

Supplementary Data:

Table (a) : Influence of molar ratio of DMC/gly on the degree of discrepancy between yield and conversion

Molar ratio of DMC/gly	Yield	Conversion	Discrepancy between yield and conversion
1	70 - 75 %	40 – 50 %	25 -30%
2	90 – 95%	70 – 75 %	20 %
3	95 – 98 %	80 – 86 %	12 – 15%