

Design of stable mixed-metal MIL-101(Fe/Cr) materials with enhanced catalytic activity for the Prins reaction

Cristina Vallés-García,¹ Effrosyni Gkaniatsou,² Andrea Santiago-Portillo,¹ Mónica Giménez-Marqués,³ Mercedes Álvaro,¹ Jean-Marc Greneche,⁴ Nathalie Steunou,² Clémence Sicard,^{2,*} Sergio Navalón,^{1,*} Christian Serre,^{5,*} Hermenegildo García^{1,6,7*}

Supplementary Material

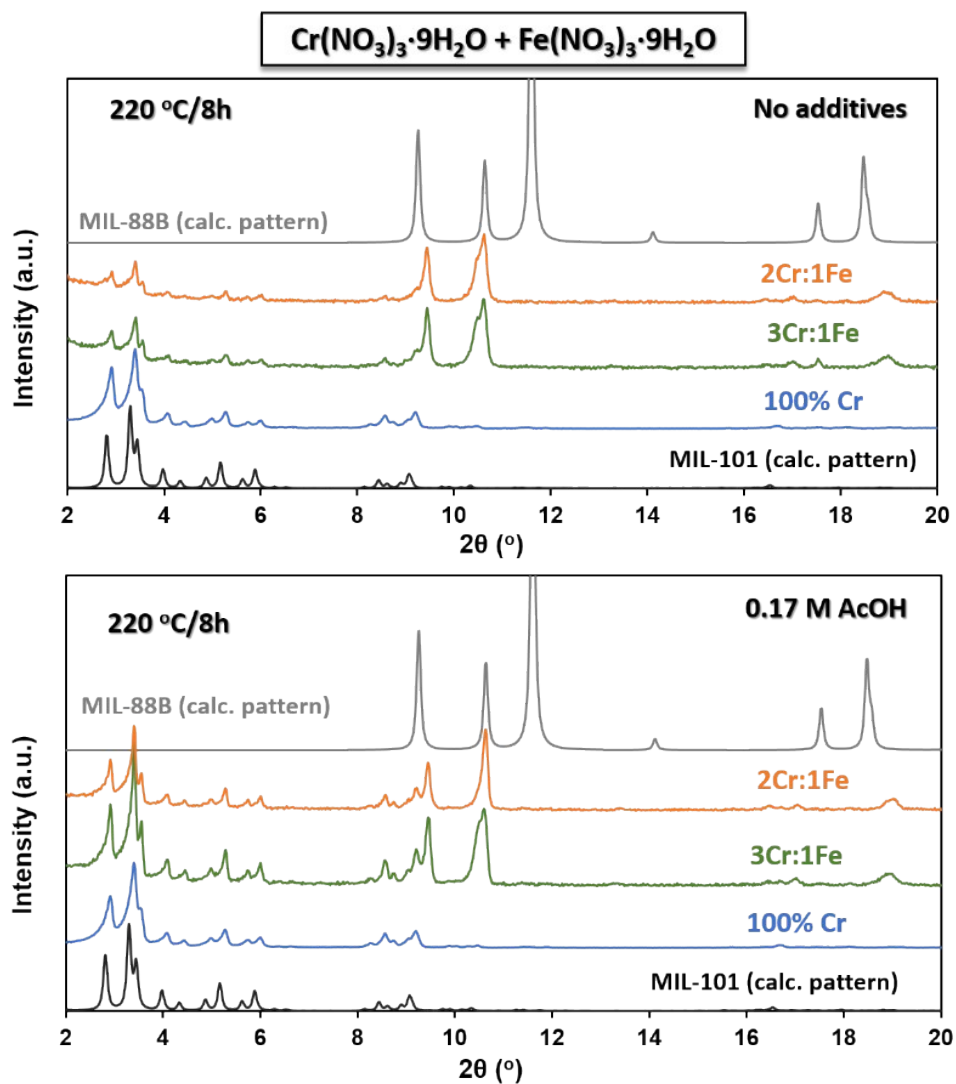


Figure SI-1: Normalized PXRD patterns ($\lambda = 1.54 \text{ \AA}$) of the obtained products using different ratios of the metal sources $\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ and $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$. Hydrothermal conditions: 220 °C for 8 h; without additives (top) and with 0.17 M AcOH (down).

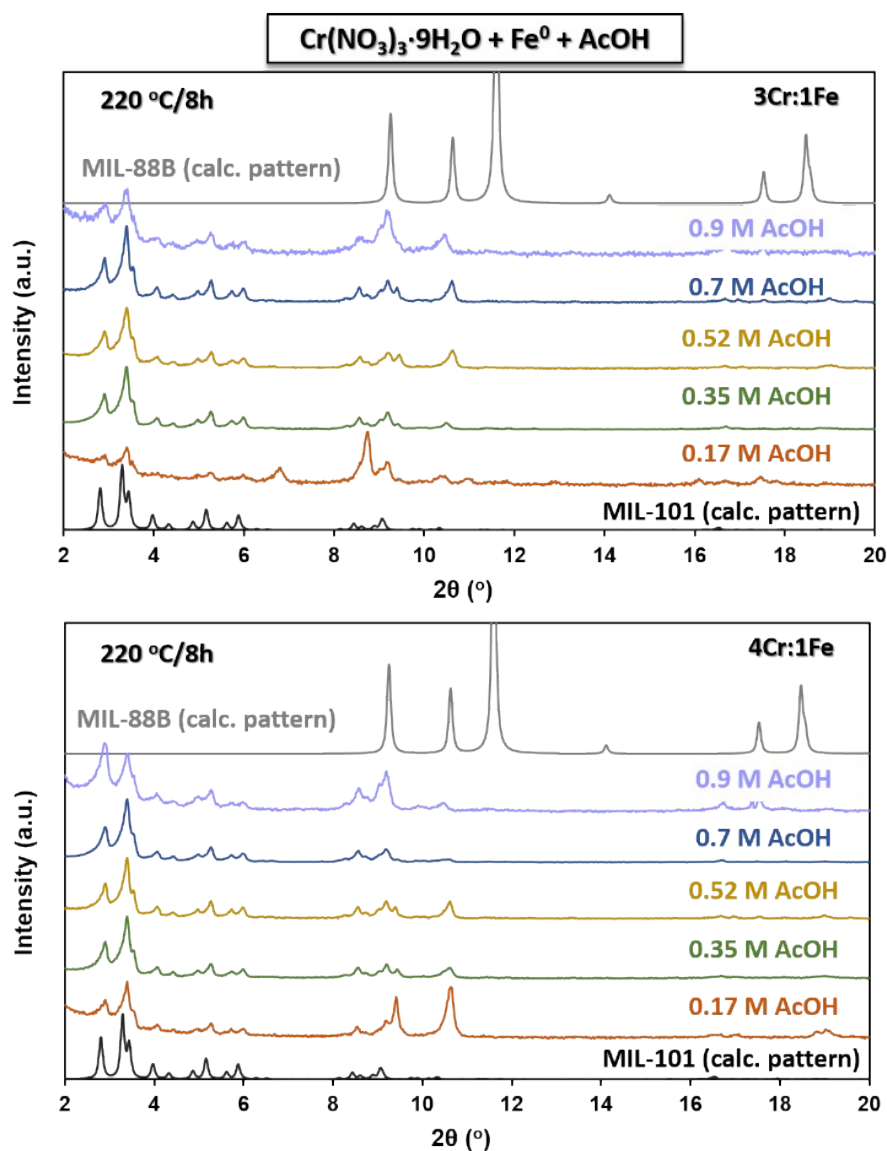


Figure SI-2: Normalized PXRD patterns ($\lambda = 1.54 \text{ \AA}$) of the obtained products using as metal sources $\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ and Fe^0 with different concentrations of AcOH (0.17-0.9 M). Hydrothermal conditions: 220 °C for 8 h; metal ratio 3Cr:1Fe (top) and 4:Cr:Fe (down).

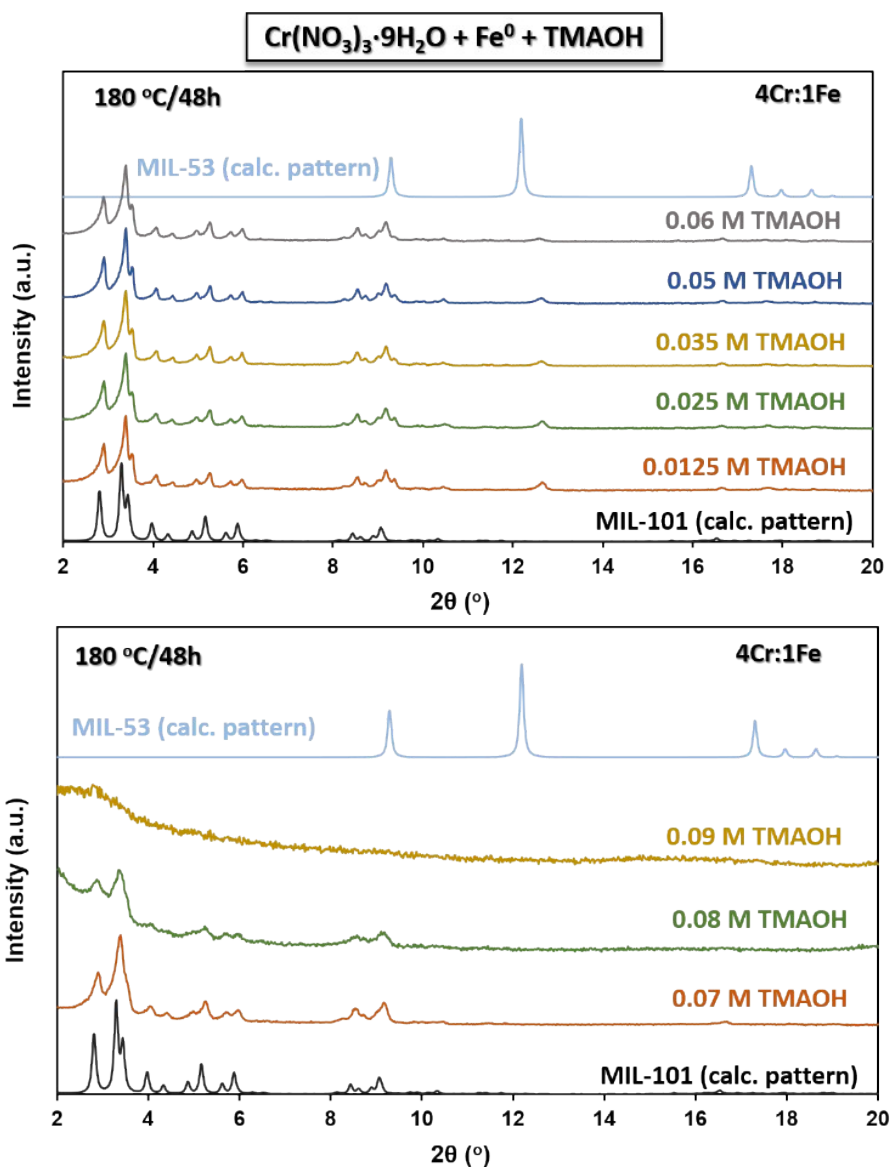


Figure SI-3: Normalized PXRD patterns ($\lambda = 1.54 \text{ \AA}$) of the obtained products using as metal sources $\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ and Fe^0 , with different concentrations of TMAOH and metal ratio 4Cr:Fe. Hydrothermal conditions: 180 °C for 48 h; $[\text{TMAOH}] = 0.0125\text{-}0.06 \text{ M}$ (top) and $0.07\text{-}0.09 \text{ M}$ (down).

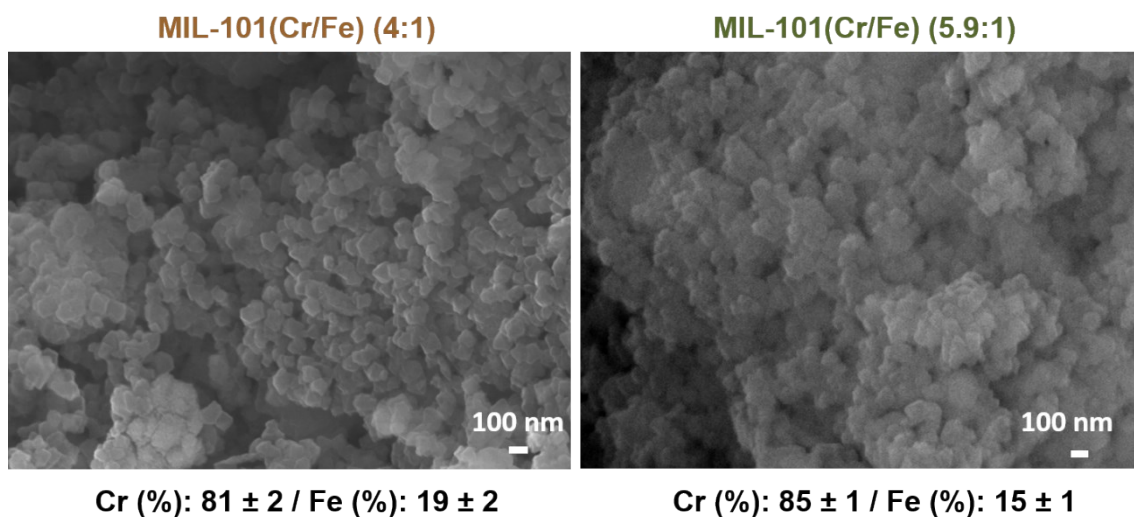


Figure SI-4: SEM-EDX analysis of MIL-101(Cr/Fe) (4:1) and MIL-101(Cr/Fe) (5.9:1).

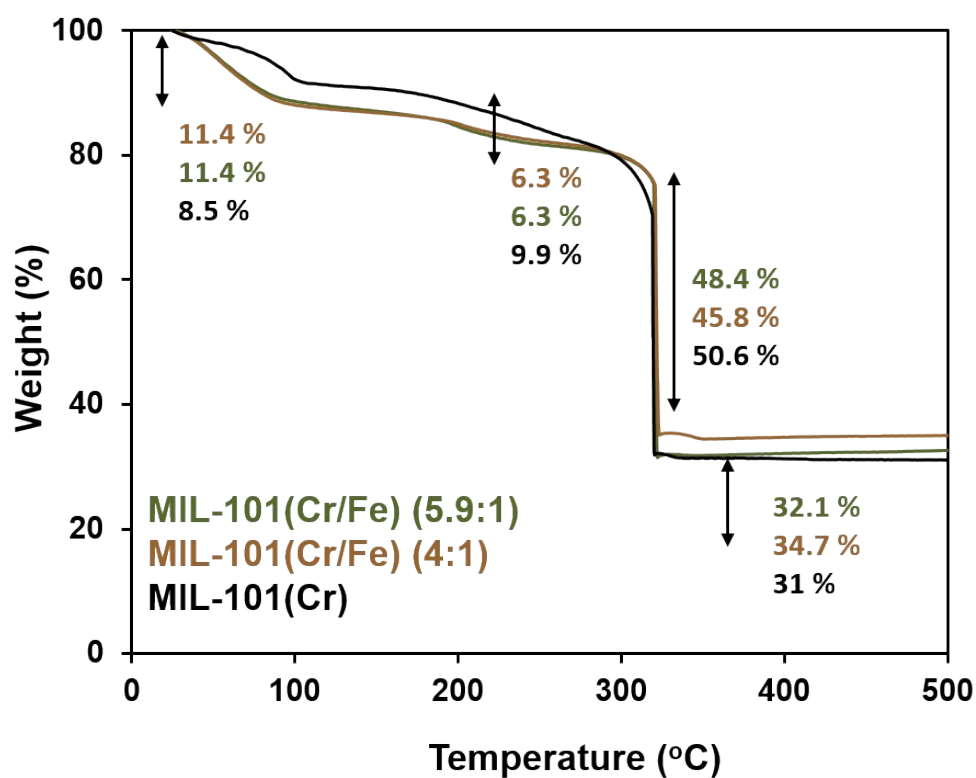


Figure SI-5: TGA curves of MIL-101(Cr/Fe) (4:1), MIL-101(Cr/Fe) (5.9:1) and MIL-101(Cr), under O₂ flow.

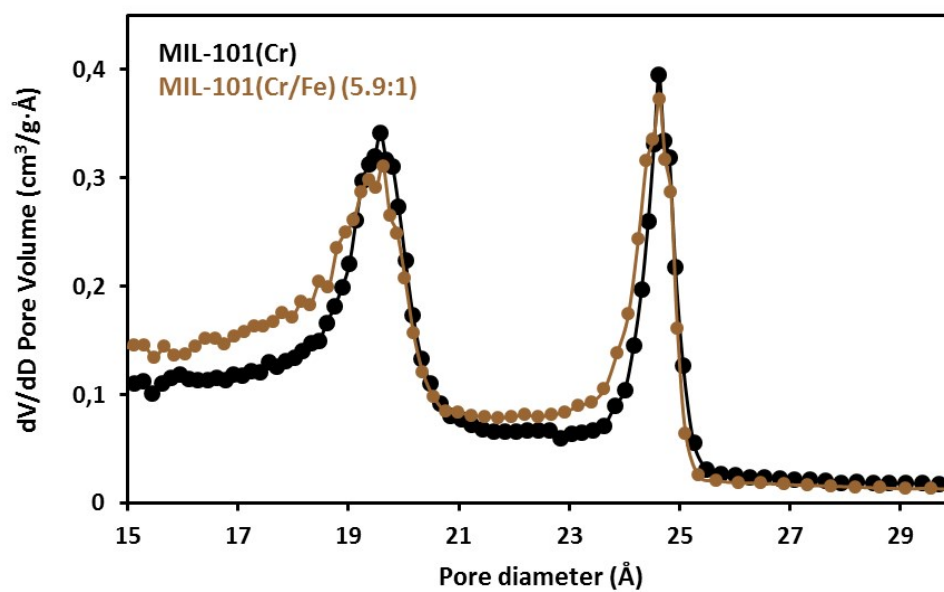


Figure SI-6: BJH pore size distribution of MIL-101(Cr) and MIL-101(Cr/Fe) (5.9:1).
Sample activation: 150 °C/16 h, under vacuum.

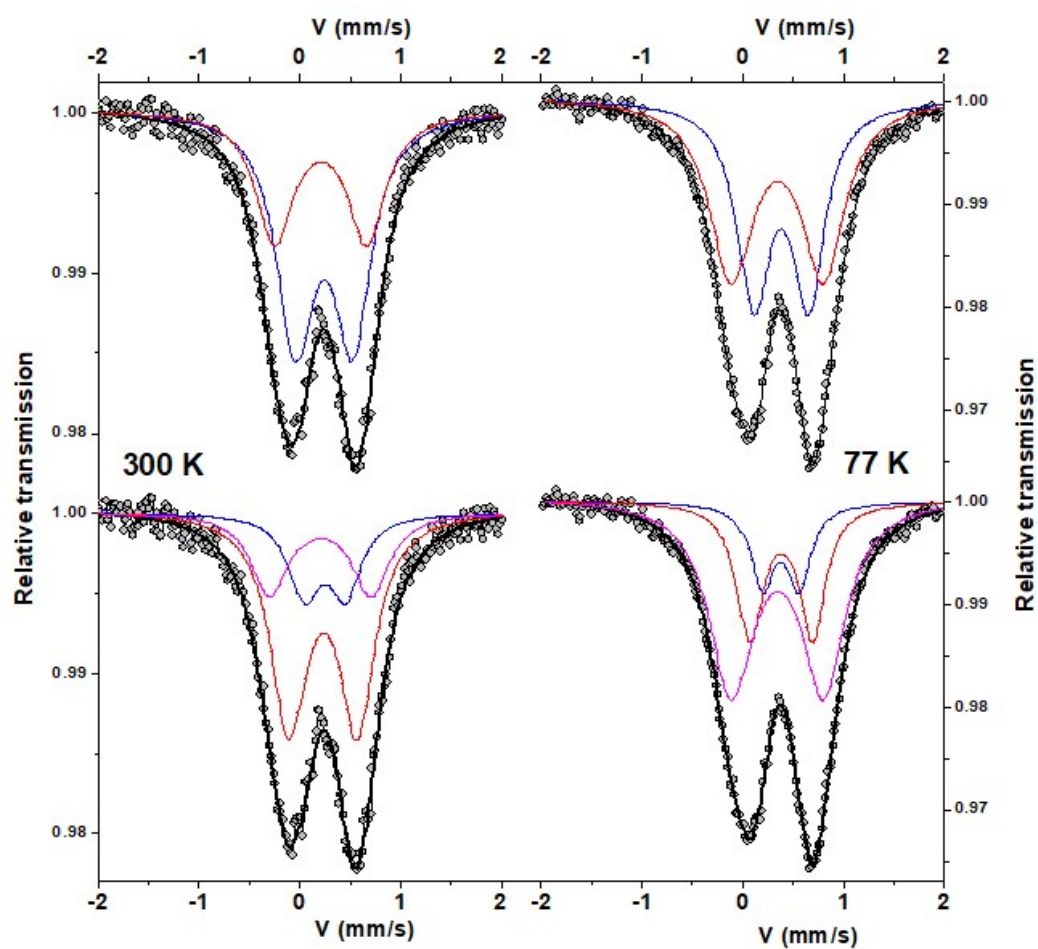


Figure SI-7: Mössbauer transmission spectra of MIL-101(Cr/Fe) (4:1), recorded at 300 K and 77 K with 2 fitting models).

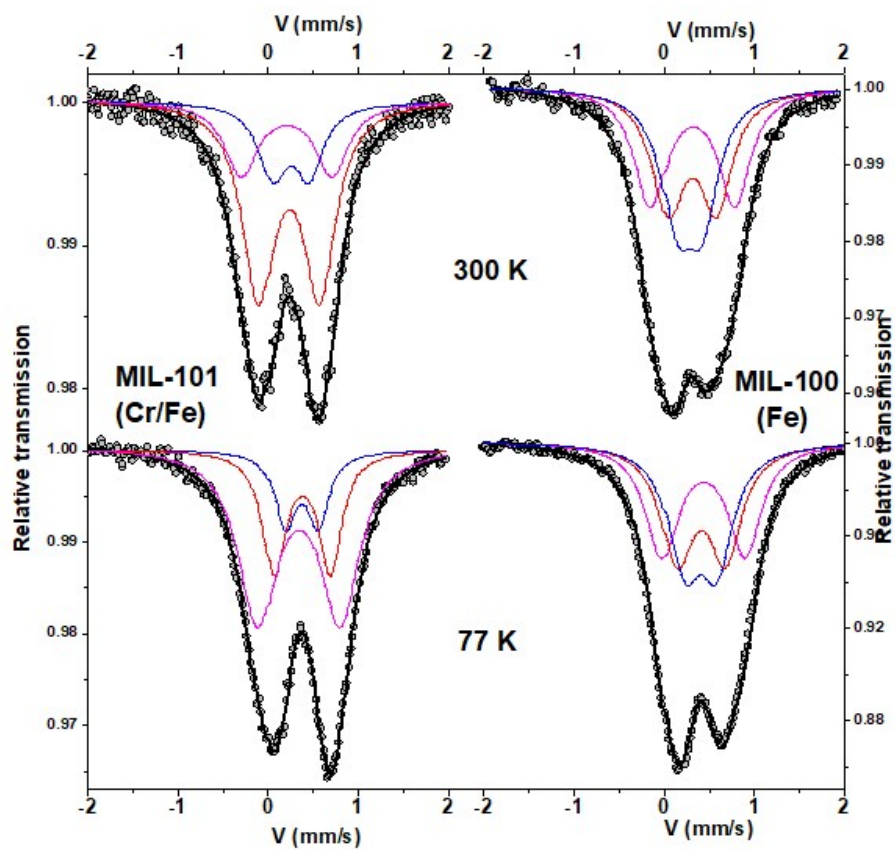


Figure SI-8: Mössbauer transmission spectra of MIL-101(Cr/Fe) (4:1) and MIL-100(Fe), recorded at 300 K and 77 K.

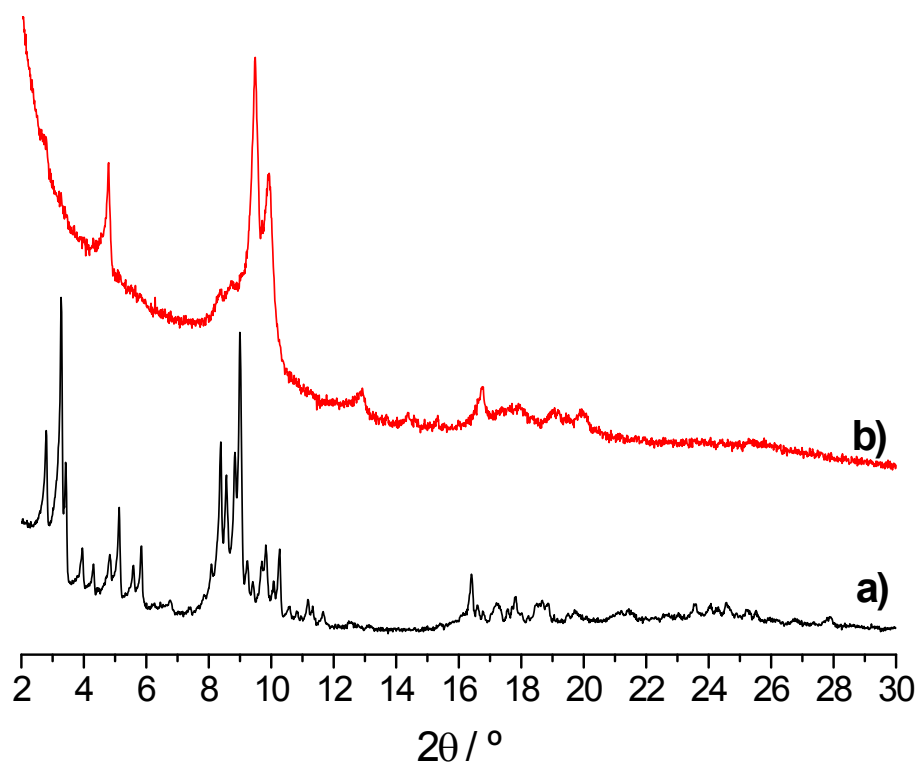


Figure SI-9. PXRD of fresh (a) and used in the Prins reaction (b) MIL-101(Fe). Reaction conditions: Catalyst (0.02 mmol metal), β -pinene (800 μL , 5 mmol), formaldehyde (750 μL , 5 mmol), CH_3CN (1.15 mL), reaction temperature (80 $^\circ\text{C}$).

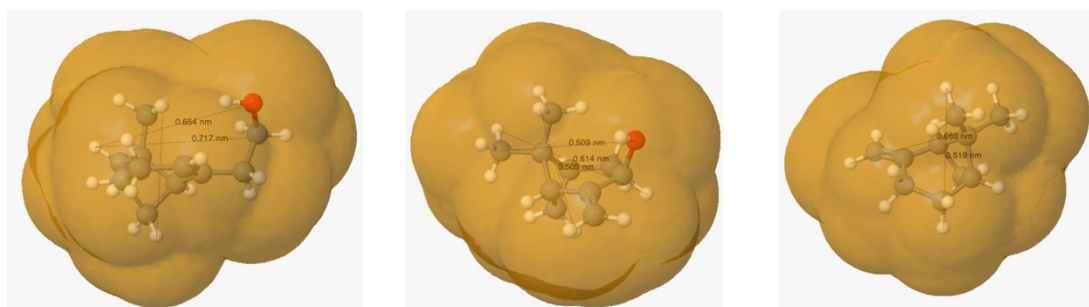


Figure SI-10. Representation of Nopol (left), 10-pinen-3-ol (middle) and β -pinene (right) molecules with selected largest atomic distances. The measured solvent accessible surface is represented in pale orange and calculated as de Van der Waals distances + 1.4 Angstrom. Calculations performed using the molecular calculator software MolCalc.

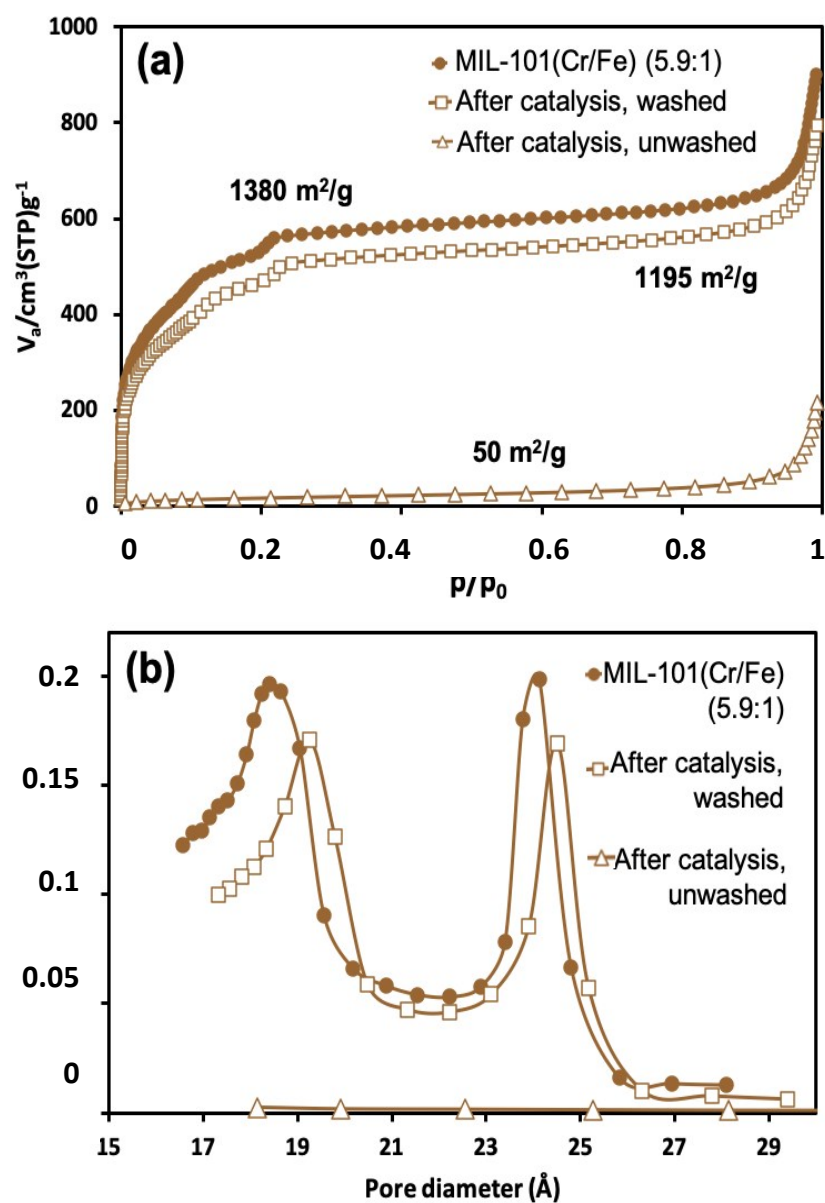


Figure SI-11: (a) Adsorption isotherms and (b) BJH pore size distribution of fresh MIL-101(Cr/Fe) (5.9:1) and after catalysis with (□) or without (Δ) washing. Sample activation: 80 °C/1 h, under vacuum.

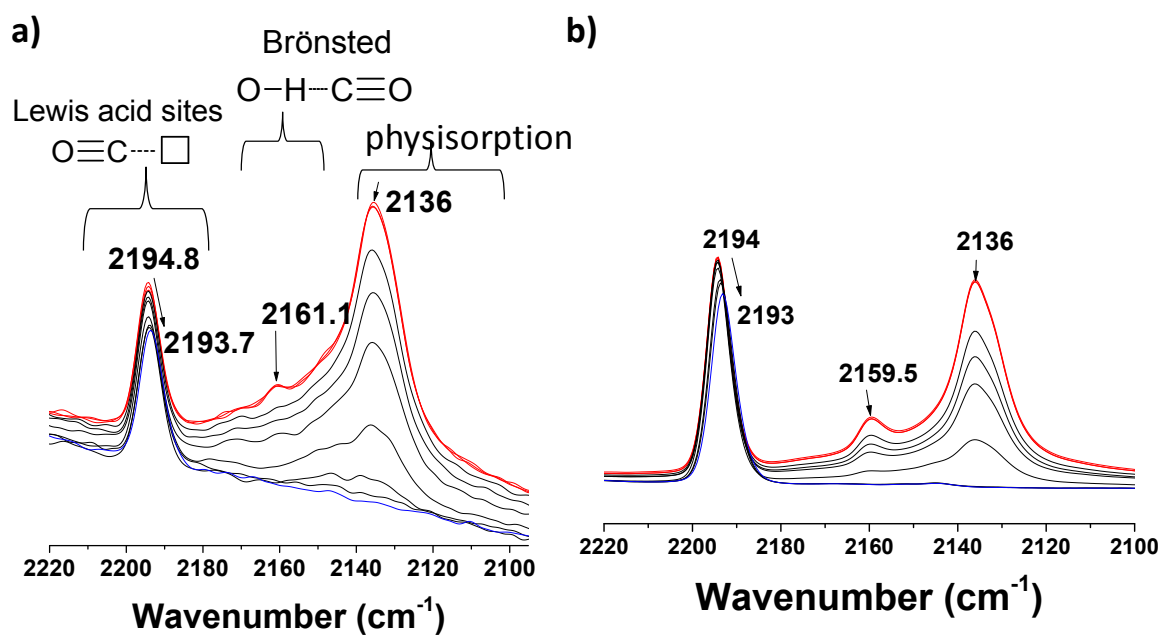


Figure SI-12. FT-IR spectra of CO adsorbed in MIL-101(Cr/Fe) (a) or MIL-101(Cr) (b). Red line spectra show the equilibrated CO adsorbed in the two MOFs; Other color line spectra show the retained CO after outgassing the corresponding MOF for 1 h periods.

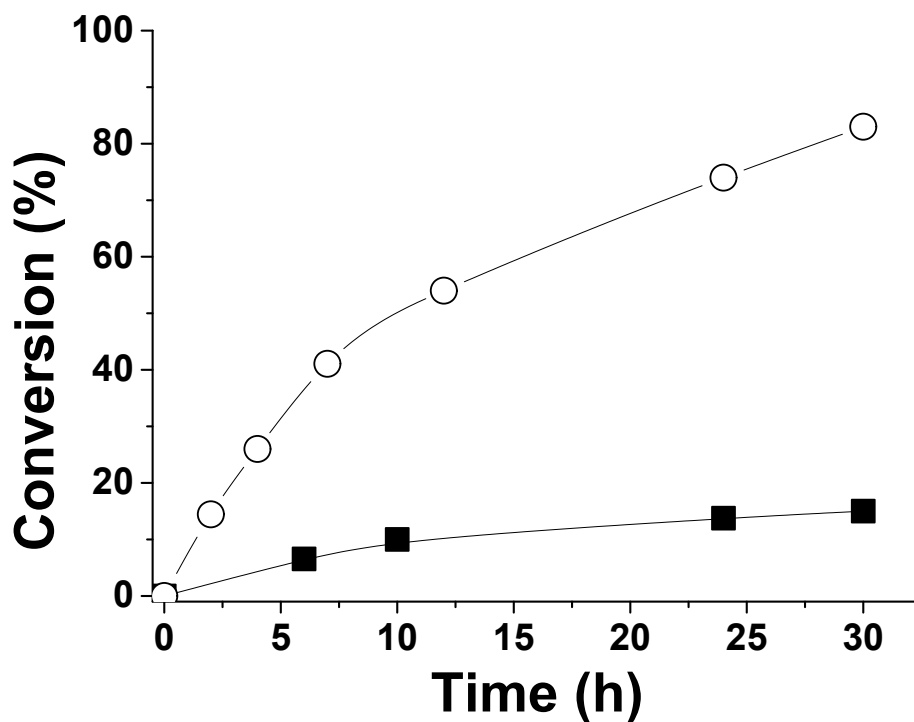


Figure SI-13. Influence of the presence (■) or absence (○) of pyridine as Lewis acid sites quencher in the resulting catalytic activity for the Prins reaction using MIL-101(Cr/Fe) (4:1) as catalyst. Reaction conditions: Catalyst (0.02 mmol of Fe+Cr), β -pinene (800 μ L, 5 mmol), formaldehyde (750 μ L, 5 mmol), pyridine (1 mmol), acetonitrile (1.26 mL), 80 $^{\circ}$ C.

Table S1. Summary of the Nopol and 10-pinen-3-ol yields achieved using several catalysts under study.^a

Entry	Catalyst	Yield (%)	
		Nopol	10-pinen-3-ol
1	MIL-101(Cr)	25.18	0.31
2	MIL-101(Fe)	25.41	7.59
3	MIL-88(Fe)	32.95	2.05
4	MIL-101(Cr/Fe) (4:1)	63.75	21.25
5	Fe(III) acetate	41.60	10.40
6	MIL-100(Fe)	62.32	13.68
7	MIL-101(Cr/Fe) (5.9:1)	38.92	4.07
8	MIL-101(Cr/Fe) (36:1)	29.08	2.33
9	Cr ⁺³ acetate hydroxide	88.50	10.05
10	Cr ₂ O ₃	52.91	35.27
11	Fe ₂ O ₃	42.84	35.62
^a Reaction conditions: Catalyst (0.02 mmol of metal), β-pinene (800 μL, 5 mmol), formaldehyde (750 μL, 5 mmol), acetonitrile (1.26 mL), 80 °C, reaction time 30 h.			