

Supporting Information

Characterization of Flame Synthesized Pd-TiO₂ Nanocomposite Catalysts for Oxygen Removal from CO₂-rich Streams in Oxy Combustion Exhausts

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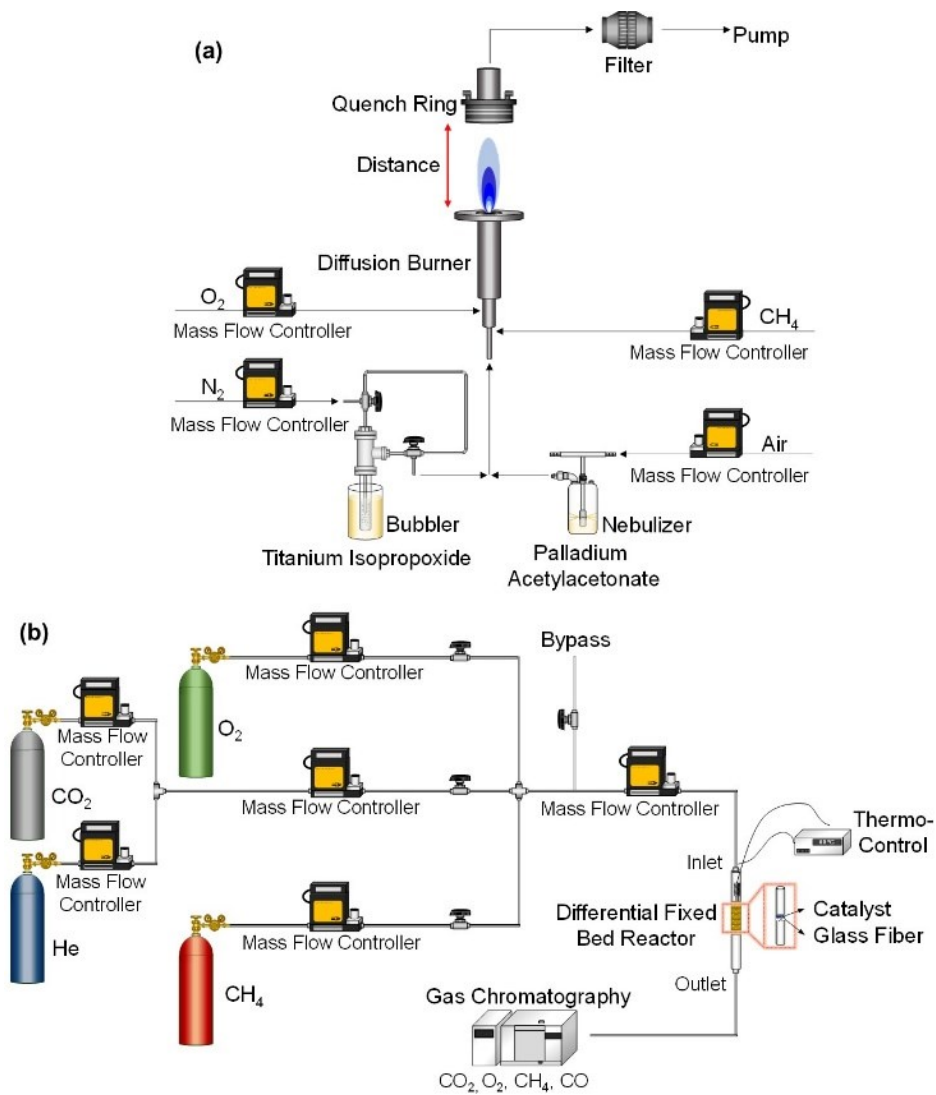


Fig. S1. Schematic diagram of (a) a system for Pd-TiO₂ catalyst synthesis and (b) a differential fixed-bed reactor system for O₂ removal test.

Synthesis of Pd-TiO₂ catalysts using a flame aerosol reactor (FLAR)

The experimental setup for synthesizing Pd-TiO₂ catalysts is shown in Fig. 1a. The flame aerosol reactor (FLAR) system includes a precursor feeding system (bubbler and nebulizer), a diffusion burner, and a quenching and collection system. The bubbler was used for feeding titanium tetraisopropoxide (TTIP, 99.7%, Sigma-Aldrich) with an N₂ carrier gas (1 L min⁻¹). The temperature of the oil bath in which the bubbler was placed was maintained at 323 K. The precursor delivery tubes were maintained at around 373 K. The saturated TTIP precursor vapor was introduced into the central port of the burner. Palladium acetylacetonate (Pd(acac)₂, 97%, Sigma-Aldrich) was used as a dopant precursor, and it was dissolved in xylene (reagent grade, Sigma-Aldrich) and acetonitrile (99.8%, Sigma-Aldrich) mixture (2:1, v/v). In this study, five different Pd-TiO₂ catalysts were synthesized by controlling the concentration of the Pd precursor solutions (0.5 mM ~3.0 mM). A three-jet Collison nebulizer was used to generate spray droplets, which were introduced to the central port of the burner. CH₄ and O₂ were introduced through the second and the outer port of the burner, respectively, with flow rates of 0.35 L min⁻¹ and 2.5 L min⁻¹. The distance between the quench ring and the top of the burner was fixed at 3.8 cm. The synthesized catalysts were collected using an isopore membrane filter.

Table S1 Total Pd loadings of fresh and spent catalysts as determined from FESEM-EDS analyses.

	Total Pd loading of fresh catalysts (wt%)	Total Pd loading of spent catalysts (wt%)
catalyst 1	0.21 ± 0.027	0.22 ± 0.038
catalyst 2	0.44 ± 0.041	0.42 ± 0.050
catalyst 3	0.75 ± 0.086	0.69 ± 0.098
catalyst 4	1.00 ± 0.072	0.99 ± 0.084
catalyst 5	1.25 ± 0.058	1.14 ± 0.153

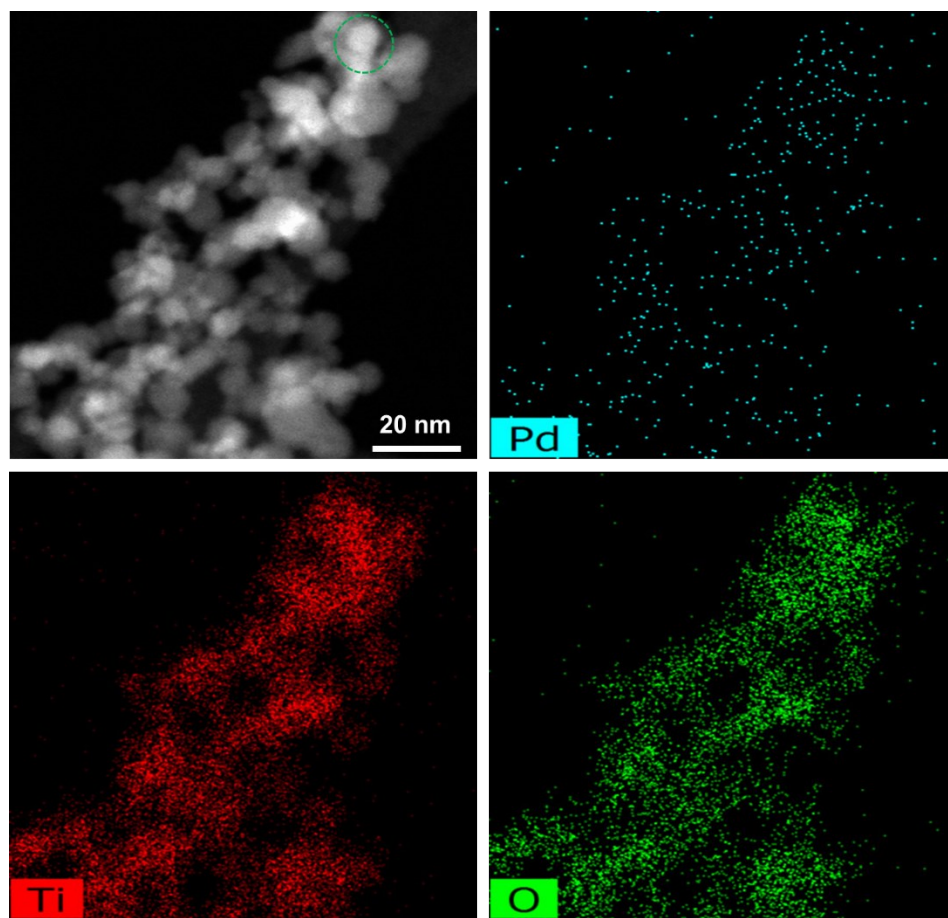


Fig. S2 EDS mapping of the fresh catalyst 4.

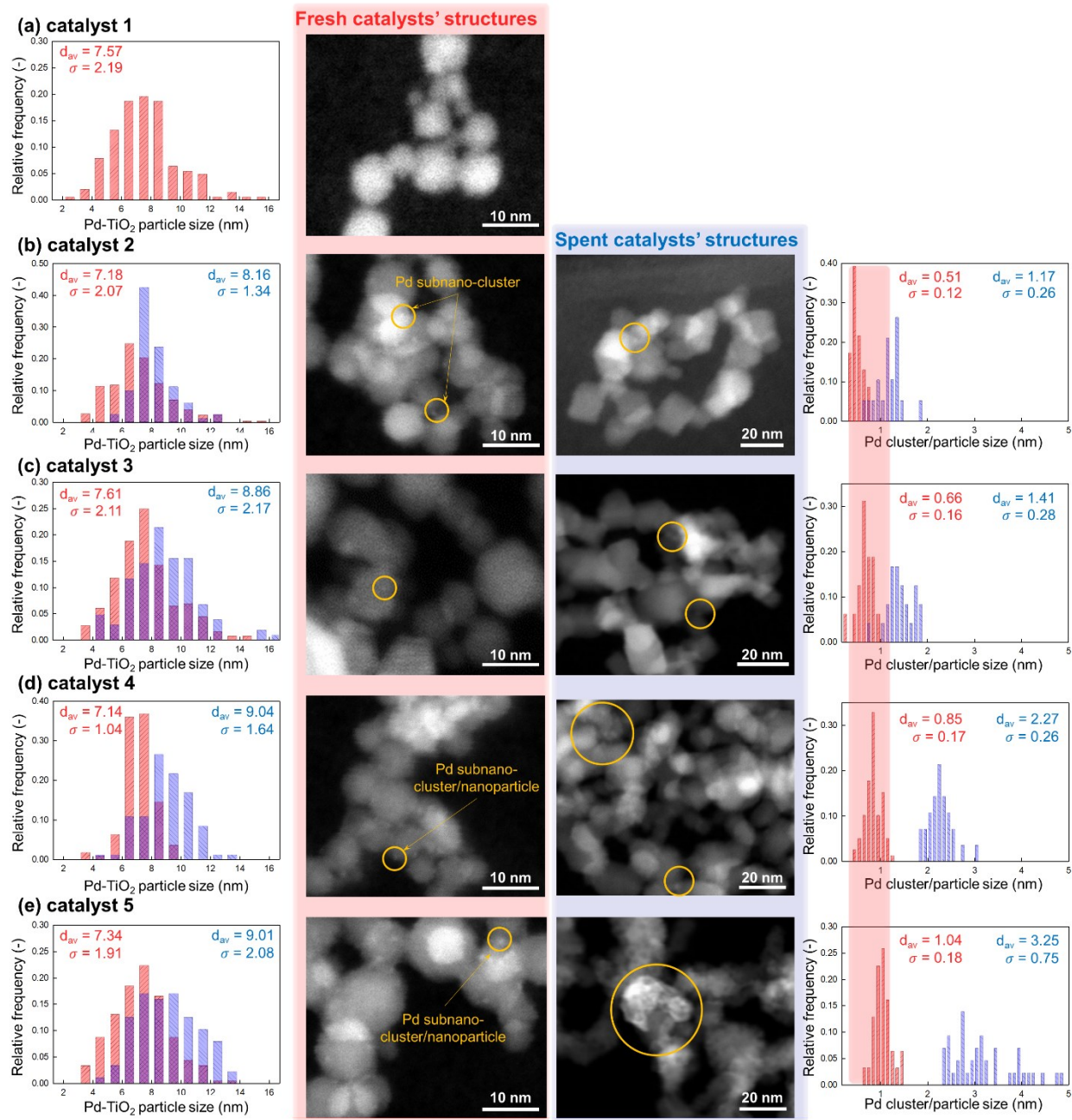


Fig. S3 Bulk Pd-TiO₂ nano particle and Pd subnano cluster/nano particle size distributions, and STEM images of a) catalyst 1, b) catalyst 2, c) catalyst 3, d) catalyst 4, and e) catalyst 5. Results related to the fresh catalysts are denoted with red-color and results related to the treated catalysts are shown with blue-color

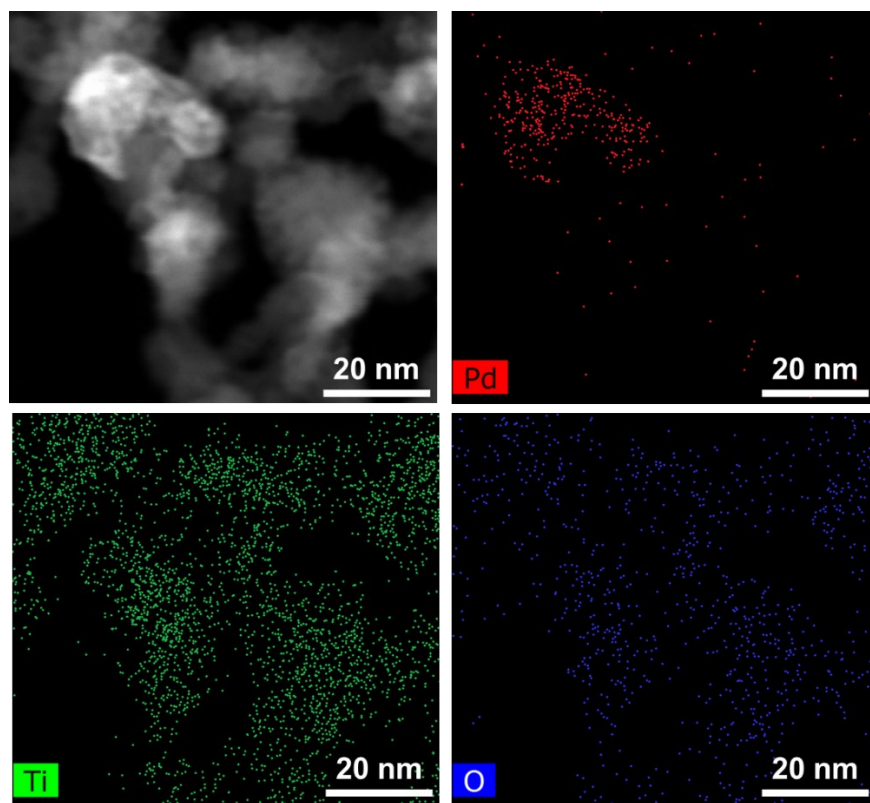


Fig. S4 EDS mapping of the spent catalyst 5.

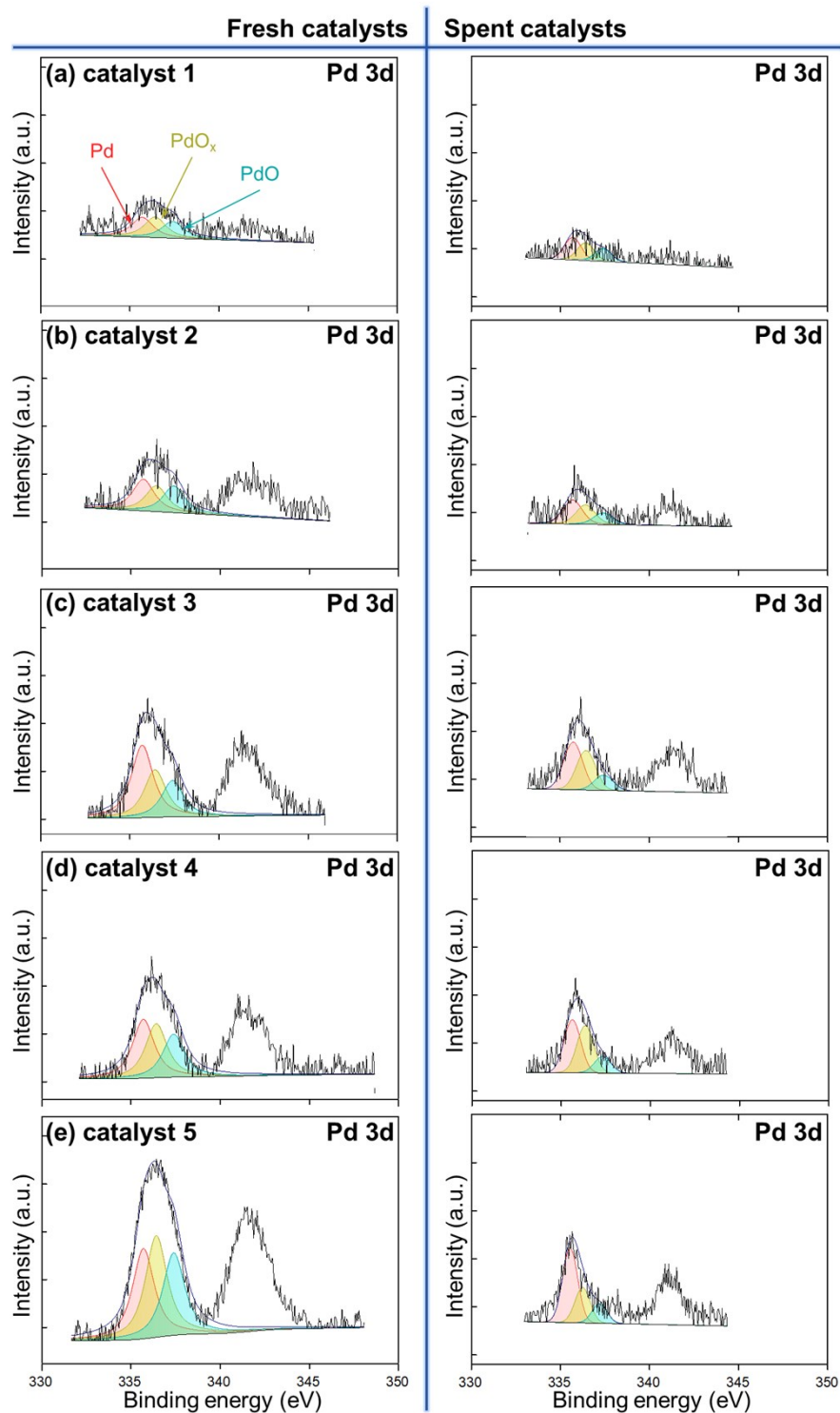


Fig. S5 XPS spectra of fresh and treated Pd-TiO₂ catalysts: Pd metal (red, 335.7 eV), PdO_x (gold, 336.42 eV), PdO (green, 337.4 eV).

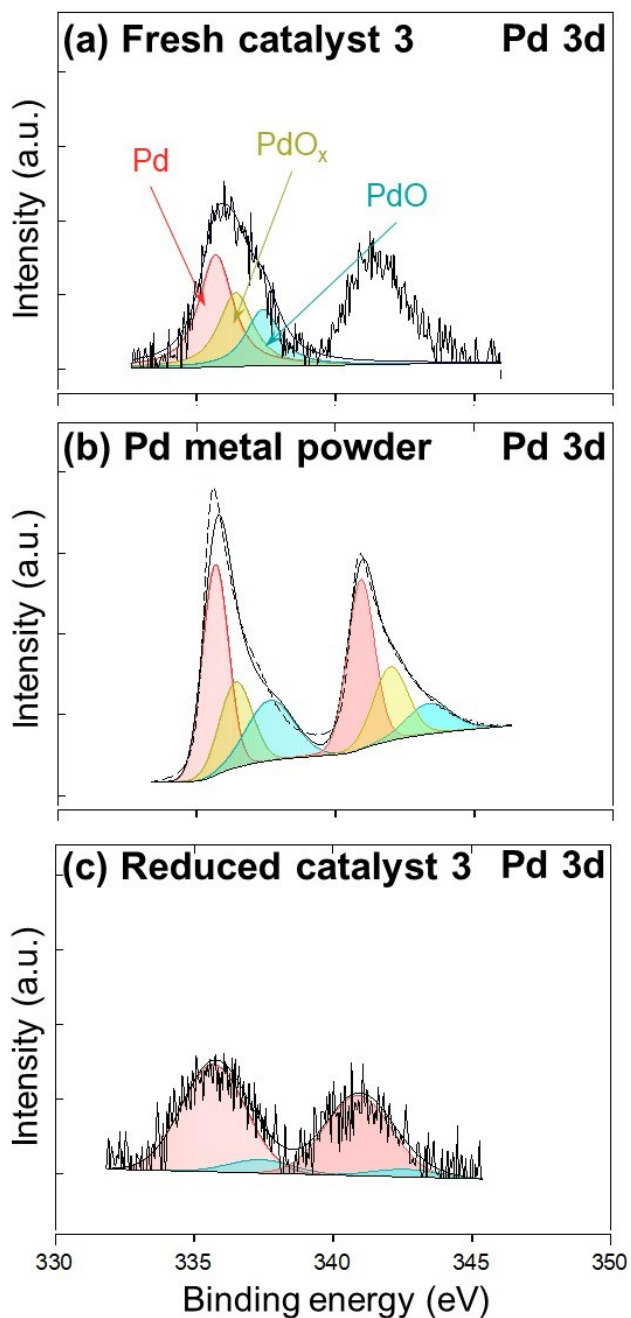


Fig. S6 XPS spectra of (a) fresh catalyst 3, (b) Pd metal powder, and (c) reduced catalyst 3: Pd metal (red, 335.7 eV), PdO_x (gold, 336.42 eV), PdO (green, 337.4 eV).

To validate the Pd species in the XPS data, the Pd species in Pd metal powder and the reduced catalyst 3 were additionally characterized. Pd metal powder was purchased from Sigma Aldrich

(Palladium, 326666). The reduced catalyst 3 was prepared by reducing the fresh catalyst 3 with hydrogen gas at 500 °C for 2 hrs. For a better comparison, original XPS data of fresh catalyst 3 is shown together with the obtained results (Figure S3a). As can be seen in Figure S3b, the purchased Pd metal powder contained three Pd species which are metallic Pd ($3d_{5/2}=335.7$ eV and $3d_{3/2}=340.9$ eV), intermediate Pd ($3d_{5/2}=336.42$ eV and $3d_{3/2}=341.6$ eV), and PdO ($3d_{5/2}=337.4$ eV and $3d_{3/2}=342.6$ eV). These deconvoluted Pd species in the Pd metal powder are consistent with those in the fresh catalyst 3 (Figure S3a). The existence of the oxidized Pd species (intermediate Pd and PdO) could be created during the sample preparation for the XPS analysis. The reduced catalyst 3 (Figure S3c) contained mostly metallic Pd and a small amount of PdO with binding energies at $3d_{5/2}=335.7$ eV and 337.4 eV and $3d_{3/2}=340.9$ eV and 342.6 eV, respectively. This result could indicate that the deconvoluted Pd species in the reduced catalyst 3 were consistent with those in the fresh catalyst 3 (Figure S3a) and catalyst 3 was successfully reduced. Therefore, these obtained XPS data could validate the Pd species in the prepared samples in the main paper.

Table S2 Fractions of metallic Pd, intermediate PdO_x, and PdO in the spent catalysts as determined from XPS analysis, and total surface area of metallic Pd ($TSA_{metallic Pd}$), intermediate PdO_x (TSA_{PdO_x}), and PdO (TSA_{PdO}).

	Metallic Pd (%)	PdO (%)	PdO _x (%)	$TSA_{metallic Pd}$ (cm ²)	TSA_{PdO} (cm ²)	TSA_{PdO_x} (cm ²)	$\frac{T_{spent}(\frac{I(Pd)}{I(Ti)})}{T_{fresh}(\frac{I(Pd)}{I(Ti)})}$
catalyst 1	42.60 ± 1.12	24.07 ± 0.55	33.33 ± 0.65	-	-	-	0.920
catalyst 2	43.89 ± 0.16	21.27 ± 0.63	34.84 ± 0.47	85.68	68.49	86.16	0.422
catalyst 3	45.91 ± 0.75	15.80 ± 0.55	38.29 ± 0.86	124.70	70.78	131.74	0.417
catalyst 4	44.06 ± 0.65	16.38 ± 1.08	39.56 ± 0.95	105.61	64.75	120.12	0.352
catalyst 5	55.61 ± 1.44	14.77 ± 0.65	29.62 ± 1.37	-	-	-	0.206

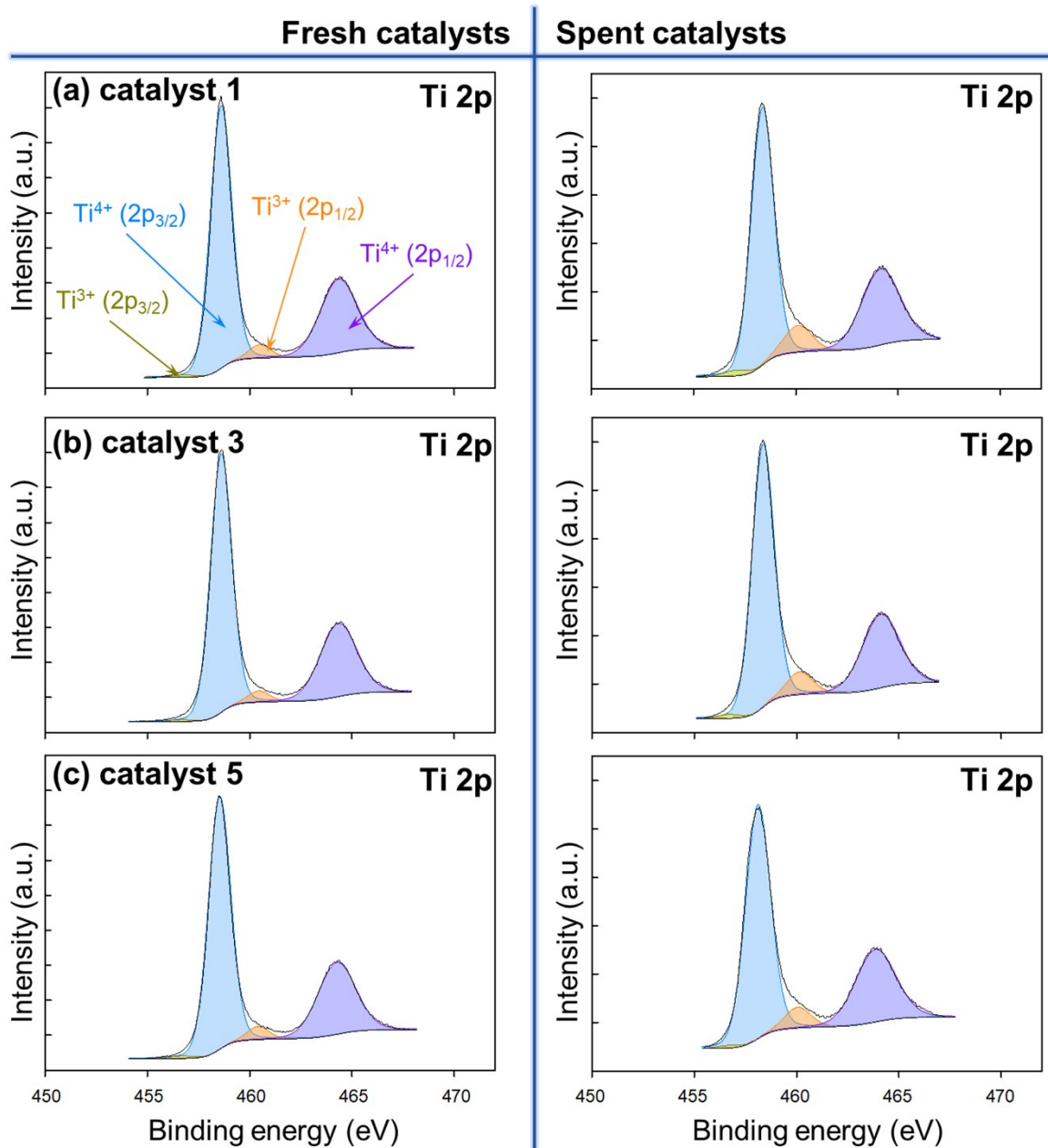


Fig. S7 XPS spectra of fresh and spent Pd-TiO₂ catalysts: Ti³⁺ (2p_{3/2}) (dark green, 456.7 eV), Ti⁴⁺ (2p_{3/2}) (blue, 458.5 eV), Ti³⁺ (2p_{1/2}) (orange, 460.3 eV), Ti⁴⁺ (2p_{1/2}) (purple, 464.2 eV).

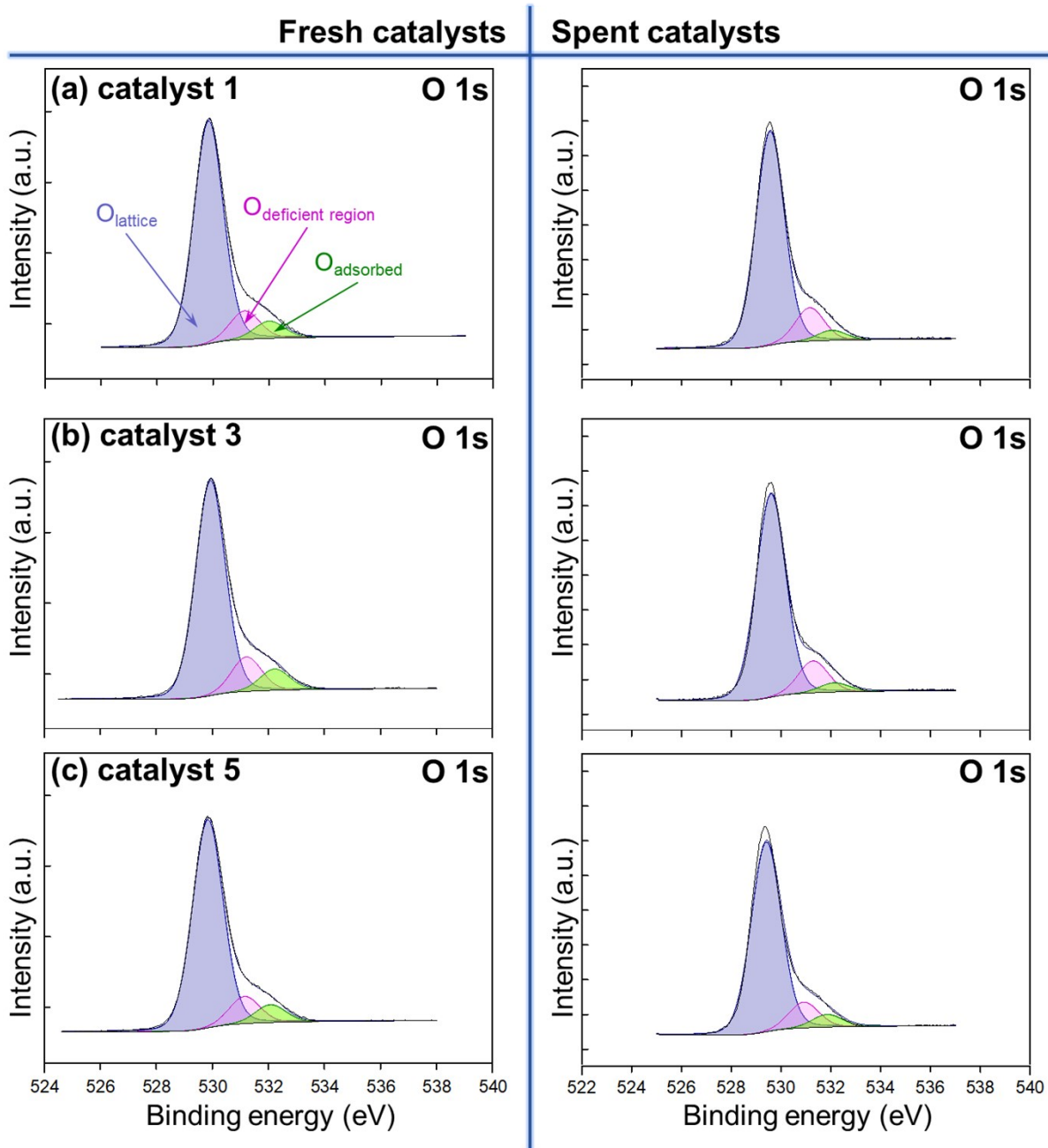


Fig. S8 XPS spectra of fresh and spent Pd-TiO₂ catalysts: O_{lattice} (purple, 529.9 eV),

O_{deficient region} (pink, 531.3 eV), O_{adsorbed} (green, 532.2 eV).

Table S3 Fractions of Ti^{3+} ($2p_{3/2}$), Ti^{4+} ($2p_{3/2}$), Ti^{3+} ($2p_{1/2}$), and Ti^{4+} ($2p_{1/2}$) in fresh and spent catalysts.

	Fresh catalysts				Spent catalysts			
	Ti^{3+} ($2p_{3/2}$) (%)	Ti^{4+} ($2p_{3/2}$) (%)	Ti^{3+} ($2p_{1/2}$) (%)	Ti^{4+} ($2p_{1/2}$) (%)	Ti^{3+} ($2p_{3/2}$) (%)	Ti^{4+} ($2p_{3/2}$) (%)	Ti^{3+} ($2p_{1/2}$) (%)	Ti^{4+} ($2p_{1/2}$) (%)
catalyst 1	0.64±0.1	65.40 ± 0.30	2.97 ± 0.30	31.40 ± 0.30	1.39	64.35 ± 1.81	6.24 ± 0.83	30.06 ± 0.44
catalyst 3	0.65±0.14	65.42 ± 0.20	2.82 ± 0.23	31.43 ± 0.52	1.01	64.86 ± 0.75	5.23 ± 0.56	29.66 ± 0.30
catalyst 5	0.43±0.24	65.84 ± 0.45	2.82 ± 0.30	31.13 ± 0.40	0.66	64.34 ± 1.08	4.97 ± 0.46	30.49 ± 0.42

Table S4 Fractions of O_{lattice} , $O_{\text{deficient region}}$, and O_{adsorbed} in fresh and spent catalysts.

	Fresh catalysts			Spent catalysts		
	O_{lattice} (%)	$O_{\text{deficient region}}$ (%)	O_{adsorbed} (%)	O_{lattice} (%)	$O_{\text{deficient region}}$ (%)	O_{adsorbed} (%)
catalyst 1	82.56 ± 0.52	10.48 ± 0.09	6.97 ± 0.06	81.85 ± 1.43	13.48 ± 0.34	4.67 ± 1.23
catalyst 3	80.92 ± 1.50	12.10 ± 0.65	6.98 ± 0.85	83.56 ± 0.48	13.46 ± 0.35	3.79 ± 0.59
catalyst 5	82.96 ± 0.80	10.79 ± 0.02	6.26 ± 0.81	82.98 ± 0.20	12.33 ± 1.40	4.70 ± 1.19

Table S5 O₂ and CH₄ conversion, and apparent reaction rate constant (k_{app}) with TiO₂, catalyst 1, catalyst 2, catalyst 3, catalyst 4 and catalyst 5 at 723 K.

	O ₂ conversion (%)	CH ₄ conversion (%)	k_{app} (min ⁻¹)
TiO ₂	30.9	50.7	7.71
catalyst 1	55.8	64.4	17.01
catalyst 2	67.0	81.9	23.10
catalyst 3	77.0	92.4	30.62
catalyst 4	75.3	93.8	29.13
catalyst 5	70.1	93.0	25.15

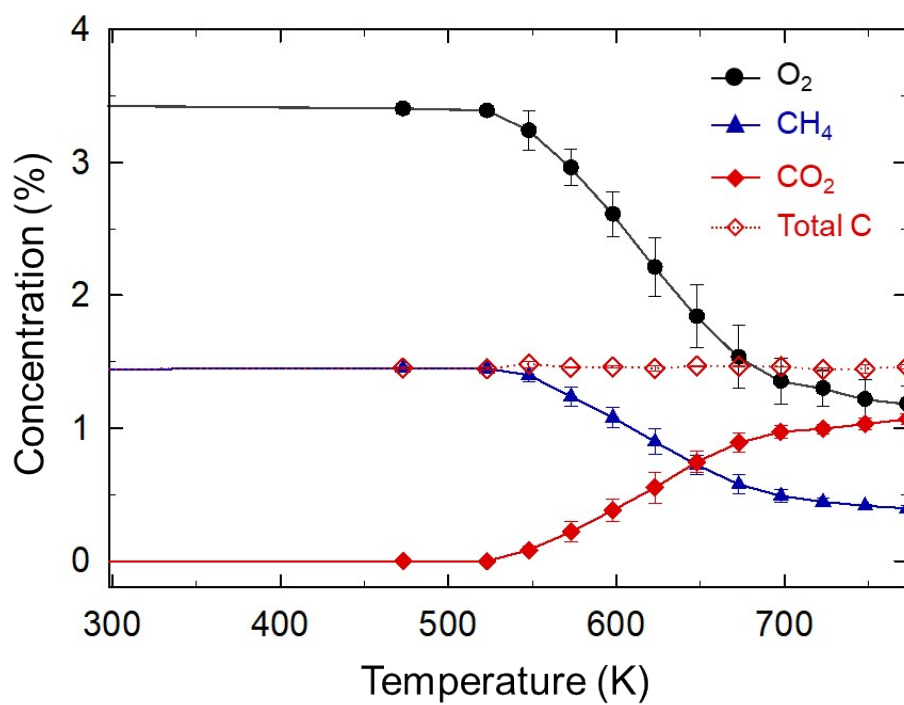


Fig. S9 The change in the concentration of O₂, CH₄, CO₂ and Total C with catalyst 3 (Helium was used instead of CO₂).

Table S6 Reaction rates of CH₄ and 1/2O₂ with different catalysts.

	R_{CH_4} (mmol/g _{cat} /hr)		$1/2R_{O_2}$ (mmol/g _{cat} /hr)		$\left \frac{R_{CH_4} - 1/2R_{O_2}}{R_{CH_4}} \right \times 100$ (%) ^a	
	723 K	773 K	723 K	773 K	723 K	773 K
catalyst 1	-7.16	-8.82	-7.50	-9.36	1.10	2.45
catalyst 2	-9.06	-9.87	-9.39	-10.01	0.47	2.61
catalyst 3	-10.63	-10.93	-10.35	-10.66	2.73	2.61
catalyst 4	-10.73	-11.18	-10.27	-10.71	5.00	4.84
catalyst 5	-10.41	-10.81	-9.69	-10.20	6.06	5.20

^a Via complete CH₄ oxidation reaction ($CH_4 + 2O_2 \rightarrow CO_2 + 2H_2O$):

$$\frac{R_{CH_4}}{-1} = \frac{R_{O_2}}{-2}$$

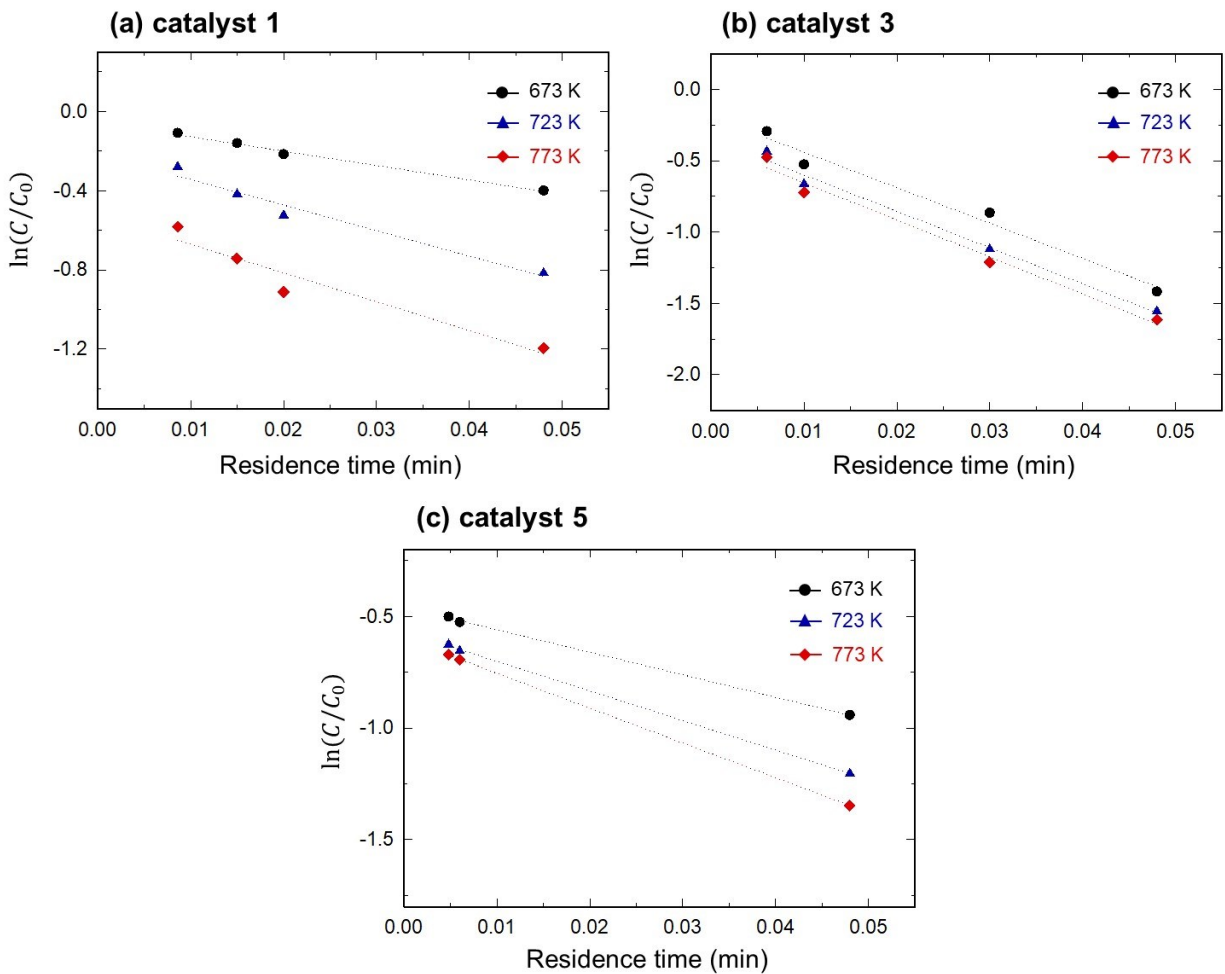


Fig. S10 The natural log of C/C_0 versus residence time (a) with catalyst 1, (b) with catalyst 3, and (c) with catalyst 5 at different temperatures.

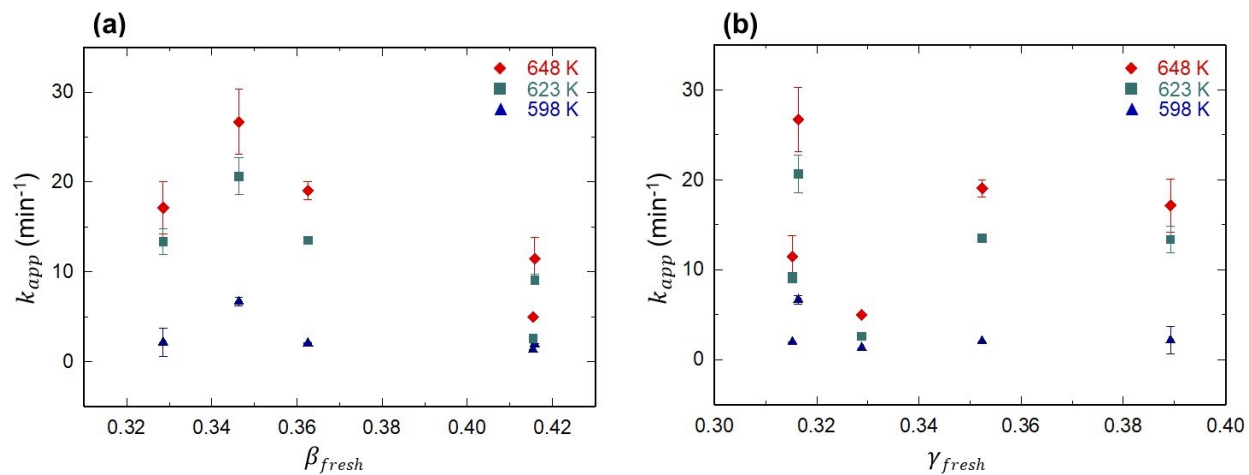


Fig. S11 Variation of the apparent reaction rate constant (k_{app}) with (a) the fraction of the total surface area of PdO (β_{fresh}) and (b) the fraction of the total surface area of PdO_x (γ_{fresh}) in the fresh catalysts at different temperatures.

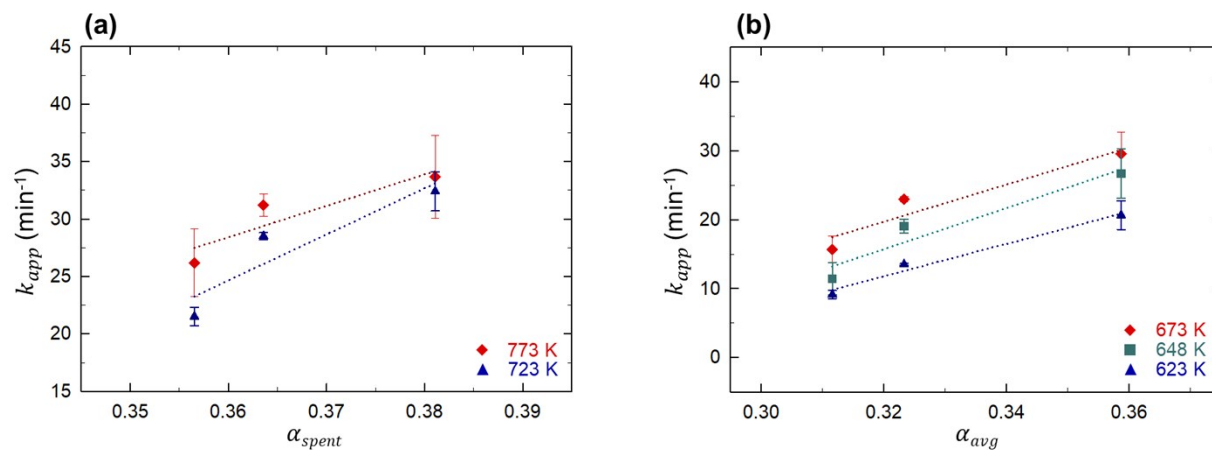


Fig. S12 Variation of the apparent reaction rate constant (k_{app}) with (a) the fraction of the total surface area of metallic Pd in the treated catalysts (α_{spent}), and (b) the average fraction of the total surface area of metallic Pd (α_{avg}) at different temperatures.

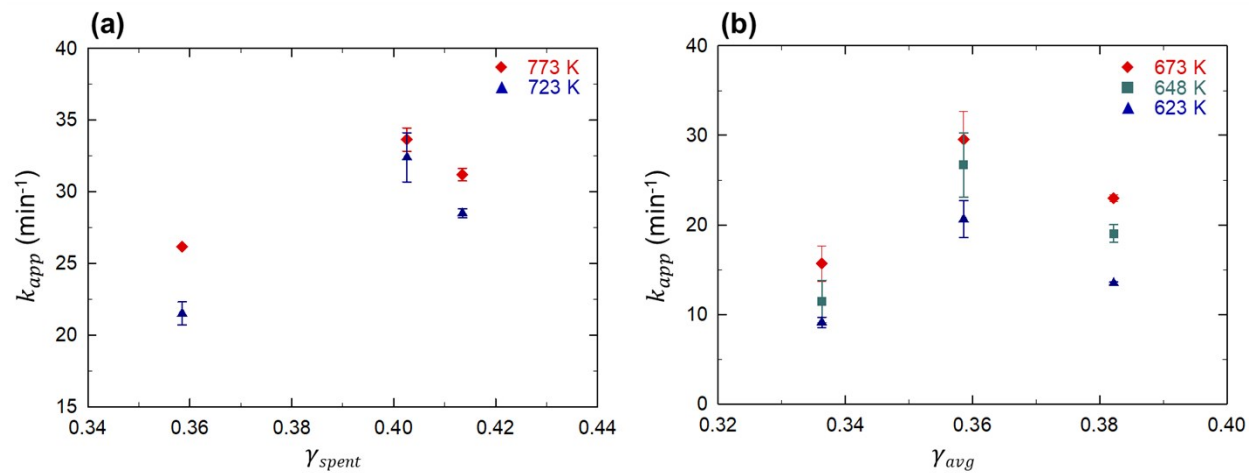


Fig. S13 Variation of the apparent reaction rate constant (k_{app}) with (a) the fraction of the total surface area of PdO_x in the treated catalysts (γ_{spent}) and (b) the average fraction of the total surface area of PdO_x (γ_{avg}) at different temperatures.

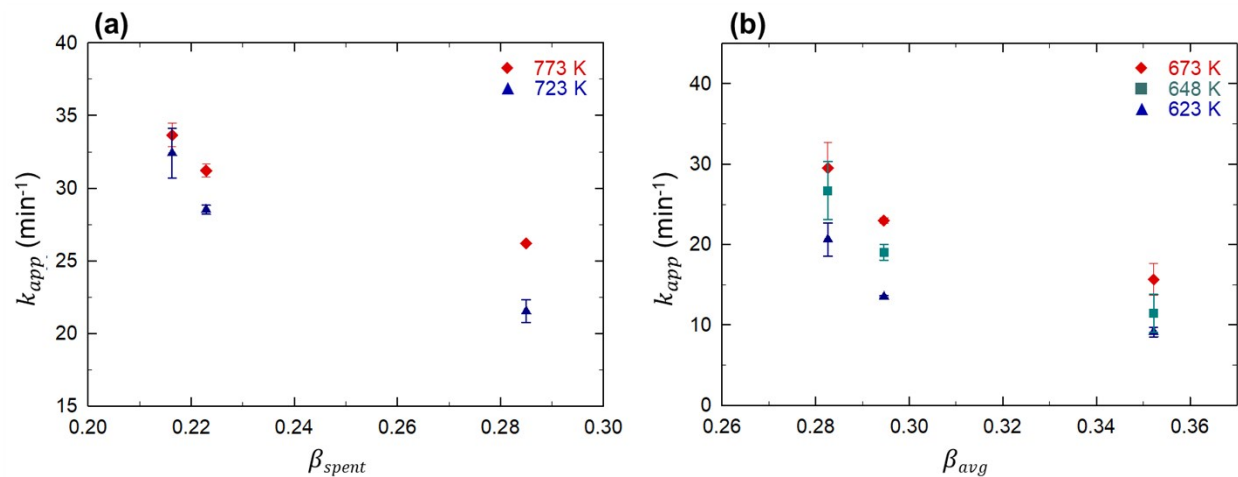


Fig. S14 Variation of the apparent reaction rate constant (k_{app}) with (a) the fraction of the total surface area of PdO in the treated catalysts (β_{spent}) and (b) the average fraction of the total surface area of PdO (β_{avg}) at different temperatures.

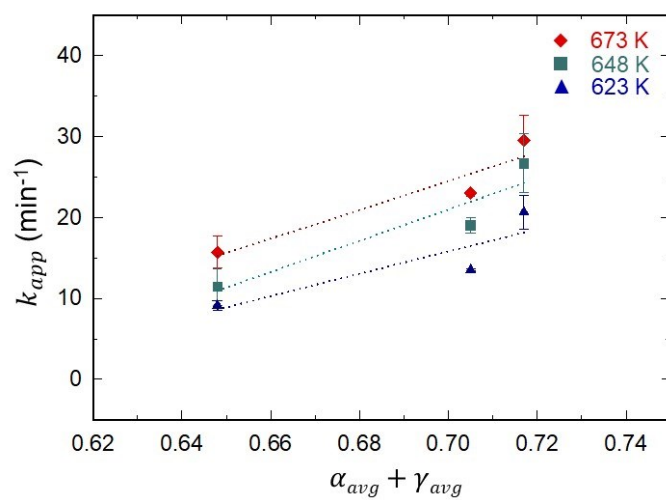


Fig. S15 Variation of the apparent reaction rate constant (k_{app}) with the sum of average fractions of the total surface area of metallic Pd and PdO_x ($\alpha_{avg} + \gamma_{avg}$) at different temperatures.

Table S7 Reaction rates of CH₄ and 1/2O₂ with catalyst 3 under different CO₂ concentrations.

	R_{CH_4} (mmol/g _{cat} /hr)		$1/2R_{O_2}$ (mmol/g _{cat} /hr)		$\left \frac{R_{CH_4} - 1/2R_{O_2}}{R_{CH_4}} \right \times 100$ (%)	
	723 K	773 K	723 K	773 K	723 K	773 K
0% CO ₂	-7.97	-8.36	-7.87	-8.35	1.32	0.09
53% CO ₂	-9.21	-10.01	-9.35	-9.71	2.51	0.49
95% CO ₂	-10.64	-10.95	-10.35	-10.66	2.73	2.61

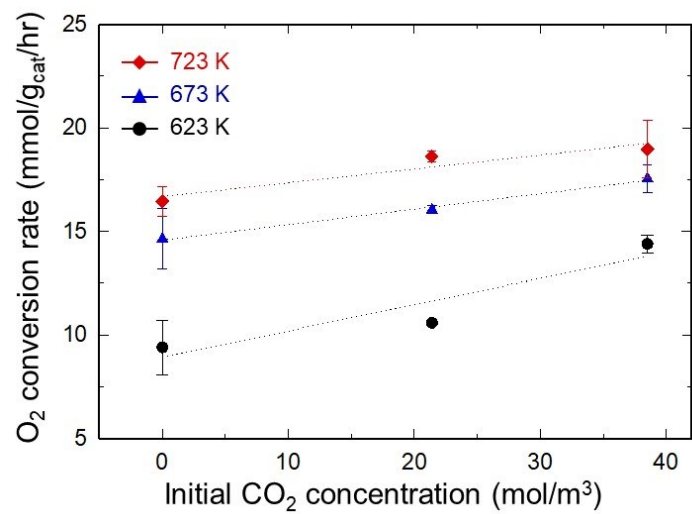


Fig. S16 Variation of O₂ conversion with CO₂ concentration at different temperatures.

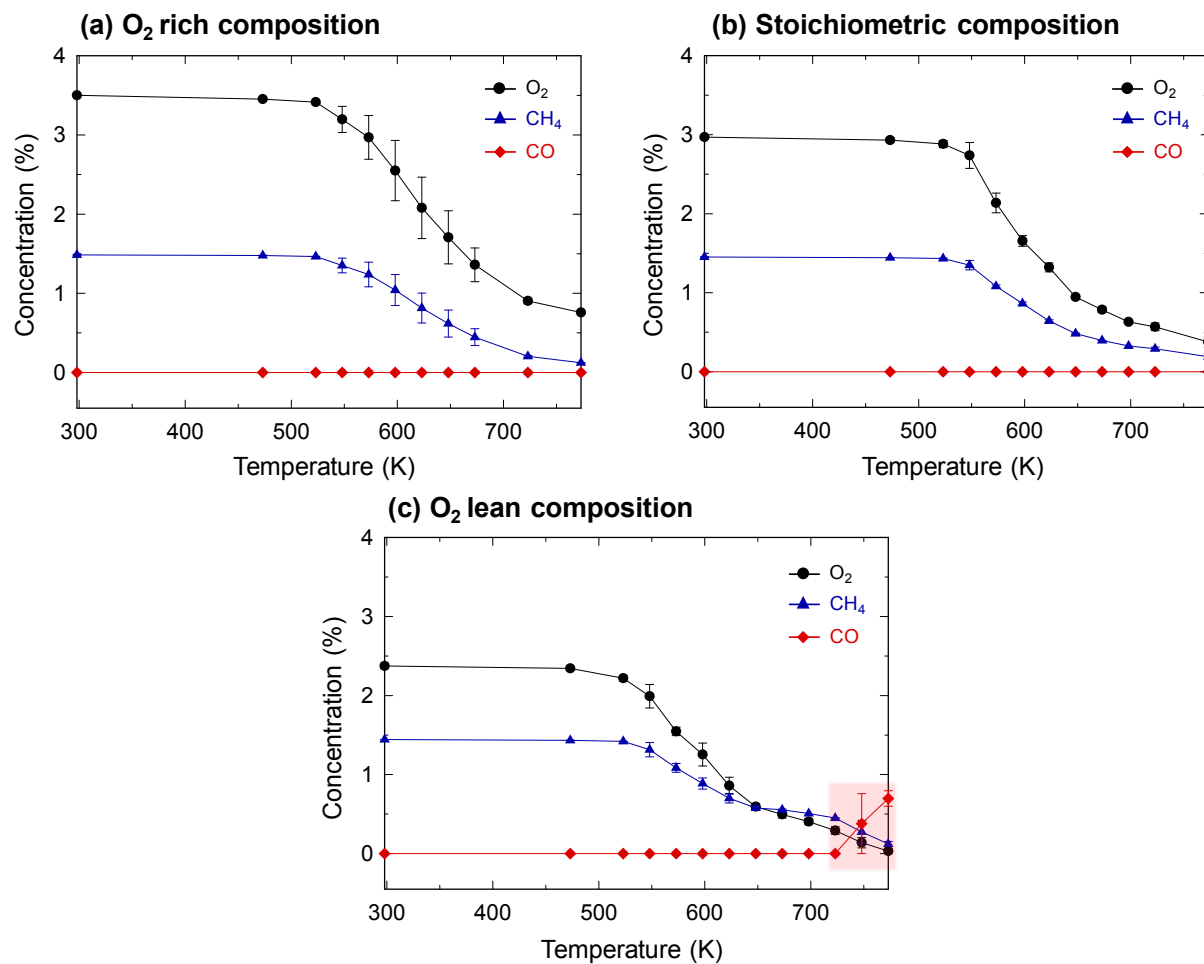


Fig. S17 (a)-(c) change in the concentration of O₂, CH₄, and CO with catalyst 3 under different initial compositions (O₂ rich composition: O₂/CH₄ \cong 2.4, stoichiometric composition: O₂/CH₄ \cong 2.0, O₂ lean composition: O₂/CH₄ \cong 1.6).