Supporting Information for:

Synthesis of Promising Metal Oxide Light Absorber CuBiW₂O₈ (CBTO) by

Cu-Rich Solid State Method and Measurement of Optoelectronic Properties

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Methods of Theoretical Calculations

Ground state energy calculations were carried out in the Vienna *ab initio* Simulation package (VASP 5.4.4)^{1, 2} using the generalized gradient approximation as parameterized by Perdew-Burke-Ernzerhof (GGA-PBE)^{3, 4} to handle the exchange and correlation potential of the Kohn-Sham equations of DFT⁵. Core electrons were treated within the frozen-core projector augmented-wave (PAW) framework^{6, 7}, while valence electrons were expanded in a plane wave basis set with a kinetic energy cutoff of 600 eV. Integrations in the Brillouin zone (BZ) were performed without symmetry considerations using the 2nd order Methfessel-Paxton method⁸ on Monkhorst-Pack⁹ k-point meshes derived from lattice shapes and sizes. Energy cutoff and k-point mesh values were converged within a total energy of 1 meV for all compound. As was done in the original theoretical work on CBTO¹⁰, a Hubbard-U¹¹⁻¹³ on-site Coulomb potential of U_{eff} = 6 eV was applied to Cu 3d to correct the underestimation of d-electron localization by DFT^{11, 14, 15}. The same was applied to all Cu-containing fragments.

The single-phase region of a chemical potential landscape is obtained by solving a system of inequalities reflecting enthalpic conditions for the primary compound and any of its possible secondary phases,

$$\sum_{\alpha} n_{\alpha} \Delta \mu_{\alpha} = \Delta H_{f,p} \tag{S1a}$$

$$\sum_{\beta} n_{\beta} \Delta \mu_{\beta} < \Delta H_{f,s} \tag{S1b}$$

as functions of chemical potentials of species constituting the primary phase¹⁶. In the above equations, $n_{\alpha,\beta}$ and $\Delta \mu_{\alpha,\beta}$ respectively represent the fractions of each species in the formula unit and its chemical potential bounded by

$$\Delta H_f \le n_{\alpha,\beta} \Delta \mu_{\alpha,\beta} \le 0 \tag{S2}$$

 ΔH_f is the calculated formation enthalpy of the primary/secondary phase derived from E_{solid} , the total ground state energy of the compound,

$$\Delta H_f = E_{solid} - \sum_{\alpha} n_{\alpha} E_{\alpha}^{bulk} \tag{S3}$$

where E_{α}^{bulk} is the ground state energy of α in its standard elemental phase. For CBTO, the process involves the following system of inequalities:

$$\mu_{Cu} + \mu_{Bi} + 2\mu_W + 4\mu_{O_2} = \Delta H_{f,CBTO} = -21.386 \, eV \tag{S4a}$$

$$\mu_{Cu} + \mu_{O_2} < \Delta_{f,Cu0} = -1.590 \ eV \tag{S4b}$$

$$2\mu_{Cu} + \frac{1}{2}\mu_{O_2} < \Delta_{f,Cu_2O} = -1.602 \ eV \tag{S4c}$$

$$2\mu_{Bi} + \frac{3}{2}\mu_{O_2} < \Delta_{f,Bi_2O_3} = -6.242 \ eV \tag{S4d}$$

$$\mu_W + \frac{3}{2}\mu_{O_2} < \Delta_{f,WO_3} = -8.588 \ eV \tag{S4e}$$

$$\mu_{Cu} + \mu_W + 2\mu_{O_2} < \Delta_{f,CuWO_4} = -10.253 \ eV \tag{S4f}$$

$$2\mu_{Cu} + \mu_W + 2\mu_{O_2} < \Delta_{f,Cu_2WO_4} = -10.013 \ eV \tag{S4g}$$

$$2\mu_{Bi} + \mu_W + 3\mu_{O_2} < \Delta_{f,Bi_2WO_6} = -15.547 \ eV \tag{S4h}$$

Solutions to the above equations with Cu taken as a free variable are shown in Figure 2 of the main text. Similar analyses for Bi and W are shown here in Figure S1a and S1b, respectively. Defect formation enthalpies are given by

$$\Delta H_{\delta} = E_{\delta} - E_p + \sum_{\alpha} m_{\alpha} \mu_{\alpha} \tag{S6a}$$

$$\mu_{\alpha} = \mu_{\alpha}^{0} + \Delta \mu_{\alpha} \tag{S6b}$$

where E_{δ} and E_p are the total ground state energies of the primary compound with and without the defect, respectively. By convention, $m_{\alpha} = -1$ corresponds to the addition of one α atom to the system. μ_{α}^{0} is a reference chemical potential from the standard elemental phase of α . $\Delta \mu_{\alpha}$ determines the chemical environment by representing the additional energy required to get α from a source during synthesis, with $\Delta \mu_{\alpha} = 0$ reflecting α -rich conditions. $\Delta \mu_{\alpha}$ is bounded according to eq. S2.

The frequency dependent absorption coefficient $\alpha(\omega)$ is derived from the extinction coefficient $k(\omega)$ as follows¹⁷:

$$\alpha_{ii}(\omega) = \frac{2\omega}{c} k_{ii}(\omega) \tag{S7a}$$

$$k_{ii}(\omega) = \left\{ \frac{1}{2} \left[\left[\left(\operatorname{Re} \varepsilon_{ii}(\omega) \right)^2 + \left(\operatorname{Im} \varepsilon_{ii}(\omega) \right)^2 \right]^{1/2} - \operatorname{Re} \varepsilon_{ii}(\omega) \right] \right\}^{1/2}$$
(S7b)

where *c* is the speed of light, and the real and imaginary parts of $\varepsilon(\omega)$, the dielectric tensor, are calculated from the following¹⁸:

$$\operatorname{Im} \varepsilon_{ij}(\omega) = \frac{4\pi^2 e^2}{\Omega} \lim_{q \to 0} \frac{1}{q^2} \sum_{c,v,k} 2w_k \delta(\varepsilon_{ck} - \varepsilon_{vk} - \omega) \times \langle u_{ck+e_iq} | u_{ck} \rangle \langle u_{ck+e_jq} | u_{ck} \rangle \tag{S8a}$$

$$\operatorname{Re} \varepsilon_{ij}(\omega) = 1 + \frac{2}{\pi} P \int_0^\infty \frac{\operatorname{Im} \varepsilon_{ij}(\omega')\omega'}{\omega'^2 - \omega^2 + i\eta} \, d\omega'$$
(S8b)

where Ω is the volume of the primitive cell, q the Bloch wave vector of the incident wave, c and v the conduction and valence states, \mathbf{k} the Bloch wave vector used to expand the Kohn-Sham solutions, and w_k the k-point weights. The Dirac delta function ensures energy conservation. Equation S8b is the Kramers-Kronig dispersion relation.

We aligned the band edges of CBTO and Bi_2WO_6 by referencing their respective VBM and CBM Kohn-Sham eigenvalues to the average of their oxygen 1s core states. Results suggest that CBTO Cu 3d – O 2p hybridized states will dominate the VBM at the interface (Figure S2). This is likely due to the higher energies of Cu 3d electrons with respect to Bi 6s – O 2p hybridized orbitals at the top of the valence bands.

Supporting Experimental and Theoretical Results



Figure S1. Optical image of pellet formed by starting with powders that had been annealed 4 times in Cu rich atmosphere, pressing these into a Cu box, and annealing again in a tube furnace at 600 °C for 9 hours with 500 sccm flow rate of argon to obtain a dense sintered pellet.

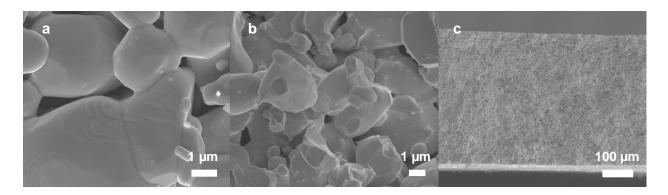
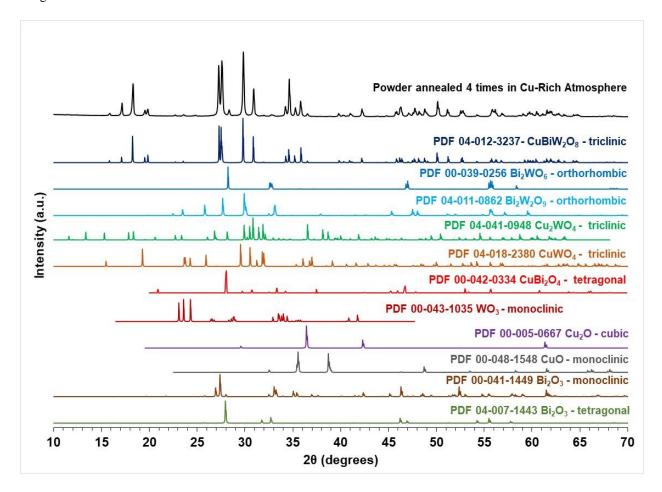
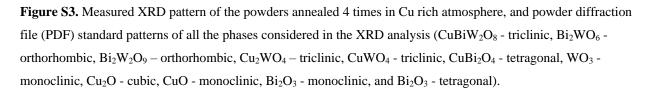


Figure S2. Scanning electron microscopy (SEM) of the pellet from Figure S1 - top (a and b) and cross-section (c) images.





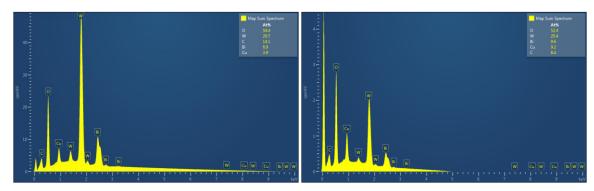


Figure S4. SEM - energy dispersive X-ray spectroscopy (EDS) of powders annealed in Ar without Cu-rich atmosphere (left) and with Cu-rich atmosphere (right).

	Cu	Bi	W	0	С	Total
Stoichiometric CuBiW ₂ O ₈	8.3	8.3	16.7	66.7	0.0	100.0
Annealed w/o Cu-rich atm	3.9	6.9	20.7	54.4	14.1	100.0
Annealed w/ Cu-rich atm	9.2	9.6	20.4	52.4	8.4	100.0
Annealed w/o Cu-rich atm excl. C	4.5	8.0	24.1	63.3	0.0	100.0
Annealed w/ Cu-rich atm excl. C	10.0	10.5	22.3	57.2	0.0	100.0

Table S1. EDS comparison of atomic percentage of powders annealed with and without Cu-rich atmosphere.

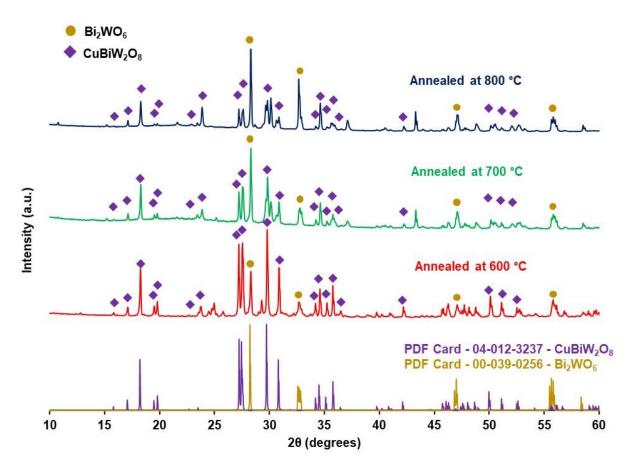


Figure S5. XRD patterns of powders annealed 1 time in Cu-rich atmosphere at temperatures of 600, 700 and 800 °C.

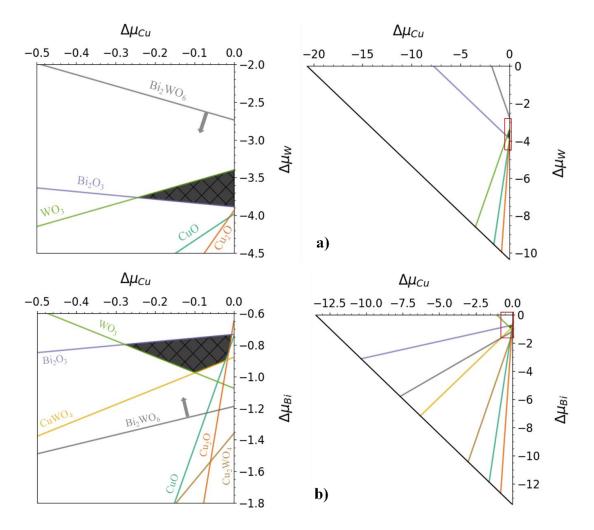


Figure S6. Chemical potential landscape for CuBiW₂O₈ (CBTO) as a function of constituent chemical potentials (zoomed at left). Outer bounds represent the entire CBTO thermodynamic stability region. With Bi taken as a free variable (a), $\Delta \mu_{Bi}$ is set to -0.7 eV. For the case of W as the free variable (b), $\Delta \mu_{W}$ is set to -3.96 eV. The shaded region contains points in which all CBTO fragments are thermodynamically unstable, except for Bi₂WO₆, which is thermodynamically stable in the direction indicated by the arrow (zoomed view). All Cu-containing compounds are calculated using DFT+U with U_{eff} = 6 eV on Cu 3d bands.

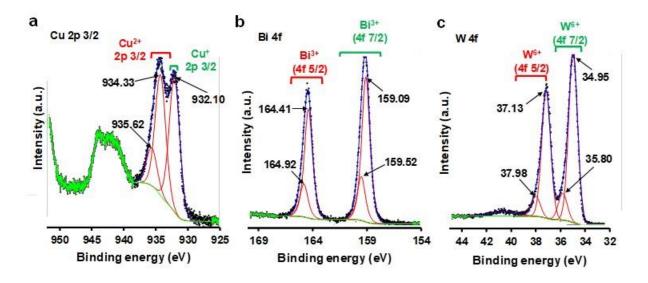


Figure S7. X-ray photoelectron spectra of pellet formed by annealing powders 4 times in Cu-rich conditions, followed by pressing and once again annealing in Cu-rich condition. a) Cu 2p XP spectra, b) Bi 4f XP spectra, c) W 4f XP spectra. Red traces correspond the fitted peaks for Cu 2p, Bi 4f and W 4f regions.

Figure S7a reports the XP spectrum of the Cu 2p region, for which prior studies ascribed peaks in the range of 932.7 - 935.7 eV to the Cu 2p 3/2 features from Cu²⁺ ions in Cu-oxide compounds and 931.6 - 932.8 eV to the corresponding features from Cu¹⁺ ions in Cu-oxide compounds.¹⁹⁻²² We ascribe the fitted peaks at 935.62 eV and 934.33 to Cu²⁺. In addition, the presence of a strong shake-up peak at 940 – 945 eV is also a clear indication of the presence of Cu^{2+} .²³ The Cu²⁺ signal may come from impurities such as CuO or some other Cu²⁺-oxide. We ascribe the peak at 932.10 eV to Cu¹⁺, which may come from CBTO or some other Cu¹⁺ oxide. For the Bi 4f region in Figure S7b, peaks in the 157.8 - 161.5 eV and peaks in the 163.1 - 166.0 eV range were ascribed to Bi³⁺ 4f 7/2 and 5/2 features, respectively, from Bi-oxide compounds in prior studies.^{24, 25} We ascribe fitted peaks at 164.92 eV, 164.41 eV, 159.52 eV and 159.09 eV to Bi³⁺ features, with the two sets of Bi³⁺ peaks likely generated by CBTO and Bi₂WO₆. For the W 4f region in Figure S7c, prior studies ascribed peaks in the 34.5 - 36.6 eV and 37.1 - 39.6 eV range to W⁶⁺ 4f 7/2 and 5/2 features, respectively, in W-oxide compounds.²⁶⁻²⁹ We ascribe the fitted peaks at 37.98 eV, 37.10 eV, 35.80 eV and 34.95 eV to W⁶⁺ features, with the two sets of peaks likely coming from CBTO and Bi₂WO₆.

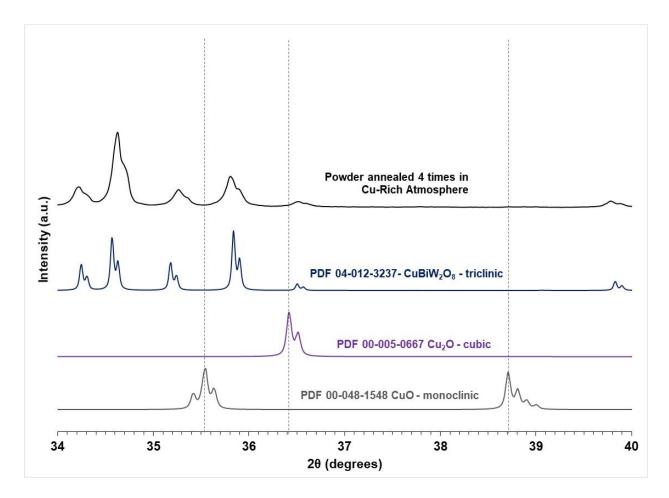


Figure S8. XRD pattern of the 4-times Cu-rich annealed powders expanded in the range of angles in which CuO and Cu₂O have major peaks.

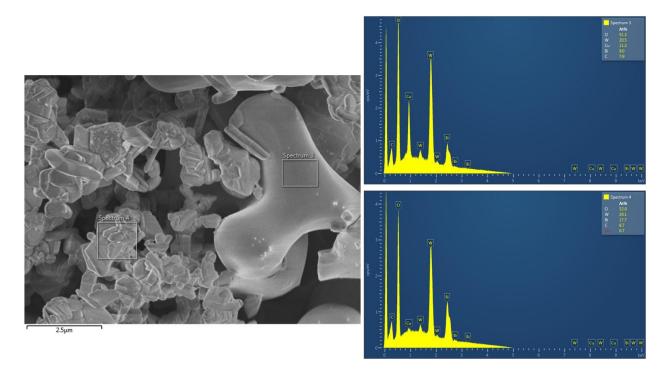


Figure S9. EDS of rounded particles (spectrum at top right) and plate-like particles (spectrum at bottom right) in powders annealed 1 time in Cu-rich atmosphere.

	Cu	Bi	W	0	С	Total
Stoichiometric CuBiW ₂ O ₈	8.3	8.3	16.7	66.7	0.0	100.0
Bi ₂ WO ₆	0.0	22.2	11.1	66.7	0.0	100.0
$Bi_2W_2O_9$	0.0	15.4	15.4	69.2	0.0	100.0
Rounded particles	11.3	9.0	20.5	51.3	7.9	100.0
Plate-like particles	0.7	17.7	20.1	52.9	8.7	100.1
Rounded particles excl. C	12.3	9.8	22.3	55.7	0.0	100.0
Plate-like particles excl. C	0.8	19.4	22.0	57.9	0.0	100.1

Table S2. EDS comparison of atomic percentage of rounded and plate-like particles in powders annealed 1 time in Cu-rich atmosphere.

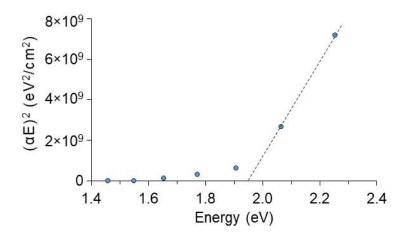


Figure S10. Tauc plot of $(\alpha E)^{1/r}$ vs. E, where E is the photon energy and exponent r = 0.5, calculated from the wavelength-dependent optical absorption of the powders annealed 4 times in Cu-rich atmosphere, dispersed in a solvent, and drop-casted onto quartz substrates.

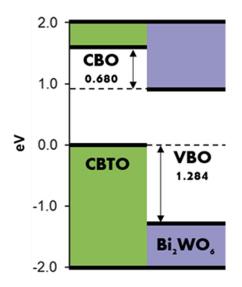


Figure S11. DFT calculated valence and conduction band edges of CBTO and Bi_2WO_6 aligned with respect to the average of the oxygen 1s core states. Oxygen 1s states for each compound were averaged over all O-sites. CBTO (Bi_2WO_6) band edges were shifted up (down) due to the difference between the average 1s state and their respective 1s states. CBTO valence band edge is set at 0 eV. Valence/conduction band offsets (VBO/CBO) are shown.

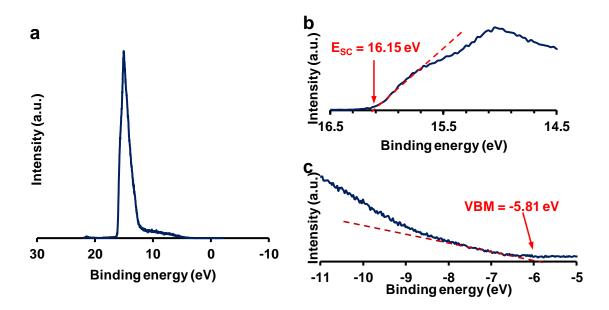


Figure S12. a) ultraviolet photoelectron spectroscopy (UPS) spectrum of sintered powder pellet (annealed 4 times in Cu-rich atmosphere and then pelletized), b) close-up of secondary electron cut off region, and c) close-up of valence band region.

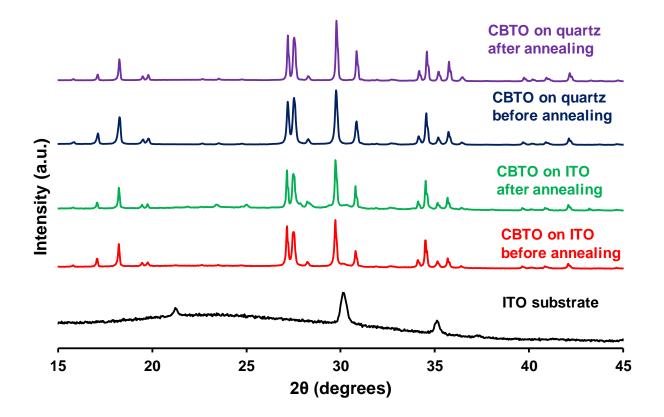


Figure S13. X-ray diffraction of ITO substrate (black), CBTO powders on quartz before (red) and after (green) annealing, CBTO powders on ITO before (blue) and after (purple) annealing.

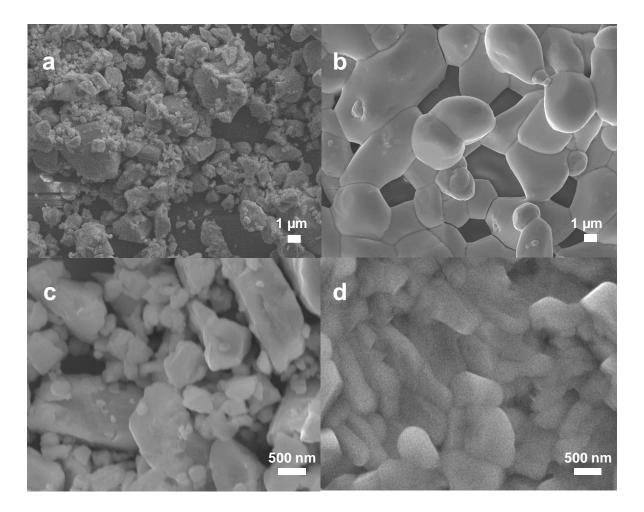


Figure S14. Scanning electron microscopy (SEM) top images of CBTO powders on quartz a) before and b) after annealing, and CBTO powders on ITO c) before and d) after annealing.

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