

Supporting information

Flexible and High-Performance Electrochromic Smart Window Produced by $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ MXene Hybrids

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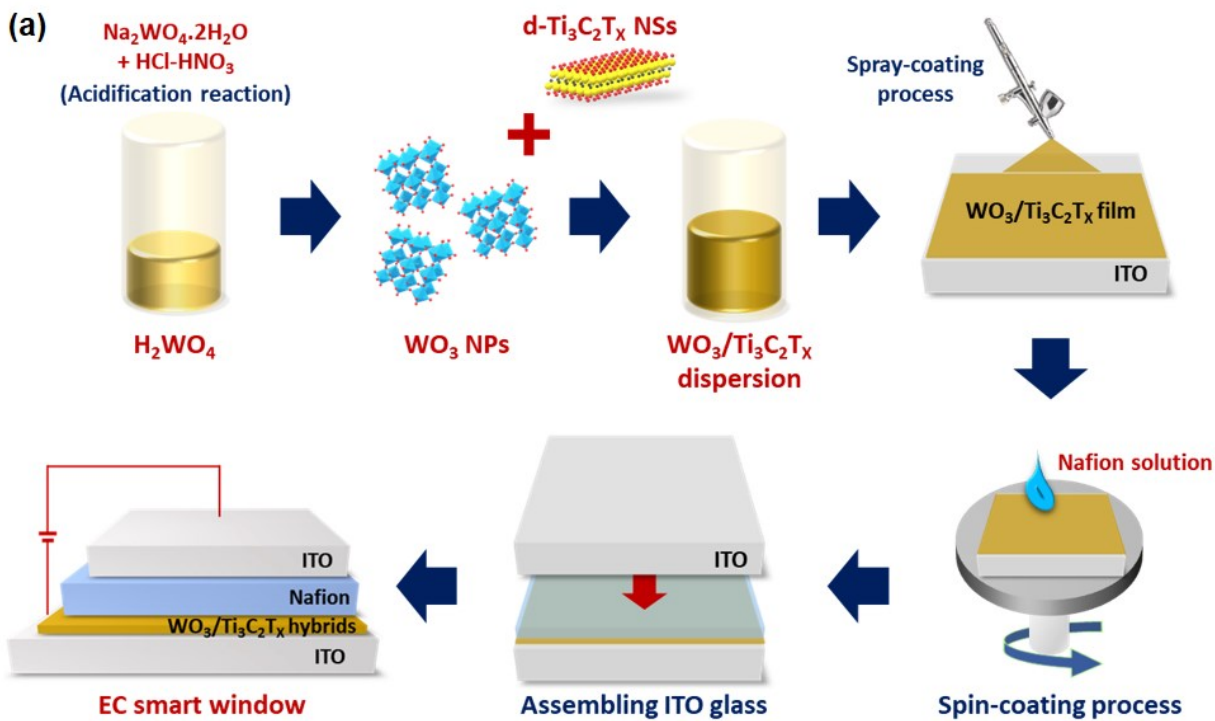
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#V.-T. Nguyen and B. K. Min contributed equally to this work



(b)

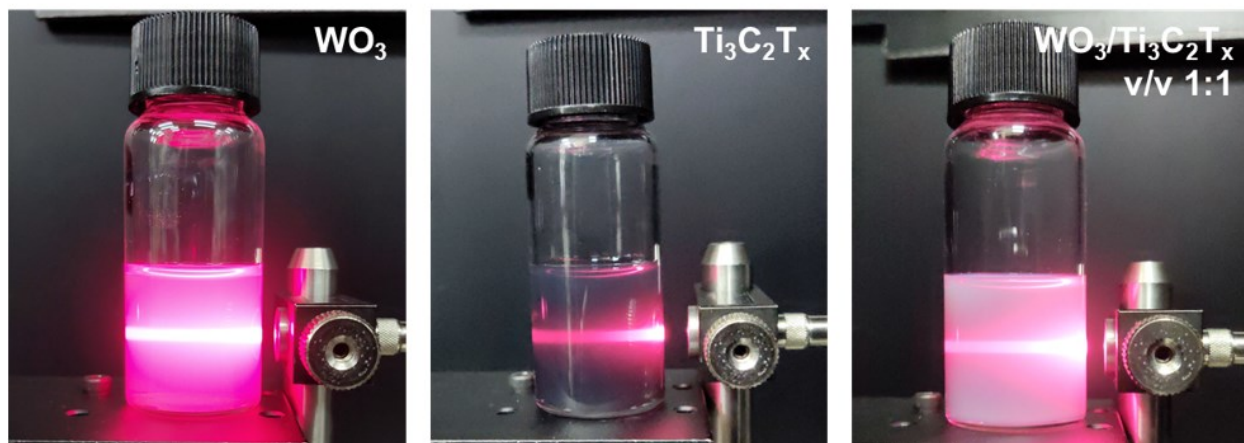


Fig. S1 (a) Schematic illustration of the fabrication procedure for electrochromic smart windows based on $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ hybrids, (b) Tyndall effect images of WO_3 , $\text{Ti}_3\text{C}_2\text{T}_x$ and $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ v/v 1:1 colloid.

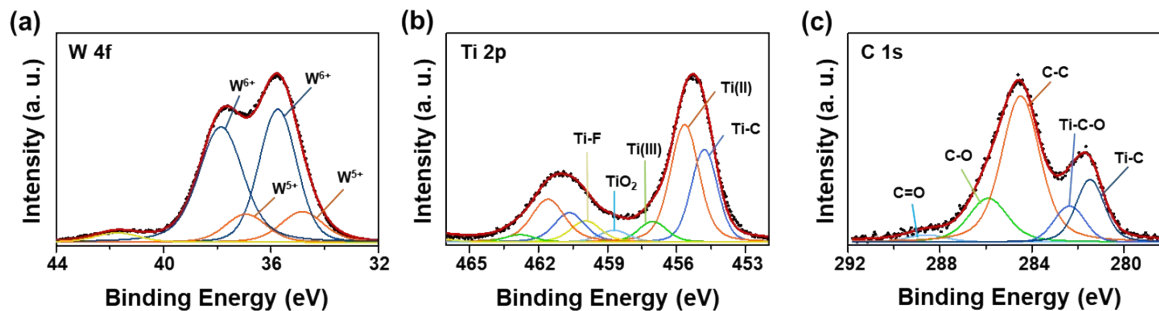


Fig. S2 XPS spectra of (a) W 4f core level, (b) Ti 2p core level, and (c) C 1s core level for $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ hybrids.

Figure S2 includes the XPS core-level spectra of each element including W 4f, Ti 2p, and C 1s for $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ hybrids. W 4f core-level spectrum shows a double peak at binding energies of 35.69 eV and 37.8 eV, attributed to W 4f_{7/2} and W 4f_{5/2}, respectively (Figure S2a). These peaks are illustrative a 6+ oxidation state of W in WO_3 .¹ The small peaks in at binding energy of 34.8 eV, 36.9 eV, and 41.15 eV are ascribed to a 5+ oxidation state of W in WO_3 . The presence of W⁵⁺ state, corresponding to the cations in the non-stoichiometric WO_x along with the shear plane structure, confirms the formation of not only stoichiometric WO_3 but also non-stoichiometric WO_x . Figure S2b shows the Ti 2p core-level for the $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ hybrids. It was deconvoluted into the components corresponding to Ti–C, Ti (II), Ti (III), Ti(IV)– TiO_2 , and Ti–F peak.²⁻⁴ In the Ti 2p_{3/2} level, each component was positioned at binding energies of 454.8, 455.7, 457, 458.7, and 459.9 eV, respectively. The presence of Ti(IV)– TiO_2 and Ti–F is attributed by the terminal groups during the removal process of Al from the Ti_3AlC_2 MAX phase. From C 1s core level of $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ hybrids (Figure S2c), the spectra have two significant peaks corresponding to Ti–C and C–C bonding that are located at 281.8 and 284.7 eV, respectively.^{5,6} Besides, peaks related to C=O, C–OH, and C–O–Ti bonding indicate the presence of functional groups.

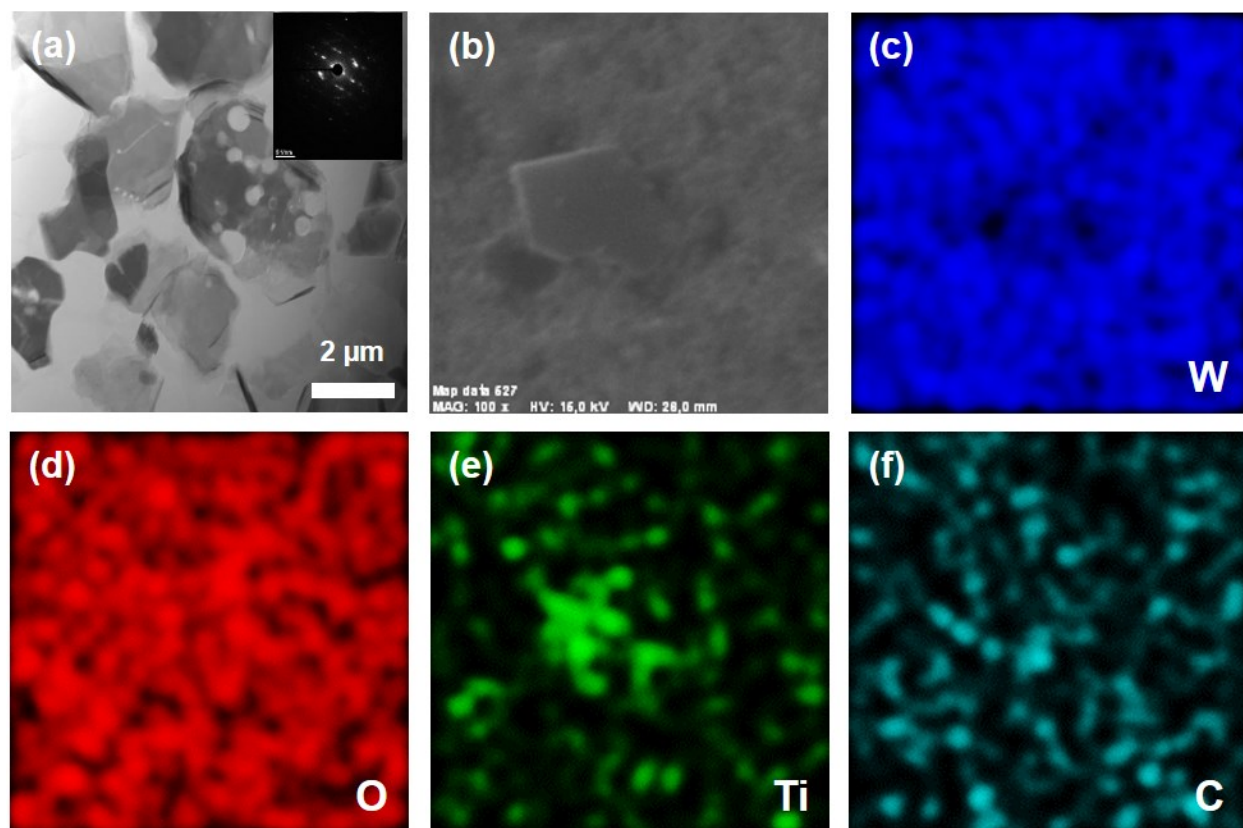


Fig. S3 (a) TEM image of $\text{Ti}_3\text{C}_2\text{T}_x$ nanosheets with SEAD pattern given in the inset; EDS mapping of $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ hybrids film with (b) SEM image of mapping area, (c) W element, (d) O element, (e) Ti element, and (f) C element.

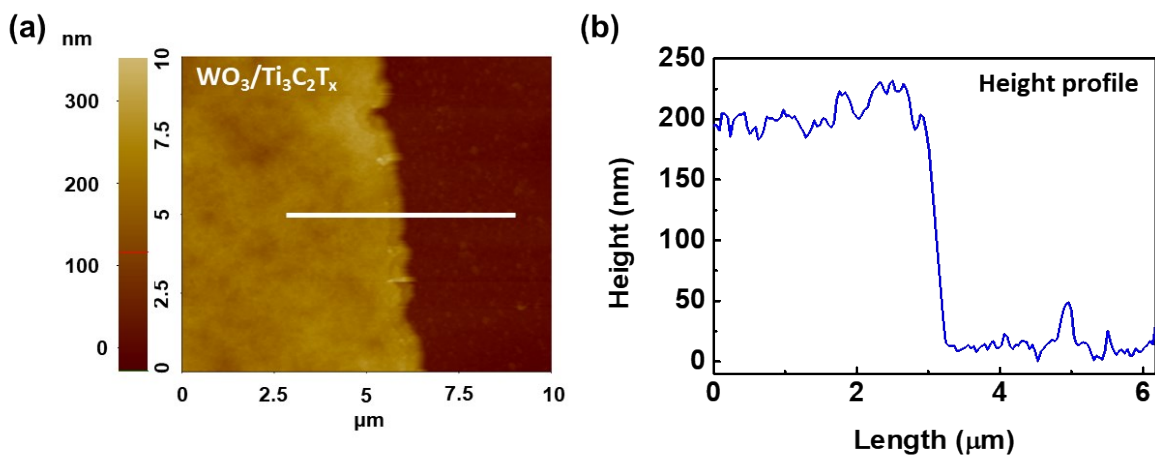


Fig. S4 (a) AFM image of $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ hybrids on ITO glass and (b) height profile of the identified line on the AFM image.

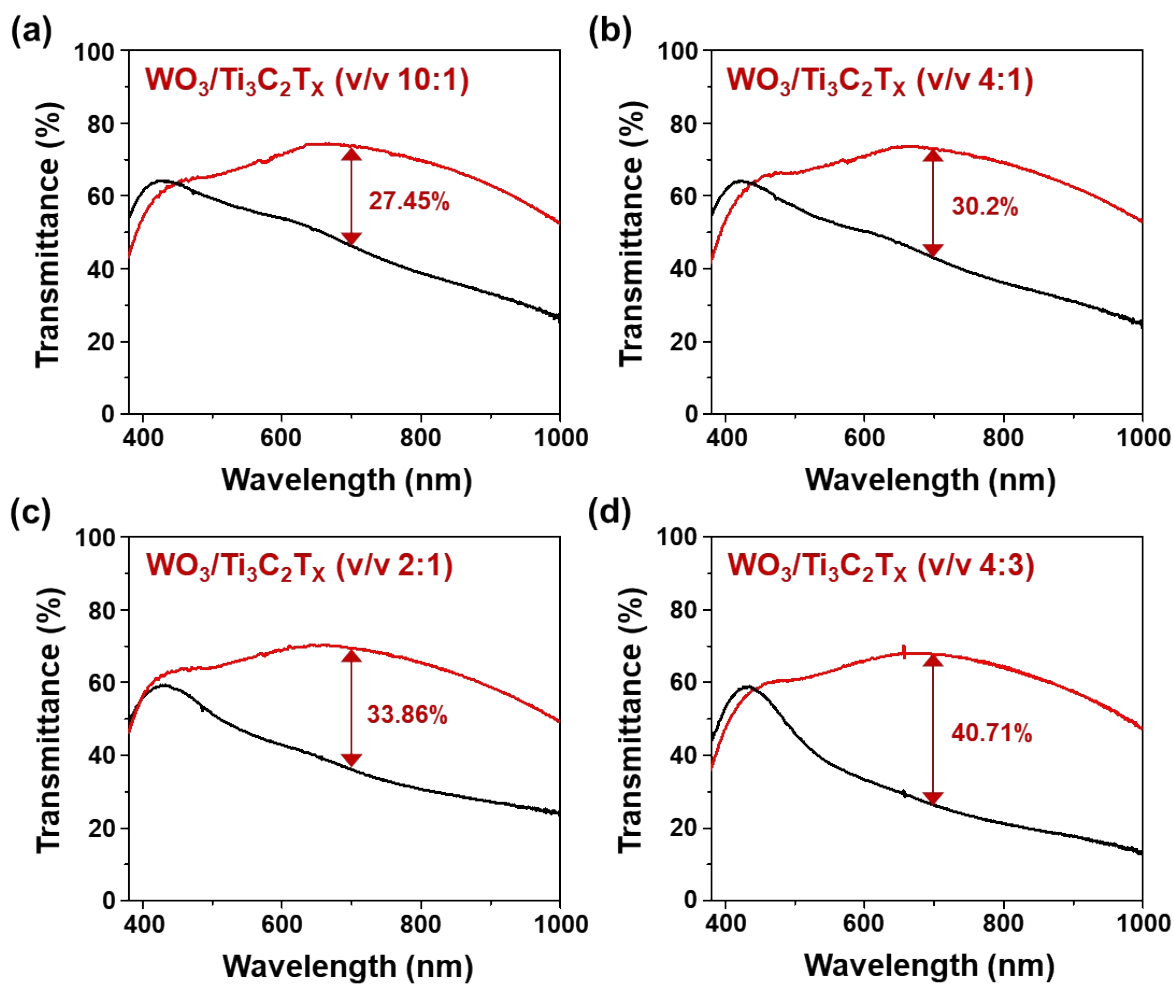


Fig. S5 Optical transmittance spectra of devices based on (a) $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ (v/v 10:1), (b) $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ (v/v 4:1), (c) $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ (v/v 2:1), (d) $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ (v/v 4:3).

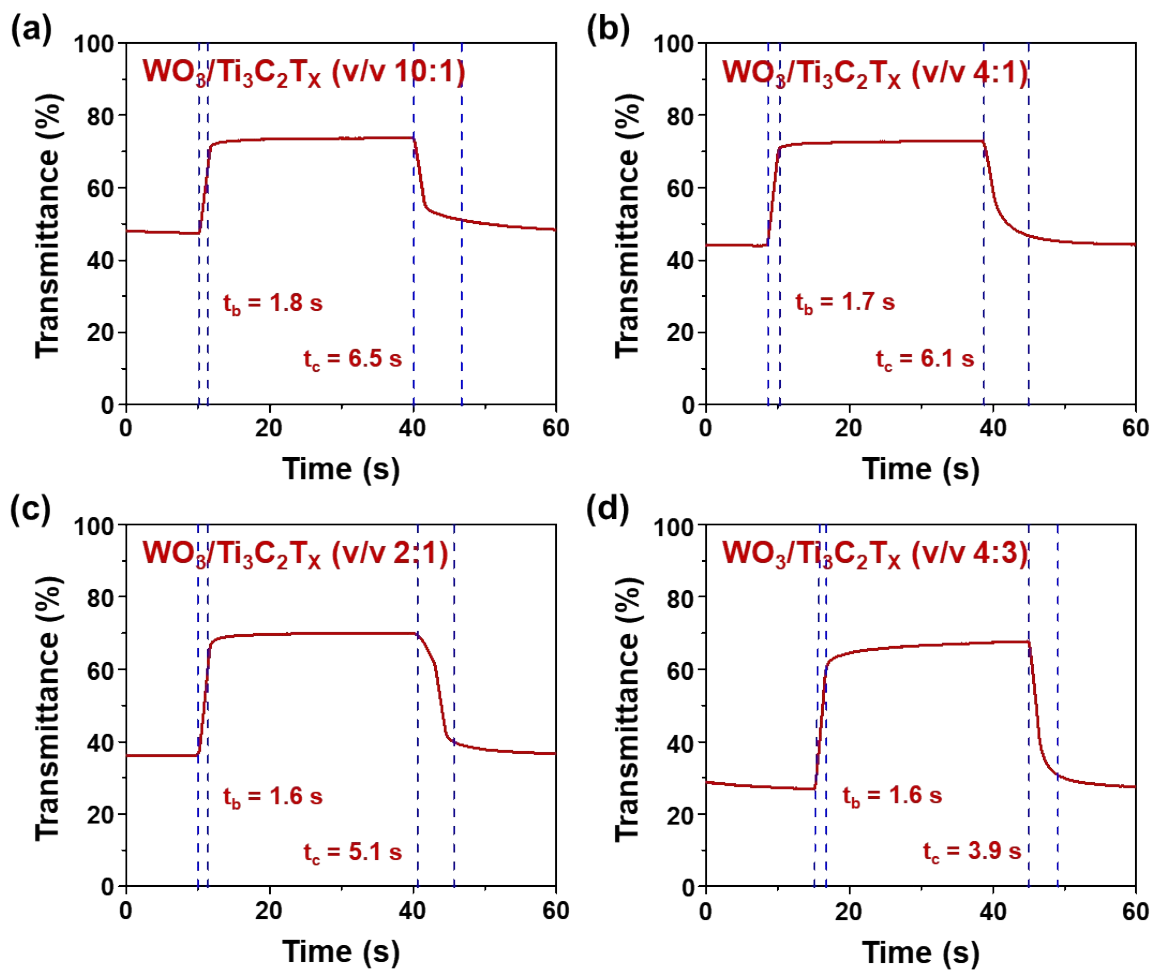


Fig. S6 EC switching kinetics of devices based on (a) $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ (v/v 10:1), (b) $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ (v/v 4:1), (c) $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ (v/v 2:1), (d) $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ (v/v 4:3) at a wavelength of 700 nm.

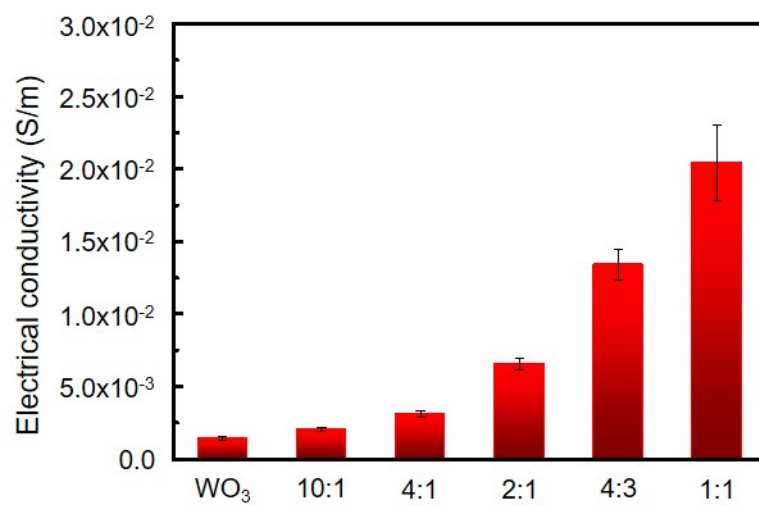


Fig. S7 Electrical conductivity of WO_3 and $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ hybrids films with various v/v ratio.

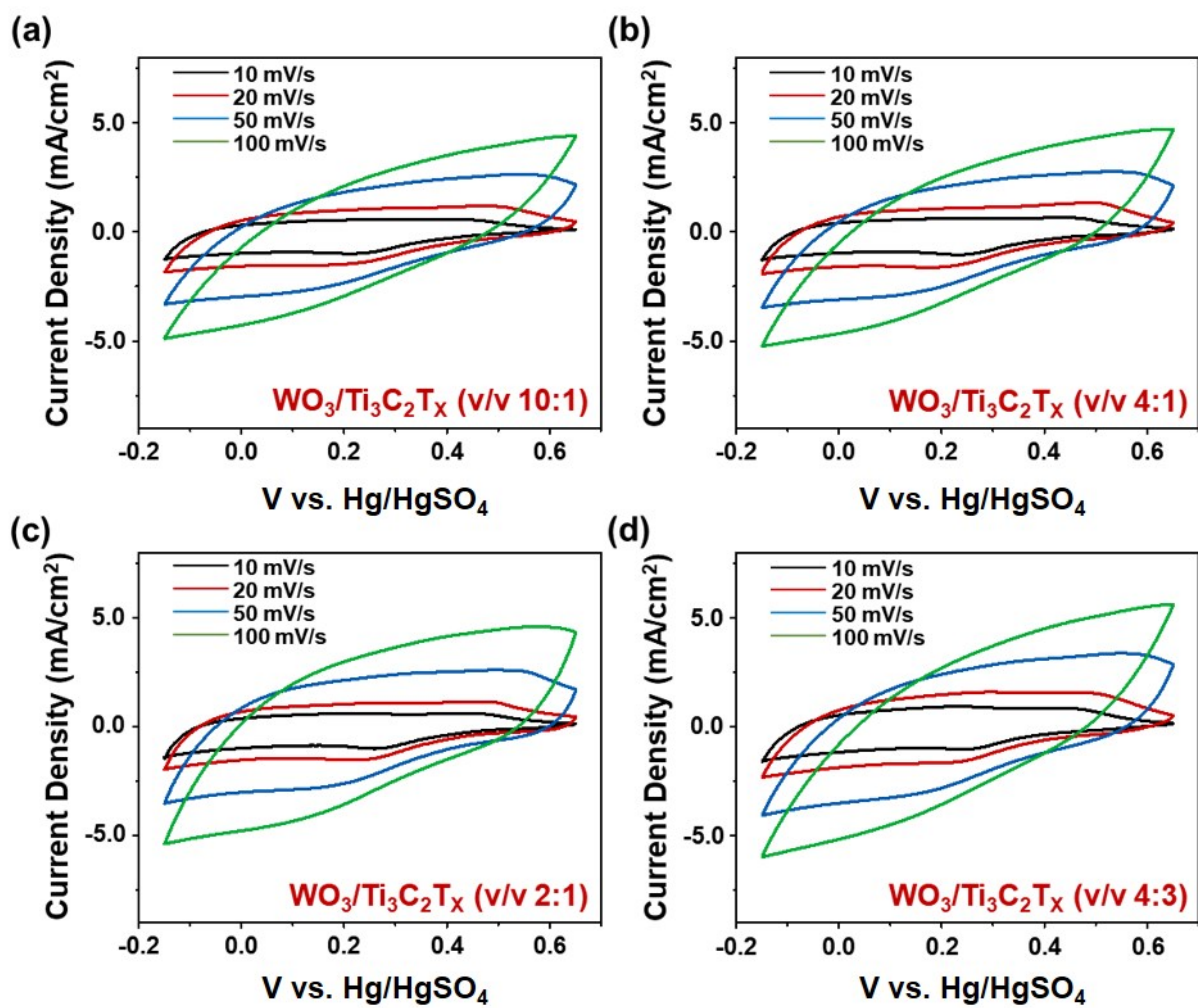


Fig. S8 CV curves of (a) WO₃/Ti₃C₂T_x (v/v 10:1), (b) WO₃/Ti₃C₂T_x (v/v 4:1), (c) WO₃/Ti₃C₂T_x (v/v 2:1), (d) WO₃/Ti₃C₂T_x (v/v 4:3) with different scan rates.

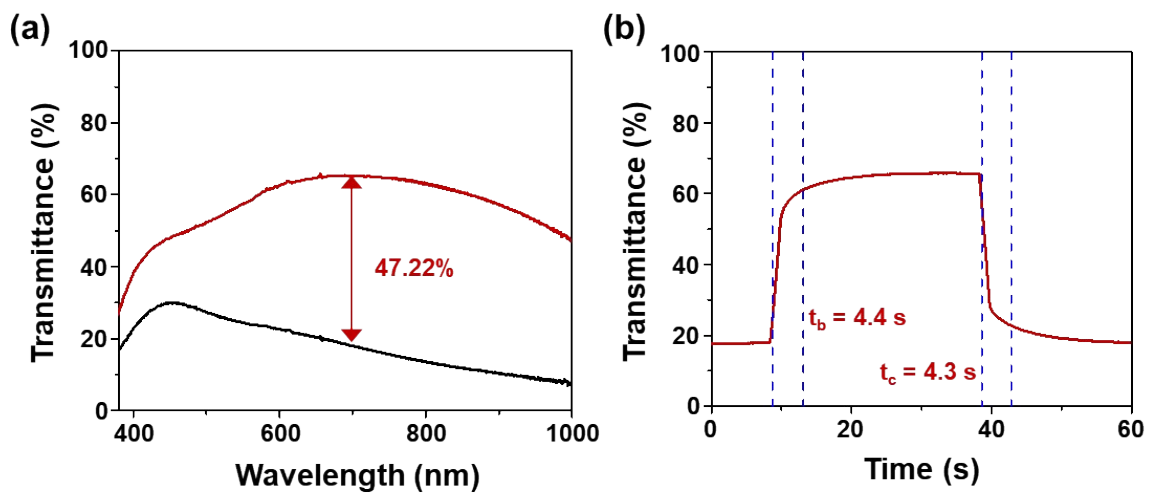


Fig. S9 (a) Optical transmittance spectrum in bleaching and coloration, (b) EC switching kinetics of a flexible EC device (5 cm × 5 cm) based on $\text{WO}_3/\text{Ti}_3\text{C}_2\text{T}_x$ hybrids.

References

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