

Supplementary Information

All Annealing-Free Solution-Processed Highly Flexible Organic Solar Cells

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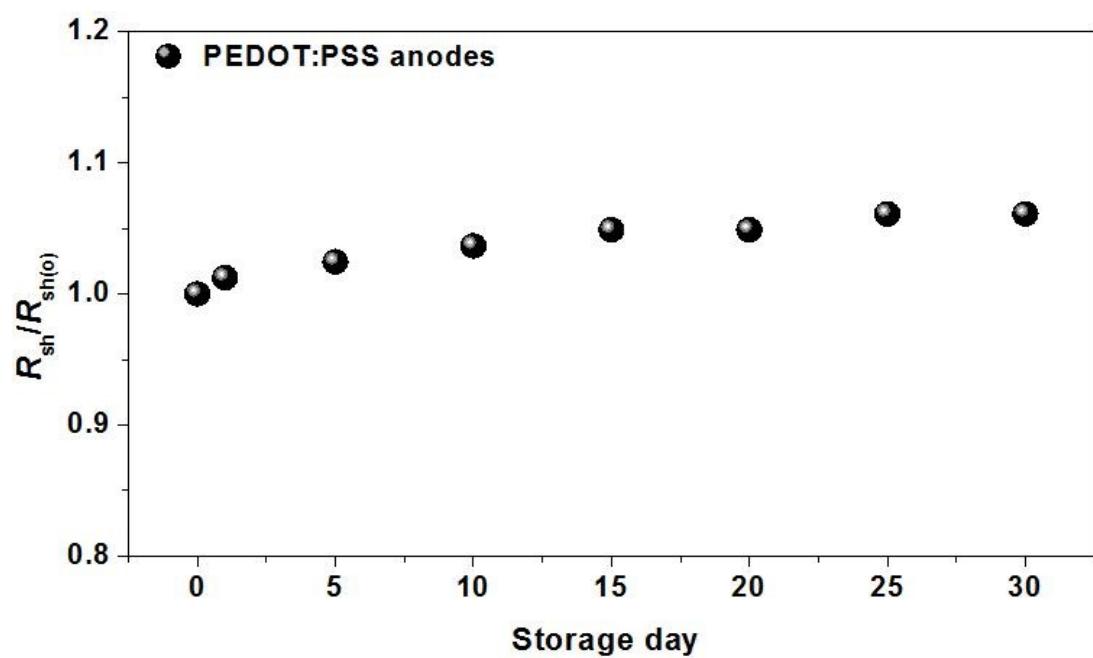


Fig. S1 $R_{\text{sq}}/R_{\text{sq}(0)}$ of the PEDOT:PSS anodes treated by $\text{CF}_3\text{SO}_3\text{H}$ as a function of storage days in air atmosphere.

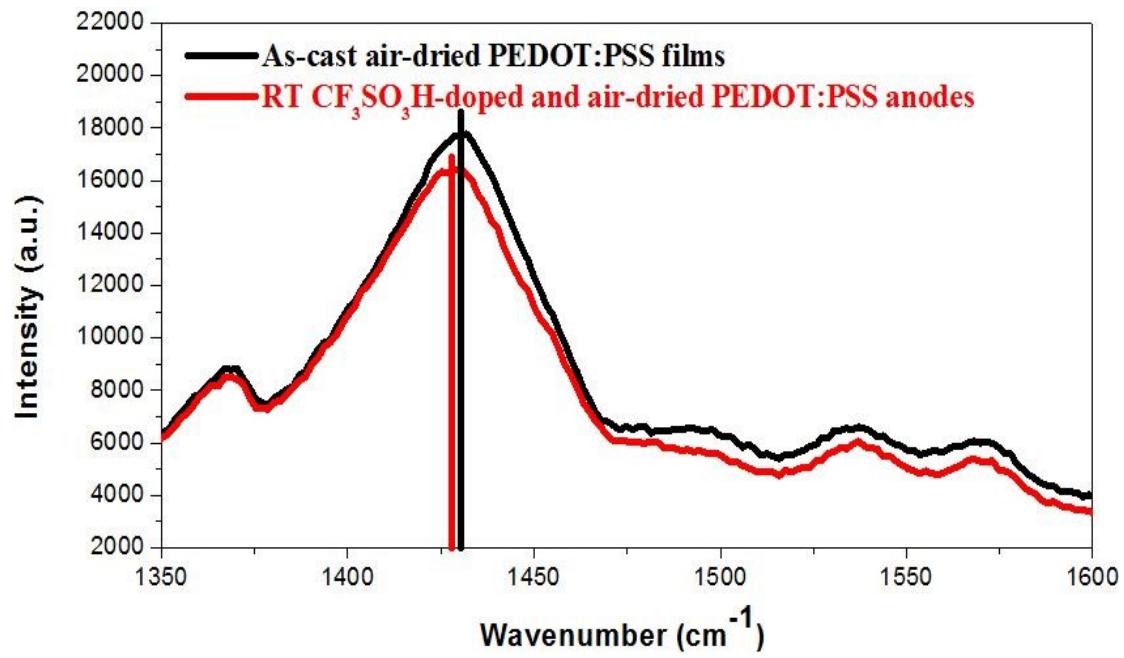


Fig. S2 Raman spectra of the as-cast air-dried PEDOT:PSS films and the room-temperature $\text{CF}_3\text{SO}_3\text{H}$ -doped and air-dried PEDOT:PSS anodes.

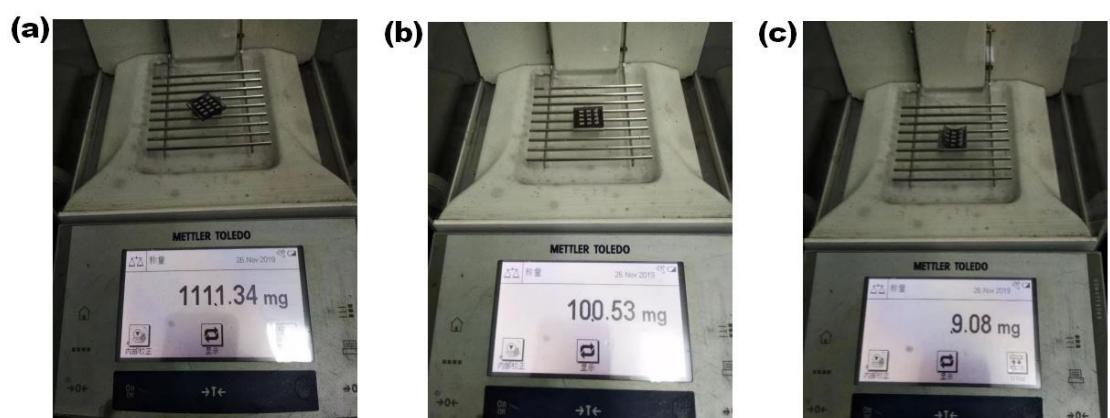


Fig. S3 Weights of the devices including the rigid ones on glass substrates (**a**), the flexible ones on 200- μm -thick PET substrates (**b**) and the ultrathin soft ones on 24- μm -thick PE substrates (**c**).

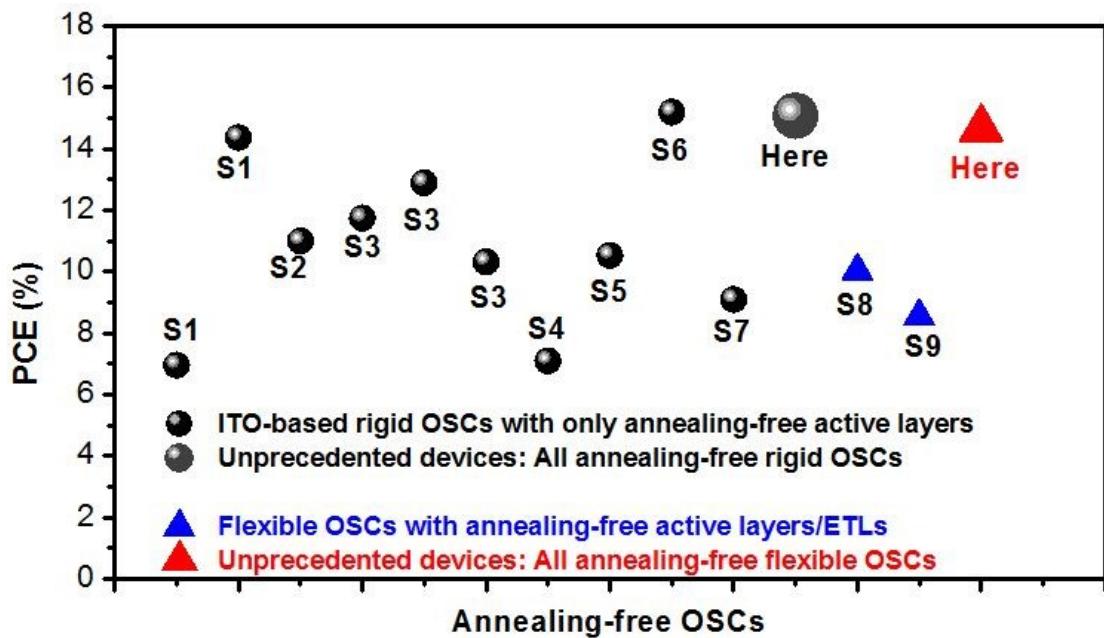
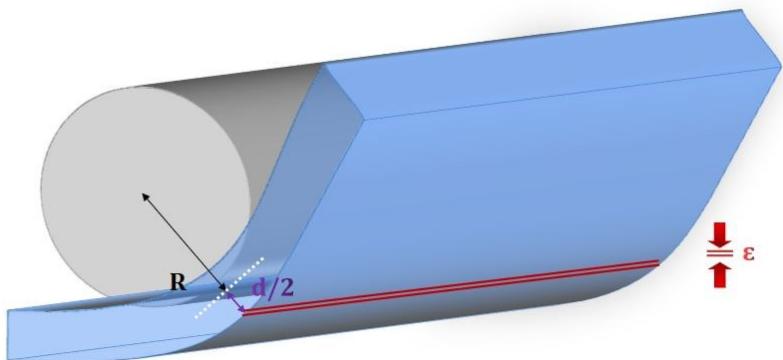


Fig. S4 Plotted values of PCEs of the rigid and flexible OSCs with annealing-free functional layers reported recently.



Sample	R	d/2	ϵ
PE: 24 μm , r: 0.25 mm	262 μm	12 μm	4.58%
PET: 200 μm , r: 0.25 mm	350 μm	100 μm	28.57%
PE: 24 μm , r: 0.50 mm	512 μm	12 μm	2.34%
PET: 200 μm , r: 0.50 mm	600 μm	100 μm	16.67%

Fig. S5 Schematic illustration of the cross-sectional dimensions. Here, ϵ is the normal strain on the vertical cross-sectional plane, R is the radius of curvature, and d is the thickness of the PE and PET substrates, respectively.



Fig. S6 Cracks of the PM6:Y6 active blends (see bottom regions) coated on the 200- μm -thick rigid PET substrates in a harsh flexing at r of 0.25 mm.

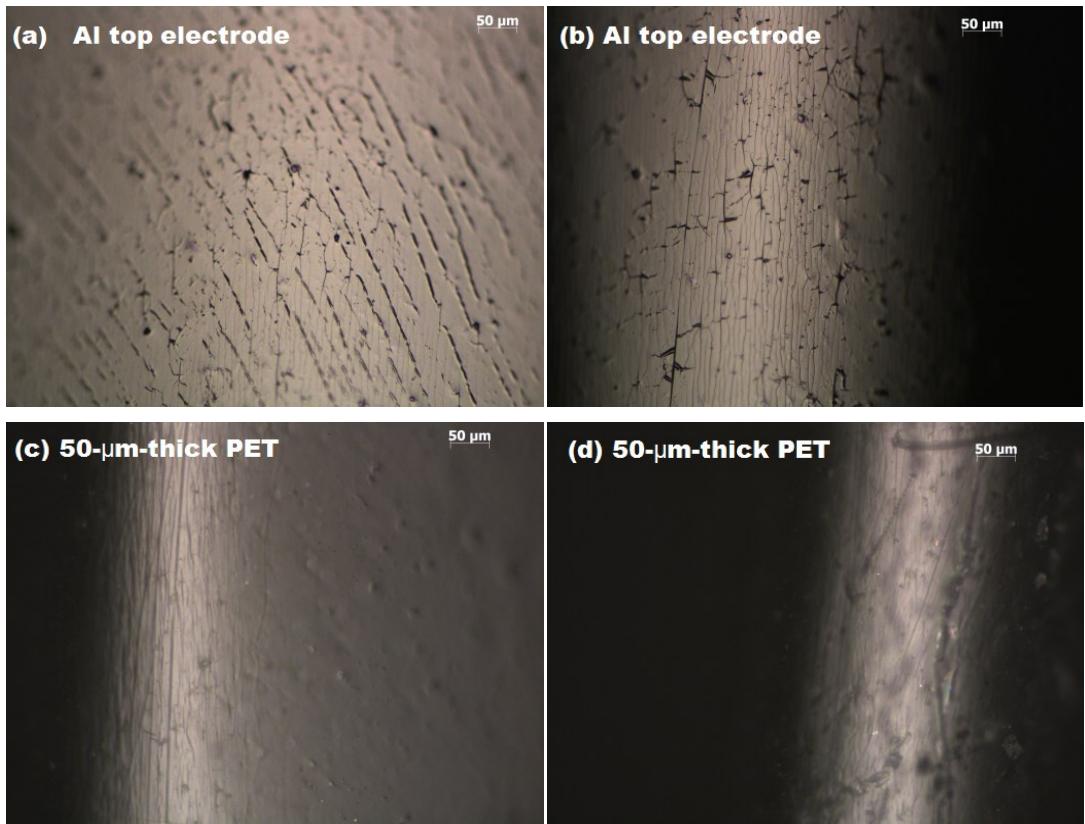


Fig. S7 Cracks of Al top electrodes on 50- μm -thick PET substrates and the 50- μm -thick PET substrates in 100 cyclic flexing tests. **(a,b)** Al top electrodes with flexing at r of 0.50 and 0.25 mm, respectively. **(c,d)** The PET in the flexing at r of 0.50 mm and 0.25 mm, respectively. Scale bar: 50 μm .

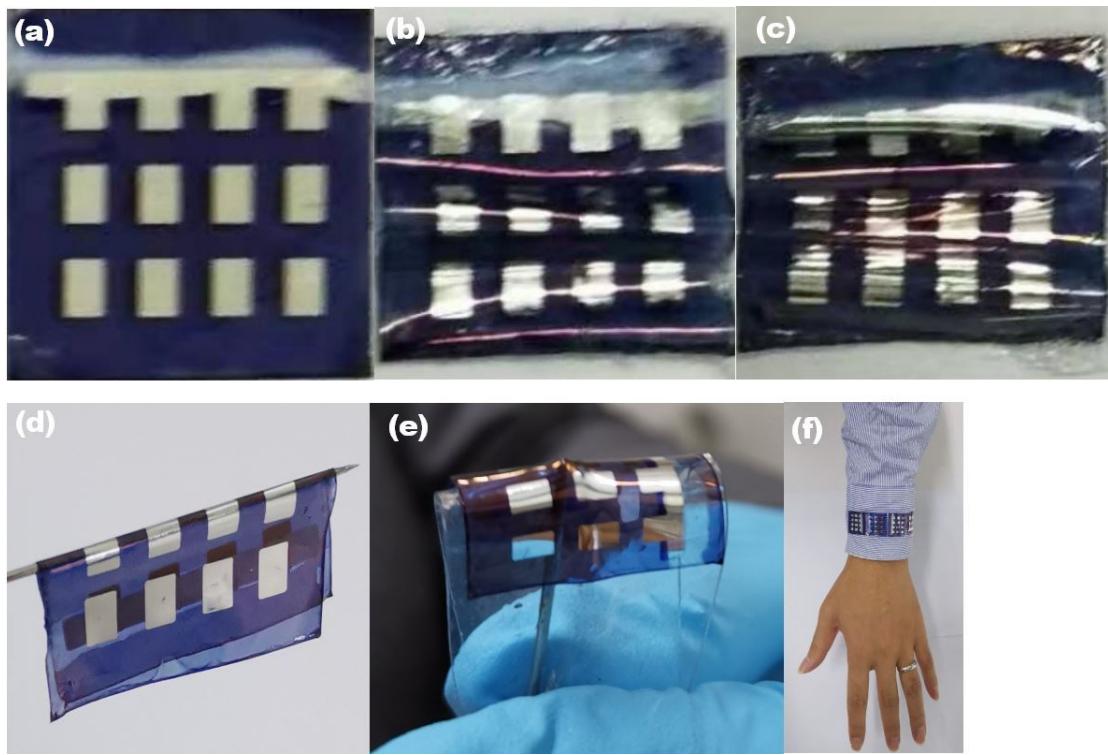


Fig. S8 (a,b) Pristine annealing-free solution-processed highly flexible organic solar cells. (b,c) Waved configuration and wrinkled configuration of the flexible devices through placing them on a pre-strained PDMS stamp (thickness: ca. 1 μm). (d) Due to the soft property, the device foils were hung on the metallic needles (radius: 0.25 mm). (e) The highly flexible device attached to PDMS elastomeric supports under three-dimensional deformation by pressure from a 0.2 mm-diameter metallic object. (f) The highly flexible devices attached to the sleeves of the shirt for a potential wearable integration in the future.

Tab. S1 Summaries of photovoltaic characteristics of the annealing-free OSCs

Device	TE	AL	Annealing-free components	V_{OC} (V)	J_{SC} (mA cm $^{-2}$)	FF (%)	PCE (%) (Ave.)	Ref.
Rigid OSCs	ITO/ Glass	PM6:C4	AL,TME	0.689	15.74	67.01	7.28 (6.96)	[S1]
		PM6:C6	AL,TME	0.84	23.82	72.68	14.54 (14.37)	[S1]
		PBDS-T: ITIC	AL,TME	0.985	18.68	60.01	11.06	[S2]
		PBDB-T:IDTCN-C	AL,TME	0.84	20.33	69.6	11.92 (11.75)	[S3]
		PBDB-T:IDTCN-O	AL,TME	0.91	19.96	73.2	13.28 (12.91)	[S3]
		PBDB-T:IDTCN-S	AL,TME	0.85	19.04	65.7	10.60 (10.34)	[S3]
		DTBDT-Rho: PC ₇₁ BM	AL,TME	0.81	17.2	51.0	7.10	[S4]
		PTB7-TH: PC ₇₁ BM	AL,TME	0.080	18.74	71.27	10.53	[S5]

		PM6:Y6	AL,TME	0.86	24.3	73.2	15.2	[S6]
		PffBT-2TPF4-9/1: PCBM	AL,TME	0.769	17.18	70.8	9.4 (9.1)	[S7]
	PEDOT:PSS/ Glass	PM6:Y6	TE, HTL, AL, ETL,TME	0.840	24.55	73.1	15.08	Here
Flexible OSCs	Ag NW/ PET	PTB7-Th: PC ₇₁ BM	ETL, AL,TME	0.79	18.51	68.68	10.04	[S8]
	Ag NW/ PET	PTB7-Th: PC ₇₁ BM	AL,TME	0.764	17.4	64.2	8.75 (8.56)	[S9]
	PEDOT:PSS/ PE	PM6:Y6	TE, HTL, AL, ETL,TME	0.84	23.92	0.729	14.66	Here

TE: transparent electrode; **AL:** active layer; **HTL:** hole-transport layer; **ETL:** electron-transport layer; **TME:** top metal electrode.

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