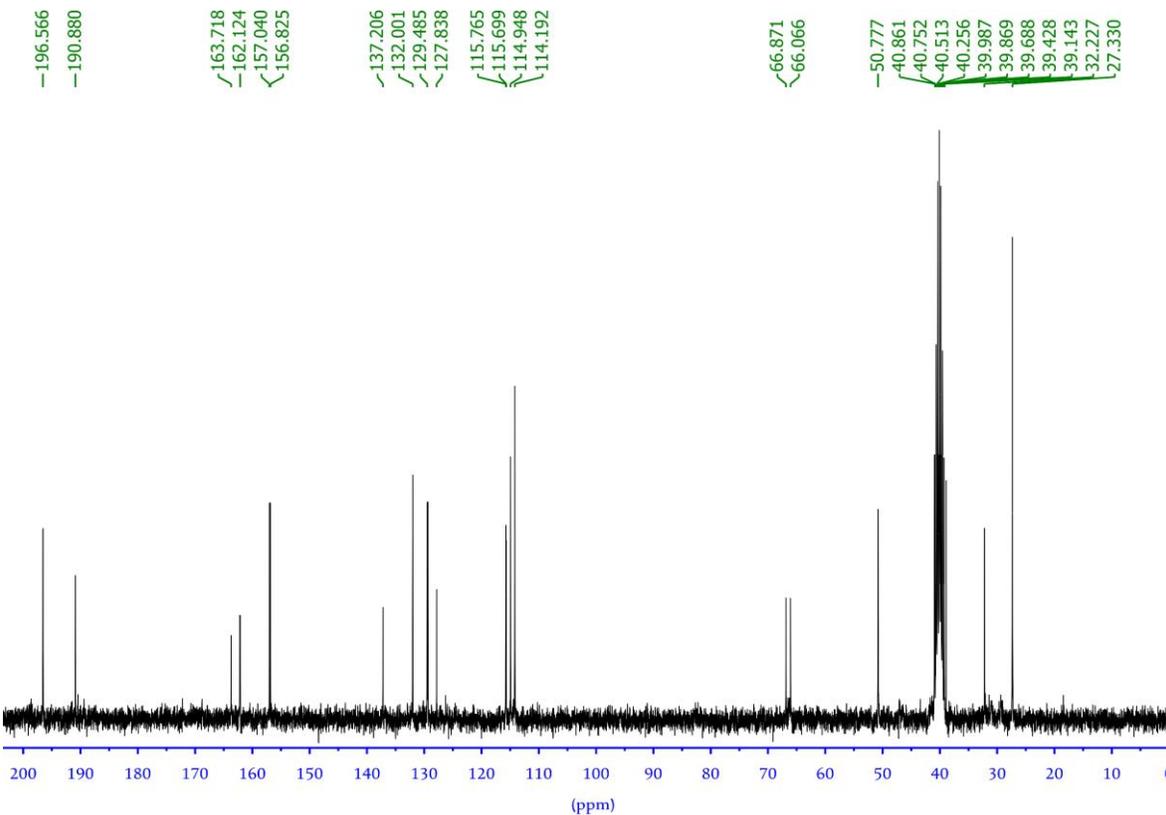
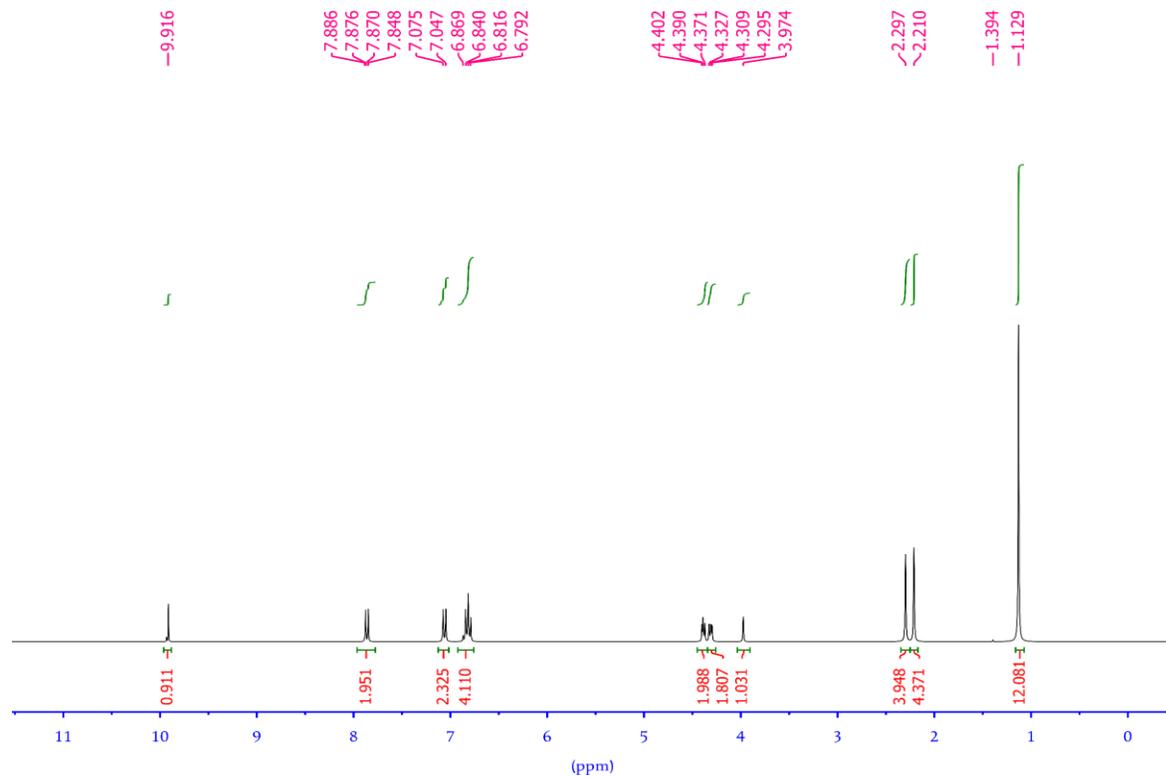
4-(4-(4-(1,8-dioxo-2,3,4,5,6,7,8,9-octahydro-1H-xanthen-9-yl) phenoxy) butoxy) benzaldehyde
(Table 2, Entry 12)



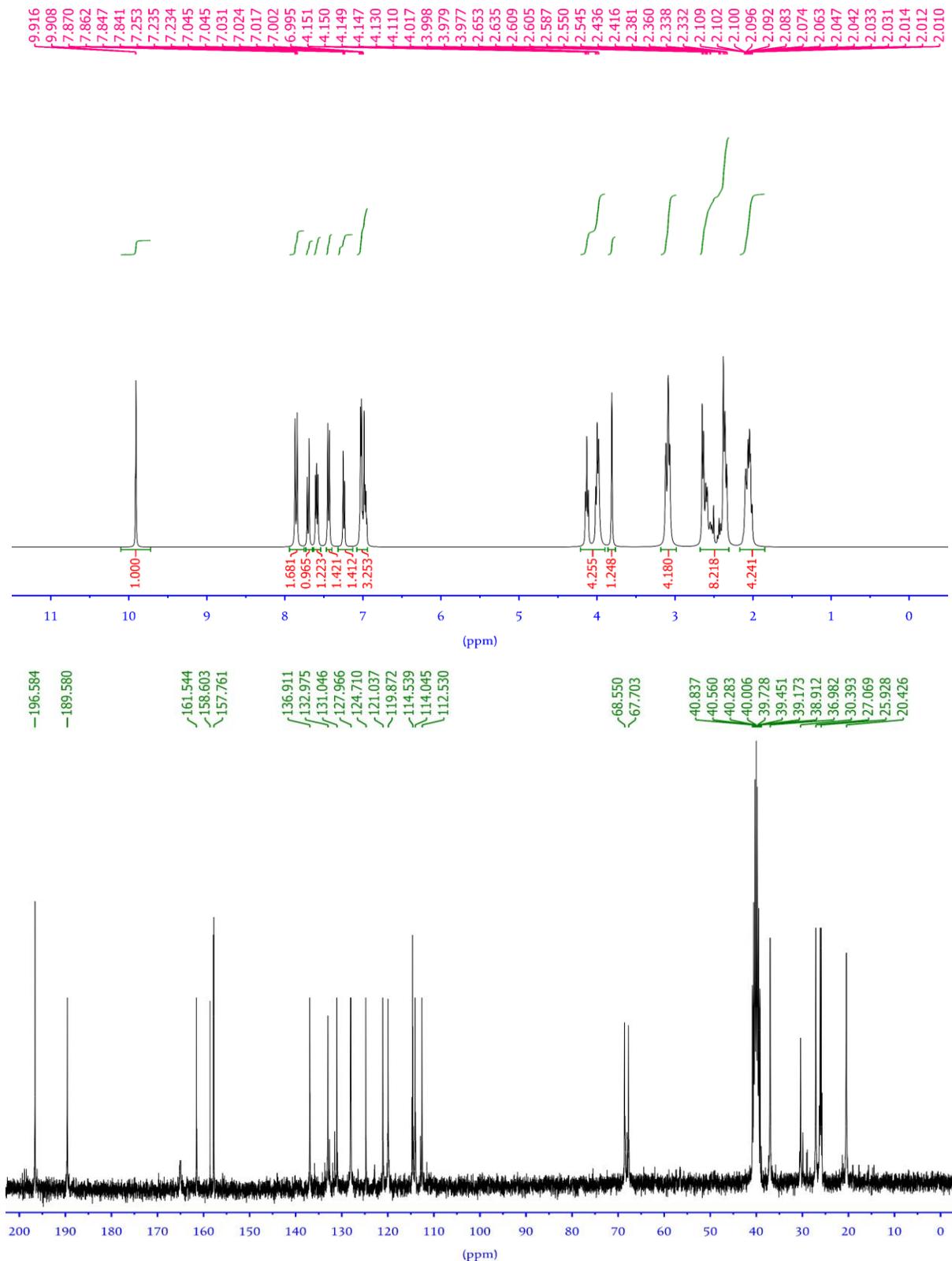
- 196.727
- 190.904
- 164.132
- 163.799
- 157.404
- 136.830
- 132.041
- 129.831
- 129.318
- 117.074
- 117.030
- 114.785
- 114.031
- 67.934
- 67.115
- 40.820
- 40.574
- 40.300
- 40.007
- 39.723
- 39.456
- 39.178
- 37.005
- 30.815
- 27.159
- 25.900
- 20.342



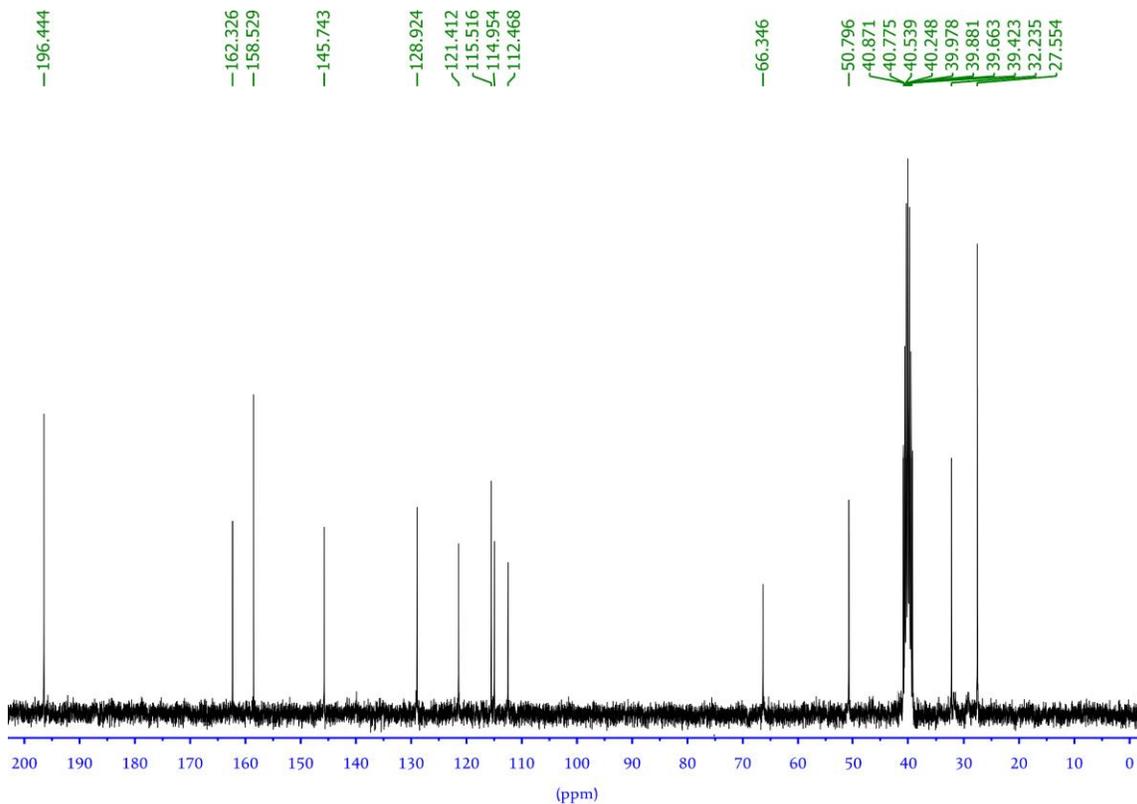
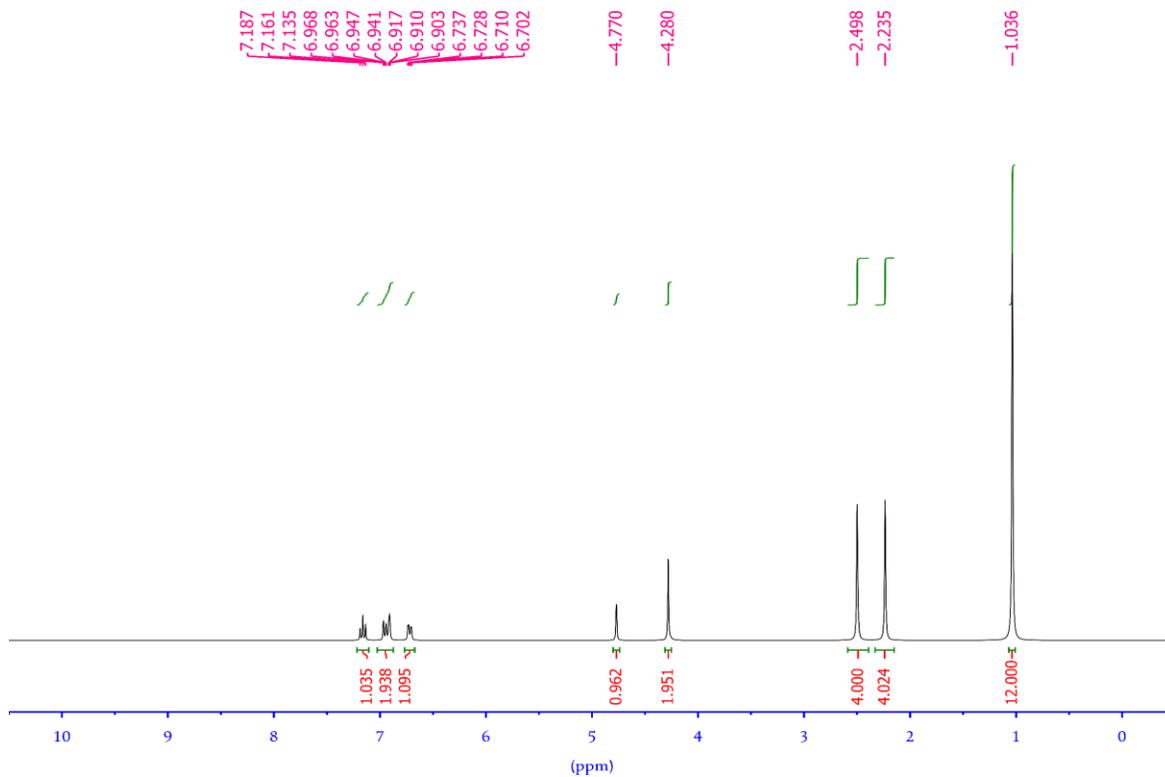
4-(2-(4-(3,3,6,6-tetramethyl-1,8-dioxo-2,3,4,5,6,7,8,9-octahydro-1H-xanthen-9-yl) phenoxy) ethoxy) benzaldehyde (Table 2, Entry 13)



2-(4-(2-(1,8-dioxo-2,3,4,5,6,7,8,9-octahydro-1H-xanthen-9-yl) phenoxy) butoxy) benzaldehyde
(Table 2, Entry 14)



9,9'-((ethane-1,2-diylbis(oxy)) bis(3,1-phenylene)) bis(3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione) (Table 2, Entry 15)



Green chemistry metrics analysis

The following formulae were used for calculating atom economy (AE), atom efficiency (AE_f), carbon efficiency (CE), reaction mass efficiency (RME), optimum efficiency (OE), process mass intensity (PMI), E factor, solvent and water intensity (SI and WI).

$$AE = \frac{\text{Molecular weight of the product}}{\text{Total molecular weight of reactants}} \times 100$$

$$AE_f = AE \cdot \text{Yield (\%)}$$

$$CE = \frac{\text{Amount of carbon in the product}}{\text{Total carbon present in reactants}} \times 100$$

$$RME = \frac{\text{Mass of isolated product}}{\text{Total mass of reactants}} \times 100$$

$$OE = \frac{RME}{AE} \times 100$$

$$PMI = \frac{\text{Total mass of input material in the whole process}}{\text{Mass of product}}$$

$$E \text{ factor} = PMI - 1$$

$$SI = \frac{\text{Total mass of solvents excluding water in the whole process}}{\text{Mass of product}}$$

$$WI = \frac{\text{Total mass of water used in the whole process}}{\text{Mass of product}}$$

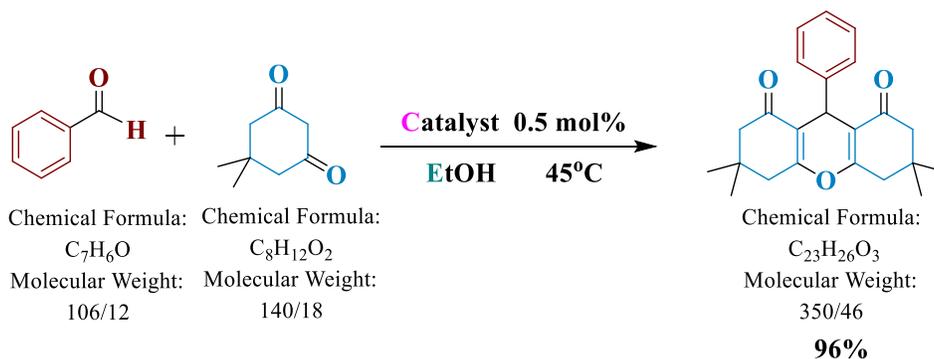
Synthesis of 3,3,6,6-tetramethyl-9-phenyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione catalyzed by Fe₃O₄@NFC@NNSM-Mn (Table 2, entry 5)

Experimental procedure:

Benzaldehyde (1 mmol), dimedone (0.14 g, 2 mmol) were added to a mixture of Fe₃O₄@NFC@NNSM-Mn (0.004) in EtOH (1 mL). The reaction mixture was heated at 45 °C and stirred until TLC monitoring indicated no further progress in the reaction. Then, the reaction mixture was cooled to room temperature. EtOH (4 mL) was added to the reaction mixture and the catalyst was separated by centrifugation, washed with EtOH (4 mL), dried and re-used for a consecutive run under the same reaction conditions. The solvent of the combined organic layer was evaporated under reduced pressure to obtain a residue, which was recrystallized in EtOH to produce the pure product.

Materials used for metrics calculations:

Benzaldehyde (0.106 g, 1 mmol), dimedone (0.28 g, 2 mmol), EtOH (10 mL, 7.9 g), product (0.336 g, 0.96 mmol).



$$AE = \frac{350.46}{106.12+140.18+140.18} \times 100 = 90.68$$

$$AE_f = 90.68 \times 96\% = 87.05$$

$$CE = \frac{23 \times 0.00096}{7 \times 0.001 + 16 \times 0.002} \times 100 = 56.41$$

$$RME = \frac{0.336}{0.106+0.140+0.140} \times 100 = 87.04$$

$$OE = \frac{87.04}{90.68} \times 100 = 95.99$$

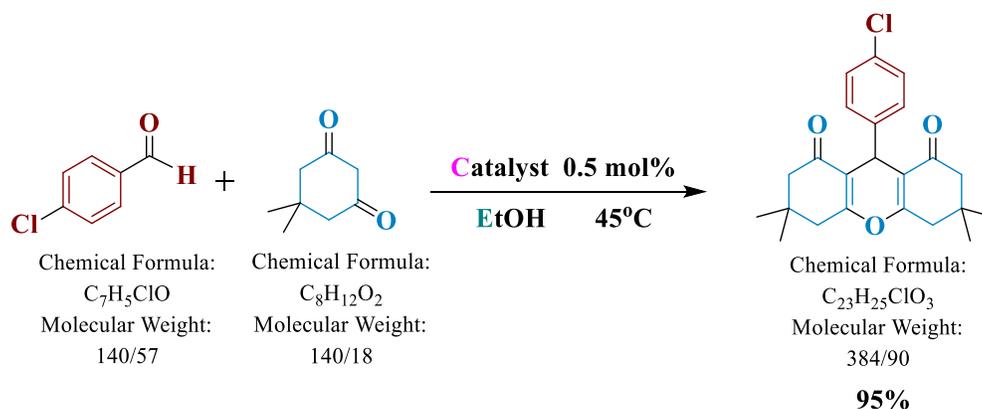
$$PMI = \frac{0.106+0.140+0.140+7.9}{0.336} = 24.66$$

$$E \text{ factor} = 24.66 - 1 = 23.66$$

$$SI = \frac{10 \times 0.789}{0.336} = 23.48$$

$$WI = 0$$

Synthesis of 9-(4-chlorophenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione catalyzed by Fe₃O₄@NFC@NNSM-Mn (Table 2, entry 6)



Materials used for metrics calculations:

4-Chlorobenzaldehyde (0.14 g, 1 mmol), dimedone (0.28 g, 2 mmol), EtOH (10 mL, 7.9 g), product (0.365 g, 0.95 mmol).

$$AE = \frac{384.90}{140.57+140.18+140.18} \times 100 = 91.44$$

$$AE_f = 91.44 \times 95\% = 86.86$$

$$CE = \frac{23 \times 0.00095}{7 \times 0.001 + 16 \times 0.002} \times 100 = 56.02$$

$$RME = \frac{0.365}{0.140+0.140+0.140} \times 100 = 86.90$$

$$OE = \frac{86.90}{91.44} \times 100 = 95.03$$

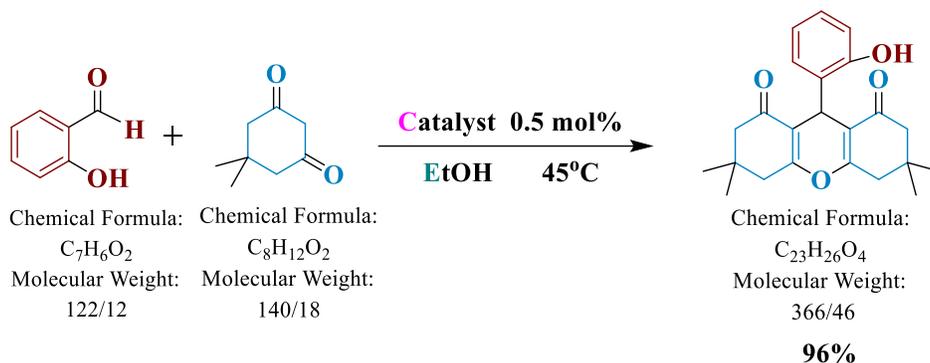
$$PMI = \frac{0.140+0.140+0.140+7.9}{0.365} = 22.84$$

$$E \text{ factor} = 22.84 - 1 = 21.84$$

$$SI = \frac{10 \times 0.789}{0.365} = 21.61$$

$$WI = 0$$

Synthesis of 9-(2-hydroxyphenyl)-3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione catalyzed by Fe₃O₄@NFC@NNSM-Mn (Table 2, entry 6)



Materials used for metrics calculations:

2-Hydroxybenzaldehyde (0.14 g, 1 mmol), dimedone (0.28 g, 2 mmol), EtOH (10 mL, 7.9 g), product (0.351 g, 0.96 mmol).

$$AE = \frac{366.46}{122.12+140.18+140.18} \times 100 = 91.05$$

$$AE_f = 91.05 \times 96\% = 87.40$$

$$CE = \frac{23 \times 0.00096}{7 \times 0.001 + 16 \times 0.002} \times 100 = 56.61$$

$$RME = \frac{0.351}{0.122+0.140+0.140} \times 100 = 87.31$$

$$OE = \frac{87.31}{91.05} \times 100 = 95.89$$

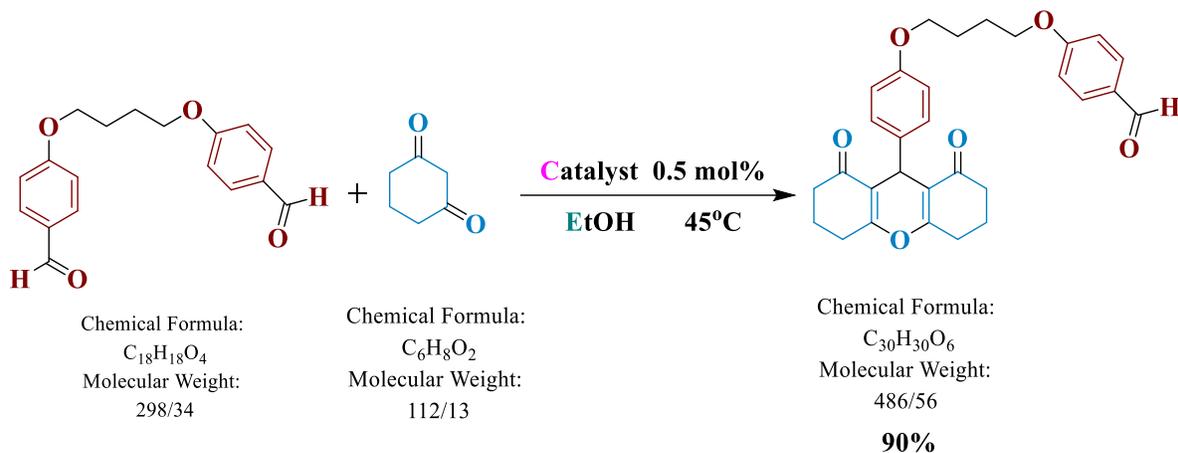
$$PMI = \frac{0.122+0.140+0.140+7.9}{0.351} = 23.65$$

$$E \text{ factor} = 23.65 - 1 = 22.65$$

$$SI = \frac{10 \times 0.789}{0.351} = 22.47$$

$$WI = 0$$

Synthesis of 4-(4-(4-(1,8-dioxo-2,3,4,5,6,7,8,9-octahydro-1H-xanthen-9-yl) phenoxy) butoxy) benzaldehyde catalyzed by Fe₃O₄@NFC@NNSM-Mn (Table 2, entry 11)



Materials used for metrics calculations:

4,4'-(butane-1,4-diylbis(oxy)) di-benzaldehyde (0.298 g, 1 mmol), 1,3-Cyclohexane Dione (0.224 g, 2 mmol), EtOH (10 mL, 7.9 g), product (0.437 g, 0.90 mmol).

$$AE = \frac{486.56}{298.34+112.13+112.13} \times 100 = 93.10$$

$$AE_f = 93.1 \times 90\% = 83.79$$

$$CE = \frac{30 \times 0.00090}{18 \times 0.001 + 12 \times 0.002} \times 100 = 64.28$$

$$RME = \frac{0.437}{0.298 + 0.112 + 0.112} \times 100 = 83.71$$

$$OE = \frac{83.71}{93.1} \times 100 = 89.92$$

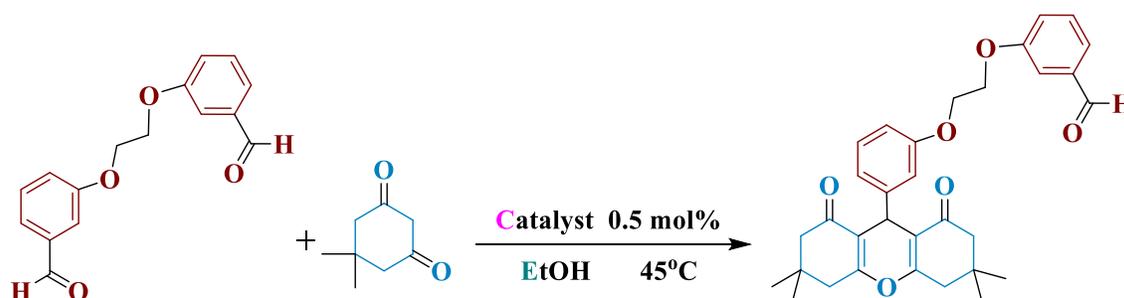
$$PMI = \frac{0.298 + 0.112 + 0.112 + 7.9}{0.437} = 19.27$$

$$E \text{ factor} = 19.27 - 1 = 18.27$$

$$SI = \frac{10 \times 0.789}{0.437} = 18.05$$

$$WI = 0$$

Synthesis of 3-(3-(3,3,6,6-tetramethyl-1,8-dioxo-2,3,4,5,6,7,8,9-octahydro-1H-xanthen-9-yl) phenethyl) benzaldehyde catalyzed by Fe₃O₄@NFC@NNSM-Mn (Table 2, entry 12)



Chemical Formula:
C₁₆H₁₄O₄
Molecular Weight:
270/28

Chemical Formula:
C₈H₁₂O₂
Molecular Weight:
140/18

Chemical Formula:
C₃₂H₃₄O₆
Molecular Weight:
514/62

92%

Materials used for metrics calculations:

3,3'-(ethane-1,2-diyl) benzaldehyde (0.270 g, 1 mmol), dimedone (0.028 g, 2 mmol), EtOH (10 mL, 7.9 g), product (0.473 g, 0.92 mmol).

$$AE = \frac{514.62}{270.28+140.18+140.18} \times 100 = 93.45$$

$$AE_f = 93.45 \times 92\% = 85.98$$

$$CE = \frac{32 \times 0.00092}{16 \times 0.001 + 16 \times 0.002} \times 100 = 60.41$$

$$RME = \frac{0.473}{0.270 + 0.140 + 0.140} \times 100 = 86$$

$$OE = \frac{86}{93.45} \times 100 = 92.02$$

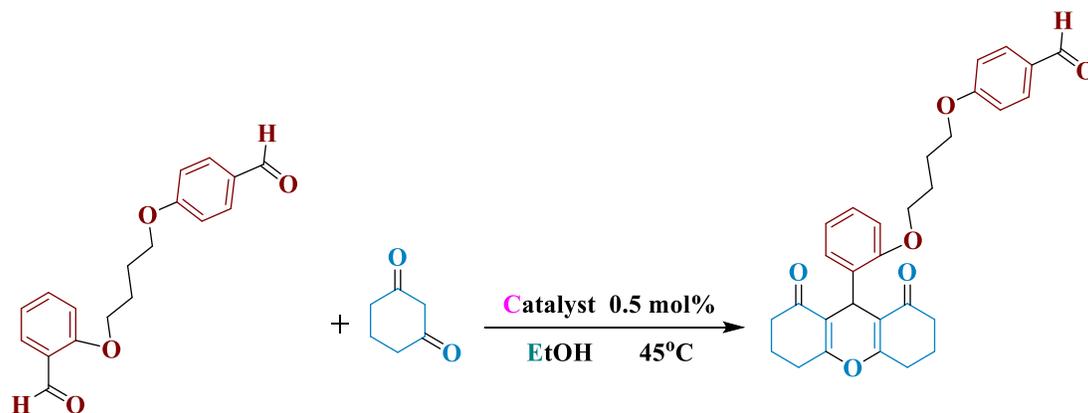
$$PMI = \frac{0.270 + 0.140 + 0.140 + 7.9}{0.473} = 17.86$$

$$E \text{ factor} = 17.86 - 1 = 16.86$$

$$SI = \frac{10 \times 0.789}{0.473} = 16.68$$

$$WI = 0$$

Synthesis of 4-(4-(2-(1,8-dioxo-2,3,4,5,6,7,8,9-octahydro-1H-xanthen-9-yl) phenoxy) butoxy) benzaldehyde catalyzed by Fe₃O₄@NFC@NNSM-Mn (Table 2, entry 13)



Chemical Formula:
C₁₈H₁₈O₄
Molecular Weight:
298/34

Chemical Formula:
C₆H₈O₂
Molecular Weight:
112/13

Chemical Formula:
C₃₀H₃₀O₆
Molecular Weight:
486/56
92%

Materials used for metrics calculations:

2-(4-(4-formylphenoxy) butoxy) benzaldehyde (0.298 g, 1 mmol), 1,3-Cyclohexane Dione (0.224 g, 2 mmol), EtOH (10 mL, 7.9 g), product (0.447 g, 0.92 mmol).

$$AE = \frac{486.56}{298.34+112.13+112.13} \times 100 = 93.1$$

$$AE_f = 93.1 \times 92\% = 85.65$$

$$CE = \frac{30 \times 0.00090}{18 \times 0.001 + 12 \times 0.002} \times 100 = 64.28$$

$$RME = \frac{0.447}{0.298+0.112+0.112} \times 100 = 85.63$$

$$OE = \frac{85.63}{93.10} \times 100 = 91.97$$

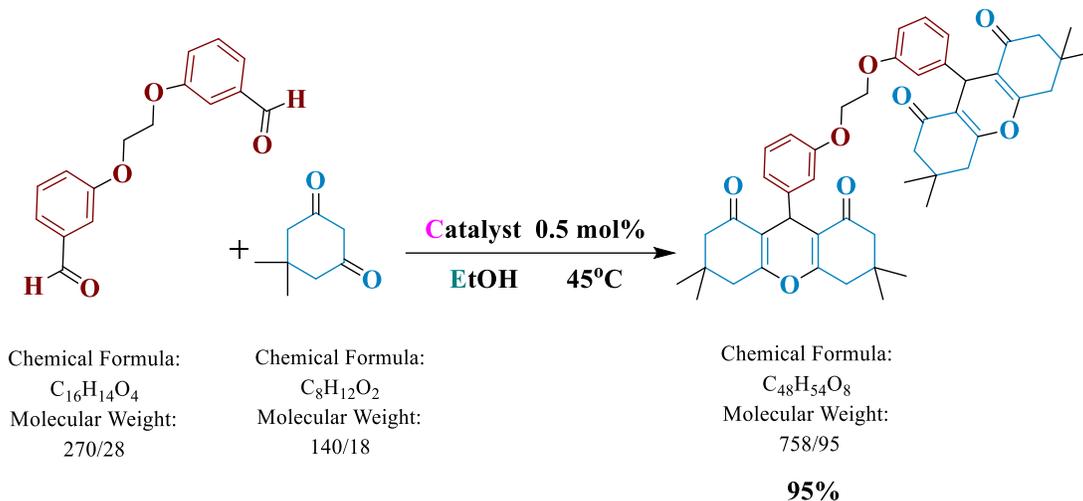
$$PMI = \frac{0.298+0.112+0.112+7.9}{0.447} = 18.84$$

$$E \text{ factor} = 18.84 - 1 = 17.84$$

$$SI = \frac{10 \times 0.789}{0.447} = 17.65$$

$$WI = 0$$

Synthesis of 9,9'-(ethane-1,2-diylbis(3,1-phenylene)) bis (3,3,6,6-tetramethyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione) catalyzed by Fe₃O₄@NFC@NNSM-Mn (Table 2, entry 15)



Materials used for metrics calculations:

3,3'-(ethane-1,2-diyl) benzaldehyde (0.270 g, 1 mmol), dimesedone (0.28 g, 2 mmol), EtOH (10 mL, 7.9 g), product (0.721 g, 0.95 mmol).

$$AE = \frac{758.95}{270.28+140.18+140.18} \times 100 = 137.83$$

$$AE_f = 137.83 \times 95\% = 130.93$$

$$CE = \frac{48 \times 0.00095}{16 \times 0.001 + 16 \times 0.002} \times 100 = 95$$

$$RME = \frac{0.721}{0.270+0.140+0.140} \times 100 = 131.09$$

$$OE = \frac{131.09}{137.83} \times 100 = 95.11$$

$$PMI = \frac{0.270+0.140+0.140+7.9}{0.721} = 11.71$$

$$E \text{ factor} = 11.71 - 1 = 10.71$$

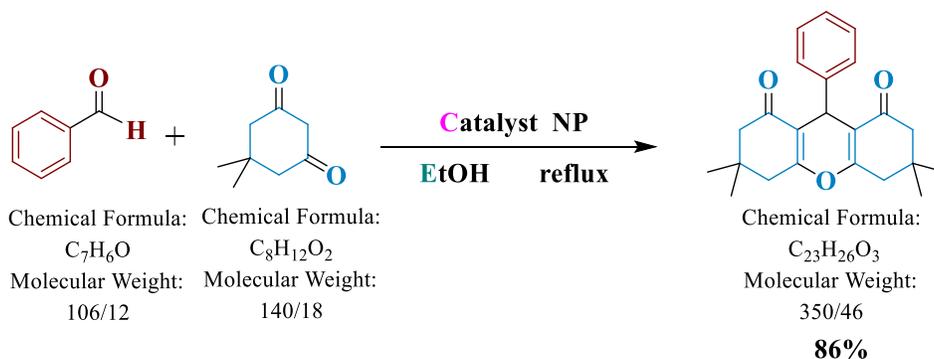
$$SI = \frac{10 \times 0.789}{0.721} = 10.94$$

$$WI = 0$$

Synthesis of 3,3,6,6-tetramethyl-9-phenyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione catalyzed by NP (Table 5, entry 8)

Materials used for metrics calculations:

Benzaldehyde (0.106 g, 1 mmol), dimedone (0.28 g, 2 mmol), EtOH (10 mL, 7.9 g), product (0.301 g, 0.86 mmol).



$$AE = \frac{350.46}{106.12 + 140.18 + 140.18} \times 100 = 90.68$$

$$AE_f = 90.68 \times 86\% = 77.98$$

$$CE = \frac{23 \times 0.00086}{7 \times 0.001 + 16 \times 0.002} \times 100 = 50.71$$

$$RME = \frac{0.301}{0.106 + 0.140 + 0.140} \times 100 = 77.97$$

$$OE = \frac{77.97}{90.68} \times 100 = 85.99$$

$$PMI = \frac{0.106+0.140+0.140+7.9}{0.301} = 27.52$$

$$E \text{ factor} = 27.52 - 1 = 26.52$$

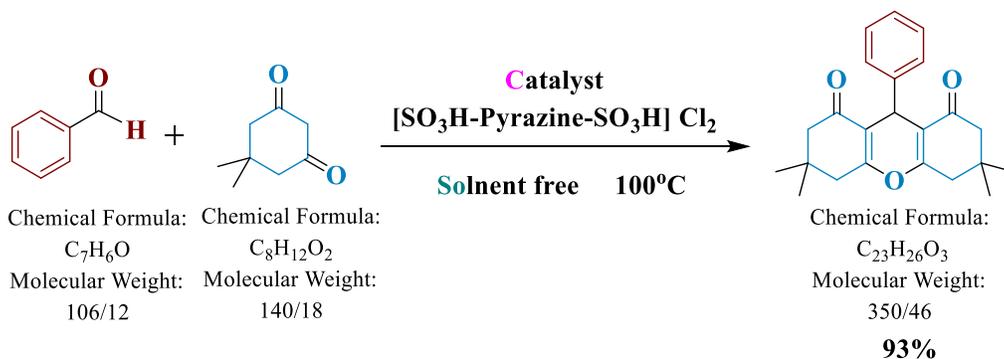
$$SI = \frac{10 \times 0.789}{0.301} = 26.24$$

$$WI = 0$$

Synthesis of 3,3,6,6-tetramethyl-9-phenyl-3,4,5,6,7,9-hexahydro-1H-xanthene-1,8(2H)-dione catalyzed by [SO₃H-Pyrazine-SO₃H] Cl₂ (Table 5, entry 1)

Materials used for metrics calculations:

Benzaldehyde (0.106 g, 1 mmol), dimedone (0.28 g, 2 mmol), EtOH (5 mL, 3.95 g), H₂O (10 mL, 10 g), product (0.325 g, 0.93 mmol).



$$AE = \frac{350.46}{106.12+140.18+140.18} \times 100 = 90.67$$

$$AE_f = 90.67 \times 93\% = 84.32$$

$$CE = \frac{23 \times 0.00093}{7 \times 0.001 + 16 \times 0.002} \times 100 = 54.84$$

$$RME = \frac{0.325}{0.106+0.140+0.140} \times 100 = 84.19$$

$$OE = \frac{84.19}{90.67} \times 100 = 92.85$$

$$PMI = \frac{0.106+0.140+0.140+3.95+10}{0.325} = 44.11$$

$$E \text{ factor} = 44.11 - 1 = 43.11$$

$$SI = \frac{10 \times 0.789}{0.325} = 24.30$$

$$WI = \frac{10}{0.325} = 30.76$$

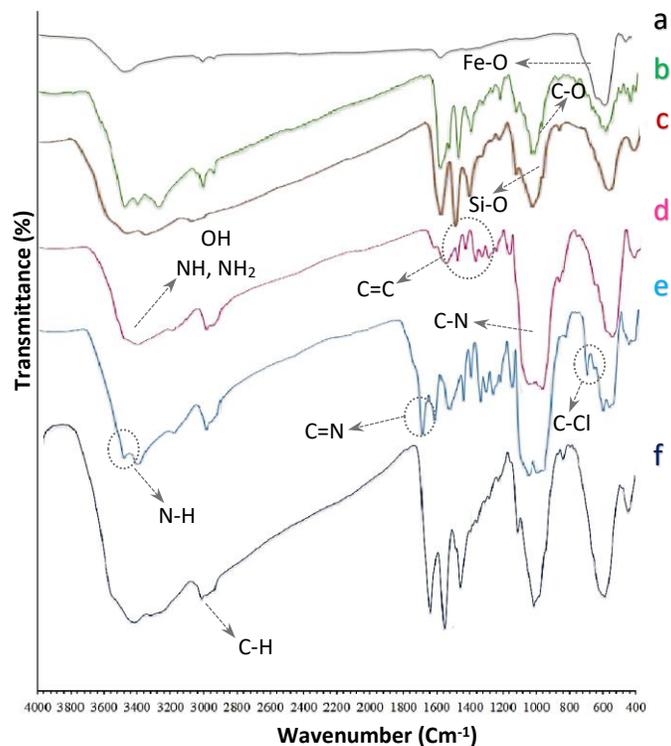


Figure S1: (a) Fe₃O₄, (b) Fe₃O₄@NFC, (c) Fe₃O₄@NFC-Cl, (d) Fe₃O₄@NFC-NN, (e) Fe₃O₄@NFC-NNS-Mn(III), (f) Fe₃O₄@NFC-NNSM-Mn(III)

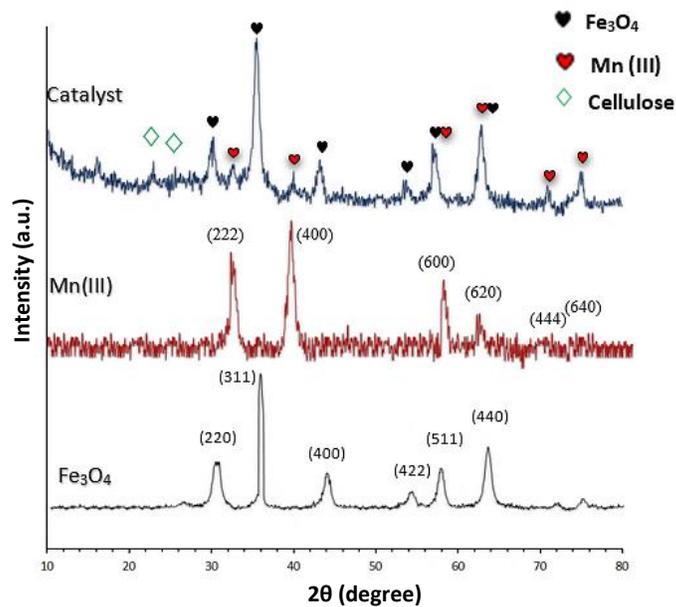


Figure S2: XRD spectra of (black) Fe₃O₄, (red) Mn₂O₃ and (blue) Fe₃O₄@NFC-NNSMn(III)

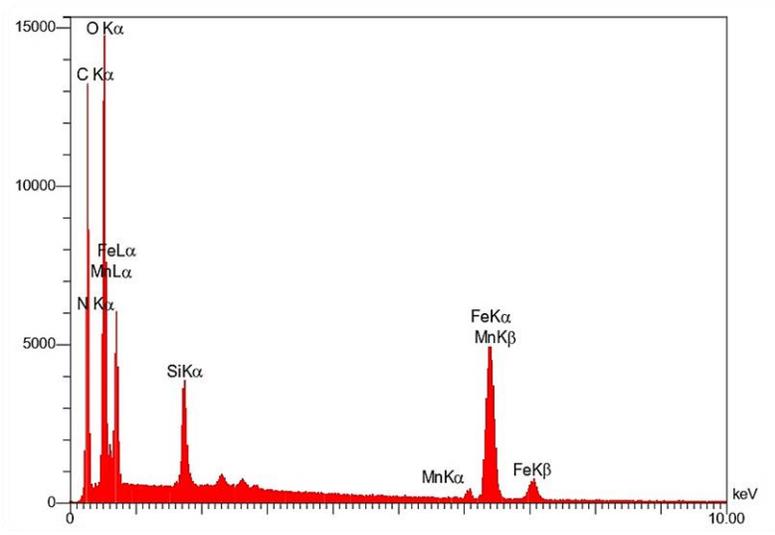
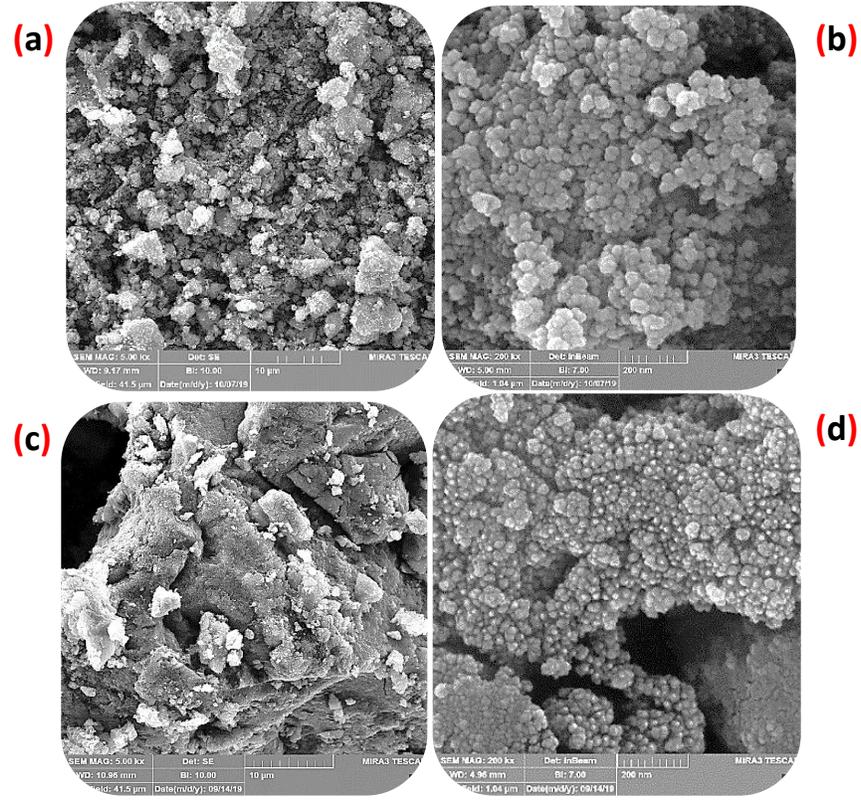


Figure S3: EDX image of Fe₃O₄@NFC@NNSM-Mn(III)



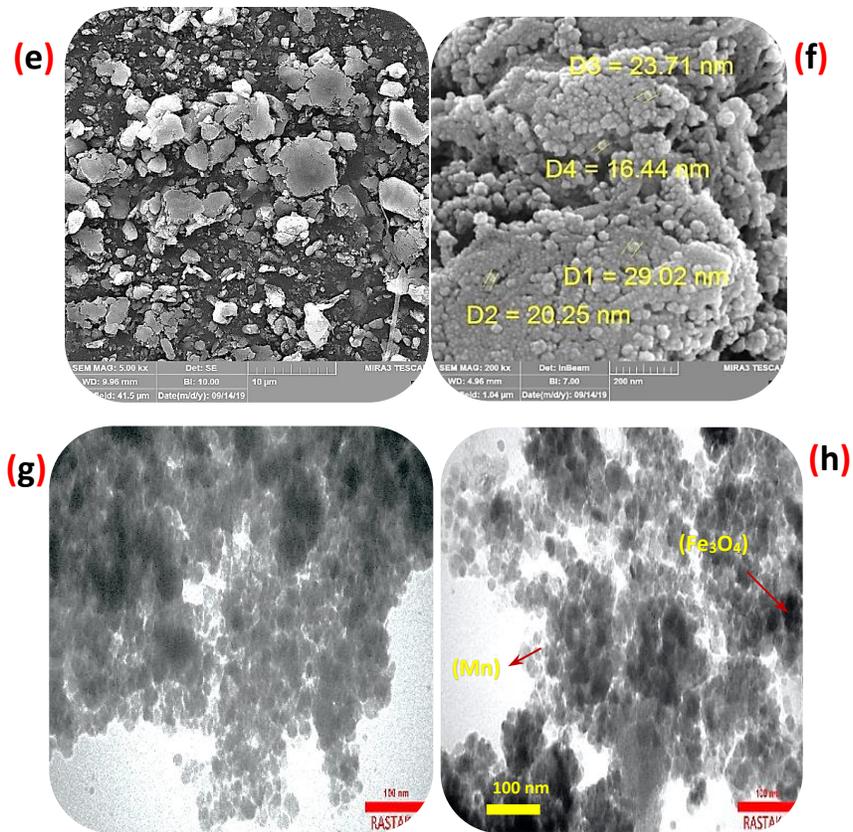


Figure S4: SEM image of (a,b) Fe_3O_4 , of (c,d) $\text{Fe}_3\text{O}_4@\text{NFC}$, of (e,f) $\text{Fe}_3\text{O}_4@\text{NFC}@\text{NNSM-Mn(III)}$ and (g,h) TEM image of the $\text{Fe}_3\text{O}_4@\text{NFC}@\text{NNSM-Mn(III)}$

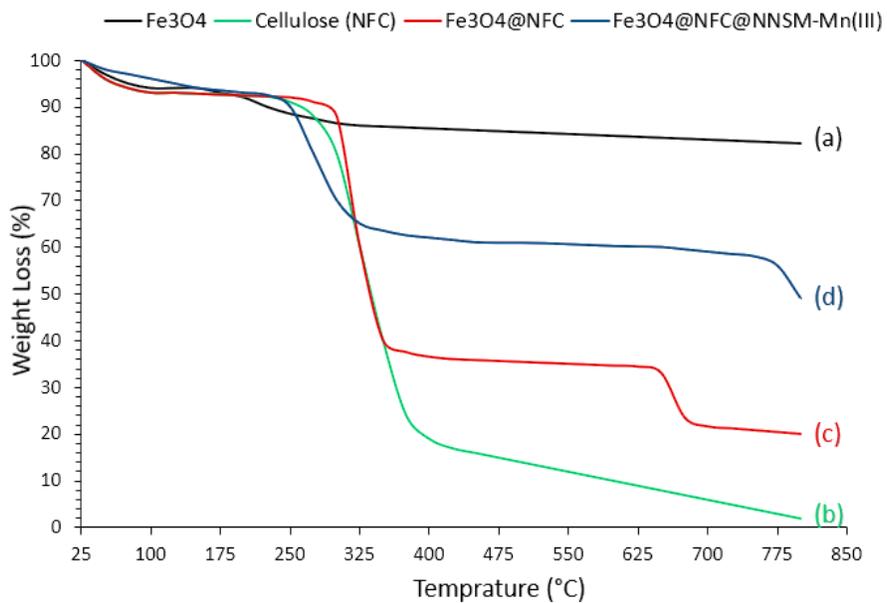


Figure S5: TGA curves for (a) Fe_3O_4 , (b) Cellulose, (c) $\text{Fe}_3\text{O}_4@\text{NFC}$, and (d) $\text{Fe}_3\text{O}_4@\text{NFC}@\text{NNSM-Mn(III)}$

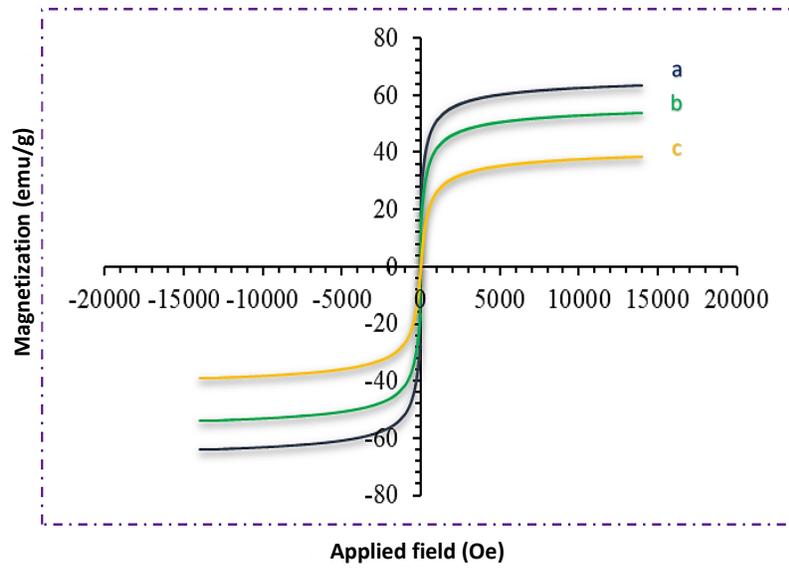


Figure S6: VSM pattern Fe_3O_4 (a), $\text{Fe}_3\text{O}_4@\text{NFC}$ (b) and (c) $\text{Fe}_3\text{O}_4@\text{NFC}@\text{NNSM-Mn(III)}$

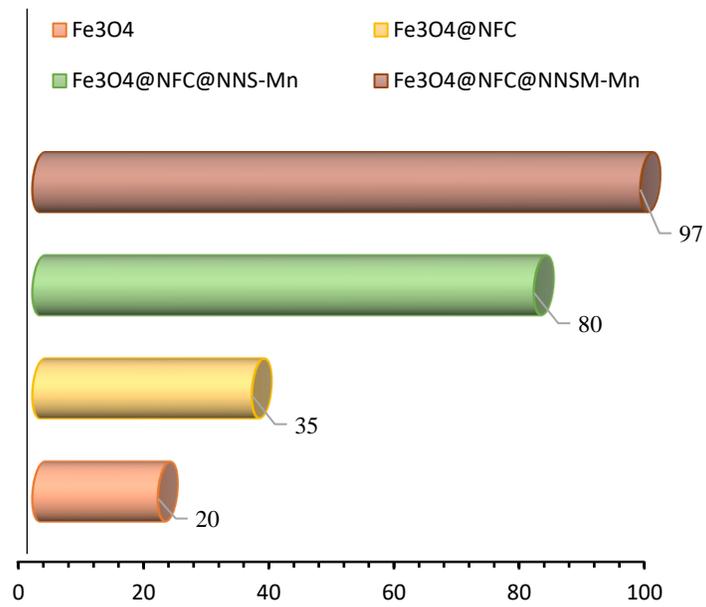


Figure S7: Comparison of the performance of catalysts with each other. Reaction conditions: Alcohols (1 mmol), TBHP (2 mmol), Catalyst (0.5 mol%), S. F., 40 °C.

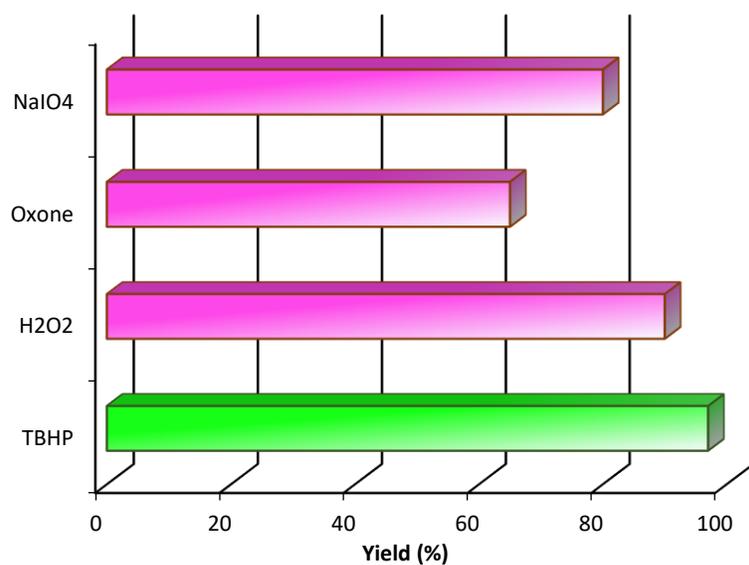


Figure S8: Reaction conditions: benzyl alcohol (1 mmol), oxidant (2 mmol), catalyst (0.5 mol%), S. F., 40 °C for 20 min.

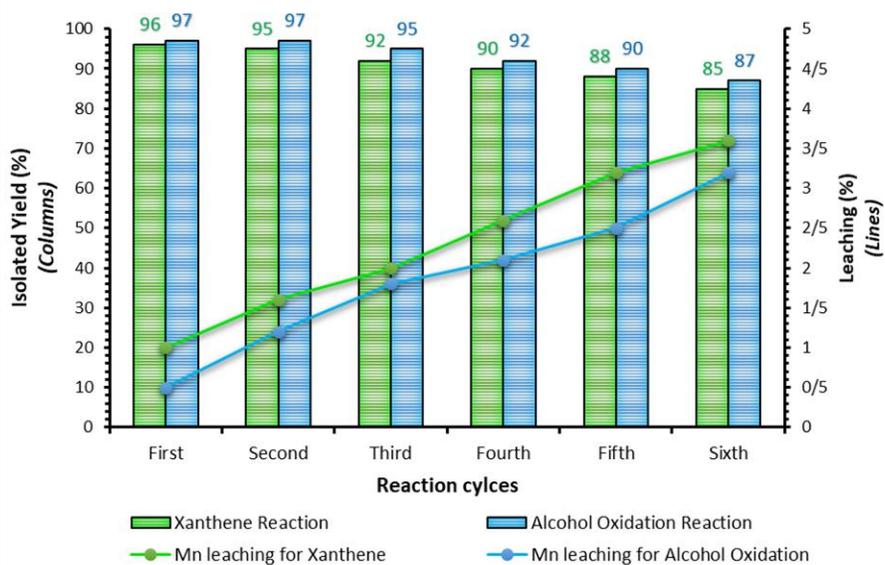


Figure S9. Recyclability of $\text{Fe}_3\text{O}_4@\text{NFC}@\text{NNSM}-\text{Mn}(\text{III})$ in the model Alcohol oxidation and Xanthene Multi-component reaction, under the optimized reaction conditions; Reaction times: 10 min (Xanthene Multi-component reaction) and 30 min (Alcohol oxidation)

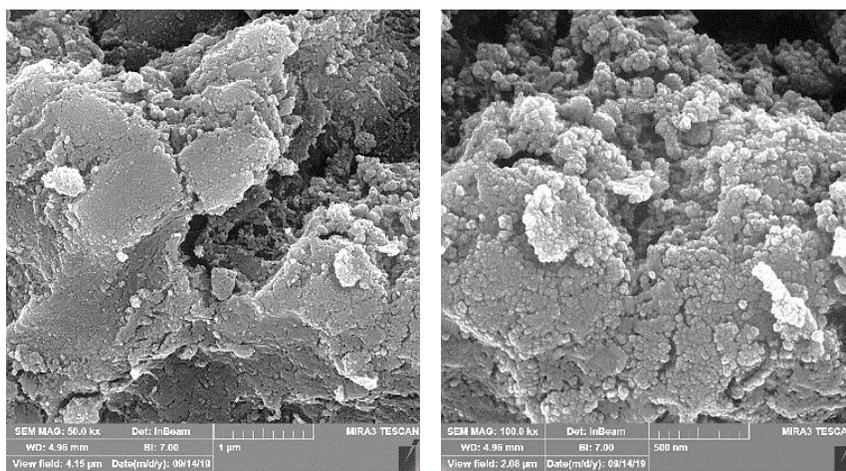
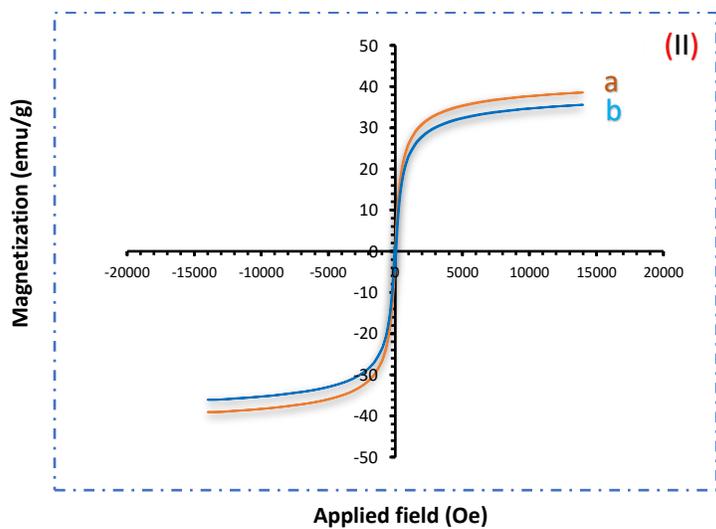
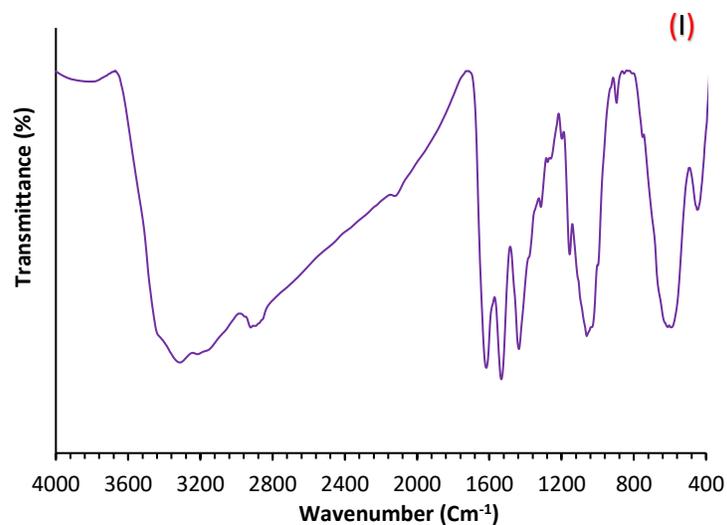


Figure S10: (I) FT-IR; (II) VSM (a: before recycling and b: after recycling); (III) Fe-SEM analysis of $\text{Fe}_3\text{O}_4@\text{NFC}@\text{NNSM-Mn(III)}$ after six times

Comparative study

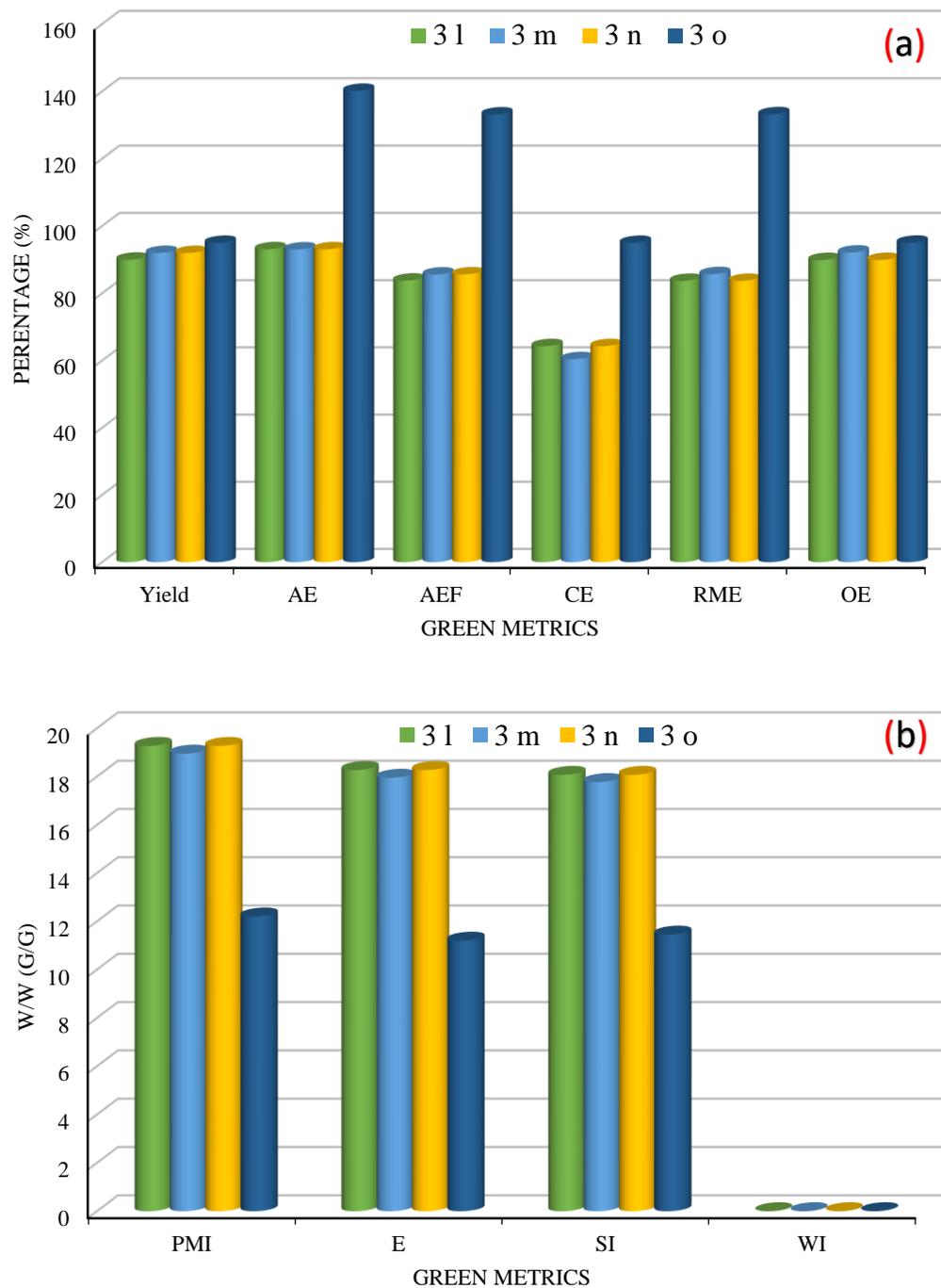


Figure S11: Green metrics including (a) AE, AEF, CE, RME, OE and (b) PMI, E, SI, and WI for the one-pot three-component reactions of aldehyde (3 l – 3 o) and dimedone (entries 11-15 in Table 2); W/W = Weight/Weight (g/g)

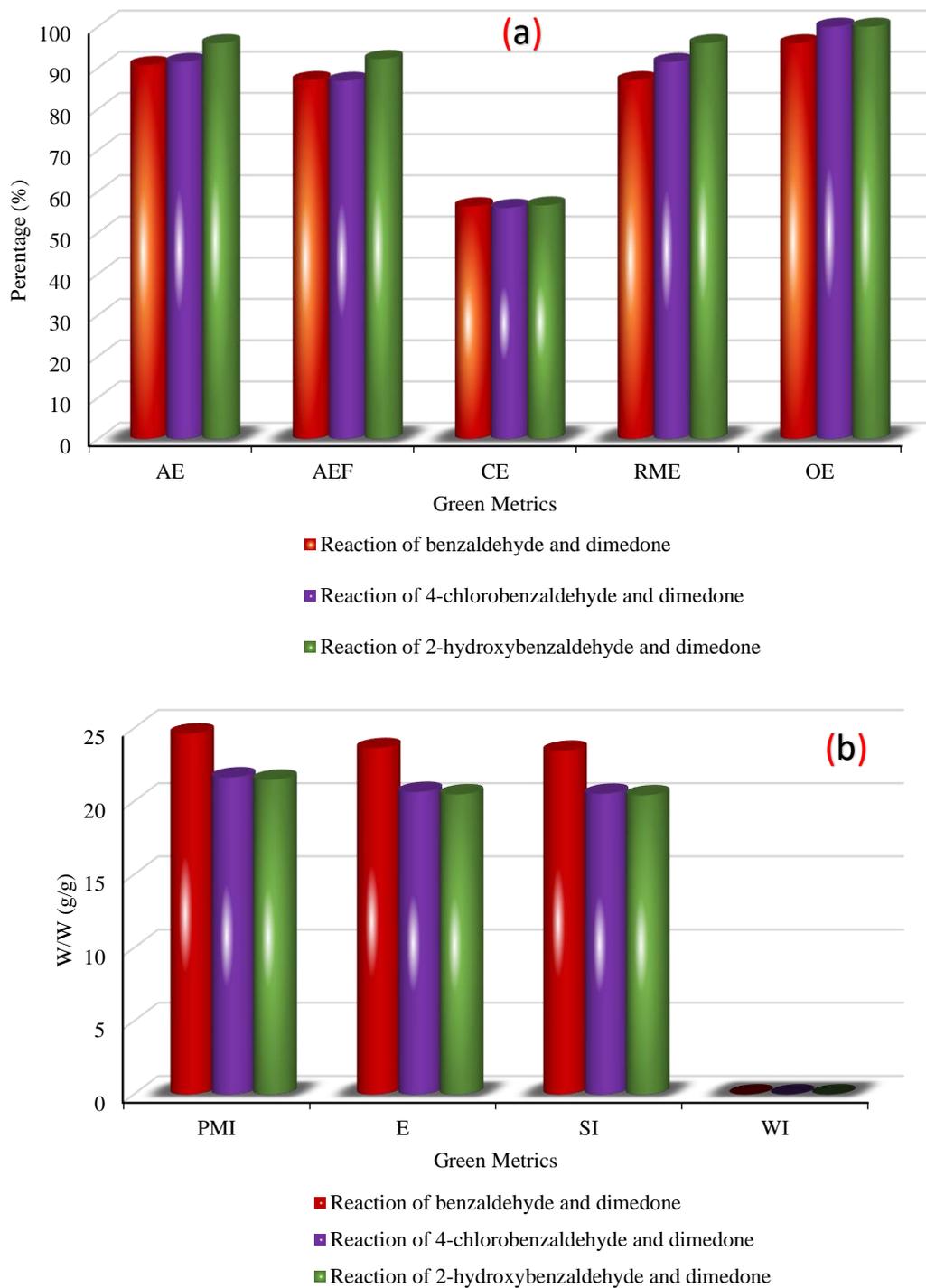


Figure S12: Green metrics including (a) AE, AEF, CE, RME, OE and (b) PMI, E, SI, and WI for the one-pot three-component reactions of aldehyde (benzaldehyde/4-chlorobenz aldehyde/2-hydroxybenzaldehyde) and dimedone (entries 5, 6 and 7 in Table 2); W/W = Weight/Weight (g/g)

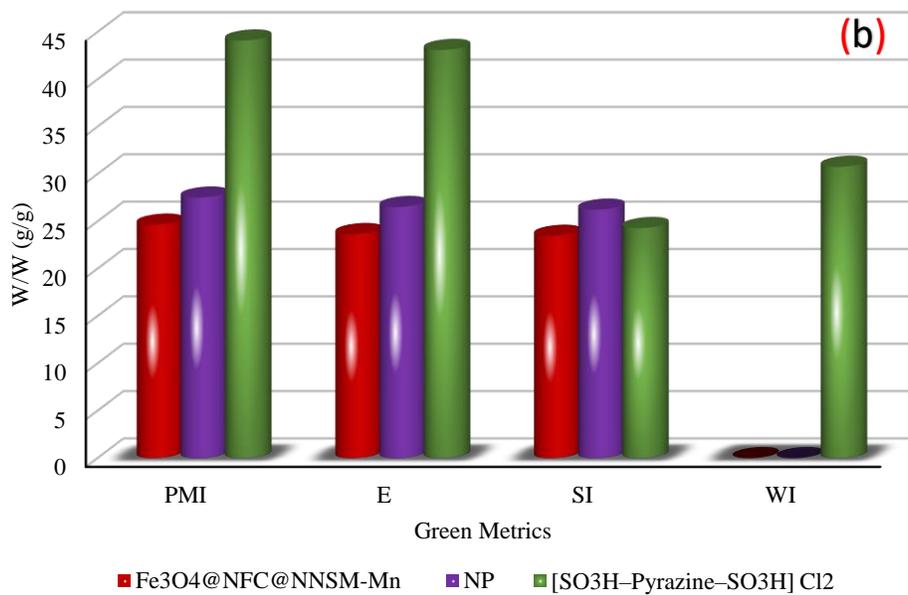
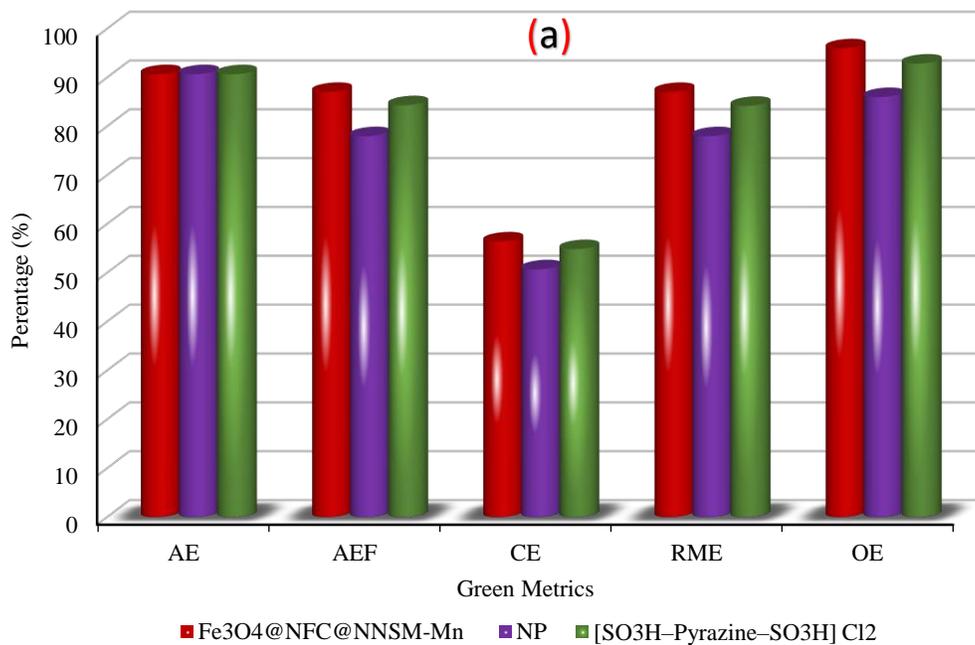


Figure S13: Green metrics including (a) AE, AEF, CE, RME, OE and (b) PMI, E, SI and WI for the one-pot three-component reaction of benzaldehyde and dimedone catalysed by Fe₃O₄@NFC@NNSM-Mn(III) (this study), [SO₃H-Pyrazine-SO₃H] Cl₂ (Table 5, entry 1) and NP (Table 5, entry 8); W/W = Weight/Weight (g/g)