Electronic Supplementary Material (ESI)

Microscale Purification in Support of High-Throughput Medicinal Chemistry

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Experimental Section

Microscale purification instrument: All purifications were performed in reverse phase mode on. an. UHPLC-MS instrument. A commercially available Agilent 1290 Infinity Series UHPLC system (Agilent Technologies, Palo Alto, CA) equipped with a binary pump (G7120A), a multisampler with injector multiwash (G7167B), column compartment (G7116B) diode array detector (DAD), single quadrupole mass spectrometer (G6130B) and analytical fraction collector (G5664B) was used for all liquid chromatography separations and purifications. The instrument was supported by OpenLab CDSTM software [Rev.C.01.10 (236)] in Microsoft Windows 10. The extra-column effects were minimized by using narrow diameter tubing (75 µm and 127 µm). Fraction collection was carried out based on the extracted ion chromatogram for the target mass, and the additional delay volume between the MS detector and the fraction collector was provided by adding a knitted delay coil (1 m X 0.5 mm, 0.2 mL, Agilent p/n 5067-6181). The fractions were collected in Matrix[™] 1.4 mL 2D barcoded polypropylene tubes. The LC-MS was operated in positive ion mode with the drying gas temperature of 350 °C, nebulizer pressure of 35 psig, and a drying gas flow 3.0 and 12 L/min. The microscale purification analysis were carried on Waters XTerraTM C8 column (10 cm X 0.46 cm ID, 3.5 µm, 12 % Carbon Load and 125Å pore size) and/ Waters XBridgeTM C8 column (10 cm X 0.46 cm ID, 2.5 µm, 13 % Carbon Load and 130Å pore size), flow rate 2 mL/min, LC eluent A: Water (0.1 % TFA), LC eluent B: Acetonitrile (0.1% TFA), linear gradient from 5 % to 95 % B in 4 mins, column temperature 45 °C.

Chemicals and reagents: Water (HPLC-Grade), trifluoroacetic acid (TFA), acetonitrile (CH₃CN) (HPLC-Grade), isopropanol (IPA), and dimethyl sulfoxide (DMSO) were obtained from Sigma Aldrich (St. Louis, MO, USA). Agilent Delay calibrant (p/n 5190-8223) consisted of Patent Blue VF sodium salt, Sunset Yellow FCF and Sudan Orange G purchased from Agilent Technologies (Santa Clara, California).

Pre-and Post-purification analysis: All pre- and post-purification analyses were performed on a Shimadzu UHPLC-MS system (Shimadzu Scientific Instruments, Columbia, MD). The Shimadzu Nexera 30 Series UHPLC-MS system consisted of (2) LC-30AD pumps with X2 LPGE-30 solvent selector valves (binary gradient mode), (2) DGU-20A5R solvent degassers, a SIL-30ACMP autosampler configured for 96- and 384-well microtiter plates, a CTO-20AC column oven equipped with (2) IDEX 6/7 18k psi column valves plus (2) post-column 7-port analytical manifolds, an SPD-30AM multi-wavelength UV detector, and an LCMS-2020 single quadrupole MS equipped with a DUIS probe

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(simultaneous ESI and APCI). The instrument was controlled by LabSolutions CDS[™] and NexLab[™], open-access software (versions 5.89 and 1.1.21.23, respectively) on Windows 10 platform. The pre-purification UHPLC-MS method employed a Waters Cortecs[™]. C8 column (1.6mm, 2.1 mm ID x 30 mm L) with 0.05% TFA in CH₃CN /Water gradient (5% to 95% CH₃CN over 0.75 minutes with a 0.25 minute hold at 95% CH₃CN) at 1.7 mL/min. The column temperature was 50 °C. The LCMS-2020 detector was operated in DUIS mode with desolvation line and heat block temperatures of 300 and 400 °C, respectively, and nebulizing gas and drying gas flows of 1.5 and 15.0 L/min, respectively. For post-purification analysis, the same TFA-CH₃CN method was used, and an additional orthogonal method was added. The orthogonal method consisted of a Waters Acquity BEH Phenyl[™] column (1.7 µm particle size, 30 mm X 2.1 mm ID), flow rate: 1.5 mL/min, LC eluent A: 5:95 Methanol:water (10mM ammonium acetate), LC eluent B: 95:5 MeOH:water (10 mM ammonium acetate), linear gradient from 5% to 95% B in 0.65 min, hold at 100% B for 0.35 min. Column temperature 50 °C. All other analysis conditions were the same as the TFA-CH₃CN method.

Calculation of resolution: The resolution (Rs) referred to in this study was determined using the half-height method: where t₁ and t₂ are the retention times of the two peaks of interest, and w_{0.5,1} and w_{0.5,2} are the peak widths measured at half height, $Rs = \frac{2(t_2 - t_1)}{1.7(w_{0.5,1} + w_{0.5,2})}$.

Columns: Waters XTerra[™] C8 column (10 cm X 0.46 cm ID, 3.5 µm, 12 % Carbon Load and 125Å pore size), Waters XBridge[™] C8 column (10 cm X 0.46 cm ID, 2.5 µm, 13 % Carbon Load and 130Å pore size), and Waters Cortecs C18 1.6um 2.1 x 30 mm were purchased from Waters Co. (Milford, MA).

Purity of collected target compounds contained in each fraction was determined by area normalization: Percentage peak area of analyte X= [(peak area of analyte X)/ (sum of all relevant peak areas)] x 100 Fraction collection, weighing and evaporation: Fractions were collected in Matrix[™] 1.4 mL 2D-barcoded polypropylene tubes (C/N 3790) purchased from ThermoFisher Scientific (Waltham, MA). These tubes were pretared using a MicroTasker[™] robot (Sirius Automation Group, Inc.) equipped with a barcode reader and a 5-place semi-microbalance. Fractions were evaporated with a Genevac EZ-2[™] Plus. The final weights were acquired using the MicroTasker[™] robot. Liquid handlers and reaction wellplates: Reactions were carried out in 384-well polypropylene microplates purchased from Analytical Sales and Service, Inc. (Flanders, NJ) (cat. # 384280). Reaction mixtures were filtered through 0.7 µm 384-well filter plates purchased from Agilent Technologies (Santa Clara, CA) (cat. # 201027-100). Liquid handling operations were performed using either an Opentrons OT-2[™] equipped with an 8-channel pipette (Opentrons, Brooklyn, NY), an Agilent Bravo equipped with a 384-channel head (Agilent Technologies, Santa Clara, CA), or an SPT LabTech Mosquito with a 4.5 mm pitch pipette spool (SPT Labtech, Inc., Boston, MA).

¹*H NMR*: NMR spectra were measured on a Bruker 400 MHz spectrometer. Chemical shifts are reported in ppm downfield from TMS using residual nondeuterated solvent as an internal standard (DMSO, 2.50 ppm). Data for ¹H NMR spectra are reported as follows: chemical shift (δ ppm), multiplicity, coupling constant (Hz) and integration.

High-resolution mass spectrometry (HRMS): "The compounds were dissolved in approximately 1mM DMSO, diluted 20X with water/acetonitrile/isopropanol and analyzed by LC-HRAM (high-resolution, accurate-mass). The LC was a Waters Acquity UPLC system. 2 μL sample injection were made onto a Waters Acquity BEH C18 2x50mm column running water/acetonitrile (0.1% formic acid) mobile phases into the mass spectrometer. The mass spectrometer was a Thermo Q Exactive Orbitrap set to ESI pos/neg switching mode and a resolution of 17,500. For data processing, the LC peak apex scan was used to determine the observed mass of the molecular ion

Microscale UHPLC-MS purification system components and optimization



- A) Diode array detector
- B) Column compartment
- C) Multi sampler
- D) Binary pump
- E) Analytical fraction collector
- F) Single Quadrupole LC/MS

Figure S1. Microgram-scale UHPLC-MS purification system components. (© Agilent Technologies, Inc. Reproduced with permission.)

| | Microscale UHPLC-MS system | Preparative HPLC-MS system |
|--------------------------------|----------------------------|----------------------------|
| | parameters | parameters |
| Column Dimensions | 100 X 0.46 mm ID | 100 X 21 mm ID |
| Particle Size (μm) | 2.5 and 3.5 | 5 |
| Flow rate (mL) | 2-5 | 15-45 |
| System tubing (µm ID) | 75 and 127 | 300 |
| Backpressure (Bar) | 1300 | 400 |
| Injection Loop (μL) | 100 | 5000 |
| Detector flow cell volume (μL) | 1 | 13 |
| Mass load per reaction (mg) | 0.5-2.5 | 5 -50 |
| Gradient time per sample (min) | 3-4 | 8-10 |
| Knitted delay coil | 1 m X 0.5 mm, 0.2 mL | 5m X 0.5 mm, 1.0 mL |
| Fraction collection tubes | 1.4 mL 2D barcoded tubes | 16 X 150 mm tubes |

Table S1. Preparative HPLC-MS and Microscale UHPLC-MS instrument parameter comparison

Delay calibration



Figure S2. Experiment to determine delay time and/volume between diode array detector, mass spectrometry detector and fraction collector. a) Column: 100 mm X 4.6 mm ID Waters XTerra[™] C8 column, Flow rate: 2 mL/min. The LC eluents were A: Water (0.1 % TFA) B: Acetonitrile (0.1% TFA), linear gradient from 5 % to 95 % B in 4 mins, column temperature 45 °C. b) Patent Blue VF sodium salt DAD signal at 600 nm c) Extracted ion chromatogram (EIC) of Patent Blue VF sodium salt. d) FDS signal of Patent Blue VF sodium salt at 600 nm.

| Diode array detector (DAD) | | | | | | |
|--|--------------------|--------------------|--|--|--|--|
| Calculated delay time (min) | 0.07 ^ª | 0.22 ^b | | | | |
| Calculated delay volume (mL) | 0.14 ^ª | 0.44 ^b | | | | |
| Mass spectrometry detector (MSD) to fraction collector delay | | | | | | |
| Delay sensor correction time (min) | 0.06 | 0.21 ^b | | | | |
| Delay sensor Correction time (min) | -0.01 ^ª | -0.01 ^b | | | | |
| Effective delay time (min) | 0.05 | 0.20 ^b | | | | |

Table S2. Delay Evaluation

^a without knitted delay coil

 $^{\frac{b}{c}}$ with knitted delay coil dimensions: 1 m X 0.5 mm, 0.2 mL

UHPLC-MS microscale fraction collection performance evaluation



Figure S3. Optimized UHPLC-MS fraction collection performance evaluation (A) standard ten compound test mixture separation on 100 mm X 4.6 mm ID Waters XTerra[™] C8 column, flow rate: 2 mL/min, LC eluents were A: Water (0.1% TFA) B: Acetonitrile (0.1% TFA), linear gradient from 5 % to 95 % B in 4 mins, column temperature 45 °C (B) (C) (D) Collected Peak 3, Peak 5 and Peak 6 purity analysis using UHPLC-MS, 50 mm X 2.1 mm ID Zorbax Eclipse Plus[™] C18 column, Water (0.1 % TFA) B: Acetonitrile (0.1% TFA), linear gradient from 5 % to 95 % B in 2.0 mins, flow rate: 0.6 mL/min, DAD: 220 nm

| Peak | Test mix compound | Structure | Exact Mass | ^a Retention Time (min) | ^b Retention Time (min) |
|------|-------------------------------------|---|---------------|--------------------------------------|--------------------------------------|
| 1 | Metronidazole | N N OH | 171.1 | 0.87 | 1.19 |
| 2 | Hydroxybenzotriazole monohydrate | N N'N H | 135 | 1.19 | 1.40 |
| 3 | Aspartame | $ \begin{array}{c} 0 \\ 0 \\ 0 \\ \end{array} \\ H \\ H^{2} \\ H^{2} \\ H^{2} \\ 0 \\ H \\ 0 \\ \end{array} $ | 294.1 | 1.42 | 1.77 |
| 4 | Labetalol HCl | | 328.2 | 1.95 | 2.16 |
| 5 | Dipyridamole | | 504.3 | 2.16 | 2.30 |
| 6 | 4-Aminobenzophenone | H ₂ N | 197.1 | 2.54 | 2.58 |
| 7 | Chrysin | | 254.1 | 3.13 | 2.93 |
| 8 | Disperse Yellow 3 | CLOH H | 269.1 | 3.27 | 3.25 |
| 9 | Beclomethasone dipropionate | | 520.2 | 3.41 | 3.66 |
| 10 | Dipentyl phthalate | Cy | 306.2 | 3.82 | 4.26 |

Table S3: Ten compound test mixture retention times

^e. Waters XTerra[™] MS C8, 3.5 µm column, ^b. Waters Xbridge[™] C8 Column 2.5 µm column

Column loading studies with ten compound test mixture



Figure S4: Column loading studies for microgram scale library purifications. A) Sample loading effect using 10 compound test mixture using 100 mm X 4.6 mm id Waters XTerra[™] C8 column, flow rate: 2 mL/min, LC eluents were A: Water (0.1% TFA) B: Acetonitrile (0.1% TFA), linear gradient from 5% to 95% B in 4 mins. Column temperature 45 °C B) Sample loading effect using 10 compound test mixture using Waters XBridge[™] C8 Column 2.5 µm, 100 mm X 4.6 mm id. Flow rate: 2 mL/min, LC eluents were A: Water (0.1% TFA) B: Acetonitrile (0.1% TFA), linear gradient from 5% to 95% B in 4 mins. Column 2.5 µm, 100 mm X 4.6 mm id. Flow rate: 2 mL/min, LC eluents were A: Water (0.1% TFA) B: Acetonitrile (0.1% TFA), linear gradient from 5% to 95% B in 4 mins.



Figure S5: Resolution of critical pair marked in Fig. S3 vs. column loading

Microscale purification workflow



Figure S6: Schematic representation of the high-throughput microscale purification workflow

Scheme S1. Synthesis of CCR1 library compounds 1-50





all R groups are displayed in Table S4

Stock solutions were prepared for each carboxylic acid reagent (250 mM in DMF), the starting amine (R)-2amino-1-(4-(4-chlorophenyl)piperidin-1-yl)-3-methylbutan-1-one hydrochloride (400 mM in DMF), HATU (600 mM in DMF), and *i*-Pr₂NEt (1200 mM in DMF).

The carboxylic acid stock solutions (14 μ L, 3.5 μ mol) were dosed to the appropriate wells of a 384-well polypropylene microplate using an automated liquid handler, then the starting amine stock solution (5.0 μ L, 2.0 μ mol) was added, followed by HATU (5.0 μ L, 3.0 μ mol) and *i*-Pr₂NEt (10 μ L, 12 μ mol), and the contents of each well was mixed (3 x 20 μ L). The plate was centrifuged, and then sealed with a 384-well mat and shaken at rt for 1 h.

The contents of each reaction well were transferred to the corresponding wells of a 0.7 μ m 384-well polypropylene filter plate stacked on a 384-well polypropylene microplate. The stacked plates were centrifuged to filter the reaction mixtures. Each well of the original reaction plate was rinsed with DMF (26 μ L), which was transferred to the filter plate, and the stacked plates were centrifuged to filter the rinses into the same receiving plate.

Ultra-fast pre-purification UHPLC-MS analysis samples were prepared by transferring a 0.5 μ L aliquot from each well to a separate 384-well polypropylene microplate that had been pre-loaded with DMSO (30 μ L). The wells were mixed (4 x 0.8 μ L) and the plate was centrifuged, and the purity was assessed via UHPLC-MS. The receiving plate was sealed using a PlateLoc thermal microplate sealer and purified by the microscale purification workflow. For compounds containing a basic nitrogen, the percent yield was calculated based on the molecular weight of the compound as a mono-TFA salt.

All the compounds (1-50) mentioned in the manuscript have been previously reported and characterized.^{1, 2}

Table S4. Microscale purification of CCR1 library



| 1-50 | 1 | -50 |
|------|---|-----|
|------|---|-----|

| | R | | Fraction Volume | | | m/z | ^a Ultrafast Post- purification | | ^b Ultrafast Post- purification | |
|------|--|-------|--------------------|-------|-------|---------|--|--------|--|--------|
| Cmpd | | clogP | | Yield | % | | analysis | | analysis | |
| | | | (μL) | (mg) | yield | [INI+H] | Rt | % | Rt | % |
| | | | | | | | (min) | purity | (min) | purity |
| 1 | S ² N | 4.74 | 497 | 0.35 | 30 | 466.1 | 0.55 | >99 | 0.72 | >99 |
| 2 | , ret | 3.61 | 533 | 0.32 | 42 | 377.1 | 0.58 | 91 | 0.72 | 98 |
| 3 | s S | 5.51 | 441 | 0.47 | 52 | 455.0 | 0.66 | >99 | 0.76 | >99 |
| 4 | st l | 4.50 | 533 | 0.50 | 62 | 405.1 | 0.63 | >99 | 0.75 | >99 |
| 5 | s ² F | 4.64 | 386 | 0.49 | 59 | 417.1 | 0.62 | >99 | 0.74 | >99 |
| 6 | 5 St C | 4.95 | 533 | 0.50 | 60 | 419.1 | 0.65 | >99 | 0.76 | >99 |
| 7 | 5 ^{sk} | 4.64 | 497 | 0.50 | 60 | 417.1 | 0.62 | >99 | 0.74 | >99 |
| 8 | F st | 4.62 | 515 | 0.49 | 57 | 431.1 | 0.61 | >99 | 0.73 | >99 |
| 9 | | 5.01 | 478 | 0.49 | 59 | 413.1 | 0.62 | >99 | 0.74 | >99 |
| 10 | , she CI | 5.08 | 405 | 0.47 | 53 | 447.0 | 0.63 | >99 | 0.75 | >99 |
| 11 | r of the second | 5.01 | 496 | 0.46 | 56 | 413.1 | 0.63 | >99 | 0.75 | >99 |
| 12 | , st. CI | 5.08 | 404 | 0.44 | 49 | 447.0 | 0.63 | >99 | 0.75 | >99 |
| 13 | s ^s , N | 5.02 | 478 | 0.45 | 39 | 456.0 | 0.67 | >99 | 0.77 | >99 |
| 14 | solution of the second | 4.52 | 552 | 0.41 | 52 | 393.1 | 0.63 | >99 | 0.74 | >99 |
| 15 | sold to be a construction of the second seco | 4.31 | 515 | 0.47 | 60 | 391.1 | 0.61 | >99 | 0.74 | >99 |
| 16 | ^s F | 4.78 | 460 | 0.44 | 51 | 435.1 | 0.63 | >99 | 0.75 | >99 |

| 17 | 5 de la compañía de la | 5.52 | 515 | 0.55 | 64 | 427.1 | 0.63 | >99 | 0.74 | >99 | |
|----|--|------|-----|------|----|-------|------|-----|------|-----|--|
| 18 | st literature | 5.72 | 497 | 0.54 | 59 | 455.1 | 0.68 | >99 | 0.77 | >99 | |
| 19 | port and the second sec | 4.99 | 515 | 0.53 | 62 | 427.1 | 0.63 | >99 | 0.75 | >99 | |
| 20 | oEt | 4.68 | 478 | 0.56 | 61 | 457.0 | 0.64 | >99 | 0.76 | >99 | |
| 21 | 5 st | 5.44 | 460 | 0.52 | 59 | 441.1 | 0.65 | >99 | 0.76 | >99 | |
| 22 | st F | 4.62 | 496 | 0.50 | 58 | 431.1 | 0.61 | >99 | 0.74 | >99 | |
| 23 | 5 CH | 4.71 | 460 | 0.44 | 51 | 429.1 | 0.59 | >99 | 0.73 | >99 | |
| 24 | Solution N N N N N N N N N N N N N N N N N N N | 3.96 | 736 | 0.60 | 52 | 466.1 | 0.60 | >99 | 0.75 | >99 | |
| 25 | ,st L | 4.60 | 313 | 0.35 | 40 | 438.1 | 0.64 | >99 | 0.75 | 98 | |
| 26 | st S ^{NH} ₂ | 3.71 | 441 | 0.48 | 47 | 512.0 | 0.57 | >99 | 0.71 | >99 | |
| 27 | nd N | 4.03 | 515 | 0.49 | 44 | 439.1 | 0.57 | 95 | 0.73 | >99 | |
| 28 | 2 de la companya de l | 5.44 | 441 | 0.48 | 54 | 441.1 | 0.64 | >99 | 0.76 | >99 | |
| 29 | s st OH | 4.71 | 478 | 0.41 | 48 | 429.1 | 0.56 | >99 | 0.71 | >99 | |
| 30 | sol O | 2.89 | 533 | 0.48 | 57 | 418.1 | 0.56 | >99 | 0.70 | >99 | |
| 31 | st OCF3 | 5.91 | 479 | 0.53 | 53 | 497.0 | 0.66 | >99 | 0.75 | >99 | |
| 32 | s ² | 5.06 | 478 | 0.49 | 55 | 445.1 | 0.63 | >99 | 0.75 | >99 | |
| 33 | n n n n n n n n n n n n n n n n n n n | 5.52 | 386 | 0.45 | 53 | 427.1 | 0.64 | >99 | 0.75 | >99 | |
| 34 | SSC OH | 4.34 | 478 | 0.44 | 51 | 433.1 | 0.57 | >99 | 0.71 | >99 | |
| 35 | st NH | 4.60 | 184 | с | с | с | с | с | с | с | |

| 36 | ,s ² F | 5.06 | 460 | 0.61 | 69 | 445.1 | 0.63 | >99 | 0.75 | >99 |
|----|--|------|-----|------|----|-------|------|-----|------|-----|
| 37 | 3 de la companya de l | 5.44 | 497 | 0.62 | 70 | 441.1 | 0.64 | >99 | 0.76 | 98 |
| 38 | pot N | 4.66 | 625 | 0.63 | 56 | 450.1 | 0.54 | >99 | 0.74 | >99 |
| 39 | S, NH ₂ | 3.10 | 478 | 0.53 | 55 | 478.0 | 0.54 | 93 | 0.70 | 92 |
| 40 | 3 ² CI | 5.10 | 368 | 0.52 | 60 | 433.0 | 0.64 | 91 | 0.76 | >93 |
| 41 | , rt | 6.14 | 313 | 0.45 | 47 | 475.1 | 0.68 | >99 | 0.78 | >99 |
| 42 | sol CI | 5.10 | 386 | 0.56 | 65 | 433.0 | 0.65 | >99 | 0.75 | >99 |
| 43 | 5 st N | 3.72 | 515 | 0.52 | 48 | 430.1 | 0.60 | >99 | 0.74 | >99 |
| 44 | set N | 3.26 | 644 | 0.67 | 63 | 414.1 | 0.46 | >99 | 0.70 | >99 |
| 45 | HN | 4.52 | 368 | 0.46 | 53 | 438.1 | 0.63 | >99 | 0.74 | >99 |
| 46 | S ² CI OH | 4.80 | 331 | 0.35 | 39 | 449.0 | 0.59 | 96 | 0.73 | 93 |
| 47 | st N N | 4.35 | 552 | 0.63 | 53 | 483.1 | 0.53 | >99 | 0.75 | >99 |
| 48 | HN F | 4.66 | 313 | 0.39 | 43 | 456.0 | 0.63 | >99 | 0.75 | >99 |
| 49 | 5 miles | 3.26 | 570 | 0.58 | 70 | 414.1 | 0.46 | >99 | 0.70 | >99 |
| 50 | st NOH | 3.57 | 460 | 0.42 | 40 | 416.0 | 0.50 | >99 | 0.69 | >99 |

^{*α*} Waters Cortecs[™] UPLC C8 1.6 μm 50 x 2.1 mm ID column, flow rate: 1.7 mL/min, LC eluent A: 5:95 CH₃CN:water (0.05% TFA), LC eluent B: 95:5 CH₃CN:water (0.05% TFA), linear gradient from 0% to 100% B in 0.75 min, hold at 100% B for 0.25 min. Column temperature 50 °C.

^b Waters Acquity BEH Phenyl[™] column (1.7 μm particle size, 30 mm X 2.1 mm ID), flow rate: 1.5 mL/min, LC eluent A: 5:95 MeOH:water (10mM ammonium acetate), LC eluent B: 95:5 MeOH:water (10 mM ammonium acetate), linear gradient from 5% to 95% B in 0.65 min, hold at 100% B for 0.35 min. Column temperature 50 °C.

^c This analog did not meet the pre-purification purity criteria and was not submitted for microscale purification.

Representative microscale purification, ultrafast pre-and post-purification analysis



Figure S7. Representative microscale purification and ultrafast pre-and post-purification analysis of compound **1**. A) Ultrafast pre-purification analysis using Waters Cortecs[™] UPLC C8 1.6 µm 50 x 2.1 mm ID column, flow rate: 1.7 mL/min, LC eluent A: 5:95 CH₃CN:water (0.05% TFA), LC eluent B: 95:5 CH₃CN:water (0.05% TFA), linear gradient from 0% to 100% B in 0.75 min, hold at 100% B for 0.25 min. Column temperature 50 °C. B) Microscale Purification analysis using Waters XBridge[™] MS C8 Column, 2.5 µm, 4.6 mm X 100 mm column, flow rate: 2 mL/min, LC eluent A: water (0.1% TFA), LC eluent B: CH₃CN (0.1% TFA), linear gradient from 5% to 95% B in 4 min, column temperature 45 °C. Highlighted chromatogram portion shows the collected fraction. C1) Ultrafast post-purification analysis Method 1: Waters Cortecs UPLC C8 1.6 µm 2.1 x 50 mm column, flow rate 1.7 mL/min, LC eluent A: 5:95 CH₃CN:water (0.05% TFA), LC eluent B: 95:5 CH₃CN:water (0.05% TFA), linear gradient from 0% to 100% B in 0.75 min, hold at 100% B for 0.40 min. Column temperature 50 °C. C2) Fast post-purification analysis Method 2: Waters Acquity BEH PhenylTM column (1.7 µm particle size, 30 mm X 2.1 mm ID), flow rate: 1.5 mL/min, LC eluent A: 5:95 MeOH:water (10mM ammonium acetate), LC eluent B: 95:5 MeOH:water (10 mM ammonium acetate), linear gradient from 5% to 95% B in 0.65 min, hold at 100% B for 0.35 min, column temperature 50 °C.

Representative microscale purification chromatograms from additional amide library

Compound structures and synthesis information are not disclosed due to proprietary reasons.



Figure S8. Representative microscale amide library purifications. Highlighted chromatogram portion shows the collected fractions. Waters XBridge[™] MS C8, 2.5 µm, 100 x 4.6 mm ID column, flow rate: 2 mL/min. The LC eluents were A: Water (0.1% TFA), B: Acetonitrile (0.1% TFA), linear gradient from 5% to 95% B in 4 min, column temperature 45 °C.

| Compound | Molecular | Calculated | Experimental | Δ |
|----------|----------------|------------|--------------|-------|
| | formula | m/z | m/z | (ppm) |
| 1 | C26H28CIN3O3 | 466.1892 | 466.1893 | 0.12 |
| 2 | C21H29CIN2O2 | 377.1990 | 377.1989 | -0.3 |
| 3 | C25H27CIN2O2S | 455.1555 | 455.1558 | 0.7 |
| 4 | C23H33CIN2O2 | 405.2303 | 405.2306 | 0.71 |
| 5 | C23H26CIFN2O2 | 417.1740 | 417.1741 | 0.36 |
| 6 | C24H35CIN2O2 | 419.2460 | 419.2463 | 0.8 |
| 7 | C23H26CIFN2O2 | 417.1740 | 417.1740 | 0.17 |
| 8 | C24H28CIFN2O2 | 431.1896 | 431.1898 | 0.53 |
| 9 | C24H29CIN2O2 | 413.1990 | 413.1989 | -0.32 |
| 10 | C24H28Cl2N2O2 | 447.1601 | 447.1600 | -0.13 |
| 11 | C24H29CIN2O2 | 413.1990 | 413.1994 | 0.89 |
| 12 | C24H28Cl2N2O2 | 447.1601 | 447.1600 | -0.09 |
| 13 | C24H26CIN3O2S | 456.1507 | 456.1511 | 0.85 |
| 14 | C22H33CIN2O2 | 393.2303 | 393.2306 | 0.65 |
| 15 | C22H31CIN2O2 | 391.2147 | 391.2147 | 0.07 |
| 16 | C23H25ClF2N2O2 | 435.1645 | 435.165 | 1.15 |
| 17 | C25H31CIN2O2 | 427.2147 | 427.2149 | 0.58 |
| 18 | C27H35CIN2O2 | 455.2460 | 455.2466 | 1.44 |
| 19 | C25H31CIN2O2 | 427.2147 | 427.2150 | 0.84 |
| 20 | C26H33CIN2O3 | 457.2252 | 457.2253 | 0.09 |
| 21 | C26H33CIN2O2 | 441.2303 | 441.2308 | 0.95 |
| 22 | C24H28CIFN2O2 | 431.1896 | 431.1902 | 1.44 |
| 23 | C24H29CIN2O3 | 429.1939 | 429.1944 | 0.99 |
| 24 | C25H28CIN5O2 | 466.2004 | 466.2010 | 1.2 |

Table S5. High-resolution mass spectrometry (HRMS) data of compounds 1–50.

| 25 | C25H28CIN3O2 | 438.1943 | 438.1944 | 0.25 |
|----|----------------|----------|----------|-------|
| 26 | C23H27Cl2N3O4S | 512.1172 | 512.1174 | 0.33 |
| 27 | C24H27CIN4O2 | 439.1895 | 439.1901 | 1.23 |
| 28 | C26H33CIN2O2 | 441.2303 | 441.2304 | 0.18 |
| 29 | C24H29CIN2O3 | 429.1939 | 429.1939 | -0.23 |
| 30 | C22H28CIN3O3 | 418.1892 | 418.1896 | 0.87 |
| 31 | C25H28ClF3N2O3 | 497.1813 | 497.1818 | 0.88 |
| 32 | C25H30CIFN2O2 | 445.2053 | 445.2059 | 1.55 |
| 33 | C25H31CIN2O2 | 421.2147 | 427.2148 | 0.18 |
| 34 | C23H26CIFN2O3 | 433.1689 | 433.1691 | 0.47 |
| 35 | C25H28CIN3O2 | 438.1943 | 438.1951 | 1.82 |
| 36 | C25H30CIFN2O2 | 445.2053 | 445.2058 | 1.17 |
| 37 | C26H33CIN2O2 | 441.2303 | 441.2305 | 0.38 |
| 38 | C26H28CIN3O2 | 450.1943 | 450.1945 | 0.49 |
| 39 | C23H28CIN3O4S | 478.1562 | 478.1561 | -0.09 |
| 40 | C23H26Cl2N2O2 | 433.1444 | 433.1449 | 1.09 |
| 41 | C29H31CIN2O2 | 475.2147 | 475.2145 | -0.49 |
| 42 | C23H26Cl2N2O2 | 433.1444 | 433.1444 | 0 |
| 43 | C23H28CIN3O3 | 430.1892 | 430.1894 | 0.57 |
| 44 | C23H28CIN3O2 | 414.1943 | 414.1945 | 0.5 |
| 45 | C25H28CIN3O2 | 438.1943 | 438.1939 | -0.85 |
| 46 | C23H26Cl2N2O3 | 449.1393 | 449.1391 | -0.61 |
| 47 | C25H27CIN4O2S | 483.1616 | 483.1620 | 0.78 |
| 48 | C25H27ClFN3O2 | 456.1849 | 456.1854 | 1.14 |
| 49 | C23H28CIN3O2 | 414.1943 | 414.1945 | 0.62 |
| 50 | C22H26CIN3O3 | 416.1735 | 416.1737 | 0.25 |
| | | | l | 1 |

A representative selection of four compounds from the library was re-synthesized and subjected to the microscale purification. The isolated products were analyzed by ¹H NMR and gave spectra consistent with those previously reported in the literature.

Compound **2**. ¹H NMR (400 MHz, DMSO-d₆) δ 7.95 - 7.84 (m, 1H), 7.38 - 7.32 (m, 2H), 7.29 - 7.21 (m, 2H), 4.65 - 4.51 (m, 2H), 4.24 - 4.12 (m, 1H), 3.17 - 3.05 (m, 1H), 2.87 - 2.77 (m, 1H), 2.71 - 2.60 (m, 1H), 2.10 - 1.94 (m, 3H), 1.90 - 1.72 (m, 2H), 1.56 - 1.32 (m, 2H), 0.99 - 0.91 (m, 1H), 0.91 - 0.82 (m, 6H), 0.44 - 0.34 (m, 2H), 0.17 - 0.06 (m, 2H).

Compound **3**. ¹H NMR (400 MHz, DMSO-d₆) δ 8.86 - 8.80 (m, 1H), 8.38 - 8.32 (m, 1H), 8.04 - 7.98 (m, 1H), 7.98 - 7.91 (m, 1H), 7.50 - 7.41 (m, 2H), 7.39 - 7.33 (m, 1H), 7.32 - 7.25 (m, 2H), 7.23 - 7.17 (m, 1H), 4.79 - 4.72 (m, 1H), 4.63 - 4.55 (m, 1H), 4.40 - 4.19 (m, 1H), 3.23 - 3.11 (m, 1H), 2.89 - 2.78 (m, 1H), 2.76 - 2.62 (m, 1H), 2.30 - 2.16 (m, 1H), 1.96 - 1.71 (m, 2H), 1.60 - 1.35 (m, 2H), 1.01 - 0.91 (m, 6H).

Compound **5**. ¹H NMR (400 MHz, DMSO-d₆) δ 8.65 - 8.58 (m, 1H), 7.79 - 7.69 (m, 2H), 7.55 - 7.48 (m, 1H), 7.42 - 7.30 (m, 3H), 7.29 - 7.25 (m, 1H), 7.24 - 7.18 (m, 1H), 4.79 - 4.74 (m, 1H), 4.61 - 4.53 (m, 1H), 4.39 - 4.22 (m, 1H), 3.21 - 3.10 (m, 1H), 2.89 - 2.78 (m, 1H), 2.73 - 2.61 (m, 1H), 2.26 - 2.13 (m, 1H), 1.93 - 1.72 (m, 2H), 1.58 - 1.34 (m, 2H), 0.98 - 0.88 (m, 6H).

Compound **7**. ¹H NMR (400 MHz, DMSO-d₆) δ 8.56 - 8.49 (m, 1H), 8.02 - 7.95 (m, 2H), 7.38 - 7.25 (m, 5H), 7.23 - 7.19 (m, 1H), 4.79 - 4.72 (m, 1H), 4.61 - 4.53 (m, 1H), 4.39 - 4.22 (m, 1H), 3.21 - 3.09 (m, 1H), 2.89 - 2.77 (m, 1H), 2.72 - 2.61 (m, 1H), 2.25 - 2.13 (m, 1H), 1.95 - 1.72 (m, 2H), 1.58 - 1.33 (m, 2H), 0.98 - 0.88 (m, 6H).



Figure S9.1 1H NMR (400 MHz, DMSO-d₆) of compound **2.**



Figure S9.2 1H NMR (400 MHz, DMSO-d6) of compound 3.



Figure S9.3 1H NMR (400 MHz, DMSO-d6) of compound 5.



Figure S9.3 1H NMR (400 MHz, DMSO-d6) of compound 7.

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