Supporting Information

Bimetal alloy anchored on biomass-derived porous Ndoped carbon fibers as self-supporting bifunctional oxygen electrocatalysts for flexible Zn-air batteries

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Experimental section

Materials

Nickel(II) chloride hexahydrate (NiCl₂·6H₂O, \geq 99.9%), ferrous chloride tetrahydrate (FeCl₂·4H₂O, \geq 99.9%), potassium hydroxide standard solution (1 M, 99%), ethanol (C₂H₅OH, 99.7%) and polyvinylpyrrolidone (PVP) were obtained from Aladdin Reagent. Nafion (5 wt % solution in aliphatic alcohols and water) and ruthenium oxide (RuO₂, \geq 99.9%) were purchased from Sigma-Aldrich. Commercial 20 wt% Pt/C was purchased from Johnson Matthey. All chemicals were used as received without any further purification. Deionized water (18.0 MΩ·cm) was used for preparing electrolyte solutions in all experiments.

Synthesis of NiFe@N-CFs

The disposable bamboo sticks were collected and employed as starting materials. Typically, cleaned bamboo sticks were firstly whittled into bamboo shavings using penknife and then 1 g dry bamboo shavings were immersed into 70 mL of KOH aqueous solution (3 mol·L⁻¹). After 30-min ultrasonication treatment, the resulting sample was transferred into a 100 mL Teflon-lined autoclave, which was sealed and placed in an electric oven at 150 °C for 12 h. After being cooled down to room temperature naturally, the cotton-like products were collected by vacuum filtration, washed with deionized water for several times and dried in vacuum oven at 60 °C. Next, approximately 0.2 g of the cotton-like products was immersed into 50 mL of ethanol solution containing metal ions (the molar ratios of Fe²⁺ : Ni ²⁺ = 1:1) and polyvinylpyrrolidone (PVP, 2 mg mL⁻¹) for 30 min and dried naturally. Finally, the

NiFe@N-CFs was obtained by a thermostatic carbonization process at 800 °C for 2 h with a ramp rate of 5 °C min⁻¹ under a flow of high purity argon gas. Other NiFe@N-CFs samples were also prepared by adjusting the concentration of added Fe²⁺ and Ni²⁺.

As the control experiments, the N-CFs sample was synthesized by the similar method but in the absence of metal ions; the CFs sample was prepared following the similar procedure but without both PVP and metal ions.

Physical characterization

The powder X-ray diffraction (XRD) patterns were recorded on an X-ray diffractometer (Bruker Foucs D8) with Cu K α radiation ($\lambda = 1.54178$ Å, 40 kV and 40 mA). The scanning electron microscope (SEM) was conducted on a Hitachi S-4800 (Hitachi, Japan) to obtain the surface morphology and structure. The transmission electron microscopy (TEM) images, high resolution transmission electron microscopy (HRTEM) images, and energy-dispersive X-ray spectroscopy (EDS) elemental mapping images were collected on a microscope (JEM2100F, JEOL, Japan) with an accelerating voltage of 200 kV. The specific surface areas and mesoporous pore size distribution of samples were determined by Brunauer-Emmett-Teller (BET) and Barrett-Joyner-Halenda (BJH) method. The surface compositions and valence states of samples were obtained by X-ray photoelectron spectroscopy (XPS) measurements performed on an ESCALAB 250Xi system from Thermo Fisher equipped with a hemispherical energy analyzer and a monochromatic Al K α source and C 1s peak at 284.8 eV was utilized as the reference for calibration.

Electrochemical measurements

The ORR and OER electrocatalytic activities of catalysts were evaluated using a CHI760E electrochemical workstation (Shanghai Chenhua, China) coupled with a Pine rotator in 0.1 M KOH electrolyte, in which graphite rod and Hg/HgO (1 M KOH) electrode were used as counter and reference electrode, respectively. For ORR measurements, a glassy carbon rotating disk electrode (RDE) or rotating ring disk electrode (RRDE) coated with catalyst ink was used as the working electrode. For OER measurements, the experiments were conducted in a stationary solution. Homogeneous catalysts inks were prepared by dispersing 4 mg of the catalysts and 80 μ L 5 wt% Nafion solution into 1 mL ethanol. After ultrasonication for 30 min, the catalyst slurry was evenly dropped onto the pre-polished working electrode. All potentials and current densities in this paper were normalized to the reversible hydrogen electrode (RHE) based on the Nernst equation (E_{RHE} = E_{Hg/HgO} + 0.059 × pH + 0.098) and the geometric area of the electrode.

For the OER, linear sweep voltammetry (LSV) profiles were obtained at a scan rate of 5 mV s⁻¹ in the potential range of 0.2 - 1 V (vs. Hg/HgO). Before the LSV test, continuous cyclic voltammetry (CV) scans were carried out at a scan rate of 10 mV s⁻¹ within the same potential range until stabilization. The Tafel slopes for evaluating the OER kinetics of the catalysts were calculated by plotting overpotential η against log current density (j) from LSV curves. Electrochemical impedance spectroscopy (EIS) was collected at various overpotentials in the frequency range from 0.01 Hz to 100 KHz with an amplitude of 5 mV. The electrochemical active surface areas (ECSA) of catalysts are proportional to the double-layer capacitance (C_{dl}). The C_{dl} was estimated by measuring CV in a non-faradaic region (1.0 - 1.1 V) at different scan rates (40, 60, 80, 100 and 120 mV s⁻¹). The capacitive currents $\Delta J (J_a - J_c)$ at 1.05 V against scan rate were fitted to acquire the C_{dl} using C_{dl} = $\Delta J/2\nu$ (v is the scan rate). The chronoamperometric measurement with a current density of 10 mA cm⁻² was applied to evaluate the stability of electrocatalysts. All the data were presented without iR correction.

The RDE polarization curves for ORR were performed in O_2 -saturated 0.1 M KOH at different rotation speeds from 400 to 2025 rpm with a sweep rate of 5 mV s⁻¹. The kinetic current (J_k) and electron transfer number (n) were calculated using the Koutecky-Levich equation:

$$\frac{1}{J} = \frac{1}{J_L} + \frac{1}{J_K} = \frac{1}{Bw} + \frac{1}{J_K} + \frac{1}{J_K} + \frac{1}{J_K}$$
$$B = 0.62nFC_0 (D_0)^{2/3} v^{-1/6}$$

where J, J_L and J_k are the measured, diffusion limiting and kinetic current density, respectively; F is the Faraday constant (96485 C mol⁻¹); C₀ is the bulk concentration of O₂ (1.2×10⁻³ mol L⁻¹); D₀ is the diffusion coefficient of O₂ (1.9×10⁻⁵ cm² s⁻¹); v is the kinetic viscosity of electrolyte (0.01 cm² s⁻¹) and w is the angular velocity of disk (w = $2\pi r$, r is the linear rotation speed).

RRDE measurements were also applied to determine the electron transfer number (n) and the yield of hydrogen peroxide ($H_2O_2\%$) released during ORR, which were calculated based on the following equations:

$$n = 4 \times \frac{I_d}{I_r/N + I_d}$$

$$H_2O_2 (\%) = 200 \times \frac{I_r/N}{I_r/N + I_d}$$

where I_d is the disk current, I_r is the ring current and N is the current collection efficiency (0.37) of the Pt ring of RRDE electrode. The ring potential was set to a constant value of 0.35 V vs. Hg/HgO.

Assembly of rechargeable Zinc-air battery

The home-made liquid rechargeable Zn-air batteries were fabricated, where hydrophobic carbon paper with as-prepared catalysts (loading amount of 1.5 mg cm^{-2}) as the air cathode and polished Zn plate (0.2 mm of thickness) as the anode, respectively, and 6 M KOH containing 0.2 M zinc acetate solution was used as the electrolyte to ensure reversible Zn electrochemical reaction. For comparison, a mixture of Pt/C and RuO₂ catalyst with a mass ratio of 1:1 was also used as reference bifunctional air electrodes. The polarized profiles were recorded using LSV at the scan rate of 5 mV s⁻¹. Galvanostatic discharge-charge cycling tests were carried out to evaluate the catalyst durability; in each Galvanostatic cycle, the discharge and charge period was set to be 20 min at a given current density of 10 mA cm⁻². The specific capacity was calculated according the following equation:

$$Specific \ capacity = \frac{current * service \ hours}{weight \ of \ consumed \ zinc}$$

Fabrication of the Quasi-solid-state Zn-Air Batteries

The NiFe@N-CFs was directly used as the flexible, self-supporting air cathode, and a polished flexible zinc foil (0.1 mm thickness) served as the anode. The PVA gel polymer electrolyte was prepared as follows: 1.0 g polyvinyl alcohol (PVA) powder (MW ~19500, Aladdin) was dissolved in 10 mL deionized water at 95 °C under magnetic stirring for about 2 h. Next, 1 mL of 18 M KOH aqueous solution containing 0.2 M zinc acetate was added into the former solution and continuously stirred until the solution became clear. After that, the solution was poured onto a glass plate to form a thin electrolyte film. The film was kept in a freezer at -4 °C over 12 h, and then thawed at room temperature. The quasi-solid-state Zn-air battery was assembled by placing NiFe@N-CFs and zinc foil on the two sides of PVA gel film wetted by 6 M KOH electrolyte and a piece of pressed Ni foam was used as current collector outside the air cathode.



Figure S1. Optical images of the materials obtained in each step during the synthesis

of NiFe@N-CFs.



Figure S2. SEM images of cellulose fibers at (a) low and (b) high magnifications.



Figure S3. SEM image of N-CFs synthesized without NiFe loading.



Figure S4. SEM image of NiFe@N-CFs synthesized without PVP.



Figure S5. (a) ORR and (b) OER polarization curves of NiFe@N-CFs before and after

acid washing.



Figure S6. (a) The OER polarization curves and (b) corresponding Tafel plots of the catalysts with different Ni/Fe ratios.



Figure S7. (a) OER and (b) ORR polarization curves of Ni@N-CFs, Fe@N-CFs and NiFe@N-CFs.



Figure S8. (a) OER and (b) ORR polarization curves of NiFe@N-CFs obtained at different temperatures of 700, 800, and 900 °C, respectively. As can be seen, NiFe@N-CFs obtained at 800 °C exhibits the best activity.



Figure S9. CVs of (a) CFs and (b) N-CFs at different scan rates.



Figure S10. SEM images of NiFe@N-CFs after OER test: (a) low magnification, (b) high magnification.



e S11. (a, c, e) LSV curves of as-prepared catalysts at different rotating speeds and (b, d, f) K-L plots at different potentials including the calculated electron transfer number (n).



Figure S12. Potential difference between ORR $E_{1/2}$ and OER $E_{j=10}$ of various electrocatalysts.



Figure S13. Curves of open-circuit potential versus time for the battery based on NiFe@N-CFs: (a) liquid Zn-air battery, (b) quasi-solid-state Zn-air battery (inset: photograph of the free-standing NiFe@N-CFs electrode).



Figure S14. Cycling performance of the flexible quasi-solid-state Zn-air battery with NiFe@N-CFs cathode at a current density of 1 mA cm^{-2} .

Catalysts	ORR:	OER:	Δ E =	Reference
	E _{1/2} (V)	E _{j=10} (V)	E _{j=10} -E _{1/2} (V)	
NiFe@N-CFs	0.82	1.53	0.71	This work
NiFe/N-CNT	0.75	1.52	0.77	1
FeNi-NC	0.83	1.61	0.78	2
Fe ₁ Co ₁ -NC _{ps}	0.84	1.61	0.76	3
NiCo/PFC	0.79	1.63	0.84	4
N-GCNT/FeCo	0.92	1.73	0.81	5
Ni ₃ FeN	0.78	1.58	0.80	6
Ni ₃ Fe/N-C sheets	0.76	1.60	0.84	7
CoFe/N-GCT	0.79	1.67	0.88	8
NiCo@N-C2	0.81	1.76	0.95	9
Ni ₃ FeN/NRGO	0.72	1.63	0.91	10
Co-N _x - graphene	1.73	0.78	0.95	11
Co ₃ O ₄ /PGC	0.68	1.77	1.09	12

 Table S1. Comparison of the ORR/OER activities of NiFe@N-CFs catalyst with

 recently reported bifunctional electrocatalysts.

Catalyst	Peak power density (mW cm ⁻²)	charge/di scharge voltage gap (V)	Specific capacity (mAh g _{Zn} -1)	Stability	Refe rence
NiFe@N-CFs	102	0.66@10 mA cm ⁻²	719@5 mA cm ⁻²	20 min/cycle @10 mA cm ⁻² for 300 Cycles, no significant voltage gap change	This work
CoS ₂ /SKJ	104	0.92@25 mA cm ⁻²	N/A	40 min/cycle@25 mA cm ⁻² for 255 cycles, no significant voltage gap change	13
CoNi@NCN T/NF	127	0.84@10 mA cm ⁻²	655@5 mA cm ⁻²	30 min/cycle@5 mA cm ⁻² for 90 cycles, voltage gap increased ~0.27 V	14
FeNi-NC	80.8	0.82@8 mA cm ⁻²	N/A	10 min/cycle@8 mA cm ⁻² for 69 cycles, no significant voltage gap change	2
Co/N-CNSNs	81.7	0.79@10 mA cm ⁻²	638@10 mA cm ⁻²	20 min/cycle @10 mA cm-2 for 100 cycles, voltage gap increased ~0.15 V	15
NiO/CoN PINWs	79.6	0.84@20 mA cm ⁻²	690@5 mA cm ⁻²	10 min/cycle@charge current of 50 mA cm-2 and discharge current of 1 mA cm-2for 50 cycles	16
Co-N, B-CSs	100.4	1.35@20 mA cm ⁻²	N/A	5 min/cycle@5 mA cm-2 for 128 cycles, voltage gap increased ~0.2 V	17
Fe@C- NG/NCNTs	101.2	0.89@10 mA cm ⁻²	682@10 mA cm ⁻²	20 min/cycle@10 mA cm-2 for 297 cycles, voltage gap increased \sim 0.12 V	18
CoNi/BCF	155	N/A	711@10 mA cm ⁻²	10 min/cycle@10 mA cm-2 for 90 cycles, no significant voltage gap change	19
CoN4/NG	115	0.84@10 mA cm ⁻²	730@10 mA cm ⁻²	40 min/cycle@10 mA cm-2 for 150 cycles, no significant voltage gap change	20
FeNiCo@NC -P	112	0.84@10 mA cm ⁻²	N/A	30min/cycle@10 mA cm-2 for 90 cycles, voltage gap increased ∼0.3 V	21

Table S2. The performance of liquid rechargeable Zn-air batteries with various

 bifunctional oxygen electrocatalysts reported in literature.

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