

Supporting Information

Rapid Hybrid Chemical Vapor Deposition for Efficient and Hysteresis-Free Perovskite Solar Modules with an Operation Lifetime Exceeding 800 Hours

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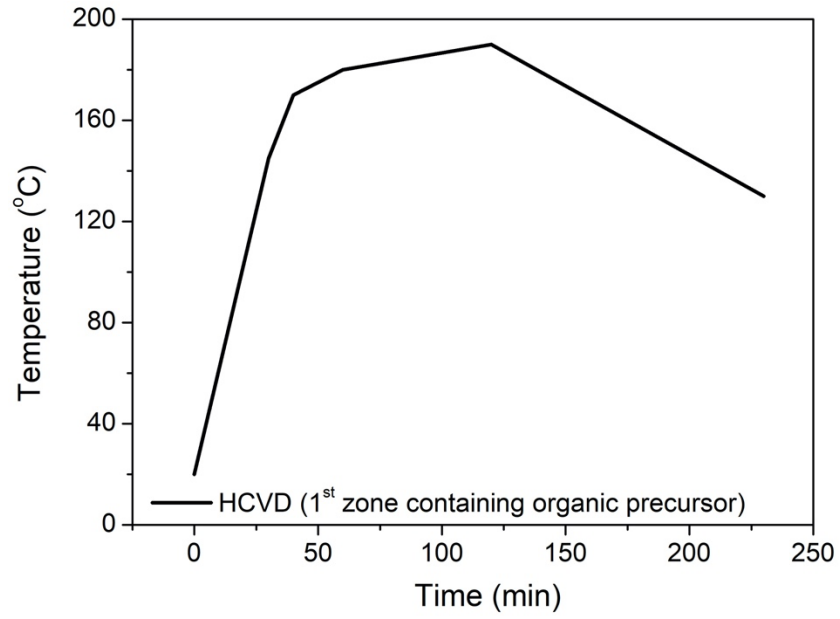


Figure S1. Programed temperature profile as a function of time during the regular HCVD process for the heating zone containing the crucible with the organic precursor.

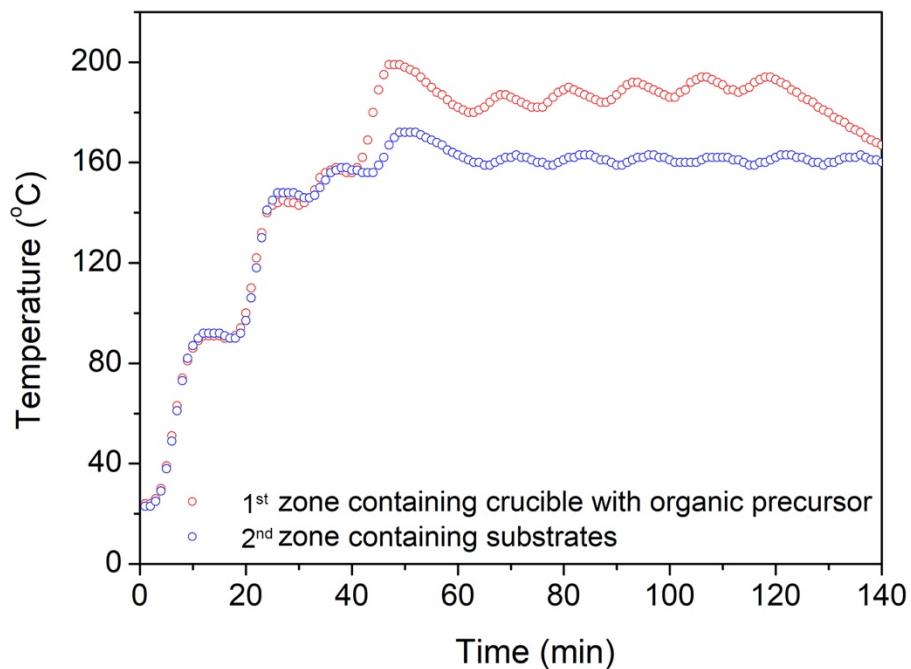


Figure S2. The recorded temperature profile for the regular HCVD method during the temperature ramping and deposition process for the 1st zone containing the crucible with the organic precursor and 2nd zone containing the substrates. Temperature fluctuation is observed during the temperature ramping and deposition processes. A slow ramping rate is used to minimize temperature overshooting with respect to the programmed temperature.

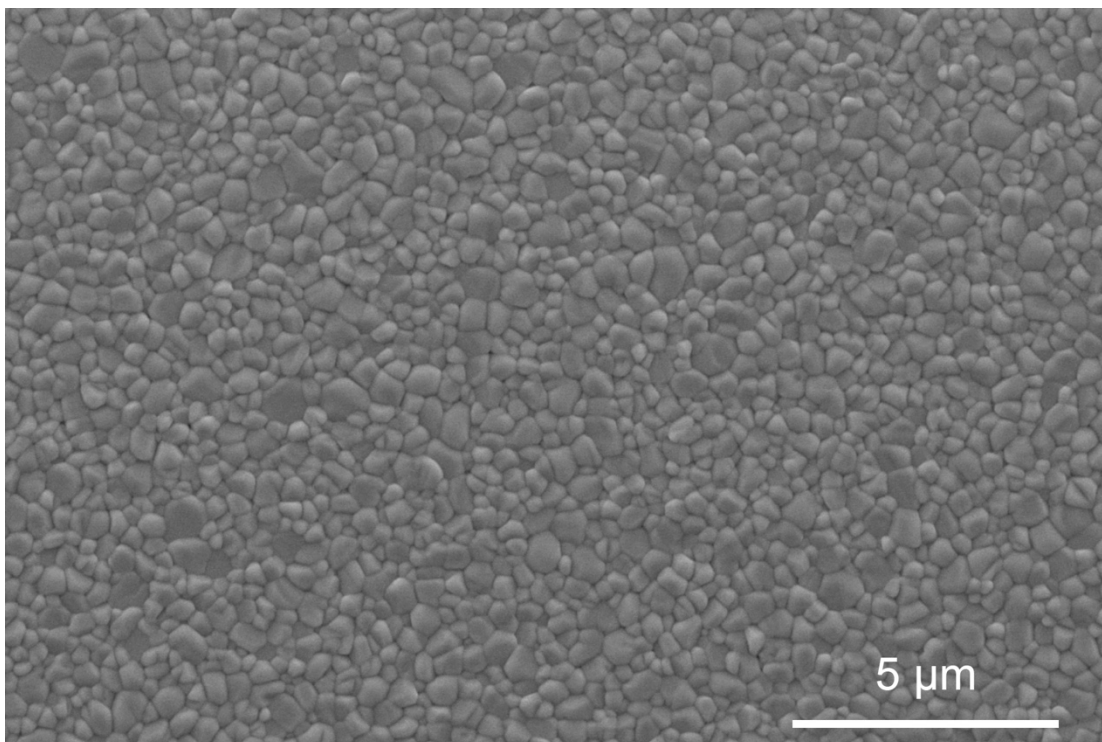


Figure S3. SEM micrograph showing the surface morphology of the RHCVD deposited $\text{Cs}_{0.1}\text{FA}_{0.9}\text{PbI}_3$ perovskite film across a relatively large area ($20\ \mu\text{m} \times 13\ \mu\text{m}$).

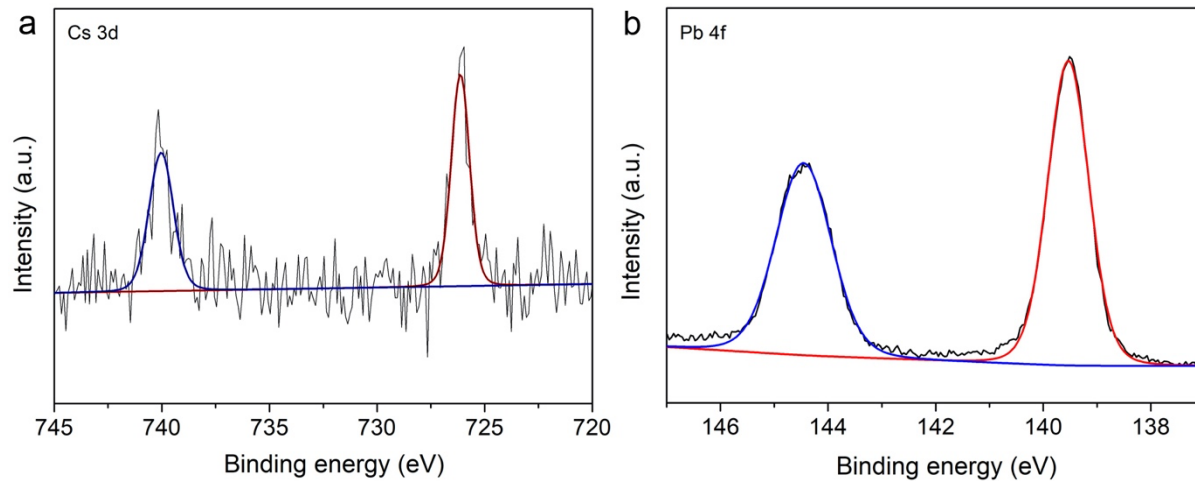


Figure S4. High resolution XPS spectra of **a.** Cs 3d and **b.** Pb 4f core levels confirming the incorporation of Cs cations into the perovskite films deposited by RHCVD.

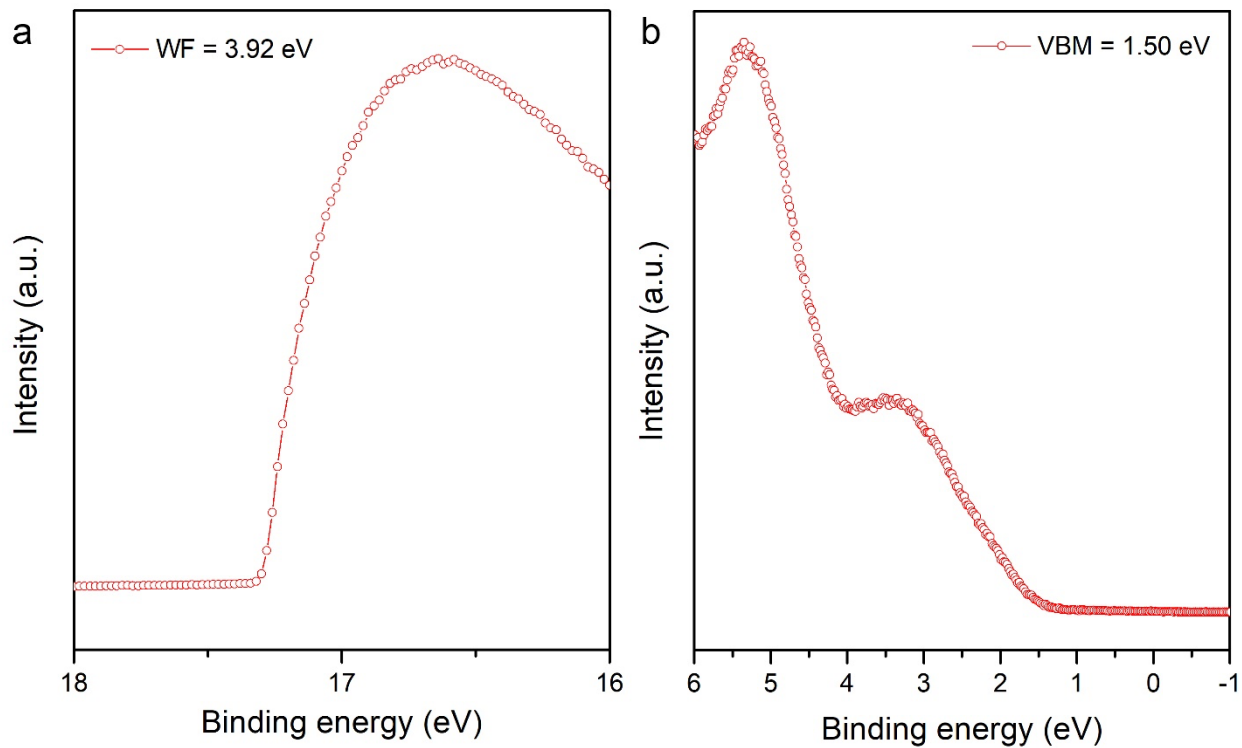


Figure S5. UPS spectra of the RHCVD deposited $\text{Cs}_{0.1}\text{FA}_{0.9}\text{PbI}_3$ perovskite layer. **a.** the work function of the perovskite layer is 3.92 eV. **b.** the valence band maximum for the perovskite layer is 1.50 eV below the Fermi level.

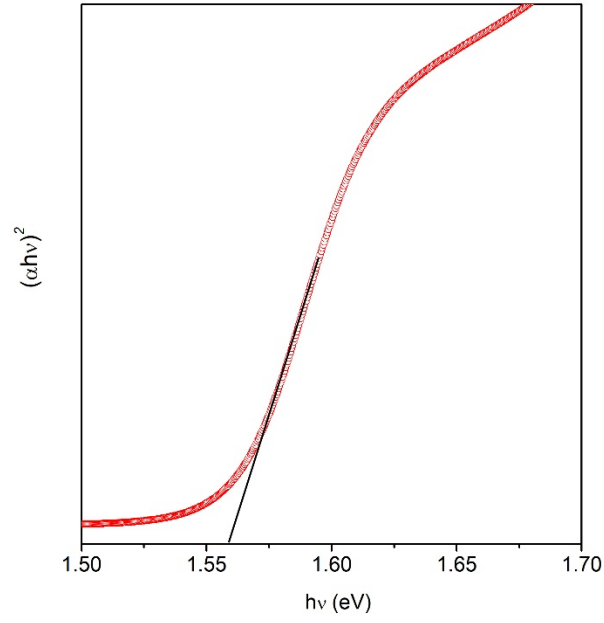


Figure S6. The optical band gap of the RHCVD deposited $\text{Cs}_{0.1}\text{FA}_{0.9}\text{PbI}_3$ perovskite film extracted from Tauc-plot is 1.56 eV.

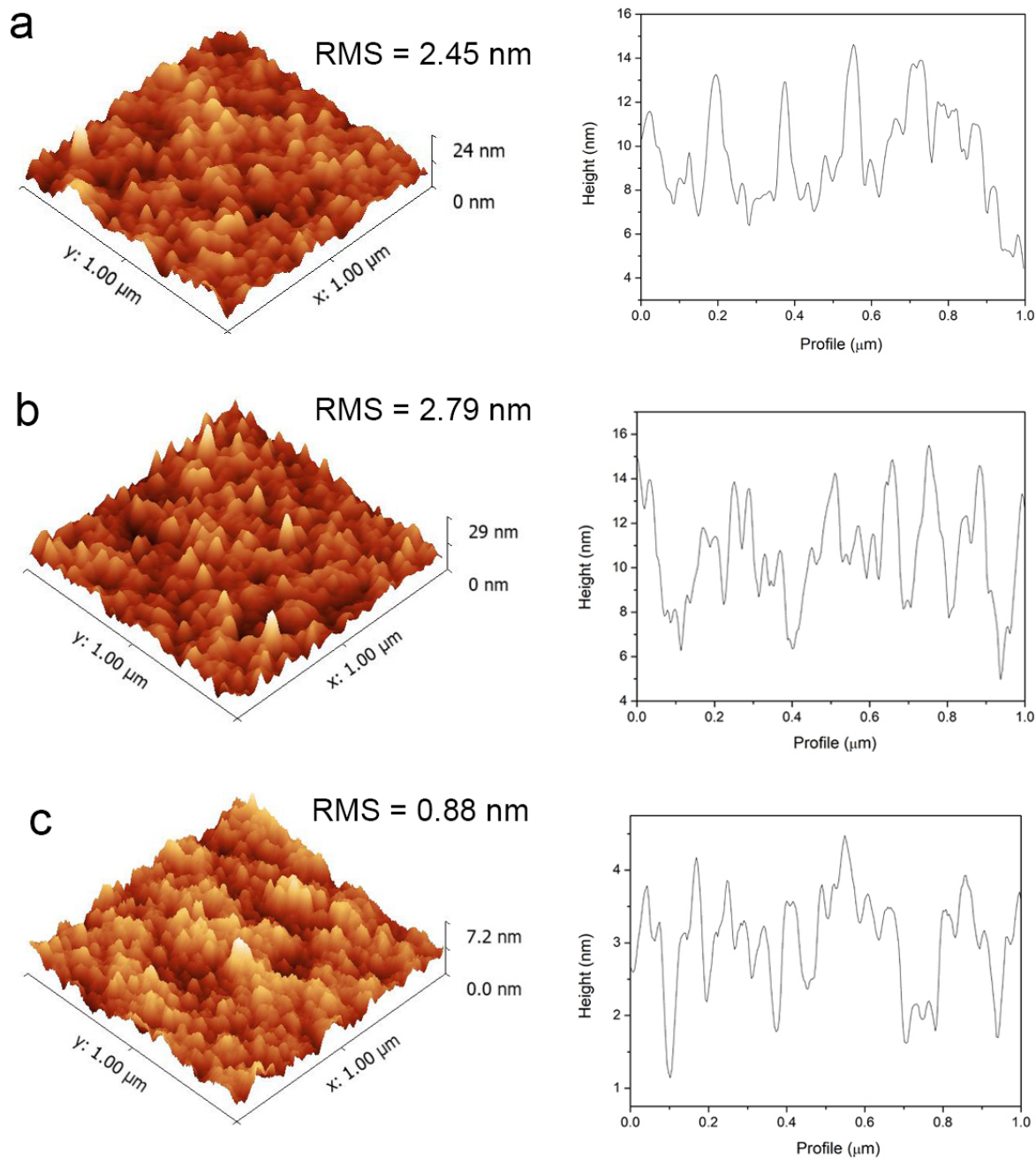


Figure S7. Atomic force microscopy images showing the surface morphology of (a) the bare ITO substrate, (b) sputter-deposited SnO_2 on the ITO substrate, and (c) spin coated SnO_2 nanocrystal film on the ITO substrate.

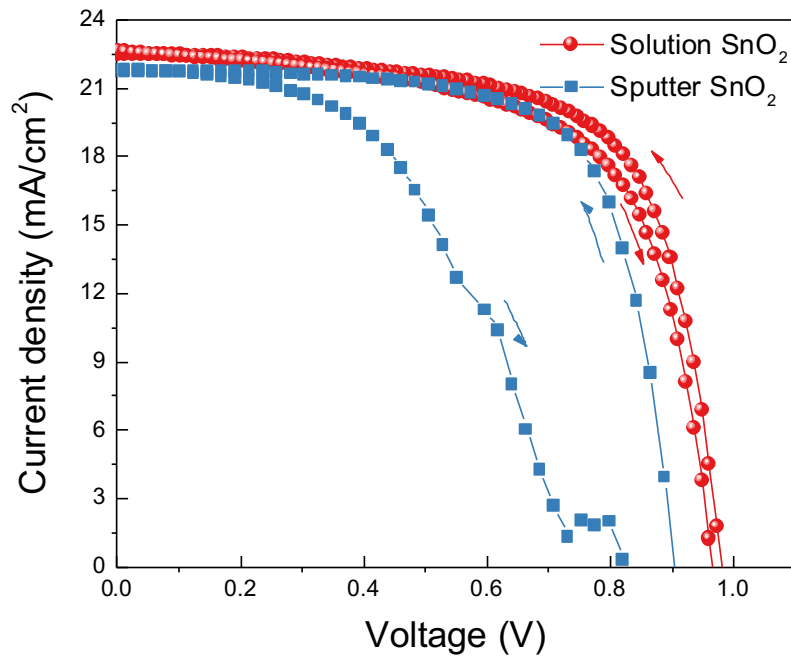


Figure S8. Current density-voltage curves of the PSCs based on the RHCVD-grown perovskite films deposited on the solution coated SnO₂ nanocrystal film and the sputter-deposited amorphous SnO₂ film, respectively. The reverse scan and forward scan PCE for the PSC based on the SnO₂ ETL prepared from the SnO₂ nanocrystals solutions are 15.0% and 14.1%, respectively. The reverse scan and forward scan PCE for the perovskite solar cell based on the sputter-deposited SnO₂ ETL are 13.8% and 8.1%, respectively.

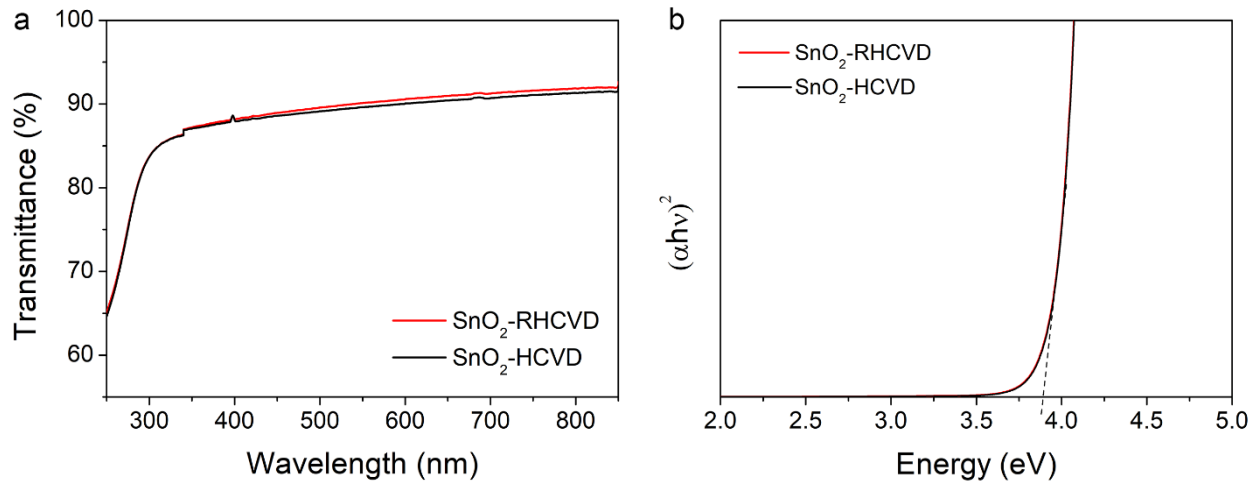


Figure S9. a) Transmittance spectra and **b)** Tauc-plot of the SnO₂ films after the RHCVD process and the regular HCVD process. The optical band gap of both films determined on the basis of the Tauc-plot is 3.85 eV.

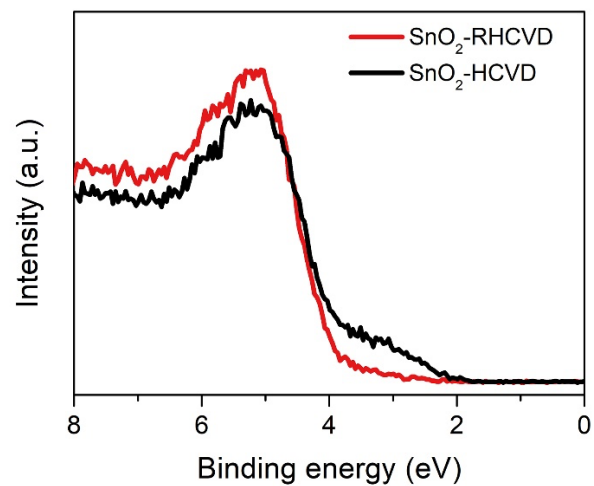


Figure S10. High resolution XPS valence features of the SnO₂ films based on the RHCVD process and the regular HCVD process.

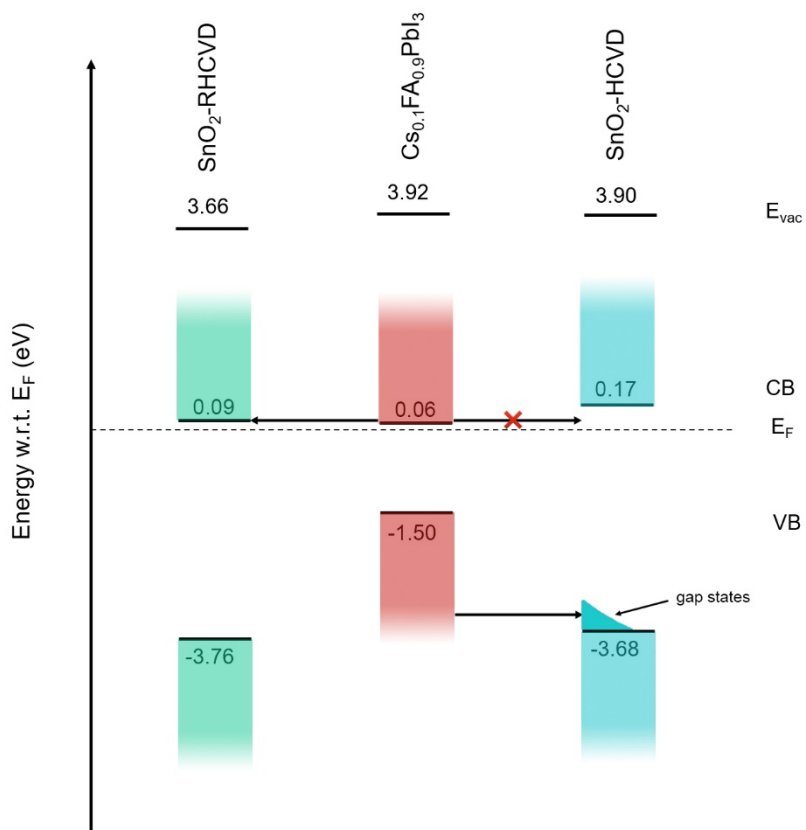


Figure S11. Energy level diagram of PSCs based on the vacuum annealed SnO₂ electron transport layer and the RHCVD grown Cs_{0.1}FA_{0.9}PbI₃ perovskite film.

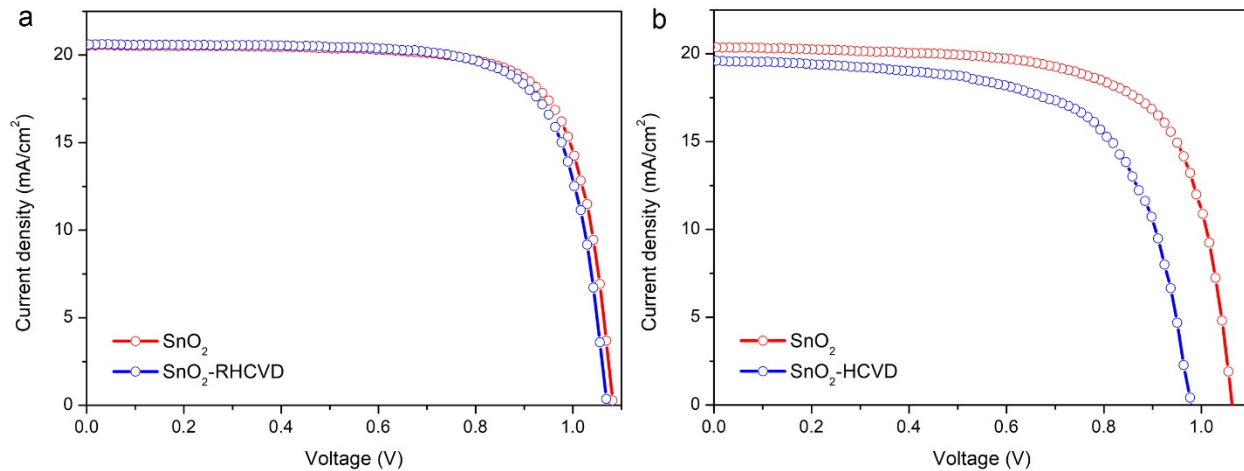


Figure S12. PSCs based on the spin coated perovskite layer on the nano-crystal SnO₂ layer **a)** with and without the RHCVD process and **b)** with and without the regular HCVD process.

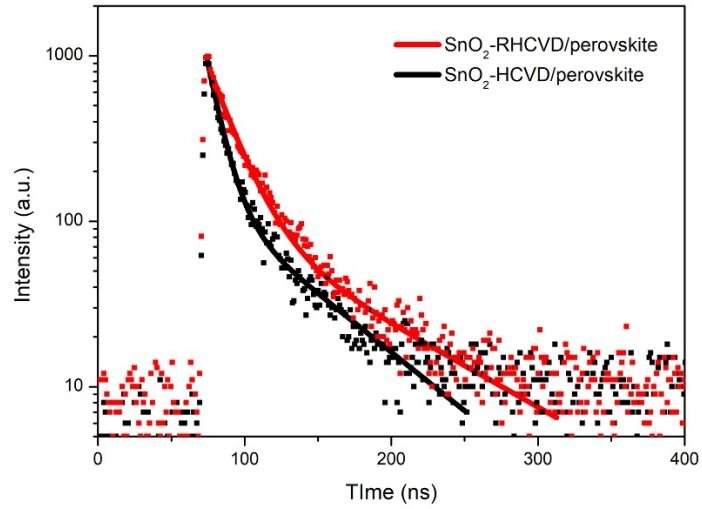


Figure S13. Time-resolved photoluminescence (TRPL) spectra of the solution coated CH₃NH₃PbI₃ film on the SnO₂ film after treatment of the RHCVD process and the regular HCVD process, respectively.

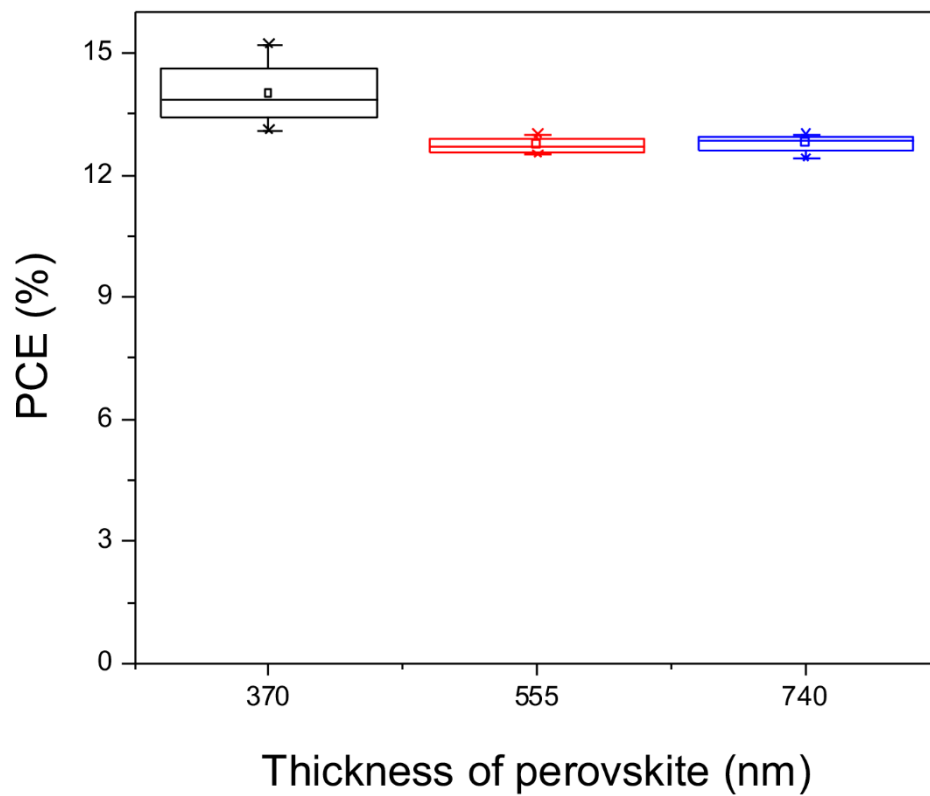


Figure S14. PCE as a function of the thickness of the deposited perovskite layer for RHCVD based PSCs.

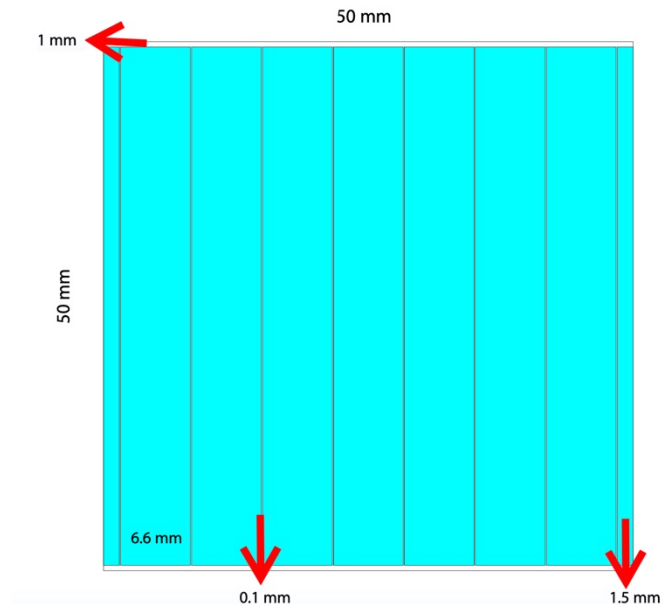


Figure S15. The schematic drawing showing the 5 cm × 5 cm substrate design for the PSM fabrication.

Table S1. The difference of J_{sc} values between the J-V curves and EQE curves.

Process	$J_{sc, J-V}$ (mA/cm ²)	$J_{sc, EQE}$ (mA/cm ²)	Difference (%)
RHCVD	22.3	21.2	4.93
HCVD	18.8	18.0	4.26

The difference is calculated as $1 - (J_{sc, EQE}/J_{sc, J-V})$

Table S2. TRPL results for $\text{CH}_3\text{NH}_3\text{PbI}_3$ on the SnO_2 films after the RHCVD process and the regular HCVD process.

Electron transport layer	τ_1 (ns)	τ_2 (ns)
SnO_2 -RHCVD	17.8	87.9
SnO_2 -HCVD	10.9	73.4

Table S3. Summary and comparison of the PSCs and PSMs fabricated by the typical solution coating process, regular HCVD as well as RHCVD. For the module area, ^{aa} means active area, and ^{da} means designated area. The hysteresis is defined as: HI = hysteresis index = $(PCE_{\text{reverse}} - PCE_{\text{forward}})/PCE_{\text{reverse}}$.

Perovskite	Coating method	Cell PCE (%)	hysteresis	Processing time (h)	Module (cm ²)	Module PCE (%)	Stability (h)	Ref
(FAPbI ₃) _{0.95} (MAPbBr ₃) _{0.05}	Spin coating	23.3	0.099	0.17	24.97 ^{da}	17.1	>1370	S1
MAPbI ₃	Doctor blading	21.3	0.006	~ 0.3	63.7 ^{da}	16.4	N/A	S2
MAPbI _{3-x} Cl _x	Slot-die coating	16.8	N/A	0.25	151.9 ^{aa}	10.6	N/A	S3
(HOOC(CH ₂) ₄ NH ₃) ₂ PbI ₄ /CH ₃ NH ₃ PbI ₃	Screen printing	11.9	0.12	1	46.7 ^{aa}	10.1	>10000	S4
MAPbI ₃	HCVD	14.99	N/A	2	8.4 ^{aa}	6.22	N/A	S5-6
FAPbI ₃	HCVD	12.5	N/A	1	NA	7.7	N/A	S7
MAPbI ₃	HCVD	15.6	N/A	1	8.8 ^{aa}	9.5	N/A	S8
Cs _x FA _{1-x} PbI _{3-y} Br _y	HCVD	17.29	0.05	> 0.5	41.25 ^{aa}	12.24	200	S9
Cs _{0.07} FA _{0.93} PbI ₃	HCVD	16.6	0.13	3.5	12 ^{aa}	14.6	N/A	S10
Cs _{0.1} FA _{0.9} PbI _{2.9} Br _{0.1}	HCVD	13.3	0.16	3.5	91.8 ^{da}	9.34	500	S11
FAPbI ₃ Br	HCVD	15.6	0.08	3.5	12 ^{aa}	14.7	388	S12
Cs _{0.1} FA _{0.9} PbI ₃	RHCVD	15.5	0.09	~ 0.2	22.4 ^{da}	12.3	> 800	This work

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