

SUPPLEMENTARY INFORMATION

Predicting Glycosylation Stereoselectivity Using Machine Learning

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† These authors contributed equally to this work.

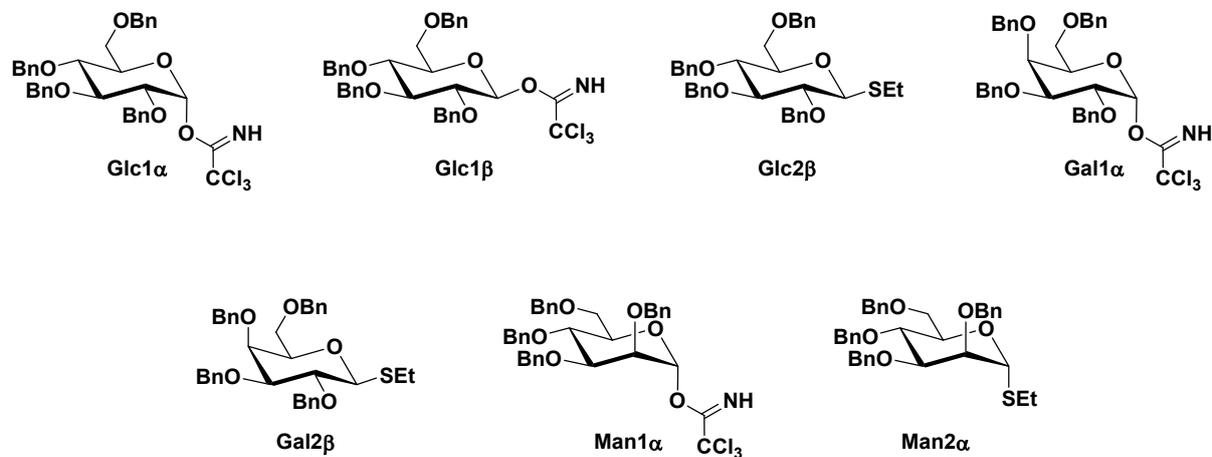
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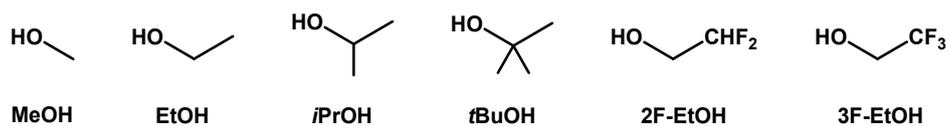
Training Set

The following compounds were included in the training set and are separated into the four categories (electrophile (donor), nucleophile (acceptor), activator (acid catalyst), and solvent).

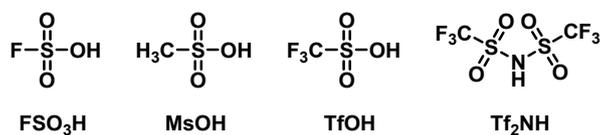
Electrophile



Nucleophile



Activator



Solvent

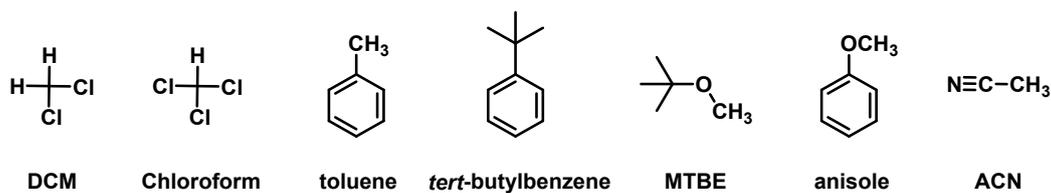
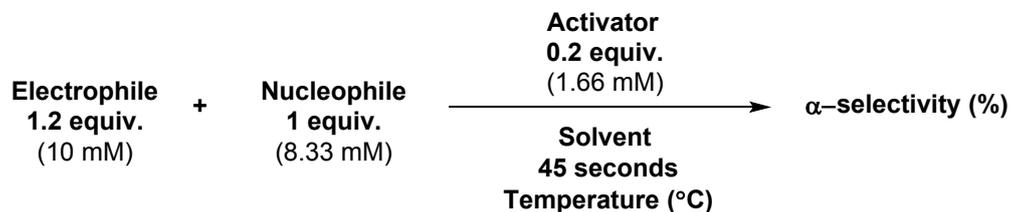


Figure S1: The compounds included in the training set.

Default Glycosylation Condition

Glycosylations were performed in an automated microreactor flow platform.¹ Compounds listed in the training set above were combined using the following stoichiometries (Scheme S1). Yields and selectivities were determined by on-line HPLC following calibrations on pure products. The complete training dataset is provided in Table S1 and as a supplementary excel file.



Scheme S1: Reaction condition of automated microreactor platform.¹

Table S1: Training data collected from the automated flow platform.

Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
1	-50	Glc1 α	MeOH	TfOH	DCM	92.4	29.6	70.4	1 α , 1 β
2	-30	Glc1 α	MeOH	TfOH	DCM	95.7	32.5	67.5	1 α , 1 β
3	-10	Glc1 α	MeOH	TfOH	DCM	98.7	38.7	61.3	1 α , 1 β
4	10	Glc1 α	MeOH	TfOH	DCM	98.1	46.5	53.5	1 α , 1 β
5	20	Glc1 α	MeOH	TfOH	DCM	94.1	48.7	51.3	1 α , 1 β
6	30	Glc1 α	MeOH	TfOH	DCM	93.7	52.6	47.4	1 α , 1 β
7	-50	Glc1 α	EtOH	TfOH	DCM	83.2	15.5	84.5	2 α , 2 β
8	-30	Glc1 α	EtOH	TfOH	DCM	83.5	29.4	70.6	2 α , 2 β
9	-10	Glc1 α	EtOH	TfOH	DCM	100.0	36.0	64.0	2 α , 2 β
10	10	Glc1 α	EtOH	TfOH	DCM	87.0	46.2	53.8	2 α , 2 β
11	20	Glc1 α	EtOH	TfOH	DCM	90.7	50.2	49.8	2 α , 2 β
12	30	Glc1 α	EtOH	TfOH	DCM	83.5	55.5	44.5	2 α , 2 β
13	-50	Glc1 α	iPrOH	TfOH	DCM	98.3	26.9	73.1	3 α , 3 β
14	-30	Glc1 α	iPrOH	TfOH	DCM	88.5	38.8	61.2	3 α , 3 β
15	-10	Glc1 α	iPrOH	TfOH	DCM	90.1	46.7	53.3	3 α , 3 β
16	10	Glc1 α	iPrOH	TfOH	DCM	99.2	52.6	47.4	3 α , 3 β
17	20	Glc1 α	iPrOH	TfOH	DCM	84.0	57.7	42.3	3 α , 3 β
18	30	Glc1 α	iPrOH	TfOH	DCM	82.1	61.0	39.0	3 α , 3 β
19	-50	Glc1 β	iPrOH	TfOH	DCM	88.6	27.7	72.3	3 α , 3 β
20	-45	Glc1 β	iPrOH	TfOH	DCM	79.4	30.6	69.4	3 α , 3 β
21	-40	Glc1 β	iPrOH	TfOH	DCM	70.6	32.7	67.3	3 α , 3 β
22	-35	Glc1 β	iPrOH	TfOH	DCM	65.0	34.4	65.6	3 α , 3 β
23	-30	Glc1 β	iPrOH	TfOH	DCM	77.9	36.7	63.3	3 α , 3 β
24	-25	Glc1 β	iPrOH	TfOH	DCM	72.4	37.4	62.6	3 α , 3 β
25	-20	Glc1 β	iPrOH	TfOH	DCM	71.2	38.6	61.4	3 α , 3 β
26	-15	Glc1 β	iPrOH	TfOH	DCM	94.7	41.9	58.1	3 α , 3 β
27	-10	Glc1 β	iPrOH	TfOH	DCM	94.7	43.7	56.3	3 α , 3 β
28	-5	Glc1 β	iPrOH	TfOH	DCM	95.9	45.6	54.4	3 α , 3 β
29	5	Glc1 β	iPrOH	TfOH	DCM	93.5	50.5	49.5	3 α , 3 β
30	10	Glc1 β	iPrOH	TfOH	DCM	94.8	53.2	46.8	3 α , 3 β
31	15	Glc1 β	iPrOH	TfOH	DCM	87.1	55.0	45.0	3 α , 3 β
32	20	Glc1 β	iPrOH	TfOH	DCM	89.4	56.8	43.2	3 α , 3 β
33	25	Glc1 β	iPrOH	TfOH	DCM	88.7	58.3	41.7	3 α , 3 β
34	30	Glc1 β	iPrOH	TfOH	DCM	79.1	59.6	40.4	3 α , 3 β
35	-50	Glc1 α	tBuOH	TfOH	DCM	77.9	38.1	61.9	4 α , 4 β
36	-30	Glc1 α	tBuOH	TfOH	DCM	87.7	44.8	55.2	4 α , 4 β
37	-10	Glc1 α	tBuOH	TfOH	DCM	88.3	54.5	45.5	4 α , 4 β
38	10	Glc1 α	tBuOH	TfOH	DCM	88.3	62.8	37.2	4 α , 4 β
39	20	Glc1 α	tBuOH	TfOH	DCM	91.5	66.8	33.2	4 α , 4 β
40	30	Glc1 α	tBuOH	TfOH	DCM	80.7	71.0	29.0	4 α , 4 β
41	-10	Glc2 β	iPrOH	TfOH	DCM	44.6	38.0	62.0	3 α , 3 β
42	10	Glc2 β	iPrOH	TfOH	DCM	88.1	54.5	45.5	3 α , 3 β
43	20	Glc2 β	iPrOH	TfOH	DCM	89.5	57.5	42.5	3 α , 3 β
44	30	Glc2 β	iPrOH	TfOH	DCM	90.4	63.8	36.2	3 α , 3 β
45	-50	Glc1 α	tBuOH	Tf2NH	DCM	67.2	6.1	93.9	4 α , 4 β
46	-30	Glc1 α	tBuOH	Tf2NH	DCM	62.1	16.8	83.2	4 α , 4 β
47	-10	Glc1 α	tBuOH	Tf2NH	DCM	55.2	35.2	64.8	4 α , 4 β
48	20	Glc1 α	tBuOH	Tf2NH	DCM	59.5	47.9	52.1	4 α , 4 β
49	-50	Glc1 α	iPrOH	Tf2NH	DCM	95.5	8.7	91.3	3 α , 3 β
50	-30	Glc1 α	iPrOH	Tf2NH	DCM	89.3	16.4	83.6	3 α , 3 β
51	-10	Glc1 α	iPrOH	Tf2NH	DCM	82.2	26.8	73.2	3 α , 3 β
52	10	Glc1 α	iPrOH	Tf2NH	DCM	79.2	42.1	57.9	3 α , 3 β
53	20	Glc1 α	iPrOH	Tf2NH	DCM	76.7	47.5	52.5	3 α , 3 β
54	30	Glc1 α	iPrOH	Tf2NH	DCM	76.0	55.0	45.0	3 α , 3 β

55	-50	Glc1 α	EtOH	Tf2NH	DCM	64.2	5.8	94.2	2 α , 2 β
56	-30	Glc1 α	EtOH	Tf2NH	DCM	64.1	10.4	89.6	2 α , 2 β
57	-10	Glc1 α	EtOH	Tf2NH	DCM	62.6	19.6	80.4	2 α , 2 β
58	10	Glc1 α	EtOH	Tf2NH	DCM	65.5	33.6	66.4	2 α , 2 β
59	20	Glc1 α	EtOH	Tf2NH	DCM	57.4	39.0	61.0	2 α , 2 β
60	30	Glc1 α	EtOH	Tf2NH	DCM	53.8	45.0	55.0	2 α , 2 β
61	-50	Glc1 α	iPrOH	TfOH	Toluene	65.7	19.1	80.9	3 α , 3 β
62	-30	Glc1 α	iPrOH	TfOH	Toluene	84.0	35.5	64.5	3 α , 3 β
63	-10	Glc1 α	iPrOH	TfOH	Toluene	86.2	49.9	50.1	3 α , 3 β
64	10	Glc1 α	iPrOH	TfOH	Toluene	85.0	61.6	38.4	3 α , 3 β
65	30	Glc1 α	iPrOH	TfOH	Toluene	84.5	64.1	35.9	3 α , 3 β
66	50	Glc1 α	iPrOH	TfOH	Toluene	81.3	63.9	36.1	3 α , 3 β
67	70	Glc1 α	iPrOH	TfOH	Toluene	70.2	62.3	37.7	3 α , 3 β
68	-50	Glc1 β	iPrOH	TfOH	Toluene	84.8	60.8	39.2	3 α , 3 β
69	-30	Glc1 β	iPrOH	TfOH	Toluene	85.4	60.3	39.7	3 α , 3 β
70	-10	Glc1 β	iPrOH	TfOH	Toluene	90.9	62.2	39.8	3 α , 3 β
71	10	Glc1 β	iPrOH	TfOH	Toluene	86.1	65.6	34.4	3 α , 3 β
72	30	Glc1 β	iPrOH	TfOH	Toluene	85.3	63.3	36.7	3 α , 3 β
73	50	Glc1 β	iPrOH	TfOH	Toluene	68.6	62.2	37.8	3 α , 3 β
74	70	Glc1 β	iPrOH	TfOH	Toluene	56.9	61.2	38.8	3 α , 3 β
75	-50	Glc1 α	EtOH	TfOH	Toluene	90.4	9.9	90.1	2 α , 2 β
76	-30	Glc1 α	EtOH	TfOH	Toluene	91.5	20.0	80.0	2 α , 2 β
77	-10	Glc1 α	EtOH	TfOH	Toluene	89.7	32.2	67.8	2 α , 2 β
78	10	Glc1 α	EtOH	TfOH	Toluene	85.8	42.5	57.5	2 α , 2 β
79	30	Glc1 α	EtOH	TfOH	Toluene	82.2	49.6	50.4	2 α , 2 β
80	50	Glc1 α	EtOH	TfOH	Toluene	75.6	53.3	46.7	2 α , 2 β
81	70	Glc1 α	EtOH	TfOH	Toluene	68.4	53.7	46.3	2 α , 2 β
82	-50	Glc1 α	tBuOH	TfOH	Toluene	43.0	69.3	30.7	4 α , 4 β
83	-30	Glc1 α	tBuOH	TfOH	Toluene	64.7	74.2	25.8	4 α , 4 β
84	-10	Glc1 α	tBuOH	TfOH	Toluene	83.7	75.1	24.9	4 α , 4 β
85	10	Glc1 α	tBuOH	TfOH	Toluene	82.8	74.7	25.3	4 α , 4 β
86	30	Glc1 α	tBuOH	TfOH	Toluene	78.5	72.3	27.7	4 α , 4 β
87	50	Glc1 α	tBuOH	TfOH	Toluene	75.7	68.9	31.1	4 α , 4 β
88	70	Glc1 α	tBuOH	TfOH	Toluene	67.5	65.2	34.8	4 α , 4 β
89	-30	Glc1 α	iPrOH	TfOH	ACN	79.7	9.5	90.5	3 α , 3 β
90	-10	Glc1 α	iPrOH	TfOH	ACN	74.1	14.0	86.0	3 α , 3 β
91	10	Glc1 α	iPrOH	TfOH	ACN	71.4	21.7	78.3	3 α , 3 β
92	30	Glc1 α	iPrOH	TfOH	ACN	75.9	25.1	74.9	3 α , 3 β
93	50	Glc1 α	iPrOH	TfOH	ACN	78.4	31.0	69.0	3 α , 3 β
94	70	Glc1 α	iPrOH	TfOH	ACN	76.9	41.8	58.2	3 α , 3 β
95	-50	Glc1 α	iPrOH	TfOH	MTBE	70.5	84.7	15.3	3 α , 3 β
96	-30	Glc1 α	iPrOH	TfOH	MTBE	72.4	89.5	10.5	3 α , 3 β
97	-10	Glc1 α	iPrOH	TfOH	MTBE	67.7	87.6	12.4	3 α , 3 β
98	10	Glc1 α	iPrOH	TfOH	MTBE	80.6	88.2	11.8	3 α , 3 β
99	30	Glc1 α	iPrOH	TfOH	MTBE	65.2	85.0	15.0	3 α , 3 β
100	50	Glc1 α	iPrOH	TfOH	MTBE	57.3	82.4	17.6	3 α , 3 β
101	-50	Glc1 β	iPrOH	TfOH	MTBE	14.5	95.5	4.5	3 α , 3 β
102	-30	Glc1 β	iPrOH	TfOH	MTBE	55.6	93.3	6.7	3 α , 3 β
103	-10	Glc1 β	iPrOH	TfOH	MTBE	54.6	92.6	7.4	3 α , 3 β
104	10	Glc1 β	iPrOH	TfOH	MTBE	60.0	89.7	10.3	3 α , 3 β
105	30	Glc1 β	iPrOH	TfOH	MTBE	56.9	87.6	12.4	3 α , 3 β
106	50	Glc1 β	iPrOH	TfOH	MTBE	47.5	85.4	14.6	3 α , 3 β

107	-50	Gal1 α	MeOH	TfOH	DCM	98.0	14.3	85.7	5 α , 5 β
108	-30	Gal1 α	MeOH	TfOH	DCM	92.4	30.4	69.6	5 α , 5 β
109	-10	Gal1 α	MeOH	TfOH	DCM	96.5	42.1	57.9	5 α , 5 β
110	10	Gal1 α	MeOH	TfOH	DCM	96.8	52.7	47.3	5 α , 5 β
111	20	Gal1 α	MeOH	TfOH	DCM	94.1	55.6	44.4	5 α , 5 β
112	30	Gal1 α	MeOH	TfOH	DCM	95.2	59.5	40.5	5 α , 5 β
113	-50	Gal1 α	EtOH	TfOH	DCM	92.4	10.7	89.3	6 α , 6 β
114	-30	Gal1 α	EtOH	TfOH	DCM	98.3	21.9	78.1	6 α , 6 β
115	-10	Gal1 α	EtOH	TfOH	DCM	99.0	34.5	65.5	6 α , 6 β
116	10	Gal1 α	EtOH	TfOH	DCM	96.6	44.0	56.0	6 α , 6 β
117	20	Gal1 α	EtOH	TfOH	DCM	98.2	47.9	52.1	6 α , 6 β
118	30	Gal1 α	EtOH	TfOH	DCM	98.2	50.9	49.1	6 α , 6 β
119	-50	Gal1 α	iPrOH	TfOH	DCM	98.2	19.3	80.7	7 α , 7 β
120	-30	Gal1 α	iPrOH	TfOH	DCM	99.7	29.6	70.4	7 α , 7 β
121	-10	Gal1 α	iPrOH	TfOH	DCM	96.4	41.0	59.0	7 α , 7 β
122	10	Gal1 α	iPrOH	TfOH	DCM	96.9	46.4	53.6	7 α , 7 β
123	20	Gal1 α	iPrOH	TfOH	DCM	95.0	49.3	50.7	7 α , 7 β
124	30	Gal1 α	iPrOH	TfOH	DCM	78.0	51.4	48.6	7 α , 7 β
125	-50	Gal1 α	tBuOH	TfOH	DCM	51.7	36.1	63.9	8 α , 8 β
126	-30	Gal1 α	tBuOH	TfOH	DCM	99.4	40.3	59.7	8 α , 8 β
127	-10	Gal1 α	tBuOH	TfOH	DCM	100.0	45.6	54.4	8 α , 8 β
128	10	Gal1 α	tBuOH	TfOH	DCM	82.5	50.2	49.8	8 α , 8 β
129	20	Gal1 α	tBuOH	TfOH	DCM	77.9	54.7	45.3	8 α , 8 β
130	30	Gal1 α	tBuOH	TfOH	DCM	74.1	57.2	42.8	8 α , 8 β
131	-30	Gal2 β	iPrOH	TfOH	DCM	15.9	38.6	61.4	7 α , 7 β
132	-10	Gal2 β	iPrOH	TfOH	DCM	87.1	42.1	57.9	7 α , 7 β
133	10	Gal2 β	iPrOH	TfOH	DCM	75.3	45.6	54.4	7 α , 7 β
134	20	Gal2 β	iPrOH	TfOH	DCM	76.6	50.2	49.8	7 α , 7 β
135	30	Gal2 β	iPrOH	TfOH	DCM	78.6	52.8	47.2	7 α , 7 β
136	-50	Gal1 α	2F-EtOH	TfOH	DCM	76.8	62.6	37.4	9 α , 9 β
137	-30	Gal1 α	2F-EtOH	TfOH	DCM	78.3	72.7	27.3	9 α , 9 β
138	-10	Gal1 α	2F-EtOH	TfOH	DCM	83.3	70.6	29.4	9 α , 9 β
139	10	Gal1 α	2F-EtOH	TfOH	DCM	84.1	71.3	28.7	9 α , 9 β
140	20	Gal1 α	2F-EtOH	TfOH	DCM	93.5	70.8	29.2	9 α , 9 β
141	30	Gal1 α	2F-EtOH	TfOH	DCM	86.0	70.7	29.3	9 α , 9 β
142	-50	Gal1 α	iPrOH	TfOH	Toluene	96.7	10.3	89.7	7 α , 7 β
143	-30	Gal1 α	iPrOH	TfOH	Toluene	93.1	14.7	85.3	7 α , 7 β
144	-10	Gal1 α	iPrOH	TfOH	Toluene	95.6	27.0	73.0	7 α , 7 β
145	10	Gal1 α	iPrOH	TfOH	Toluene	96.7	41.5	58.5	7 α , 7 β
146	30	Gal1 α	iPrOH	TfOH	Toluene	90.6	57.3	42.7	7 α , 7 β
147	50	Gal1 α	iPrOH	TfOH	Toluene	85.6	66.5	33.5	7 α , 7 β
148	70	Gal1 α	iPrOH	TfOH	Toluene	77.0	68.9	31.1	7 α , 7 β
149	-50	Gal1 α	iPrOH	TfOH	MTBE	39.6	43.6	56.4	7 α , 7 β
150	-30	Gal1 α	iPrOH	TfOH	MTBE	63.5	55.9	44.1	7 α , 7 β
151	-10	Gal1 α	iPrOH	TfOH	MTBE	85.3	67.1	32.9	7 α , 7 β
152	10	Gal1 α	iPrOH	TfOH	MTBE	86.2	72.0	28.0	7 α , 7 β
153	30	Gal1 α	iPrOH	TfOH	MTBE	81.5	76.0	24.0	7 α , 7 β
154	50	Gal1 α	iPrOH	TfOH	MTBE	79.9	77.8	22.2	7 α , 7 β
155	-30	Gal1 α	iPrOH	TfOH	ACN	29.8	16.1	83.9	7 α , 7 β
156	-10	Gal1 α	iPrOH	TfOH	ACN	73.1	22.0	78.0	7 α , 7 β
157	10	Gal1 α	iPrOH	TfOH	ACN	73.4	24.9	75.1	7 α , 7 β
158	30	Gal1 α	iPrOH	TfOH	ACN	74.7	29.1	70.9	7 α , 7 β
159	50	Gal1 α	iPrOH	TfOH	ACN	69.8	34.6	65.4	7 α , 7 β
160	70	Gal1 α	iPrOH	TfOH	ACN	63.9	38.6	61.4	7 α , 7 β

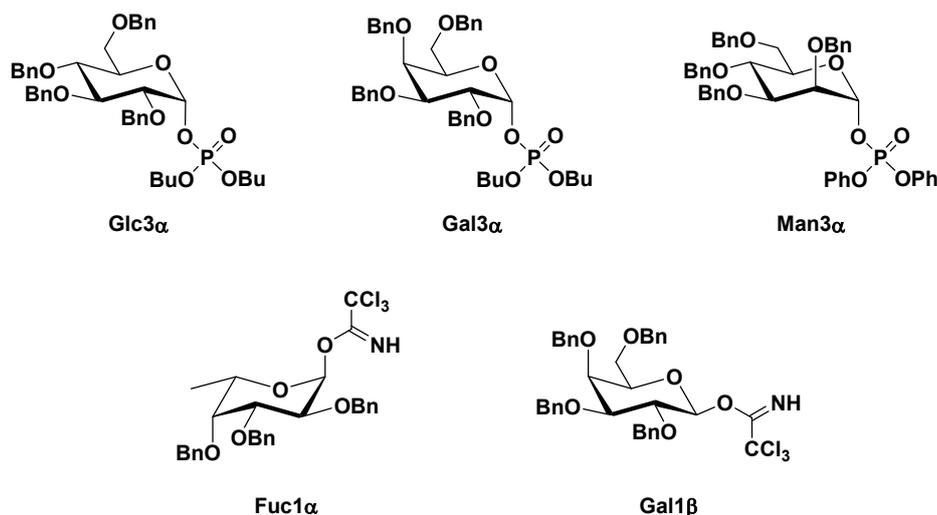
161	-50	Man1 α	MeOH	TfOH	DCM	96.8	50.6	49.4	10 α , 10 β
162	-30	Man1 α	MeOH	TfOH	DCM	96.0	54.1	45.9	10 α , 10 β
163	-10	Man1 α	MeOH	TfOH	DCM	97.5	57.4	42.6	10 α , 10 β
164	10	Man1 α	MeOH	TfOH	DCM	92.1	59.6	40.4	10 α , 10 β
165	20	Man1 α	MeOH	TfOH	DCM	75.5	64.1	35.9	10 α , 10 β
166	30	Man1 α	MeOH	TfOH	DCM	86.7	64.7	35.3	10 α , 10 β
167	-50	Man1 α	EtOH	TfOH	DCM	99.8	47.9	52.1	11 α , 11 β
168	-30	Man1 α	EtOH	TfOH	DCM	97.3	53.1	46.9	11 α , 11 β
169	-10	Man1 α	EtOH	TfOH	DCM	93.8	56.5	43.5	11 α , 11 β
170	10	Man1 α	EtOH	TfOH	DCM	91.9	59.4	40.6	11 α , 11 β
171	20	Man1 α	EtOH	TfOH	DCM	92.1	59.5	40.5	11 α , 11 β
172	30	Man1 α	EtOH	TfOH	DCM	90.0	59.3	40.7	11 α , 11 β
173	-50	Man1 α	iPrOH	TfOH	DCM	98.1	49.9	50.1	12 α , 12 β
174	-30	Man1 α	iPrOH	TfOH	DCM	95.8	53.1	46.9	12 α , 12 β
175	-10	Man1 α	iPrOH	TfOH	DCM	99.1	56.5	43.5	12 α , 12 β
176	10	Man1 α	iPrOH	TfOH	DCM	99.0	59.4	40.6	12 α , 12 β
177	20	Man1 α	iPrOH	TfOH	DCM	98.7	59.5	40.5	12 α , 12 β
178	30	Man1 α	iPrOH	TfOH	DCM	93.9	64.9	35.1	12 α , 12 β
179	-50	Man1 α	tBuOH	TfOH	DCM	99.4	55.3	44.7	13 α , 13 β
180	-30	Man1 α	tBuOH	TfOH	DCM	92.7	57.6	42.4	13 α , 13 β
181	-10	Man1 α	tBuOH	TfOH	DCM	81.0	61.5	38.5	13 α , 13 β
182	10	Man1 α	tBuOH	TfOH	DCM	78.6	66.1	33.9	13 α , 13 β
183	20	Man1 α	tBuOH	TfOH	DCM	78.3	74.9	25.1	13 α , 13 β
184	30	Man1 α	tBuOH	TfOH	DCM	74.9	94.6	5.4	13 α , 13 β
185	-50	Man1 α	tBuOH	FSO ₃ H	DCM	96.4	55.0	45.0	13 α , 13 β
186	-30	Man1 α	tBuOH	FSO ₃ H	DCM	96.5	57.4	42.6	13 α , 13 β
187	-10	Man1 α	tBuOH	FSO ₃ H	DCM	94.6	57.8	42.2	13 α , 13 β
188	10	Man1 α	tBuOH	FSO ₃ H	DCM	90.7	59.2	40.8	13 α , 13 β
189	30	Man1 α	tBuOH	FSO ₃ H	DCM	100.0	61.3	38.7	13 α , 13 β
190	-50	Man1 α	tBuOH	MsOH	DCM	50.2	57.5	42.5	13 α , 13 β
191	-30	Man1 α	tBuOH	MsOH	DCM	50.4	60.2	39.8	13 α , 13 β
192	-10	Man1 α	tBuOH	MsOH	DCM	50.1	61.2	38.8	13 α , 13 β
193	10	Man1 α	tBuOH	MsOH	DCM	51.6	63.3	36.7	13 α , 13 β
194	30	Man1 α	tBuOH	MsOH	DCM	49.7	63.6	36.4	13 α , 13 β
195	-40	Man1 α	tBuOH	Tf ₂ NH	DCM	67.7	55.5	44.5	13 α , 13 β
196	-30	Man1 α	tBuOH	Tf ₂ NH	DCM	81.4	55.1	44.9	13 α , 13 β
197	-10	Man1 α	tBuOH	Tf ₂ NH	DCM	65.3	62.3	37.7	13 α , 13 β
198	-5	Man1 α	tBuOH	Tf ₂ NH	DCM	65.4	71.4	28.6	13 α , 13 β
199	5	Man1 α	tBuOH	Tf ₂ NH	DCM	61.8	93.7	6.3	13 α , 13 β
200	10	Man1 α	tBuOH	Tf ₂ NH	DCM	61.3	97.7	2.3	13 α , 13 β
201	20	Man1 α	tBuOH	Tf ₂ NH	DCM	56.8	97.3	2.7	13 α , 13 β
202	30	Man1 α	tBuOH	Tf ₂ NH	DCM	45.9	97.6	2.4	13 α , 13 β
203	-50	Man1 α	EtOH	Tf ₂ NH	DCM	74.3	54.8	45.2	11 α , 11 β
204	-30	Man1 α	EtOH	Tf ₂ NH	DCM	70.5	57.0	43.0	11 α , 11 β
205	-10	Man1 α	EtOH	Tf ₂ NH	DCM	69.1	57.0	43.0	11 α , 11 β
206	10	Man1 α	EtOH	Tf ₂ NH	DCM	66.7	61.7	38.3	11 α , 11 β
207	30	Man1 α	EtOH	Tf ₂ NH	DCM	45.4	62.3	37.7	11 α , 11 β
208	-10	Man2 α	iPrOH	TfOH	DCM	21.7	53.8	46.2	12 α , 12 β
209	10	Man2 α	iPrOH	TfOH	DCM	67.9	57.0	43.0	12 α , 12 β
210	20	Man2 α	iPrOH	TfOH	DCM	73.6	57.5	42.5	12 α , 12 β
211	30	Man2 α	iPrOH	TfOH	DCM	76.0	58.0	42.0	12 α , 12 β

212	-50	Man1 α	iPrOH	TfOH	Toluene	67.8	61.2	38.8	12 α , 12 β
213	-30	Man1 α	iPrOH	TfOH	Toluene	98.1	63.8	36.2	12 α , 12 β
214	-10	Man1 α	iPrOH	TfOH	Toluene	100.0	66.7	33.3	12 α , 12 β
215	10	Man1 α	iPrOH	TfOH	Toluene	95.2	70.2	29.8	12 α , 12 β
216	30	Man1 α	iPrOH	TfOH	Toluene	94.7	74.4	25.6	12 α , 12 β
217	50	Man1 α	iPrOH	TfOH	Toluene	90.5	78.5	21.5	12 α , 12 β
218	70	Man1 α	iPrOH	TfOH	Toluene	77.7	87.1	12.9	12 α , 12 β
219	-30	Man1 α	iPrOH	TfOH	ACN	70.8	64.9	35.1	12 α , 12 β
220	-10	Man1 α	iPrOH	TfOH	ACN	70.5	65.9	34.1	12 α , 12 β
221	10	Man1 α	iPrOH	TfOH	ACN	69.4	74.4	25.6	12 α , 12 β
222	20	Man1 α	iPrOH	TfOH	ACN	68.5	91.3	8.7	12 α , 12 β
223	30	Man1 α	iPrOH	TfOH	ACN	79.1	97.1	2.9	12 α , 12 β
224	50	Man1 α	iPrOH	TfOH	ACN	75.5	98.6	1.4	12 α , 12 β
225	70	Man1 α	iPrOH	TfOH	ACN	70.7	98.2	1.8	12 α , 12 β
226	-50	Man1 α	iPrOH	TfOH	MTBE	44.6	72.0	28.0	12 α , 12 β
227	-30	Man1 α	iPrOH	TfOH	MTBE	46.7	75.1	24.9	12 α , 12 β
228	-10	Man1 α	iPrOH	TfOH	MTBE	65.9	76.4	23.6	12 α , 12 β
229	10	Man1 α	iPrOH	TfOH	MTBE	55.2	79.6	20.4	12 α , 12 β
230	30	Man1 α	iPrOH	TfOH	MTBE	54.6	81.6	18.4	12 α , 12 β
231	50	Man1 α	iPrOH	TfOH	MTBE	51.7	83.9	16.1	12 α , 12 β
232	-50	Man1 α	3F-EtOH	TfOH	DCM	95.5	100	0	14 α
233	-30	Man1 α	3F-EtOH	TfOH	DCM	99.4	100	0	14 α
234	-10	Man1 α	3F-EtOH	TfOH	DCM	91.1	100	0	14 α
235	10	Man1 α	3F-EtOH	TfOH	DCM	91.8	100	0	14 α
236	20	Man1 α	3F-EtOH	TfOH	DCM	93.1	100	0	14 α
237	30	Man1 α	3F-EtOH	TfOH	DCM	92.7	100	0	14 α
238	-30	Gal1 α	iPrOH	TfOH	Anisole	61.9	65.4	34.6	7 α , 7 β
239	-10	Gal1 α	iPrOH	TfOH	Anisole	68.0	58.2	41.8	7 α , 7 β
240	10	Gal1 α	iPrOH	TfOH	Anisole	65.9	61.6	38.4	7 α , 7 β
241	30	Gal1 α	iPrOH	TfOH	Anisole	62.5	65.5	34.5	7 α , 7 β
242	50	Gal1 α	iPrOH	TfOH	Anisole	52.2	69.1	30.9	7 α , 7 β
243	70	Gal1 α	iPrOH	TfOH	Anisole	43.5	70.2	29.8	7 α , 7 β
244	-30	Man1 α	iPrOH	TfOH	Anisole	94.5	57.8	42.2	12 α , 12 β
245	-10	Man1 α	iPrOH	TfOH	Anisole	85.3	61.3	38.7	12 α , 12 β
246	10	Man1 α	iPrOH	TfOH	Anisole	71.9	64.5	35.5	12 α , 12 β
247	30	Man1 α	iPrOH	TfOH	Anisole	54.4	66.3	33.7	12 α , 12 β
248	50	Man1 α	iPrOH	TfOH	Anisole	51.0	66.2	33.8	12 α , 12 β
249	70	Man1 α	iPrOH	TfOH	Anisole	60.3	49.1	50.9	12 α , 12 β
250	-50	Glc1 α	iPrOH	TfOH	tBu-Benzene	59.5	17.4	82.6	3 α , 3 β
251	-30	Glc1 α	iPrOH	TfOH	tBu-Benzene	67.7	25.9	74.1	3 α , 3 β
252	-10	Glc1 α	iPrOH	TfOH	tBu-Benzene	98.9	39.6	60.4	3 α , 3 β
253	10	Glc1 α	iPrOH	TfOH	tBu-Benzene	96.9	47.2	52.8	3 α , 3 β
254	30	Glc1 α	iPrOH	TfOH	tBu-Benzene	95.3	54	46	3 α , 3 β
255	50	Glc1 α	iPrOH	TfOH	tBu-Benzene	79.0	58.2	41.8	3 α , 3 β
256	70	Glc1 α	iPrOH	TfOH	tBu-Benzene	77.0	60.1	39.9	3 α , 3 β
257	-50	Glc1 α	iPrOH	TfOH	Chloroform	67.1	37.4	62.6	3 α , 3 β
258	-30	Glc1 α	iPrOH	TfOH	Chloroform	86.6	47.5	52.5	3 α , 3 β
259	-10	Glc1 α	iPrOH	TfOH	Chloroform	89.5	58.1	41.9	3 α , 3 β
260	10	Glc1 α	iPrOH	TfOH	Chloroform	97.9	64.3	35.7	3 α , 3 β
261	30	Glc1 α	iPrOH	TfOH	Chloroform	96.3	70.2	29.8	3 α , 3 β
262	50	Glc1 α	iPrOH	TfOH	Chloroform	93.1	72.9	27.1	3 α , 3 β
263	-50	Glc1 β	iPrOH	TfOH	Chloroform	72.7	37.6	62.4	3 α , 3 β
264	-30	Glc1 β	iPrOH	TfOH	Chloroform	81.2	46.2	53.8	3 α , 3 β
265	-10	Glc1 β	iPrOH	TfOH	Chloroform	88.6	54.6	45.4	3 α , 3 β
266	10	Glc1 β	iPrOH	TfOH	Chloroform	84.3	62.9	37.1	3 α , 3 β
267	30	Glc1 β	iPrOH	TfOH	Chloroform	88.3	67.3	32.7	3 α , 3 β
268	50	Glc1 β	iPrOH	TfOH	Chloroform	89.1	73.0	27.0	3 α , 3 β

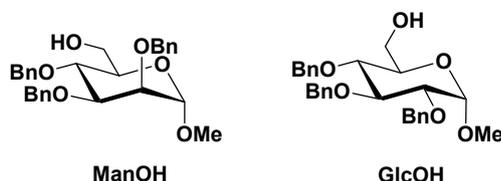
New Electrophile, Nucleophile, Activator and Solvent

The following compounds, organized by electrophile/nucleophile/activator/solvent, were not included in the training set and used as out-of-sample examples of each category. Predictions were run of glycosylations using these chemicals. These predictions were subsequently validated experimentally on the same microreactor platform.

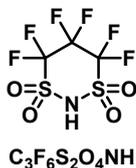
Electrophile



Nucleophile



Activator



Solvent

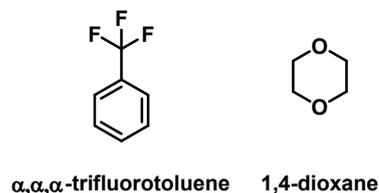


Figure S2: Out-of-sample chemicals used to validate prediction accuracy of the model with variances for each chemical category: electrophiles, nucleophiles, an activator, and solvents.

Quantification of descriptors

As described in the text, the relevant properties of the electrophile are quantified by three descriptors. The values of these descriptors for electrophiles in both the training and holdout sets are provided in Figure S3 and Table S2.

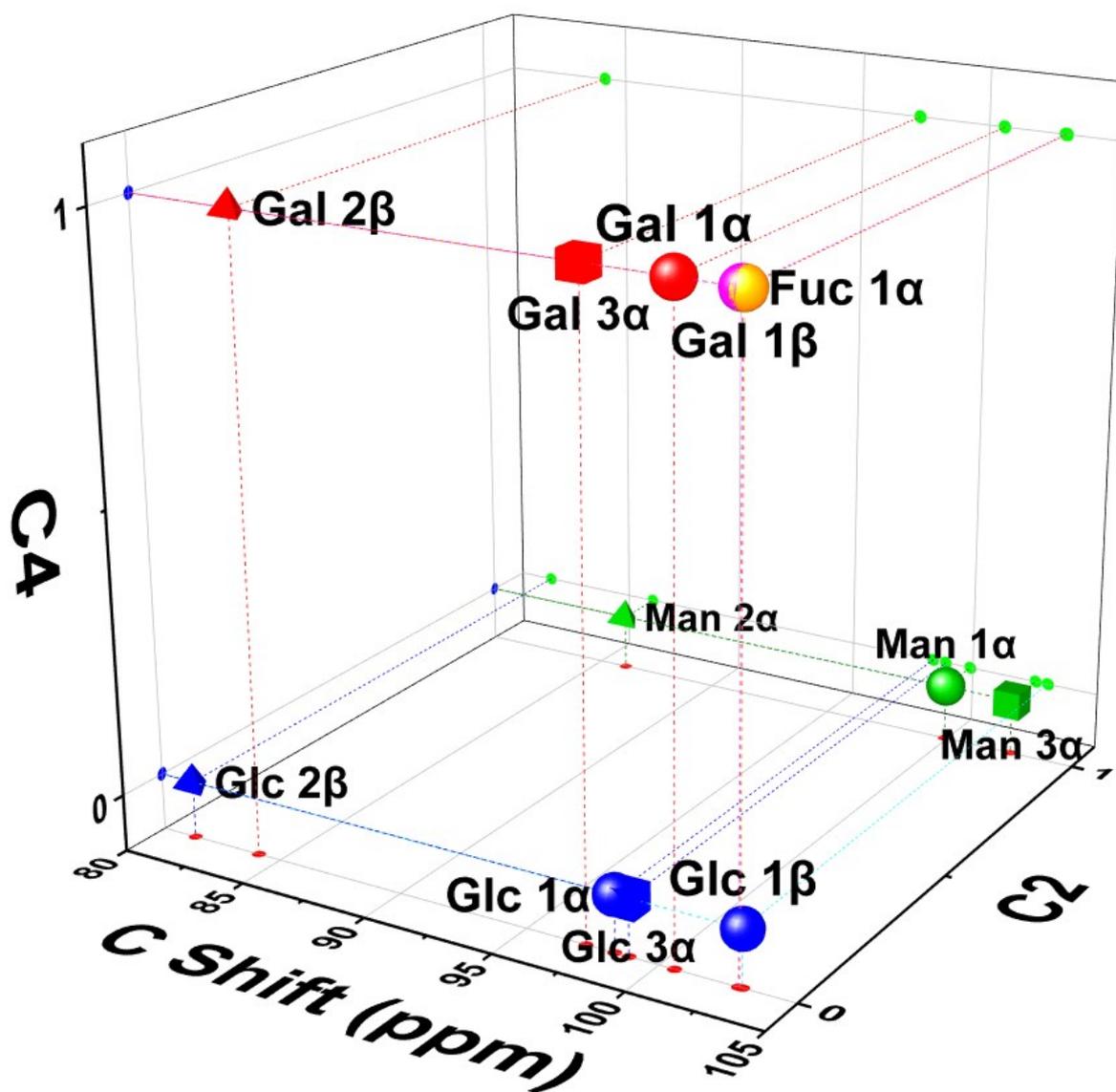


Figure S3: 3D map of total electrophile chemical subspace (X: ^{13}C Carbon NMR chemical shift on C1 (ppm), Y: the orientation of C2 substituents on the pyran ring, Z: the orientation of C4 substituents on the pyran ring, axial – 1, equatorial – 0). Basis set: B3LYP 6-31G* level of theory.

Electrophile	C Shift (ppm)	C2	C4
Glc1 α	98.357	0	0
Glc 1 β	103.043	0	0
Gal 1 α	100.581	0	1
Gal 1 β	102.96	0	1
Man 1 α	99.895	1	0
Glc 2 β	81.354	0	0
Gal 2 β	84.093	0	1
Man 2 α	86.109	1	0
Glc 3 α	98.888	0	0
Gal 3 α	97.28	0	1
Man 3 α	102.558	1	0
Fuc 1 α	102.907	0	1

Table S2: The value of descriptors for electrophiles.

As described in the text, the relevant properties of the nucleophile are quantified by three descriptors. The values of these descriptors for nucleophiles in both the training and validation set are provided in Figure S4 and Table S3.

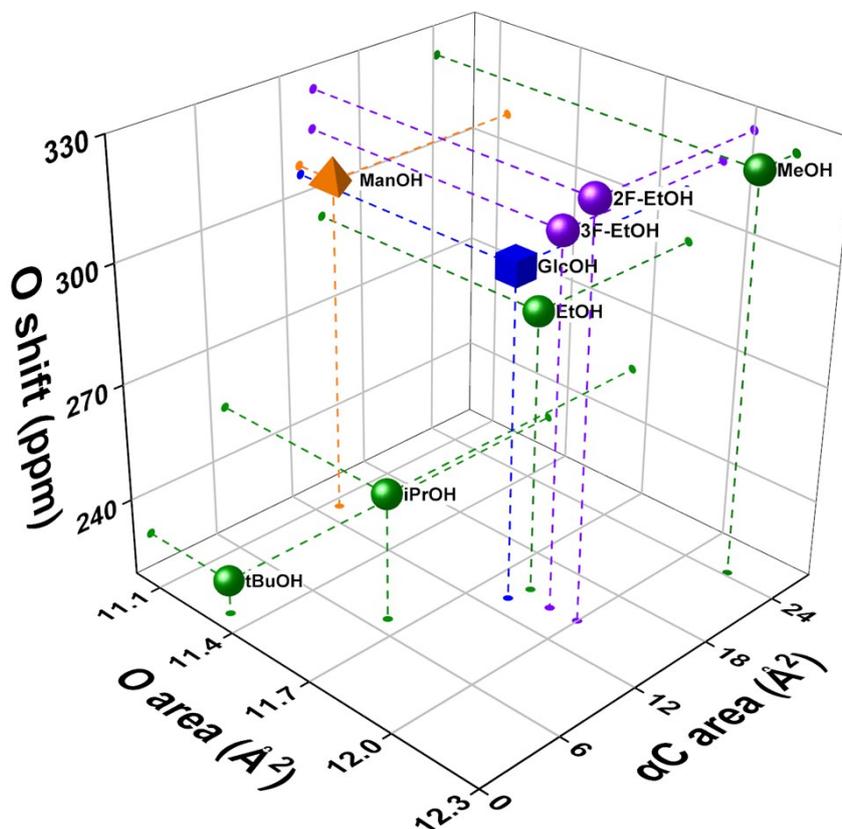


Figure S4: 3D map of nucleophile chemical subspace (X: exposed surface area (\AA^2) of oxygen in a space-filling model, Y: exposed surface area (\AA^2) of α -carbon in a space-filling model, Z: ^{17}O oxygen NMR chemical shift of hydroxyl group of nucleophile). Basis set: B3LYP 6-311G* level of theory.

Acceptor	O area (\AA^2)	αC area (\AA^2)	O shift (ppm)
MeOH	12.136	24.304	322.409
EtOH	11.811	14.908	292.11
iPrOH	11.64	7.066	253.13
tBuOH	11.327	1.196	228.836
2F-EtOH	11.999	14.469	324.373
3F-EtOH	11.907	14.32	314.757
GlcOH	11.797	13.355	304.638
ManOH	11.134	13.276	306.933

Table S3: The value of descriptors for nucleophiles.

As described in the text, the relevant properties of the solvent are quantified by two descriptors. The values of these descriptors for solvents in both the training and validation set are provided in Figure S5a and Table S4a. The relevant properties of the activator are quantified by two descriptors. The values of these descriptors for activators in both the training and validation set are provided in Figure S5b and Table S4b.

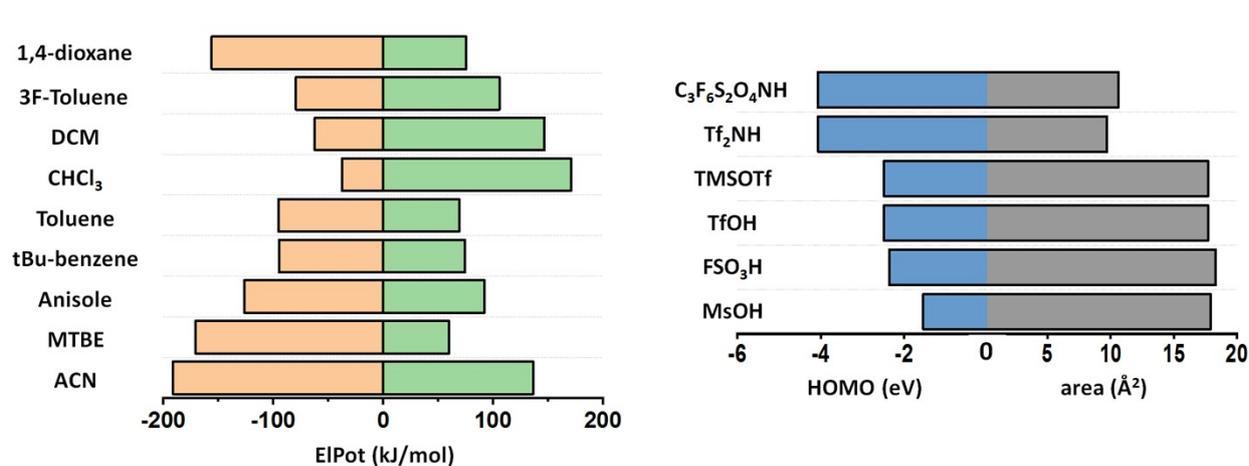


Figure S5: **a**, Plot of solvent descriptors, value of the electrostatic potential (kJ/mol). **b**, Plot of activator descriptors, Left: HOMO: highest occupied molecular orbital (eV) of the conjugate base. Right: oxygen (O⁻) or nitrogen anion (N⁻) exposed surface area (Å²) in a space-filling model of the conjugate base. Basis set: B3LYP 6-311G* level of theory.

Solvent	Min_EiPot (kJ/mol)	Max_EiPot (kJ/mol)
1,4-dioxane	-156.08	75.7
3F-Toluene	-79.32	105.79
DCM	-62.13	146.58
CHCl ₃	-37.44	170.92
Toluene	-95.18	69.25
tBu-Benzene	-94.82	74.38
Anisole	-126.36	92.35
MTBE	-170.72	59.82
ACN	-191.22	136.7

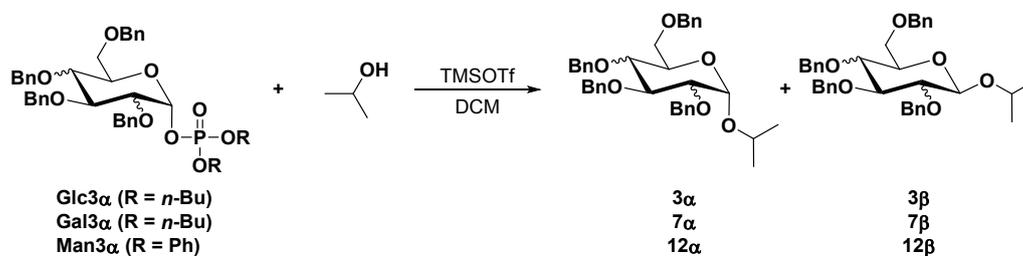
Activator	HOMO (eV)	O ⁻ /N ⁻ area (Å ²)
C ₃ F ₆ S ₂ O ₄ NH	-4.07	10.6
Tf ₂ NH	-4.06	9.7
TMSOTf	-2.48	17.7
TfOH	-2.48	17.7
FSO ₃ H	-2.36	18.3
MsOH	-1.54	17.9

Table S4: The value of descriptors for solvents (Left) and activators (Right).

New Test Set

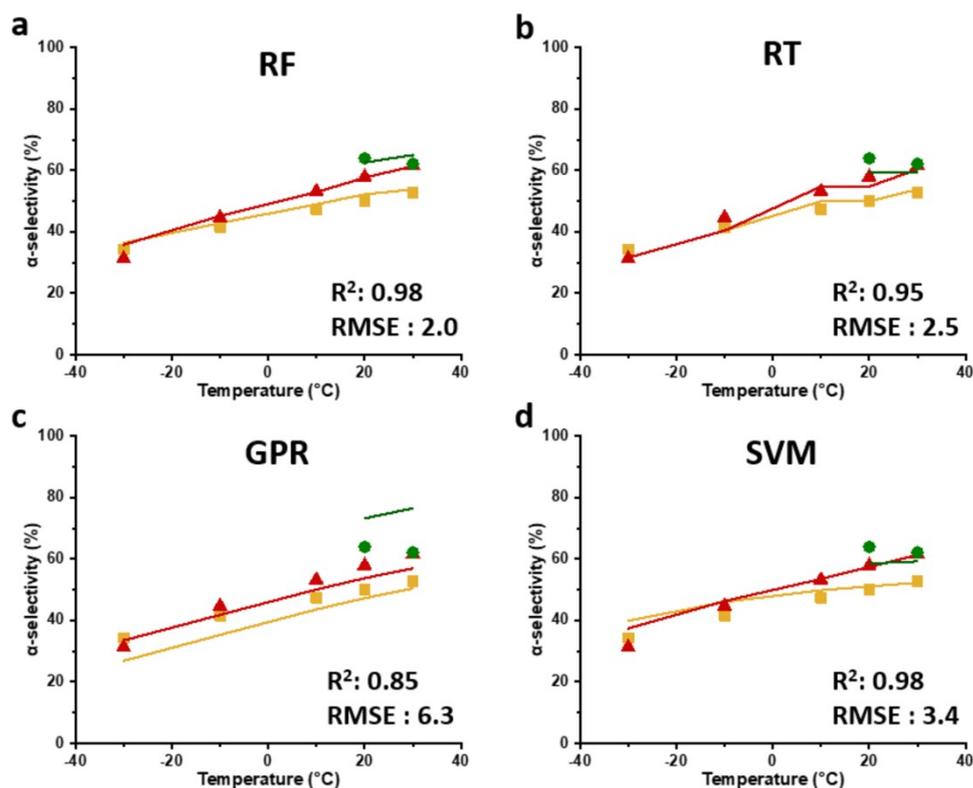
The experimental results for the out-of-sample glycosylations involving electrophiles bearing a phosphate leaving group are given in Table S5. The accuracy of the random forest algorithm is depicted in Figure S6 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine. The TMSOTf activator uses the same descriptors as calculated for TfOH, as they describe the conjugate base (triflate anion).

Prediction of phosphate leaving group



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
269	-30	Glc3 α	iPrOH	TMSOTf	DCM	29.5	31.3	68.7	3 α , 3 β
270	-10	Glc3 α	iPrOH	TMSOTf	DCM	60.1	44.7	55.3	3 α , 3 β
271	10	Glc3 α	iPrOH	TMSOTf	DCM	79.1	53.2	46.8	3 α , 3 β
272	20	Glc3 α	iPrOH	TMSOTf	DCM	90.4	57.9	42.1	3 α , 3 β
273	30	Glc3 α	iPrOH	TMSOTf	DCM	98.6	61.5	38.5	3 α , 3 β
274	-30	Gal3 α	iPrOH	TMSOTf	DCM	33.9	34.3	65.7	7 α , 7 β
275	-10	Gal3 α	iPrOH	TMSOTf	DCM	49.2	41.5	58.5	7 α , 7 β
276	10	Gal3 α	iPrOH	TMSOTf	DCM	79.2	47.3	52.7	7 α , 7 β
277	20	Gal3 α	iPrOH	TMSOTf	DCM	93.1	50.1	49.9	7 α , 7 β
278	30	Gal3 α	iPrOH	TMSOTf	DCM	98.1	52.7	47.3	7 α , 7 β
279	20	Man3 α	iPrOH	TMSOTf	DCM	37.5	63.9	36.1	12 α , 12 β
280	30	Man3 α	iPrOH	TMSOTf	DCM	81.1	62.1	37.9	12 α , 12 β

Table S5: Validation data collected from the automated flow platform to predict phosphate leaving group with glucose, galactose and mannose.

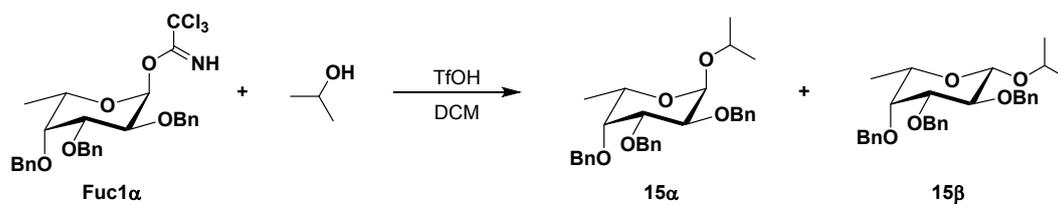


Temp. (°C)	Experimental	RF	RT	GPR	SVM
-30	31.3	35.8	31.6	33.5	37.4
-10	44.7	45.2	40.4	41.8	46.3
10	53.2	52.9	54.7	50.1	53.5
20	57.9	57.6	54.7	53.8	57.5
30	61.5	61.4	60.3	57.0	61.3
-30	34.3	36.4	31.6	26.9	39.9
-10	41.5	42.9	40.4	35.3	46.0
10	47.3	49.0	49.9	43.6	49.8
20	50.1	52.2	49.9	47.3	51.1
30	52.7	53.9	53.8	50.5	52.3
20	63.9	62.6	59.4	73.2	58.5
30	62.1	65.0	59.4	76.5	59.2

Figure S6: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). Glucose (■, red); Galactose (●, yellow); Mannose (∞, green); experimental (data points); predicted (solid colored line).

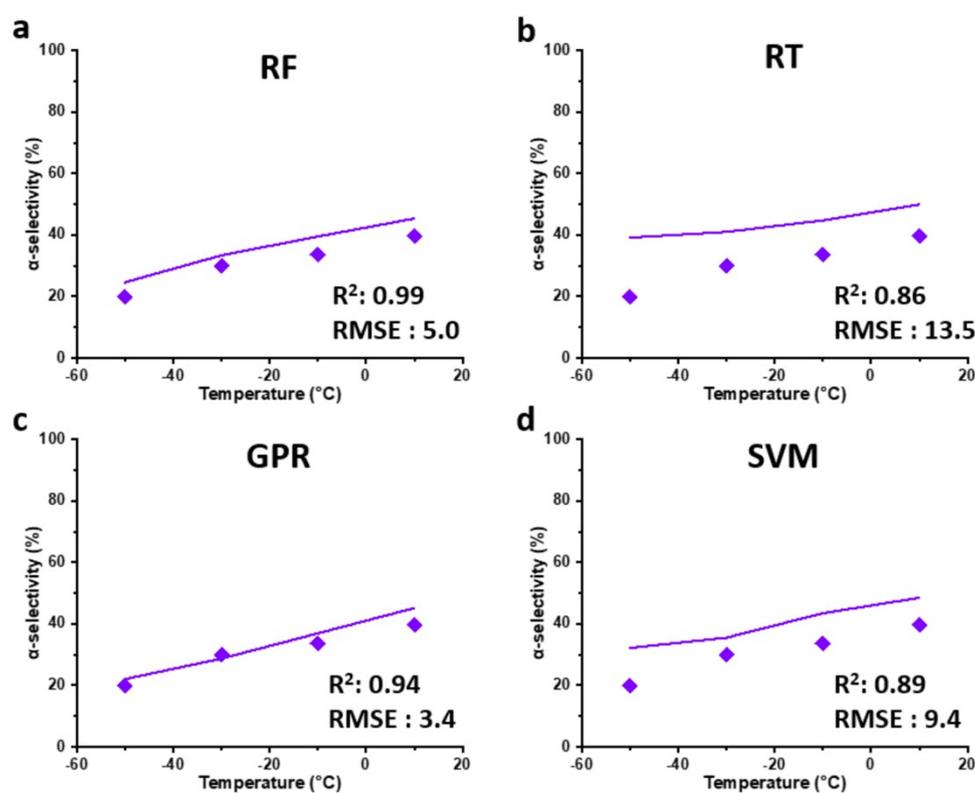
Prediction of Electrophile- Fucose

The experimental results for the out-of-sample glycosylations involving a fucose electrophile are given in Table S6. The accuracy of the random forest algorithm is depicted in Figure S7 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine. The HPLC calibration curve for the product is given in Figure S8.



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
281	-50	Fuc1 α	iPrOH	TfOH	DCM	71.7	19.9	80.1	15 α , 15 β
282	-30	Fuc1 α	iPrOH	TfOH	DCM	69.4	30	70	15 α , 15 β
283	-10	Fuc1 α	iPrOH	TfOH	DCM	71.8	33.6	66.4	15 α , 15 β
284	10	Fuc1 α	iPrOH	TfOH	DCM	56.3	39.7	60.3	15 α , 15 β

Table S6: Validation data collected from the automated flow platform to predict fucose imidate electrophile.



Temp. (°C)	Experimental	RF	RT	GPR	SVM
-50	19.9	24.6	39.2	22.1	32.2
-30	30	33.4	41.0	28.7	35.5
-10	33.6	39.5	44.8	37.0	43.5
10	39.7	45.4	49.9	45.2	48.5

Figure S7: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

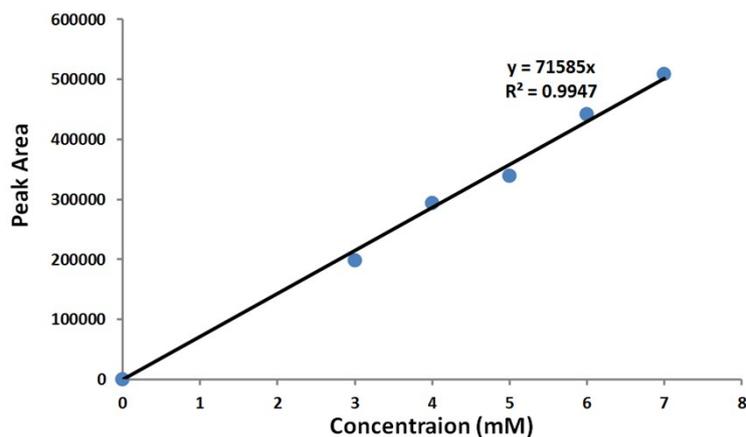
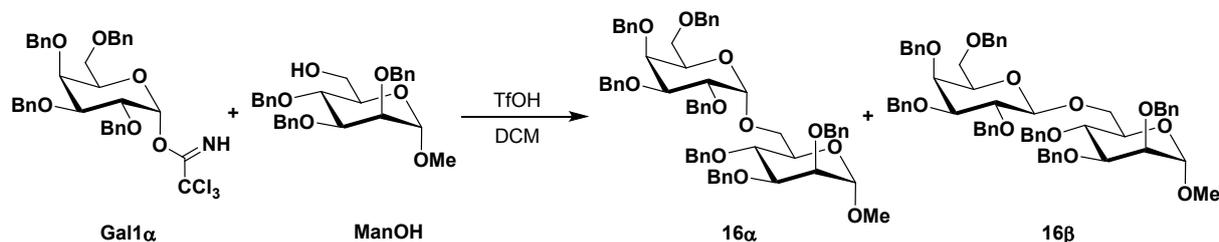


Figure S8: HPLC calibration curve of **15 $\alpha\beta$** .

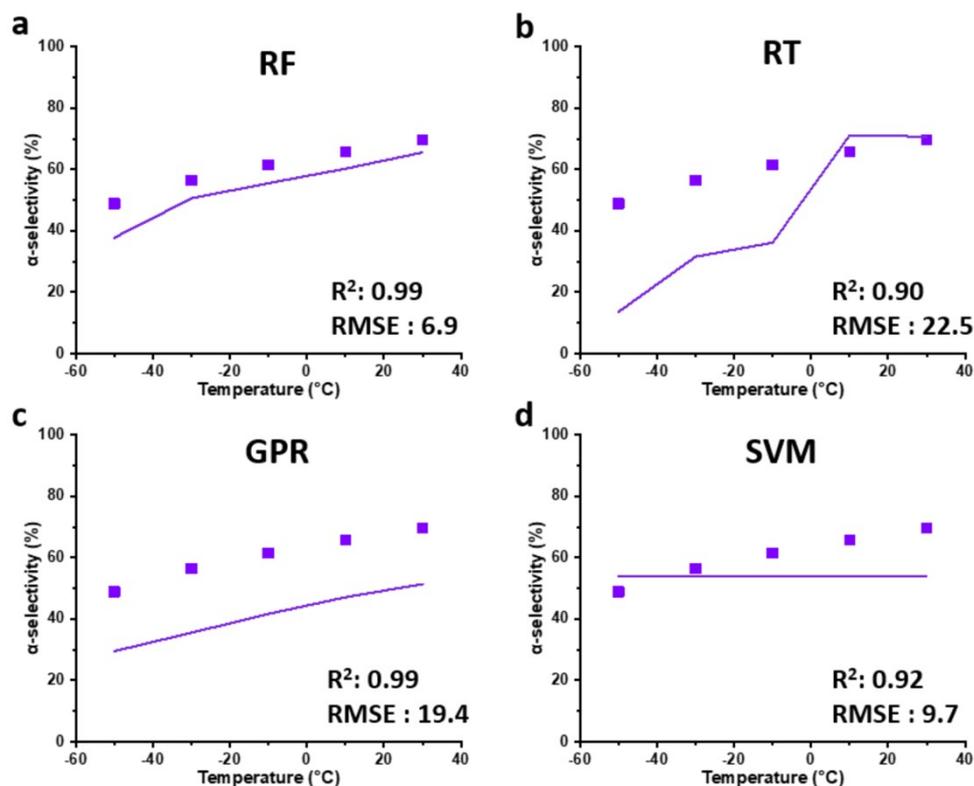
Prediction of Nucleophile- Mannose

The experimental results for the out-of-sample glycosylations involving a C6 mannose glycosyl nucleophiles are given in Table S7. The accuracy of the random forest algorithm is depicted in Figure S9 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine.



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
285	-50	Gal1 α	ManOH	TfOH	DCM	95.4	48.9	51.1	16 α , 16 β
286	-30	Gal1 α	ManOH	TfOH	DCM	92.0	56.5	43.5	16 α , 16 β
287	-10	Gal1 α	ManOH	TfOH	DCM	84.1	61.5	38.5	16 α , 16 β
288	10	Gal1 α	ManOH	TfOH	DCM	82.9	65.7	34.3	16 α , 16 β
289	30	Gal1 α	ManOH	TfOH	DCM	76.2	69.7	30.3	16 α , 16 β

Table S7: Validation data collected from the automated flow platform to predict mannose nucleophile.

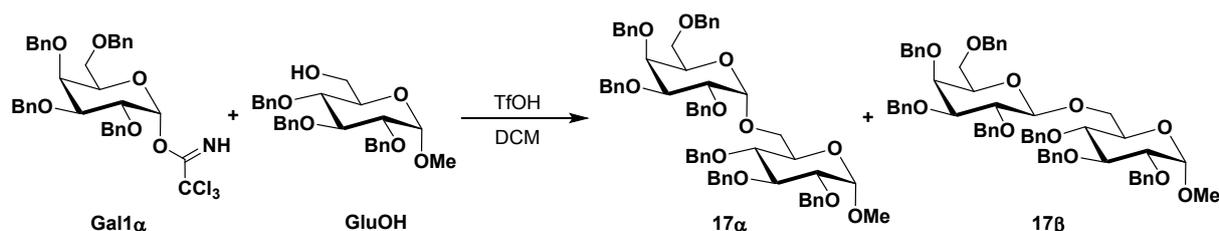


Temp. (°C)	Experimental	RF	RT	GPR	SVM
-50	48.9	37.8	13.6	29.6	54.0
-30	56.5	50.6	31.6	35.5	54.0
-10	61.5	55.5	36.2	41.7	54.0
10	65.7	60.3	71.1	47.1	54.0
30	69.7	65.5	70.7	51.4	54.0

Figure S9: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

Prediction of Nucleophile- Glucose

The experimental results for the out-of-sample glycosylations involving a C6 glucose glycosyl nucleophiles are given in Table S8. The accuracy of the random forest algorithm is depicted in Figure S10 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine. The HPLC calibration curve for the product is given in Figure S11.



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
290	-50	Gal1 α	GlcOH	TfOH	DCM	98.1	42.4	57.6	17 α , 17 β
291	-30	Gal1 α	GlcOH	TfOH	DCM	93.6	51.9	48.1	17 α , 17 β
292	-10	Gal1 α	GlcOH	TfOH	DCM	94.1	62.6	37.4	17 α , 17 β
293	10	Gal1 α	GlcOH	TfOH	DCM	93.2	67.1	32.9	17 α , 17 β
294	20	Gal1 α	GlcOH	TfOH	DCM	88.1	69.2	30.8	17 α , 17 β
295	30	Gal1 α	GlcOH	TfOH	DCM	93.2	71.9	28.1	17 α , 17 β

Table S8: Validation data collected from the automated flow platform to predict glucose nucleophile.

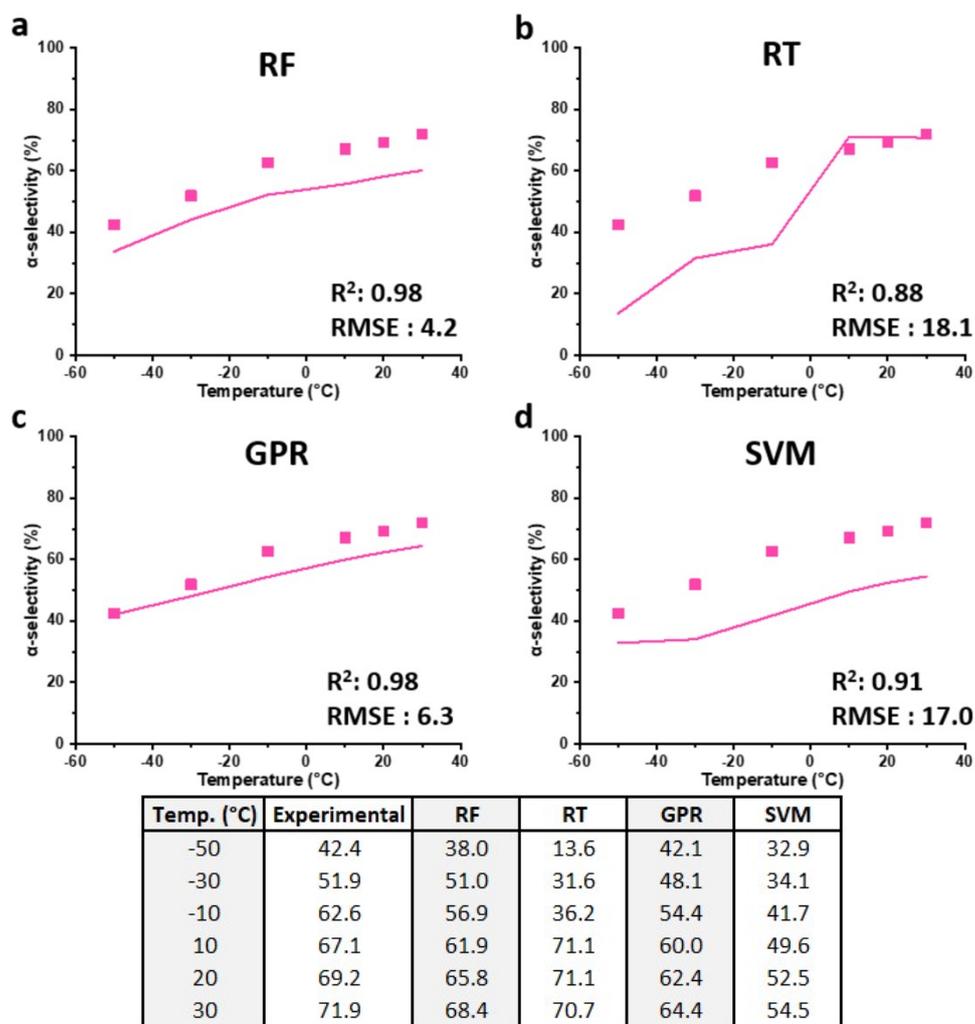


Figure S10: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

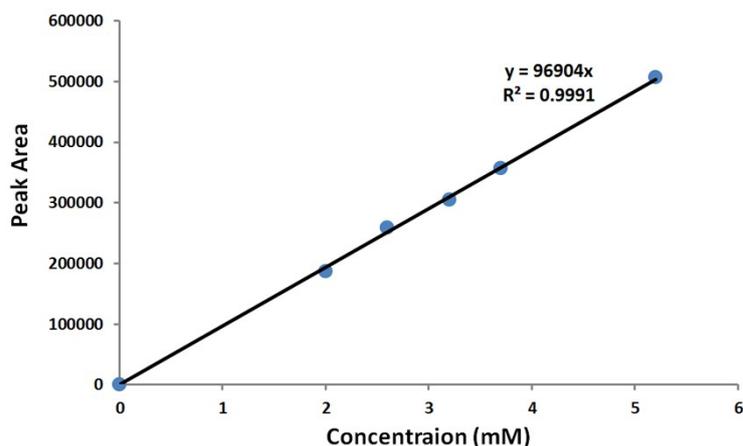
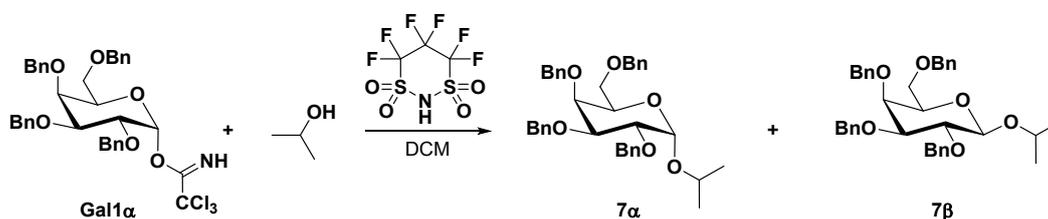


Figure S11: HPLC calibration curve of **17 $\alpha\beta$** .

Prediction of Activator- 4,4,5,5,6,6-hexafluoro-1,3,2-dithiazinane 1,1,3,3-tetraoxide with Galactose Electrophile

The experimental results for the out-of-sample glycosylations involving super acid 4,4,5,5,6,6-hexafluoro-1,3,2-dithiazinane 1,1,3,3-tetraoxide as activator coupling a galactose imidate electrophile and isopropanol as nucleophile are given in Table S9. The accuracy of the random forest algorithm is depicted in Figure S12 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine.



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
296	-50	Gal1 α	iPrOH	C ₃ F ₆ S ₂ O ₄ NH	DCM	33.0	18.5	81.5	7 α , 7 β
297	-30	Gal1 α	iPrOH	C ₃ F ₆ S ₂ O ₄ NH	DCM	37.4	26.2	73.8	7 α , 7 β
298	-10	Gal1 α	iPrOH	C ₃ F ₆ S ₂ O ₄ NH	DCM	36.0	32.6	67.4	7 α , 7 β
299	10	Gal1 α	iPrOH	C ₃ F ₆ S ₂ O ₄ NH	DCM	45.0	41.0	59.0	7 α , 7 β
300	30	Gal1 α	iPrOH	C ₃ F ₆ S ₂ O ₄ NH	DCM	59.6	47.1	52.9	7 α , 7 β

Table S9: Validation data collected from the automated flow platform to predict C₃F₆S₂O₄NH with Gal1 α .

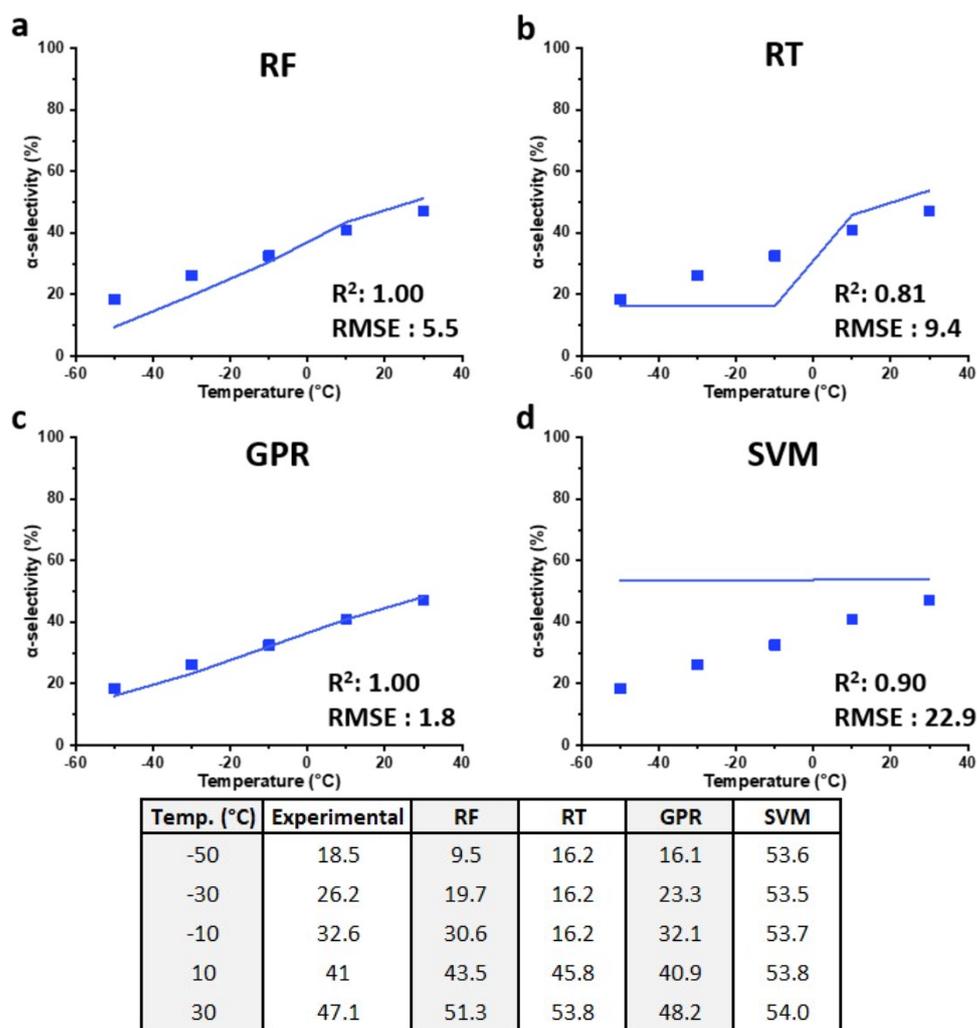


Figure S12: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

Prediction of Activator- *4,4,5,5,6,6-hexafluoro-1,3,2-dithiazinane 1,1,3,3-tetraoxide with Mannose Electrophile*

The experimental results for the out-of-sample glycosylations involving super acid 4,4,5,5,6,6-hexafluoro-1,3,2-dithiazinane 1,1,3,3-tetraoxide as activator coupling a mannose imidate electrophile and *tert*-butanol as nucleophile are given in Table S10. The accuracy of the random forest algorithm is depicted in Figure S13 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine.

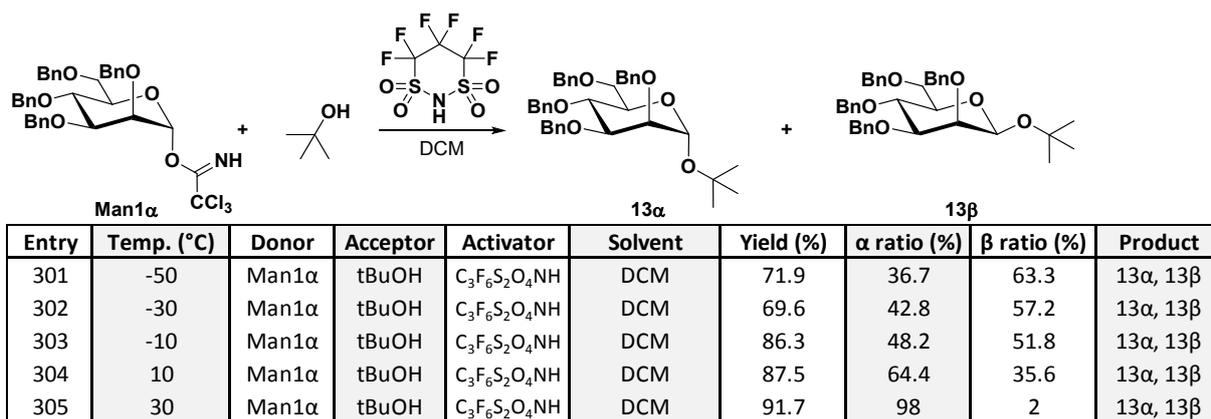
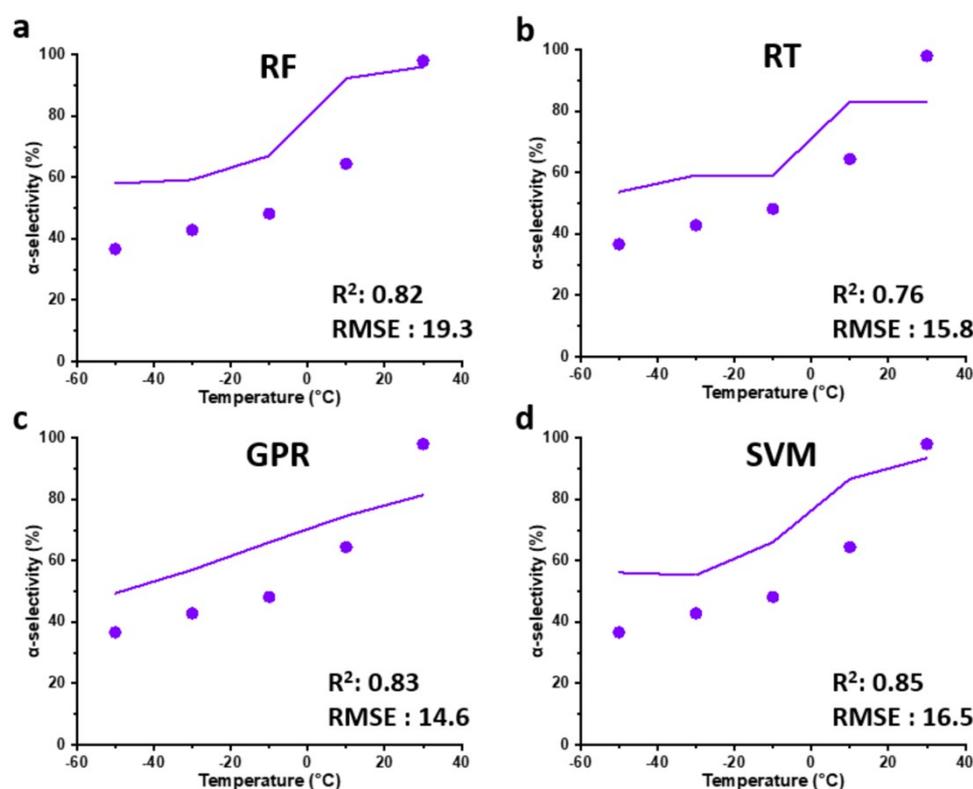


Table S10: Validation data collected from the automated flow platform to predict C₃F₆S₂O₄NH with Man1α.



Temp. (°C)	Experimental	RF	RT	GPR	SVM
-50	36.7	58.0	53.7	49.4	56.1
-30	42.8	59.2	59.1	57.0	55.3
-10	48.2	67.0	59.1	66.0	66.0
10	64.4	92.2	83.1	74.6	86.6
30	98	96.0	83.1	81.4	93.4

Figure S13: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

Prediction of Solvent- α,α,α -trifluorotoluene

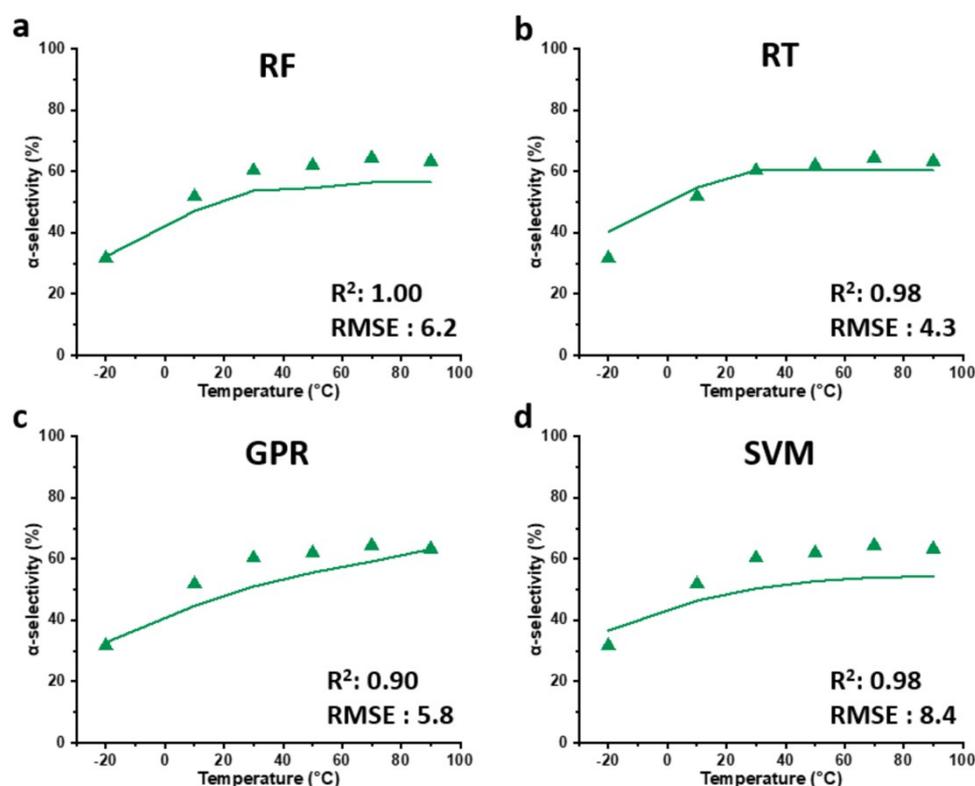
The experimental results for the out-of-sample glycosylations involving α,α,α -trifluorotoluene as solvent coupling a glucose imidate electrophile and isopropanol as nucleophile are given in

Table S11. The accuracy of the random forest algorithm is depicted in Figure S14 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine.

Reaction scheme: Donor (Glc1α) + Acceptor (iPrOH) $\xrightarrow[\alpha, \alpha, \alpha\text{-trifluorotoluene}]{\text{TfOH}}$ Product (3α + 3β)

Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
306	-20	Glc1α	iPrOH	TfOH	3F-Toluene	85.5	31.7	68.3	3α, 3β
307	10	Glc1α	iPrOH	TfOH	3F-Toluene	96.8	51.8	48.2	3α, 3β
308	30	Glc1α	iPrOH	TfOH	3F-Toluene	97.5	60.3	39.7	3α, 3β
309	50	Glc1α	iPrOH	TfOH	3F-Toluene	85.5	61.9	38.1	3α, 3β
310	70	Glc1α	iPrOH	TfOH	3F-Toluene	82.2	64.4	35.6	3α, 3β
311	90	Glc1α	iPrOH	TfOH	3F-Toluene	60.2	63.3	36.7	3α, 3β

Table S11: Validation data collected from the automated flow platform to predict α, α, α -trifluorotoluene.

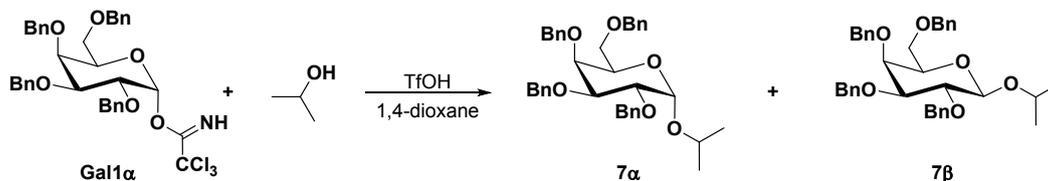


Temp. (°C)	Experimental	RF	RT	GPR	SVM
-20	31.7	32.3	40.4	32.8	36.7
10	51.8	47.1	54.7	44.7	46.4
30	60.3	53.7	60.3	51.0	50.4
50	61.9	54.6	60.3	55.6	52.8
70	64.4	56.5	60.3	59.2	54.0
90	63.3	56.5	60.3	63.2	54.3

Figure S14: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

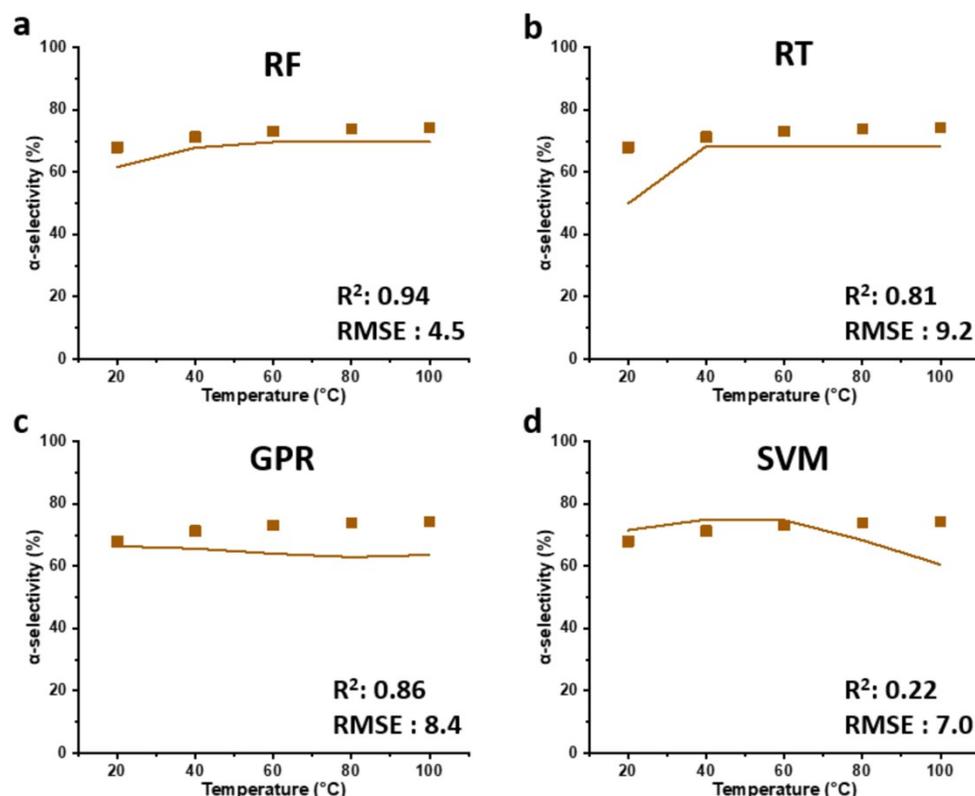
Prediction of Solvent-1,4-dioxane

The experimental results for the out-of-sample glycosylations involving 1,4-dioxane as solvent coupling a galactose imidate electrophile and isopropanol as nucleophile are given in Table S12. The accuracy of the random forest algorithm is depicted in Figure S15 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine.



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
312	20	Gal1α	iPrOH	TfOH	1,4-Dioxane	99.2	67.9	32.1	7α, 7β
313	40	Gal1α	iPrOH	TfOH	1,4-Dioxane	96.0	71.3	28.7	7α, 7β
314	60	Gal1α	iPrOH	TfOH	1,4-Dioxane	89.6	73.1	26.9	7α, 7β
315	80	Gal1α	iPrOH	TfOH	1,4-Dioxane	82.3	73.9	26.1	7α, 7β
316	100	Gal1α	iPrOH	TfOH	1,4-Dioxane	80.3	74.2	25.8	7α, 7β

Table S12: Validation data collected from the automated flow platform to predict 1,4-dioxane.



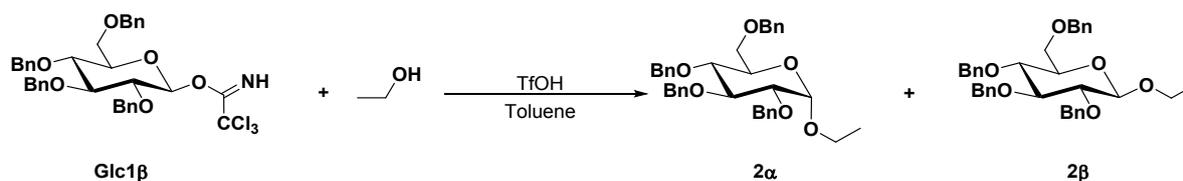
Temp. (°C)	Experimental	RF	RT	GPR	SVM
20	67.9	61.6	49.9	66.4	71.6
40	71.3	67.9	68.3	65.7	75.0
60	73.1	69.7	68.3	64.0	74.7
80	73.9	69.7	68.3	62.9	68.3
100	74.2	69.7	68.3	63.6	60.5

Figure S15: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

Prediction of leaving group stereochemistry

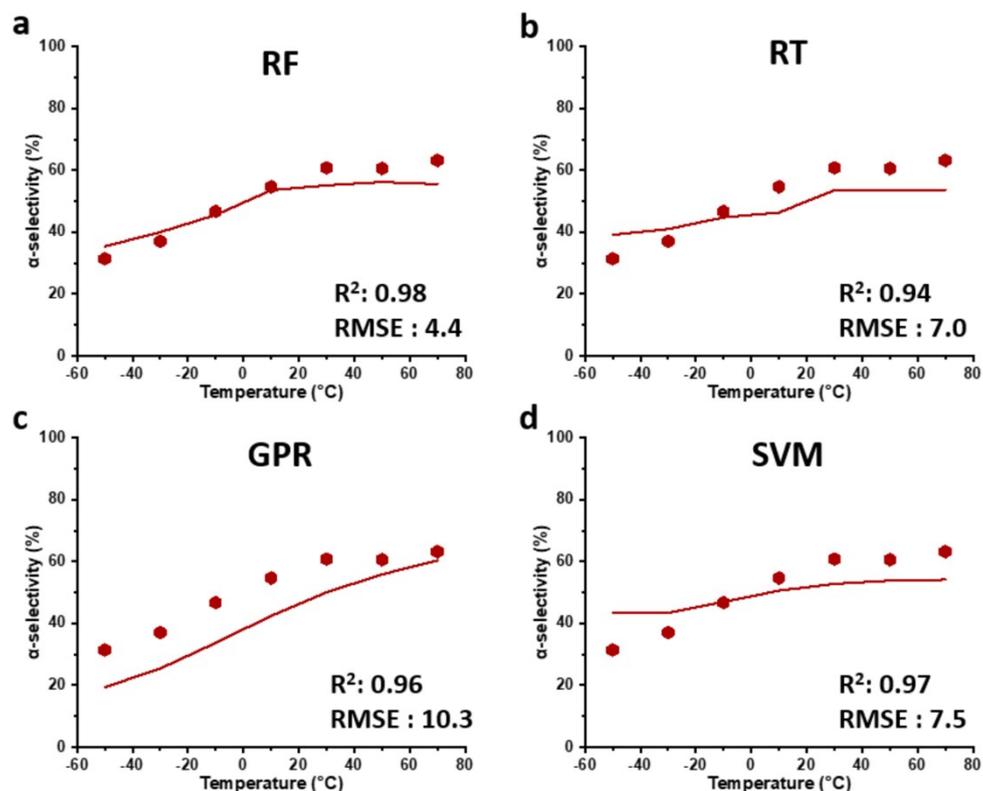
β -glucose electrophile with ethanol in toluene

The experimental results for the out-of-sample glycosylations involving a glucose imidate electrophile with the leaving group as the beta anomer with ethanol as nucleophile are given in Table S13. The accuracy of the random forest algorithm is depicted in Figure S16 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine.



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
317	-50	Glc1 β	EtOH	TfOH	Toluene	83.2	31.4	68.6	2 α , 2 β
318	-30	Glc1 β	EtOH	TfOH	Toluene	86.6	37.1	62.9	2 α , 2 β
319	-10	Glc1 β	EtOH	TfOH	Toluene	85.5	46.7	53.3	2 α , 2 β
320	10	Glc1 β	EtOH	TfOH	Toluene	82.7	54.7	45.3	2 α , 2 β
321	30	Glc1 β	EtOH	TfOH	Toluene	78.2	60.8	39.2	2 α , 2 β
322	50	Glc1 β	EtOH	TfOH	Toluene	76.0	60.6	39.4	2 α , 2 β
323	70	Glc1 β	EtOH	TfOH	Toluene	73.8	63.2	36.8	2 α , 2 β

Table S13: Validation data collected from the automated flow platform to predict β -glucose electrophile with ethanol in toluene.

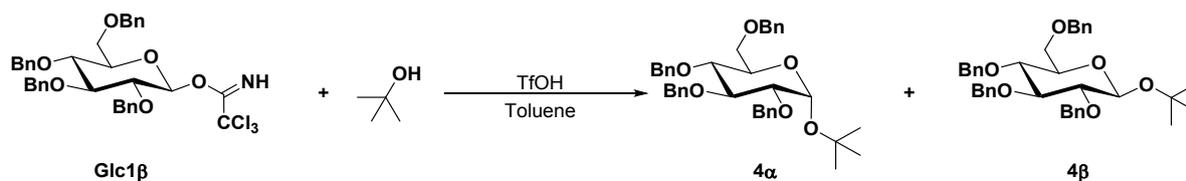


Temp. (°C)	Experimental	RF	RT	GPR	SVM
-50	31.4	35.4	39.2	19.4	43.5
-30	37.1	40.0	41.0	25.4	43.4
-10	46.7	45.6	44.8	33.7	47.0
10	54.7	53.6	46.4	42.5	50.6
30	60.8	55.2	53.6	50.1	52.8
50	60.6	56.2	53.6	55.9	53.9
70	63.2	55.5	53.6	60.4	54.2

Figure S16: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

β -glucose electrophile with *tert*-butanol in toluene

The experimental results for the out-of-sample glycosylations involving a glucose imidate electrophile with the leaving group as the beta anomer with *tert*-butanol as nucleophile are given in Table S14. The accuracy of the random forest algorithm is depicted in Figure S17 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine.



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
324	-50	Glc1 β	tBuOH	TfOH	Toluene	68.6	79.6	20.4	4 α , 4 β
325	-30	Glc1 β	tBuOH	TfOH	Toluene	89.1	78.6	21.4	4 α , 4 β
326	-10	Glc1 β	tBuOH	TfOH	Toluene	99.1	76.6	23.4	4 α , 4 β
327	10	Glc1 β	tBuOH	TfOH	Toluene	95.0	74.1	25.9	4 α , 4 β
328	30	Glc1 β	tBuOH	TfOH	Toluene	90.1	71.2	28.8	4 α , 4 β
329	50	Glc1 β	tBuOH	TfOH	Toluene	84.6	68.5	31.5	4 α , 4 β
330	70	Glc1 β	tBuOH	TfOH	Toluene	74.3	65.1	34.9	4 α , 4 β

Table S14: Validation data collected from the automated flow platform to predict β -glucose electrophile with *tert*-butanol in toluene.

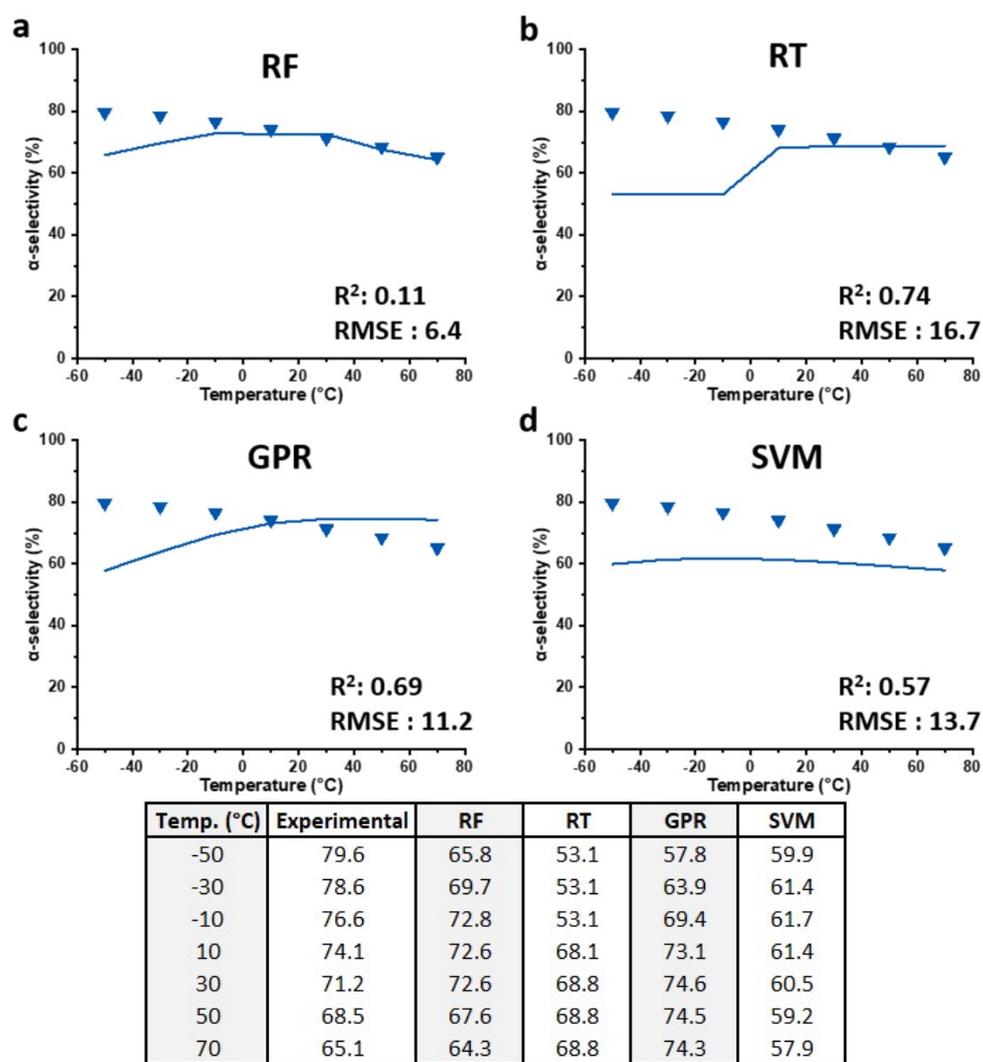
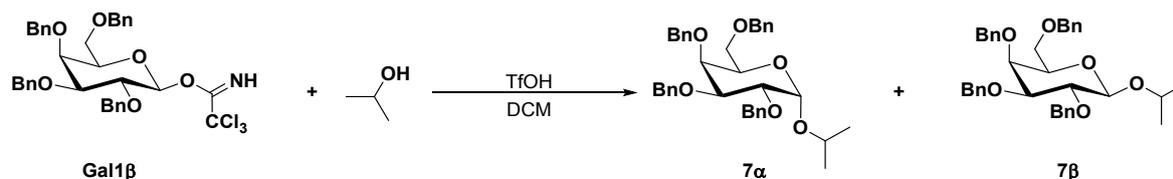


Figure S17: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

β -galactose electrophile with isopropanol in DCM

The experimental results for the out-of-sample glycosylations involving a galactose imidate electrophile with the leaving group as the beta anomer with isopropanol as nucleophile in DCM are given in Table S15. The accuracy of the random forest algorithm is depicted in Figure S18 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine.



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
331	-50	Gal1 β	iPrOH	TfOH	DCM	99.4	23.4	76.6	7 α , 7 β
332	-30	Gal1 β	iPrOH	TfOH	DCM	99.9	32.4	67.6	7 α , 7 β
333	-10	Gal1 β	iPrOH	TfOH	DCM	93.8	39.7	60.3	7 α , 7 β
334	10	Gal1 β	iPrOH	TfOH	DCM	81.6	47.2	52.8	7 α , 7 β
335	30	Gal1 β	iPrOH	TfOH	DCM	75.6	55.0	45.0	7 α , 7 β

Table S15: Validation data collected from the automated flow platform to predict β -galactose electrophile with isopropanol in DCM.

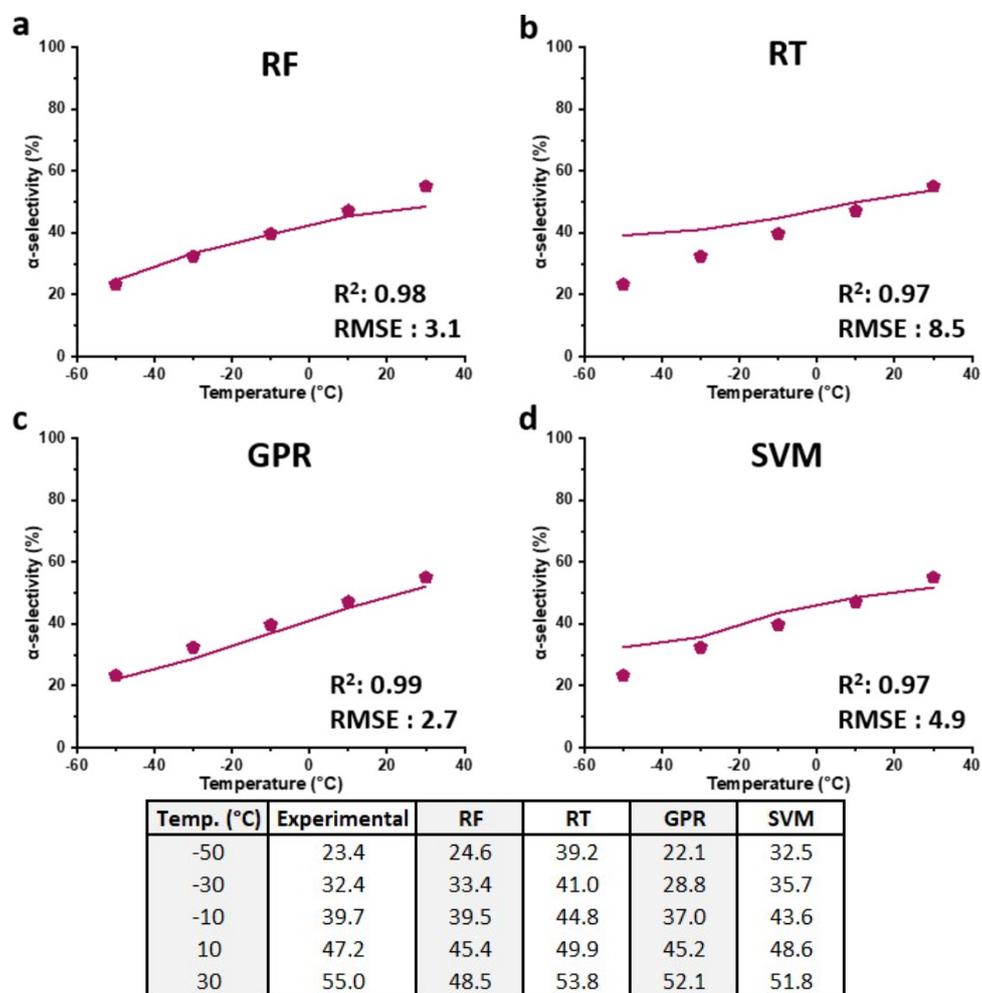
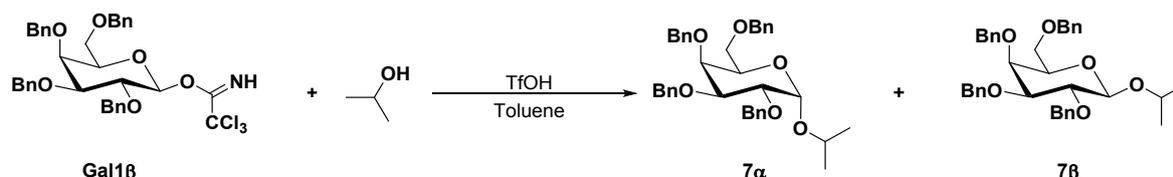


Figure S18: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

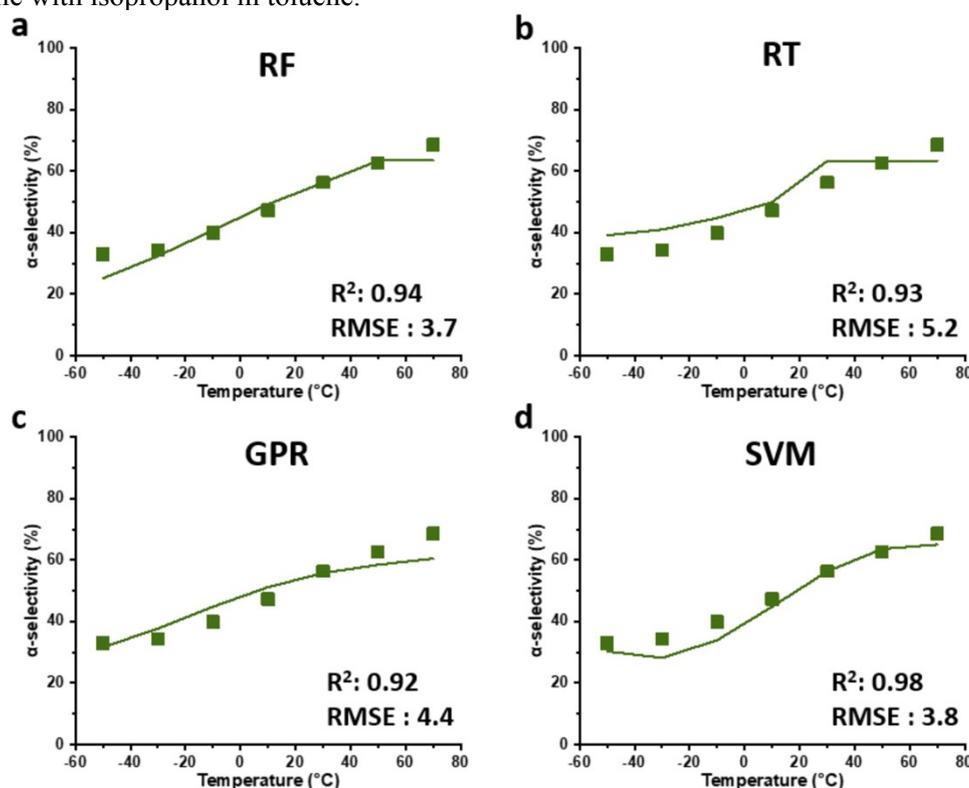
β -galactose electrophile with isopropanol in toluene

The experimental results for the out-of-sample glycosylations involving a galactose imidate electrophile with the leaving group as the beta anomer with isopropanol as nucleophile in toluene are given in Table S16. The accuracy of the random forest algorithm is depicted in Figure S19 and compared to three other algorithms: regression tree, Gaussian process regression, and support vector machine.



Entry	Temp. (°C)	Donor	Acceptor	Activator	Solvent	Yield (%)	α ratio (%)	β ratio (%)	Product
336	-50	Gal1 β	iPrOH	TfOH	Toluene	80.6	33.0	67.0	7 α , 7 β
337	-30	Gal1 β	iPrOH	TfOH	Toluene	96.4	34.3	65.7	7 α , 7 β
338	-10	Gal1 β	iPrOH	TfOH	Toluene	96.8	39.9	60.1	7 α , 7 β
339	10	Gal1 β	iPrOH	TfOH	Toluene	93.2	47.3	52.7	7 α , 7 β
340	30	Gal1 β	iPrOH	TfOH	Toluene	94.1	56.3	43.7	7 α , 7 β
341	50	Gal1 β	iPrOH	TfOH	Toluene	90.8	62.7	37.3	7 α , 7 β
342	70	Gal1 β	iPrOH	TfOH	Toluene	87.3	68.6	31.4	7 α , 7 β

Table S16: Validation data collected from the automated flow platform to predict β -galactose electrophile with isopropanol in toluene.



Temp. (°C)	Experimental	RF	RT	GPR	SVM
-50	33.0	25.2	39.2	31.6	30.3
-30	34.3	32.4	41.0	37.8	28.2
-10	39.9	40.8	44.8	44.8	34.0
10	47.3	49.3	49.9	51.2	44.9
30	56.3	56.2	63.3	55.7	56.3
50	62.7	63.4	63.3	58.4	63.6
70	68.6	63.5	63.3	60.5	65.0

Figure S19: **a**, Prediction with Random Forest (RF). **b**, Prediction with Regression Tree (RT). **c**, Prediction with Gaussian Process Regression (GPR). **d**, Prediction with Support Vector Machine (SVR). experimental (data points); predicted (solid colored line).

General experimental details for preparing building blocks

Commercial grade solvents and reagents were used unless stated otherwise. Anhydrous solvents were obtained from a dry solvent system (Waters, Milford, USA). Unless otherwise noted, all other reagents and solvents were purchased from commercial suppliers and used without further purification. All reactions were carried out under an argon atmosphere. Analytical thin layer chromatography (TLC) was performed on Macherey-Nagel Pre-coated TLC-sheets, ALUGRAM Xtra SIL G/UV₂₅₄ sheets and visualized with 254 nm light, 2,5-dinitrophenylhydrazine (DNPH) staining solutions followed by heating. Purification of the reaction products was carried out by flash chromatography using Macherey-Nagel Silica 60 M (0.04-0.063 mm) silica gel. Proton (¹H) NMR spectra were recorded using Agilent 400 (400 MHz) or Agilent 600 (600 MHz) in CDCl₃ and are reported in ppm relative to the residual solvent peaks (CDCl₃ at 7.26 ppm) Peaks are reported as: s = singlet, d = doublet, t = triplet, q = quartet, quint = quintet, m = multiplet. Carbon (¹³C) NMR spectra were recorded with ¹H-decoupling on Agilent 400 (101 MHz) or Agilent 600 (151 MHz) in CDCl₃ and reported in ppm relative to the residual solvent peak (CDCl₃ at 77.16 ppm).

Procedure for drying solvents

Toluene, tert-butylbenzene, anisole, α,α,α -trifluorotoluene, dichloromethane, chloroform, acetonitrile, methyl tert-butyl ether, and 1,4-dioxane were dried using 3 Å molecular sieves. Molecular sieves were activated by heating under microwave radiation of 500 W for nine minutes and subsequent cooling to ambient temperature under high vacuum. This procedure was repeated five times. The activated molecular sieves were added to the solvents and the solvents were kept under argon atmosphere for two days. The water content of the solvents was determined using Karl Fischer titration.

Calculation of descriptor

Structures were optimized and DFT calculations performed using Spartan '18, Version 1.4.0. The following compounds were calculated at the B3LYP 6-31G* level of theory: electrophile-Glc1 α , Glc1 β , Glc2 β , Glc3 α , Gal1 α , Gal1 β , Gal2 β , Gal3 α , Man1 α , Man2 α , Man3 α , Fuc1 α . The following compounds were calculated at the B3LYP 6-311G* level of theory: nucleophile-MeOH, EtOH, iPrOH, tBuOH, 2F-EtOH, 3F-EtOH, GlcOH, ManOH, conjugate base of acid catalyst- FSO₃⁻, MsO⁻, TfO⁻, Tf₂N⁻, C₃F₆S₂O₄N⁻, solvent- toluene, tert-butylbenzene, anisole, α,α,α -trifluorotoluene, dichloromethane, chloroform, acetonitrile, methyl tert-butyl ether, and 1,4-dioxane.

Analysis Section

The reactions were monitored using HPLC. The HPLC system used was a Kanuer Platin Blue system, equipped with a UV detector (254 nm). The column used was Macherey-Nagel Nucleosil 100-5 OH diol column with particle size of 5 μ m, I.D. of 4.6 mm and length of 250 mm. The column was housed inside a column oven, and was maintained at 20 °C for all analysis. The mobile phase was a gradient mixture of HPLC grade ethyl acetate and hexane at a constant flowrate of 1 mL/min.

HPLC Method A

Time [min]	Flow [ml/min]	EtOAc [%]	Hexane [%]
0	1	2	98
14	1	25	75
16	1	70	30
18	1	70	30
19	1	2	98
22	1	2	98

HPLC Method B

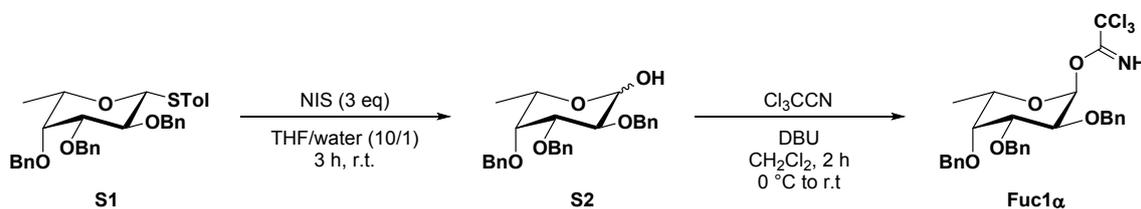
Time [min]	Flow [ml/min]	EtOAc [%]	Hexane [%]
0	1	2	98
5	1	30	70
10	1	30	70
16	1	70	30
18	1	70	30
19	1	30	70
20	1	10	90

Preparation and NMR data are available in ref 1.

Electrophile – Glc1 α , Glc1 β , Glc2 β , Glc3 α , Gal1 α , Gal2 β , Gal3 α , Man1 α , Man2 α , Man3 α

Product – 1 α , 1 β , 2 α , 2 β , 3 α , 3 β , 4 α , 4 β , 5 α , 5 β , 6 α , 6 β , 7 α , 7 β , 8 α , 8 β , 9 α , 9 β , 10 α , 10 β , 11 α , 11 β , 12 α , 12 β , 13 α , 13 β , 14 α

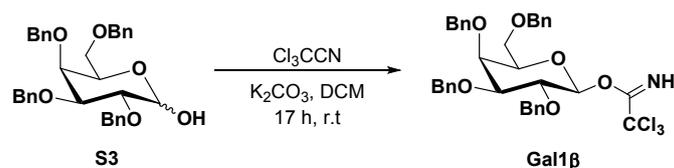
Preparation of 2,3,4-tri-O-benzyl- α -L-fucopyranosyl trichloroacetimidate (**Fuc1 α**)²



To a solution **S1**³ (279 mg, 0.52 mmol) in THF (20 mL) and water (2 mL) were added N-iodosuccinimide (232 mg, 1.03 mmol), and then stirred for 1 h at room temperature. The reaction mixture was quenched with sat. aq. NaHCO₃ solution (10 mL) and DCM (10 mL). The organic layer was extracted with DCM (2 × 10 mL) and washed with brine (10 mL). The organic layer was dried over anhydrous Na₂SO₄, filtered and evaporated under reduced pressure for column chromatography purification (Elution: n-hexane/EtOAc = 6/1 to 2/1) and obtained as an inseparable α/β mixture **S3** (Rf: 0.1 in n-Hexane/ EtOAc = 3/1). To compound **S2** in dry DCM (15 mL) were added CCl₃CN (0.2 mL, 1.99 mmol) and DBU (0.05 mL, 0.33 mmol) at 0 °C. The dark solution was stirred at room temperature for 2 h, and then the reaction mixture was concentrated. The residue was purified by silica gel column chromatography (Elution: Toluene/EtOAc = 20/1 containing 1% Et₃N) to give **Fuc1 α** (153 mg, 0.26 mmol) as a white solid (Rf: 0.21 in Toluene/EtOAc = 3/1) with 51% yield; ¹H NMR (400 MHz, Chloroform-*d*) δ 8.50 (s, 1H), 7.53 – 7.11 (m, 15H), 6.52 (d, *J* = 3.5 Hz, 1H), 5.01 (d, *J* = 11.5 Hz, 1H), 4.95 – 4.61 (m, 5H), 4.24 (dd, *J* = 10.2, 3.4 Hz, 1H), 4.09 (d, *J* = 6.6 Hz, 1H), 4.06 – 3.96 (m, 1H), 3.71 (s, 1H), 1.16 (d, *J* = 6.5 Hz, 3H).

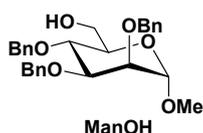
This data is in accordance with those previously published.⁴

Preparation of 2,3,4,6-tetra-O-benzyl- β -D-galactopyranosyl trichloroacetimidate (**Glc1 β**)



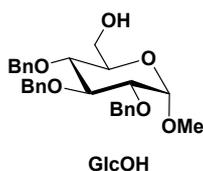
To compound **S3**¹ in dry DCM (10 mL) were added CCl_3CN (0.1 mL, 1 mmol) and K_2CO_3 (138 mg, 1 mmol) at room temperature. The solution was stirred for 17 h at room temperature, and then the reaction mixture was concentrated. The residue was purified by silica gel column chromatography (Elution: *n*-hexane/EtOAc = 10/1 containing 1% Et_3N) to give **Gal1 β** (67.1 mg, 0.11 mmol) as white solid (Rf: 0.49 in *n*-Hexane/ EtOAc = 3/1). with 57% yield; ^1H NMR (600 MHz, Chloroform-*d*) δ 8.62 (s, 1H), 7.36 – 7.26 (m, 20H), 5.75 (d, H-1 β , J = 8.0 Hz, 1H), 4.95 (d, J = 11.5 Hz, 1H), 4.91 (d, J = 10.8 Hz, 1H), 4.81 (d, J = 10.8 Hz, 1H), 4.73 (d, J = 2.0 Hz, 2H), 4.64 (d, J = 11.5 Hz, 1H), 4.47 (d, J = 11.7 Hz, 1H), 4.43 (d, J = 11.8 Hz, 1H), 4.09 (dd, J = 9.7, 8.0 Hz, 1H), 3.99 (d, J = 3.1 Hz, 1H), 3.75 (t, J = 6.5 Hz, 1H), 3.68 – 3.59 (m, 3H). This data is in accordance with those previously published.⁵

Methyl 2,3,4-tri-O-benzyl- α -D-mannopyranoside (**ManOH**)



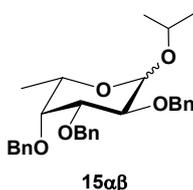
ManOH was synthesized as described in ref 7. ^1H NMR (400 MHz, Chloroform-*d*) δ 7.35 – 7.25 (m, 15H), 4.93 (d, J = 10.9 Hz, 1H), 4.77 (d, J = 12.3 Hz, 1H), 4.71 – 4.68 (m, 2H), 4.66 (d, J = 6.0 Hz, 1H), 4.62 (s, 2H), 3.95 (t, J = 9.4 Hz, 1H), 3.89 (dd, J = 9.4, 2.9 Hz, 1H), 3.84 (dd, J = 11.7, 2.9 Hz, 1H), 3.80 – 3.72 (m, 2H), 3.61 (ddd, J = 9.4, 4.7, 3.0 Hz, 1H), 3.29 (s, 3H), 1.79 (bs, 1H). This data is in accordance with those previously published.⁶

Methyl 2,3,4-tri-O-benzyl- α -D-glucopyranoside (**GlcOH**)



GlcOH was synthesized as described in ref 7. ^1H NMR (400 MHz, Chloroform-*d*) δ 7.40 – 7.25 (m, 15H), 4.99 (d, J = 10.9 Hz, 1H), 4.92 – 4.77 (m, 3H), 4.65 (dd, J = 11.6, 9.5 Hz, 2H), 4.57 (d, J = 3.6 Hz, 1H), 4.01 (t, J = 9.3 Hz, 1H), 3.77 (d, J = 11.4 Hz, 1H), 3.73 – 3.62 (m, 2H), 3.56 – 3.47 (m, 2H), 3.37 (s, 3H), 1.60 (s, 1H). This data is in accordance with those previously published.⁶

Isopropyl 2,3,4-tri-O-benzyl- α -L-fucopyranoside (**15 $\alpha\beta$**)



15 $\alpha\beta$

^1H NMR (600 MHz, Chloroform-*d*) δ 7.52 – 7.11 (m, 57H), 5.01 – 4.94 (m, 7H), 4.90 (d, H-1 α , $J_{1,2}$ = 3.8 Hz, 1H), 4.88 (d, J = 11.7 Hz, 1H), 4.80 (dd, J = 11.9, 2.8 Hz, 4H), 4.77 – 4.63 (m, 13H), 4.38 (d, H-1 β , $J_{1,2}$ = 7.7 Hz, 3H), 4.03 – 3.91 (m, 6H), 3.87 (hept, J = 6.2 Hz, 1H), 3.78 (dd, J = 9.7, 7.7 Hz, 3H), 3.67 (dd, J = 2.9, 1.2 Hz, 1H), 3.54 (dd, J = 3.1, 1.1 Hz, 3H), 3.50 (dd, J = 9.7, 3.0 Hz, 3H), 3.43 (q, J = 6.5, 1.1 Hz, 3H), 1.27 (d, Me- β , J = 6.2 Hz, 9H), 1.21 (d, Me- β , J = 6.1, 9H), 1.21 (d, Me- α , J = 6.2, 3H), 1.18 (d, Me- α , J = 6.1 Hz, 3H), 1.16 (d, Me- β , J = 6.4 Hz, 9H), 1.09 (d, Me- α , J = 6.6 Hz, 3H). This data is in accordance with those previously published.⁷ The HPLC trace is provided in Figure S20.

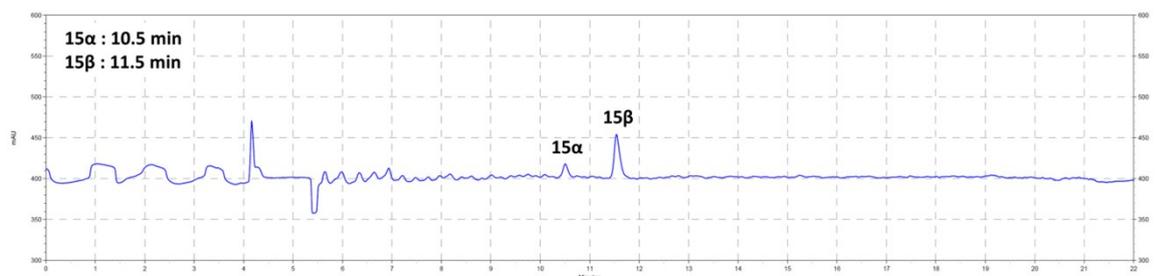
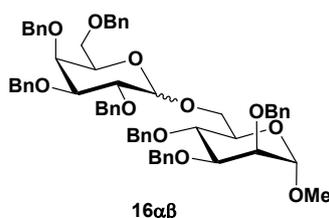


Figure S20: a HPLC spectrum of **15 α** , **15 β** (Method A)

Methyl 2,3,4,6-tetra-O-benzyl- α/β -D-galactopyranosyl-(1 \rightarrow 6)-2,3,4-tri-O-benzyl- α -D-mannopyranoside (**16 $\alpha\beta$**)



α -isomer: ^1H NMR (600 MHz, Chloroform-*d*) δ 7.50 – 7.08 (m, 35H), 5.11 (d, J = 3.5 Hz, 1H), 4.96 (d, J = 11.5 Hz, 1H), 4.87 (d, J = 11.0 Hz, 1H), 4.80 (d, J = 11.9 Hz, 1H), 4.74 – 4.65 (m, 6H), 4.63 – 4.57 (m, 4H), 4.46 (d, J = 11.8 Hz, 1H), 4.40 (d, J = 11.8 Hz, 1H), 4.09 – 4.03 (m, 2H), 3.99 – 3.95 (m, 2H), 3.94 (d, J = 9.6 Hz, 1H), 3.89 (dd, J = 9.3, 3.1 Hz, 1H), 3.85 (d, J = 4.0 Hz, 2H), 3.80 – 3.76 (m, 2H), 3.59 (dd, J = 9.3, 7.4 Hz, 1H), 3.54 (dd, J = 9.3, 5.7 Hz, 1H), 3.22 (s, 3H);

β -isomer: ^1H NMR (600 MHz, Chloroform-*d*) δ 7.29 (m, 35H), 5.00 (d, J = 10.8 Hz, 1H), 4.94 (d, J = 11.6 Hz, 1H), 4.81 – 4.74 (m, 2H), 4.74 – 4.52 (m, 8H), 4.49 (d, J = 11.2 Hz, 1H), 4.41 (dt, J = 22.2, 10.2 Hz, 3H), 4.23 (d, J = 10.6 Hz, 1H), 3.93 – 3.75 (m, 6H), 3.70 (dd, J = 10.7, 6.3 Hz, 1H), 3.59 (dt, J = 24.2, 8.6 Hz, 2H), 3.54 – 3.46 (m, 2H), 3.21 (s, 3H). This data is in accordance with those previously published.⁸ HPLC trace of these anomers is provided in Figure S21.

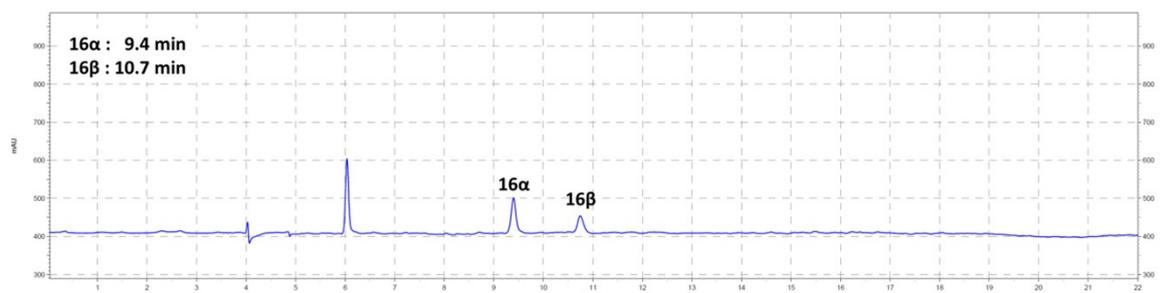
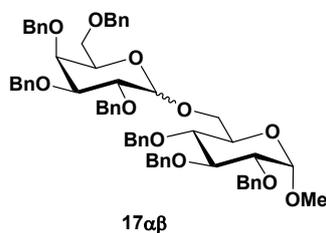


Figure S21: a HPLC spectrum of **16 α** , **16 β** (Method B)

Methyl 2,3,4,6-tetra-O-benzyl- α/β -D-galactopyranosyl-(1 \rightarrow 6)-2,3,4-tri-O-benzyl- α -D-glucopyranoside (**17 $\alpha\beta$**)



α -isomer: ^1H NMR (400 MHz, Chloroform-*d*) δ 7.41 – 7.11 (m, 35H), 4.99 (s, 1H), 4.94 (t, J = 9.3 Hz, 2H), 4.84 (d, J = 10.9 Hz, 1H), 4.82 – 4.76 (m, 2H), 4.76 – 4.65 (m, 4H), 4.61 – 4.55 (m, 2H), 4.55 – 4.49 (m, 2H), 4.43 (d, J = 11.8 Hz, 1H), 4.36 (d, J = 11.9 Hz, 1H), 4.03 (d, J = 9.8 Hz, 1H), 3.99 – 3.87 (m, 4H), 3.83 – 3.74 (m, 2H), 3.72 (d, J = 12.3 Hz, 1H), 3.58 (t, J = 9.4 Hz, 1H), 3.54 – 3.46 (m, 2H), 3.41 (d, J = 8.8 Hz, 1H), 3.29 (s, 3H);

β -isomer: ^1H NMR (400 MHz, Chloroform-*d*) δ 7.41 – 7.09 (m, 35H), 5.01 – 4.87 (m, 3H), 4.86 – 4.33 (m, 12H), 4.30 (d, J = 7.7 Hz, 1H), 4.13 (d, J = 10.8 Hz, 1H), 3.97 (t, J = 9.2 Hz, 1H), 3.92 – 3.73 (m, 3H), 3.65 – 3.42 (m, 7H), 3.29 (s, 3H). This data is in accordance with those previously published.^{9,10} The HPLC trace of these two anomers is provided in Figure S22.

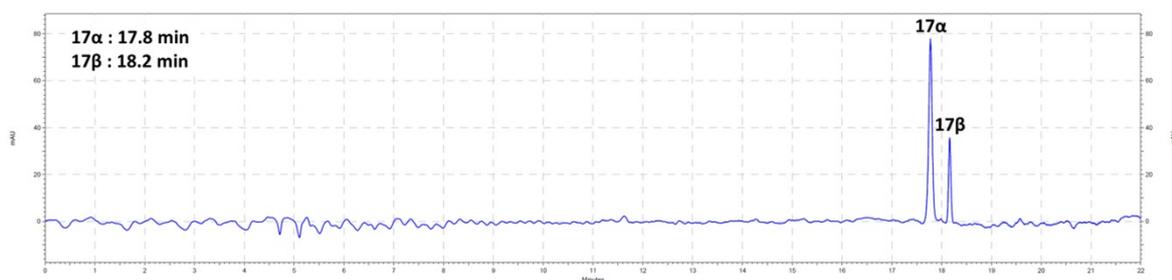


Figure S22: a HPLC spectrum of **17 α** , **17 β** (Method A)

Machine Learning software development

Overview

Many software development platforms exist for developing machine learning software based on machine learning algorithms. The popular choices includes Python based TensorFlow, R studio, or MATLAB.

In this study, statistical and machine learning toolbox in MATLAB (R2018a) was used for the development machine learning code. The core machine learning algorithm is based on random forest algorithm. Random forest algorithm generates several weak models (learners) in the form of binary decision trees. The nodes of each of these decision trees are generated by random shuffling of features (descriptors) in the training set. The final model outcome is generated by creating an “ensemble” by a combined weighted sum of these generated decision trees, representing a collective decision of all the individual trees, dictating the final output prediction of the model. Modelling the data with these ensemble learners generates good prediction and reduces overfitting.

Random forest algorithm was used in MATLAB by invoking the “fitrensemble” function. The general syntax for the function used is

```
Mdl =  
fitrensemble(X, Y, 'Method', 'Learners', 'OptimizeHyperparameters'  
, 'HyperparameterOptimizationOptions')
```

Mdl is the model output as a “Regression Ensemble” which is a complex data structure consisting of the trained model along with compiled information on every parameters including function weights, fit info, and hyperparameter optimizations results. This also contain the trained model that will be later used in the prediction section. X is the input variable which contains experimental data along with the input descriptors. Y is the response variable containing the experimental observations. ‘Learners’ is the specification for the type of decision tree or model.

The machine learning code developed in this study can be divided into 5 main sections:

- 1) The Data input and preconditioning section
- 2) Model Input section
- 3) Machine learning and Data processing section
- 4) Prediction section
- 5) Data output section

1. Data input and preconditioning section:

Data input and preconditioning section consists of codes to import the training set data having both descriptor input data and response data into different arrays using ‘xlsread’ function of MATLAB. Arrays were also created for other functions like storing the model output data in the preconditioning section. Validation and experimental data were also stored into separate arrays to be used for prediction and validation purposes.

2. Model Input Section:

This section of the code mainly deals with the generation of the learner function which is based on regression tree. Model tree can be generated using the “`templatetree`” function. The template tree function could be invoked as shown below:

```
t = templateTree('NumPredictorsToSample',  
'PredictorSelection','Prune','Surrogate',);
```

The `templateTree` function generates decision trees and in this case regression trees based on a number of nested functions including “`NumPredictorToSample`” which selects the appropriate number of predictors to the random sampling of data. Selection of appropriate splitting condition of decision trees are very important and to find this split condition, algorithm based on Interaction Curvature algorithm is used. Further length and split conditions of the decision trees were regulated by pruning and surrogate split algorithms.

3. Machine Learning and Data Processing section:

The optimal template tree as described in the previous section is used in the random forest algorithm as learners. The trees were randomly selected and grown using algorithm based on “`Bagging`” and “`LSBoost`” type algorithm.

Bagging Algorithm:

Bagging algorithm is an ensemble learning technology called Bootstrap Aggregation. With this technology, random replica models or decision trees are grown on the all the samples in the training set. With this technique many replica models could be generated from the same training set. For generating the splits in the decision tree, the predictor is randomly selected. This random selection of predictors leads to what is called a Random Forest.¹¹

LSBoost:

This algorithm is used here for regression based ensemble learning. The least square boosting is done to fit the regression trees with the observed data. At every iteration, the algorithm works by fitting a new learner with the observed difference between prediction from the model and observed data.¹² This fitting is done by minimization of the mean-square-error (MSE).

Tuning of Hyperparameters

The learning performance of machine learning algorithms can be enhanced quite significantly by choosing proper hyper-parameters. However, this optimization is still empirical in nature and often depends on the dataset being optimized. As an alternative, automated hyperparameter tuning is becoming increasingly important.¹³ Here we have used the algorithm. “`Expected-improvement-plus`” in MATLAB for automated tuning of hyper parameters.

4. Prediction Section:

Upon completion of the training, the model output is stored in the variable ‘`Mdl`’ as discussed previously. The prediction algorithm ‘`predict`’ can now be used to along with the trained model stored in ‘`Mdl`’ to predict new experimental results based on the trained model. Once the prediction is completed, the predictor importance is calculated by summation of the variation

of Mean square errors (MSE) which generates from split of each predictor and dividing this quantity by the total number of branch nodes. As the tree here is grown with surrogate splits, the summation of the MSE is done at each branch nodes along with surrogate splits. Separate arrays are created for storing the prediction results and the predictor importance.

5. Data output Section:

The arrays generated for storing the model output in the form of prediction data and predictor importance along with R^2 are exported and converted into table data types in this section. These tables are then written to Microsoft Excel datasheets using the 'xlswrite' function of MATLAB.

Software for screening of different Machine Learning Algorithms as a benchmark study

Along with regression based Random Forest (RF) algorithm, which was primarily used as the core algorithm in this present study, separate software was written for screening of other regression based machine learning algorithms. These are Gaussian Process Regression (GPR), Regression Tree (RT) and regression based Support Vector Machine (SVM) following a similar software design methodology as described above. For implementation of GPR, SVM and Regression Tree in MATLAB, 'fitrgp', 'fitrsvm' and 'fitrtree' functions were used respectively using similar methodology as described for the implementation of random forest in MATLAB. This additional study was done in order to compare the prediction performance of different algorithm compared to Random Forest. Each of the four ML algorithms was trained using the training set and the models were compared with the validation set.

XYZ Coordinates

The xyz coordinates for all optimized structures are provided below. Levels of theory for each are given in previous sections.

Electrophile

Glc1a				O	1.056814	1.428506	-1.430102
N	0.797797	-3.866059	2.237765	C	0.466031	2.714025	-1.181367
C	0.823887	-2.617078	2.423338	C	1.392489	3.776930	-1.714100
C	0.650994	-2.027420	3.836995	C	2.613119	4.027329	-1.072305
Cl	2.114927	-1.055263	4.250686	C	3.487691	4.993597	-1.565176
Cl	-0.800808	-0.941707	3.824682	C	3.147794	5.727730	-2.705438
Cl	0.419698	-3.293013	5.063734	C	1.932896	5.488362	-3.348663
O	0.984897	-1.599334	1.540935	C	1.061749	4.514457	-2.854766
C	1.306992	-1.925777	0.179156	C	-0.625170	-0.338960	-1.261208
C	1.762229	-0.633913	-0.505343	O	-1.757409	0.522563	-1.358826
O	2.844804	-0.090498	0.216032	C	-2.475699	0.813880	-0.156963
C	3.910689	0.416971	-0.584008	C	-3.357065	2.022678	-0.379460
C	4.893168	1.164952	0.288847	C	-3.697267	2.837107	0.706808
C	5.949816	1.857404	-0.318041	C	-4.548666	3.929359	0.537626
C	6.880987	2.549863	0.453895	C	-5.064662	4.223733	-0.725668
C	6.764487	2.562993	1.846602	C	-4.725431	3.418101	-1.814251
C	5.712775	1.878489	2.455136	C	-3.879441	2.321135	-1.643347
C	4.780343	1.181498	1.682219	C	-0.962265	-1.680702	-0.575502
C	0.595871	0.357434	-0.625772	C	-2.022998	-2.468828	-1.351457
				O	-2.853128	-3.278097	-0.544412

C	-2.223891	-4.440235	-0.009113
C	-3.264106	-5.340839	0.612507
C	-2.980052	-6.016255	1.804342
C	-3.913713	-6.891524	2.362472
C	-5.146457	-7.089306	1.739234
C	-5.439668	-6.409365	0.554559
C	-4.502762	-5.543181	-0.007591
O	0.225797	-2.507411	-0.490705
H	0.878464	-4.113107	1.250217
H	2.111546	-2.668049	0.176329
H	2.074330	-0.924606	-1.518934
H	3.513004	1.082235	-1.359038
H	4.420414	-0.420120	-1.092418
H	6.041686	1.856439	-1.402578
H	7.695671	3.080924	-0.031813
H	7.487608	3.105089	2.450232
H	5.613883	1.884121	3.537795
H	3.959587	0.651637	2.152720
H	0.357561	0.719077	0.384155
H	0.328196	2.840007	-0.096239
H	-0.519168	2.776611	-1.656035
H	2.879030	3.459258	-0.184021
H	4.432124	5.172465	-1.057970
H	3.827095	6.484878	-3.088509
H	1.662898	6.055501	-4.235943
H	0.116365	4.324906	-3.358328
H	-0.360686	-0.543321	-2.306358
H	-1.791545	1.007213	0.679929
H	-3.093668	-0.052380	0.124162
H	-3.291496	2.617090	1.692381
H	-4.800436	4.554347	1.390411
H	-5.723463	5.077378	-0.861537
H	-5.121124	3.642760	-2.801493
H	-3.610278	1.697365	-2.489529
H	-1.334854	-1.503680	0.439914
H	-1.516997	-3.062768	-2.130107
H	-2.692581	-1.755044	-1.838894
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H	-1.689452	-4.966144	-0.820161
H	-2.025565	-5.851668	2.300378
H	-3.680640	-7.409147	3.289350
H	-5.877829	-7.764188	2.176359
H	-6.401030	-6.554011	0.068046
H	-4.730767	-5.006530	-0.923476

Glc1β

N	0.671274	-4.452114	1.121546
C	1.761251	-3.922271	0.778582
C	3.099255	-4.648156	1.010921
Cl	4.021134	-3.728197	2.273197
Cl	2.852383	-6.320257	1.568852
Cl	4.054081	-4.668494	-0.522032
O	2.008917	-2.708089	0.202578
C	0.996591	-1.724283	0.286816
C	1.537876	-0.428185	-0.315953
O	2.542198	0.128716	0.503964
C	3.876764	0.051631	-0.025220
C	4.785315	0.866141	0.857362
C	4.811751	2.262893	0.747957
C	5.646076	3.019979	1.569750
C	6.461653	2.386832	2.511509

C	6.436154	0.996717	2.630617
C	5.598685	0.241755	1.807925
C	0.416342	0.616795	-0.457485
O	0.930909	1.637562	-1.293531
C	0.657352	2.973618	-0.893032
C	1.471676	3.937293	-1.727456
C	1.549984	5.280031	-1.335898
C	2.268771	6.200365	-2.096581
C	2.925140	5.787333	-3.258378
C	2.853687	4.451427	-3.651414
C	2.129303	3.530174	-2.892143
C	-0.887322	0.032940	-1.039743
O	-1.953673	0.979369	-1.052151
C	-2.549381	1.330035	0.194730
C	-3.381435	2.582561	0.020749
C	-3.713396	3.347132	1.145967
C	-4.517278	4.479995	1.022493
C	-4.993868	4.865606	-0.231954
C	-4.662789	4.110161	-1.357233
C	-3.863137	2.972017	-1.233401
C	-1.242691	-1.294136	-0.342212
C	-2.428645	-2.027755	-0.941570
O	-2.748100	-3.085568	-0.060578
C	-3.746188	-3.967627	-0.568629
C	-3.946079	-5.106759	0.400553
C	-2.854821	-5.885282	0.810159
C	-3.036679	-6.945740	1.695992
C	-4.313739	-7.249465	2.175351
C	-5.405615	-6.481625	1.769895
C	-5.219252	-5.411769	0.891302
O	-0.117365	-2.173091	-0.455886
H	-0.134314	-3.875564	0.868598
H	0.720576	-1.586388	1.345356
H	1.916637	-0.666952	-1.318704
H	3.876088	0.451011	-1.048928
H	4.206577	-0.994604	-0.061705
H	4.178011	2.753049	0.011782
H	5.665487	4.102061	1.471019
H	7.117257	2.976171	3.147910
H	7.070368	0.499875	3.360255
H	5.577897	-0.841680	1.898633
H	0.229428	1.014590	0.551100
H	0.910234	3.101950	0.170390
H	-0.415671	3.189612	-1.005875
H	1.044145	5.606428	-0.428878
H	2.321328	7.238371	-1.779342
H	3.489766	6.502150	-3.850511
H	3.363501	4.121529	-4.553274
H	2.071721	2.490571	-3.194852
H	-0.704945	-0.176417	-2.099524
H	-1.789938	1.500216	0.971188
H	-3.188276	0.505748	0.551322
H	-3.338760	3.056333	2.125762
H	-4.762788	5.065748	1.904283
H	-5.615387	5.750997	-0.331403
H	-5.026488	4.406429	-2.337710
H	-3.599780	2.386599	-2.107561
H	-1.453352	-1.121328	0.725217
H	-2.154729	-2.407677	-1.939240
H	-3.274563	-1.333834	-1.063339
H	-3.425073	-4.345516	-1.554016

H	-4.692445	-3.425008	-0.721457
H	-1.858208	-5.655376	0.444253
H	-2.179531	-7.534803	2.011121
H	-4.455136	-8.078625	2.863656
H	-6.401557	-6.708359	2.141701
H	-6.071154	-4.807526	0.586487

Glc2 β

C	-6.716277	-1.204385	1.468287
C	-5.255131	-0.854908	1.187057
S	-4.568764	-2.044924	-0.039960
C	-2.795581	-1.614615	-0.030699
C	-2.472787	-0.116792	-0.221270
O	-3.113566	0.502264	-1.328357
C	-2.984104	-0.118090	-2.607816
C	-3.426294	0.857132	-3.675981
C	-4.422366	1.806243	-3.418441
C	-4.842458	2.678283	-4.423162
C	-4.279029	2.607392	-5.698820
C	-3.288375	1.660338	-5.963620
C	-2.862665	0.794263	-4.955360
C	-0.941699	0.084659	-0.226149
O	-0.592687	1.459213	-0.150297
C	-0.467590	2.150805	-1.389074
C	0.168291	3.502169	-1.155127
C	0.897613	4.110630	-2.183851
C	1.450691	5.379556	-2.011307
C	1.287151	6.053700	-0.800525
C	0.564871	5.452071	0.231369
C	0.005346	4.186129	0.055377
C	-0.260740	-0.595418	0.975114
O	1.137552	-0.624467	0.729511
C	1.925762	0.215844	1.589321
C	3.297797	0.371513	0.984824
C	4.384436	-0.373895	1.453290
C	5.645929	-0.229295	0.871450
C	5.829934	0.661598	-0.186466
C	4.748812	1.409308	-0.661150
C	3.491315	1.263912	-0.078150
C	-0.780232	-2.026277	1.185384
C	-0.410211	-2.648178	2.543856
O	0.964797	-2.667756	2.860897
C	1.747574	-3.553437	2.070648
C	3.059229	-3.841949	2.766551
C	4.176079	-4.216526	2.009733
C	5.380657	-4.542999	2.633272
C	5.485788	-4.485578	4.024314
C	4.379696	-4.101142	4.784000
C	3.171619	-3.785621	4.160117
O	-2.212052	-2.041516	1.194010
H	-7.137787	-0.492081	2.185751
H	-7.318502	-1.157587	0.555156
H	-6.812456	-2.210204	1.888936
H	-4.655968	-0.921707	2.099950
H	-5.174911	0.158047	0.781645
H	-2.378210	-2.203203	-0.863043
H	-2.860050	0.423628	0.647989
H	-3.609473	-1.022364	-2.639932
H	-1.946693	-0.425366	-2.800749
H	-4.852445	1.863656	-2.424321
H	-5.611321	3.415891	-4.208038

H	-4.605259	3.288769	-6.479687
H	-2.838962	1.601350	-6.952052
H	-2.082819	0.064597	-5.164042
H	-0.504308	-0.359946	-1.134087
H	-1.455362	2.270150	-1.852050
H	0.153207	1.565226	-2.084209
H	1.033174	3.586785	-3.128164
H	2.015428	5.836424	-2.819726
H	1.722183	7.039015	-0.660553
H	0.435832	5.969750	1.178592
H	-0.553113	3.716145	0.857509
H	-0.490997	-0.005625	1.873708
H	1.984032	-0.239813	2.585168
H	1.440680	1.195325	1.670512
H	4.244235	-1.070909	2.275186
H	6.482475	-0.813027	1.246572
H	6.812259	0.777320	-0.637592
H	4.888037	2.110012	-1.480429
H	2.649141	1.850405	-0.437611
H	-0.410537	-2.655449	0.358850
H	-0.835134	-3.663878	2.576638
H	-0.892693	-2.056325	3.328968
H	1.935943	-3.114469	1.081515
H	1.189843	-4.494931	1.918905
H	4.102537	-4.247818	0.924718
H	6.238607	-4.833031	2.032385
H	6.424860	-4.733189	4.512198
H	4.456048	-4.048294	5.867128
H	2.310152	-3.482532	4.745504

Glc3 α

O	3.685392	0.618087	-0.961597
P	2.801164	-0.562625	-0.811993
O	3.090601	-1.782985	-1.823177
C	3.193204	-1.490206	-3.239817
C	3.503871	-2.787784	-3.969886
C	3.647263	-2.583044	-5.485055
C	3.969214	-3.882808	-6.228861
O	2.771955	-1.321439	0.588807
C	3.958416	-1.391039	1.422457
C	3.514665	-1.465019	2.874241
C	4.706777	-1.531822	3.837292
C	4.275178	-1.558899	5.307161
O	1.229776	-0.284245	-1.062355
C	0.682599	1.050979	-1.135717
C	0.101476	1.457216	0.221863
O	1.138272	1.438364	1.185064
C	1.158527	2.553484	2.080285
C	2.453296	2.548111	2.855579
C	2.444804	2.701873	4.245444
C	3.642116	2.751291	4.963479
C	4.861211	2.642254	4.294548
C	4.876942	2.478147	2.905819
C	3.682022	2.431590	2.188245
C	-1.054007	0.533342	0.618681
O	-1.665896	1.094905	1.775080
C	-2.001125	0.165676	2.803241
C	-2.591149	0.915770	3.974594
C	-2.282778	0.536522	5.284059
C	-2.859040	1.194902	6.371730
C	-3.745145	2.250712	6.159044

C	-4.054490	2.641525	4.853122	H	-4.416876	-5.832233	1.625709
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C	-2.070337	0.432541	-0.532958	H	-6.864763	-2.320505	2.053738
O	-3.122390	-0.498663	-0.265676	H	-5.173282	-0.997668	0.804173
C	-2.802268	-1.883573	-0.262855	H	-1.017986	-0.855909	-1.940248
C	-3.846827	-2.658284	0.514839	H	-3.152046	-0.396258	-3.013327
C	-3.643478	-4.024874	0.751695	H	-1.802748	0.225013	-4.005172
C	-4.590204	-4.774000	1.447905	H	-4.269906	2.903828	-3.789431
C	-5.755507	-4.163953	1.920452	H	-4.459139	1.223485	-4.316153
C	-5.962506	-2.804824	1.688300	H	-1.168698	2.956704	-4.299486
C	-5.015206	-2.054803	0.986725	H	0.094985	3.560886	-6.353003
C	-1.400203	0.171569	-1.899966	H	-0.945458	3.254458	-8.590967
C	-2.356979	0.364378	-3.066350	H	-3.249541	2.329186	-8.761827
O	-2.914789	1.664842	-2.993367	H	-4.500589	1.726729	-6.711460
C	-3.716631	2.012048	-4.109774				
C	-2.922328	2.320606	-5.367747				
C	-1.623304	2.836324	-5.278829				
C	-0.914987	3.167056	-6.434743				
C	-1.497581	2.993681	-7.691555				
C	-2.791277	2.477185	-7.787154				
C	-3.495381	2.137658	-6.630582				
O	-0.298136	1.071462	-2.121755				
H	3.983379	-0.746469	-3.391708				
H	2.241585	-1.060806	-3.581543				
H	2.705886	-3.512479	-3.761341				
H	4.430063	-3.210719	-3.557149				
H	4.436644	-1.844800	-5.679886				
H	2.718962	-2.151307	-5.886725				
H	4.912029	-4.316493	-5.874703				
H	3.183146	-4.631866	-6.077224				
H	4.063771	-3.711663	-7.306690				
H	4.574139	-0.504607	1.244102				
H	4.524946	-2.281880	1.126237				
H	2.871065	-2.344112	3.009281				
H	2.904018	-0.580323	3.088114				
H	5.356508	-0.663303	3.665978				
H	5.312164	-2.422109	3.615671				
H	3.730907	-0.644602	5.569563				
H	3.616450	-2.412494	5.513140				
H	5.141548	-1.637427	5.974239				
H	1.470592	1.738648	-1.446452				
H	-0.293229	2.476463	0.101805				
H	0.294808	2.514679	2.754211				
H	1.077885	3.484168	1.493943				
H	1.494923	2.784820	4.769694				
H	3.620036	2.875110	6.043303				
H	5.794386	2.684542	4.849879				
H	5.823761	2.392280	2.378217				
H	3.697482	2.283448	1.111955				
H	-0.622160	-0.445806	0.858734				
H	-1.103149	-0.384436	3.121611				
H	-2.724969	-0.569463	2.421870				
H	-1.583341	-0.279263	5.454037				
H	-2.604466	0.889027	7.384664				
H	-4.188796	2.768879	7.004825				
H	-4.740860	3.466190	4.680619				
H	-3.718492	2.279923	2.751546				
H	-2.583535	1.395564	-0.593410				
H	-1.812709	-2.062918	0.179330				
H	-2.760430	-2.266786	-1.296128				
H	-2.736161	-4.505686	0.390611				
				Gallu			
				N	-1.290125	-1.382621	4.670030
				C	-0.789584	-0.239439	4.489237
				C	-0.567927	0.719863	5.674156
				Cl	1.203024	1.052536	5.832645
				Cl	-1.433532	2.275464	5.333906
				Cl	-1.175141	0.038964	7.200671
				O	-0.369799	0.367550	3.344992
				C	-0.165832	-0.466095	2.190113
				C	0.493679	0.404151	1.110453
				O	1.670088	0.997718	1.625630
				C	2.840990	0.778917	0.840967
				C	4.016157	1.475454	1.486317
				C	5.087243	1.906877	0.694291
				C	6.202227	2.511527	1.276597
				C	6.252984	2.699773	2.658849
				C	5.184383	2.278495	3.452551
				C	4.072823	1.666451	2.871839
				C	-0.499185	1.460180	0.605607
				O	0.080500	2.224967	-0.442590
				C	0.576031	3.512136	-0.037680
				C	1.286259	4.141431	-1.209192
				C	2.657433	4.411118	-1.150453
				C	3.314082	4.990666	-2.238835
				C	2.605146	5.297419	-3.400001
				C	1.235247	5.026869	-3.468878
				C	0.580942	4.456143	-2.378923
				C	-1.768812	0.743310	0.103585
				O	-1.508809	-0.121307	-0.989638
				C	-1.517574	0.466850	-2.302385
				C	-1.531611	-0.661994	-3.301383
				C	-2.733906	-1.108903	-3.861917
				C	-2.751849	-2.196812	-4.735990
				C	-1.561383	-2.852522	-5.057071
				C	-0.355307	-2.412539	-4.505475
				C	-0.342324	-1.322108	-3.635811
				C	-2.339831	-0.105862	1.252484
				C	-3.624484	-0.917531	0.886517
				O	-3.484652	-2.314718	0.918433
				C	-2.867772	-2.895761	-0.223384
				C	-2.821687	-4.400193	-0.077086
				C	-2.341717	-5.168754	-1.146515
				C	-2.256740	-6.555996	-1.041599
				C	-2.652710	-7.196011	0.136100
				C	-3.134416	-6.436314	1.201157
				C	-3.217832	-5.045384	1.097272

O	-1.358187	-1.038825	1.736179	C	2.420330	5.849527	-1.714814
H	-1.434296	-1.881027	3.788896	C	1.505538	6.397066	-2.614635
H	0.479474	-1.301945	2.479089	C	0.165228	6.003783	-2.567945
H	0.722887	-0.264960	0.272669	C	-0.254431	5.069271	-1.623312
H	2.689246	1.155101	-0.179617	C	-1.684361	0.422463	-0.242694
H	3.034308	-0.304904	0.766017	O	-1.396111	0.036532	-1.576182
H	5.047017	1.771551	-0.384685	C	-1.855679	0.940546	-2.595503
H	7.026559	2.841982	0.649654	C	-1.071787	0.678942	-3.855337
H	7.117629	3.176073	3.113599	C	-1.627240	-0.029961	-4.923816
H	5.214453	2.427727	4.528692	C	-0.880981	-0.274407	-6.078907
H	3.235539	1.349020	3.484567	C	0.432357	0.186962	-6.169725
H	-0.775749	2.114497	1.443727	C	0.996376	0.894133	-5.104066
H	1.254460	3.400450	0.814537	C	0.248749	1.138809	-3.953954
H	-0.273664	4.136671	0.282784	C	-1.960238	-0.844280	0.577320
H	3.214440	4.163503	-0.250431	C	-3.061884	-1.724279	0.012201
H	4.378853	5.198466	-2.178332	O	-3.347016	-2.715991	0.978910
H	3.114812	5.746717	-4.248312	C	-4.219917	-3.733613	0.499840
H	0.677464	5.265716	-4.370965	C	-4.357708	-4.807321	1.551052
H	-0.485047	4.246182	-2.432519	C	-3.217505	-5.436495	2.069973
H	-2.520028	1.498956	-0.181387	C	-3.339305	-6.431555	3.038397
H	-0.638998	1.105790	-2.429421	C	-4.603102	-6.817751	3.493598
H	-2.415203	1.094344	-2.414455	C	-5.742533	-6.200959	2.977683
H	-3.662792	-0.602000	-3.609339	C	-5.617371	-5.196534	2.014823
H	-3.692631	-2.532368	-5.164839	O	-0.785531	-1.660530	0.625032
H	-1.572380	-3.699543	-5.737930	H	-0.618986	-3.177562	2.174347
H	0.574246	-2.916283	-4.756721	H	0.034595	-0.820252	2.329612
H	0.596728	-0.980109	-3.206047	H	1.070620	-0.041085	-0.450186
H	-2.591895	0.586650	2.067363	H	3.068671	1.157989	-0.279162
H	-3.989530	-0.581836	-0.096587	H	3.344870	-0.257459	0.755626
H	-4.396897	-0.691257	1.627983	H	5.198487	2.246876	-0.060293
H	-1.855517	-2.498396	-0.354076	H	6.795901	3.534733	1.325840
H	-3.432362	-2.620951	-1.129558	H	6.490773	3.655876	3.792440
H	-2.033543	-4.674660	-2.066762	H	4.577904	2.473648	4.855452
H	-1.880281	-7.138258	-1.878575	H	2.987412	1.175248	3.459440
H	-2.586779	-8.277755	0.220111	H	-0.796827	1.518795	1.391689
H	-3.445864	-6.925715	2.120862	H	0.995954	3.266486	1.006954
H	-3.591170	-4.452573	1.924238	H	-0.678913	3.843494	0.838113
Gallβ				H	2.713556	4.475293	-0.078356
N	0.240212	-3.656398	2.456076	H	3.463433	6.152809	-1.744345
C	1.266674	-3.093909	1.990583	H	1.832737	7.129017	-3.348212
C	2.669910	-3.691766	2.205480	H	-0.551587	6.429627	-3.265461
Cl	3.670431	-2.500792	3.133271	H	-1.299055	4.769304	-1.584010
Cl	2.604418	-5.225465	3.104934	H	-2.572128	1.071855	-0.206127
Cl	3.436944	-3.978183	0.593491	H	-1.702130	1.971158	-2.263362
O	1.386971	-1.943281	1.265085	H	-2.931694	0.781905	-2.767244
C	0.294702	-1.042318	1.279821	H	-2.650622	-0.392169	-4.852750
C	0.720068	0.238222	0.549605	H	-1.324792	-0.824813	-6.904318
O	1.721130	0.920675	1.283517	H	1.015317	-0.001252	-7.067731
C	3.046792	0.799426	0.759948	H	2.018287	1.257975	-5.173157
C	3.989431	1.616924	1.609927	H	0.678202	1.691749	-3.122335
C	5.063977	2.291586	1.018791	H	-2.241893	-0.548891	1.602099
C	5.965674	3.017140	1.799729	H	-2.716385	-2.168892	-0.931802
C	5.794208	3.086004	3.182853	H	-3.954632	-1.112254	-0.201441
C	4.719971	2.421279	3.778945	H	-3.806537	-4.153817	-0.433010
C	3.825613	1.688352	2.999135	H	-5.206382	-3.307728	0.255446
C	-0.492478	1.172190	0.391270	H	-2.231972	-5.139542	1.722060
O	-0.152109	2.281828	-0.425022	H	-2.446244	-6.904747	3.437264
C	0.203010	3.480927	0.285125	H	-4.696637	-7.593492	4.248240
C	0.657895	4.509308	-0.718894	H	-6.728991	-6.493328	3.328453
C	1.998112	4.906408	-0.775109	H	-6.507743	-4.709066	1.623727

Gal2β

C	-5.704275	-1.636518	0.803668
C	-4.200284	-1.394355	0.667215
S	-3.545007	-2.423567	-0.712821
C	-1.767648	-1.986296	-0.688163
C	-1.454692	-0.553544	-1.160065
O	-1.775698	-0.466700	-2.537024
C	-2.417550	0.749339	-2.927949
C	-2.648358	0.734813	-4.419030
C	-2.400582	1.882840	-5.178729
C	-2.652700	1.895358	-6.552189
C	-3.146060	0.752786	-7.181553
C	-3.387738	-0.401189	-6.430984
C	-3.144171	-0.408851	-5.057779
C	0.039979	-0.213531	-0.976543
O	0.138886	1.193478	-1.126010
C	1.459748	1.697551	-1.343517
C	1.371459	3.199671	-1.411800
C	1.317112	3.865661	-2.641053
C	1.195374	5.255324	-2.691249
C	1.122478	5.990652	-1.507594
C	1.171950	5.333308	-0.274917
C	1.296775	3.944771	-0.229032
C	0.691754	-0.715367	0.341050
O	0.624042	0.205222	1.418270
C	-0.644339	0.676985	1.863734
C	-0.460351	1.416669	3.172272
C	0.667600	1.214736	3.974956
C	0.789499	1.876212	5.198558
C	-0.213192	2.741581	5.636411
C	-1.340549	2.948916	4.838562
C	-1.458901	2.293677	3.613515
C	0.176514	-2.129395	0.663987
C	0.597744	-2.627697	2.050645
O	2.006862	-2.715050	2.167103
C	2.566512	-3.944229	1.727976
C	4.040968	-3.979531	2.064061
C	4.544638	-3.286743	3.170969
C	5.899353	-3.365633	3.493022
C	6.763935	-4.144287	2.722541
C	6.267025	-4.838132	1.617556
C	4.914224	-4.750083	1.287889
O	-1.250943	-2.204865	0.617202
H	-6.105424	-1.037249	1.629275
H	-6.238239	-1.355353	-0.110156
H	-5.920079	-2.689015	1.013736
H	-3.674625	-1.671113	1.584556
H	-4.005515	-0.336205	0.463522
H	-1.314843	-2.691303	-1.403808
H	-2.055358	0.154127	-0.577060
H	-1.801642	1.609909	-2.643727
H	-3.379488	0.831417	-2.393515
H	-2.003952	2.771578	-4.692159
H	-2.453431	2.795118	-7.130086
H	-3.337755	0.758021	-8.251887
H	-3.768218	-1.295982	-6.915518
H	-3.326260	-1.304821	-4.471419
H	0.562310	-0.718982	-1.806826
H	1.866085	1.283595	-2.279773
H	2.117033	1.394568	-0.518588
H	1.374100	3.290971	-3.563416

H	1.158648	5.761854	-3.652638
H	1.029125	7.073485	-1.543493
H	1.117497	5.902369	0.648650
H	1.332787	3.429038	0.727914
H	1.770523	-0.810945	0.179879
H	-1.338695	-0.162601	2.006351
H	-1.078655	1.348772	1.111875
H	1.449131	0.546510	3.629059
H	1.674286	1.714033	5.810449
H	-0.115918	3.254709	6.589233
H	-2.124515	3.626248	5.166056
H	-2.336274	2.466534	2.992113
H	0.588109	-2.811088	-0.101271
H	0.115503	-3.597085	2.240409
H	0.265781	-1.919344	2.812902
H	2.428552	-4.086237	0.643234
H	2.043053	-4.779787	2.225427
H	3.868273	-2.679567	3.763310
H	6.279723	-2.817502	4.351732
H	7.818409	-4.206816	2.977071
H	6.933446	-5.440781	1.005526
H	4.535121	-5.285070	0.419900

Gal3α

O	3.370989	0.037613	-0.893012
P	2.536444	-1.168174	-0.672434
O	2.552939	-2.276864	-1.833744
C	2.194521	-1.898975	-3.189475
C	2.428065	-3.105830	-4.084736
C	2.045183	-2.832832	-5.544597
C	2.302894	-4.034691	-6.457395
O	2.835681	-2.061460	0.613398
C	4.199950	-2.281875	1.055733
C	4.158533	-2.672831	2.523895
C	5.561401	-2.886390	3.105203
C	5.535281	-3.237977	4.596019
O	0.957364	-0.867829	-0.490219
C	0.448211	0.471954	-0.407146
C	-0.075914	0.728299	1.011579
O	0.983626	0.436105	1.898355
C	1.068782	1.233452	3.079245
C	2.473211	1.152031	3.631521
C	2.681170	1.020763	5.008357
C	3.974406	0.994015	5.535479
C	5.076044	1.092451	4.684626
C	4.876244	1.215315	3.306265
C	3.584622	1.245476	2.780586
C	-1.329897	-0.108599	1.310247
O	-1.883765	0.410469	2.507607
C	-2.863366	-0.424963	3.132315
C	-3.370356	0.280834	4.363597
C	-2.994186	-0.138484	5.642756
C	-3.457220	0.533855	6.775610
C	-4.296086	1.639349	6.635309
C	-4.673611	2.068146	5.359773
C	-4.214124	1.391833	4.231217
C	-2.366824	-0.147692	0.144956
O	-3.346188	0.883333	0.183573
C	-2.925088	2.244264	0.198729
C	-4.128604	3.147212	0.021975
C	-5.428816	2.645212	-0.083075

H	3.785209	-3.186157	-4.730337
H	5.008477	-1.689789	-6.293594
H	5.611426	0.615564	-5.574544
H	4.987229	1.411636	-3.314241
H	0.730547	1.103246	1.349688
H	1.111767	3.393003	0.921483
H	-0.182602	3.115465	-0.264743
H	1.787381	5.637429	0.509996
H	2.711895	7.365178	-1.004308
H	2.996892	6.876220	-3.426464
H	2.340786	4.647927	-4.319176
H	1.400688	2.927630	-2.797725
H	0.070823	-0.150765	-1.353564
H	-1.446164	1.413435	1.586022
H	-2.733485	0.360406	0.987820
H	-3.147994	2.889737	2.587118
H	-4.634100	4.837796	2.250040
H	-5.304959	5.512726	-0.050465
H	-4.474136	4.217310	-2.003403
H	-2.988291	2.258585	-1.656971
H	-0.961431	-1.030000	1.400990
H	-1.151251	-2.701032	-1.085226
H	-2.280182	-1.331843	-0.917577
H	-1.204837	-3.619807	1.827695
H	-1.464049	-4.516834	0.324163
H	-1.807122	-5.220901	3.460585
H	-3.534549	-6.617763	4.558373
H	-5.778138	-6.874954	3.513894
H	-6.275138	-5.726916	1.363859
H	-4.532133	-4.341495	0.262812

Man2 α

C	-3.205153	-4.860745	-3.295568
C	-3.379859	-3.820021	-2.190885
S	-2.624626	-2.219702	-2.700509
C	-2.873959	-1.280971	-1.113691
C	-2.455595	0.192701	-1.300507
O	-3.247202	1.073509	-0.516516
C	-3.113130	1.042651	0.906122
C	-4.108525	2.008774	1.506445
C	-4.774062	1.687504	2.693782
C	-5.655632	2.594852	3.284206
C	-5.888581	3.833033	2.685060
C	-5.232806	4.158806	1.495570
C	-4.346645	3.254340	0.911831
C	-0.918726	0.361939	-1.139459
O	-0.542729	1.707340	-0.893518
C	-0.767014	2.608034	-1.977326
C	-0.181582	3.952628	-1.619406
C	0.679737	4.617550	-2.497545
C	1.199843	5.872280	-2.170051
C	0.869458	6.469987	-0.954269
C	0.012925	5.809732	-0.068844
C	-0.511030	4.561787	-0.400786
C	-0.259136	-0.478676	-0.031488
O	1.132547	-0.556658	-0.313421
C	1.975478	0.199493	0.571745
C	3.334344	0.343942	-0.064968
C	4.420601	-0.425935	0.362574
C	5.670036	-0.289224	-0.247568
C	5.841647	0.617321	-1.293824

C	4.760237	1.389552	-1.728413
C	3.515641	1.252509	-1.116633
C	-0.827029	-1.904679	0.010125
C	-0.494153	-2.677730	1.299230
O	0.872040	-2.744435	1.642530
C	1.665208	-3.563157	0.792952
C	2.973615	-3.896648	1.474943
C	4.076054	-4.280408	0.700703
C	5.279104	-4.641512	1.306991
C	5.398346	-4.610388	2.698556
C	4.307047	-4.217602	3.475255
C	3.099500	-3.867136	2.868357
O	-2.262049	-1.888262	0.004987
H	-3.662617	-5.808969	-2.990827
H	-3.684162	-4.538327	-4.226461
H	-2.146150	-5.045893	-3.504429
H	-2.896171	-4.141087	-1.263863
H	-4.442345	-3.652817	-1.980199
H	-3.944309	-1.304068	-0.892657
H	-2.724281	0.483860	-2.321103
H	-2.092999	1.342401	1.181578
H	-3.284021	0.031435	1.295680
H	-4.603604	0.719236	3.159607
H	-6.166432	2.329762	4.206240
H	-6.579364	4.538473	3.139367
H	-5.412484	5.119796	1.020626
H	-3.845317	3.502525	-0.018296
H	-0.464793	0.014797	-2.082424
H	-1.847146	2.699462	-2.162790
H	-0.300177	2.218052	-2.895259
H	0.946414	4.152173	-3.443979
H	1.868552	6.376754	-2.862443
H	1.277296	7.443614	-0.695794
H	-0.249162	6.269437	0.880375
H	-1.174743	4.047720	0.288288
H	-0.426195	0.001192	0.940801
H	2.047894	-0.321258	1.535496
H	1.530553	1.188850	0.733355
H	4.289597	-1.137126	1.174184
H	6.506137	-0.892976	0.095558
H	6.813959	0.725902	-1.768012
H	4.890381	2.101248	-2.539993
H	2.672258	1.855132	-1.444929
H	-0.464511	-2.442444	-0.875398
H	-0.926179	-3.688007	1.210190
H	-0.989820	-2.173978	2.136113
H	1.857846	-3.050333	-0.158597
H	1.114177	-4.493440	0.565802
H	3.992859	-4.290886	-0.384494
H	6.125335	-4.937905	0.692300
H	6.336530	-4.885209	3.173127
H	4.393576	-4.184973	4.558822
H	2.249436	-3.558498	3.467671

Man3 α

O	4.229743	0.144155	-0.464573
P	3.699425	-1.124110	-1.014955
O	4.310050	-1.624067	-2.415859
C	5.688854	-1.715848	-2.668101
C	6.161354	-2.938294	-3.138586
C	7.511978	-3.058722	-3.466879

C	8.371731	-1.967826	-3.324429	H	1.868985	0.983477	0.246869
C	7.875787	-0.750535	-2.853797	H	1.523292	3.572509	-0.287627
C	6.526012	-0.611050	-2.526210	H	0.720207	2.819967	1.114607
O	3.906432	-2.458217	-0.120260	H	0.454963	5.423487	-1.397587
C	3.379318	-2.590750	1.167835	H	-1.475614	6.966366	-1.624129
C	3.597155	-1.629080	2.154906	H	-3.600637	6.482518	-0.427866
C	3.073682	-1.848328	3.431375	H	-3.780749	4.455995	1.003672
C	2.362747	-3.015136	3.720575	H	-1.835923	2.918600	1.228119
C	2.170650	-3.973408	2.721662	H	0.592756	-1.047112	0.777099
C	2.673896	-3.762831	1.437019	H	-0.091452	-1.055535	2.873015
O	2.129481	-1.158847	-1.312000	H	-1.782365	-0.587223	2.609962
C	1.371568	0.064332	-1.638143	H	-2.679859	0.121466	4.681921
C	0.967379	0.757397	-0.332629	H	-2.558382	1.487690	6.746915
O	0.297713	1.948802	-0.720809	H	-0.526881	2.839889	7.227235
C	0.589135	3.113932	0.068461	H	1.381202	2.809264	5.631539
C	-0.564617	4.074955	-0.063980	H	1.256775	1.423655	3.576212
C	-0.472405	5.214041	-0.868998	H	-1.734039	0.391105	-0.559217
C	-1.560518	6.081065	-0.999073	H	-0.681630	-2.813921	0.858702
C	-2.753139	5.809264	-0.327372	H	-1.768266	-3.340554	-0.432003
C	-2.854558	4.669677	0.476556	H	-1.094802	-4.259023	2.679418
C	-1.766934	3.807952	0.606801	H	-2.645004	-5.275839	4.325082
C	0.030659	-0.151203	0.477316	H	-5.095424	-4.910227	4.116787
O	-0.357131	0.580407	1.632383	H	-5.981483	-3.521189	2.252650
C	-0.771359	-0.193997	2.761608	H	-4.423258	-2.511252	0.606707
C	-0.713791	0.670991	3.997720	H	-0.287973	-2.095090	-1.606370
C	-1.785563	0.703215	4.894968	H	-2.771012	-1.532018	-2.247678
C	-1.717875	1.474445	6.057747	H	-1.611080	-2.068934	-3.488120
C	-0.578826	2.233182	6.327094	H	-1.807819	1.553523	-2.470442
C	0.493399	2.214525	5.430621	H	-3.389727	0.757904	-2.305504
C	0.427250	1.435052	4.277465	H	-2.606929	3.745652	-3.031069
C	-1.167310	-0.528151	-0.409369	H	-3.606307	5.272905	-4.702828
O	-2.104166	-1.398299	0.234372	H	-4.718061	4.349395	-6.729957
C	-1.715453	-2.749746	0.495588	H	-4.817197	1.887241	-7.064420
C	-2.658081	-3.331626	1.523642	H	-3.817878	0.362419	-5.375028
C	-2.167329	-4.106924	2.579295				
C	-3.040289	-4.677389	3.508152				
C	-4.414800	-4.470103	3.392941				
C	-4.911963	-3.690097	2.345409				
C	-4.039966	-3.126702	1.415281				
C	-0.713370	-1.097554	-1.779150				
C	-1.860664	-1.252855	-2.803342				
O	-2.088463	-0.145502	-3.643323				
C	-2.597879	1.031989	-3.026343				
C	-3.164971	1.950271	-4.085476				
C	-3.102464	3.336958	-3.908862				
C	-3.664405	4.197836	-4.852666				
C	-4.286220	3.680296	-5.989979				
C	-4.342358	2.297363	-6.176398				
C	-3.788693	1.437178	-5.228227				
O	0.294287	-0.293405	-2.412580				
H	5.472507	-3.770206	-3.243061				
H	7.890248	-4.009169	-3.832980				
H	9.422879	-2.065840	-3.579839				
H	8.539363	0.102550	-2.742504				
H	6.126470	0.325831	-2.155530				
H	4.163916	-0.734759	1.921013				
H	3.231495	-1.102423	4.205391				
H	1.968075	-3.179557	4.718924				
H	1.632286	-4.891492	2.940447				
H	2.536830	-4.492065	0.645100				
H	1.993381	0.721342	-2.248052				
				Fucla			
				C	-3.932972	-2.355837	-0.355763
				C	-2.426409	-2.232676	-0.513800
				C	-1.955226	-0.811231	-0.882622
				O	-2.678614	0.243337	-0.266256
				C	-2.472078	0.512369	1.128800
				C	-3.468087	1.562502	1.547142
				C	-4.622032	1.218482	2.257750
				C	-5.549730	2.194863	2.626507
				C	-5.329933	3.529433	2.283278
				C	-4.179244	3.882621	1.573481
				C	-3.255165	2.905052	1.208439
				C	-0.404692	-0.694847	-0.761371
				O	0.038138	0.651533	-0.761159
				C	-0.157306	1.349052	-1.995131
				C	0.546646	2.679776	-1.908828
				C	-0.181249	3.873616	-1.892147
				C	0.473265	5.104345	-1.797686
				C	1.865277	5.149839	-1.712816
				C	2.600648	3.961779	-1.727757
				C	1.945027	2.735829	-1.828538
				C	0.164328	-1.361128	0.500546
				O	1.576579	-1.512254	0.444383
				C	2.324885	-0.420208	0.999205
				C	3.796471	-0.629600	0.738400
				C	4.739734	-0.121503	1.639782

C	6.105931	-0.250957	1.386526
C	6.544614	-0.902585	0.233043
C	5.609457	-1.419396	-0.665383
C	4.243288	-1.279292	-0.418948
C	-0.443826	-2.757012	0.697796
O	-0.038151	-3.643104	-0.372827
C	0.930371	-4.573453	-0.152698
C	0.583692	-5.861146	-0.922720
Cl	1.862780	-7.090149	-0.780424
Cl	-0.963807	-6.524178	-0.259454
Cl	0.345811	-5.451167	-2.671495
N	1.976325	-4.493509	0.544948
O	-1.829923	-2.702946	0.723351
H	-4.305983	-1.697220	0.432509
H	-4.429062	-2.076201	-1.291012
H	-4.197006	-3.389457	-0.113401
H	-2.090879	-2.905420	-1.312915
H	-2.210029	-0.683567	-1.942194
H	-1.452403	0.887936	1.273981
H	-2.602916	-0.398747	1.724966
H	-4.792881	0.178449	2.527795
H	-6.440817	1.912915	3.182619
H	-6.047900	4.292540	2.571451
H	-4.001865	4.921723	1.308926
H	-2.356595	3.179279	0.660125
H	0.029238	-1.232982	-1.620132
H	-1.228044	1.497164	-2.179682
H	0.254237	0.741735	-2.817824
H	-1.266984	3.838528	-1.954256
H	-0.104540	6.024203	-1.787518
H	2.377234	6.105647	-1.636704
H	3.685782	3.991685	-1.663716
H	2.520837	1.813453	-1.838937
H	-0.105478	-0.777188	1.388697
H	2.136358	-0.353198	2.081476
H	1.976836	0.513395	0.543187
H	4.403484	0.376537	2.546451
H	6.825789	0.147592	2.096581
H	7.607487	-1.012497	0.040142
H	5.943146	-1.936169	-1.561587
H	3.516640	-1.691197	-1.111355
H	-0.115255	-3.188827	1.647694
H	2.086744	-3.546362	0.919081

Nucleophile

MeOH

C	-0.123460	0.000000	0.337185
O	-0.192115	0.000000	-1.080034
H	-1.150831	0.000000	0.702318
H	0.380344	-0.892068	0.734004
H	0.380344	0.892068	0.734004
H	0.705719	0.000000	-1.427477

EtOH

C	-0.375357	0.000000	-0.947460
C	0.431171	0.000000	0.336500
O	-0.486171	0.000000	1.427114
H	0.282413	0.000000	-1.821036
H	-1.015279	-0.884228	-0.995047
H	-1.015279	0.884228	-0.995047

H	1.081535	0.886982	0.372524
H	1.081535	-0.886982	0.372524
H	0.015432	0.000000	2.249929

iPrOH

C	0.140269	1.210556	-0.419612
C	-0.353549	-0.056033	0.278619
C	0.141715	-1.327199	-0.393854
O	0.111849	-0.111789	1.631087
H	-0.220652	2.109123	0.093000
H	1.233343	1.240333	-0.421319
H	-0.211140	1.260817	-1.454716
H	-1.455253	-0.058436	0.272799
H	1.234927	-1.351022	-0.399691
H	-0.213050	-2.205179	0.149759
H	-0.213517	-1.390052	-1.425898
H	-0.194942	0.678880	2.089827

tBuOH

C	-0.604577	1.263356	0.389498
C	0.000103	0.000000	-0.236800
C	1.522181	0.000000	-0.109663
C	-0.604576	-1.263356	0.389498
O	-0.247615	0.000000	-1.654556
H	-1.692406	1.280271	0.258643
H	-0.402605	1.320641	1.463094
H	-0.194788	2.156206	-0.088378
H	1.942472	-0.883441	-0.595806
H	1.942472	0.883438	-0.595811
H	1.831480	0.000003	0.938769
H	-0.194792	-2.156205	-0.088384
H	-0.402597	-1.320645	1.463092
H	-1.692406	-1.280268	0.258650
H	-1.202348	-0.000001	-1.791848

2F-EtOH

O	-1.391303	0.035174	0.788780
C	0.016033	0.072237	0.724627
C	0.527564	0.105730	-0.702846
F	0.001785	-0.976422	-1.379559
F	0.110060	1.225760	-1.355415
H	-1.696133	-0.697872	0.239942
H	0.476832	-0.791923	1.226510
H	0.338269	0.978443	1.241002
H	1.616893	0.048873	-0.783042

3F-EtOH

O	-1.413620	-0.081686	0.798024
C	-0.009797	-0.093973	0.712859
C	0.475392	-0.091233	-0.727796
F	1.820442	-0.012633	-0.780680
F	0.099707	-1.185048	-1.408305
F	-0.023976	0.983983	-1.390609
H	-1.741103	0.727972	0.388082
H	0.337100	-1.010035	1.191399
H	0.455854	0.762654	1.217025

ManOH

O	1.492357	1.835701	3.143047
C	0.593373	2.868216	2.751149
C	0.277889	2.732761	1.273129

H	-0.580895	3.381213	1.056443
O	1.420493	3.196044	0.537701
C	1.282847	3.146222	-0.862565
H	2.263224	3.451671	-1.244117
O	0.269453	3.998065	-1.345290
C	0.556825	5.382008	-1.194745
C	0.949036	1.734730	-1.363148
H	0.762425	1.791480	-2.441741
O	2.079731	0.920847	-1.094327
C	2.412058	-0.005249	-2.117257
C	3.594671	-0.843758	-1.695997
C	4.349568	-0.541777	-0.561435
C	5.443918	-1.334603	-0.215043
C	5.795532	-2.431828	-0.996102
C	5.042652	-2.738767	-2.129349
C	3.949062	-1.950960	-2.473209
C	-0.095247	1.295496	0.873528
H	0.713492	0.624480	1.166605
O	-1.306536	0.960501	1.544625
C	-1.251392	-0.234382	2.313267
C	-2.545724	-0.432406	3.066892
C	-2.623019	-1.436940	4.037695
C	-3.807893	-1.668304	4.729431
C	-4.935826	-0.893108	4.463305
C	-4.863768	0.112956	3.504012
C	-3.676829	0.342132	2.808517
C	-0.295606	1.202549	-0.635551
H	-1.155571	1.824255	-0.908711
O	-0.543552	-0.156832	-0.986279
C	-1.658936	-0.356830	-1.837230
C	-1.779477	-1.814917	-2.217102
C	-0.913278	-2.783566	-1.708868
C	-1.055554	-4.121182	-2.079780
C	-2.062415	-4.505134	-2.960115
C	-2.932652	-3.541435	-3.470342
C	-2.789595	-2.207704	-3.101946
H	1.770258	1.998446	4.049990
H	1.034749	3.859914	2.910485
H	-0.345964	2.806595	3.313330
H	-0.284686	5.924867	-1.623568
H	1.473449	5.651294	-1.735235
H	0.672848	5.658759	-0.142672
H	2.656618	0.542539	-3.041782
H	1.555476	-0.651437	-2.334980
H	4.069292	0.306503	0.050373
H	6.020226	-1.092799	0.672947
H	6.645850	-3.048027	-0.722317
H	5.302506	-3.597498	-2.740490
H	3.359184	-2.204205	-3.351210
H	-0.410248	-0.181241	3.016879
H	-1.074505	-1.090088	1.649178
H	-1.748249	-2.045595	4.253014
H	-3.851094	-2.453048	5.478369
H	-5.861240	-1.072214	5.001572
H	-5.735790	0.724605	3.291789
H	-3.619385	1.125389	2.062877
H	-1.559107	0.251713	-2.748916
H	-2.575480	-0.025993	-1.327212
H	-0.128883	-2.486970	-1.024259
H	-0.373416	-4.863085	-1.676014
H	-2.171717	-5.546282	-3.247472

H	-3.723052	-3.829761	-4.157215
H	-3.472484	-1.464030	-3.506555

GlcOH

C	-1.507409	1.651570	-3.686122
O	-0.847635	1.099582	-2.549435
C	-1.498969	1.374761	-1.342768
C	-0.624336	0.876284	-0.178540
O	0.700110	1.380453	-0.205571
C	0.927381	2.624625	0.445667
C	0.744134	3.843780	-0.438234
C	0.344242	5.060654	0.119953
C	0.235491	6.204664	-0.668767
C	0.519403	6.141023	-2.031305
C	0.913415	4.928847	-2.596426
C	1.028650	3.787936	-1.805800
C	-0.543897	-0.657140	-0.176233
O	0.046277	-1.150811	1.020917
C	1.470832	-1.211485	1.076466
C	2.048762	-0.323948	2.158727
C	1.270989	0.115717	3.230648
C	1.830702	0.902052	4.236787
C	3.178528	1.250447	4.189086
C	3.963273	0.810168	3.124485
C	3.400046	0.031371	2.116551
C	-1.941788	-1.286943	-0.266376
O	-1.887982	-2.684938	-0.518356
C	-1.689933	-3.552727	0.595837
C	-0.383487	-4.313874	0.526206
C	0.244545	-4.562978	-0.695501
C	1.417110	-5.314802	-0.746919
C	1.973353	-5.831698	0.421434
C	1.350271	-5.589064	1.644578
C	0.180803	-4.834072	1.694155
C	-2.750094	-0.658168	-1.410446
C	-4.187811	-1.129296	-1.454291
O	-4.734985	-0.737359	-2.708833
O	-2.775322	0.765860	-1.259559
H	-1.576138	2.741783	-3.597007
H	-0.897237	1.397782	-4.552055
H	-2.510244	1.233953	-3.804444
H	-1.702289	2.447687	-1.253465
H	-1.120602	1.189592	0.749621
H	1.962140	2.573181	0.796982
H	0.292734	2.706274	1.337046
H	0.113213	5.115685	1.181001
H	-0.077802	7.142575	-0.220776
H	0.429487	7.028269	-2.650230
H	1.133568	4.871760	-3.658297
H	1.314922	2.839321	-2.244004
H	0.040292	-0.979154	-1.045030
H	1.899714	-0.941922	0.109001
H	1.735481	-2.255966	1.278587
H	0.222374	-0.156023	3.262341
H	1.211657	1.240050	5.062251
H	3.614928	1.859847	4.974348
H	5.014147	1.078446	3.076270
H	4.016122	-0.299956	1.284491
H	-2.462617	-1.099258	0.683892
H	-2.522439	-4.269028	0.586795
H	-1.745385	-2.993431	1.532495

H	-0.188187	-4.156296	-1.602417
H	1.895521	-5.498757	-1.704175
H	2.886708	-6.416782	0.380639
H	1.779778	-5.980245	2.561776
H	-0.293411	-4.641743	2.653175
H	-2.275756	-0.925378	-2.360062
H	-4.735843	-0.670900	-0.619424
H	-4.201505	-2.218445	-1.337718
H	-5.668000	-0.973409	-2.723622

Acid Catalyst (Conjugate Base)

TfO⁻

S	0.270379	0.882206	0.414833
O	1.696679	0.975628	0.055299
O	-0.011469	0.657497	1.843955
O	-0.620780	1.838176	-0.266618
C	-0.232525	-0.758053	-0.356693
F	-0.061167	-0.759506	-1.696659
F	0.490875	-1.788616	0.133131
F	-1.531991	-1.047333	-0.127248

FSO₃⁻

S	0.000031	0.000000	-0.156998
F	0.000161	0.000000	1.535338
O	-1.434075	0.000000	-0.459598
O	0.716941	1.242035	-0.459372
O	0.716941	-1.242035	-0.459372

MsO⁻

O	-1.441269	-0.000000	-1.271187
S	0.000144	0.000000	-0.909726
O	0.720644	1.248188	-1.271986
C	0.000095	0.000000	0.917589
O	0.720644	-1.248188	-1.271986
H	1.032367	0.000000	1.269581
H	-0.516313	0.893960	1.268858
H	-0.516313	-0.893960	1.268858

Tf₂N⁻

S	0.825785	1.172321	0.099844
O	1.791367	1.712995	1.051931
O	1.246052	0.921706	-1.277113
N	-0.000000	-0.000000	0.837770
S	-0.825785	-1.172321	0.099843
O	-1.791367	-1.712995	1.051930
O	-1.246052	-0.921706	-1.277113
C	0.456422	-2.545965	-0.044252
F	1.506164	-2.168580	-0.780452
F	0.900597	-2.920826	1.162207
F	-0.102933	-3.619846	-0.631049
C	-0.456422	2.545966	-0.044252
F	-0.900597	2.920826	1.162207
F	0.102933	3.619846	-0.631049
F	-1.506164	2.168580	-0.780452

C₃F₆S₂O₄N⁻

O	1.670824	2.476758	0.912300
S	1.256195	1.408058	0.011251
N	1.700913	0.000000	0.672816
S	1.256195	-1.408058	0.011251

C	-0.627469	-1.309374	0.188958
F	-1.194968	-2.352831	-0.461704
F	-0.946009	-1.409690	1.498884
C	-1.246122	0.000000	-0.365166
F	-1.151840	0.000000	-1.710899
F	-2.577352	0.000000	-0.047949
C	-0.627469	1.309374	0.188958
F	-1.194968	2.352831	-0.461704
F	-0.946009	1.409690	1.498884
O	1.478627	-1.563956	-1.424090
O	1.670824	-2.476758	0.912300
O	1.478627	1.563956	-1.424090

Solvent

DCM

Cl	-1.496181	0.000000	-0.834294
C	0.000000	0.000000	0.151397
H	0.000000	0.898069	0.758595
H	0.000000	-0.898069	0.758595
Cl	1.496181	0.000000	-0.834294

CHCl₃

Cl	1.00141	-0.08214	0.04810
C	2.77273	-0.07859	0.08300
H	3.13708	-0.18292	-0.94223
Cl	3.37971	1.45190	0.73720
Cl	3.37970	-1.44594	1.03208

Toluene

C	0.000000	0.006865	-2.229297
C	0.000000	-0.015533	-0.719333
C	-1.200404	-0.012617	-0.000802
C	-1.203309	-0.000020	1.392028
C	0.000000	0.007441	2.094572
C	1.203309	-0.000020	1.392028
C	1.200404	-0.012617	-0.000802
H	0.000000	1.034698	-2.608759
H	0.882894	-0.489118	-2.639973
H	-0.882894	-0.489118	-2.639973
H	-2.144384	-0.022278	-0.539169
H	-2.146761	0.000062	1.929350
H	0.000000	0.014470	3.179948
H	2.146761	0.000062	1.929350
H	2.144384	-0.022278	-0.539169

tert-butylbenzene

C	1.03252	-0.03386	-0.01238
C	2.57101	0.06688	-0.04893
C	3.11550	0.01937	1.39693
C	3.10889	-1.19200	-0.76695
C	2.96358	1.38576	-0.73824
C	2.73900	2.61951	-0.09606
C	3.07427	3.83282	-0.70426
C	3.63292	3.84322	-1.97696
C	3.85294	2.64083	-2.63949
C	3.52108	1.42675	-2.02805
H	0.70800	-0.96825	0.45996
H	0.61026	-0.00771	-1.02410
H	0.58212	0.79085	0.55167
H	2.89354	-0.94414	1.87106

H	2.67326	0.79070	2.03621
H	4.20302	0.15677	1.41386
H	2.84698	-2.10355	-0.21632
H	4.20137	-1.16603	-0.85537
H	2.68710	-1.29952	-1.77277
H	2.28849	2.65585	0.89306
H	2.89327	4.76853	-0.18214
H	3.89114	4.78488	-2.45299
H	4.28212	2.64268	-3.63826
H	3.70769	0.51820	-2.59331

Anisole

C	1.14586	-0.25066	-0.12817
O	2.51036	0.16600	-0.12800
C	3.10318	-0.03979	-1.34414
C	3.64814	1.07045	-1.98543
C	4.28725	0.91897	-3.21619
C	4.39849	-0.34745	-3.79176
C	3.87873	-1.46208	-3.13317
C	3.23489	-1.31113	-1.90371
H	0.69037	0.10010	0.80287
H	1.06070	-1.34156	-0.15110
H	0.59435	0.19702	-0.96285
H	3.56804	2.05337	-1.52957
H	4.70223	1.78600	-3.72243
H	4.90086	-0.46635	-4.74835
H	3.98401	-2.45069	-3.57284
H	2.86079	-2.18737	-1.38448

MTBE

C	-6.60414	-0.33061	0.05437
O	-5.19935	-0.47809	-0.08379
C	-4.73707	-1.47012	-1.01284
C	-5.18351	-2.87839	-0.60218
C	-5.18352	-1.15255	-2.44498
C	-3.20475	-1.39809	-0.94539
H	-6.78679	0.45666	0.79164
H	-7.06692	-1.24802	0.42589
H	-7.06696	-0.02002	-0.88540
H	-6.26487	-3.00736	-0.71760
H	-4.95143	-3.06928	0.45155
H	-4.69515	-3.64647	-1.21164
H	-6.26487	-1.27618	-2.56612
H	-4.69516	-1.81100	-3.17150
H	-4.95145	-0.11359	-2.70447
H	-2.85013	-1.59460	0.07321

H	-2.85014	-0.39456	-1.20824
H	-2.73237	-2.11922	-1.62071

ACN

C	-2.75374	-0.05943	0.04743
C	-1.22173	-0.05943	0.04743
N	-0.06173	-0.05943	0.04743
H	-3.11040	0.82272	0.53683
H	-3.11040	-0.92433	0.56669
H	-3.11040	-0.07667	-0.96123

α,α,α -trifluorotoluene

F	0.000000	-1.274939	2.657439
C	0.000000	-0.004958	2.185998
C	0.000000	0.030057	0.682890
C	1.209335	0.019966	-0.012490
C	1.206430	-0.002686	-1.404661
C	0.000000	-0.015252	-2.102057
C	-1.206430	-0.002686	-1.404661
C	-1.209335	0.019966	-0.012490
F	-1.087602	0.601128	2.710624
F	1.087602	0.601128	2.710624
H	2.146403	0.037469	0.531451
H	2.147810	-0.007540	-1.943578
H	0.000000	-0.031584	-3.186962
H	-2.147810	-0.007540	-1.943578
H	-2.146403	0.037469	0.531451

1,4-dioxane

O	-1.381564	0.000000	0.295914
C	-0.736678	-1.172467	-0.192174
C	0.736678	-1.172467	0.192174
O	1.381564	0.000000	-0.295914
C	0.736678	1.172467	0.192174
C	-0.736678	1.172467	-0.192174
H	-0.833016	-1.224953	-1.287302
H	-1.262200	-2.023135	0.248095
H	1.262200	-2.023135	-0.248095
H	0.833016	-1.224953	1.287302
H	1.262200	2.023135	-0.248095
H	0.833016	1.224953	1.287302
H	-0.833016	1.224953	-1.287302
H	-1.262200	2.023135	0.248095

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NMR spectra

