

Effect of ultra-low amount of gold in oxide-supported bimetallic Au-Fe and Au-Cu catalysts on liquid-phase aerobic glycerol oxidation in water

Elena A. Redina,^{*a,b} Gennady I. Kapustin,^a Olga P. Tkachenko,^a Alexander A. Greish,^a and Leonid M. Kustov^{a,b,c}

^a N.D. Zelinsky Institute of Organic Chemistry, Russian Academy of Sciences, Leninsky Prospect 47, Moscow 119991, Russian Federation

^b National University of Science and Technology MISiS, 4 Leninsky prosp., Moscow 119991, Russian Federation.

^c Chemistry Department, Moscow State University, 1 Leninskie Gory, 3, Moscow, 119992, Russian Federation.

XRD data

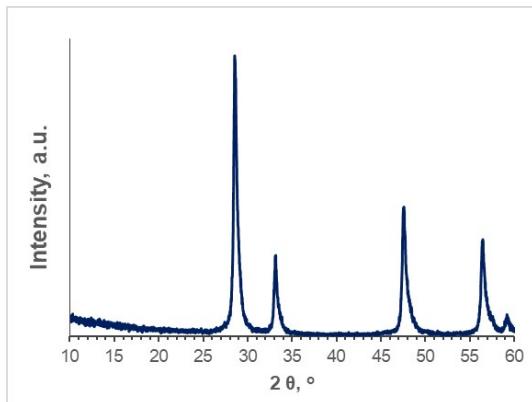


Fig. S1. XRD pattern of CeO_2

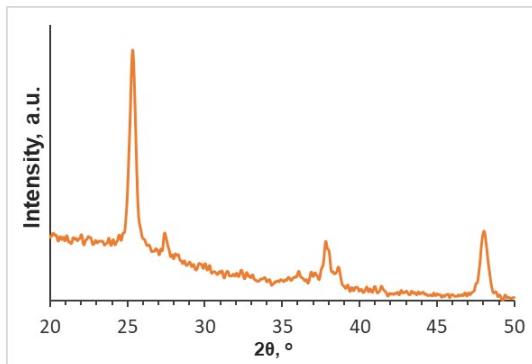


Fig. S2. XRD pattern of TiO_2 -P25

DRIFTS-CO of CeO_2 -supported monometallic catalysts

The DPU method used for the preparation of monometallic catalysts allowed us to obtain Cu^+ and Cu^{2+} cations on the surface of TiO_2 and CeO_2 without calcination. In the DRIFTS spectrum of CO adsorbed on the non-calcined $1\text{Cu}/\text{CeO}_2$ sample, there is a band at 2099 cm^{-1} , which gradually disappears after evacuation at $20\text{-}90^\circ\text{C}$ without any noticeable band shift (Fig. 1 A). This band was attributed to the linear carbonyl Cu^+ -CO formed either due to Cu^{2+} reduction to Cu^+ with CO or CO interaction with surface cations $\text{Cu}^{+1,2}$. Calcination of the $1\text{Cu}/\text{CeO}_2$ sample at 400°C caused the band shift to 2117 cm^{-1} , which could be explained by the formation of copper oxide species with larger sizes and/or new copper sites with a lower electron density.

For the non-calcined $1\text{Fe}/\text{CeO}_2$, there are two intense bands at 2188 and 1992 cm^{-1} in the DRIFTS-CO spectrum after evacuation at 300°C , which can be attributed to fragments of complexes formed by interaction of Fe species and products of urea decomposition (Fig. 2 A). In the spectrum of the calcined sample, these two bands disappeared (Fig. 2 B). In the region $2500\text{-}1800 \text{ cm}^{-1}$, a band at 2170 cm^{-1} can be reliably assigned to $\text{Fe}^{2+}\text{-CO}$ (Fig. 3 A).

1 K. I. Hadjiivanov and G. N. Vayssilov, in *Advances in Catalysis*, Elsevier, 2002, vol. 47, pp. 307–511.
2 K. Hadjiivanov, D. Klissurski, M. Kantcheva and A. Davydov, *Faraday Trans.*, 1991, **87**, 907.

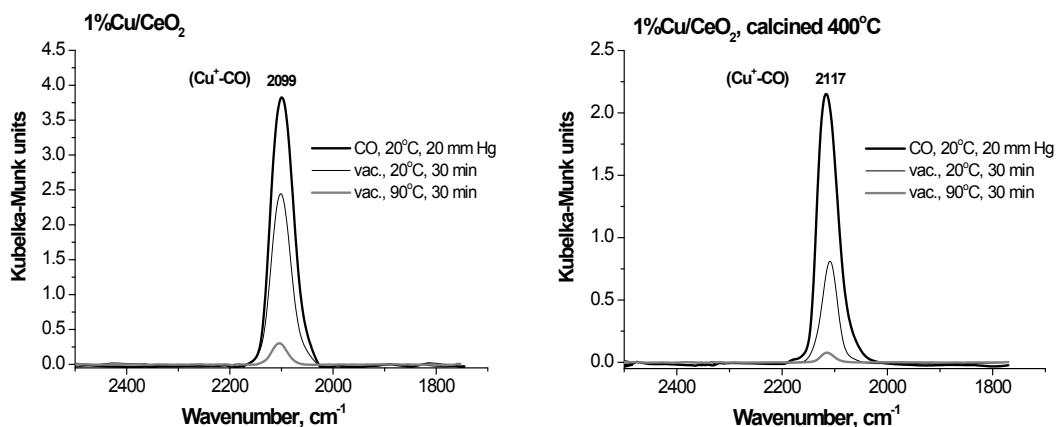


Fig. S3. DRIFTS-CO spectra for 1Cu/CeO₂ before (A) and after calcination at 400°C (B).

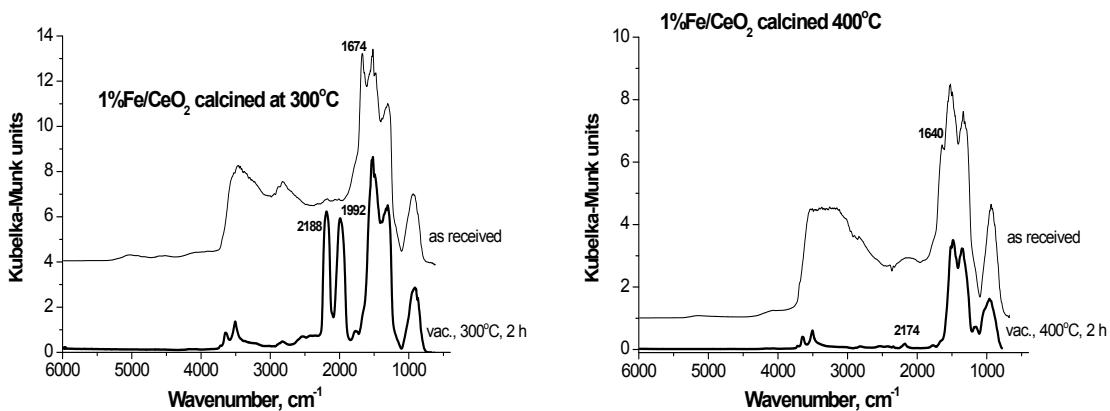


Fig. S4. DRIFTS-CO spectra for 1Fe/CeO₂ before (1) and after calcination at 400°C (2).

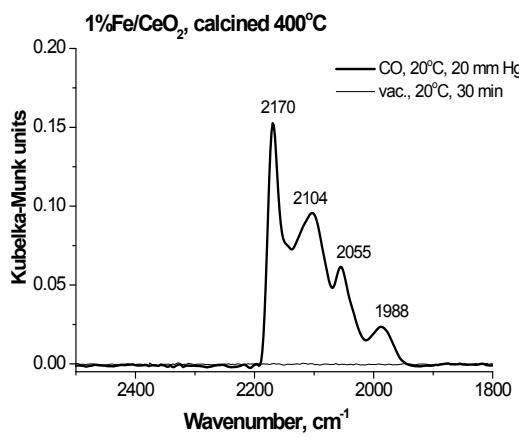


Fig. S5. DRIFTS-CO spectra for 1Fe/CeO₂ after calcination at 400°C.

XPS results

Table S1. XPS data and share of each peak component for supported Au-FeO_x catalysts

Sample	BE	O1s		Au4f		Ti2p _{3/2}	Fe2p _{3/2}		Ce3d U'''
		1	2	1	2		Fe ²⁺	Fe ³⁺	
0.5Au/1Fe/TiO ₂	E, eV	529.9	531.4	83.6	84.2	458.8	708.7	710.3	
	%	85	15	90	10	100	40	60	
0.1%Au/1Fe/TiO ₂	E, eV	529.9	531.3	83.7	84.8	458.7	708.9	710.3	
	%	86	14	83	17	100	40	60	
0.1Au/1Fe/CeO ₂	E, eV	529.4	531.0/ 532.0	83.8			-	-	916.7
	%	70	10/20	-					
0.025Au/1Fe/TiO ₂	E, eV	529.9	531.2	83.5	84.6	458.7	708.7	710.4	
	%	86	14	80	20	100	55	45	
0.025Au/1Fe/TiO ₂ -O ₂	E, eV	529.9	531.2	83.5	84.5	458.7	708.7	710.5	
	%	86	14	76	24	100	40	60	

Table S2. Theoretically calculated and experimentally obtained by XPS atomic concentration of elements

Sample	Experimental, % at.					Nominal, % at.			
	O	Ti2p	Fe	Au	Ce	Ti2p	Fe	Au	Ce
0.5Au/1FeO/TiO ₂	71.3	26.7	1.7	0.24	-	33	1.4	0.19	-
0.1Au/1Fe/TiO ₂	71.1	26.9	1.9	0.12	-	33	1.4	0.04	-
0.1Au/1Fe/CeO ₂	62.4	-	-	0.02	28.4	-	-	0.086	33
0.025Au/1Fe/TiO ₂	70.5	28.2	1.3	0.02	-	33	1.4	0.01	-
0.025Au/1Fe/TiO ₂ -O ₂	70.4	28.1	1.4	0.04	-	33	1.4	0.01	-

Table S3. Theoretically calculated and experimentally obtained by XPS atomic ratios of elements

Sample	Experimental				Nominal			
	Ti/Fe	Ti/Au	Ce/Au	Ce/Fe	Ti/Fe	Ti/Au	Ce/Au	Ce/Fe
0.5Au/1Fe/TiO ₂	15.7	111	-	-	23.6	174	-	-
0.1Au/1Fe/TiO ₂	14.2	224	-	-	23.6	825	-	-
0.1Au/1Fe/CeO ₂	-	-	1795	-	-	-	384	-
0.025Au/1Fe/TiO ₂	21.7	1410	-	-	23.6	3300	-	-
0.025Au/1Fe/TiO ₂ -O ₂	20.1	703	-	-	23.6	3300	-	-

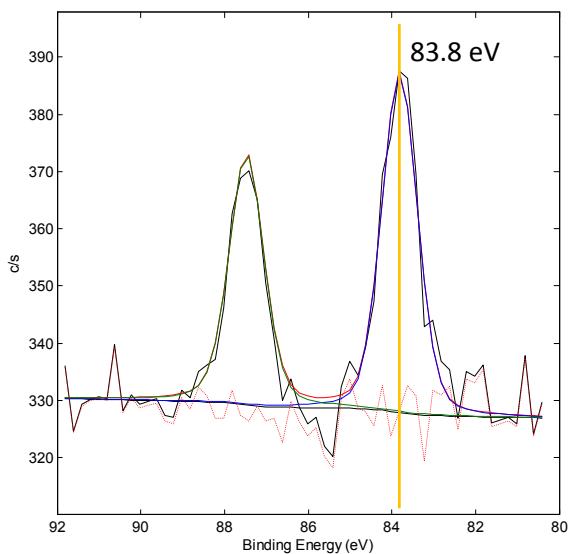


Fig. S6. HR XP-spectrum of Au 4F for 0.1%Au/1% FeO_x /CeO₂.

TPR-H₂ data

Table S4. TPR-H₂ data for 1%CuO_x/CeO₂ and 0.1%Au/1%CuO_x/CeO₂ catalysts

Sample	T, °C	T max, °C	H ₂ /Cu, mol/mol
1Cu/CeO ₂	20-158	155	0.98
	158-254	191	6.04
0.1Au/1Cu/CeO ₂	20-170	153	0.48
	170-254	187	0.34

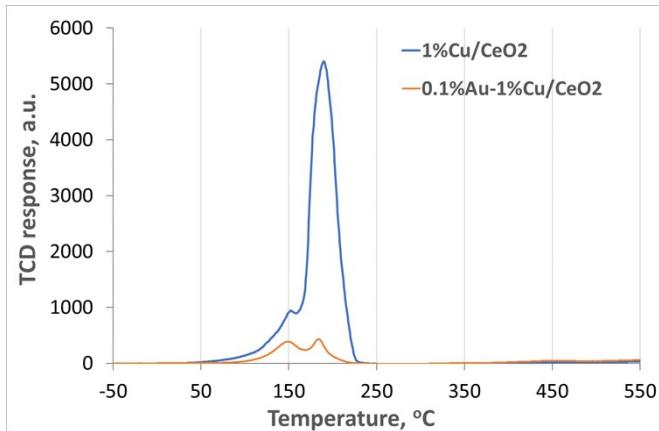


Fig. S7. TPR-H₂ curves for 1Cu/CeO₂ and 0.1Au/1Cu/CeO₂ catalysts

Table S5. TPR-H₂ data for 1%FeO_x/CeO₂ and Au/FeO_x/CeO₂ catalysts

Sample	T, °C	T max, °C	H ₂ μmol/g	H ₂ /Fe, mol/mol	H ₂ theor μmol/g
1Fe/CeO ₂	20-450	349	227	1.27	59
	450-650	592	160	0.89	
	650-850	-	640	3.57	
0.1Au/1Fe/CeO ₂	20-377	349	125	0.70	15.2
	377-431	382	37	0.21	
	431-500	464	39	0.22	
	500-850	-	658	3.68	
0.1Au/1Fe/CeO ₂ -O ₂ re-oxidized	20-380	349	157	0.88	-
	380-480	416	69.6	0.39	
	480-650	592	65.6	0.53	
	650-850	-	545	3.04	
0.5Au/1Fe/CeO ₂	20-450	349	213	1.19	76.2
	450-850	570	766	4.28	
0.5Au/1Fe/CeO ₂ -O ₂ re-oxidized	20-450	349	213	1.19	-
	450-850	570	766	4.28	

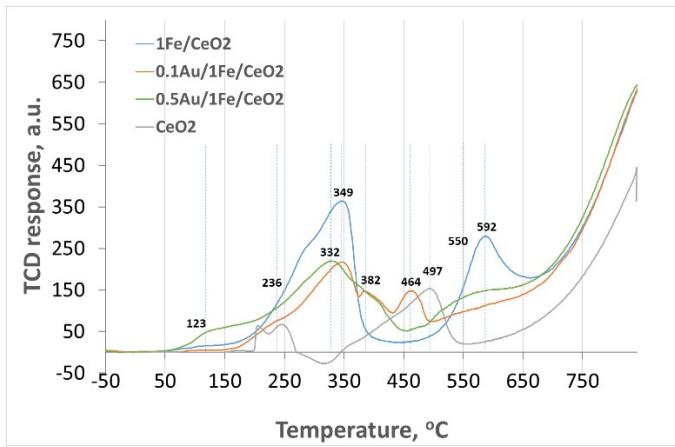


Fig. S8. TPR-H₂ data for 1Fe/CeO₂ (blue line), 0.1Au/1Cu/CeO₂ (orange line) and 0.5Au/1Cu/CeO₂ (green line) catalysts

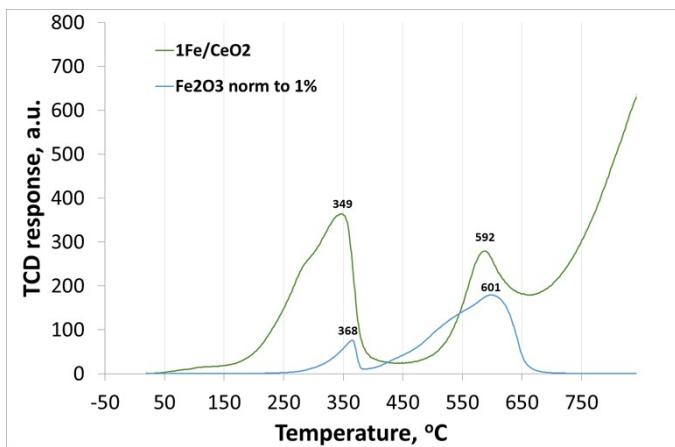


Fig. S9. TPR-H₂ data for 1Fe/CeO₂ and Fe₂O₃ normalized to 1% wt.

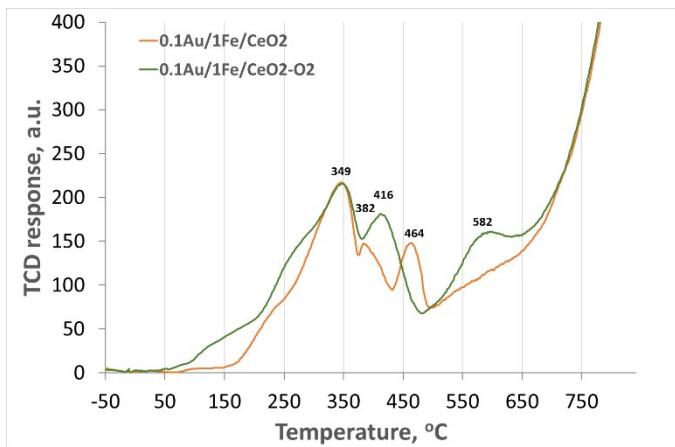


Fig. S10. TPR-H₂ data for 0.1Au/1Cu/CeO₂ (orange line) and 0.1Au/1Cu/CeO₂ catalyst re-oxidized in O₂/He flow at 90°C for 2 h (green line)

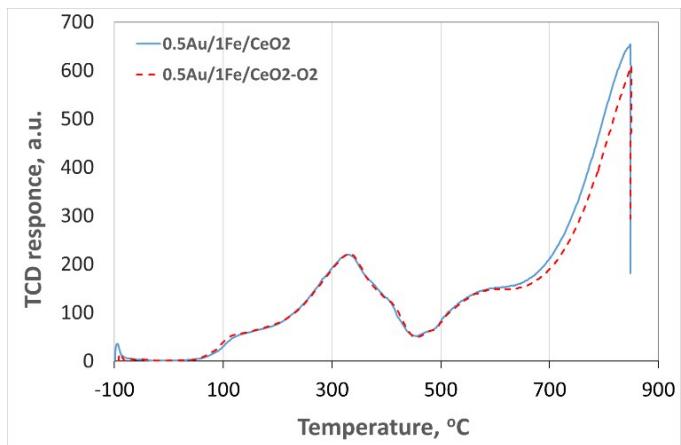


Fig. S11. TPR-H₂ curves for 0.5Au/1Cu/CeO₂ (blue line) and 0.5Au/1Cu/CeO₂ catalyst re-oxidized in O₂/He flow at 90°C for 2 h (red-dotted line)

Catalytic results

Table S6. The activity and selectivity of the prepared catalysts.

Entry	Sample	t, °C	p O ₂ , atm	Specific Activity on Au, h ⁻¹ ^a	X, %	C bal, %	Selectivity, %					
							LA	AA	FA	GlyA	TA	GcA
1	1Au/TiO ₂	60	atm	65	40	87	3	4	1	38	19	1
2	0.5Au/1Fe/TiO ₂	60	atm	48	15	100	16	0	23	28	0	32
3	0.1Au/1Fe/TiO ₂	60	atm	0	0	-	0	0	0	0	0	0
4	0.5Au/1Cu/TiO ₂	60	atm	139	43	68	0	0	11	27	0	0
5	1Fe/TiO ₂	60	atm	0	0	-	-	-	-	-	-	-
6	1Cu/TiO ₂	60	atm	0	0	-	-	-	-	-	-	-
7	0.5Au/1Fe/TiO ₂	60	5	110	34	95	4	0	18	36	0	26
8	0.5Au/1Cu/TiO ₂	90	5	68	66	63	0	0	20	12	0	12
9	0.5Au/1Fe/TiO ₂	90	5	177	55	91	5	0	20	29	2	28
10	0.5Au/TiO ₂	90	5	139	43	69	2	0	2	21	0	3
11	1Fe/TiO ₂ [*]	90	5	4	11	99	0	0	18	28	0	45
12	1Fe/CeO ₂ [*]	90	5	2	5	100	3	1	4	87	0	5
13	1Cu/CeO ₂ [*]	90	5	18	54	55	0	tr	10	3	0	3
14	1Cu/TiO ₂ [*]	90	5	20	45	64	tr	tr	12	tr	0	7
15	0.025Au/1Fe/TiO ₂	90	5	1225	30	78	1	0	8	10	0	9
16	0.025Au/1Cu/TiO ₂	90	5	1483	68	51	0	tr	19	8	0	0
17	0.025Au/1Cu/CeO ₂	90	5	1547	78	40	0	0	23	0	0	0
18	0.025Au/1Cu/CeO ₂	60	6	2256	35	76	0	0	31	0	0	0
19	0.025Au/TiO ₂	90	5	193	3	97	5	2	5	85	0	0
20	0.1Au/1Fe/TiO ₂	90	5	532	44	79	8	0	15	2	0	28
21	0.1Au/1Fe/CeO ₂	90	5	661	48	90	9	1	4	53	8	4
22	0.1Au/1Fe/CeO ₂ ^b	90	5	508	68	88	11	tr	3	63	0	2
23	0.1Au/1Fe/CeO ₂ ^c	90	5	484	30	100	21	2	7	65	0	5
24	0.1Au/1Fe/CeO ₂ ^d	90	5	806	15	100	1	1	2	96	0	0
25	0.1Au/CeO ₂	90	5	161	10	99	5	1	6	61	0	19

Reaction conditions: Glycerol aqua solution (Gly) 0.3M, 0.5 ml, NaOH:Gly 1.7, m cat 11 mg, 2 h; ^b 4 h; ^c recycled catalyst (second cycle) without washing, Gly 0.3 M, 1 ml, NaOH:Gly 0.9, m cat 22 mg, 2 h; ^d 0.5 h LA – lactic acid, AA – acetic acid, FA – formic acid, GlyA – glyceric acid, GcA – glycolic acid, X – conversion, C bal. – carbon balance, tr -trace amount. ^a Specific activity on Au after 2 h of the reaction was calculated as Gly converted (mol) on Au (mol) per time (h). In the case of bimetallic catalyst Gly converted on Au was calculated as Gly converted on bimetallic catalyst subtracting the amount of Gly converted on Cu or Fe in monometallic catalysts. * Specific activity calculated for Fe or Cu catalyst after 2 h of the reaction as Gly converted (mol) on Fe or Cu (mol) per time (h).

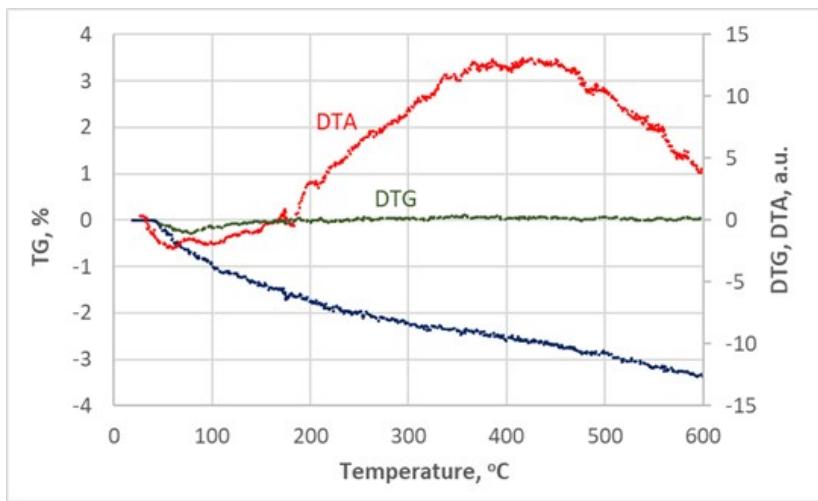


Fig. S12. TG-DTA analysis of spent unwashed catalyst 0.025Au/1Cu/CeO₂ dried in air at RT.

Thermal analysis of the sample was carried out using the combined TG-DTA method. A sample with a mass of 0.010–0.015 g was placed in a Pt crucible, and then gravimetric imaging was performed in the linear heating mode from 20 to 600 °C at a rate of 10 °C/min in air; α-Al₂O₃ was used as a reference.

Table S7. Effect of Au loading on the activity of Au/Fe/TiO₂ catalysts in glycerol oxidation.

Entry	Sample	Specific Activity on Au or Fe, h ⁻¹	X, %
1	1Fe/TiO ₂	4	11
2	0.5Au/1Fe/TiO ₂	68	66
3	0.1Au/1Fe/TiO ₂	532	44
4	0.1Au/1Fe/CeO ₂	661	48
5	0.025Au/1Fe/TiO ₂	1225	30