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Supplementary Data:

Table (a) : Influence of molar ratio of DMC/gly on the degree of discrepancy between yield and conversion

Molar ratio of DMC/gly	Yield	Conversion	Discrepancy between yield and conversion
1	70 - 75 %	40-50 %	25 -30%
2	90-95%	70 – 75 %	20 %
3	95 - 98 %	80 - 86 %	12 - 15%